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Cessna
A Textron Company

Illustrated Parts Catalog

1978 thru 1986

MODEL R182 & TR182 SERIES

Member of GAMA

THIS CATALOG IS A REISSUE AND SUPERSEDES AND REPLACES ALL R182 AND TR182 SERIES PARTS CATALOGS, DATED: 20 SEPTEMBER 1983 THRU 1 NOVEMBER 1985, AND TEMPORARY REVISION 1, DATED 3 APRIL 1995.

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CESSNA AIRCRAFT COMPANY
WICHITA, KANSAS, USA

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LIST OF EFFECTIVE PAGES

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TOTAL NUMBER OF PAGES IN THIS PUBLICATION IS 696 CONSISTING OF THE FOLLOWING:

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i thru xi	0	141 blank	0	417 blank	0
1 thru 8	0	142 thru 182 . .	0	418 thru 422 . .	0
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10 thru 16	0	184 thru 262 . .	0	424 thru 425 . .	0
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18 thru 26	0	264 thru 289 . .	0	427 thru 466 . .	0
27 blank	0	290 blank	0	467 blank	0
28 thru 34	0	291 thru 311 . .	0	468 thru 494 . .	0
35 blank	0	312 blank	0	495 blank	0
36 thru 40	0	313 thru 317 . .	0	496 thru 501 . .	0
41 blank	0	318 blank	0	502 blank	0
42 thru 52	0	319 thru 329 . .	0	503 thru 507 . .	0
53 blank	0	330 blank	0	508 blank	0
54 thru 89	0	331 thru 354 . .	0	509 thru 512 . .	0
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91 thru 114 . . .	0	356 thru 373 . .	0	514 thru 515 . .	0
115 blank	0	374 blank	0	516 blank	0
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INTRODUCTION.

The information in this publication is based on data available at the time of publication and is updated, supplemented, and automatically amended by all information issued in Service Newsletters, Service Bulletins, Supplier Service Notices, Publication Changes, Revisions, Reissues and Temporary Revisions. All such amendments become part of and are specifically incorporated within this publication. Users are urged to keep abreast of the latest amendments to this publication through information available at authorized Cessna service stations or through the Cessna Product Support subscription services. Cessna service stations have also been supplied with a group of supplier publications which provide disassembly, overhaul, and parts breakdowns for some of the various supplier issued revisions and service information which may be reissued by Cessna thereby automatically amending this publication and are communicated to the field through authorized Cessna's service stations and/or through Cessna's subscription services.

WARNING:

ALL INSPECTION INTERVALS, REPLACEMENT TIME LIMITS, OVERHAUL TIME LIMITS, THE METHOD OF INSPECTION, LIFE LIMITS, CYCLE LIMITS, ETC., RECOMMENDED BY CESSNA ARE SOLELY BASED ON THE USE OF NEW, REMANUFACTURED, OR OVERHAULED CESSNA APPROVED PARTS. IF PARTS ARE DESIGNED, MANUFACTURED, REMANUFACTURED, OVERHAULED, PURCHASED, AND/OR APPROVED BY ENTITIES OTHER THAN CESSNA, THEN THE DATA IN CESSNA'S MAINTENANCE/SERVICE MANUAL AND PARTS CATALOGS ARE NO LONGER APPLICABLE AND THE PURCHASER IS WARNED NOT TO RELY ON SUCH DATA FOR NON-CESSNA PARTS. ALL INSPECTION INTERVALS, REPLACEMENT TIME LIMITS, OVERHAUL TIME LIMITS, THE METHOD OF INSPECTION, LIFE LIMITS, CYCLE LIMITS, ETC., FOR SUCH NON-CESSNA PARTS MUST BE OBTAINED FROM THE MANUFACTURER AND/OR SELLER OF SUCH NON-CESSNA PARTS.

Inspection, maintenance and parts requirements for STC installations are not included in this manual. When an STC installation is incorporated on the airplane, those portions of the airplane affected by the installation must be inspected in accordance with the inspection program published by the owner of the STC. Since STC installations may change systems interface, operating characteristics and component loads or stresses on adjacent structures, Cessna provided inspection criteria may not be valid for airplanes with STC installations.

This illustrated parts catalog has been prepared to aid you in easily and quickly identifying parts of the models covered herein. The information in this catalog is based on data available at the time of publication.

This catalog features an index system consisting of:

1. An alphabetical index located in the front of the catalog.
2. A numerical index located in the back of the catalog, which lists all parts and figures in which they appear.

AEROFICHE. . . .This catalog has been designed for Aerofiche presentation. To facilitate the use of the catalog for Aerofiche, fiche and frame numbers have been added to the alphabetical and numerical indexes. Frame numbers appear at the bottom center of each page. Refer to the header of the applicable fiche for location of various indexing information.

STANDARD PARTS.

Many parts having standard usage have been incorporated into the Cessna Standard System. Parts in this group are designated with the part number prefix "S".

For standard hardware items such as Tinnerman nuts, clamps, etc. "AN" and "NAS" numbers have been used.

USABLE ON CODES. . . .Serial listings in this catalog are noted by a letter code located in the USABLE ON code column which is the extreme right hand column of the parts list page. USABLE ON codes are applicable only to the figure on which they appear. The code letters and the serials to which they apply are listed at the end of the figure.

If no USABLE ON code appears opposite a first column listing of the figure, the usage is applicable to all models and serials covered by this catalog. If no USABLE ON code appears opposite any indented listing, the usage is applicable to all models and serials covered by the figure on which it appears.

Bold face type serials appearing on certain figures are for quick reference to large blocks of airplanes.

Reims Aviation serial usage is listed together with the Cessna Aircraft Company serial usage immediately following the parts listing on each individual figure where applicable.

NON-INTERCHANGEABLE PARTS. . . .When parts are not interchangeable with earlier models, all parts applicable to the particular usage are listed. The letter code for the individual part usage is listed in the USABLE ON column opposite each part. Care should be exercised in determining proper serial when ordering to insure receipt of correct part.

INTERCHANGEABLE PARTS. . . .When a later design part is completely interchangeable with the part it replaces, both parts will be serialized and the notation "when exhausted use__", or the abbreviation, "WEU__" will be entered following the listing of the earlier design part. This means that the earlier design part should be used on airplanes to which they apply until the supply of these parts is exhausted--- after which time the later design part must be used. This is done to simplify stocking of parts by our distributors and authorized Cessna service stations. The earlier part is as good physically and functionally, as the later design part--- the difference being the later design part can be used on more than one block of airplane serials.

SYMBOLS & PART NUMBER TERMS.

NP - The symbol "NP" appearing in the units per assembly column denotes that the item it appears opposite is not procurable.

AR - The symbol "AR" appearing in the units per assembly column denotes "As Required" and is used to indicate bulk quantity where an indefinite amount is used.

The following is a list of abbreviations that may appear in the description nomenclature:

ALT	Alternate Part	LH	Left Hand
ASSY	Assembly	M/G	Main Gear
BHD	Bulkhead	N/G	Nose Gear
BKI	Bulk item	PNL	Panel
COMP	Components	PRESS	Pressure
FSO	For spares order	RH	Right Hand
FWD	Forward	SECT	Section
IND	Indicator	UPR	Upper
INSTL	Installation	WEU	When Exhausted Use

Other key letter symbols spaced apart from and following the part nomenclature are for cataloging and manufacturing purposes only and are not to be considered by the customer.

A blank entry in the part number column appears before an unprocurable part or installation which is also denoted in the "Units Per Assembly" column by the use of the symbol "NP".

GROUP ASSEMBLY PARTS LIST ARRANGEMENT.

This section lists all replaceable items in the airplane and these items are detailed on illustrations throughout the section. The index numbers on the illustration are keyed to each accompanying parts list. The purpose of the index numbers is to provide complete and positive identification of the article, but should not be used for procurement purposes.

a. The figure and index number column of the parts list shows the figure number once at the beginning of the list. The figure number is followed by a dash and the indexed number. The remaining index numbers are preceded by dash only.

b. The part number column identifies the item by part number.

c. In the description column, relationship of items covered is shown by the degree of indention of each item, for example: The wing assembly (Figure 3) is listed in column (1) of the description column. The wing structure, is the next lower assembly and is therefore listed in column (2).

d. If two or more assemblies contain a majority of identical parts or the assemblies are left or right hand, the assemblies are listed together and the next lower assemblies or detail parts are listed as common for both assemblies, with the differing parts coded for usage on the correct major assembly.

e. Attaching parts are listed immediately beneath the item to be attached and preceding any detail parts of the item. They are listed in the same column as the item they attach and are preceded by the caption "Attaching Parts". The end of the attaching parts listing is followed by a separating symbol ---*---.

f. The quantity listed in the "Units Per Assembly" column for attaching parts denotes the quantity necessary to attach only one part. Total quantity necessary to attach more than one part is obtained by multiplying the attaching parts quantity by the number of parts attached.

g. Component parts of the complete airplane which are not included in any assembly, but which are used in conjunction with, or attach to certain assemblies, are listed either preceding the first detail or following the last detail of the assembly or installation, and in the same column as the major assembly or installation.

h. The quantities listed in the "Units Per Assembly" column are the quantity used per figure.

ACCESSORY KITS.

For accessory kit listings, refer to separate Accessory Kit and Service Kit Index.

BULK ITEMS.

Certain items such as flexible air hose, rubber moldings and channels, windshield sealing strips, etc., are noted in the catalog listings as bulk items. These listings also note the cut length of these materials for one installation. When an item is listed as a bulk item, it will be supplied to the service stations in the most convenient bulk length or quantity. Reference to the cut length or quantity per installation provides for the most satisfactory disbursement to the customer.

HOW TO ORDER.

USE YOUR CATALOG TO ORDER PARTS. Use the Parts and Accessories Order Form, which will be supplied by Cessna on request. Give complete information on addresses and make sure the part number and part name are as shown in the catalog. Be sure to specify quantities. Specify how the order is to be shipped, otherwise it will be sent out in the manner that seems best to the shipper.

SERIAL, COLOR, & CORROSION PROOFING.

Be sure to indicate model and serial number of the airplane. Serial number is very important to properly identify parts used on each airplane. When color is involved, refer to "Upholstery & Interior Trim" section for example. If corrosion proofing is desired, add the letters "CO" following the part number.

DISTRIBUTOR ORDERS.

Distributors will send all orders to the factory with instructions as to the shipping destination. The factory prefers not to make C.O.D. shipments for the distributor, and all billing will be made to the distributor in the case of direct shipments.

RETAIL ORDERS.

Retail orders will not be honored by the factory. They are to be placed with the Cessna Service Station or Distributor in the owner's territory and when received directly by the factory will be forwarded to the Distributor from whose territory it was received. Considerable savings in time will result for the owner's orders if placed with a Service Station or Distributor.

ADDITIONAL PUBLICATIONS.

In addition to the information in this Parts Catalog, a group of supplier publications is available from Cessna Parts Distribution which describe complete disassembly, overhaul and parts breakdown of some of the various supplier equipment items. A listing of these publications is issued periodically in the "Customer Care Supplies Catalog" which includes listings of Autopilots, Avionics Communications, and Navigation Equipment which are not covered in this manual. These publications are available from Cessna Parts Distribution, Cessna Aircraft Company, 5800 East Pawnee, Box 1521, Wichita, Kansas 67218 USA.

Cessna Aircraft Company reserves the right to cancel, add or change the parts and assemblies described in the catalog without notice.

IMPORTANT INFORMATION CONCERNING KEEPING CESSNA PUBLICATIONS CURRENT

This Publication is kept current in two ways:

1. **REVISIONS/CHANGES.**

   Revisions/changes are issued for this publication as required and include only pages that require updating.

2. **REISSUE.**

   A reissue is issued as required, and is a complete manual incorporating all the latest information and outstanding revisions/changes. It supersedes and replaces previous issue(s).

REVISIONS/CHANGES and REISSUES can be purchased from an authorized Cessna Service Station or directly from Cessna Parts Distribution, Cessna Aircraft Company, 5800 East Pawnee, Box 1521, Wichita, Kansas 67201 USA.

The Cessna Customer Care Supplies and Publications Catalog is also available from an authorized Cessna Service Station or directly from Cessna Parts Distribution, Cessna Aircraft Company, 5800 East Pawnee, Box 1521, Wichita, Kansas 67201 USA. This catalog lists all publications and Customer Care Supplies available from Cessna for prior year models as well as new products.

CUSTOMER COMMENTS ON MANUAL

Cessna Aircraft Company has endeavored to furnish you with an accurate, useful, up-to-date manual. This manual can be improved with your help. Please use the return cards, provided with your manual, to report any errors, discrepancies, and omissions in this manual as well as any general comments you wish to make.

R182 & TR182 Parts Catalog

"All aircraft, regardless of manufacturer, are certificated under model number designations. However, popular names are often used for marketing purposes. To provide a consistent method of referring to the various aircraft, model numbers will be used in this publication unless names are required to differentiate between versions of the same basic model. The following table provides a cross reference listing of popular name vs. model numbers."

NAME	MODEL YEAR	MODEL	SERIALS	
			BEGINNING	ENDING
CARDINAL RG CARDINAL RGII	1971 1972 1973 1974 1975 1976 1977 1978	177RG 177RG 177RG 177RG 177RG 177RG 177RG 177RG	177RG0001 177RG0213 177RG0283 177RG0433 177RG0593 177RG0788 177RG1052 177RG1267	177RG0212 177RG0282 177RG0432 177RG0592 177RG0787 177RG1051 177RG1266 177RG1366
REIMS/CESSNA CARDINAL RG	1971 1972 1973 1974 1975 1976 1977	F177RG F177RG F177RG F177RG F177RG F177RG F177RG	F177RG0001 F177RG0043 F177RG0063 F177RG0093 F177RG0123 F177RG0139 F177RG0161	F177RG0042 F177RG0062 F177RG0092 F177RG0122 F177RG0138 F177RG0160 F177RG0177

NA to 182

NA to 182

1986 182 Last no.

TR & R R18202032 - 02041

TR R182

FINISH & TRIM PLATE
1978 MODEL YEAR THRU 1980 MODEL YEAR

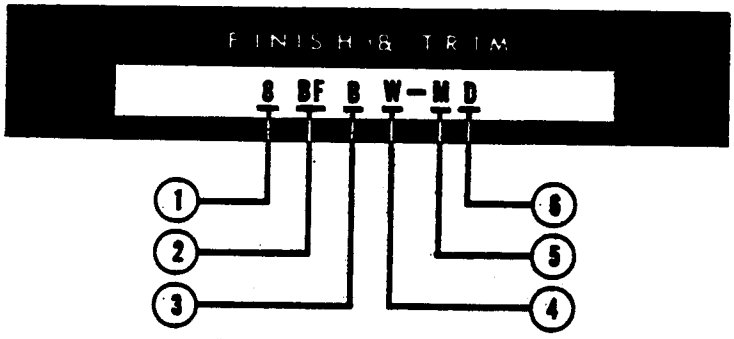
The "FINISH AND TRIM" plate is located on the left side of the airplane on the lower door jamb directly below the aircraft indentification nameplate.

This plate indicates model year, interior color scheme and the exterior color combination.

Interpretation of information stamped on the Finish and Trim Plate is obtained by use of the Color Code Chart for the respective year.

Color Code Charts for yearly models appear on pages immediately following this page.

The Finish and Trim Plate is explained below. Explanatory remarks are keyed to the illustrated example.



(1) First column number indicates year.

(2) Second column letter or letters indicate interior color code of aircraft.

(3) The letter B following the interior code indicates optional black carpet.

(4) Fourth column letter or letters indicate overall exterior color.

(5) First letter following hyphen indicates major stripe color.

(6) Second letter following hyphen indicates accent color.

Special exterior and/or interior is denoted by the letters "SP" in lieu of the standard codes.

Interpretation of the example Finish & Trim code 8 BF B W - M D that is obtained from 1978 Color Code Chart is:

8 = 1978 model year
BF = Dutch Blue interior scheme
B = Optional Black Carpet
W = Vestal White overall exterior paint
M = Anciano Blue major stripe
D = Fleet Blue accent stripe

FINISH & TRIM PLATE

1981 MODEL YEAR & ON

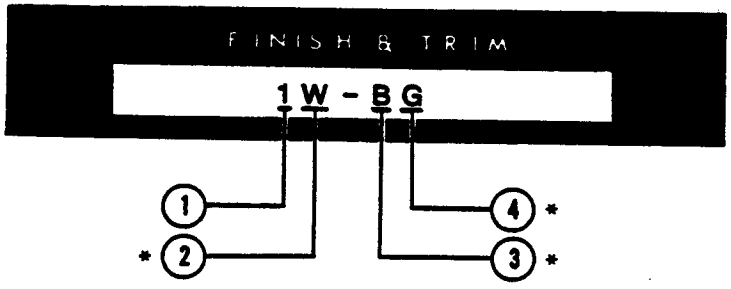
The "FINISH AND TRIM" plate is located on the left side of the airplane on the lower door jamb directly below the aircraft indentification nameplate.

This plate indicates model year and the exterior color combination.

Interpretation of information stamped on the Finish and Trim Plate is obtained by use of the Color Code Chart for the respective year.

Color Code Charts for yearly models appear on pages immediately following this page.

The Finish and Trim Plate is explained below. Explanatory remarks are keyed to the illustrated example.



(1) Number indicates year.

(2) Letter or letters indicate overall exterior color.

(3) First letter following hyphen indicates major stripe color.

(4) Second letter following hyphen indicates accent color.

* Special exteriors are denoted by the letters "SP" in lieu of the standard codes.

Interpretation of the example Finish & Trim code 1 W - B G that is obtained from 1981 Color Code Chart is:

1 = 1981 model year
W= Vestal White overall exterior paint
B= Flag Red major stripe
G= Night Blue accent stripe

1978 PAINT CODE CHART

R18200001 THRU R18200583 — FR18200001 THRU FR18200020

INTERIOR COLOR & PAINT

CODE	COLOR	LACQUER	VINYL
AF	CHESTNUT VINYL & FABRIC	CHESTNUT BROWN CES1054-B41	CHESTNUT BROWN CES1054-B42
BF	DUTCH BLUE VINYL & FABRIC	DUTCH BLUE CES1054-C22	DUTCH BLUE CES1054-C23
CF	COLONIAL GREY VINYL & FABRIC	COLONIAL GREY CES1054-C26	COLONIAL GREY CES1054-C27
GF	MAIZE VINYL & FABRIC	MAIZE CES1054-C34	MAIZE CES1054-C35
HF	HUNTER RED VINYL & FABRIC	HUNTER RED CES1054-A85	HUNTER RED CES1054-A86
AV	CHESTNUT VINYL	CHESTNUT BROWN CES1054-B41	CHESTNUT BROWN CES1054-B42
BV	DUTCH BLUE VINYL	DUTCH BLUE CES1054-C22	DUTCH BLUE CES1054-C23
CV	COLONIAL GREY VINYL	COLONIAL GREY CES1054-C26	COLONIAL GREY CES1054-C27
EV	CLOUD GREY VINYL	CLOUD GREY CES1054-531	CLOUD GREY CES1054-533
GV	MAIZE VINYL	MAIZE CES1054-C34	MAIZE CES1054-C35
HV	HUNTER RED VINYL	HUNTER RED CES1054-A85	HUNTER RED CES1054-A86
AL	CHESTNUT LEATHER	CHESTNUT BROWN CES1054-B41	CHESTNUT BROWN CES1054-B42
EL	CLOUD GREY LEATHER	CLOUD GREY CES1054-531	CLOUD GREY CES1054-533
FL	EBONY BLACK LEATHER	BLACK HI-GLOSS CES1054-151	FLAT BLACK CES1054-480
HL	HUNTER RED LEATHER	HUNTER RED CES1054-A85	HUNTER RED CES1054-A86
JFL	HUNTER RED FABRIC & LEATHER	HUNTER RED CES1054-A85	HUNTER RED CES1054-A86
KFL	BEIGE FABRIC & LEATHER	COLONIAL GREY CES1054-C26	COLONIAL GREY CES1054-C27
LFL	GOLD FABRIC & LEATHER	CHESTNUT BROWN CES1054-B41	CHESTNUT BROWN CES1054-B42
MFL	GREEN FABRIC & LEATHER	ORO GREEN CES1054-B77	ORO GREEN CES1054-B78
AFY	CHESTNUT VINYL & FABRIC	CHESTNUT BROWN CES1054-B41	CHESTNUT BROWN CES1054-B42
BFY	DUTCH BLUE VINYL & FABRIC	DUTCH BLUE CES1054-C22	DUTCH BLUE CES1054-C23
CFY	COLONIAL GREY VINYL & FABRIC	COLONIAL GREY CES1054-C26	COLONIAL GREY CES1054-C27
GFY	MAIZE VINYL & FABRIC	MAIZE CES1054-C34	MAIZE CES1054-C35
HFY	HUNTER RED VINYL & FABRIC	HUNTER RED CES1054-A85	HUNTER RED CES1054-A86

EXTERIOR PAINT

CODE	MODIFIED URETHANE	*LACQUER
W	VESTAL WHITE CES1054-C53	VESTAL WHITE CES1054-398
B	FLAG RED CES1054-C43	FLAG RED CES1054-B03
C	SATIN BLUE CES1054-C44	SATIN BLUE CES1054-B66
D	FLEET BLUE CES1054-C45	FLEET BLUE CES1054-A37
E	VILLA GREEN CES1054-C46	VILLA GREEN CES1054-C37
F	PECAN BROWN CES1054-C47	PECAN BROWN CES1054-C38
G	AVANT ORANGE CES1054-C48	AVANT ORANGE CES1054-C41
H	SPRINGBOCK CES1054-C49	SPRINGBOCK CES1054-C39
J	JAGUAR YELLOW CES1054-C50	JAGUAR YELLOW CES1054-C40
K	CARNIVAL YELLOW CES1054-C54	CARNIVAL YELLOW CES1054-A34
M	ANCIANO BLUE CES1054-C51	ANCIANO BLUE CES1054-C42
N	VELVET BLACK CES1054-C52	VELVET BLACK CES1054-151

INTERIOR PAINT COMMON TO ALL INTERIORS

BLACK SEMI-GLOSS (LACQUER) CES1054-156	DULL BLACK (LACQUER) CES1054-193
CLOUD GREY (LACQUER) CES1054-531	CLOUD GREY (VINYL) CES1054-533

NOTE: WHEN ORDERING PAINT SPECIFY CES1054 PART NUMBER. EXAMPLE: CES1054-531

*LACQUER PAINT USED ON FRENCH AIRCRAFT ONLY.

1979 PAINT CODE CHART

R18200584 THRU R18201313 — FR1820021 THRU FR18200045

INTERIOR COLOR & PAINT

CODE	COLOR	LACQUER	VINYL
AF AFC AFCC	TAN VINYL & FABRIC	TAN CES1054-D19	TAN CES1054-D20
BF BFC BFCC	BLUE VINYL & FABRIC	DUTCH BLUE CES1054-C22	DUTCH BLUE CES1054-C23
CF CDFC CFC CAFC CHFC CBFC CGFC	BEIGE VINYL & FABRIC	BEIGE CES1054-D31	BEIGE CES1054-D32
DF DFC DFCC	RUST VINYL & FABRIC	TERRA COTTA RED CES1054-C84	TERRA COTTA RED CES1054-C83
GF GFC GFCC	GREEN VINYL & FABRIC	GREEN CES1054-D23	GREEN CES1054-D24
HF HFC HFCC	RED VINYL & FABRIC	POPPY RED CES1054-A85	POPPY RED CES1054-A86
AL	CHESTNUT LEATHER	TAN CES1054-D19	TAN CES1054-D20
BL	BLUE LEATHER	DUTCH BLUE CES1054-C22	DUTCH BLUE CES1054-C23
CL	BEIGE LEATHER	BEIGE CES1054-D31	BEIGE CES1054-D32
DL	RUST LEATHER	TERRA COTTA RED CES1054-C84	TERRA COTTA RED CES1054-C83
EL	CLOUD GREY LEATHER	CLOUD GREY CES1054-531	CLOUD GRAY CES1054-533
FL	EBONY BLACK LEATHER	BLACK SEMI-GLOSS CES1054-156	BLACK SEMI-GLOSS CES1054-752
GL	GREEN LEATHER	GREEN CES1054-D23	GREEN CES1054-D24
HL	RED LEATHER	POPPY RED CES1054-A85	POPPY RED CES1054-A86
JL	PALOMINO LEATHER	TAN CES1054-D19	TAN CES1054-D20
KL	ANTELOPE LEATHER	TAN CES1054-D19	TAN CES1054-D20
ML	DARK BROWN LEATHER	TAN CES1054-D19	TAN CES1054-D20
AFL AFLC	GOLD FABRIC & LEATHER	TAN CES1054-D19	TAN CES1054-D20
BFL BFLC	BLUE FABRIC & LEATHER	DUTCH BLUE CES1054-C22	DUTCH BLUE CES1054-C23
CFL CAFL CBFL CHFL CGFL CDFL	BEIGE FABRIC & LEATHER	BEIGE CES1054-D31	BEIGE CES1054-C32
DFL DFLC	RUST FABRIC & LEATHER	TERRA COTTA RED CES1054-C84	TERRA COTTA RED CES1054-C83
GFL GFLC	GREEN FABRIC & LEATHER	GREEN CES1054-D23	GREEN CES1054-D24
HFL HFLC	RED FABRIC & LEATHER	POPPY RED CES1054-A85	POPPY RED CES1054-A86

EXTERIOR PAINT

CODE	MODIFIED URETHANE	*MODIFIED URETHANE
W	VESTAL WHITE CES1054-C53	VESTAL WHITE CES1054-D16
B	FLAG RED CES1054-C43	FLAG RED CES1054-D14
C	CARDINAL RED CES1054-C89	CARDINAL RED CES1054-D02
D	BURNT ORANGE CES1054-C90	BURNT ORANGE CES1054-D03
E	BUTTERSCOTCH CES1054-C91	BUTTERSCOTCH CES1054-D04
F	DARK YELLOW CES1054-C92	DARK YELLOW CES1054-D05
G	DARK BLUE CES1054-C93	DARK BLUE CES1054-D06
H	MEDIUM BLUE CES1054-C94	MEDIUM BLUE CES1054-D07
J	TAN CES1054-C95	TAN CES1054-D08
K	BROWN CES1054-C96	BROWN CES1054-D09
M	PARROT GREEN CES1054-C97	PARROT GREEN CES1054-D10
N	DARK GREEN CES1054-C98	DARK GREEN CES1054-D11
Q	BLUE GREEN CES1054-C99	BLUE GREEN CES1054-D12
R	BLACK CES1054-C52	BLACK CES1054-D15

INTERIOR PAINT COMMON TO ALL INTERIORS

BLACK SEMI-GLOSS (LACQUER) CES1054-156	DULL BLACK (LACQUER) CES1054-193
CLOUD GREY (LACQUER) CES1054-531	CLOUD GREY (VINYL) CES1054-533

NOTE: WHEN ORDERING PAINT SPECIFY CES1054 PART NUMBER. EXAMPLE: CES1054-531

*USED ON FRENCH AIRCRAFT ONLY.

1980 PAINT CODE CHART

R18201314 THRU R18201628 — FR18200046 THRU FR18200070

INTERIOR COLOR & PAINT

CODE	COLOR	LACQUER	VINYL
AF AL AFL AFC AFLC AFCC	TAN	CHESTNUT BROWN CES1054-B41	CHESTNUT BROWN CES1054-B41
BF BL BFL BFC BFLC BFCC	BLUE	DUTCH BLUE CES1054-C22	DUTCH BLUE CES1054-C23
CF CL CFL CFC CAFL CBFL CDFL CGFL CHFL CAFC CBFC CDFC CGFC CHFC	BEIGE	BEIGE CES1054-D31	BEIGE CES1054-D32
DF DL DFL DFC DFLC DFCC	RUST	TERRA COTTA RED CES1054-C84	TERRA COTTA RED CES1054-C83
EL	CLOUD GRAY	CLOUD GRAY CES1054-531	CLOUD GRAY CES1054-533
FL	EBONY BLACK	BLACK HI-GLOSS CES1054-151	VELVET BLACK CES1054-480
GF GL GFL GFC GFLC GFCC	GREEN	GREEN CES1054-D23	GREEN CES1054-D24
HF HL HFL HFC HFLC HFCC	RED	POPPY RED CES1054-A85	POPPY RED CES1054-A86
JL	PALOMINO	BLACK HI-GLOSS CES1054-A85	VELVET BLACK CES1054-480
KL	ANTELOPE	BLACK HI-GLOSS CES1054-A85	VELVET BLACK CES1054-480
ML	DARK BROWN	BLACK HI-GLOSS CES1054-A85	VELVET BLACK CES1054-480

EXTERIOR PAINT

CODE	MODIFIED URETHANE	*MODIFIED URETHANE
W	VESTAL WHITE CES1054-C53	VESTAL WHITE CES1054-D16
B	FLAG RED CES1054-C43	FLAG RED CES1054-D02
C	MAROON CES1054-D47	MAROON CES1054-D54
D	CENTURY ORANGE CES1054-D48	CENTURY ORANGE CES1054-D55
E	BUTTERSCOTCH CES1054-C91	BUTTERSCOTCH CES1054-D04
F	BENGAL YELLOW CES1054-D49	BENGAL YELLOW CES1054-D56
G	NIGHT BLUE CES1054-C93	NIGHT BLUE CES1054-D60
H	LIGHT BLUE CES1054-D50	LIGHT BLUE CES1054-D57
J	HUNTER TAN CES1054-C95	HUNTER TAN CES1054-C95
K	TOFFEE BROWN CES1054-C96	TOFFEE BROWN CES1054-D09
M	LOMBARDY GREEN CES1054-D51	LOMBARDY GREEN CES1054-D58
N	SHADE GREEN CES1054-C98	SHADE GREEN CES1054-D11
Q	BLUE GREEN CES1054-C99	BLUE GREEN CES1054-D12
R	VELVET BLACK CES1054-C52	VELVET BLACK CES1054-D15
T	ULTRA PURPLE CES1054-D52	ULTRA-PURPLE CES1054-D59
U	ADOBE BEIGE CES1054-D53	ADOBE BEIGE CES1054-D60

INTERIOR PAINT COMMON TO ALL INTERIORS

BLACK SEMI-GLOSS (LACQUER) CES1054-156	DULL BLACK (LACQUER) CES1054-193
CLOUD GREY (LACQUER) CES1054-531	CLOUD GREY (VINYL) CES1054-533

NOTE: WHEN ORDERING PAINT SPECIFY CES1054 PART NUMBER.
EXAMPLE: CES1054-531

*** USED ON FRENCH AIRCRAFT ONLY.**

1981 PAINT CODE CHART

R18201629 thru R18201798

R18201629 thru R18201798

INTERIOR COLOR & PAINT

COLOR	LACQUER	VINYL
GOLD	CHESTNUT BROWN CES1054-B41	CHESTNUT BROWN CES1054-B42
BEIGE	BEIGE CES1054-D31	BEIGE CES1054-D32
BROWN	DARK BROWN CES1054-D85	DARK BROWN CES1054-D86
RED	HUNTER RED CES1054-A85	HUNTER RED CES1054-A86
BLUE	DUTCH BLUE CES1054-C22	DUTCH BLUE CES1054-C23
CLOUD GREY	CLOUD GREY CES1054-531	CLOUD GREY CES1054-533
BLACK	BLACK SEMI-GLOSS CES1054-156	BLACK SEMI-GLOSS CES1054-752

EXTERIOR PAINT

CODE	MODIFIED URETHANE	*MODIFIED URETHANE
W	VESTAL WHITE CES1054-C53	
B	FLAG RED CES1054-C43	
C	MAROON CES1054-D47	
D	MIDNIGHT RED CES1054-D71	
E	SIGNAL ORANGE CES1054-D72	
F	DARK YELLOW CES1054-C92	
G	NIGHT BLUE CES1054-C93	
H	MEDIUM BLUE CES1054-C94	
J	BERBER TAN CES1054-D73	
K	COPPER BROWN CES1054-D74	
M	AVENUE BROWN CES1054-D75	
N	SHADE GREEN CES1054-C98	
Q	FIELD GREEN CES1054-D76	
R	VELVET BLACK CES1054-C52	
T	JAY GREY CES1054-D77	
U	ADOBE BEIGE CES1054-D53	

INTERIOR PAINT COMMON TO ALL INTERIORS

BLACK SEMI-GLOSS (LACQUER) CES1054-156	DULL BLACK (LACQUER) CES1054-193
CLOUD GREY (LACQUER) CES1054-531	CLOUD GREY (VINYL) CES1054-533

NOTE: WHEN ORDERING PAINT SPECIFY CES1054 PART NUMBER. EXAMPLE: CES1054-531

*** USED ON FRENCH AIRCRAFT ONLY.**

1982 PAINT CODE CHART

R18201799 THRU R18201928

R18201799 THRU R18201928

INTERIOR COLOR & PAINT

COLOR	LACQUER	VINYL
GOLD	CHESTNUT BROWN CES1054-B41	CHESTNUT BROWN CES1054-B42
BEIGE	BEIGE CES1054-D31	BEIGE CES1054-D32
BROWN	DARK BROWN CES1054-D85	DARK BROWN CES1054-D86
RED	HUNTER RED CES1054-A85	HUNTER RED CES1054-A86
BLUE	DUTCH BLUE CES1054-C22	DUTCH BLUE CES1054-C23
CLOUD GREY	CLOUD GREY CES1054-531	CLOUD GREY CES1054-533
BLACK	BLACK SEMI-GLOSS CES1054-156	BLACK SEMI-GLOSS CES1054-752

EXTERIOR PAINT

CODE	MODIFIED URETHANE	
W	VESTAL WHITE CES1054-C53	
A	CHOCOLATE BROWN CES1054-D90	
B	FLAG RED CES1054-C43	
C	MAROON CES1054-D47	
D	MIDNIGHT RED CES1054-D71	
E	SIGNAL ORANGE II CES1054-D72	
F	SUNBURST YELLOW CES1054-D89	
G	MOCA BROWN CES1054-D91	
H	DESERT GOLD CES1054-D92	
J	ARTIC BLUE CES1054-D93	
K	COPPER BROWN II CES1054-D74	
M	OLYMPIC BLUE CES1054-D94	
N	BRIGHT BLUE CES1054-D95	
Q	GLADE GREEN CES1054-D96	
R	VELVET BLACK CES1054-C52	
T	SEAL GRAY CES1054-D98	
U	ADOBE BEIGE CES1054-D53	
V	MOSS GREEN CES1054-D97	

INTERIOR PAINT COMMON TO ALL INTERIORS

BLACK SEMI-GLOSS (LACQUER) CES1054-156	DULL BLACK (LACQUER) CES1054-193
CLOUD GREY (LACQUER) CES1054-531	CLOUD GREY (VINYL) CES1054-533

NOTE: WHEN ORDERING PAINT SPECIFY CES1054 PART NUMBER. EXAMPLE: CES1054-531

1983 PAINT CODE CHART

R18201929 THRU R18201973

EXTERIOR PAINT

CODE	COLOR	TYPE	CESSNA NO.	DUPONT NO.
A	CAMEL TAN	MODIFIED URETHANE	CES1054-E26	IMRON 96939U
B	FLAG RED	MODIFIED URETHANE	CES1054-C43	IMRON 43805
C	MAROON	MODIFIED URETHANE	CES1054-D47	IMRON 143UH
D	NAVY BLUE (ALT. NO. 2)	MODIFIED URETHANE	CES1054-E34	IMRON 63203U
E	SIGNAL ORANGE II	MODIFIED URETHANE	CES1054-E16	IMRON 60659UH
F	SUNBURST YELLOW	MODIFIED URETHANE	CES1054-D89	IMRON 7275U
G	MOCHA BROWN	MODIFIED URETHANE	CES1054-D91	IMRON 24546U
H	HONEY GOLD	MODIFIED URETHANE	CES1054-E24	IMRON 27271U
J	DEEP BROWN	MODIFIED URETHANE	CES1054-E28	IMRON 74121U
M	OLYMPIC BLUE	MODIFIED URETHANE	CES1054-D94	IMRON 7576U
N	BRIGHT BLUE	MODIFIED URETHANE	CES1054-D95	IMRON 78387U
Q	AUGUSTA GREEN	MODIFIED URETHANE	CES1054-E30	IMRON 1650U
R	VELVET BLACK	MODIFIED URETHANE	CES1054-C52	IMRON 99U
T	SEAL GRAY	MODIFIED URETHANE	CES1054-D98	IMRON 23947U
U	WIMBLEDON WHITE	MODIFIED URETHANE	CES1054-E49	IMRON 4480U
V	DARK GREEN	MODIFIED URETHANE	CES1054-E32	IMRON 65541UH
W	VESTAL WHITE	MODIFIED URETHANE	CES1054-C53	IMRON 45414

INTERIOR PAINT

COLOR	TYPE	CESSNA NO.	DUPONT NO.
CLOUD GRAY	MODIFIED URETHANE	CES1054-E77	IMRON W8270U
BLACK SEMI-GLOSS	LACQUER	CES1054-156	
DULL BLACK	LACQUER	CES1054-193	

NOTE: WHEN ORDERING PAINT SPECIFY CES1054 PART NUMBER EXAMPLE: CES1054-156

1984 PAINT CODE CHART

R18201974 THRU R18201999

EXTERIOR PAINT

CODE	COLOR	TYPE	CESSNA NO.	DUPONT NO.
A	CAMEL TAN	MODIFIED URETHANE	CES1054-E26	IMRON 96939U
B	FLAG RED	MODIFIED URETHANE	CES1054-C43	IMRON 43805
C	MAROON	MODIFIED URETHANE	CES1054-D47	IMRON 143UH
D	NAVY BLUE (ALT. NO. 2)	MODIFIED URETHANE	CES1054-E34	IMRON 63203U
E	SIGNAL ORANGE II	MODIFIED URETHANE	CES1054-E16	IMRON 60659UH
F	SUNBURST YELLOW	MODIFIED URETHANE	CES1054-D89	IMRON 7275U
G	MOCHA BROWN	MODIFIED URETHANE	CES1054-D91	IMRON 24546U
H	HONEY GOLD	MODIFIED URETHANE	CES1054-E24	IMRON 27271U
J	DEEP BROWN	MODIFIED URETHANE	CES1054-E28	IMRON 74121U
M	OLYMPIC BLUE	MODIFIED URETHANE	CES1054-D94	IMRON 7576U
N	BRIGHT BLUE	MODIFIED URETHANE	CES1054-D95	IMRON 78387U
Q	AUGUSTA GREEN	MODIFIED URETHANE	CES1054-E30	IMRON 1650U
R	VELVET BLACK	MODIFIED URETHANE	CES1054-C52	IMRON 99U
T	SEAL GRAY	MODIFIED URETHANE	CES1054-D98	IMRON 23947U
V	DARK GREEN	MODIFIED URETHANE	CES1054-E32	IMRON 65541UH
				PRATT & LAMBERT NO.
U	WIMBLEDON WHITE	MODIFIED URETHANE	CES1054-E49	ENFLEX III 570-603
W	VESTAL WHITE	MODIFIED URETHANE	CES1054-C53	ENFLEX III 570-850

INTERIOR PAINT

COLOR	TYPE	CESSNA NO.	DUPONT NO.
CLOUD GRAY	MODIFIED URETHANE	CES1054-E77	IMRON W8270U
BLACK SEMI-GLOSS	LACQUER	CES1054-156	
DULL BLACK	LACQUER	CES1054-193	

NOTE: WHEN ORDERING PAINT SPECIFY CES1054 PART NUMBER EXAMPLE: CES1054-156

1985 PAINT CODE CHART

R18202000 THRU R18202031

EXTERIOR PAINT

CODE	COLOR	TYPE	CESSNA NO.	DUPONT NO.
A	CAMEL TAN	MODIFIED URETHANE	CES1054-E26	IMRON 96939U
B	FLAG RED	MODIFIED URETHANE	CES1054-C43	IMRON 43805
C	MAROON	MODIFIED URETHANE	CES1054-D47	IMRON 143UH
D	NAVY BLUE (ALT. NO. 2)	MODIFIED URETHANE	CES1054-E34	IMRON 63203U
E	SIGNAL ORANGE II	MODIFIED URETHANE	CES1054-E16	IMRON 60659UH
F	SUNBURST YELLOW	MODIFIED URETHANE	CES1054-D89	IMRON 7275U
G	MOCHA BROWN	MODIFIED URETHANE	CES1054-D91	IMRON 24546U
H	HONEY GOLD	MODIFIED URETHANE	CES1054-E24	IMRON 27271U
J	DEEP BROWN	MODIFIED URETHANE	CES1054-E28	IMRON 74121U
M	OLYMPIC BLUE	MODIFIED URETHANE	CES1054-D94	IMRON 7576U
N	BRIGHT BLUE	MODIFIED URETHANE	CES1054-D95	IMRON 78387U
Q	AUGUSTA GREEN	MODIFIED URETHANE	CES1054-E30	IMRON 1650U
R	VELVET BLACK	MODIFIED URETHANE	CES1054-C52	IMRON 99U
T	SEAL GRAY	MODIFIED URETHANE	CES1054-D98	IMRON 23947U
V	DARK GREEN	MODIFIED URETHANE	CES1054-E32	IMRON 65541UH
				PRATT & LAMBERT NO.
U	WIMBLEDON WHITE	MODIFIED URETHANE	CES1054-E49	ENFLEX III 570-603
W	VESTAL WHITE	MODIFIED URETHANE	CES1054-C53	ENFLEX III 570-850

INTERIOR PAINT

COLOR	TYPE	CESSNA NO.	DUPONT NO.
CLOUD GRAY	MODIFIED URETHANE	CES1054-E77	IMRON W8270U
BLACK SEMI-GLOSS	LACQUER	CES1054-156	
DULL BLACK	LACQUER	CES1054-193	

NOTE: WHEN ORDERING PAINT SPECIFY CES1054 PART NUMBER EXAMPLE: CES1054-156

1986 PAINT CODE CHART

SERIAL R18202032 & ON

EXTERIOR PAINT

CODE	COLOR	TYPE	CESSNA NO.	PRATT & LAMBERT
A	PEWTER GRAY	MODIFIED URETHANE	CSFS052-2819	570-616
B	CAMEL TAN	MODIFIED URETHANE	CSFS052-2815	577-546
C	CHARCOAL	MODIFIED URETHANE	CSFS052-2814	571-514
D	SLATE GRAY	MODIFIED URETHANE	CSFS052-2813	577-586
E	STRATO BLUE	MODIFIED URETHANE	CSFS052-2797	572-524
F	NEWPORT BLUE	MODIFIED URETHANE	CSFS052-2798	572-616
G	HORIZON BLUE	MODIFIED URETHANE	CSFS052-2800	572-617
H	TEAL BLUE	MODIFIED URETHANE	CSFS052-2799	572-597
J	RASPBERRY RED	MODIFIED URETHANE	CSFS052-2807	576-613
K	INFRA RED	MODIFIED URETHANE	CSFS052-2808	576-500
L	PERSIMMON	MODIFIED URETHANE	CSFS052-2809	575-508
M	CORDOVAN BROWN	MODIFIED URETHANE	CSFS052-2806	577-570
N	CHOCOLATE BROWN	MODIFIED URETHANE	CSFS052-2801	577-544
P	BARK BROWN	MODIFIED URETHANE	CSFS052-2802	577-537
Q	LEATHER BROWN	MODIFIED URETHANE	CSFS052-2803	577-581
R	SAND TAN	MODIFIED URETHANE	CSFS052-2805	577-569
S	PAPRIKA	MODIFIED URETHANE	CSFS052-2804	577-579
T	KELLY GREEN	MODIFIED URETHANE	CSFS052-2811	573-582
V	TROPIC GREEN	MODIFIED URETHANE	CSFS052-2812	573-584
X	CHROME YELLOW	MODIFIED URETHANE	CSFS052-2822	574-554
Y	OCHRE YELLOW	MODIFIED URETHANE	CSFS052-2810	574-553
U	ADOBE BEIGE	FULL URETHANE	CSFS052-2820	577-508
W	SNOW WHITE	FULL URETHANE	CSFS052-2818	570-566
Z	CREAMY WHITE	FULL URETHANE	CSFS052-2821	570-585

INTERIOR PAINT

COLOR	TYPE	CESSNA NO.	DUPONT NO.
CLOUD GRAY	MODIFIED URETHANE	CES1054-E77	IMRON W8270U
BLACK SEMI-GLOSS	LACQUER	CES1054-156	
DULL BLACK	LACQUER	CES1054-193	

NOTE: WHEN ORDERING PAINT SPECIFY CES1054 PART NUMBER EXAMPLE: CES1054-156

Upholstery & Interior Trim

UPHOLSTERED PARTS - HOW TO ORDER

1978 MODEL YEAR THRU 1980 MODEL YEAR

PARTS MARKED WITH # FOLLOWING THE PART NUMBER REQUIRE A SECOND DASH NUMBER FOR COLOR & MATERIAL. (BE SURE TO SPECIFY SERIAL NUMBER OF AIRCRAFT)

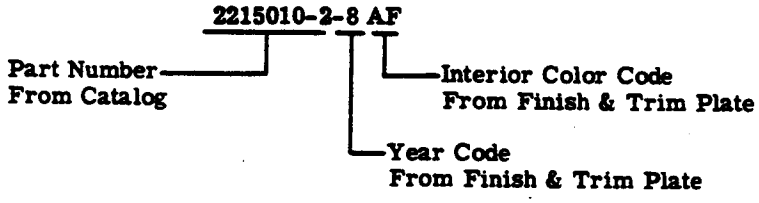
HOW TO DETERMINE 2nd DASH NUMBER

1. Find part number of desired part in catalog.
2. Refer to "FINISH & TRIM" plate, in the airplane, for your "Year Code" and "Interior Color Code."



3. Add the "Year Code" and "Interior Color Code," to the part number from catalog.

EXAMPLE OF COMPLETE NUMBER



1981 MODEL YEAR & ON

PARTS MARKED WITH A # FOLLOWING THE PART NUMBER NEED ONLY BE ACCOMPANIED BY THE AIRCRAFT SERIAL NUMBER.

INTERIOR PAINTED OR PLASTIC PARTS HOW TO ORDER

1978 MODEL YEAR THRU 1980 MODEL YEAR

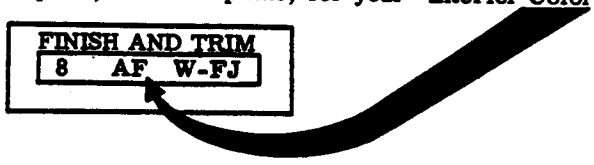
PARTS MARKED WITH □ FOLLOWING THE PART NUMBER REQUIRE A SECOND DASH NUMBER FOR COLOR. (BE SURE TO SPECIFY SERIAL NUMBER OF AIRCRAFT)

HOW TO DETERMINE 2nd DASH NUMBER

To obtain second dash number use of correct table, for your model year, is required.

To use table,

1. Find part number of desired part in catalog.
2. Refer to the "Finish and Trim" plate, in the airplane, for your "Interior Color Code."



3. Locate part number from catalog in table.
4. Add dash number for color that appears under your "Interior Color Code."

INTERIOR PAINTED OR PLASTIC PARTS
1978 MODEL YEAR
R18200001 & ON FR18200001 & ON

PART NUMBER	PART NAME	AFY LFL AL AP AV	BF BV	CFY KFL CF CV	GFY GF GV	MFY JFL HL HF HV	EL EV	FL	MFL
0700702-5	PANEL - BAGGAGE DOOR	B40	C21	C25	C33	A84	532	279	B76
0705042-1	ESCUTCHEON - LH	279	279	279	279	279	279	279	279
0705042-2	ESCUTCHEON - RH	279	279	279	279	279	279	279	279
0713811-13	COVER ASSY - CONSOLE	B40	C21	C25	C33	A84	532	279	B76
0713972-5	COVER ASSY - CONSOLE LIGHT	B40	C21	C25	C33	A84	532	279	B76
0714003-1	TIARA - HEADLINER	531	531	531	531	531	531	531	531
0714003-2	TIARA - HEADLINER	531	531	531	531	531	531	531	531
0715010-2	MOULDING - UPPER AFT WINDOW	532	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
0715023-18	PANEL - LH AFT	B40	C21	C25	C33	A84	532	279	B76
0715032-15	MOULDING ASSY - WINDOW LH DOOR	532	532	532	532	532	532	532	532
0715032-16	MOULDING - WINDOW RH DOOR	532	532	532	532	532	532	532	532

STEP "3" → 0715010-2

STEP "4" → 532

EXAMPLES OF COMPLETE NUMBER

0715010-2 532

Part Number From Catalog

2nd Dash Number From Table (Interior Color Code MF)

1981 MODEL YEAR & ON

SECOND DASH NUMBERS, WHEN NEEDED, ARE INCLUDED IN PART NUMBER COLUMN OF APPLICABLE PARTS LISTING IN CATALOG.

INTERIOR PAINTED OR PLASTIC PARTS

1978 MODEL YEAR

R18200001 THRU R18200583 FR18200001 THRU FR18200020

PART NUMBER	PART NAME	INTERIOR COLOR CODE (From Finish and Trim Plate) AFY LFL AL AF AV	BFY BF BV	CFY KFL CF CV	GFY GF GV	HFY JFL HL HF HV	EL EV	FL	MFL
0700702-5	PANEL - BAGGAGE DOOR	B40	C21	C25	C33	A84	532	279	B76
0705042-1	ESCUTCHEON - LH	279	279	279	279	279	279	279	279
0705042-2	ESCUTCHEON - RH	279	279	279	279	279	279	279	279
0713811-13	COVER ASSY - CONSOLE	B40	C21	C25	C33	A84	532	279	B76
0713972-5	COVER ASSY - CONSOLE LIGHT	B40	C21	C25	C33	A84	532	279	B76
0714003-1	TIARA - HEADLINER	531	531	531	531	531	531	531	531
0714003-2	TIARA - HEADLINER	531	531	531	531	531	531	531	531
0715010-2	MOULDING - UPPER AFT WINDOW	532	532	532	532	532	532	532	532
0715023-18	PANEL - LH AFT	B40	C21	C25	C33	A84	532	279	B76
0715032-15	MOULDING ASSY - WINDOW LH DOOR	532	532	532	532	532	532	532	532
0715032-16	MOULDING - WINDOW RH DOOR	532	532	532	532	532	532	532	532
0715044-3	MOULDING - LH WINDOW	532	532	532	532	532	532	532	532
0715044-4	MOULDING - RH WINDOW	532	532	532	532	532	532	532	532
0715044-5	MOULDING - DOOR SILL	532	532	532	532	532	532	532	532
0715044-8	MOULDING - FWD DOORPOST RH	532	532	532	532	532	532	532	532
0715044-9	MOULDING - FWD DOORPOST LH	532	532	532	532	532	532	532	532
0715052-1	PANEL - LH AFT WALL	B40	C21	C25	C33	A84	532	279	B76
0715052-5	PANEL - RH AFT WALL	B40	C21	C25	C33	A84	532	279	B76
0715068-1	ESCUTCHEON - REAR AIR VENT LH	532	532	532	532	532	532	532	532
0715068-2	ESCUTCHEON - REAR AIR VENT RH	532	532	532	532	532	532	532	532
0715069-1	MOULDING ASSY - WINDOW RH DOOR	532	532	532	532	532	532	532	532
1715047-3	ESCUTCHEON - LH DOOR STOP	B40	C21	C25	C33	A84	532	279	B76
1715047-4	ESCUTCHEON - RH DOOR STOP	B40	C21	C25	C33	A84	532	279	B76

INTERIOR PAINTED OR PLASTIC PARTS

1979 MODEL YEAR

R18200584 THRU R18201313 FR18200021 THRU FR18200045

INTERIOR COLOR CODE
(From Finish and Trim Plate)
*SEE EXPLANATION BELOW

PART NUMBER	PART NAME	1	2	3	4	5	6	7	8	9
0700702-5	PANEL - BAGGAGE DOOR	D18	C21	D30	D22	A84	532	279	C82	279†
0713811-3	COVER ASSY	D18	C21	D30	D22	A84	532	279	C82	279†
0713972-5	COVER ASSY - LIGHT	532	532	532	532	532	532	532	532	532
0714003-1	TIARA - HEADLINER	531	531	531	531	531	531	531	531	531
0714003-2	TIARA - HEADLINER	531	531	531	531	531	531	531	531	531
0715010-2	MOULDING - UPPER AFT WINDOW	532	532	532	532	532	532	532	532	532
0715039-3	ARMREST - REAR LH	D21	C24	D33	D25	A87	A92	A60	D17	A60†
0715039-4	ARMREST - REAR RH	D21	C24	D33	D25	A87	A92	A60	D17	A60†
0715042-1	ESCUTCHEON - DOOR HANDLE	279	279	279	279	279	279	279	279	279
0715042-2	ESCUTCHEON - DOOR HANDLE	279	279	279	279	279	279	279	279	279
0715044-10	MOULDING - LH	532	532	532	532	532	532	532	532	532
0715044-11	MOULDING - RH	532	532	532	532	532	532	532	532	532
0715044-12	MOULDING - LH	532	532	532	532	532	532	532	532	532
0715044-13	MOULDING - RH	532	532	532	532	532	532	532	532	532
0715044-5	MOULDING - DOOR SILL	532	532	532	532	532	532	532	532	532
0715049-1	SPLICE	D18	C21	D30	D22	A84	532	279	C82	279†
0715052-5	PANEL - LH AFT WALL	D18	C21	D30	D22	A84	532	279	C82	279†
0715052-6	PANEL - RH AFT WALL	D18	C21	D30	D22	A84	532	279	C82	279†
0717011-27	ARMREST - FRONT LH	D21	C24	D33	D25	A87	A92	A60	D17	A60†
0717011-29	ARMREST - FRONT RH	D21	C24	D33	D25	A87	A92	A60	D17	A60†
1200756-7	COVER ASSY - CONSOLE	D18	C21	D30	D22	A84	279	279	C82	279
1215047-3	ESCUTCHEON - LH DOOR STOP	D18	C21	D30	D22	A84	279	279	C82	279
1215047-4	ESCUTCHEON - RH DOOR STOP	D18	C21	D30	D22	A84	279	279	C82	279

*COLUMN 1 IS APPLICABLE TO: AF, AL, AFL, AFC, AFCC & AFLC
COLUMN 2 IS APPLICABLE TO: BF, BL, BFL, BFC, BFCC & BFLC
COLUMN 3 IS APPLICABLE TO: CF, CL, CFL, CFC, CAFC, CBFC, CHFC,
COLUMN 4 IS APPLICABLE TO: CGFC, CDFC, CAFL, CBFL, CHFL, CGFL & CDFL
COLUMN 4 IS APPLICABLE TO: GF, GL, GFL, GFC, GFCC & GFLC
COLUMN 5 IS APPLICABLE TO: HF, HL, HFL, HFC, HFCC & HFLC
COLUMN 6 IS APPLICABLE TO: EL
COLUMN 7 IS APPLICABLE TO: FL
COLUMN 8 IS APPLICABLE TO: DF, DL, DFL, DFC, DFCC & DFLC
COLUMN 9 IS APPLICABLE TO: JL, KL & ML

† WHEN THE OPTIONAL GRAY SIDEWALL IS SELECTED: A60 BECOMES A92
151 BECOMES 531
279 BECOMES 532

INTERIOR PAINTED OR PLASTIC PARTS

1980 MODEL YEAR

R18201314 THRU R18201628 FR18200046 THRU FR18200070

INTERIOR COLOR CODE
(From Finish and Trim Plate)
*SEE EXPLANATION BELOW

PART NUMBER	PART NAME	1	2	3	4	5	6	7	8	9
0514112-2	TRIM - SEAT BACK	B40	C21	D30	D22	A84	532	279	C82	B40
0700702-5	PANEL - BAGGAGE DOOR	B40	C21	D30	D22	A84	532	279	C82	279 †
0705042-5	ESCUTCHEON - LH	279	279	279	279	279	279	279	279	279
0705042-6	ESCUTCHEON - RH	279	279	279	279	279	279	279	279	279
0713346-6	CAP ASSY	%	%	%	%	%	%	%	%	%
0713811-13	COVER ASSY	B40	C21	D30	D22	A84	532	279	C82	279 †
0713972-5	COVER ASSY - LIGHT	532	532	532	532	532	532	532	532	532
0714023-5	TRIM ASSY - SEAT BACK LH	B40	C21	D30	D22	A84	532	279	C82	B40
0714023-6	TRIM ASSY - SEAT BACK RH	B40	C21	D30	D22	A84	532	279	C82	B40
0715010-2	MOULDING - AFT WINDOW	532	532	532	532	532	532	532	532	532
0715032-15	MOULDING - DOOR WINDOW LH	532	532	532	532	532	532	532	532	532
0715032-16	MOULDING - DOOR WINDOW RH	532	532	532	532	532	532	532	532	532
0715044-5	MOULDING - DOOR STILL	532	532	532	532	532	532	532	532	532
0715044-10	MOULDING - FWD DOOR POST RH	532	532	532	532	532	532	532	532	532
0715044-11	MOULDING - FWD DOOR POST LH	532	532	532	532	532	532	532	532	532
0715044-15	MOULDING - LH WINDOW	532	532	532	532	532	532	532	532	532
0715044-16	MOULDING - RH WINDOW	532	532	532	532	532	532	532	532	532
0715049-1	SPLICE	B40	C21	D30	D22	A84	532	279	C82	279 †
0715052-6	TRIM - LH AFT	B40	C21	D30	D22	A84	532	279	C82	279 †
0715052-7	TRIM PANEL - RH AFT	B40	C21	D30	D22	A84	532	279	C82	279 †
0715069-1	MOULDING - DOOR WINDOW RH	532	532	532	532	532	532	532	532	532
1213163-2	LAP SEAL	%	%	%	%	%	%	%	%	%
1213790-9	DOOR ASSY	%	%	%	%	%	%	%	%	%
1513190-35	COVER - INSTRUMENT PANEL CUTOUT	%	%	%	%	%	%	%	%	%
1513190-58	COVER - INSTRUMENT PANEL CUTOUT	%	%	%	%	%	%	%	%	%
1715047-3	ESCUTCHEON - LH	B40	C21	D30	D22	A84	279	279	C82	279
1715047-4	ESCUTCHEON - RH	B40	C21	D30	D22	A84	279	279	C82	279
2213071-17	COVER ASSY RH - INSTR. PANEL - POST LIGHTED	%	%	%	%	%	%	%	%	%
2213071-19	COVER ASSY RH - INSTRUMENT PANEL	%	%	%	%	%	%	%	%	%
2213073-25	COVER ASSY LH - INSTRUMENT PANEL	%	%	%	%	%	%	%	%	%
2213073-29	COVER ASSY LH - INSTR. PANEL - POST LIGHTED	%	%	%	%	%	%	%	%	%

*COLUMN 1 IS APPLICABLE TO: AF, AL, AFL, AFC, AFCC & AFLC
COLUMN 2 IS APPLICABLE TO: BF, BL, BFL, BFC, BFCC & BFLC
COLUMN 3 IS APPLICABLE TO: CF, CL, CFL, CFC, CAFC, CBFC, CHFC, CGFC, CDFC, CAFL, CBFL, CHFL, CGFL & CDFL
COLUMN 4 IS APPLICABLE TO: GF, GL, GFL, GFC, GFCC & GFLC
COLUMN 5 IS APPLICABLE TO: HF, HL, HFL, HFC, HFCC & HFLC
COLUMN 6 IS APPLICABLE TO: EL
COLUMN 7 IS APPLICABLE TO: FL
COLUMN 8 IS APPLICABLE TO: DF, DL, DFL, DFC, DFCC & DFLC
COLUMN 9 IS APPLICABLE TO: JL, KL & ML

% THESE PARTS ARE AVAILABLE IN SHADOW GRAY (A59) OR BLACK (279)

† WHEN THE OPTIONAL GRAY SIDEWALL IS SELECTED: 151 BECOMES 531
279 BECOMES 532

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WING COMPLETE	4
WING COMPLETE	5
WING FAIRING	4
WING FAIRING	5
WING FILLET	25
WING FRONT SPAR	11
WING NAVIGATION LIGHT BULB	4
WING NAVIGATION LIGHT BULB	5
WING NAVIGATION LIGHT LENS	4
WING NAVIGATION LIGHT LENS	5
WING PANEL	13
WING REAR SPAR	11
WING ROOT RIB	6
WING ROOT RIB	8
WING SPAR	12
WING SPAR FITTING	8
WING SPAR FITTING	11
WING STRINGER	13
WING STRUT	19
WING STRUT FITTING	19
WING TIP	4
WING TIP	5
WINTERIZATION EQUIPMENT	108
WINTERIZATION EQUIPMENT	109
WINTERIZATICN PLACARD	3
WIRE HEADLINER	72A

Parts Listing

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7		UNITS PER ASSY	USABLE ON CODE
1 - 1	C1-C2	CONLEY-WELD EPOXY BASE ADHESIVE.	CEMENTING ---------- PLASTIC TO PLASTIC PLASTIC TO METAL FIBERGLASS TO FIBERGLASS FIBERGLASS TO METAL METAL TO METAL		
- 2	EC880	ADHESIVE-SYNTHETIC RUBBER BASE OIL RESISTANT	CEMENTING ---------- RUBBER TO METAL SOUNDPROOFING TO METAL UPHOLSTERY TO METAL		
- 3	1024A-B	CEMENT PARTS A & B	CEMENTING DE-ICER ---------- AND ABRASION BOOTS TO WING AND STAB ILIZER LEADING EDGES.		
- 4	1007	PRIMER	USED ONLY FOR PRIMING ------- AREAS WHERE DE-ICER AND ABRASION BOOTS ARE TO BE INSTALLED WITH 1024A-B.		
- 5	576.1	SEALANT-EXTRUDED PERMAGUM	WEATHER SEALING ---------- OF CABIN		
- 6	579.6	SEALANT-EXTRUDED ZINC CHROMATE	WEATHER SEALING ---------- OF WINDSHIELD		
- 7	S1078-1	SEALANT-SYNTHETIC RUBBER-FABRIC REINFORCED .06 THICK .50 WIDE	WINDSHIELD SEALING ----------		
- 8	S1078-2	SEALANT-SYNTHETIC RUBBER-FABRIC REINFORCED .12 THICK .50 WIDE	WINDSHIELD SEALING ----------		
- 9	S1078-3	SEALANT-SYNTHETIC RUBBER-FABRIC REINFORCED 2 MIL MYLAR TAPE BACKING. .06 THICK 1.50 WIDE	WINDSHIELD SEALING ----------		
-10	EC1239A-B	SEALANT-CATALYTIC	GENERAL PURPOSE ---------- FOR FAYING SURFACES FILLET & RIVET SEALS FUEL SEALING AND AREAS WHERE SKYDROL IS PRESENT		
-11	700	SEALANT-FIREWALL	SEALING FIREWALL JOINTS ----- AND OPENINGS. WITHSTANDS 2000 DEGREE TEMP FOR 5 MINUTES.		
-12	EC776	ADHESIVE-GASKET FUEL RESISTANT SYNTHETIC RUBBER BASE.	CEMENTING GASKETS ----------		
-13	550	SOUND DEADENER- LIQUID VIBRATION DAMPENER	VIBRATION DAMPENING --------- CAN BE BRUSHED OR SPRAYED.		
-14	TT-P-1757	PRIMER-ZINC CHROMATE- GREEN	CORROSION PROOFING ----------		

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	1 2 3 4 5 6 7 DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
1 -14A	EC1675A-B	SEALANT-CATALYTIC HOPPER ADAPTER TO HOPPER CANTILEVER WING FUEL BAY	1	
-14B	PR0890	SEALANT-CATALYTIC ALTERNATE FOR EC1675A-B HOPPER ADAPTER TO HOPPER CANTILEVER WING FUEL BAY	1	
-14C	51543	REPAIR KIT-ABS/FIBERGLASS 1 OZ KIT	1	
	51544	REPAIR KIT-ABS/FIBERGLASS 2 OZ KIT	1	
	51545	REPAIR KIT-ABS/FIBERGLASS 3 OZ KIT	1	
	51546	REPAIR KIT-ABS/FIBERGLASS 4 OZ KIT	1	
	51547	REPAIR KIT-ABS/FIBERGLASS 5 OZ KIT	1	
	51548	REPAIR KIT-ABS/FIBERGLASS 6 OZ KIT	1	
-15	S51-4	HOSE-FUEL & OIL-1/4 ID	AR	
	S51-6	HOSE-FUEL & OIL-3/8 ID	AR	
	S51-8	HOSE-FUEL & OIL-1/2 ID	AR	
	S51-10	HOSE-FUEL & OIL-5/8 ID	AR	
	S51-12	HOSE-FUEL & OIL-3/4 ID	AR	
	S51-16	HOSE-FUEL & OIL-1.00 ID	AR	
	S51-32	HOSE-FUEL & OIL-2.00 ID	AR	
-16	S202RB	CHANNEL-EXTRUDED BLACK	AR	
	S202VW	CHANNEL-EXTRUDED WHITE	AR	
-17	S292-1	INSULATION SLEEVING-ELEC-.118 ID	AR	
	S292-2	INSULATION SLEEVING-ELEC-.133 ID	AR	
	S292-3	INSULATION SLEEVING-ELEC-.148 ID	AR	
	S292-4	INSULATION SLEEVING-ELEC-.166 ID	AR	
	S292-5	INSULATION SLEEVING-ELEC-.186 ID	AR	
	S292-6	INSULATION SLEEVING-ELEC-.208 ID	AR	
	S292-8	INSULATION SLEEVING-ELEC-.263 ID	AR	
	S292-11	INSULATION SLEEVING-ELEC-5/16 ID	AR	
	S292-12	INSULATION SLEEVING-ELEC-3/8 ID	AR	
	S292-14	INSULATION SLEEVING-ELEC-1/2 ID	AR	
	S292-16	INSULATION SLEEVING-ELEC-3/4 ID	AR	
	S292-28	INSULATION SLEEVING-ELEC-2-1/2 ID	AR	
-18	S1026BG	CLAMP-WRAP TYPE	AR	
-19	S1053E7T	DUCT-FLEXIBLE-NEOPRENE IMPREGNATED 7/8 DIA	AR	
	S1053E8T	DUCT-FLEXIBLE-NEOPRENE IMPREGNATED 1.00 DIA	AR	
	S1053E10T	DUCT-FLEXIBLE-NEOPRENE IMPREGNATED 1-1/4 DIA	AR	
	S1053K10T	DUCT-FLEXIBLE-SILICONE IMPREGNATED 1-1/4 DIA	AR	
	S1053E12T	DUCT-FLEXIBLE-NEOPRENE IMPREGNATED 1-1 1/2 DIA	AR	
	S1053K12T	DUCT-FLEXIBLE-SILICONE IMPREGNATED 1-1/2 DIA	AR	
	S1053E20T	DUCT-FLEXIBLE-NEOPRENE IMPREGNATED 2-1/2 DIA	AR	
	S1053K20T	DUCT-FLEXIBLE-SILICONE IMPREGNATED 2-1/2 DIA	AR	
	S1053E24T	DUCT-FLEXIBLE-NEOPRENE IMPREGNATED 3.00 DIA	AR	
	S1053K24T	DUCT-FLEXIBLE-SILICONE IMPREGNATED 3.00 DIA	AR	
	S1053K24W	DUCT-FLEXIBLE-SILICONE IMPREGNATED 2 PLY 3.00 DIA	AR	
	S1053E28T	DUCT-FLEXIBLE-NEOPRENE IMPREGNATED 3-1/2 DIA	AR	
	S1053K28W	DUCT-FLEXIBLE-SILICONE IMPREGNATED 2 PLY 3-1/2 DIA	AR	
	S1053E32T	DUCT-FLEXIBLE-NEOPRENE IMPREGNATED 4.00 DIA	AR	
	S1053K32T	DUCT-FLEXIBLE-SILICONE IMPREGNATED 4.00 DIA	AR	
-20	S1047-1	SEAL-SPONGE RUBBER-5/16 THICK	AR	
	S1047-2	SEAL-SPONGE RUBBER-1/4 THICK	AR	
-21	S1055-1	CHANNEL-EXTRUDED RUBBER	AR	
-22	S1071-1	TUBE-POLYETHYLENE-1/4 DIA	AR	
	S1071-3	TUBE-POLYETHYLENE-3/8 DIA	AR	
	S1071-4	TUBE-POLYETHYLENE-1/2 DIA	AR	
	S1071-5	TUBE-POLYETHYLENE-5/8 DIA	AR	
-23	S1084-1	SEAL-EXTRUDED RUBBER	AR	
-24	S1110ET	DUCT-OVAL-FLEXIBLE-NEOPRENE IMPREGNATED	AR	
-25	S1346-1	SEAL-SPONGE RUBBER	AR	
-26	S1366-1	MOULDING-EXTRUDED PLASTIC-SAND	AR	
	S1366-2	MOULDING-EXTRUDED PLASTIC-FAWN	AR	
	S1366-3	MOULDING-EXTRUDED PLASTIC-BLACK	AR	
-27	S1378-1	SEAL-SPONGE RUBBER-BEIGE	AR	
	S1378-2	SEAL-SPONGE RUBBER-CLOUD GRAY	AR	

CONTINUED ON NEXT PAGE

Bulk Items

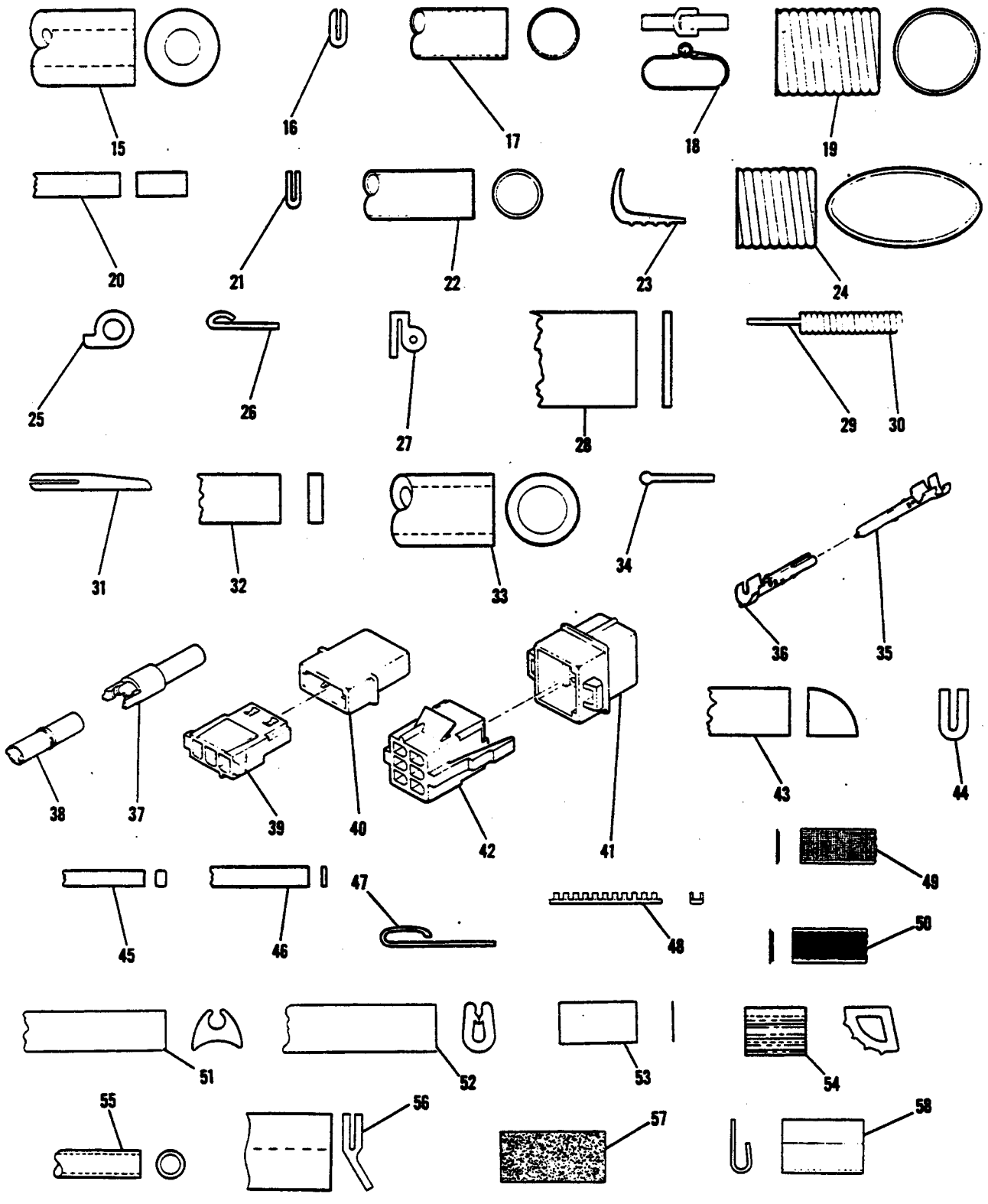


Figure 1. Miscellaneous Bulk Items

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
1 -28	S1389-1	SEALER STRIP-FELT-1.00 WIDE	AR	
	S1389-2	SEALER STRIP-FELT-1/4 WIDE	AR	
	S1389-3	SEALER STRIP-FELT-2.00 WIDE	AR	
	S1389-4	SEALER STRIP-FELT-1-3/4 WIDE	AR	
	S1389-5	SEALER STRIP-FELT-1-1/4 WIDE	AR	
	S1389-6	SEALER STRIP-FELT-2-1/4 WIDE	AR	
	S1389-7	SEALER STRIP-FELT-1-3/8 WIDE	AR	
-29	S1398-1	CONTROL-PUSH PULL-WIRE	AR	
-30	S1398-2	CONTROL-PUSH PULL-CASING	AR	
-31	S1415-1	MOULDING-EXTRUDED VINYL	AR	
-32	S1441-1	SEAL-SPONGE RUBBER-3/8 WIDE	AR	
	S1441-2	SEAL-SPONGE RUBBER-1/4 WIDE	AR	
	S1441-3	SEAL-SPONGE RUBBER-1/2 WIDE	AR	
-33	S1495-3	HOSE-RUBBER-3/16 ID	AR	
	S1495-4	HOSE-RUBBER-1/4 ID	AR	
	S1495-6	HOSE-RUBBER-3/8 ID	AR	
	S1495-8	HOSE-RUBBER-1/2 ID	AR	
	S1495-10	HOSE-RUBBER-5/8 ID	AR	
-34	S1611-1	SEAL-EXTRUDED VINYL	AR	
-35	S1635-1	ELECTRICAL PIN WIRE SIZE 22-18	AR	
	S1635-2	ELECTRICAL PIN WIRE SIZE 18-14	AR	
	S1635-3	ELECTRICAL PIN WIRE SIZE 18 GA-2 WIRE	AR	
-36	S1636-1	ELECTRICAL SOCKET WIRE SIZE 22-18	AR	
	S1636-2	ELECTRICAL SOCKET WIRE SIZE 18-14	AR	
	S1636-3	ELECTRICAL SOCKET WIRE SIZE 18 GA-2 WIRE	AR	
-37	S1637-1	HOUSING-ELECTRICAL PIN	AR	
-38	S1637-2	HOUSING-ELECTRICAL SOCKET	AR	
-39	S1638-1	HOUSING-ELECTRICAL SOCKET-3 CIRCUIT	AR	
-40	S1638-2	HOUSING-ELECTRICAL PIN-3 CIRCUIT	AR	
-41	S1640-6	HOUSING-ELECTRICAL PIN-6 CAVITY	AR	
	S1640-9	HOUSING-ELECTRICAL PIN-9 CAVITY	AR	
	S1640-12	HOUSING-ELECTRICAL PIN-12 CAVITY	AR	
	S1640-15	HOUSING-ELECTRICAL PIN-15 CAVITY	AR	
-42	S1641-6	HOUSING-ELECTRICAL SOCKET-6 CAVITY	AR	
	S1641-9	HOUSING-ELECTRICAL SOCKET-9 CAVITY	AR	
	S1641-12	HOUSING-ELECTRICAL SOCKET-12 CAVITY	AR	
	S1641-15	HOUSING-ELECTRICAL SOCKET-15 CAVITY	AR	
-44	S1356	SEAL-EXTRUDED RUBBER	AR	
-45	S1614	LACING-KOROSEAL	AR	
-46	3690-1/8	FILM-BLACK VINYL-1/8 IN WIDE	AR	
	3690-1/4	FILM-BLACK VINYL-1/4 IN WIDE	AR	
	3690-1/2	FILM-BLACK VINYL-1/2 IN WIDE	AR	
-47	S1948-2-1	TRIM-EXTRUDED CLOUD GRAY	AR	
	S1948-2-2	TRIM-EXTRUDED EBONY	AR	
	S1948-2-3	TRIM-EXTRUDED SILVER TEAL BLUE	AR	
	S1948-2-4	TRIM-EXTRUDED MARIGOLD	AR	
	S1948-2-5	TRIM-EXTRUDED SUN GOLD	AR	
	S1948-2-6	TRIM-EXTRUDED LIGHT OLIVE	AR	
	S1948-2-7	TRIM-EXTRUDED CLOVE BROWN	AR	
	S1948-2-8	TRIM-EXTRUDED HOLIDAY BLUE	AR	
	S1948-2-9	TRIM-EXTRUDED FIESTA RED	AR	
	S1948-2-10	TRIM-EXTRUDED PICNIC GREEN	AR	
	S1948-2-11	TRIM-EXTRUDED BOGOTA BLUE	AR	
	S1948-2-12	TRIM-EXTRUDED TAHITIAN RED	AR	
	S1948-2-13	TRIM-EXTRUDED CYPRUS GREEN	AR	
-48	S1050-1	GROMMET-CATERPILLER .056 WIDE	AR	
	S1050-2	GROMMET-CATERPILLER .090 WIDE	AR	
	S1050-3	GROMMET-CATERPILLER .131 WIDE	AR	
-49	S2092-3	FABRIC FASTENER-HOOK	AR	
-50	S2092-4	FABRIC FASTENER-PILE	AR	
-51	S1511-1	FAIRING-EXTRUDED VINYL	AR	
-52	S2195-2	TRIM-MOULDING	AR	
-53	Y8562	TAPE-POLYURETHANE-1.00 WIDE	AR	
-54	S2249-1	SEAL-NEOPRENE	AR	
-55	110691	WIRE-TEFLON	AR	
-56	S2145-1	SEAL-EXTRUDED RUBBER	AR	
-57	S2108-1	SEAL-VINYL FOAM .50 X .25	AR	
	S2108-2	SEAL-VINYL FOAM .25 X .062	AR	
	S2108-3	SEAL-VINYL FOAM .38 X .25	AR	
	S2108-4	SEAL-VINYL FOAM .50 X .187	AR	
-58	S1029-1	J SECTION	AR	

NOTE. CHECK SUPPLY DIVISION FOR AVAILABILITY AND UNIT OF MEASURE BEFORE ORDERING.

Registration Markings



LEFT HAND SLANT
(LEFT SIDE OF AIRPLANE)



RIGHT HAND SLANT
(RIGHT SIDE OF AIRPLANE)



Figure 2. (Sheet 1 of 3) Registration Markings

Registration Markings (Cont)

S1500 TYPE STENCILS *
FOR SLANT GOTHIC LETTERS & NUMERALS

LETTERS AND NUMERALS ARE AVAILABLE IN 10 INCH AND 12 INCH HEIGHTS IN EITHER LEFT HAND OR RIGHT HAND SLANT.

LETTERS AVAILABLE ARE A THRU Z.
NUMERALS AVAILABLE ARE 0 THRU 9.

TO ORDER:

EACH LETTER OR NUMERAL WANTED MUST BE ORDERED BY GIVING BASIC PART NUMBER, FOLLOWED BY HEIGHT DESIRED, FOLLOWED BY SPECIFIC LETTER OR NUMERAL AND THE DESIGNATOR L OR R TO INDICATE LEFT OR RIGHT HAND SLANT.

EXAMPLE: S1500 - 10 - M L

- S1500 — BASIC PART NO.
- 10 — HEIGHT WANTED
- M — LETTER WANTED
- L — DIRECTION OF SLANT

S1600 TYPE STENCILS *
FOR VERTICAL GOTHIC LETTERS & NUMERALS

LETTERS AND NUMERALS ARE AVAILABLE IN 6 INCH, 12 INCH AND 20 INCH HEIGHTS. LETTERS AVAILABLE ARE A THRU Z. NUMERALS AVAILABLE ARE 0 THRU 9.

TO ORDER:

EACH LETTER OR NUMERAL WANTED MUST BE ORDERED BY GIVING BASIC PART NUMBER, FOLLOWED BY HEIGHT DESIRED, FOLLOWED BY SPECIFIC LETTER OR NUMERAL WANTED.

EXAMPLE: S1600 - 20 - N

- S1600 — BASIC PART NO.
- 20 — HEIGHT WANTED
- N — LETTER WANTED

* EACH STENCIL PROVIDES FOR EITHER BACKGROUND OR CENTER MASK.

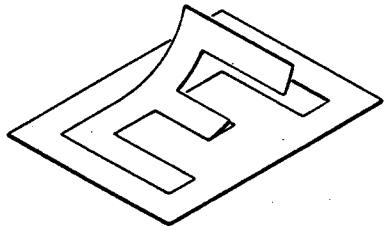


Figure 2. (Sheet 2 of 3) Registration Markings

Registration Markings (Cont)

ABCDEFGHIJKLMN
OPQRSTUVWXYZ
1234567890

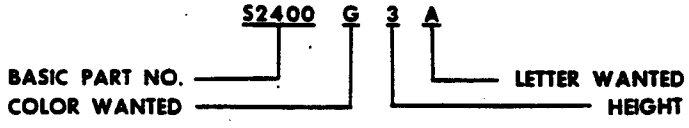
S2400 TYPE DECALS*
3 INCH VERTICAL GOTHIC LETTERS & NUMERALS

LETTERS & NUMERALS ARE 3 INCHES IN HEIGHT AND AVAILABLE IN WHITE (W), GOLD (G) OR BRONZE (B). LETTERS AVAILABLE ARE A THRU Z. NUMERALS AVAILABLE ARE 0 THRU 9.

TO ORDER:

EACH LETTER OR NUMERAL WANTED MUST BE ORDERED GIVING THE BASIC PART NUMBER, FOLLOWED BY THE COLOR, FOLLOWED BY THE HEIGHT(3), FOLLOWED BY THE SPECIFIC LETTER OR NUMERAL WANTED.

EXAMPLE:



* PRESSURE SENSITIVE ADHESIVE BACKED VINYL FILM

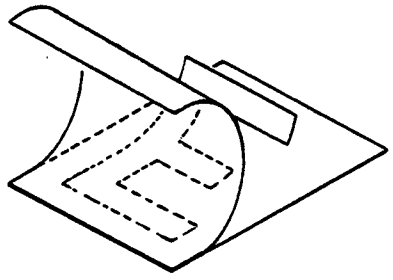


Figure 2. (Sheet 3 of 3) Registration Markings

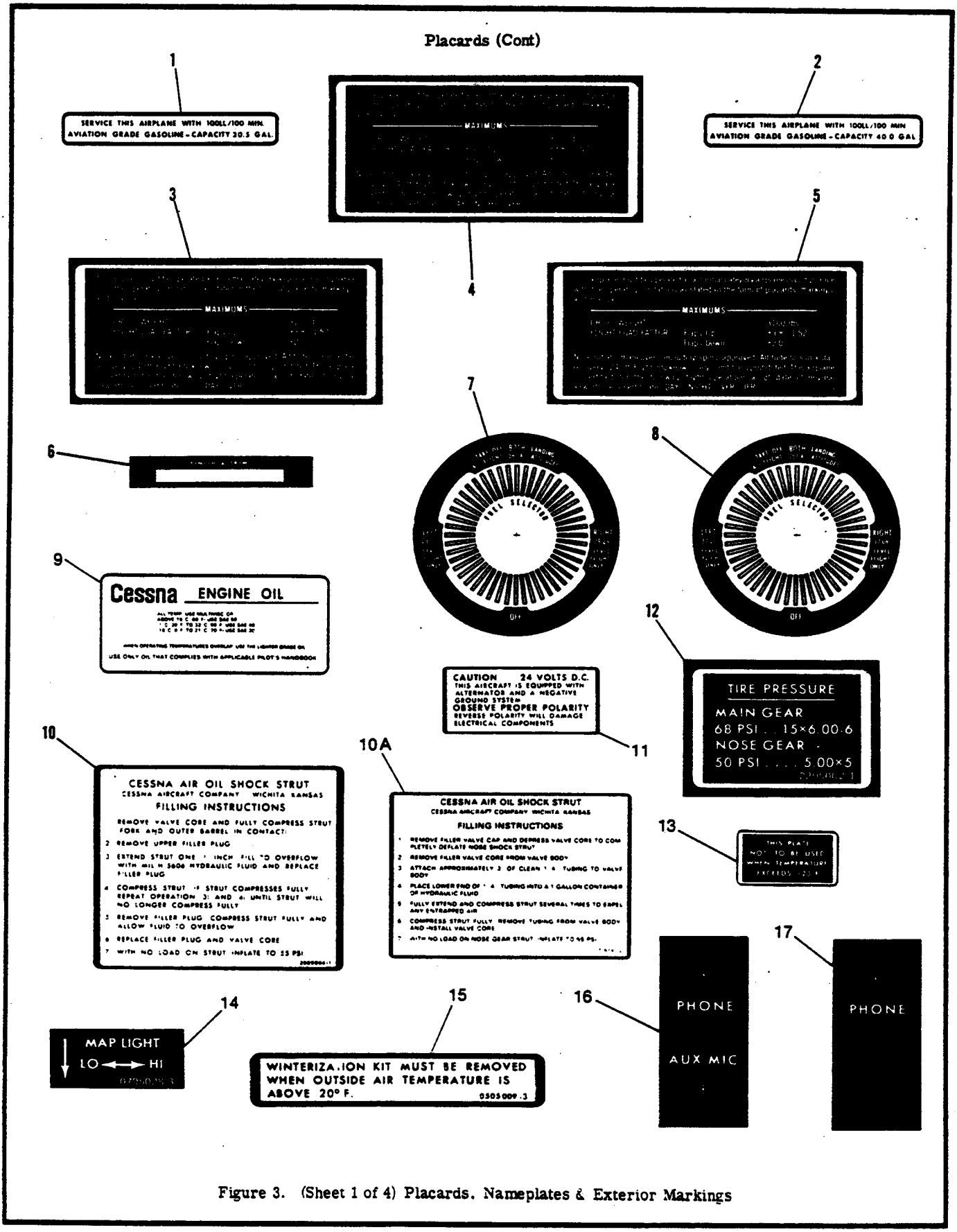


Figure 3. (Sheet 1 of 4) Placards, Nameplates & Exterior Markings

Placards (Cont)

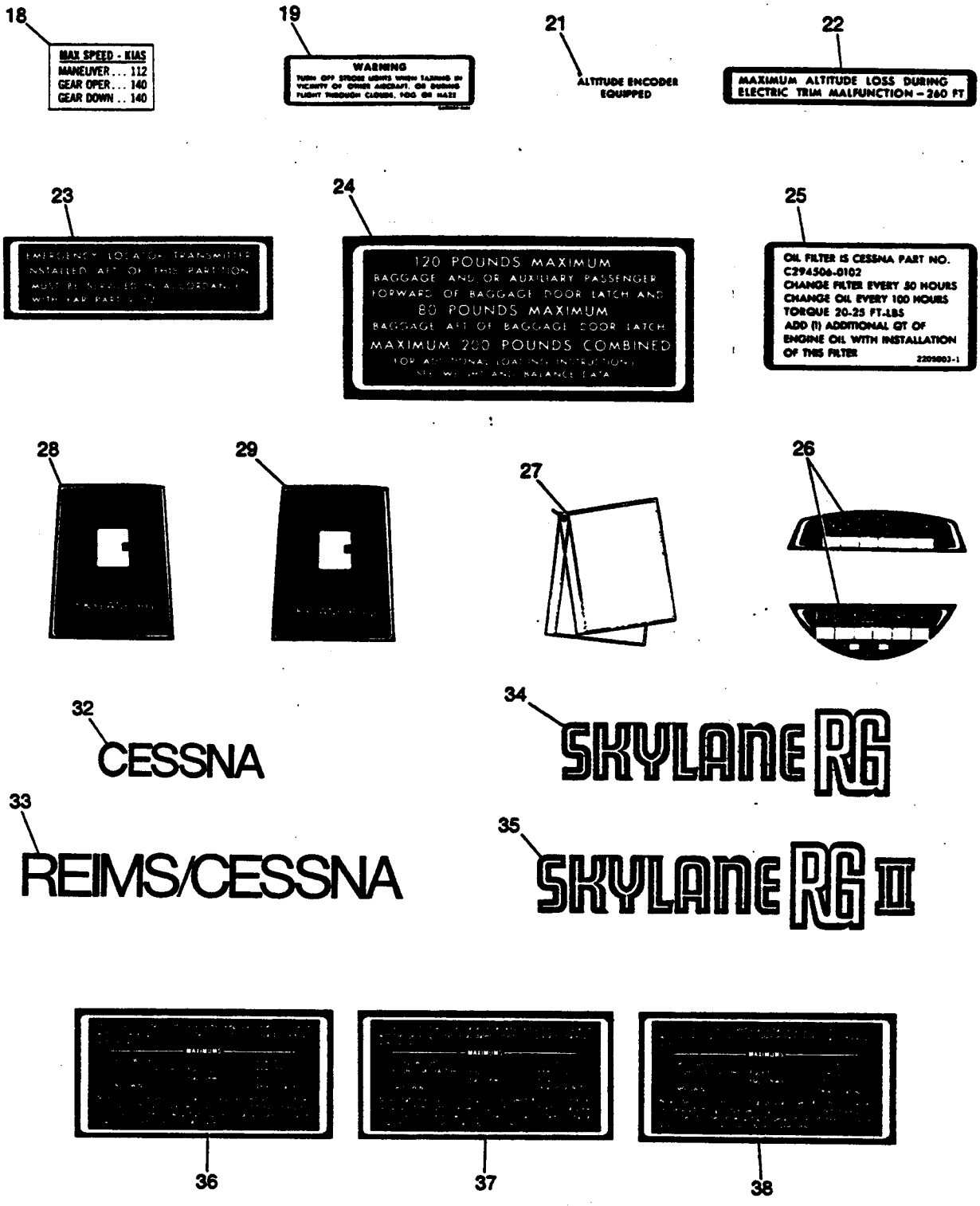


Figure 3. (Sheet 2 of 4) Placards, Nameplates & Exterior Markings

Placards (Cont)

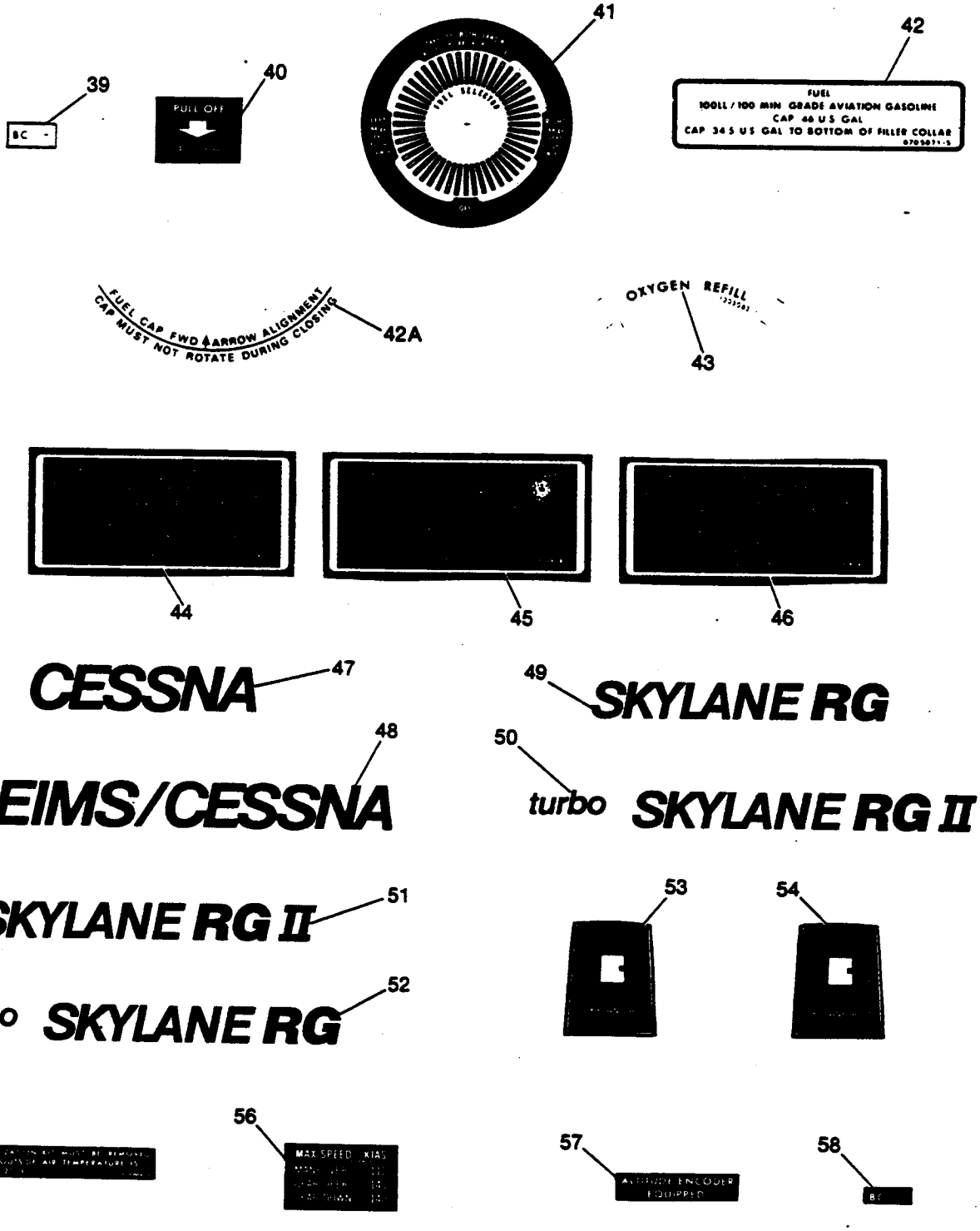


Figure 3. (Sheet 3 of 4) Placards, Nameplates & Exterior Markings

Placards (Cont)

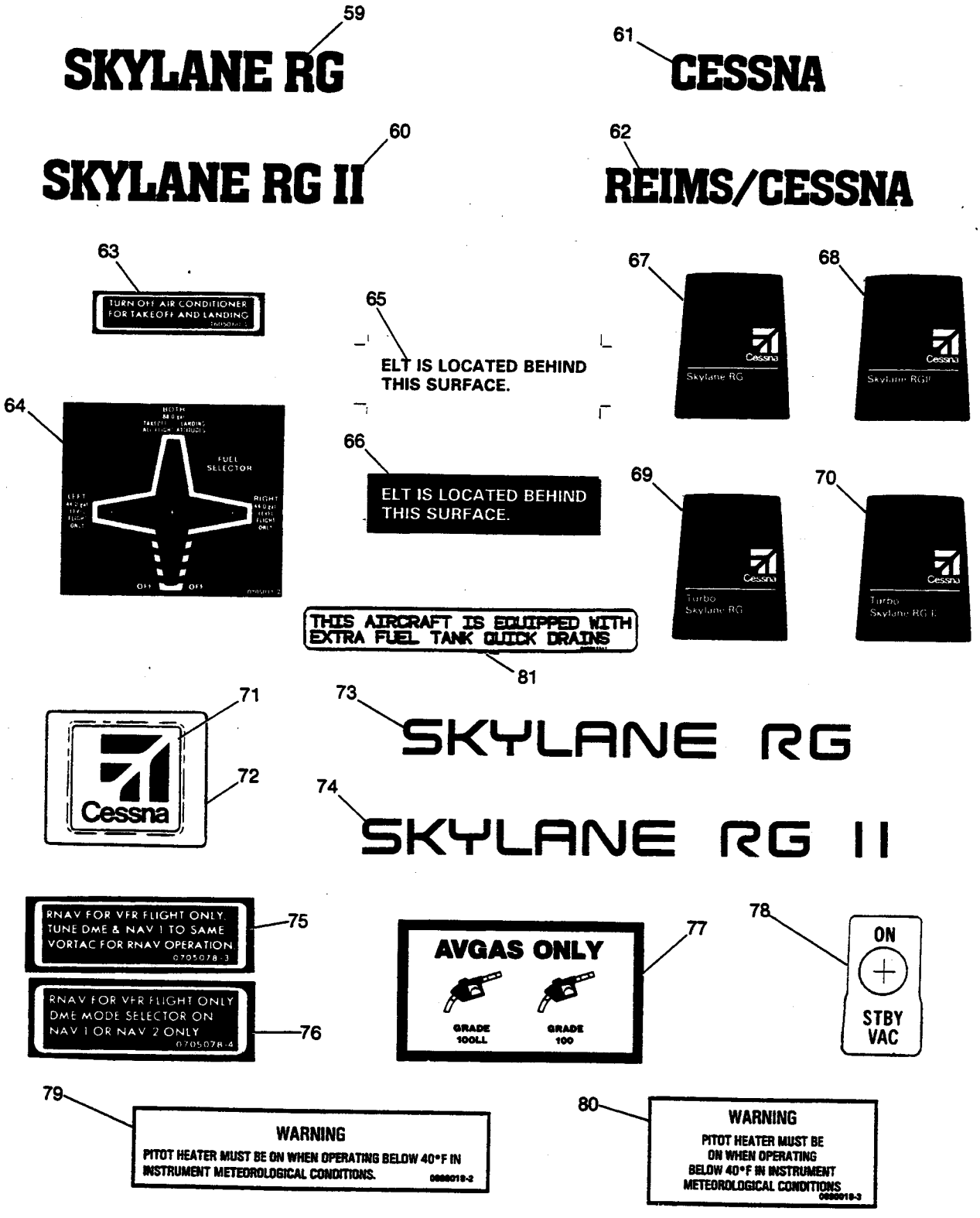


Figure 3. (Sheet 4 of 4) Placards, Nameplates & Exterior Markings

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
3 -			PLACARDS, NAMEPLATES & EXTERIOR MARKINGS	NP	B
- 1	0705071-1		PLACARD-FUEL FILL 30.5 GAL	2	
- 2	0705071-3		PLACARD-FUEL FILL 40.0 GAL	2	B
- 3	2205001-1		PLACARD-OPERATIONAL LIMITATIONS DAY-VFR	1	B
- 4	2205001-2		PLACARD-OPERATIONAL LIMITATIONS DAY-NIGHT-VFR	1	B
- 5	2205001-3		PLACARD-OPERATIONAL LIMITATIONS DAY-NIGHT-VFR-IFR	1	B
- 6	0713047		PLATE-FINISH & TRIM	1	B
- 7	0705048-25		PLACARD-FUEL SELECTOR 56 GAL	1	
- 8	0705048-26		PLACARD-FUEL SELECTOR 75 GAL	1	B
- 9	S1397-13		PLACARD-ENGINE OIL CHANGE	1	B
-10	2205004-1		PLACARD-NOSE GEAR SHOCK STRUT	1	
-10A	0705190-2		PLACARD-NOSE GEAR SHOCK STRUT	1	L
-11	1205024-2		PLACARD-BATTERY POLARITY	1	J
-12	2205002-1		PLACARD-TIRE PRESSURE	2	
-13	1205043-1		PLACARD-WINTERIZATION	1	
-14	0705028		PLACARD-CONTROL WHEEL MAPLIGHT	1	
-15	0505009-3		PLACARD-WINTERIZATION INSTRUMENT PANEL	1	
-16	1205201-1		PLACARD-HEADSET	1	E
	1205204-1		PLACARD-HEADSET & MICROPHONE	1	E
-17	1205201-2		PLACARD-PHONEJACK	1	G
-18	2205006-1		PLACARD-AIRSPEED RETRACTABLE GEAR	1	
-19	C622003-0105		PLACARD-STROBE LIGHT	1	E
-20			DELETED	1	B
-21	0405044-1		PLACARD-BLIND ENCODER		
-22	1205086-2		PLACARD-ELECTRIC TRIM	1	E
-23	1205085-1		PLACARD-ELT	1	B
-24	0705020-1		PLACARD-BAGGAGE & AUXILIARY SEAT	1	
-25	2205003-1		PLACARD-OIL FILTER	1	
-26	0400213-6		PLACARD-COMPASS SET CORRECTION	1	
-27	D6017		PILOTS CHECKLIST ASSY R182 & FR182	1	
	D6032		PILOTS CHECKLIST ASSY R182 & FR182	1	B
	D6033		PILOTS CHECKLIST ASSY TR182	1	B
	D6049		PILOTS CHECKLIST ASSY R182 & FR182	1	F
	D6050		PILOTS CHECKLIST ASSY TR182	1	F
	D6070		PILOTS CHECKLIST ASSY R182	1	H
	D6071		PILOTS CHECKLIST ASSY TR182	1	H
	D6088		PILOTS CHECKLIST ASSY R182	1	X
	D6089		PILOTS CHECKLIST ASSY TR182	1	X
	D6109		PILOTS CHECKLIST ASSY R182	1	Y
	D6110		PILOTS CHECKLIST ASSY TR182	1	Y
	D6130		PILOTS CHECKLIST ASSY R182	1	Z
	D6131		PILOTS CHECKLIST ASSY TR182	1	Z
	D6148		PILOTS CHECKLIST ASSY R182	1	AA
	D6149		PILOTS CHECKLIST ASSY TR182	1	AA
-28	0505054-7		EMBLEM-CONTROL WHEEL PAD SKYLANE RG	1	W
-29	0505054-8		EMBLEM-CONTROL WHEEL PAD SKYLANE RG II	1	W
-30			DELETED	1	
-31			DELETED		
-32	1205237-2		NAMEPLATE-EXTERIOR CESSNA WHITE		
	1205237-1		NAMEPLATE-EXTERIOR CESSNA BLACK	1	B
-33	1705042-2	*	NAMEPLATE-EXTERIOR REIMS CESSNA WHITE	1	B
-34	2205007-1		PLACARD-EXTERIOR SKYLANE RG	1	B
-35	2205007-2		PLACARD-EXTERIOR SKYLANE RG II	1	B
-36	2205001-4	*	PLACARD-OPERATIONAL LIMITATIONS DAY-VFR	1	B
-37	2205001-5	*	PLACARD-OPERATIONAL LIMITATIONS DAY-NIGHT-VFR	1	B
-38	2205001-6	*	PLACARD-OPERATIONAL LIMITATIONS DAY-NIGHT-VFR-IFR	1	B
	2205001-7	%	PLACARD-OPERATIONAL LIMITATIONS DAY-VFR	1	B
	2205001-8	%	PLACARD-OPERATIONAL LIMITATIONS DAY-NIGHT-VFR	1	B
	2205001-9	%	PLACARD-OPERATIONAL LIMITATIONS DAY-NIGHT-VFR-IFR	1	B
-39	1400019-66		PLACARD-BACK COURSE	1	B
-40	1400019-80		PLACARD	1	E
-41	0705048-32		PLACARD-FUEL SELECTOR	1	A
-42	0705071-5		PLACARD-FUEL FILL	1	A
-42A	1205253-1		PLACARD-CAP ALIGNMENT	2	M
-43	1205083-1		PLACARD-OXYGEN REFILL	2	C
				1	C

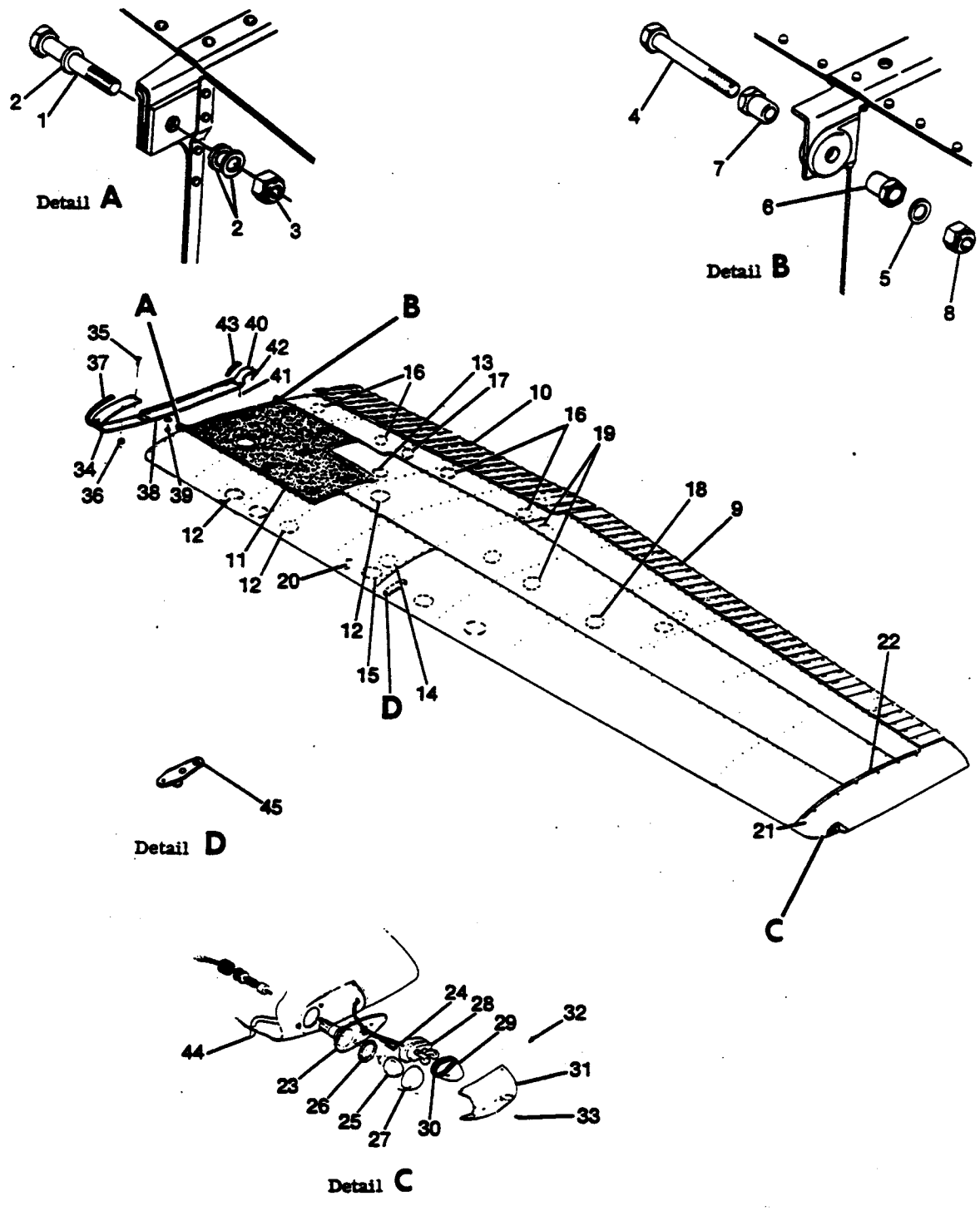
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FIGURE AND INDEX NO.	PART NUMBER		1 2 3 4 5 6 7 DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
3 -44	0505087-7		PLACARD-OPERATIONAL LIMITATIONS DAY-VFR	1	C
-45	0505087-10	*	PLACARD-OPERATIONAL LIMITATIONS DAY-VFR	1	C
	0505087-8		PLACARD-OPERATIONAL LIMITATIONS DAY-NIGHT-VFR	1	C
-46	0505087-11	*	PLACARD-OPERATIONAL LIMITATIONS DAY-NIGHT-VFR	1	C
	0505087-9		PLACARD-OPERATIONAL LIMITATIONS DAY-NIGHT-VFR-IFR	1	C
-47	0505087-12	*	PLACARD-OPERATIONAL LIMITATIONS DAY-NIGHT-VFR-IFR	1	C
	0405064-1		NAMEPLATE-EXTERIOR CESSNA BLACK	1	C
	0405064-3		NAMEPLATE-EXTERIOR CESSNA WHITE	2	F
-48	0405064-2		NAMEPLATE-EXTERIOR REIMS CESSNA BLACK	AR	F
	0405064-4		NAMEPLATE-EXTERIOR REIMS CESSNA WHITE	2	F
-49	0705077-6		PLACARD EXTERIOR SKYLANE RG WHITE	AR	F
	0705077-5		PLACARD EXTERIOR SKYLANE RG BLACK	2	F
-50	0705077-8		PLACARD EXTERIOR SKYLANE RG II WHITE	AR	F
	0705077-7		PLACARD EXTERIOR SKYLANE RG II BLACK	2	F
-51	0705077-9		PLACARD EXTERIOR TURBO SKYLANE RG BLACK	AR	F
	0705077-10		PLACARD EXTERIOR TURBO SKYLANE RG WHITE	2	F
-52	0705077-11		PLACARD EXTERIOR TURBO SKYLANE RG II BLACK	AR	F
	0705077-12		PLACARD EXTERIOR TURBO SKYLANE RG II WHITE	2	F
-53	0505054-25		EMBLEM-CONTROL WHEEL PAD TURBO SKYLANE RG	AR	F
-54	0505054-26		EMBLEM-CONTROL WHEEL PAD TURBO SKYLANE RG II	1	F
-55	0505009-2-E85		PLACARD-WINTERIZATION R182 & FR182 ONLY WHITE ON BLACK BACKGROUND	1	D
	0505009-2-E84		PLACARD-WINTERIZATION R182 & FR182 ONLY WHITE ON CLEAR BACKGROUND	1	D
-56	2205006-3-E85		PLACARD-AIRSPEED WHITE ON BLACK BACKGROUND	1	G
	2205006-3-E84		PLACARD-AIRSPEED WHITE ON CLEAR BACKGROUND	1	G
-57	0405044-3-E85		PLACARD-BLIND ENCODER WHITE ON BLACK BACKGROUND	1	G
	0405044-3-E84		PLACARD-BLIND ENCODER WHITE ON CLEAR BACKGROUND	1	G
-58	1400019-89-E85		PLACARD-BACK COURSE WHITE ON BLACK BACKGROUND	1	G
	1400019-89-E84		PLACARD-BACK COURSE WHITE ON CLEAR BACKGROUND	1	G
-59	0705089-9		PLACARD-EXTERIOR SKYLANE RG WHITE	1	V
	0705089-10		PLACARD-EXTERIOR SKYLANE RG BRONZE	2	V
-60	0705089-11		PLACARD-EXTERIOR SKYLANE RGII WHITE	AR	S
	0705089-12		PLACARD-EXTERIOR SKYLANE RGII BRONZE	2	S
-61	0405072-2		NAMEPLATE-EXTERIOR CESSNA BRONZE	AR	S
	0405072-1		NAMEPLATE-EXTERIOR CESSNA WHITE	2	S
-62	0405074-3		NAMEPLATE-EXTERIOR REIMS/CESSNA BRONZE	AR	S
-63	1605060-1-E85		PLACARD-AIR CONDITIONER WHITE ON BLACK BACKGROUND	2	S
	1605060-1-E84		PLACARD-AIR CONDITIONER WHITE ON CLEAR BACKGROUND	1	G
-64	0705093-2		PLACARD-FUEL SELECTOR	1	K
	0705093-3		PLACARD-FUEL SELECTOR	1	K
-65	0405101-1		PLACARD-ELT LOCATOR	1	N
-66	0405101-2		PLACARD-ELT LOCATOR	1	W
-67	0505100-7		EMBLEM-CONTROL WHEEL	1	R
-68	0505100-8		EMBLEM-CONTROL WHEEL	1	R
-69	0505100-9		EMBLEM-CONTROL WHEEL	1	R
-70	0505100-10		EMBLEM-CONTROL WHEEL	1	AB
-71	0505102-1		EMBLEM INSERT-CESSNA LOGO	1	R
	0705103-1		EMBLEM-CESSNA LOGO	1	AB
-72	0505101-1		EMBLEM HOLDER	2	AB
-73	0705096-5		PLACARD-EXTERIOR SKYLANE RG BLACK	2	W
	0705096-6		PLACARD-EXTERIOR SKYLANE RG WHITE	2	AB
-74	0705096-7		PLACARD-EXTERIOR SKYLANE RG II BLACK	AR	R
	0705096-8		PLACARD-EXTERIOR SKYLANE RG II WHITE	2	R
				AR	AB
				2	AB

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	1 2 3 4 5 6 7 DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
3 -75	0705078-3-E85	PLACARD-RNAV WHITE ON BLACK BACKGROUND	1	G
	0705078-3-E84	PLACARD-RNAV WHITE ON CLEAR BACKGROUND	1	G
-76	0705078-4-E85	PLACARD-RNAV WHITE ON BLACK BACKGROUND	1	G
	0705078-4-E84	PLACARD-RNAV WHITE ON CLEAR BACKGROUND	1	G
-77	S2608-1	PLACARD-AVGAS	2	G
-78	0405084-3	PLACARD-STANDBY VACUUM	1	T
-79	0890018-2	STICKER-PITOT HEAT WARNING POH MANUAL	1	W
-80	0890018-3	PLACARD-PITOT HEAT WARNING	1	
-81	0409111-1 #	PLACARD-FUEL TANK QUICK DRAIN	1	
		NOTE. *THIS PLACARD FOR FRENCH AIRCRAFT ONLY		
		NOTE. %THESE PLACARDS ARE THE SAME AS 2205001-4-5 & -6 EXCEPT WRITTEN IN FRENCH		
		NOTE. #WHEN SK182-100 HAS BEEN INCORPORATED.		
		A---R182 SERIAL R18200001 THRU R18200215 FR182 SERIAL FR18200001 THRU FR18200020		
		B---R182 SERIAL R18200001 THRU R18200583 FR182 SERIAL FR18200001 THRU FR18200020		
		C---R182 & TR182 SERIAL R18200584 & ON FR182 SERIAL FR18200021 THRU FR18200070		
		D---TR182 SERIAL R18200584 THRU R18201928		
		E---R182 SERIAL R18200001 THRU R18201313 FR182 SERIAL FR18200001 THRU FR18200045 TR182 SERIAL R18200584 THRU R18201313		
		F---R182 & TR182 SERIAL R18200584 THRU R18201313 FR182 SERIAL FR18200021 THRU FR18200045		
		G---R182 & TR182 SERIAL R18201314 & ON FR182 SERIAL FR18200046 THRU FR18200070		
		H---R182 & TR182 SERIAL R18201314 THRU R18201628 FR182 SERIAL FR18200045 THRU FR18200070		
		J---R182 & TR182 SERIAL R18201629 & ON		
		K---R182 & TR182 R18201470 & ON		
		L---R182 & TR182 SERIAL R18200001 THRU R18201628		
		M---R182 & TR182 SERIAL R18200584 THRU R18201798 FR182 SERIAL FR18200021 THRU FR18200070		
		N---R182 & TR182 SERIAL R18201799 THRU R18201999		
		P---R182 SERIAL R18200001 THRU R18201928		
		R---R182 & TR182 SERIAL R18201929 & ON		
		S---R182 & TR182 SERIAL R18201314 THRU R18201928		
		T---R182 & TR182 SERIAL R18201929 & ON		
		U---R182 & TR182 SERIAL R18201461 THRU R18201973		
		V---R182 & TR182 SERIAL R18201314 THRU R18201999 FR182 SERIAL FR18200046 THRU FR18200070		
		W---R182 & TR182 SERIAL R18202000 & ON		
		X---R182 & TR182 SERIAL R18201629 THRU R18201798		
		Y---R182 & TR182 SERIAL R18201799 THRU R18201928		
		Z---R182 & TR182 SERIAL R18201929 THRU R18201973		
		AA---R182 & TR182 SERIAL R18201974 THRU R18201999		
		AB---R182 & TR182 SERIAL R18201929 THRU R18201999		

Wing



FR182 SERIAL FR18200001 THRU FR18200020
R182 SERIAL R18200001 THRU R18200583

Figure 4. Wing Assembly Complete

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
4 -		WING ASSY COMPLETE-LH STANDARD RANGE	NP	A
		WING ASSY COMPLETE-LH EXTENDED RANGE	NP	A
		WING ASSY COMPLETE-RH STANDARD RANGE	NP	A
		WING ASSY COMPLETE-RH EXTENDED RANGE	NP	A
		ATTACHING PARTS		
- 1	AN8-23A	BOLT	1	
- 2	AN960-816	WASHER	3	
- 3	MS20365-820C	NUT	1	
- 4	AN7-20A	BOLT	1	
- 5	AN960-716	WASHER	1	
- 6	0512123-1	BUSHING FWD SIDE	1	
- 7	0512123	BUSHING AFT SIDE	1	
- 8	MS20365-720C	NUT	1	
		---*---		
	SEE FIG 6	STRUCTURE ASSY-WING STANDARD & EXTENDED RANGE	1	
- 9	SEE FIG 17	AILERON INSTALLATION	1	
-10	SEE FIG 18	FLAP INSTALLATION	1	
-11	SEE FIG 15	FUEL CELL INSTALLATION STANDARD & EXTENDED RANGE	1	
-12	S225-2	PLATE-INSPECTION	AR	
-13	1222012-1	PLATE-INSPECTION	1	
-14	S225-2	PLATE ASSY-AFT LH	1	
	S225-2	PLATE ASSY-AFT RH	1	
-15	S225-2	PLATE ASSY-FWD LH	1	
	S225-2	PLATE ASSY-FWD RH	1	
		ATTACHING PARTS		
	S1022Z8-8	SCREW	3	
		---*---		
-16	S225-1	PLATE-INSPECTION	3	
-17	S225-1	PLATE-INSPECTION RH ONLY	1	
		ATTACHING PARTS		
	S1021Z8-8	SCREW	3	
		---*---		
-18	1220094-2	PLATE-INSPECTION	1	
-19	1222022-1	PLATE-INSPECTION	3	
		ATTACHING PARTS		
	S1022Z8-6	SCREW	6	
	S1022Z8-8	SCREW LH ONLY	8	
		---*---		
-20	S1672-5	STALL WARNING WING UNIT LH WING ONLY	1	
	S1672-9	STALL WARNING WING UNIT LH WING ONLY HEATED	1	
		ATTACHING PARTS		
	S1022Z8-6	SCREW	4	
	NAS395-14-3	NUT	1	
		---*---		
-21	0723200-5	TIP ASSY-WING LH	1	
	0723200-6	TIP ASSY-WING RH	1	
		ATTACHING PARTS		
	AN525-832R8	SCREW	12	
		---*---		
	1570102-16	STRAP ASSY	1	
-22	0723200-9	STIFFENER USED ON UPPER LH TIP	1	
	0723200-10	STIFFENER USED ON UPPER RH TIP	1	
	0723200-11	STIFFENER USED ON LOWER LH TIP	1	
	0723200-12	STIFFENER USED ON LOWER RH TIP	1	
-23	C622001-0201	LIGHT BASE ASSY-WING POSITION	1	
		ATTACHING PARTS		
-24	AN507-632R8	SCREW	3	
	NAS1329A06K120	NUTPLATE	3	
		---*---		
-25	MS25309-7512	BULB-WING NAVIGATION LIGHT 24 VOLT	1	
-26	A1257A	GASKET-WING NAVIGATION LIGHT GMC	1	
-27	A1280-2	LENS-WING NAVIGATION LIGHT RED GMC	1	
	A1280-3	LENS-WING NAVIGATION LIGHT GREEN GMC	1	

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FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
4 -	C622006-0107		STROBE TUBE & LENS ASSY	1	
-28	C622006-0108		STROBE TUBE ASSY	1	
-29	C622006-0103		LENS-STROBE	1	
-30	C622006-0105		GASKET-LENS	1	
-31	0723201-3		SHIELD-WING POSITION LIGHT LH WITH STROBE LIGHT	1	
	0723201-4		SHIELD-WING POSITION LIGHT RH WITH STROBE LIGHT	1	
	0723201-1		SHIELD-WING POSITION LIGHT LH LESS STROBE LIGHT	1	
	0723201-2		SHIELD-WING POSITION LIGHT RH LESS STROBE LIGHT	1	
			ATTACHING PARTS		
-32	AN507-632R8		SCREW	2	
-33	AN507-632R12		SCREW	1	
	NAS1329A06K120		NUT	2	
			---*---		
-34	0720619-1		FILLET ASSY-WING TO FUSELAGE LEADING EDGE LH	1	
	0720619-2		FILLET ASSY-WING TO FUSELAGE LEADING EDGE RH	1	
			ATTACHING PARTS		
-35	S1022Z8-8		SCREW	2	
-36	S290D832		WASHER	2	
	AN507-832R6		SCREW	4	
			---*---		
-37	S1078-1		SEALER	1	
	S1389-10		SEALER STRIP	1	
-38	0720017-7		FAIRING-WING TO FUSELAGE LH	1	
	0720017-8		FAIRING-WING TO FUSELAGE RH	1	
			ATTACHING PARTS		
-39	S1022Z8-8		SCREW	5	
	S290D832		WASHER	5	
			---*---		
-40	0720613-1		FAIRING ASSY-AFT-WING TO FUSELAGE LH	1	
	0720613-2		FAIRING ASSY-AFT-WING TO FUSELAGE RH	1	
			ATTACHING PARTS		
-41	S1021Z8-6		SCREW	3	
-42	S1021Z8-8		SCREW	1	
			---*---		
-43	S202RB		MOULDING 9.12 IN LG BLK REF S202RB9.12	1	
-44	1221201-3	*	DETECTOR-WING POSITION LIGHT LH	1	
	1221201-4	*	DETECTOR-WING POSITION LIGHT RH	1	
-45	2422001-1		JACK POINT ASSY	2	

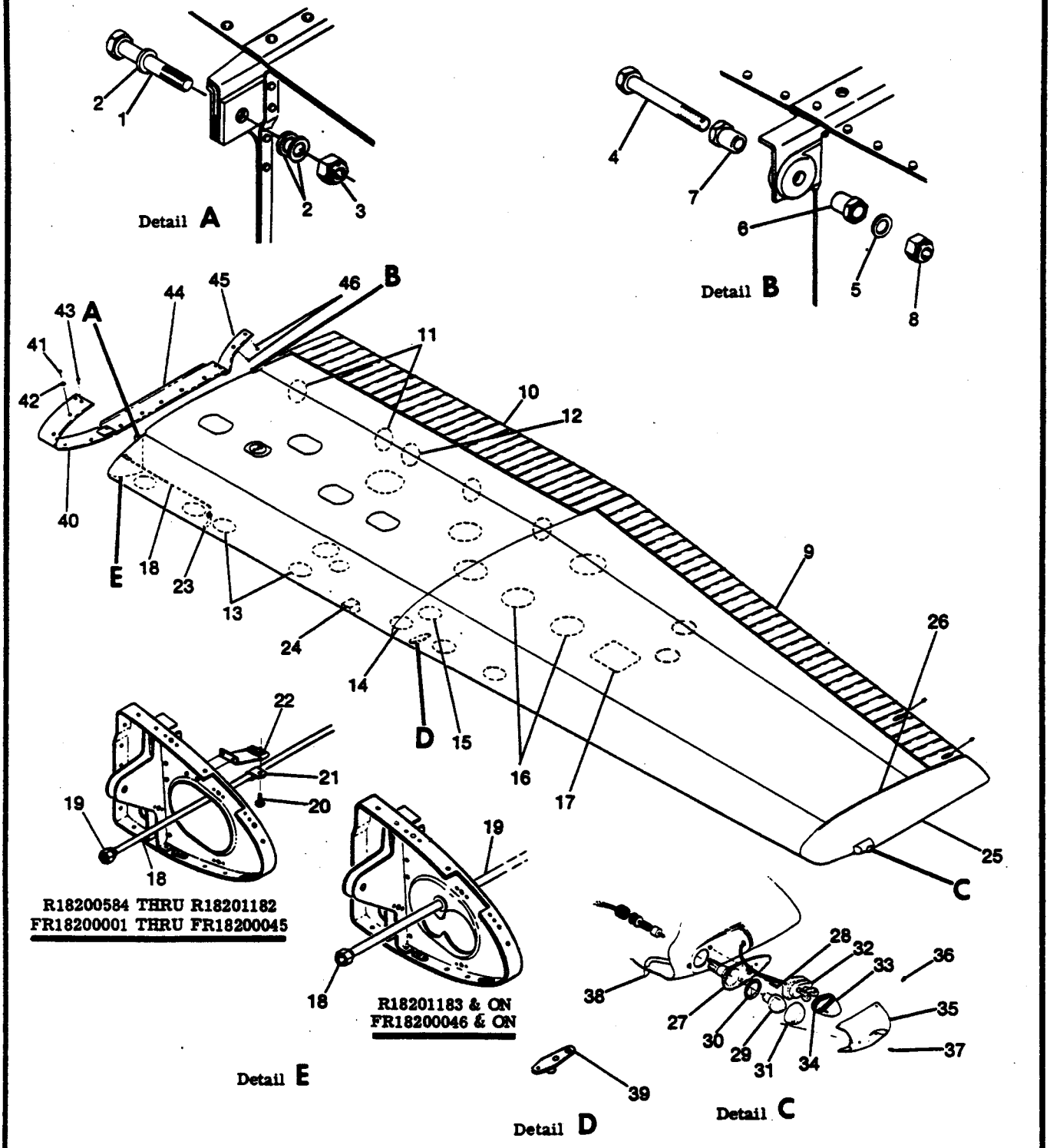
NOTE. *WHEN ORDERING THIS PART SPECIFY
1/4 INCH OR 5/16 INCH DIAMETER

A---R182 SERIAL R18200001 THRU R18200583
FR182 SERIAL FR18200001 THRU FR18200020

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
5 -		WING ASSEMBLY COMPLETE-LH INTEGRAL FUEL CELL	NP	A
		WING ASSEMBLY COMPLETE-RH INTEGRAL FUEL CELL	NP	A
		ATTACHING PARTS		
- 1	AN8-23A	BOLT	1	
- 2	AN960-816	WASHER	3	
- 3	MS20365-820C	NUT	1	
- 4	AN7-20A	BOLT	1	
- 5	AN960-716	WASHER	1	
- 6	0512123-1	BUSHING FWD SIDE	1	
- 7	0512123-0	BUSHING AFT SIDE	1	
- 8	MS20365-720C	NUT	1	
		---*---		
	SEE FIG 7	STRUCTURE ASSY-WING	1	
- 9	SEE FIG 17	AILERON INSTALLATION	1	
-10	SEE FIG 18	FLAP INSTALLATION	1	
-11	S225-1	PLATE	4	
-12	S225-1	PLATE-RH ONLY	1	
		ATTACHING PARTS		
	S1021Z8-8	SCREW	3	
		---*---		
-13	S225-2	PLATE	8	
		ATTACHING PARTS		
	S1022Z8-8	SCREW	3	
		---*---		
-14	0723605-8	PLATE ASSY-LH WING	1	
	0723605-6	PLATE ASSY-RH WING	1	
-15	0723605-9	PLATE ASSY-LH WING	1	
	0723605-7	PLATE ASSY-RH WING	1	
		ATTACHING PARTS		
	S1022Z8-8	SCREW	3	
		---*---		
-16	1222022-1	PLATE	4	
		ATTACHING PARTS		
	S1022Z8-8	SCREW	6	
		---*---		
-17	1220094-2	COVER	1	B
		ATTACHING PARTS		
	S1022Z8-8	SCREW	8	B
		---*---		
-18	S1071-1	TUBE-63.7 IN LG BKI REF. S1071-1-63.7	1	
		ATTACHING PARTS		
-19	S1130-1	NUT	2	
	S1131-1	INSERT	2	
-20	S1021Z8-8	SCREW	3	
-21	AN742D4	CLAMP	3	
-22	NAS395-16-3	NUT	3	
		---*---		
-23	SEE FIG 146	PITOT ASSY	1	
-24	S1672-5	STALL WARNING WING UNIT LH WING ONLY	1	
	S1672-9	STALL WARNING WING UNIT LH WING ONLY HEATED	1	
		ATTACHING PARTS		
	S1022Z8-6	SCREW	4	
	NAS395-14-3	NUT	4	
		---*---		
-25	0723200-5	TIP ASSY-WING LH	1	
	0723200-6	TIP ASSY-WING RH	1	
		ATTACHING PARTS		
	AN525-832R8	SCREW	12	
		---*---		
-26	0723200-9	STIFFENER USED ON UPPER LH TIP	1	
	0723200-10	STIFFENER USED ON UPPER RH TIP	1	
	0723200-11	STIFFENER USED ON LWR LH TIP	1	
	0723200-12	STIFFENER USED ON LWR RH TIP	1	
-27	C622001-0201	LIGHT BASE ASSY-WING POSITION	1	
		ATTACHING PARTS		
-28	AN507-632R8	SCREW	3	
	NAS1329A06K120	NUTPLATE	3	
		---*---		

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Wing (Cont)



R182 & TR182 SERIAL R18200584 & ON
FR182 SERIAL FR18200021 & ON

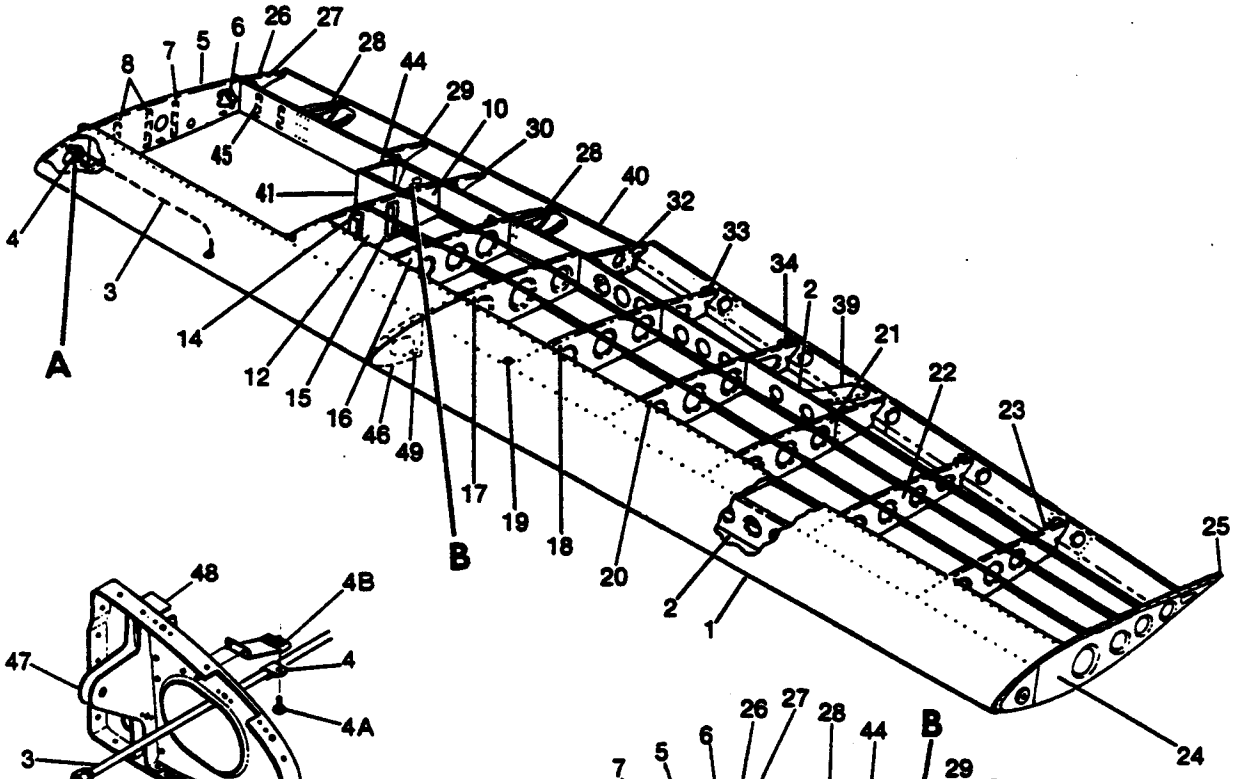
Figure 5. Wing Assembly Complete

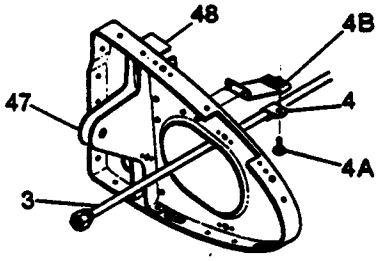
FIGURE AND INDEX NO.	PART NUMBER		1 2 3 4 5 6 7 DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
5 -29	MS25309-7512		BULB-WING NAVIGATION LIGHT 24 VOLT	1	
-30	A1257A		GASKET-WING NAVIGATION LIGHT GMC	1	
-31	A1280-2		LENS-WING NAVIGATION LIGHT RED GMC	1	
	A1280-3		LENS-WING NAVIGATION LIGHT GREEN GMC	1	
	C622006-0107		STROBE TUBE & LENS ASSY	1	
-32	C622001-0108		STROBE TUBE ASSY	1	
-33	C622006-0103		LENS-STROBE	1	
-34	C622006-0105		GASKET-LENS	1	
-35	0723201-3		SHIELD-WING POSITION LIGHT LH WITH STROBE LIGHT	1	
	0723201-4		SHIELD-WING POSITION LIGHT RH WITH STROBE LIGHT	1	
	0723201-1		SHIELD-WING POSITION LIGHT LH WITHOUT STROBE LIGHT	1	
	0723201-2		SHIELD-WING POSITION LIGHT RH WITHOUT STROBE LIGHT	1	
			ATTACHING PARTS		
-36	AN507-632R8		SCREW	2	
-37	AN507-632R12		SCREW	1	
	NAS1329A06K120		NUT	2	
			---*---		
-38	1221201-3	*	DETECTOR-WING POSITION LIGHT LH	1	
	1221201-4	*	DETECTOR-WING POSITION LIGHT RH	1	
-39	2222001-1		JACK POINT ASSY	1	
-40	0720619-5		FILLET ASSY-WING TO FUSELAGE LEADING EDGE LH	1	
	0720619-6		FILLET ASSY-WING TO FUSELAGE LEADING EDGE RH	1	
			ATTACHING PARTS		
-41	S1022Z8-8		SCREW	4	
-42	S290D832		WASHER	4	
-43	AN507-832R6		SCREW	2	
			---*---		
	S1078-1		SEALER 12.75 IN LG	1	
	S1389-10		SEALER STRIP FELT	1	
-44	0720017-3		FAIRING ASSY-WING TO FUSELAGE LH	1	
	0720017-4		FAIRING ASSY-WING TO FUSELAGE RH	1	
			ATTACHING PARTS		
	S1022Z8-8		SCREW	5	
	S290D832		WASHER	5	
			---*---		
-45	0720613-1		FAIRING ASSY-WING TO FUSELAGE TRAILING EDGE LH	1	
			ATTACHING PARTS		
-46	S1022Z8-8		SCREW	2	
	S1021Z8-6		SCREW	2	
			---*---		

NOTE. *WHEN ORDERING THIS PART SPECIFY
1/4 INCH OR 5/16 INCH DIAMETER

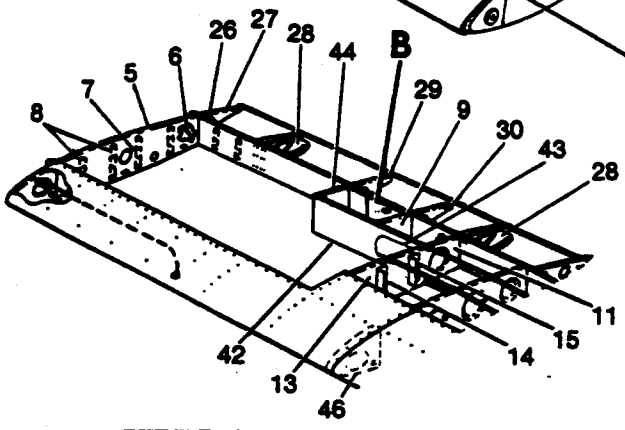
A---R182 & TR182 SERIAL R18200584 & ON
FR182 SERIAL FR18200021 & ON
B---R182 & TR182 SERIAL R18200584 THRU R18201798

Wing (Cont)

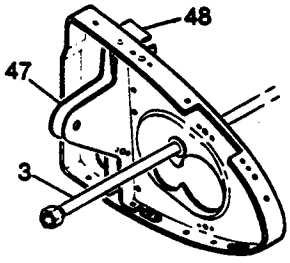




R18200584 THRU R18201182
FR18200001 THRU FR18200045

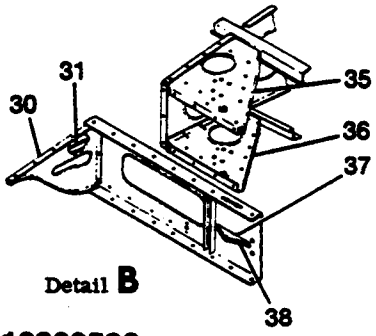


EXTENDED RANGE FUEL BAY



R18201183 & ON
FR18200046 & ON

Detail A



Detail B

R182 SERIAL R18200001 THRU R18200583
FR182 SERIAL FR18200001 THRU FR18200020

Figure 6. Wing Structure Assembly

FIGURE AND INDEX NO.	PART NUMBER		1 2 3 4 5 6 7 DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
6 -	0722182-43		STRUCTURE ASSY-LH WING	1	A
	0722182-41		STRUCTURE ASSY-LH WING EXTENDED RANGE	1	A
	0722182-44		STRUCTURE ASSY-RH WING	1	A
	0722182-42		STRUCTURE ASSY-RH WING EXTENDED RANGE	1	A
- 1	SEE FIG 9		LEADING EDGE ASSEMBLIES-WING	1	
	SEE FIG 13		SKINS & STRINGERS INSTALLATION	1	
- 2	SEE FIG 11		SPAR ASSEMBLIES	1	
	S1131-1		INSERT	2	
- 3	S1071-1		TUBE 63.7 IN LG BULK ITEM REF S1071-1-63.7	1	
			ATTACHING PARTS		
- 4	AN742D4		CLAMP TIN	1	
- 4A	S1021Z8-8		SCREW	1	
- 4B	NAS395-16-3		NUT	1	
- 5	0722017-1		RIB ASSEMBLY-WING ROOT LH	1	
	0722017-2		RIB ASSEMBLY-WING ROOT RH	1	
	0722017-12		SHIM	2	
- 6	1221101-3		REINFORCEMENT-WING ROOT RIB LH	1	
	1221101-4		REINFORCEMENT-WING ROOT RIB RH	1	
- 7	0721100-6		ANGLE-STIFFENER	1	
- 8	0721100-7		ANGLE-STIFFENER	2	
- 9	1220019-18	*	RIB-LH	1	
	0720617-5	*	RIB-RH	1	
-10	0721111-21		RIB ASSEMBLY-WING FUEL BAY LH	1	
	0721111-25		RIB ASSEMBLY-WING FUEL BAY RH	1	
-11	1220019-19	*	RIB ASSEMBLY-LH STA 85.625	1	
	1220019-20	*	RIB ASSEMBLY-RH STA 85.625	1	
	NAS697A08		NUTPLATE	2	
-12	0721111-23		RIB-WING FUEL BAY LH	1	
	0721111-24		RIB-WING FUEL BAY RH	1	
-13	1220019-21	*	RIB-LH STA 85.625	1	
	1220019-22	*	RIB-RH STA 85.625	1	
-14	0721100-7		ANGLE-STIFFENER	1	
-15	0721100-6		ANGLE-STIFFENER	2	
-16	0722201-1		RIB-CENTER STA 85.375	1	
-17	0722194-11		RIB ASSY-CENTER WING LH STA 100.00 WEU 0722194-11	1	
	0722194-12		RIB ASSY-CENTER WING RH STA 100.00 WEU 0722194-12	1	
	0523510-25		DOUBLER-LH	1	
	0523510-26		DOUBLER-RH	1	
-18	0722195-1		RIB-CENTER STA 118.00	1	
-19	0523511-6		SPACER	1	
-20	0722196-2		RIB-CENTER STA 136.00	1	
-21	0722197-3		RIB ASSEMBLY-CENTER WING LH STA 154.00	1	
	0722197-4		RIB ASSEMBLY-CENTER WING RH STA 154.00	1	
-22	0722198-1		RIB-CENTER STA 172.00	1	
-23	0722199-1		RIB-CENTER STA 190.00	1	
-24	0722200-1		RIB ASSEMBLY-CENTER LH WING STA 208.00	1	
	0722200-2		RIB ASSEMBLY-CENTER RH WING STA 208.00	1	
	NAS686A08		NUTPLATE	10	
-25	0721107-1		FAIRING-TRAILING EDGE LH STA 208.00	1	
	0721107-2		FAIRING-TRAILING EDGE RH STA 208.00	1	
-26	0523232-2		RIB-TRAILING EDGE ROOT STA 23.625	1	
-27	NAS395-14-3		NUT	2	
-28	1221010-15		RIB ASSEMBLY-FLAP TRACK STA 39.00 & 85.88	2	
			ATTACHING PARTS		
	NAS221-8		SCREW	2	
	AN960-10		WASHER	2	
	MS21044N3		NUT	2	
			---*---		
-29	0523233-6		RIB-TRAILING EDGE LH STA 56.53	1	
	0523233-20		RIB-TRAILING EDGE RH STA 56.53	1	
-30	0523233-7		RIB ASSEMBLY-TRAILING EDGE STA 72.602	1	
-31	0523233-3		RUB STRIP	1	

CONTINUED ON NEXT PAGE

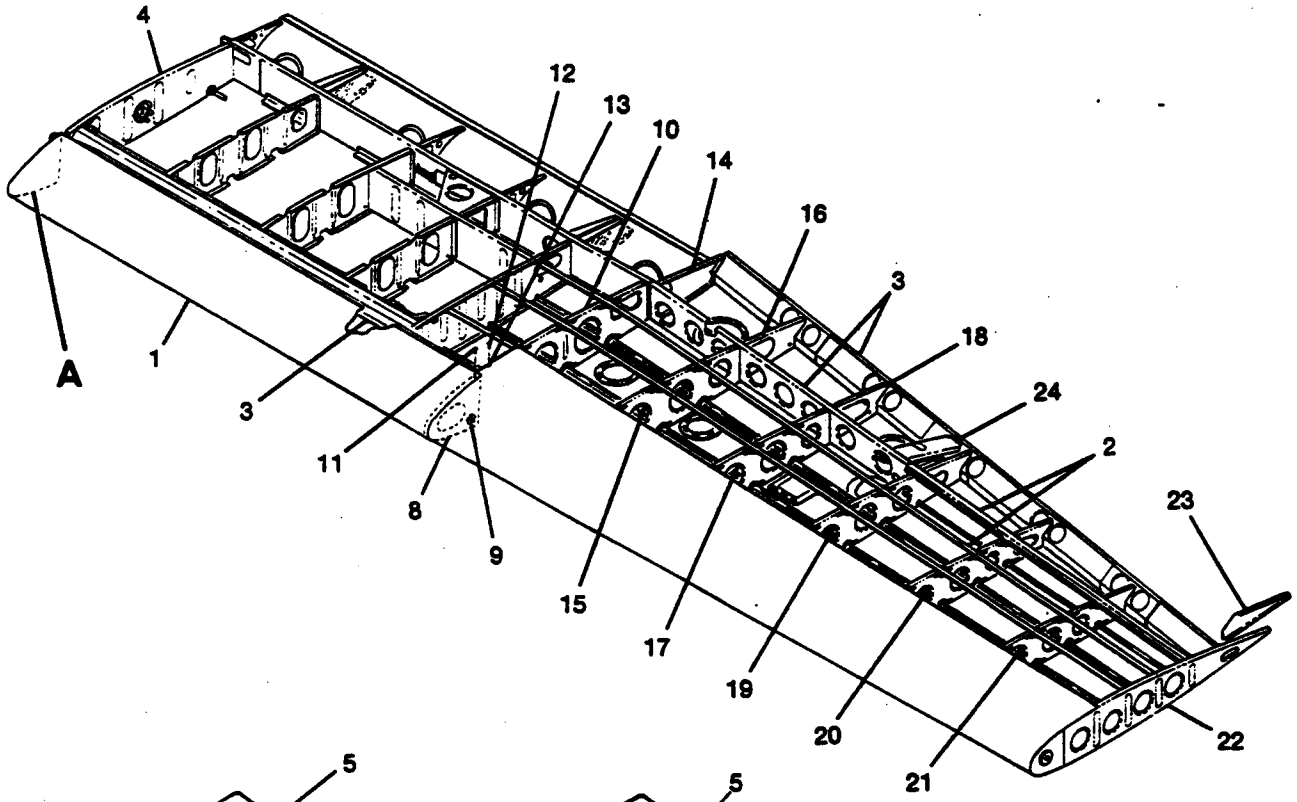
FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
6 -32	0523230		RIB ASSEMBLY-TRAILING EDGE WING LH STA 100.50	1	
	0523230-1		RIB ASSEMBLY-TRAILING EDGE WING RH STA 100.50	1	
	0523230-4		ANGLE-WING LH	1	
	0523230-5		ANGLE-WING RH	1	
-33	0523511-4		RIB-TRAILING EDGE STA 118.00	1	
-34	0523512-4		RIB-TRAILING EDGE STA 136.00	1	
-35	0721112-7		BRACKET-FLAP BELLCRANK UPPER LH	1	
	0720606-5		DOUBLER-FLAP ACTUATOR UPPER RH	1	
	0720606-3	*	DOUBLER-FLAP ACTUATOR UPPER RH	1	
-36	0721112-5		BRACKET-FLAP BELLCRANK LOWER LH	1	
	0720606-8		DOUBLER-FLAP ACTUATOR LOWER RH	1	
	0720606-10	*	DOUBLER-FLAP ACTUATOR LOWER RH	1	
-37	0760618-1		BRACKET-FLAP PULLEY UPPER LH	1	
			ATTACHING PARTS		
	AN520-10R8		SCREW	2	
	MS21044N3		NUT	2	
			---*---		
	0523407-1		BRACKET-FLAP PULLEY UPPER RH	1	
-38	0760618-2		BRACKET-FLAP PULLEY LOWER LH	1	
			ATTACHING PARTS		
	AN520-10R8		SCREW	2	
	MS21044N3		NUT	2	
			---*---		
	0523407		BRACKET-FLAP PULLEY LOWER RH	1	
-39	0523219-2		CHANNEL-AILERON BELLCRANK SUPPORT UPPER LH	1	
	0523219-3		CHANNEL-AILERON BELLCRANK SUPPORT UPPER RH	1	
	0523219-6		CHANNEL-AILERON BELLCRANK SUPPORT LOWER RH	1	
	0523219-7		CHANNEL-AILERON BELLCRANK SUPPORT LOWER LH	1	
-40	0720005-3		STIFFENER-TRAILING EDGE INBOARD	1	
-41	0722012-11		BULKHEAD ASSEMBLY-LH	1	
	0722012-16		BULKHEAD ASSEMBLY-RH	1	
-42	1220019-13	*	BULKHEAD ASSEMBLY-LH	1	
	1220019-35	*	BULKHEAD ASSEMBLY-RH	1	
-43	1220019-17		CUP	1	
-44	0721111-3		RIB-LH STA 56.531	1	
	0721111-33		RIB-RH STA 56.531	1	
-45	0760617-1		BRACKET ASSEMBLY-IDLER LH WING ONLY	1	
-46	0722187-7		RIB-LEADING EDGE LH STA 100.00	1	
	0722187-8		RIB-LEADING EDGE RH STA 100.00	1	
-47	0760607-3		BRACKET ASSEMBLY-AILERON PULLEY LH	1	
	0760607-4		BRACKET ASSEMBLY-AILERON PULLEY RH	1	
-48	1220092-1		STIFFENER-LH	1	
	1220092-2		STIFFENER-RH	1	
-49	S1291-8		GROMMET 1LH & 1RH	2	

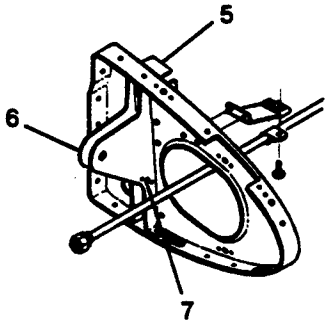
NOTE. *DENOTES PARTS USED ON WING WITH EXTENDED RANGE FUEL TANK.

NOTE. WING STRUCTURE ASSEMBLIES INCLUDE ALL WIRING NECESSARY FOR INSTALLATION.

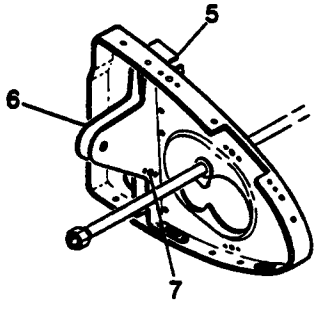
A---R182 SERIAL R18200001 THRU R18200583
FR182 SERIAL FR18200001 THRU FR18200020

Wing (Cont)





R18200584 THRU R18201182
FR18200001 THRU FR18200045



R18201183 & ON
FR18200046 & ON

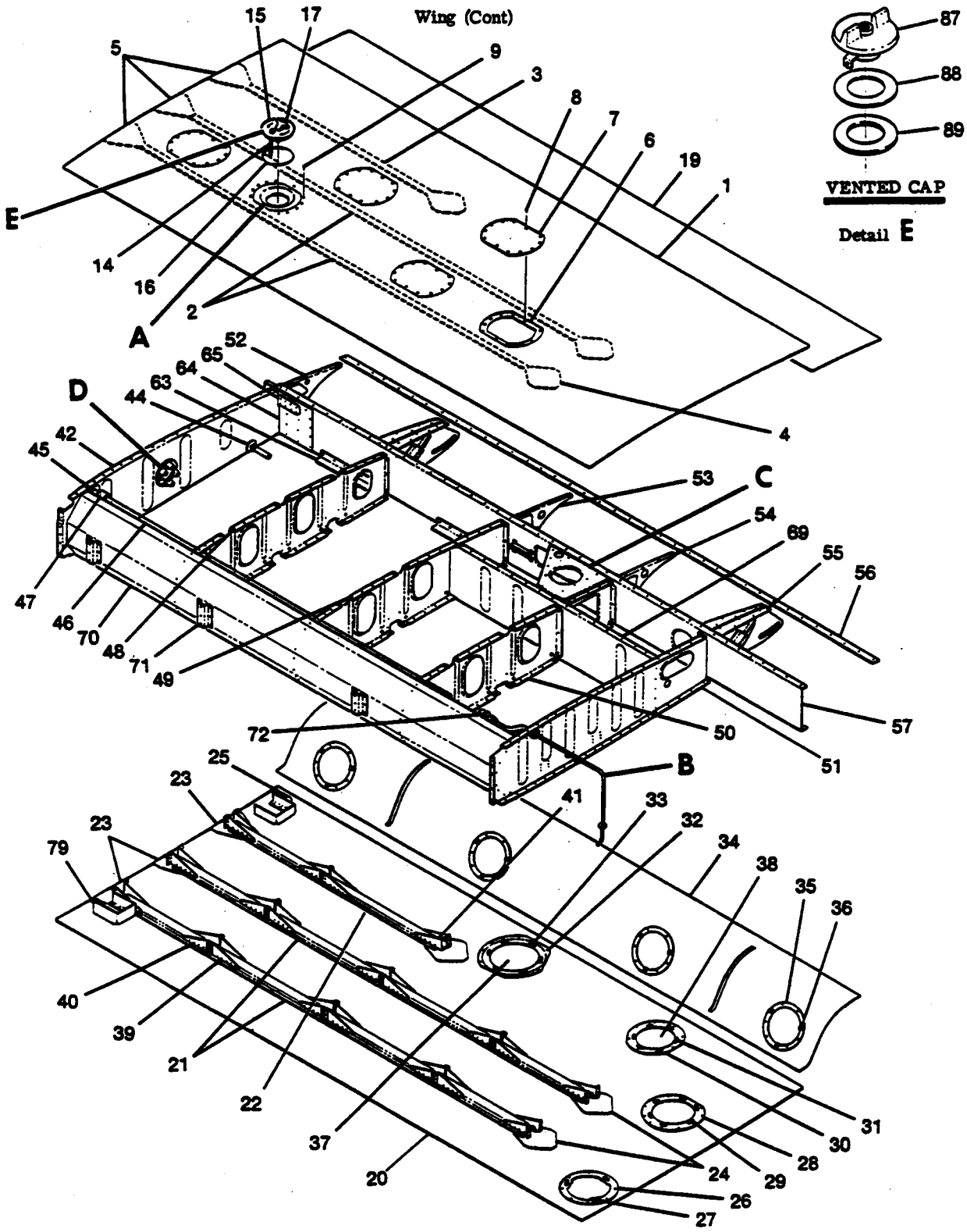
Detail A

R182 & TR182 SERIAL R18200584 & ON
FR182 SERIAL FR18200021 & ON

Figure 7. Wing Structure Assembly

FIGURE AND INDEX NO.	PART NUMBER	1 2 3 4 5 6 7 › DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
7 -	0722000-1	STRUCTURE ASSY-LH WING INTEGRAL FUEL CELL	1	B
	0722000-13	STRUCTURE ASSY-LH WING INTEGRAL FUEL CELL	1	C
	0722000-2	STRUCTURE ASSY-RH WING INTEGRAL FUEL CELL	1	A
	0722000-19	STRUCTURE ASSY-LH WING INTEGRAL FUEL CELL	1	D
	0722000-20	STRUCTURE ASSY-RH WING INTEGRAL FUEL CELL	1	E
	0722000-23	STRUCTURE ASSY-LH WING INTEGRAL FUEL CELL	1	
	0722000-24	STRUCTURE ASSY-RH WING INTEGRAL FUEL CELL	1	E
- 1	SEE FIG 10	LEADING EDGE ASSY	1	
- 2	SEE FIG 14	SKINS & STRINGERS INSTALLATION	1	
- 3	SEE FIG 12	SPAR ASSY	1	
- 4	SEE FIG 8	FUEL CELL ASSY-INTEGRAL	1	
- 5	1220092-1	STIFFENER-LH WING	1	
	1220092-2	STIFFENER-RH WING	1	
- 6	0760607-3	BRACKET ASSY-LH WING	1	
	0760607-4	BRACKET ASSY-RH WING	1	
- 7	NAS697A08	NUTPLATE	1	
	0760609-1	BRACKET WS. 116-FRONT SPAR	1	
- 8	0722187-7	RIB-LEADING EDGE-LH STA. 100.00	1	
	0722187-8	RIB-LEADING EDGE-RH STA. 100.00	1	
- 9	S1291-8	GROMMET	1	
-10	0722194-11	RIB ASSY-LH STA. 100.00	1	
	0722194-12	RIB ASSY-RH STA. 100.00	1	
	0523510-25	DOUBLER-LH	1	
	0523510-26	DOUBLER-RH	1	
-11	AN525-10R6	SCREW	1	
-12	AN525-10R7	SCREW	1	
-13	NAS697A3	NUT	1	
-14	0523230-0	RIB ASSY-TRAILING EDGE LH STA. 100.50	2	
	0523230-1	RIB ASSY-TRAILING EDGE RH STA. 100.50	1	
	0523230-4	ANGLE-LH	1	
	0523230-5	ANGLE-RH	1	
-15	0722195-1	RIB STA. 118.00	1	
-16	0523511-15	RIB-TRAILING EDGE STA. 118.00	1	
-17	0722196-2	RIB STA. 136.00	1	
-18	0523512-22	RIB-TRAILING EDGE STA. 136.00	1	
-19	0722197-3	RIB ASSY-LH STA. 154.00	1	
	0722197-4	RIB ASSY-RH STA. 154.00	1	
-20	0722198-1	RIB STA. 172.00	1	
-21	0722199-1	RIB STA. 190.00	1	
-22	0722200-1	RIB ASSY-LH STA. 208.00	1	
	0722200-2	RIB ASSY-RH STA. 208.00	1	
	NAS686A08	NUTPLATE	1	
-23	0721107-1	FAIRING-LH	10	
	0721107-2	FAIRING-RH	1	
-24	0523219-2	CHANNEL-UPPER LH	1	
	0523219-3	CHANNEL-UPPER RH	1	
	0523219-7	CHANNEL-LWR LH	1	
	0523219-6	CHANNEL-LWR RH	1	

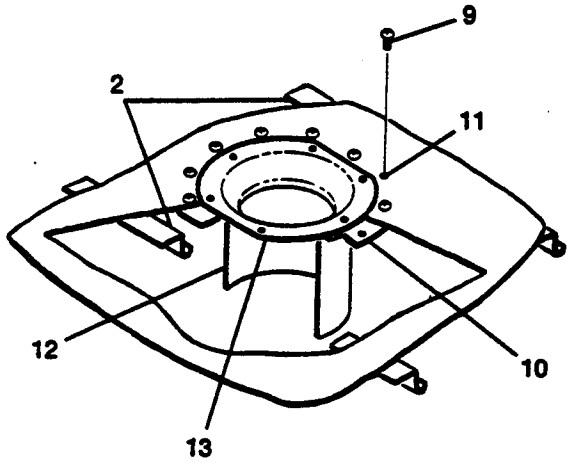
A---R182 & TR182 SERIAL R18200584 THRU R18201928
FR182 SERIAL FR18200020 THRU FR18200070
B---R182 & TR182 SERIAL R18200584 THRU R18201628
FR182 SERIAL FR18200021 THRU FR18200070
C---R182 & TR182 SERIAL R18201629 THRU R18201928
D---R182 & TR182 SERIAL R18201929 THRU R18201973
E---R182 & TR182 SERIAL R18201974 & ON



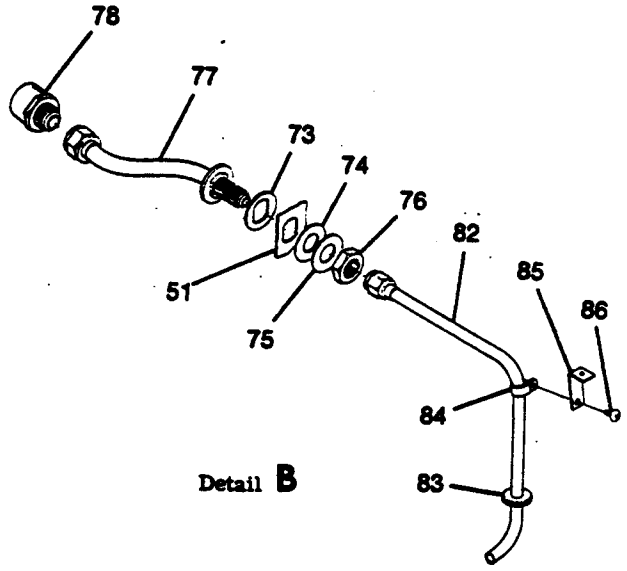
R182 & TR182 SERIAL R18206584 & ON
FR182 SERIAL FR18200021 & ON

Figure 8. (Sheet 1 of 2) Integral Fuel Cell Installation

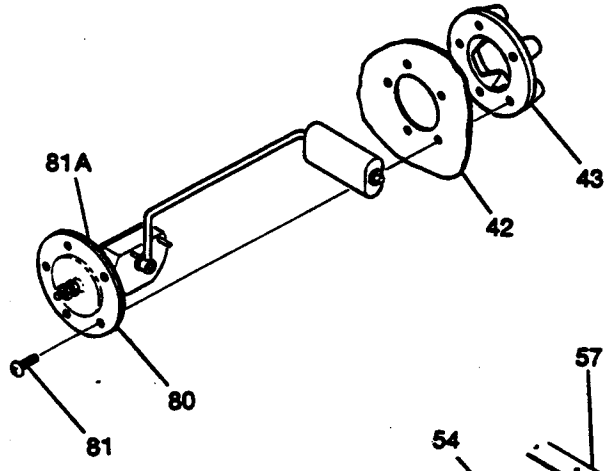
Wing (Cont)



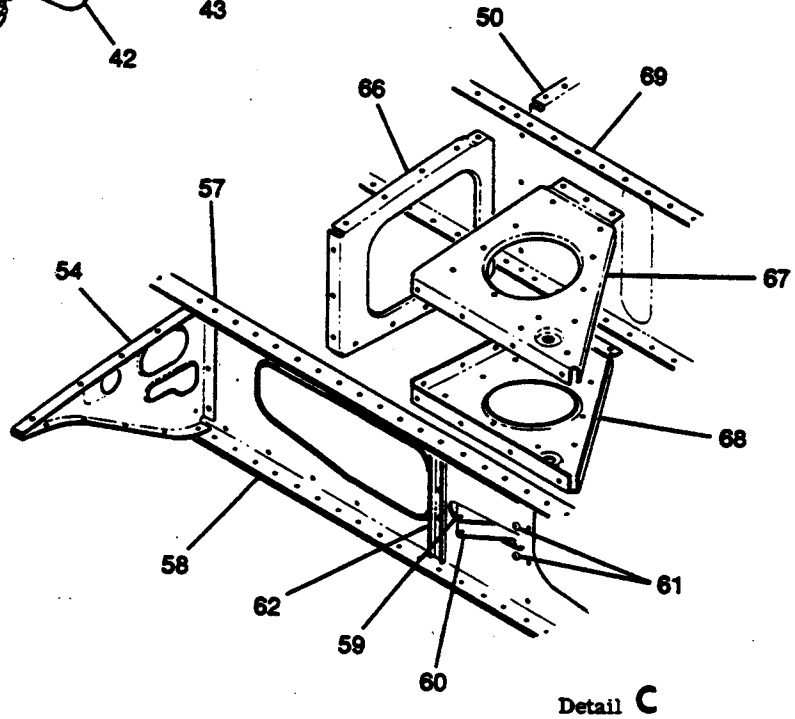
Detail A



Detail B



Detail D



Detail C

R182 & TR182 SERIAL R18200584 & ON
FR182 SERIAL FR18200021 & ON

Figure 8. (Sheet 2 of 2) Integral Fuel Cell Installation

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
8 -			INTEGRAL FUEL CELL INSTALLATION	NP	A
	0726013-1		FUEL CELL ASSY-INTEGRAL LH WING	1	B
	0726013-21		FUEL CELL ASSY-INTEGRAL LH WING	1	F
	0726013-27		FUEL CELL ASSY-INTEGRAL LH WING	1	D
	0726013-2		FUEL CELL ASSY-INTEGRAL RH WING	1	E
	0726013-26		FUEL CELL ASSY-INTEGRAL RH WING	1	D
- 1	0726013-3		SKIN ASSY-UPPER LH	1	E
	0726013-23		SKIN ASSY-UPPER LH	1	D
	0726013-4		SKIN ASSY-UPPER RH	1	E
	0726013-24		SKIN ASSY-UPPER RH	1	D
- 2	0726009-5	*	STRINGER	2	
- 3	0726009-6	*	STRINGER	1	
- 4	0726008-1	*	GUSSET	3	
- 5	0726008-2	*	GUSSET	3	
- 6	0523099-1	*	DOUBLER ASSY	4	
	NAS680A3		NUT	12	
- 7	0523100-1		COVER-INSPECTION	4	
			ATTACHING PARTS		
- 8	AN525-10R7		SCREW	12	
			---*---		
	0726004-1		FILLER ASSY	1	E
	0726113-1		FILLER ASSY	1	D
			ATTACHING PARTS		
- 9	AN525-10R7		SCREW	12	
			---*---		
-10	0726004-2		ADAPTOR	1	E
	0726113-2		ADAPTOR	1	D
-11	NAS680A3		NUT	12	
-12	1222033-2		INDICATOR-FUEL QUANITY	1	E
	0523101-3		INDICATOR-FUEL QUANITY	1	D
-13	C156001-0103		ADAPTOR	1	E
	0426011-8		CAP ADAPTOR-FUEL FILLER NECK	1	D
-14	C156001-0104		CHAIN WISCO	1	
-15	C156001-0110		CAP ASSY-FUEL	1	E
	SK182-65		SEAL KIT-FUEL CAP FOR METAL & PLASTIC CAPS	1	
	4197		STEM O-RING WISO METAL & PLASTIC CAPS	1	
-16			OUTER SEAL-FUEL CAP FSO SK182-85	1	
	4708		VENT CHECK VALVE WISO METAL & PLASTIC CAPS	1	
-17	4189		HANDLE WISO METAL CAPS	1	
	5144		HANDLE WISO PLASTIC CAPS	1	
	4199		PIN-HANDLE WISO METAL CAPS	1	
	5147		PIN-HANDLE WISO PLASTIC CAPS	1	
-18			DELETED		
-19	0720601-21		SKIN-UPPER TRAILING EDGE	1	
-20	0726013-5		SKIN ASSY-LWR LH	1	
	0726013-6		SKIN ASSY-LWR RH	1	
-21	0726027-5	*	STRINGER-LH	2	
	0726027-6	*	STRINGER-RH	2	
-22	0726027-7	*	STRINGER-LH	1	
	0726027-8	*	STRINGER-RH	1	
-23	0726008-4	*	GUSSET	3	
-24	0726008-3	*	GUSSET	3	
-25	1726048-2		BOSS	1	
	SEE FIG 16		VALVE-FUEL DRAIN	1	
	1726049-1		CLIP-FUEL DRAIN PLUG SAFETY	1	
-26	S226-2		DOUBLER ASSY-INSPECTION	1	
-27	S1860-2A		NUT	3	
-28	1222021-1		DOUBLER ASSY-INSPECTION	1	
-29	S1860-2A		NUT	6	
-30	1220007-30		DOUBLER ASSY-INSPECTION	1	
-31	S1860-2A		NUT	6	
-32	1222013-7		DOUBLER ASSY-ACCESS LH ONLY	1	
-33	S1860-2A		NUT	6	
	1222013-8		DOUBLER ASSY-ACCESS RH ONLY	1	
	S1860-2A		NUT	6	
-34	0720601-101		SKIN-TRAILING EDGE LWR LH	1	
	0720601-100		SKIN-TRAILING EDGE LWR RH	1	
-35	S237-2		DOUBLER ASSY	4	

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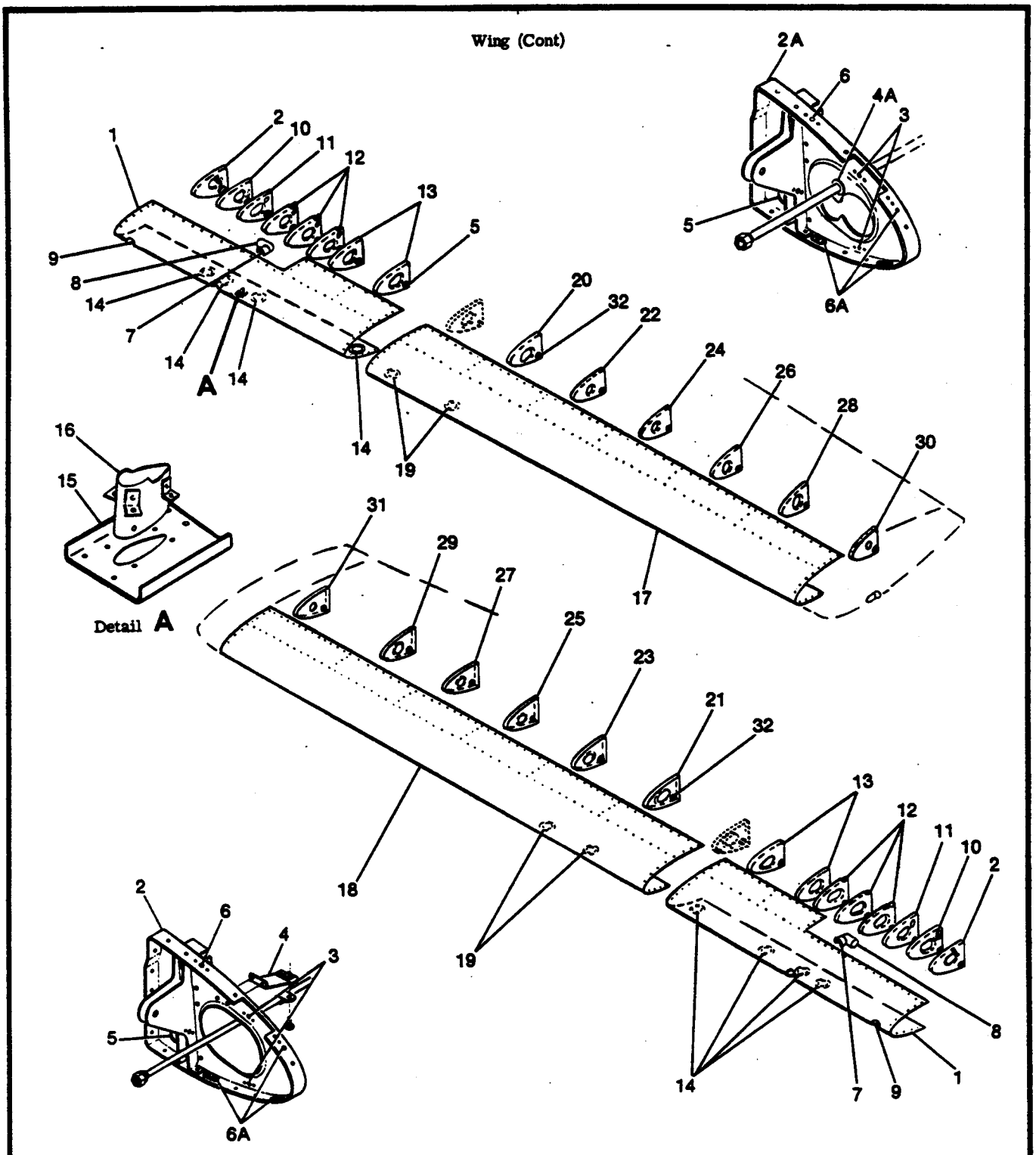
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
8 -36	NAS395-14-3	NUT	3	
	S237-2	DOUBLER ASSY WS 59.68 RH ONLY	1	
	NAS395-14-3	NUT	3	
-37	1222012-1	PLATE-COVER	1	
-38	S225-4	PLATE-COVER	1	
		ATTACHING PARTS		
	S1022Z8-6	SCREW	6	
		---*---		
-39	0523102-1	GUSSET LH FUEL CELL	20	
	0523102-1	GUSSET RH FUEL CELL	19	
-40	0523102-2	GUSSET LH FUEL CELL	19	
	0523102-2	GUSSET RH FUEL CELL	20	
-41	0726030-1	GUSSET LH FUEL CELL	1	
	0726030-2	GUSSET RH FUEL CELL	1	
-42	0726003-11	RIB ASSY-WING ROOT LH STA.23.625	1	B
	0726003-13	RIB ASSY-WING ROOT LH STA. 23.625	1	C
	0726003-12	RIB ASSY-WING ROOT RH STA. 23.625	1	
	S1863-3	NUT	5	
	S2364-2	TERMINAL	1	
	0722017-11	SHIM	1	
-43	1716008-1	NUTRING	1	
	S1588-2	GASKET	1	
-44	0726020-1	FUEL STRAINER ASSY-AFT	1	
	0726022-1	FITTING ASSY	1	
	0726025-1	SCREEN	1	
	S2357-1	CLAMP	1	
-45	0726029-1	FITTING ASSY	1	B
	0726038-1	FITTING ASSY	1	C
	0726019-1	FUEL STRAINER ASSY-LH FWD	1	
	0726019-2	FUEL STRAINER ASSY-RH FWD	1	
	0726021-1	FITTING ASSY-LH	1	
	0726021-2	FITTING ASSY-RH	1	
	0726025-1	SCREEN	1	
	S1891-6	CLAMP	1	
-46	0716614-8	TUBE	1	
		ATTACHING PARTS		
-47	S1495-6	HOSE-1.5 IN LG BKI REF. S1495-6-1.5	1	
	S1494-8	CLAMP	2	
	S1291-6	GROMMET	3	
		---*---		
-48	0523082-1	RIB STA. 40.125	1	
-49	0523082-3	RIB STA. 56.78 LH	1	
	0523082-4	RIB STA. 56.78 RH	1	
-50	0523082-2	RIB STA. 72.44	1	
-51	0726010-1	RIB-CLOSURE STA. 85.96 LH	1	
	0726010-2	RIB-CLOSURE STA. 85.96 RH	1	
-52	0523232-9	RIB-TRAILING DEGE STA. 23.625	1	
-53	0523233-6	RIB-TRAILING EDGE STA. 56.78 LH	1	
	0523233-20	RIB-TRAILING EDGE STA. 56.78 RH	1	
-54	0523233-7	RIB ASSY-TRAILING EDGE STA. 72.44	1	
	0523233-3	RUB STRIP	1	
-55	1221010-15	RIB ASSY-FLAP TRACK STA. 39.00 & STA. 85.88	2	
		ATTACHING PARTS		
	NAS221-8	SCREW	2	
	AN960-10	WASHER	2	
	MS21044N3	NUT	2	
		---*---		
	MS35489-385	GROMMET	1	
-56	0720005-3	STIFFENER-TRAILING EDGE	1	
-57	0726014-1	SPAR ASSY-AFT LH INBD	1	
	0726014-2	SPAR ASSY-AFT RH INBD	1	
-58	0726014-5	DOUBLER-LH	1	
	0726014-6	DOUBLER-RH	1	
-59	0760618-1	BRACKET-LH UPPER	1	
	0523407-1	BRACKET-PULLEY RH UPPER	1	
-60	0760618-2	BRACKET-LH LWR	1	
	0523407-0	BRACKET-PULLEY RH LWR	1	
		ATTACHING PARTS		
-61	AN520-10R8	SCREW-LH SPAR ONLY	2	
	MS21044N3	NUT-LH SPAR ONLY	2	
		---*---		
-62	0523049-2	CHANNEL STA. 45.45 & STA. 61.628	2	
	0523049-1	CHANNEL STA. 29.375 & STA. 34.375	2	
	0523049-4	CHANNEL STA. 51.47	1	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
8 -63	0726028-1	STIFFENER	2	
	0523400-20	ANGLE-STA. 34.375 LH SPAR	1	
	0523400-21	ANGLE-STA. 34.375 RH SPAR	1	
-64	1620058-3	DOUBLER	1	
-65	0422229-17	FITTING-WING SPAR REINFORCEMENT	1	
	0760617-1	BRACKET ASSY-IDLER STA. 32.875 LH SPAR ONLY	2	
-66	1220019-18	RIB-STA. 72.44 LH CELL	1	
	0720617-5	RIB-STA. 72.44 RH CELL	1	
-67	0721112-7	BRACKET-UPPER LH CELL	1	
	0720606-14	BRACKET-UPPER RH CELL	1	
-68	0721112-5	BRACKET-LOWER LH CELL	1	
	0720606-15	BRACKET-LOWER RH CELL	1	
-69	0726005-3	BULKHEAD-LH	1	
	0726005-2	BULKHEAD ASSY-RH	1	
-70	0523079-5	FUEL SPAR ASSY-LH	1	
	0523079-6	FUEL SPAR ASSY-RH	1	
-71	0523081-1	STIFFENER	1	
-72	0523553-5	VALVE ASSY LH-FUEL CELL VENT	3	
	0523553-6	VALVE ASSY-RH CELL	1	
		ATTACHING PARTS	1	
-73	0523554-1	GASKET-INBD		
-74	0523554-2	GASKET-OUTBD	1	
-75	S1450-21-20-063	WASHER	1	
-76	AN924-6D	NUT	1	
		---*---	1	
-77	0523552-2	WELD ASSY-LH		
	0523552-3	WELD ASSY-RH	1	
-78	S2359-1	VALVE ASSY	1	
-79	0726031-1	BAFFLE-FUEL	1	
-80	C668050-0301	FUEL TRANSMITTER-LH CELL	2	
	C668050-0302	FUEL TRANSMITTER-RH CELL	1	
		ATTACHING PARTS	1	
-81	AN515-10R24	SCREW		
		---*---	5	
-81A	15-716	GASKET ROCH		
-82	1200106-266	VENT LINE-LH CELL	1	
	1200106-267	VENT LINE-RH CELL	1	
		ATTACHING PARTS	1	
-83	MS35489-11	GROMMET		
-84	S1486D6U	CLAMP	1	
-85	0512006-1	ANGLE	1	
-86	S10217B-8	SCREW	1	
		---*---	1	
-87	C156003-0101	CAP ASSY-FUEL		
-88	4970	FRICTIONLESS WASHER 2.44 O.D. WISO	1	D
	487-3	FRICTIONLESS WASHER 2.62 O.D. SADA	1	
-89	4969	GASKET-FUEL CAP 2.44 O.D. WISO	1	
	487-4	GASKET-FUEL CAP 2.62 O.D. SADA	1	
			1	

NOTE. *THESE ITEMS ARE LISTED ONLY FOR MAKING SPLICE REPAIRS TO EXISTING PARTS, WHICH ARE IMPRACTICAL TO REPLACE. SEE SERVICE MANUAL FOR REPAIR & SEALING PROCEDURES.

A---R182 & TR182 SERIAL R18200584 & ON
FR182 SERIAL FR18200021 & ON
B---R182 & TR182 SERIAL R18200584 THRU R18201628
FR182 SERIAL FR18200021 THRU FR18200070
C---R182 & TR182 SERIAL R18201629 & ON
D---R182 & TR182 SERIAL R18202000 & ON
E---R182 & TR182 SERIAL R18200584 THRU R18201999
F---R182 & TR182 SERIAL R18201629 THRU R18201999



R182 SERIAL R18200001 THRU R18200583
FR182 SERIAL FR18200001 THRU FR18200020

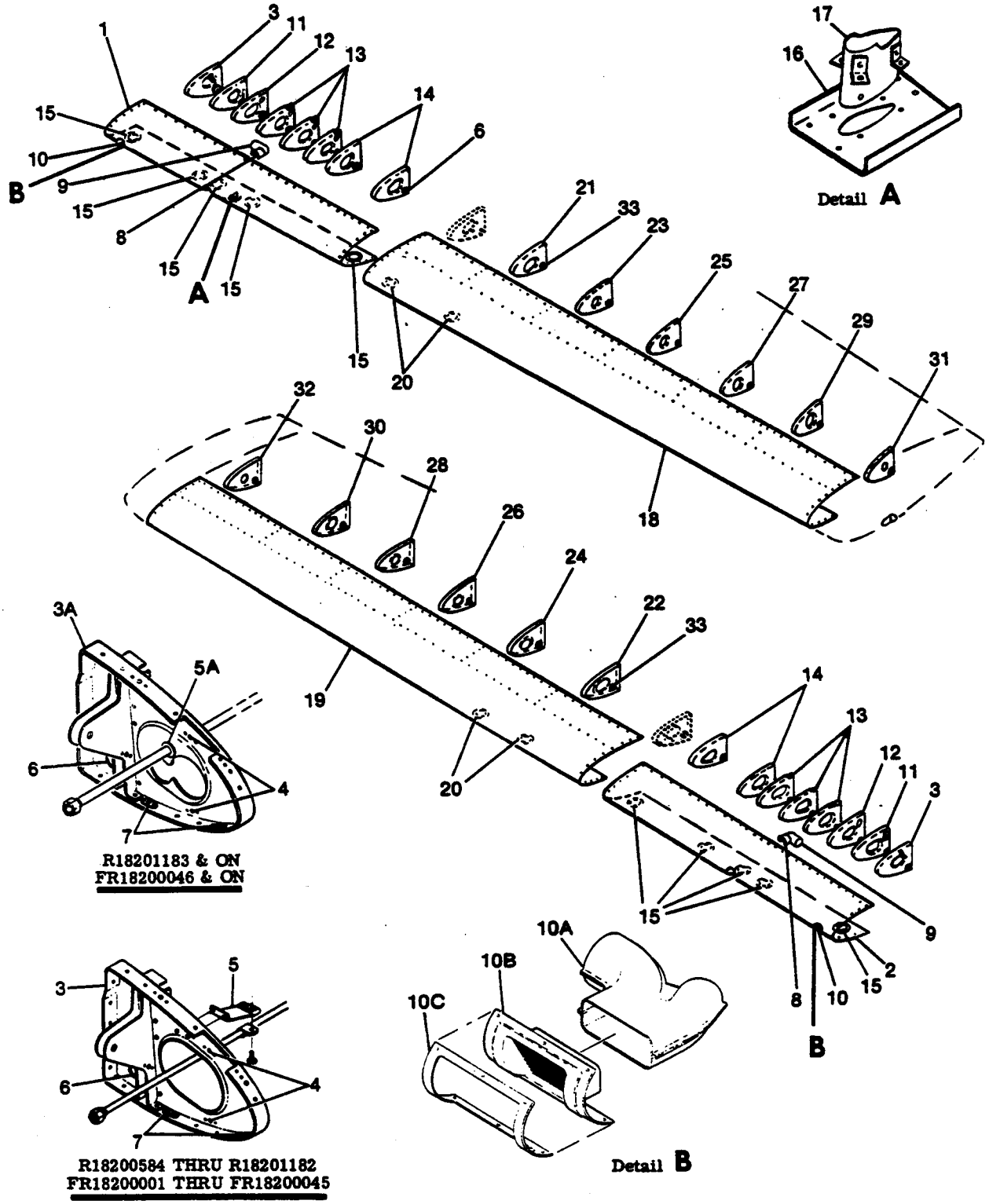
Figure 9. Wing Leading Edge Assembly

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
9 -	0722180-55		LEADING EDGE ASSY-WING INBOARD LH STA 23.625 TO 100.00	1	A
	0722180-54		LEADING EDGE ASSY-WING INBOARD RH STA 23.625 TO 100.00	1	A
	0722180-59	*	LEADING EDGE ASSY-WING INBOARD LH STA 23.625 TO 100.00	1	A
	0722180-58	*	LEADING EDGE ASSY-WING INBOARD RH STA 23.625 TO 100.00	1	A
- 1	0722180-57		SKIN-LEADING EDGE INBOARD LH	1	
	0722180-56		SKIN-LEADING EDGE INBOARD RH	1	
	0722180-61	*	SKIN-LEADING EDGE INBOARD LH	1	
	0722180-60	*	SKIN-LEADING EDGE INBOARD RH	1	
- 2	0722204-1		RIB ASSEMBLY-LEADING EDGE LH WEU 0722205-1	1	
	0722204-2		RIB ASSEMBLY-LEADING EDGE RH WEU 0722205-2	1	
- 2A	0722205-1		RIB ASSEMBLY-LEADING EDGE LH	1	
	0722205-2		RIB ASSEMBLY-LEADING EDGE RH	1	
- 3	S1863-3		NUTPLATE	2	
- 4	0422291		BRACKET-PITOT LH ONLY USED WITH 0722204-1 ONLY	1	
- 4A	NAS557-4		GROMMET LH ONLY USED WITH 0722205-1 ONLY	1	
- 5	S1291-8		GROMMET	8	
- 6	S1860-2A		NUTPLATE UPPER	1	
- 6A	S1862-2A		NUTPLATE 1 UPPER & 2 LOWER	3	
- 7	0722202-1		SCOOP-CABIN AIR VENT	1	
- 8	0522200-1		FITTING ASSEMBLY-CABIN AIR VENT	1	
			ATTACHING PARTS		
	S1021Z8-8		SCREW	1	
	NAS446-4-3		NUT	1	
	AN960-4		WASHER	4	
			---*---		
- 9	1200637-5		SCOOP ASSEMBLY-AIR	1	
	0700692-1		CAP-AIR INLET	1	
			ATTACHING PARTS		
	NAS397-22		CLAMP	1	
	AN960-4		WASHER	4	
			---*---		
-10	0722184-2		RIB-NOSE STA 32.75	1	
-11	0722185-1		RIB-NOSE STA 40.125	1	
-12	0722185-2		RIB-NOSE STA 49.00, STA 57.37 & STA 64.25	3	
-13	0722186-1		RIB-NOSE STA 72.352 & STA 85.375	2	
-14	S226-2		DOUBLER-INSPECTION OPENING	4	
	NAS444-14-3		NUT	4	
-15	0721114-2		DOUBLER-PITOT REINFORCEMENT	3	
-16	0721115-1		CONNECTOR ASSEMBLY-PITOT TUBE	1	
	0722180-51		LEADING EDGE ASSY-WING OUTBOARD LH STA 100.00 TO STA 208.00	1	
	0722180-52		LEADING EDGE ASSY-WING OUTBOARD RH STA 100.00 TO STA 208.00	1	
-17	0722180-49		SKIN-LEADING EDGE LH	1	
-18	0722180-50		SKIN-LEADING EDGE RH	1	
-19	S226-2		DOUBLER-INSPECTION OPENING	2	
-20	0722188-1		RIB-NOSE LH STA 118.00	1	
-21	0722188-2		RIB-NOSE RH STA 118.00	1	
-22	0722189-1		RIB-NOSE LH STA 136.00	1	
-23	0722189-2		RIB-NOSE RH STA 136.00	1	
-24	0722190-1		RIB-NOSE LH STA 154.00	1	
-25	0722190-2		RIB-NOSE RH STA 154.00	1	
-26	0722191-1		RIB-NOSE LH STA 172.00	1	
-27	0722191-2		RIB-NOSE RH STA 172.00	1	
-28	0722192-1		RIB-NOSE LH STA 190.00	1	
-29	0722192-2		RIB-NOSE RH STA 190.00	1	
-30	0722193-1		RIB ASSEMBLY-NOSE LH STA 208.00	1	
-31	0722193-2		RIB ASSEMBLY-NOSE RH STA 208.00	1	
	NAS696A08		NUTPLATE	2	
-32	S1291-8		GROMMET	6	

NOTE. *DENOTES PARTS USED ON WING WITH EXTENDED RANGE FUEL TANK

A---R182 SERIAL R1820001 THRU R18200583
FR182 SERIAL FR18200001 THRU FR18200020

Wing (Cont)



R182 & TR182 SERIAL R18200584 & ON
FR182 SERIAL FR18200021 & ON

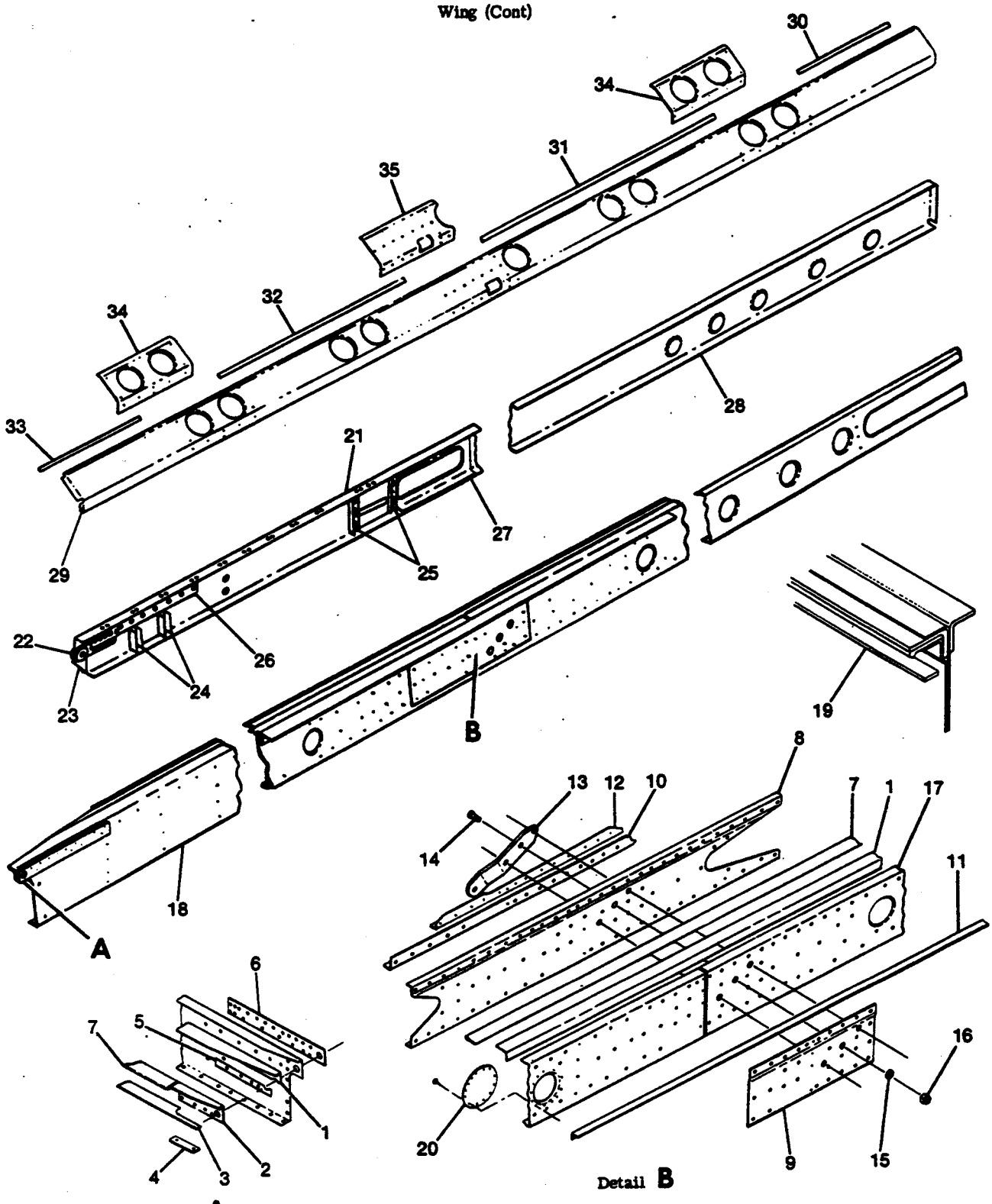
Figure 10. Wing Leading Edge Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
10 -		LEADING EDGE ASSEMBLIES-WING	NP	A
	0722180-75	LEADING EDGE ASSEMBLY-WING INBD LH	1	F
	0722180-76	LEADING EDGE ASSEMBLY-WING INBD RH	1	F
	0722180-85	LEADING EDGE ASSY-WING INBD LH	1	G
	0722180-86	LEADING EDGE ASSY-WING INBD RH	1	G
- 1	0722180-73	SKIN-LEADING EDGE INBD LH	1	F
	0722180-87	SKIN-LEADING EDGE INBD LH	1	G
- 2	0722180-74	SKIN-LEADING EDGE INBD RH	1	F
	0722180-88	SKIN-LEADING EDGE INBD RH	1	G
- 3	0722204-1	RIB ASSY-LEADING EDGE LH WEU 0722205-1	1	B
	0722204-2	RIB ASSY-LEADING EDGE RH WEU 0722205-2	1	B
- 3A	0722205-1	RIB ASSY-LEADING EDGE LH	1	C
	0722205-2	RIB ASSY-LEADING EDGE RH	1	C
- 4	S1863-3	NUTPLATE	2	
- 5	0422291	BRACKET-PITOT LH ONLY	1	B
- 5A	NAS557-4	GROMMET LH ONLY	1	C
- 6	S1291-8	GROMMET	8	
- 7	S1862-2A	NUTPLATE 1 UPPER & 2 LOWER	3	
	S1860-2A	NUTPLATE UPPER	1	
- 8	0722202-1	SCOOP-CABIN AIR VENT	1	F
- 9	0522200-1	FITTING ASSY-CABIN AIR VENT	1	F
		ATTACHING PARTS		
	S1021Z8-8	SCREW	1	F
	NAS446-4-3	NUT	1	F
		---*---		
	AN960-4	WASHER	4	F
-10	1200637-5	SCOOP ASSY-REAR SEAT VENT	1	F
	0700692-1	CAP-AIR INLET	1	F
		ATTACHING PARTS		
	NAS397-22	CLAMP	1	F
	AN960-4	WASHER	4	F
		---*---		
-10A	2220000-1	DUCT ASSY-FRESH AIR INLET	1	G
-10B	2220001-1	INLET ASSY-FRESH AIR	1	G
-10C	2220002-1	DOUBLER-FRESH AIR INLET	1	G
-11	0722184-2	RIB-NOSE	1	
-12	0722185-1	RIB-NOSE	1	
-13	0722185-2	RIB-NOSE	1	
-14	0722186-1	RIB-NOSE	3	
-15	S226-2	DOUBLER-INSPECTION OPENING	2	
	NAS444-14-3	NUT	5	
-16	0721114-2	DOUBLER-PITOT REINFORCEMENT	3	
-17	0721115-1	CONNECTOR ASSY-PITOT TUBE	1	
	0722180-51	LEADING EDGE ASSY-WING OUTBD LH WEU 0722180-81	1	D
	0722180-81	LEADING EDGE ASSY-WING OUTBD LH	1	E
	0722180-52	LEADING EDGE ASSY-WING OUTBD RH WEU 0722180-82	1	D
	0722180-82	LEADING EDGE ASSY-WING OUTBD RH	1	E
-18	0722180-49	SKIN-LEADING EDGE LH WEU 0722180-83	1	D
	0722180-83	SKIN-LEADING EDGE LH	1	E
-19	0722180-50	SKIN-LEADING EDGE RH WEU 0722180-84	1	D
	0722180-84	SKIN-LEADING EDGE RH	1	E
-20	S226-2	DOUBLER-INSPECTION OPENING	2	
-21	0722188-1	RIB-NOSE LH	1	
-22	0722188-2	RIB-NOSE RH	1	
-23	0722189-1	RIB-NOSE LH	1	
-24	0722189-2	RIB-NOSE RH	1	
-25	0722190-1	RIB-NOSE LH	1	
-26	0722190-2	RIB-NOSE RH	1	
-27	0722191-1	RIB-NOSE LH	1	
-28	0722191-2	RIB-NOSE RH	1	
-29	0722192-1	RIB-NOSE LH	1	
-30	0722192-2	RIB-NOSE RH	1	
-31	0722193-1	RIB ASSY-NOSE LH	1	
-32	0722193-2	RIB ASSY-NOSE RH	1	
	NAS696A08	NUTPLATE	2	
-33	S1291-8	GROMMET	6	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
10 -		A---R182 & TR182 SERIAL R18200584 & ON FR182 SERIAL FR18200021 THRU FR18200070 B---R182 & TR182 SERIAL R18200584 THRU R18201182 FR182 SERIAL FR18200021 THRU FR18200045 C---R182 & TR182 SERIAL R18201183 & ON FR182 SERIAL FR18200046 THRU FR18200070 D---R182 & TR182 SERIAL R18200584 THRU R18201798 FR182 SERIAL FR18200021 THRU FR18200070 E---R182 & TR182 SERIAL R18201799 & ON F---R182 & TR182 SERIAL R18200584 THRU R18201928 FR182 SERIAL FR18200021 THRU FR18200070 G---R182 & TR182 SERIAL R18201929 & ON		

Wing (Cont)

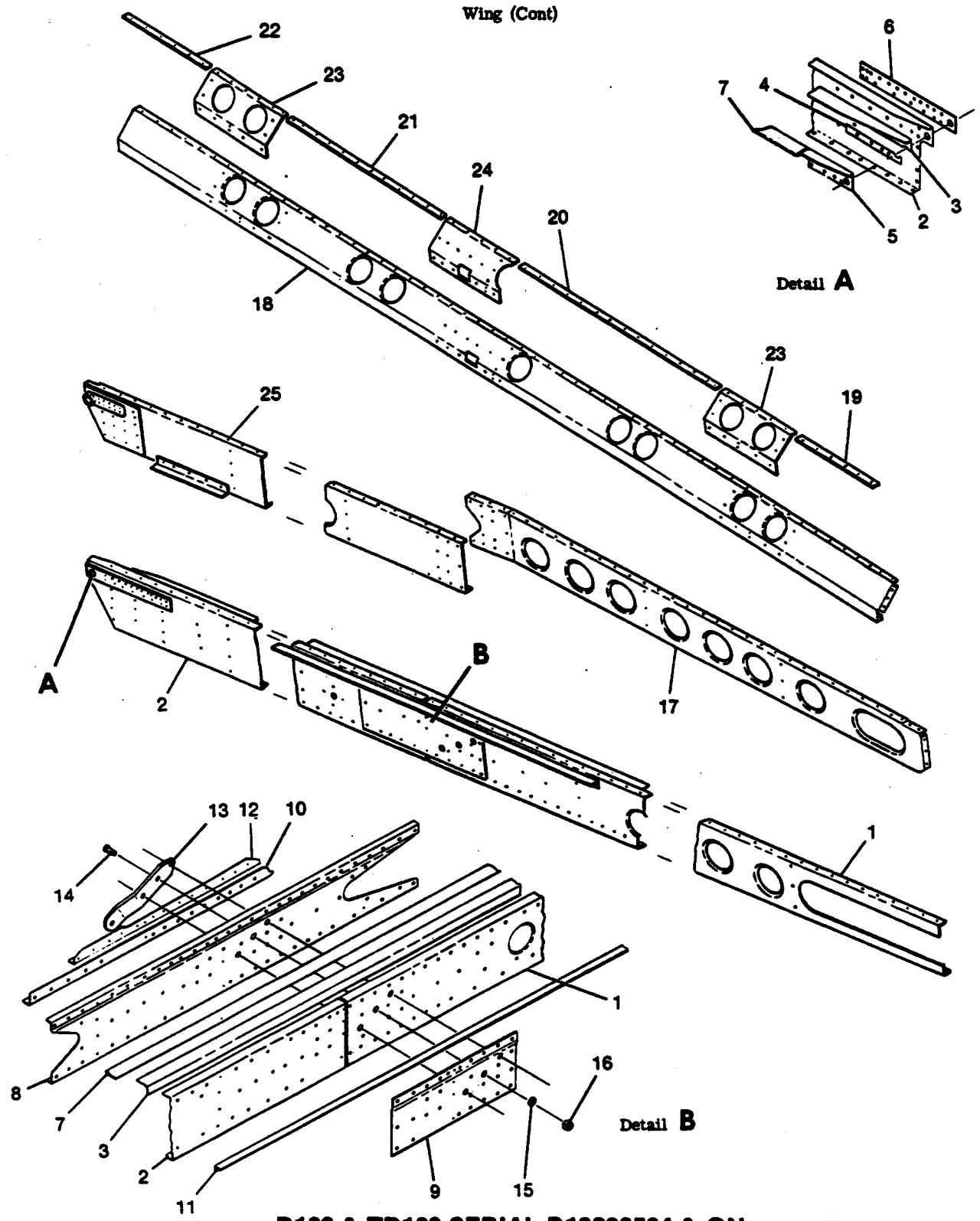


R182 SERIAL R18200001 THRU R18200583
FR182 SERIAL FR18200001 THRU FR18200020

Figure 11. Wing Spar Assemblies

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
11 -	0721401-41	SPAR ASSEMBLY-WING FRONT LH STANDARD & LONG RANGE	1	A
	0721401-42	SPAR ASSEMBLY-WING FRONT RH STANDARD & LONG RANGE	1	A
- 1	0721400-3	ANGLE-FRONT SPAR CAP LH	1	
	0721400-4	ANGLE-FRONT SPAR CAP RH	1	
- 2	0523309	ANGLE-FRONT SPAR LH	1	
	0523309-1	ANGLE-FRONT SPAR RH	1	
- 3	0721400-32	SPACER	1	
- 4	1221024-1	SPACER-UPPER FUEL PANEL	1	
- 5	0721400-35	SPACER-FRONT SPAR .125 THICK	1	
- 6	0722707-1	PLATE-FRONT SPAR ROOT REINFORCEMENT	1	
- 7	0523315	PLATE-FRONT SPAR CAP LH	1	
	0523315-1	PLATE-FRONT SPAR CAP RH	1	
- 8	0721400-13	CHANNEL-FRONT SPAR SPLICE LH	1	
	0721400-14	CHANNEL-FRONT SPAR SPLICE RH	1	
- 9	0721400-17	PLATE-FRONT SPAR SPLICE CHANNEL LH	1	
	0721400-18	PLATE-FRONT SPAR SPLICE CHANNEL RH	1	
-10	0721402-3	ANGLE-FRONT SPAR SPLICE LH	1	
	0721402-4	ANGLE-FRONT SPAR SPLICE RH	1	
-11	0721402-1	ANGLE-FRONT SPAR FORWARD CAP STRIP LH	1	
	0721402-2	ANGLE-FRONT SPAR FORWARD CAP STRIP RH	1	
	0726112-1	SHIM	1	
-12	0721401-37	ANGLE-STIFFENER LH	1	
	0721401-38	ANGLE-STIFFENER RH	1	
-13	0726015-1	FITTING-FRONT SPAR STRUT	1	
		ATTACHING PARTS		
-14	AN5-10A	BOLT	3	
-15	AN960-516	WASHER	3	
-16	MS21042L5	NUT	3	
		---*---		
-17	0721401-15	CHANNEL-FRONT SPAR OUTBOARD LH	1	
	0721401-16	CHANNEL-FRONT SPAR OUTBOARD RH	1	
-18	0721401-5	CHANNEL-FRONT SPAR INBOARD LH	1	
	0721401-6	CHANNEL-FRONT SPAR INBOARD RH	1	
-19	0721400-33	SPACER	2	
-20	0721400-31	COVER	1	
		ATTACHING PARTS		
	CR163-4-4	RIVET CY	13	
		---*---		
-21	0523400-111	SPAR ASSEMBLY-WING REAR LH	1	
	0523400-112	SPAR ASSEMBLY-WING REAR RH	1	
-22	0422229-11	FITTING-WING SPAR REINFORCEMENT	2	
-23	1620058-2	DOUBLER	1	
-24	0523409-1	CHANNEL-REINFORCEMENT	2	
-25	0523409-2	CHANNEL-REINFORCEMENT	2	
-26	0523400-20	ANGLE-REAR SPAR REINFORCEMENT LH	1	
	0523400-21	ANGLE-REAR SPAR REINFORCEMENT RH	1	
-27	0523400-97	DOUBLER-LH	1	
	0523400-96	DOUBLER-RH	1	
-28	0523406-3	SEGMENT-REAR SPAR OUTBOARD LH STA 100.0 TO 154.0	1	
	0523406-2	SEGMENT-REAR SPAR OUTBOARD RH STA 100.0 TO 154.0	1	
-29	0523206-3	SPAR-OUTBOARD AUXILIARY RH	1	
	0523206-2	SPAR-OUTBOARD AUXILIARY LH	1	
-30	0523813-3	FILLER-TRAILING EDGE	1	
-31	0523813-2	FILLER-TRAILING EDGE	1	
-32	0523813-4	FILLER-TRAILING EDGE	1	
-33	0523813-5	FILLER-TRAILING EDGE	1	
-34	0523216	REINFORCEMENT	2	
-35	0523215	REINFORCEMENT-WING LH	1	
	0523215-1	REINFORCEMENT-WING RH	1	

A---R182 SERIAL R18200001 THRU R18200583
FR182 SERIAL FR18200001 THRU FR18200020



R182 & TR182 SERIAL R18200584 & ON
FR182 SERIAL FR18200021 & ON

Figure 12. Wing Spar Assemblies

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
12 -		SPAR ASSEMBLIES-WING	NP	A
	0726016-1	SPAR ASSEMBLY-WING FWD LH WEU 0726016-9	1	B
	0726016-9	SPAR ASSEMBLY-WING FWD LH	1	C
	0726016-2	SPAR ASSEMBLY-WING FWD RH WEU 0726016-10	1	B
	0726016-10	SPAR ASSEMBLY-WING FWD RH	1	C
- 1	0726016-5	CHANNEL-FRONT SPAR OUTBD LH	1	
	0726016-6	CHANNEL-FRONT SPAR OUTBD RH	1	
- 2	0726016-3	CHANNEL-FRONT SPAR INBD LH WEU 0726016-7	1	B
	0726016-7	CHANNEL-FRONT SPAR INBD LH	1	C
	0726016-4	CHANNEL-FRONT SPAR INBD RH WEU 0726016-8	1	B
	0726016-8	CHANNEL-FRONT SPAR INBD RH	1	C
- 3	0721400-3	ANGLE-FRONT SPAR CAP LH	1	
	0721400-4	ANGLE-FRONT SPAR CAP RH	1	
- 4	0721400-35	SPACER-FRONT SPAR .125 THICK	1	
- 5	0523309	ANGLE-FRONT SPAR LH	1	
	0523309-1	ANGLE-FRONT SPAR RH	1	
- 6	0722707-1	PLATE-FRONT SPAR REINFORCEMENT	1	
- 7	0523315	PLATE-FRONT SPAR CAP LH	1	
	0523315-1	PLATE-FRONT SPAR CAP RH	1	
- 8	0721400-13	CHANNEL-FRONT SPAR SPLICE LH	1	
	0721400-14	CHANNEL-FRONT SPAR SPLICE RH	1	
- 9	0721400-17	PLATE-FRONT SPAR SPLICE LH	1	
	0721400-18	PLATE-FRONT SPAR SPLICE RH	1	
-10	0721402-3	ANGLE-FRONT SPAR SPLICE LH	1	
	0721402-4	ANGLE-FRONT SPAR SPLICE RH	1	
-11	0721402-1	ANGLE-FRONT SPAR FWD CAP STRIP LH	1	
	0721402-2	ANGLE-FRONT SPAR FWD CAP STRIP RH	1	
-12	0721401-37	ANGLE-STIFFENER LH	1	
	0721401-38	ANGLE-STIFFENER RH	1	
-13	0726015-1	FITTING-FRONT SPAR STRUT	1	
		ATTACHING PARTS		
-14	AN5-10A	BOLT	3	
-15	AN960-516	WASHER	3	
-16	MS21042L5	NUT	3	
		---*---		
-17	0523406-11	CHANNEL ASSY-REAR SPAR OUTBD LH	1	
	0523406-10	CHANNEL ASSY-REAR SPAR OUTBD RH	1	
	NAS680A08	NUTPLATE	2	
-18	0523206-2	SPAR-AUXILIARY OUTBD LH WING	1	
	0523206-3	SPAR-AUXILIARY OUTBD RH WING	1	
-19	0523813-3	SPACER-TRAILING EDGE 1 LH WING & 1 RH WING	2	
-20	0523813-2	SPACER-TRAILING EDGE 1 LH WING & 1 RH WING	2	
-21	0523813-4	SPACER-TRAILING EDGE 1 LH WING & 1 RH WING	2	
-22	0523813-5	SPACER-TRAILING EDGE 1 LH WING & 1 RH WING	2	
-23	0523216	REINFORCEMENT 2 LH WING & 2 RH WING	4	
-24	0523215	REINFORCEMENT-WING LH	2	
	0523215-1	REINFORCEMENT-WING RH	2	
-25	SEE FIG 8	SPAR ASSY-INBD REAR	1	
		A---R182 & TR182 SERIAL R18200584 & ON		
		FR182 SERIAL FR18200021 THRU FR18200070		
		B---R182 & TR182 SERIAL R18200584 THRU R18201928		
		C---R182 & TR182 SERIAL R18201929 & ON		

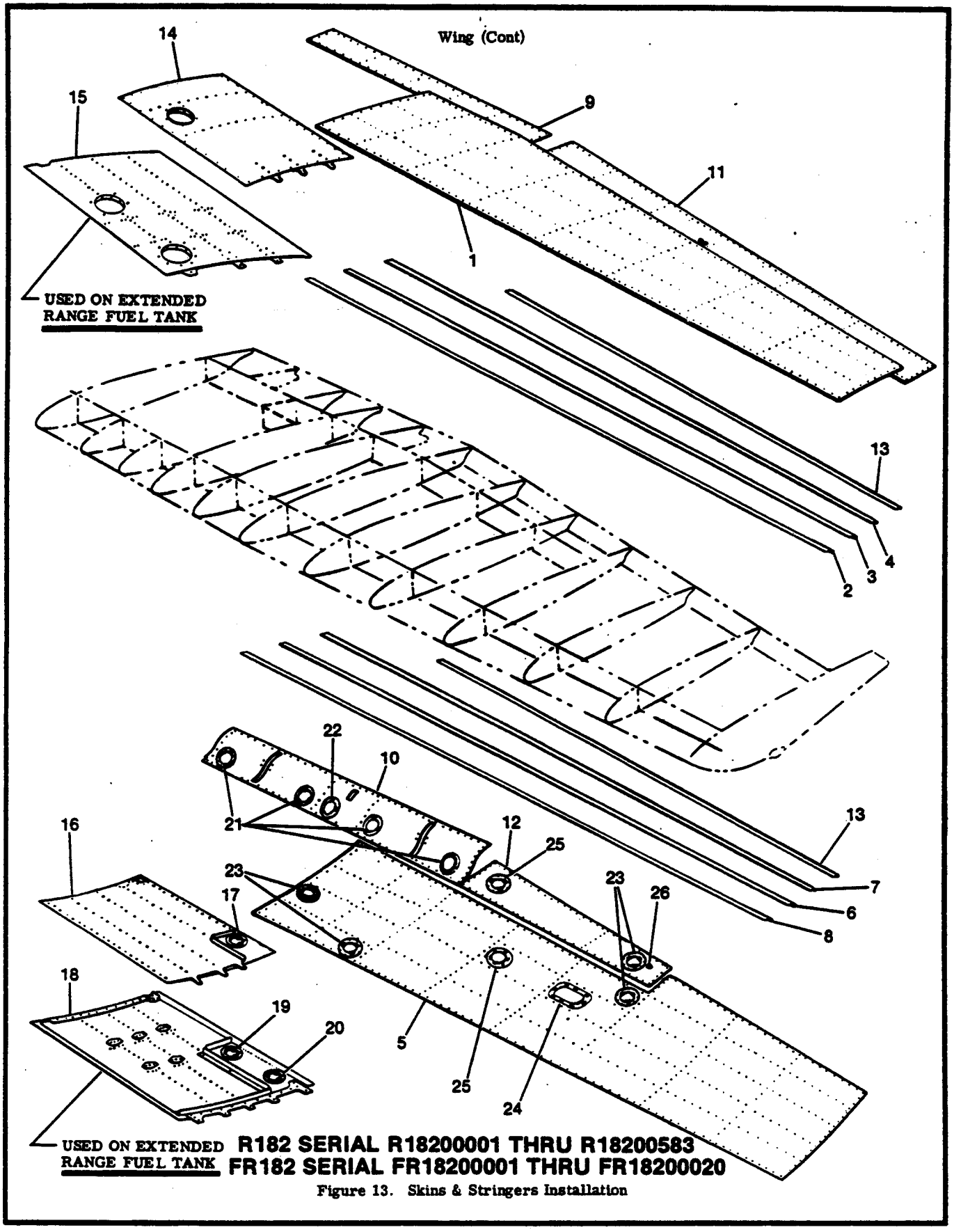


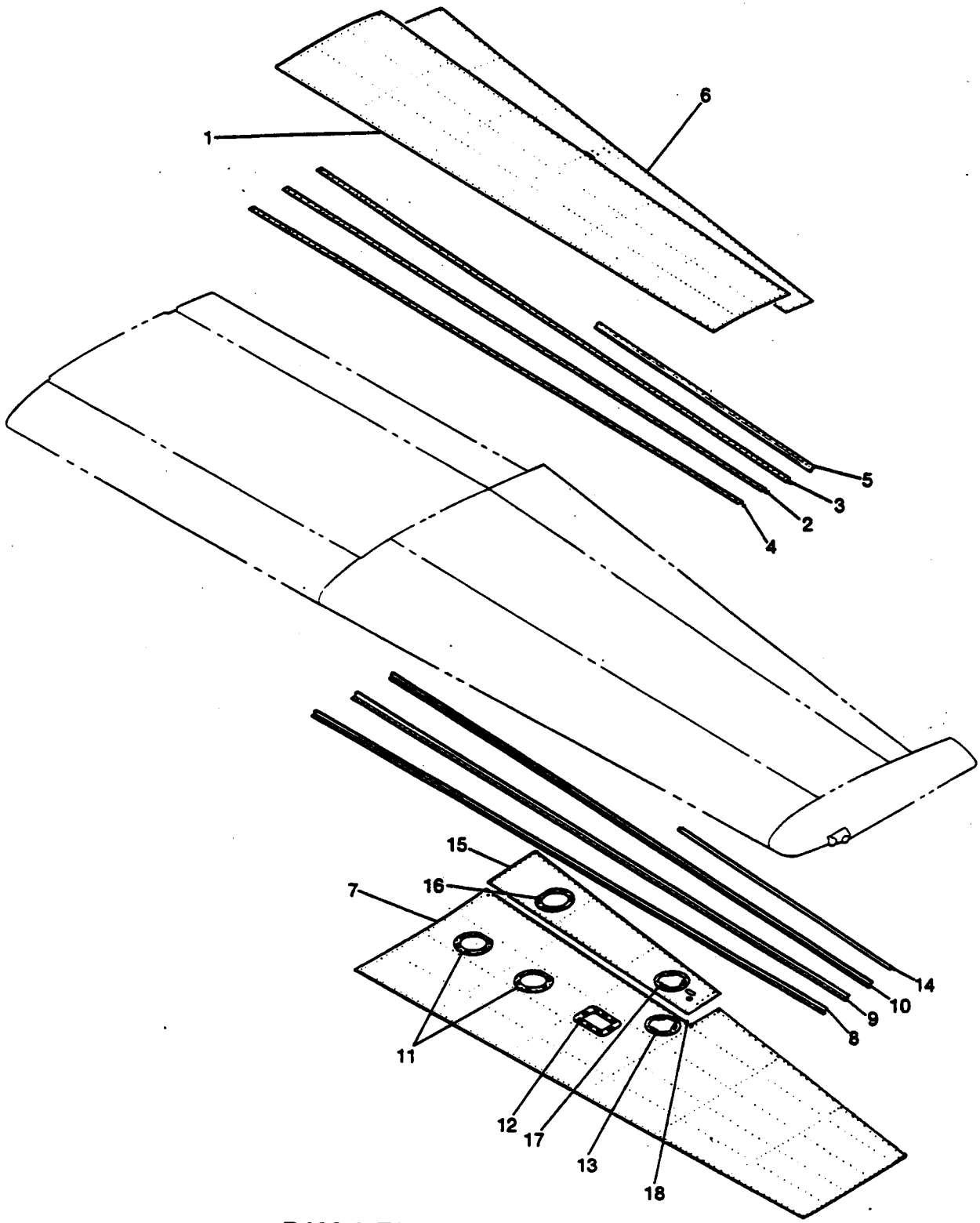
Figure 13. Skins & Stringers Installation

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
13 -			SKINS & STRINGERS INSTALLATION-WING	NP	A
- 1	0722182-13		SKIN-UPPER STA 71.98 TO STA 208.00	1	
	0722182-16	*	SKIN-UPPER STA 85.625 TO STA 208.00	1	
- 2	0523541-43		STRINGER-WING UPPER LH	1	
	0523541-51	*	STRINGER-WING UPPER LH	1	
	0523541-44		STRINGER-WING UPPER RH	1	
	0523541-52	*	STRINGER-WING UPPER RH	1	
- 3	0523541-45		STRINGER-WING UPPER LH	1	
	0523541-53	*	STRINGER-WING UPPER LH	1	
	0523541-46		STRINGER-WING UPPER RH	1	
	0523541-54	*	STRINGER-WING UPPER RH	1	
- 4	0523541-47		STRINGER-WING UPPER LH	1	
	0523541-59	*	STRINGER-WING UPPER LH	1	
	0720612-2		STRINGER-WING UPPER RH	1	
	0523541-56	*	STRINGER-WING UPPER RH	1	
- 5	0722182-39		SKIN-LOWER LH STA 71.98 TO STA 208.00	1	
	0722182-40	*	SKIN-LOWER LH STA 85.625 TO STA 208.00	1	
	0722182-38		SKIN-LOWER RH STA 71.98 TO STA 208.00	1	
	0722182-40	*	SKIN-LOWER RH STA 85.625 TO STA 208.00	1	
- 6	0523541-46		STRINGER-WING LOWER LH	1	
	0523541-54	*	STRINGER-WING LOWER LH	1	
	0523541-45		STRINGER-WING LOWER RH	1	
	0523541-53	*	STRINGER-WING LOWER RH	1	
- 7	0523541-48		STRINGER-WING LOWER LH	1	
	0523541-60	*	STRINGER-WING LOWER LH	1	
	0720612-1		STRINGER-WING LOWER RH	1	
	0523541-55	*	STRINGER-WING LOWER RH	1	
- 8	0523541-50		STRINGER-WING LOWER LH	1	
	0523541-58	*	STRINGER-WING LOWER LH	1	
	0523541-49		STRINGER-WING LOWER RH	1	
	0523541-57	*	STRINGER-WING LOWER RH	1	
- 9	0720601-21		SKIN-UPPER TRAILING EDGE STA 23.625 TO 100.50	1	
-10	0720601-101		SKIN-LOWER TRAILING EDGE RH STA 23.625 TO 100.50	1	
	0720601-100		SKIN-LOWER TRAILING EDGE RH STA 23.625 TO 100.50	1	
-11	0722182-19		SKIN-UPPER OUTBOARD TRAILING EDGE STA 100.50 TO STA 208.00	1	
-12	0722182-24		SKIN-LOWER OUTBOARD TRAILING EDGE STA 100.50 TO STA 154.00	1	
-13	0523003-40		STRINGER-WING	2	
-14	0722014-1		PANEL ASSEMBLY-WING FUEL WELL UPPER LH	2	
	0722014-21		PANEL ASSEMBLY-WING FUEL WELL UPPER RH	1	
-15	1220006-21	*	PANEL ASSEMBLY-WING FUEL WELL UPPER LH	1	
	1220006-22	*	PANEL ASSEMBLY-WING FUEL WELL UPPER RH	1	
-16	0722015-61		PANEL ASSEMBLY-WING FUEL WELL LOWER LH	1	
	0722015-60		PANEL ASSEMBLY-WING FUEL WELL LOWER RH	1	
-17	1222013-7		DOUBLER ASSY-ACCESS HOLE LH	1	
	1222013-8		DOUBLER ASSY-ACCESS HOLE RH	1	
	S1860-2A		NUTPLATE	16	
-18	1220007-63	*	PANEL ASSEMBLY-WING FUEL WELL LOWER LH	6	
	1220007-62	*	PANEL ASSEMBLY-WING FUEL WELL LOWER RH	1	
-19	1222013-7		DOUBLER ASSY-ACCESS HOLE LH	1	
	1222013-8		DOUBLER ASSY-ACCESS HOLE RH	1	
	S1860-2A		NUTPLATE	16	
-20	1220007-30		DOUBLER ASSEMBLY	6	
-21	S237-2		DOUBLER-INSPECTION OPENING	1	
-22	S237-2		DOUBLER-INSPECTION OPENING RH ONLY	4	
-23	S226-2		DOUBLER ASSEMBLY-INSPECTION OPENING	1	
	S1860-2A		NUTPLATE	4	
-24	1220095-3		DOUBLER ASSEMBLY	3	
-25	1222021-1		DOUBLER ASSEMBLY	1	
-26	CM2692-28-1S		PLUG BUTTON 1 RH & 1 LH	2	

NOTE. *DENOTES PARTS USED ON WING WITH EXTENDED RANGE FUEL TANK.

A---R182 SERIAL R18200001 THRU R18200583
FR182 SERIAL FR18200001 THRU FR18200020

Wing (Cont)

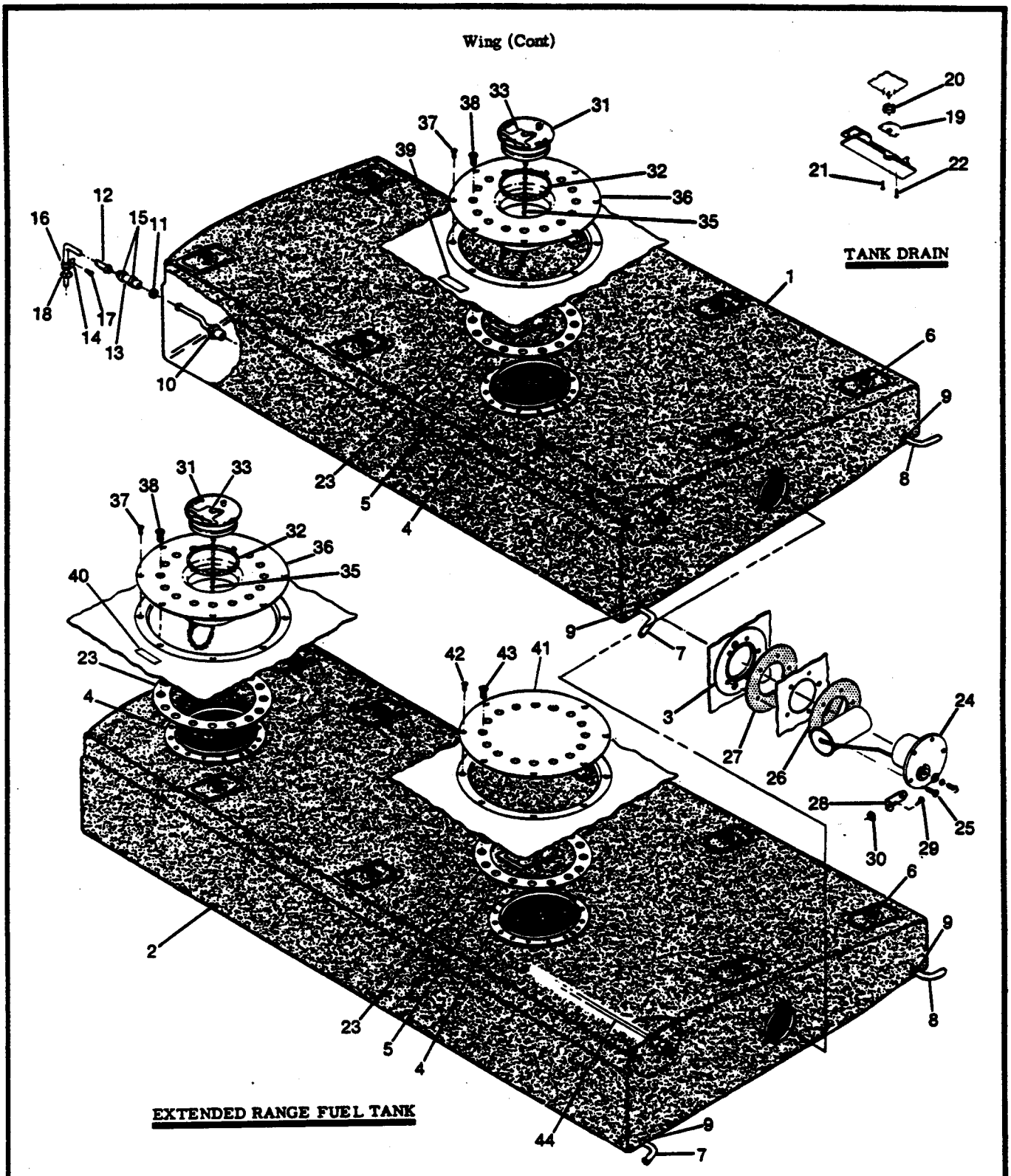


R182 & TR182 SERIAL R18200584 & ON
FR182 SERIAL FR18200021 & ON

Figure 14. Skins & Stringers Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
14 -		SKINS & STRINGERS INSTALLATION	NP	A
	0722000-5	PANEL ASSY-UPPER LH	1	
	0722000-6	PANEL ASSY-UPPER RH	1	
- 1	0722000-9	SKIN-UPPER LH	1	
	0722000-10	SKIN-UPPER RH	1	
- 2	0523541-53	STRINGER-UPPER LH	1	
	0523541-54	STRINGER-UPPER RH	1	
- 3	0523541-59	STRINGER-UPPER LH	1	
	0523541-56	STRINGER-UPPER RH	1	
- 4	0523541-51	STRINGER-UPPER LH	1	
	0523541-52	STRINGER-UPPER RH	1	
- 5	0523003-40	STRINGER-UPPER 1 LH & 1 RH	2	
- 6	0722182-19	SKIN-UPPER OUTBD TRAILING EDGE 1 LH & 1 RH	2	
	0722000-7	PANEL ASSY-LOWER LH WEU 0722000-15	1	B
	0722000-15	PANEL ASSY-LOWER LH	1	C
	0722000-8	PANEL ASSY-LOWER RH WEU 0722000-16	1	B
	0722000-16	PANEL ASSY-LOWER RH	1	C
- 7	0722000-11	SKIN-LOWER LH WEU 0722000-17	1	B
	0722000-17	SKIN-LOWER LH	1	C
	0722000-12	SKIN-LOWER RH WEU 0722000-18	1	B
	0722000-18	SKIN-LOWER RH	1	C
- 8	0523541-58	STRINGER-LOWER LH	1	
	0523541-57	STRINGER-LOWER RH	1	
- 9	0523541-54	STRINGER-LOWER LH	1	
	0523541-53	STRINGER-LOWER RH	1	
-10	0523541-60	STRINGER-LOWER LH	1	
	0523541-55	STRINGER-LOWER RH	1	
-11	1222021-1	DOUBLER ASSY	2	
	S1860-2A	NUTPLATE	6	
-12	1220095-3	DOUBLER ASSY	1	
	S1860-2	NUTPLATE	8	
-13	S226-2	DOUBLER ASSY	1	
	NAS444-4-3	NUTPLATE	3	
-14	0523003-40	STRINGER-LOWER 1 LH & 1 RH	2	
-15	0722182-24	SKIN-LOWER OUTBD TRAILING EDGE 1 LH & 1 RH	2	
-16	1222021-1	DOUBLER ASSY	1	
	S1860-2A	NUTPLATE	6	
-17	S226-2	DOUBLER ASSY	1	
	NAS444-4-3	NUTPLATE	3	
-18	CM2692-28-1S	PLUG BUTTON	1	

A---R182 & TR182 SERIAL R18200584 & ON
FR182 SERIAL FR18200021 & ON
B---R182 & TR182 SERIAL R18200584 THRU R18201798
FR182 SERIAL FR18200021 THRU FR18200070
C---R182 & TR182 SERIAL R18201799 & ON



R182 SERIAL R18200001 THRU R18200583
FR182 SERIAL FR18200001 THRU FR18200020

Figure 15. Fuel Tank Installation

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
15 -			TANK INSTALLATION-FUEL LH	NP	A
			TANK INSTALLATION-FUEL RH	NP	A
- 1	0726001-18		TANK ASSY-FUEL RH	1	
	0726001-17		TANK ASSY-FUEL LH	1	
- 2	1200065-24	#1	TANK ASSY-EXTENDED RANGE FUEL RH	1	
	1200065-23	#1	TANK ASSY-EXTENDED RANGE FUEL LH	1	
- 3	0726001-3		RING ASSY-FUEL GAGE ADAPTER	1	
- 4	FCC-20068		FITTING USED IN U.S. RUBBER FUEL CELLS ONLY	1	
	FCC-20068	#1	FITTING USED IN U.S. RUBBER FUEL CELLS ONLY	2	
- 5	AN509-10R4		SCREW-FITTING ATTACH	2	
- 6	295055		FASTENER US	AR	
- 7	0726603-16		STRAINER ASSY-FUEL TANK FWD	1	
- 8	0726603-14		STRAINER ASSY-FUEL TANK AFT	1	
- 9	S1891-10		CLAMP	4	
-10	0716125-2		VALVE ASSY-FUEL VENT LH ONLY	1	
-11	NAS397-14		CLAMP-FUEL VENT VALVE ASSY ATTACH	1	
-12	0716127-1		LINE ASSY-FUEL VENT LH	1	
	1200106-51		LINE ASSY-FUEL VENT LH EXTENDED RANGE	1	
			ATTACHING PARTS		
-13	S1495-8		HOSE 2.0 IN LG BKI REF S1495-8-2.00	1	
-14	0512006-1		ANGLE	1	
-15	NAS737RM30		CLAMP	2	
-16	S1486D68U		CLAMP	2	
-17	S1021Z8-8		SCREW	2	
-18	MS35489-14		GROMMET	1	
			---*---		
-19	0322526-10		ADAPTER ASSY-FUEL TANK DRAIN	1	
-20	S2357-3		CLAMP-ADAPTER ASSY ATTACH	1	
-21	AN515-8R8		SCREW-ADAPTER ASSY ATTACH	1	
-22	AN500A8-7		SCREW-ADAPTER ASSY ATTACH	1	
-23	0726002-1		GASKET	1	
	0726002-1	#1	GASKET	2	
-24	0726110-1	#2	TRANSMITTER & FLOAT-FUEL FSO 7740-00068	NP	
	7740-00068	#3	TRANSMITTER & FLOAT-FUEL	1	
-25	AN520-10R10		SCREW-FUEL TRANSMITTER FLOAT ATTACH	5	
-26	S1588-1		GASKET-FUEL TRANSMITTER FSO 0015-00716	NP	
-27	S1588-2		GASKET-FUEL TRANSMITTER FSO 0015-00716	NP	
	0015-00716	#3	GASKET-FUEL TRANSMITTER	1	
-28	0412247		GROUND STRAP	1	
-29	AN515-8R6		SCREW-GROUNDSTRAP ATTACH	1	
-30	MS21044N08		NUT-GROUNDSTRAP ATTACH	1	
-31	C156001-0110		CAP ASSY-FUEL VENTED	1	
	SK182-65		SEAL KIT-FUEL CAP FOR METAL & PLASTIC CAPS	1	
	4197		STEM O-RING WISO METAL & PLASTIC CAPS	1	
-32			OUTER SEAL-FUEL CAP FSO SK182-85	NP	
	4708		VENT CHECK VALVE WISO METAL & PLASTIC CAPS	1	
-33	4189		HANDLE WISO METAL CAPS	1	
	5144		HANDLE WISO PLASTIC CAPS	1	
	4199		PIN-HANDLE WISO METAL CAPS	1	
	5147		PIN-HANDLE WISO PLASTIC CAPS	1	
-34			DELETED-NOT USED		
-35	C156001-0104		CHAIN ASSY	1	
-36	0721306-1		ADAPTER ASSY	1	
-37	AN509-10R6		SCREW-ADAPTER ASSY ATTACH	8	
-38	AN507-428R7		SCREW-ADAPTER ASSY ATTACH	16	
-39	0705071-1		SEE FIGURE 3 ITEM 1		
-40	0705071-2		SEE FIGURE 3 ITEM 1		
-41	1220022-3		PLATE-COVER	1	
-42	AN509-10R6		SCREW-COVER PLATE ATTACH	8	
-43	AN507-428R7		SCREW-COVER PLATE ATTACH	16	
-44	0716614-6	#1	VENT TUBE-FUEL	1	
	SEE FIG 16		VALVE-FUEL DRAIN USED WITH SAMPLER CUP	1	

NOTE. #1 USED WITH EXTENDED RANGE FUEL TANKS.

NOTE. #2 AIRPLANES R18200001 THRU R18200583 NOT INCORPORATING SK182-107. WHEN INITIALLY ORDER THIS PART, ORDER SK182-107.

NOTE. #3 PARTS INCLUDED IN SK182-107. REFER TO FIGURE 84 FOR FUEL GAGE REPLACEMENT.

A---R182 SERIAL R18200001 THRU R18200584
FR182 SERIAL FR18200001 THRU FR18200020

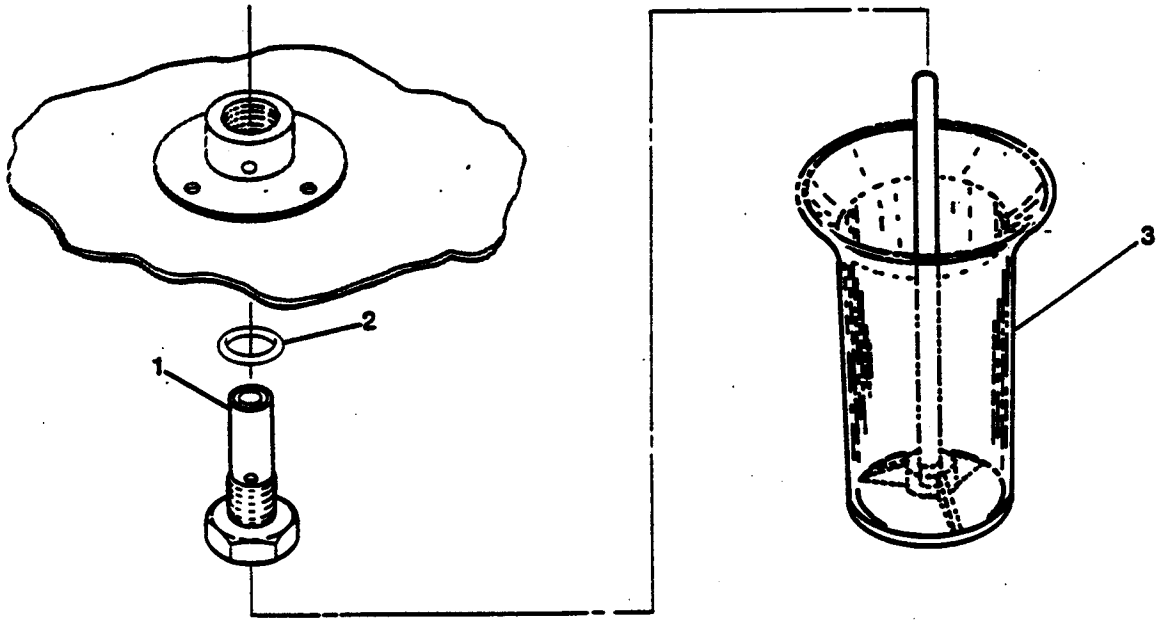


Figure 16. Fuel Tank Drain Valve Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
16 -		FUEL TANK DRAIN VALVE INSTALLATION	1	
- 1	S2106-1	DRAIN VALVE	2	A
	S2020-2	DRAIN VALVE	1	B
	S2020-2 #	DRAIN VALVE	4	F
- 2	NAS1593-011	O RING	1	A
	NAS1593-015	O RING	1	B
- 3	S2107-1	CUP-FUEL SAMPLER WEU 0756035-1	1	C
	0756035-1	CUP-FUEL SAMPLER WEU 0756035-5	1	D
	0756035-5	CUP-FUEL SAMPLER	1	E
	SEE FIG 3 #	PLACARD-FUEL TANK QUICK DRAIN	1	F
	1726048-2 #	BOSS	4	F
	1726049-1 #	CLIP	4	F

NOTE.#THIS PART IS CONTAINED IN SK182-100.

A---R182 SERIAL R18200001 THRU R18200583
FR182 SERIAL FR18200001 THRU FR18200020
B---R182 & TR182 SERIAL R18200584 & ON
FR182 SERIAL FR18200021 THRU FR18200070
C---R182 SERIAL R18200001 THRU R18201973
FR182 SERIAL FR18200001 THRU FR18200070
TR182 SERIAL R18200584 THRU R18201973
D---R182 & TR182 SERIAL R18201974 THRU R18201994
E---R182 & TR182 SERIAL R18201995 & ON
F---R182 & TR182 SERIAL R18200584 THRU R18202021

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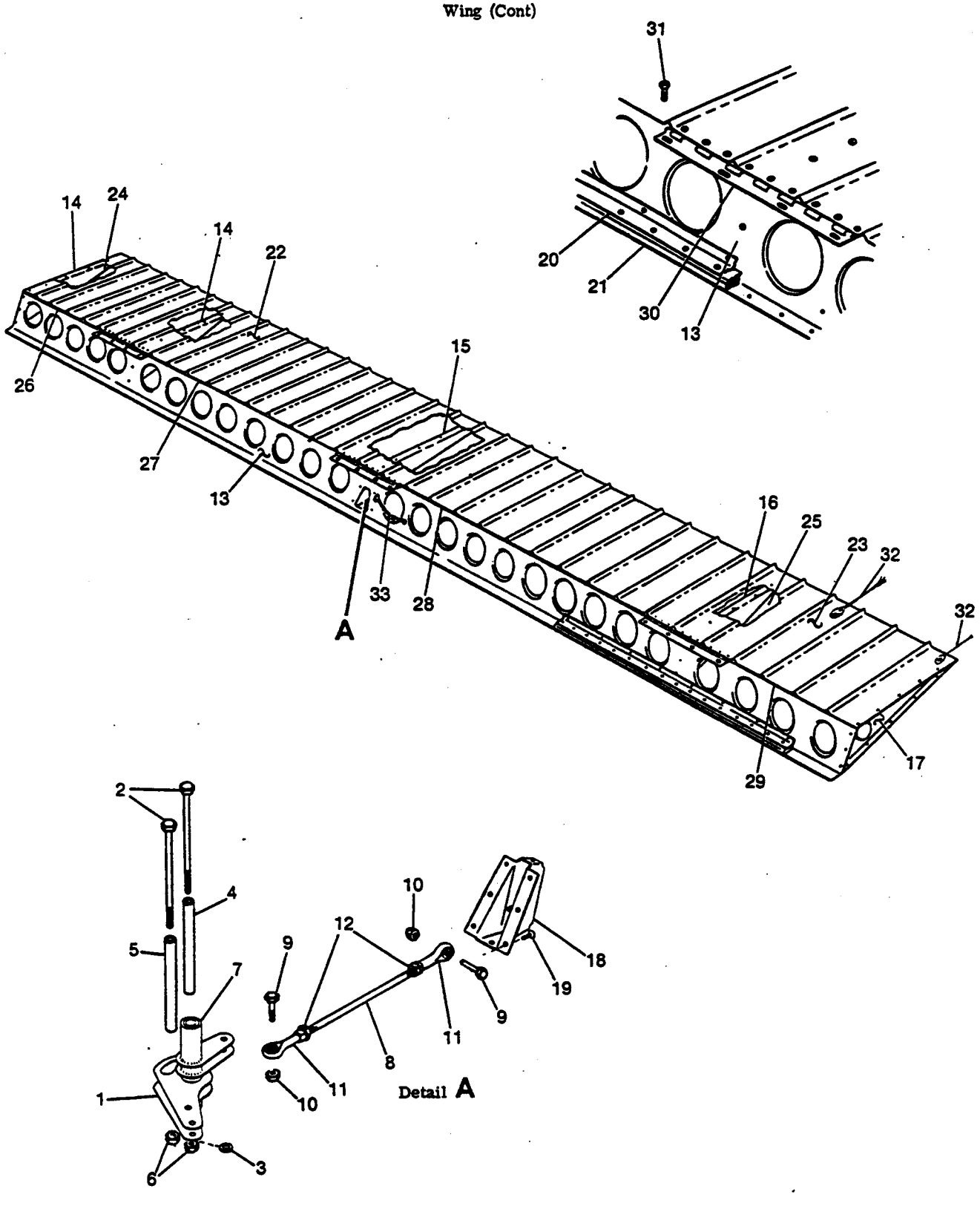


Figure 17. Aileron Installation

FIGURE AND INDEX NO.	PART NUMBER	1 2 3 4 5 6 7, DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
17 -		AILERON INSTALLATION LH	NP	A
		AILERON INSTALLATION RH	NP	A
- 1	0760703-5	BELLCRANK-AILERON LH	1	
	0760703-6	BELLCRANK-AILERON RH	1	
	0760705-1	BELLCRANK-AILERON LH USED ON NAV-O-MATIC ONLY	1	
	0760705-2	BELLCRANK-AILERON RH USED ON NAV-O-MATIC ONLY	1	
		ATTACHING PARTS		
- 2	AN4-42A	BOLT	2	
- 3	0522629-1	WASHER	2	
- 4	0523221	BUSHING	1	
- 5	0523222	BUSHING	1	
- 6	MS21042L4	NUT	2	
		---*---		
- 7	B610	BEARING TOR	2	
- 8	0760704-1	ROD ASSEMBLY-AILERON PUSH-PULL	1	
		ATTACHING PARTS		
- 9	AN3-7A	BOLT	2	
-10	MS21042L3	NUT	2	
		---*---		
-11	S1819-3	ROD END	2	
-12	AN316-4R	NUT-CHECK	2	
	0523800-25	AILERON ASSY-LH	1	
	0523800-24	AILERON ASSY-RH	1	
-13	0523806	SPAR-AILERON LH	1	
	0523806-1	SPAR-AILERON RH	1	
-14	0523808	RIB NO 1-AILERON LH	2	
	0523808-2	RIB NO 1-AILERON RH	2	
-15	0523809	RIB NO 2-AILERON LH	1	
	0523809-1	RIB NO 2-AILERON RH	1	
-16	0523810	RIB NO 3-AILERON	1	
-17	0523811	RIB NO 4-AILERON RH	1	
	0523811-1	RIB NO 4-AILERON LH	1	
-18	0760011-2	BRACKET-AILERON CONTROL	1	
		ATTACHING PARTS		
-19	NAS455-163C4-8	RIVET	6	
		---*---		
-20	0523814-8	BRACKET-AILERON WEIGHT	1	
-21	0724115-1	WEIGHT-AILERON BALANCE	2	
	0724115-3	WEIGHT-AILERON BALANCE	1	
	0724115-4	WEIGHT-AILERON BALANCE	1	
-22	0523800-6	SKIN-AILERON UPPER INBOARD LH	1	
	0523800-7	SKIN-AILERON UPPER INBOARD RH	1	
-23	0523800-8	SKIN-AILERON UPPER OUTBOARD LH	1	
	0523800-9	SKIN-AILERON UPPER OUTBOARD RH	1	
-24	0523800-10	SKIN-AILERON LOWER INBOARD LH	1	
	0523800-11	SKIN-AILERON LOWER INBOARD RH	1	
-25	0523800-12	SKIN-AILERON LOWER OUTBOARD LH	1	
	0523800-13	SKIN-AILERON LOWER OUTBOARD RH	1	
-26	0523813-1	SPACER	1	
-27	0523813-8	SPACER	1	
-28	0523813-6	SPACER	1	
-29	0523813-7	SPACER	1	
-30	0523816-1	HINGE-AILERON	3	
		ATTACHING PARTS		
-31	NAS221-8	SCREW	12	
		---*---		
-32		WICK-STATIC DISCHARGE FSO C592001-0203	2	B
		ATTACHING PARTS		
	AN515-6R10	SCREW	2	B
	MS35333-37	WASHER	2	B
	S1648-06K75	NUT	2	B
		---*---		
	C592001-0203	WICK ASSY-STATIC DISCHARGE	2	C
	C592003-0204	WICK-STATIC DISCHARGE	1	C
-33	1570102-16	STRAP ASSY-BONDING	1	A
		ATTACHING PARTS		
	AN515-8R16	SCREW	1	
	MS21044N08	NUT	1	
		---*---		

A---R182 SERIAL R18200001 & ON
FR182 SERIAL FR18200001 THRU FR18200070
TR182 SERIAL R18200584 & ON
B---R182 SERIAL R18200001 THRU R18201973
FR182 SERIAL FR18200001 THRU FR18200070
TR182 SERIAL R18200584 THRU R18201973
C---R182 & TR182 SERIAL R18201974 & ON

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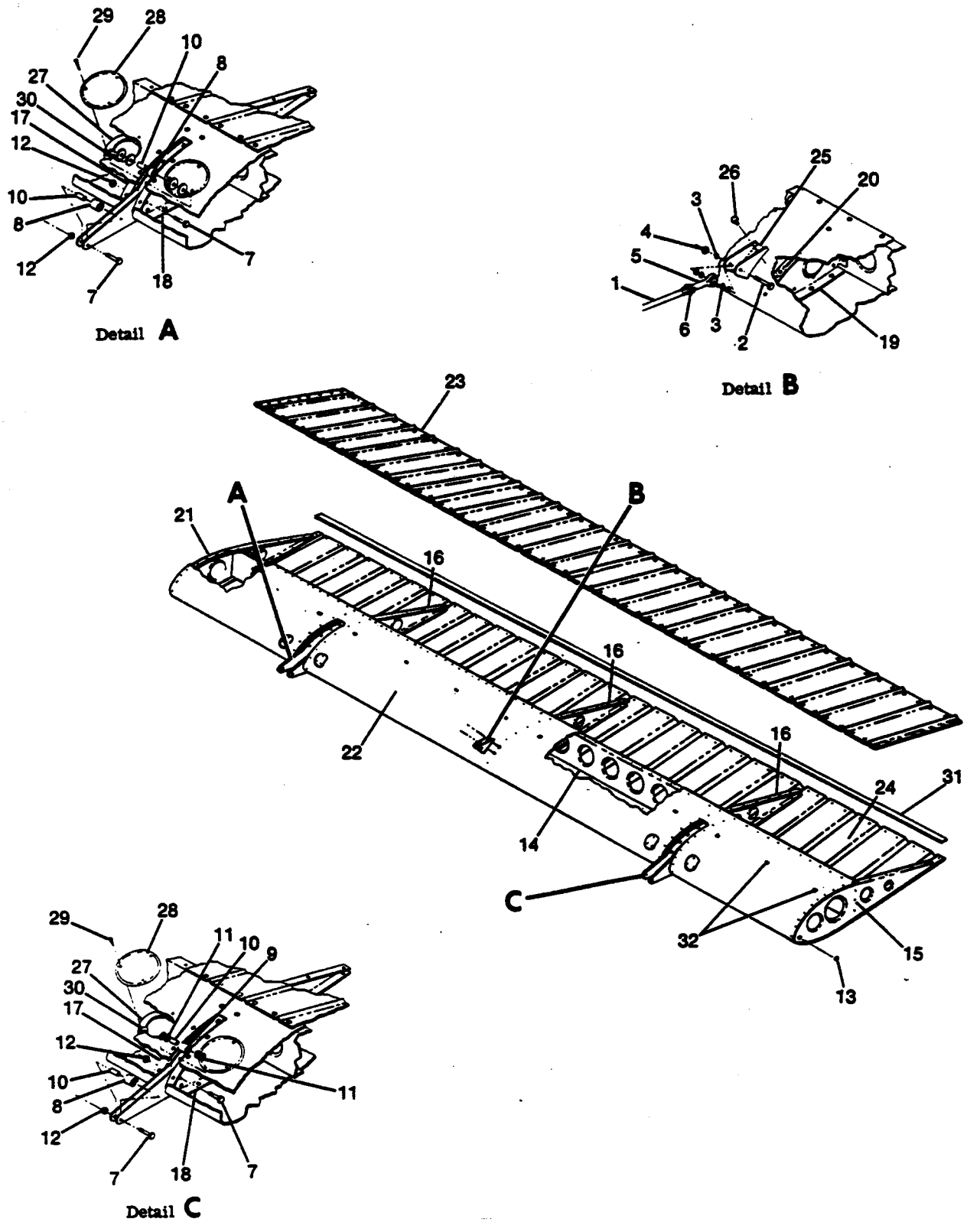


Figure 18. Flap Installation

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
18 -			FLAP INSTALLATION LH	NP	
			FLAP INSTALLATION RH	NP	
- 1	0523537		ROD ASSEMBLY-FLAP PUSH PULL	1	
			ATTACHING PARTS		
- 2	AN3-11A		BOLT	1	
- 3	AN960-10		WASHER	5	
- 4	MS21044N3		NUT	1	
			---*---		
- 5	S1106-3		ROD END	2	
- 6	AN316-4R		NUT-CHECK	2	
	0523901-33	#1	FLAP ASSEMBLY-LH	1	
	0523901-34	#1	FLAP ASSEMBLY-RH	1	
			ATTACHING PARTS		
- 7	AN3-10A		BOLT	4	
	AN3-11A	#2	BOLT	4	
- 8	0523921		ROLLER ASSEMBLY	3	
	S2398-1		BEARING ASSEMBLY ALT	3	
- 9	0523920		ROLLER ASSEMBLY OUTBD	1	
-10	0523919		BUSHING	4	
	S2397-1		BUSHING ALT	4	
-11	1220114-1		SPACER-FLAP OUTBOARD ROLLER ONLY	2	
-12	MS21044N3	#2	NUT	4	
	NAS1149F0363P	#2	WASHER-FWD BOLT ATTACH	2	
	S1450-3S10-032	#2	WASHER SS-FWD FLAP ATTACHMENT ROLLER ASSY	4	
			---*---		
-13	CM2692-20-1S		PLUG BUTTON UC	1	
-14	0523911-2		SPAR-FLAP LH	1	
	0523911-3		SPAR-FLAP RH	1	
-15	0523912-1		RIB-FLAP RH END	1	
-16	0523923		RIB-FLAP TRAILING EDGE	3	
-17	0523901-13		RIB ASSEMBLY-FLAP SUPPORT ARM LH	2	
-18	0523901-14		RIB ASSEMBLY-FLAP SUPPORT ARM RH	2	
-19	0523914-2		RIB ASSEMBLY-FLAP LEADING EDGE CENTER	1	
-20	NAS680A3		NUTPLATE	2	
-21	0523912		RIB-FLAP LH END	1	
-22	0523901-17		SKIN-FLAP LEADING EDGE LH	1	
	0523901-18		SKIN-FLAP LEADING EDGE RH	1	
-23	0523901-21		SKIN-FLAP UPPER LH	1	
	0523901-22		SKIN-FLAP UPPER RH	1	
-24	0523901-19		SKIN-FLAP LOWER LH	1	
	0523901-20		SKIN-FLAP LOWER RH	1	
-25	0523918		BRACKET-FLAP CONTROL ATTACHMENT	1	
			ATTACHING PARTS		
-26	AN3-4A		BOLT	2	
			---*---		
-27	S237-4		DOUBLER-ACCESS OPENING	4	
-28	S225-3		PLATE-COVER	4	
			ATTACHING PARTS		
-29	S1021Z8-8		SCREW	12	
-30	NAS395-13-3		NUT	12	
			---*---		
-31	0523901-10		STIFFENER	1	
-32	S1093-1	**	PLUG BUTTON-ANTI FRICTION	14	

NOTE. #1 WHEN ORDERING THESE ASSEMBLIES ALSO ORDER PARTS MARKED **.

NOTE. #2 FOR AIRPLANES R18200001 THRU R8202039 & FR18200001 THRU FR18200070, THESE PARTS ARE INCLUDED IN SEB95-3 FLAP SUPPORT AND ROLLER BEARING INSPECTION/FLAP ROLLER WASHER INSTALLATION.

Wing (Cont)

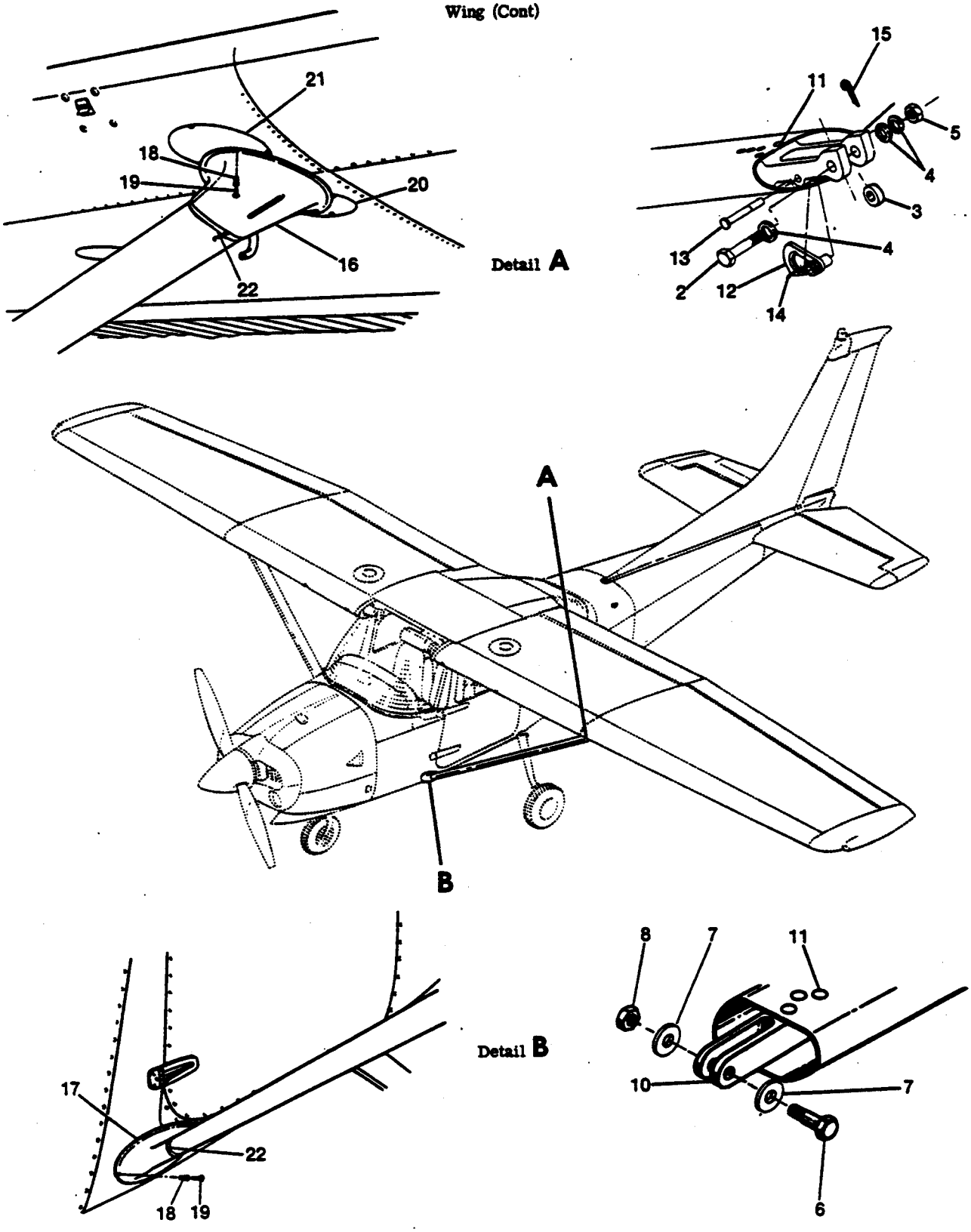


Figure 19. Wing Strut Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
19 -		STRUT INSTALLATION-WING	NP	
- 1	0723610-5	STRUT ASSY-LH	1	
	0723610-6	STRUT ASSY-RH	1	
		ATTACHING PARTS		
- 2	AN8-25A	BOLT	1	
- 3	1200812-1	SPACER	1	
- 4	AN960-816	WASHER	3	
- 5	MS20365-820C	NUT	1	
- 6	AN8-20A	BOLT	1	
- 7	AN960-816	WASHER	2	
- 8	MS20365-820C	NUT	1	
		---*---		
- 9	0523614-1	FITTING-WING STRUT UPPER	1	
-10	0723614-1	FITTING-WING STRUT LOWER	1	
		ATTACHING PARTS		
-11	MS20426AD10	RIVET	10	
	0723600-6	RIVET ALTERNATE	10	
		---*---		
-12	0523615-1	RING-MOORING	1	
		ATTACHING PARTS		
-13	MS20392-2C63	PIN	1	
-14	0523616-1	SPRING	1	
-15	MS24665-132	PIN-COTTER	1	
		---*---		
-16	0723605-3	FAIRING-UPPER LH	1	
	0723605-4	FAIRING-UPPER RH	1	
-17	0723612-3	FAIRING-LOWER LH	1	
	0723612-4	FAIRING-LOWER RH	1	
		ATTACHING PARTS		
-18	NAS1329A08	RIVNUT GD	3	
-19	AN515-832R8	SCREW	3	
		---*---		
-20	0723605-9	PLATE ASSY-AFT LH	1	
	0723605-7	PLATE ASSY-AFT RH	1	
	A08-75	RIVNUT GD	1	
-21	0723605-8	PLATE ASSY-FWD LH	1	
	0723605-6	PLATE ASSY-FWD RH	1	
	A08-75	RIVNUT GD	1	
-22	Y8562	TAPE-POLYURETHANE 13.5 IN LG BKI	AR	

Empennage

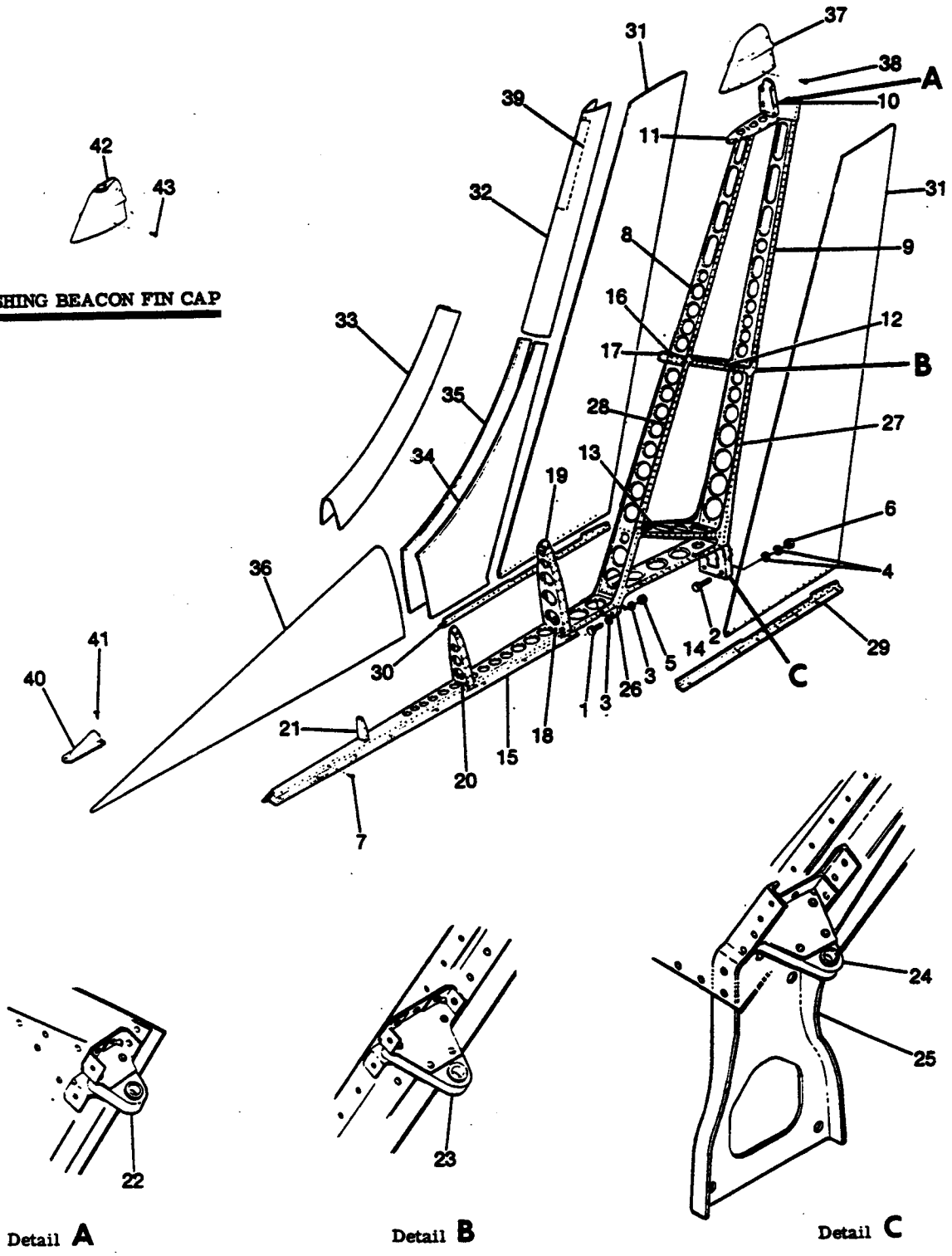
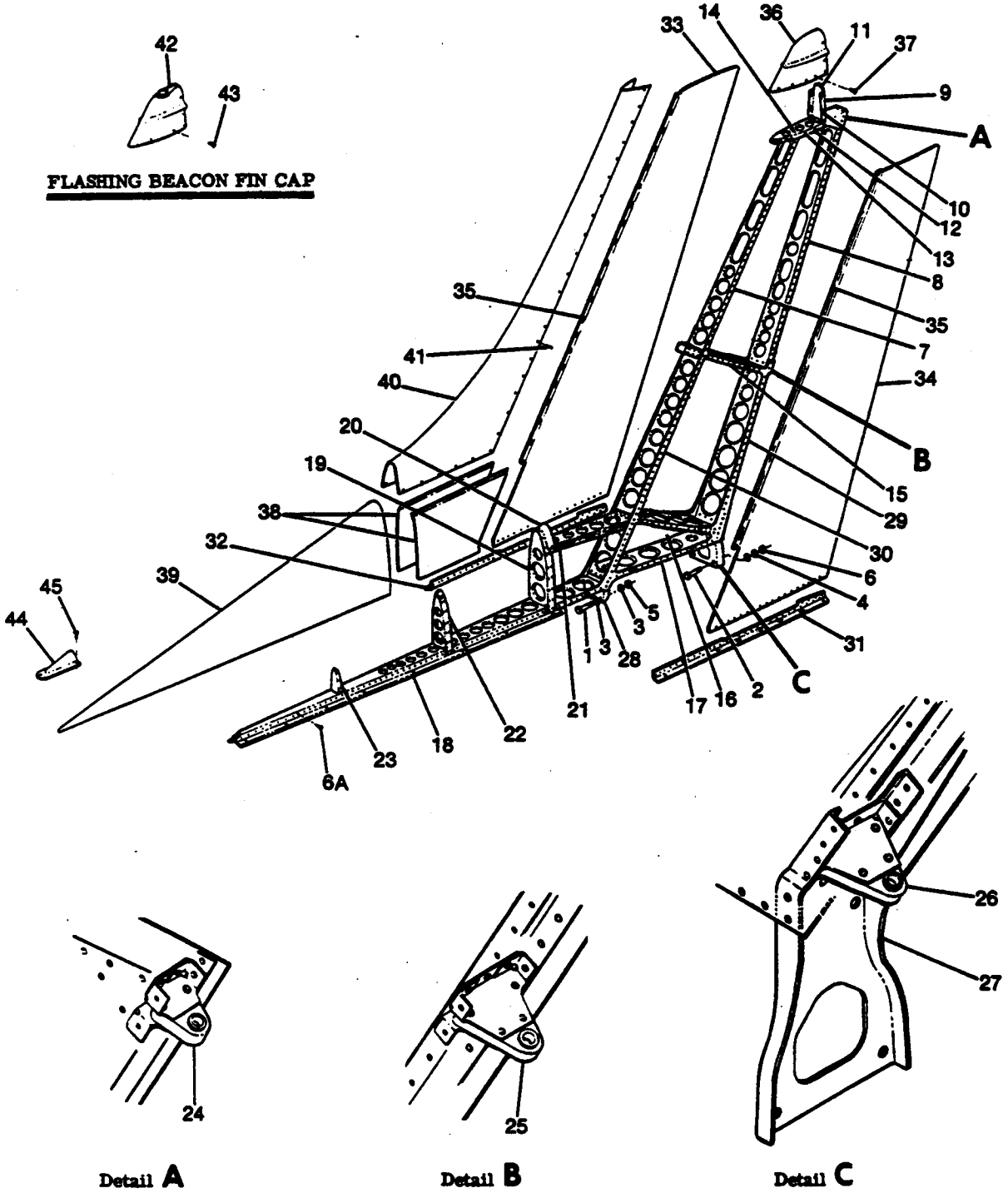


Figure 20. Fin & Dorsal Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
20 -		FIN & DORSAL INSTALLATION	NP	
	1231057-16	FIN ASSEMBLY	1	C
	1231057-18	FIN ASSEMBLY	1	D
		ATTACHING PARTS		
- 1	AN4-6A	BOLT	4	
- 2	AN5-6A	BOLT LOWER AFT ATTACH	2	
	AN5-7A	BOLT UPPER AFT ATTACH	2	
- 3	AN960-416	WASHER	8	
- 4	AN960-516	WASHER	6	
- 5	MS21042L4	NUT	4	
- 6	MS21042L5	NUT	4	
- 7	AN525-832R7	SCREW	2	
		---*---		
- 8	1231002-5	SPAR-FIN FORWARD	1	
- 9	1231002-4	SPAR-FIN AFT WEU 1231002-7	1	C
	1231002-7	SPAR-FIN AFT	1	D
-10	1231010-5	RIB ASSY-FIN TIP CAP	1	
	NAS696A08K	NUTPLATE	2	
	NAS697A08K	NUTPLATE	2	
-11	1231008-1	RIB ASSY-FIN UPPER WEU 1231008-5	1	C
	1231008-5	RIB ASSY-FIN UPPER	1	D
	MS21073L08K	NUTPLATE	10	
	NAS680A06	NUTPLATE	1	
	NAS680A3	NUTPLATE	2	D
-12	1231007-1	RIB-FIN CENTER	1	
-13	1231006-1	RIB-FIN LOWER	1	
-14	1231005-3	RIB-FIN BASE AFT	1	
-15	1231049-1	RIB-FIN BASE FORWARD	1	
-16	1231009-1	RIB ASSY-LEADING EDGE CENTER	1	
-17	1231009-3	STRIP-LEADING EDGE	1	
-18	0731602-1	RIB-DORSAL STA 200.45	1	
-19	0731602-2	STRIP-LEADING EDGE	1	
-20	1231049-2	RIB-DORSAL STA 180.00	1	
-21	1231049-3	RIB-DORSAL STA 160.00	1	
-22	1231023-3	BRACKET ASSY-HINGE UPPER	1	
-23	1231023-2	BRACKET ASSY-HINGE CENTER	1	
-24	1231023-1	BRACKET ASSY-HINGE LOWER	1	
-25	1231058-1	FITTING-FIN ATTACH AFT	1	
-26	1231056-1	FITTING-FIN ATTACH FWD	1	
-27	1231014-6	PLATE-SPAR DOUBLER AFT	2	
-28	1231014-5	PLATE-SPAR DOUBLER FORWARD	2	
-29	0731604-7	FAIRING ASSY-DORSAL TO FUSELAGE AFT LH	1	
-30	0731604-8	FAIRING ASSY-DORSAL TO FUSELAGE AFT RH	1	
	A6196-8Z3	NUT TIN	1	
	A6195-8Z3	NUT TIN	1	
-31	1231000-18	SKIN-FIN	4	
-32	1231000-4	SKIN-FIN LEADING EDGE UPPER	2	
-33	1231000-17	SKIN-FIN LEADING EDGE LOWER	1	
-34	1231057-3	SKIN-FIN LH	1	
-35	1231057-4	SKIN-FIN RH	1	
-36	1231057-10	SKIN-DORSAL	1	
-37	0731606-10	CAP-FIN TIP	1	
		ATTACHING PARTS		
-38	NAS220-6	SCREW	14	
		---*---		
-39	1231000-7	DOUBLER-LEADING EDGE SKIN	1	
-40	1231050-2	FAIRING-DORSAL FIN	1	
		ATTACHING PARTS		
-41	AN525-832R7	SCREW	4	
		---*---		
-42	1231064-1	FIN TIP ASSY-FLASHING BEACON	1	A
	1231064-3	FIN TIP ASSY-FLASHING BEACON	1	B
		ATTACHING PARTS		
-43	AN525-832R6	SCREW	14	
		---*---		

A---R182 SERIAL R18200001 THRU R18200501
FR182 SERIAL FR18200001 THRU FR18200020
B---R182 SERIAL R18200502 & ON
FR182 SERIAL FR18200021 & ON
TR182 SERIAL R18200584 & ON
C---R182 & TR182 SERIAL R18200001 THRU R18201628
FR182 SERIAL FR18200001 THRU FR18200070
D---R182 & TR182 SERIAL R18201629 & ON

Empennage (Cont)



R182 & TR182 SERIAL R18200001 THRU R18201628
FR182 SERIAL FR18200001 THRU FR18200070

Figure 21. Fin & Dorsal Installation - VHF Comm Antenna

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
21 -		FIN & DORSAL INSTALLATION-VFH COMM ANTENNA	NP	C
	1231057-17 *	FIN ASSY-VHF COMM ANTENNA	1	
		ATTACHING PARTS		
- 1	AN4-6A	BOLT FWD ATTACH	4	
- 2	AN5-7A	BOLT LOWER AFT ATTACH	2	
	AN5-6A	BOLT UPPER AFT ATTACH	2	
- 3	AN960-416	WASHER FWD	8	
- 4	AN960-516	WASHER AFT	8	
- 5	MS21042L4	NUT FWD	4	
- 6	MS21042L5	NUT AFT	4	
- 6A	AN525-832R7	SCREW	2	
		---*---		
- 7	1231002-5	SPAR-FIN FWD	1	
- 8	1231002-4	SPAR-FIN AFT	1	
- 9	1231010-5	RIB ASSY-FIN TIP CAP	1	
-10	NAS697A08K	NUT PLATE	2	
-11	NAS696A08K	NUT PLATE	2	
-12	1231062-5	RIB ASSY-FIN UPPER	1	
-13	NAS698A08K	NUTPLATE	10	
-14	NAS680A06	NUTPLATE	1	
-15	1231007-1	RIB-FIN CENTER	1	
-16	1231006-1	RIB-FIN LOWER	1	
-17	1231005-3	RIB-FIN BASE AFT	1	
-18	1231049-1	RIB-FIN BASE FWD	1	
-19	1231060-1	RIB-DORSAL STA 200.45	1	
-20	1231060-3	STRIP-ADAPTER STA. 200.45	1	
-21	1231063-1	RIB ASSY-FIN	1	
	NAS686A08K	NUTPLATE	12	
-22	1231049-2	RIB-DORSAL STA. 180.00	1	
-23	1231049-3	RIB-DORSAL STA. 160.00	1	
-24	1231023-3	BRACKET ASSY-HINGE UPPER	1	
-25	1231023-2	BRACKET ASSY-HINGE CENTER	1	
-26	1231023-1	BRACKET ASSY-HINGE LOWER	1	
-27	1231058-1	FITTING-FIN ATTACH AFT	1	
-28	1231056-1	FITTING-FIN ATTACH FWD	1	
-29	1231014-6	PLATE-SPAR DOUBLER AFT	2	
-30	1231014-4	PLATE-SPAR DOUBLER FWD WEU 1231014-5	2	
	1231014-5	PLATE-SPAR DOUBLER FWD	2	
-31	0731604-7	FAIRING ASSY-DORSAL TO FUSELAGE AFT LH	1	
-32	0731604-8	FAIRING ASSY-DORSAL TO FUSELAGE AFT RH	1	
	A6196-8Z3	NUTPLATE	1	
	A6195-8Z3	NUTPLATE	4	
-33	1231057-11	SKIN ASSY RH-FIN	1	
-34	1231057-12	SKIN ASSY LH-FIN	1	
-35	NAS686A08K	NUTPLATE	19	
-36	0731606-10	CAP-FIN TIP	1	
		ATTACHING PARTS		
-37	AN525-832R6	SCREW	14	
		---*---		
-38	1231057-9	SKIN-FIN	2	
-39	1231057-10	SKIN-DORSAL	1	
-40	1270718-201	ANTENNA ASSY-VHF COMM	1	
		ATTACHING PARTS		
-41	AN507-832R7	SCREW	50	
		---*---		
-42	1231064-1	FIN TIP ASSY-FLASHING BEACON	1	A
	1231064-3	FIN TIP ASSY-FLASHING BEACON	1	B
		ATTACHING PARTS		
-43	AN525-832R6	SCREW	14	
		---*---		
-44	1231050-2	FAIRING-DORSAL FIN	1	
		ATTACHING PARTS		
-45	AN525-832R7	SCREW	4	
		---*---		

NOTE. *FOR STANDARD FIN ASSY-SEE FIGURE 13.

A---R182 SERIAL R18200001 THRU R18200501
FR182 SERIAL FR18200001 THRU FR18200020
B---R182 SERIAL R18200502 THRU R18201628
FR182 SERIAL FR18200021 THRU FR18200070
TR182 SERIAL R18200584 THRU R18201628
C---R182 & TR182 SERIAL R18200001 THRU R18201628
FR182 SERIAL FR18200001 THRU FR18200070

Empennage (Cont)

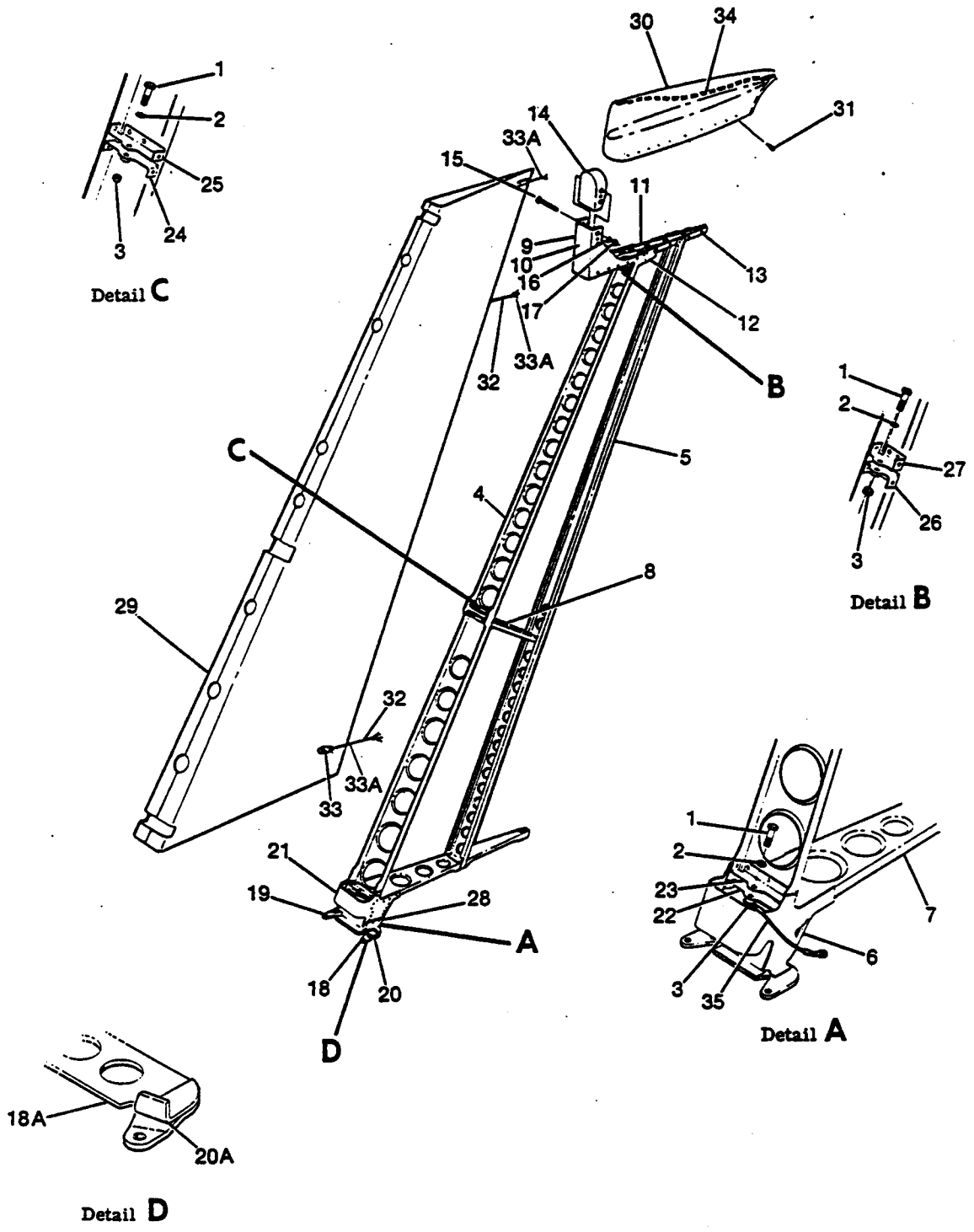


Figure 22. Rudder Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
22 -	1231001-13	RUDDER ASSEMBLY	1	
		ATTACHING PARTS		
- 1	AN4-11A	BOLT	3	
- 2	AN960-416	WASHER	3	
- 3	MS21042L4	NUT	3	
		---*---		
- 4	1231015-1	SPAR-FWD	1	
- 5	1231015-2	SPAR-AFT	1	
- 6	1231015-3	SPAR-BELLCRANK	1	
- 7	1231016-1	RIB-LOWER	1	
- 8	1231017-1	RIB-CENTER	1	
- 9	1231033-1	RIB ASSY-RUDDER TIP	1	
-10	1231030-1	BRACKET-FWD	1	
-11	1231031-1	RIB TIP ASSY-FWD	1	
	NAS697AD8K	NUTPLATE	20	
-12	1231029-1	BRACKET-AFT LH	1	
	1231029-2	BRACKET-AFT RH	1	
-13	1231032-2	RIB ASSY-AFT TIP	1	
		ATTACHING PARTS		
	AN507-832R8	SCREW	6	
		---*---		
	NAS696AD8K	NUTPLATE	1	
	NAS697AD8K	NUTPLATE	4	
	NAS698AD8K	NUTPLATE	1	
-14	0733104-2	WEIGHT-RUDDER BALANCE	1	
		ATTACHING PARTS		
-15	AN509-10R31	SCREW	3	
-16	AN960-10	WASHER	3	
-17	MS21044N3	NUT	3	
		---*---		
-18	1231021-9	BELLCRANK ASSY-RUDDER WEU 1231021-12	1	A
-18A	1231021-12	BELLCRANK ASSY-RUDDER	1	B
-19	1231021-8	SUPPORT-RH WEU 1231021-12	1	A
	0733113-1	TEE CLIP WEU 1231021-12	1	A
-20	1231021-7	SUPPORT-LH WEU 1231021-12	1	A
	0733113-1	TEE CLIP WEU 1231021-12	1	A
	0733103-1	BUSHING-BELLCRANK	2	
-20A	0733118-1	CLIP-LH RUDDER STOP	1	B
	0733118-2	CLIP-RH RUDDER STOP	1	B
-21	1231022-1	GUSSET-BELLCRANK	1	
-22	1231023-16	BRACKET-LOWER RUDDER HINGE	1	
-23	1231023-19	BRACKET-LOWER RUDDER HINGE	1	
-24	1231023-17	BRACKET-CENTER RUDDER HINGE	1	
-25	1231023-20	BRACKET-CENTER RUDDER HINGE	1	
-26	1231023-18	BRACKET-UPPER RUDDER HINGE	1	
-27	1231023-21	BRACKET-UPPER RUDDER HINGE	1	
-28	1231026-1	CLIP-BELLCRANK LH	1	
	1231026-2	CLIP-BELLCRANK RH	1	
-29	1231001-3	SKIN-RUDDER	1	
-30	0731606-9-791	CAP-RUDDER TIP	1	
		ATTACHING PARTS		
-31	AN525-832R7	SCREW	12	
	NAS220-8	SCREW	8	
		---*---		
-32		WICK-STATIC DISCHARGE FSO C592001-0203	2	C
		ATTACHING PARTS		
	AN515-6R10	SCREW	4	C
	MS35333-37	WASHER	4	C
	S1648-06K75	NUT	4	C
-33	AN515-6R10	SCREW	4	C
	MS35333-37	WASHER	4	C
		---*---		
-33A	C592001-0203	WICK ASSY-STATIC DISCHARGE	3	D
	C592001-0204	WICK-STATIC DISCHARGE	1	D
-34	1570102-8	STRAP ASSY	1	
	AN960A3	WASHER	2	
-35	1570102-12	STRAP	1	

A---R182 SERIAL R18200001 THRU R18201254
FR182 SERIAL FR18200001 THRU FR18200029
TR182 SERIAL R18200584 THRU R18201254
B---R182 & TR182 SERIAL R18201255 & ON
FR182 SERIAL FR18200030 & ON
C---R182 SERIAL R18200001 THRU R18201973
FR182 SERIAL FR18200001 THRU FR18200070
TR182 SERIAL R18200584 THRU R18201973
D---R182 & TR182 SERIAL R18201974 & ON

Empennage (Cont)

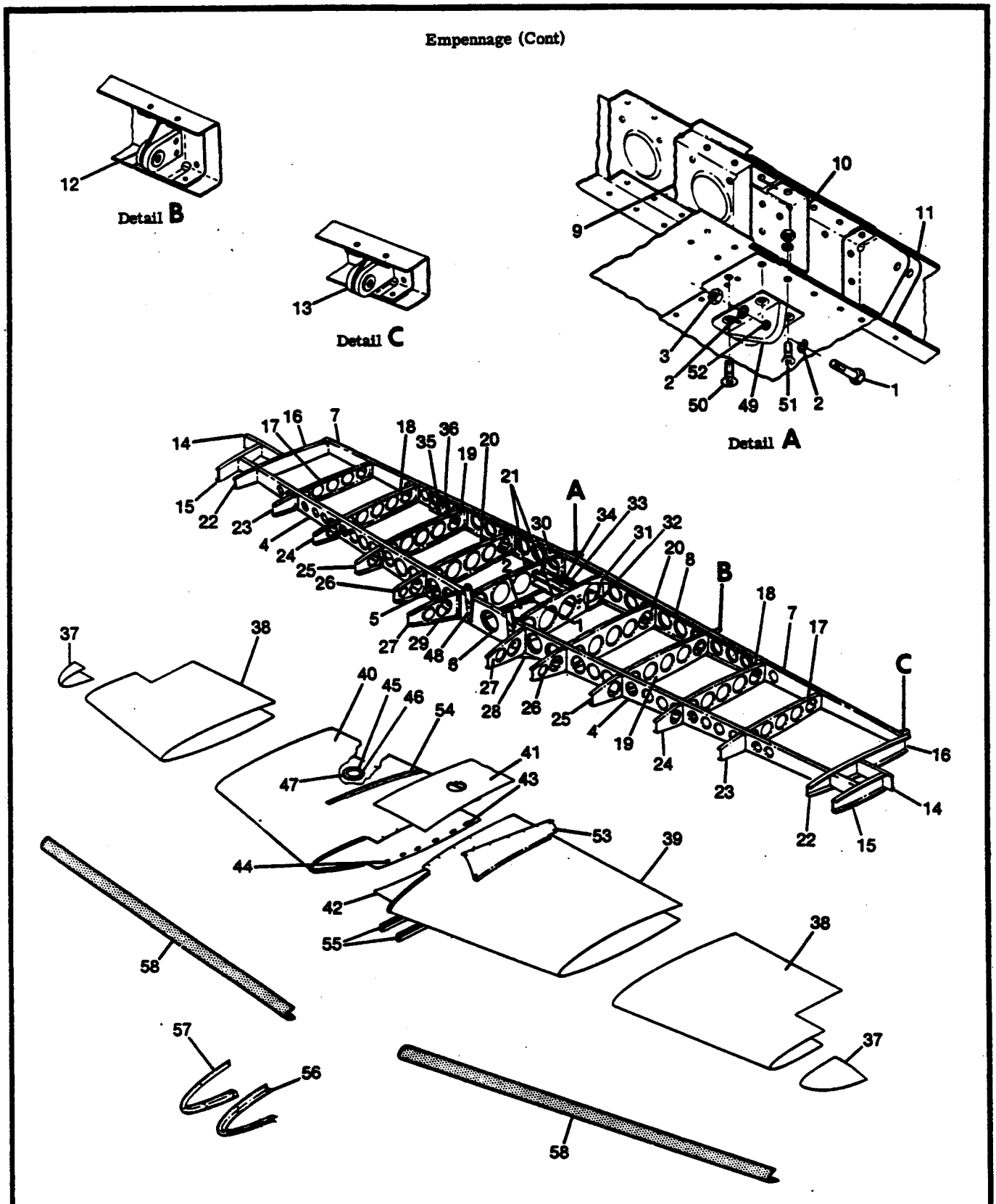


Figure 23. Stabilizer Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
23 -		STABILIZER INSTALLATION	NP	
	1232600-7	STABILIZER ASSEMBLY WEU 1232600-31	1	A
	1232600-31	STABILIZER ASSEMBLY	1	B
		ATTACHING PARTS		
- 1	AN4-11A	BOLT	4	
- 2	AN960-416	WASHER	6	
- 3	MS21042L4	NUT	2	
		---*---		
	1232610-2	SPAR ASSEMBLY-STABILIZER FRONT	1	
- 4	1232610-4	SPAR-FRONT	1	
- 5	1232605-1	SPLICE	2	
- 6	1232116	CHANNEL	1	
	1232610-1	SPAR ASSEMBLY-STABILIZER REAR	1	
- 7	1232610-3	SPAR-REAR	1	
- 8	1232114-1	CHANNEL	2	
- 9	0732603-2	CHANNEL	1	
-10	0732101-4	REINFORCEMENT	1	
-11	0732100-6	BRACKET-HINGE INBOARD	2	
-12	0732100-7	BRACKET ASSEMBLY-HINGE CENTER	2	
-13	1234626-1	BRACKET ASSEMBLY HINGE OUTBOARD	2	
-14	1232602-1	RIB-STABILIZER LATERAL	1	
-15	1232601-1	RIB-STABILIZER TIP STA. 66.193	2	A
	2232000-1	RIB-STABILIZER TIP STA. 66.193	2	B
-16	1232603-1	RIB-STABILIZER STA. 61.063	2	
-17	0732610-5	RIB-STABILIZER STA. 50.375	2	
-18	0732610-6	RIB-STABILIZER STA. 38.875	2	
-19	1232108-1	RIB-STABILIZER STA. 27.375	2	
-20	1232105	RIB-STABILIZER STA. 16.000	2	
-21	1232106	RIB-STABILIZER CANTED	2	
-22	1232603-2	RIB-STABILIZER NOSE STA. 61.063	2	
-23	0732611-1	RIB-STABILIZER NOSE STA. 50.375	2	
-24	0732611-2	RIB-STABILIZER NOSE STA. 38.875	2	
-25	0732611-3	RIB-STABILIZER NOSE STA. 27.375	2	
-26	0732611-4	RIB-STABILIZER NOSE STA. 16.000	2	
-27	0732611-6	RIB-STABILIZER NOSE CANTED	2	
-28	1232118-1	DOUBLER-STABILIZER LOWER LH & UPPER RH FORWARD	2	
-29	1232118-2	DOUBLER-STABILIZER UPPER LH & LOWER RH FORWARD	2	
-30	1232606-1	DOUBLER-STABILIZER LOWER LH & UPPER RH AFT	2	
-31	1232606-2	DOUBLER-STABILIZER UPPER LH & LOWER RH AFT	2	
-32	0732106-1	REINFORCEMENT-STABILIZER LH AFT	1	
-33	0732106	REINFORCEMENT-STABILIZER RH AFT	1	
-34	1232140-1	BRACKET-TRIM TAB PULLEY	1	
-35	1232139-1	BRACKET ASSEMBLY-TRIM TAB ACTUATOR	1	A
	1232139-3	BRACKET ASSEMBLY-TRIM TAB ACTUATOR	1	B
	NAS696A3	NUTPLATE	4	
	NAS697A3	NUTPLATE	1	
-36	1234023-1	BRACE-TRIM TAB ACTUATOR	1	
		ATTACHING PARTS		
	NAS221-13	SCREW	3	
	AN960-10	WASHER	2	
		---*---		
-37	1232604-1	TIP-STABILIZER	2	A
	1232604-2	TIP-STABILIZER	2	B
-38	1232600-2	SKIN-STABILIZER OUTBOARD	2	A
	1232600-32	SKIN-STABILIZER OUTBOARD	2	B
-39	1232600-3	SKIN-STABILIZER INBOARD LH	1	
-40	1232600-4	SKIN-STABILIZER INBOARD RH	1	
-41	1232600-19	SKIN ASSY-STABILIZER CENTER UPPER	1	
	MS21044N08	NUTPLATE	4	
-42	0732600-3	SKIN-STABILIZER CENTER LOWER	1	
-43	S1863-3A	NUT TIN	2	
-44	S1862-2A	NUT TIN	1	
-45	1232142-1	DOUBLER-INSPECTION HOLE	1	
-46	NAS395-14-3	NUT	4	
-47	1232141-1	PLATE-INSPECTION HOLE	1	
		ATTACHING PARTS		
	S1021Z8-8	SCREW	4	
		---*---		

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	1 2 3 4 5 6 7 DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
23 -48	0732601-3	FITTING-STABILIZER ATTACH FORWARD	2	
-49	1232400-1	HINGE ASSEMBLY-STABILIZER ATTACH AFT LH	1	
	1232400-2	HINGE ASSEMBLY-STABILIZER ATTACH AFT RH	1	
		ATTACHING PARTS		
-50	AN509-416R12	SCREW	2	
-51	AN509-416R13	SCREW	4	
	AN960-416	WASHER	6	
	MS21042L4	NUT	6	
		---*---		
-52	1232143-1	BUSHING	1	
-53	0732615-5	FAIRING-STABILIZER UPPER LH	1	
-54	0732615-6	FAIRING-STABILIZER UPPER RH	1	
		ATTACHING PARTS		
	S1021Z8-8	SCREW	13	
	NAS395-10-3	NUT	2	
	AN525-832R7	SCREW	2	
		---*---		
-55	S202RB	CHANNEL BKI 17.50 IN LG	2	
-56	0732614-1	FAIRING-STABILIZER FORWARD LH	1	
-57	0732614-2	FAIRING-STABILIZER FORWARD RH	1	
		ATTACHING PARTS		
	S1021Z8-8	SCREW	3	
		---*---		
-58	1232040-1 %	BOOT-ABRASION 68.00 IN LG	2	

NOTE. %WHEN ORDERING THIS PART FOR SPARES PRIOR TO SERIAL R18201441 BOTH ABRASION BOOTS MUST BE REPLACES WITH 1232040-1

A---R182 SERIAL R18200001 THRU R18201313
FR182 SERIAL FR18200001 THRU FR18200045
TR182 SERIAL R18200584 THRU R18201313
B---R182 & TR182 SERIAL R18201314 & ON
FR182 SERIAL FR18200046 & ON

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
24 -		ELEVATOR INSTALLATION	NP	A
	1234600-1	ELEVATOR ASSEMBLY-LH	1	
	1234600-2	ELEVATOR ASSEMBLY-RH	1	
		ATTACHING PARTS		
- 1	AN4-11A	BOLT	2	
- 2	AN960-416	WASHER	2	
- 3	MS21042L4	NUT	2	
		---*---		
	1234602-1	SPAR ASSEMBLY-ELEVATOR LH	1	
	1234602-2	SPAR ASSEMBLY-ELEVATOR RH	1	
- 4	1234602-3	CHANNEL-LH	1	
- 5	1234602-4	CHANNEL-RH	1	
	0734110-1	TORQUE TUBE ASSEMBLY-LH	1	
	0734110-2	TORQUE TUBE ASSEMBLY-RH	1	
- 6	0734102-2	PLATE-TORQUE TUBE END	1	
- 7	0734110-5	RIB-INBOARD LH	1	
- 8	0734110-6	RIB-INBOARD RH	1	
- 9	0734110-3	ADAPTER-RIB INBOARD LH	1	
-10	0734110-4	ADAPTER-RIB INBOARD RH	1	
-11	0734102-7	RIB-OUTBOARD	1	
-12	0734102-8	ADAPTER-RIB OUTBOARD	1	
-13	0734110-7	TUBE-TORQUE	1	
-14	0734602-2	RIB-ELEVATOR LH STA. 27.563	1	
-15	0734602-5	RIB-ELEVATOR RH STA. 27.563	1	
-16	0734602-3	RIB-ELEVATOR LH STA. 39.171	1	
-17	0734602-6	RIB-ELEVATOR RH STA. 39.171	1	
-18	0734602-4	RIB-ELEVATOR LH STA. 50.090	1	
-19	1234612-1	RIB-ELEVATOR RH STA. 50.090	1	
-20	1234604-1	RIB-ELEVATOR LH STA. 61.063	1	
-21		DELETED		
-22	1234603-1	RIB-ELEVATOR LH STA. 61.983	1	
-23	1234603-2	RIB-ELEVATOR RH STA. 61.983	1	
-24	1234601-1	RIB-ELEVATOR LH STA. 66.193	1	
-25	1234601-2	RIB-ELEVATOR RH STA. 66.193	1	

CONTINUED ON NEXT PAGE

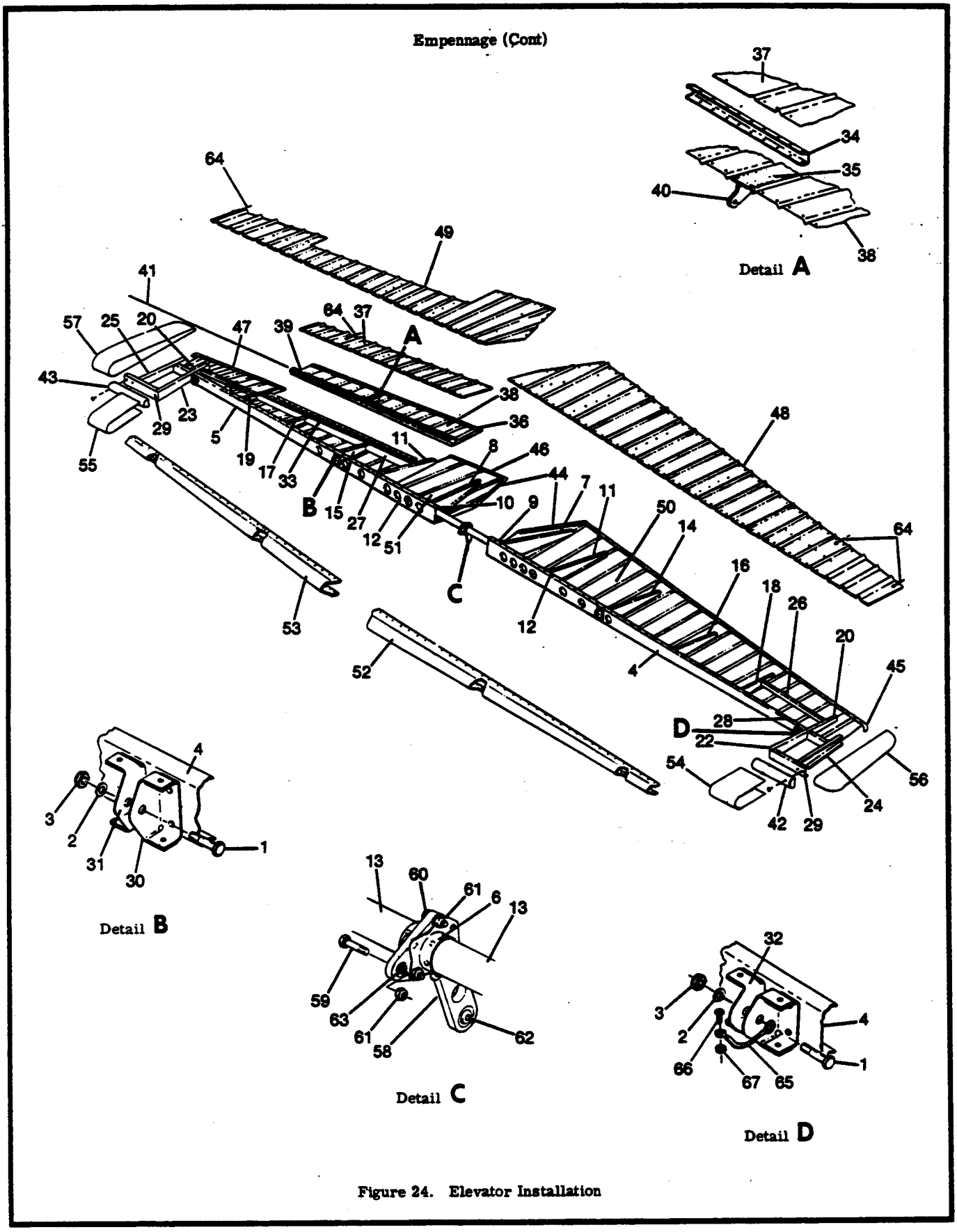
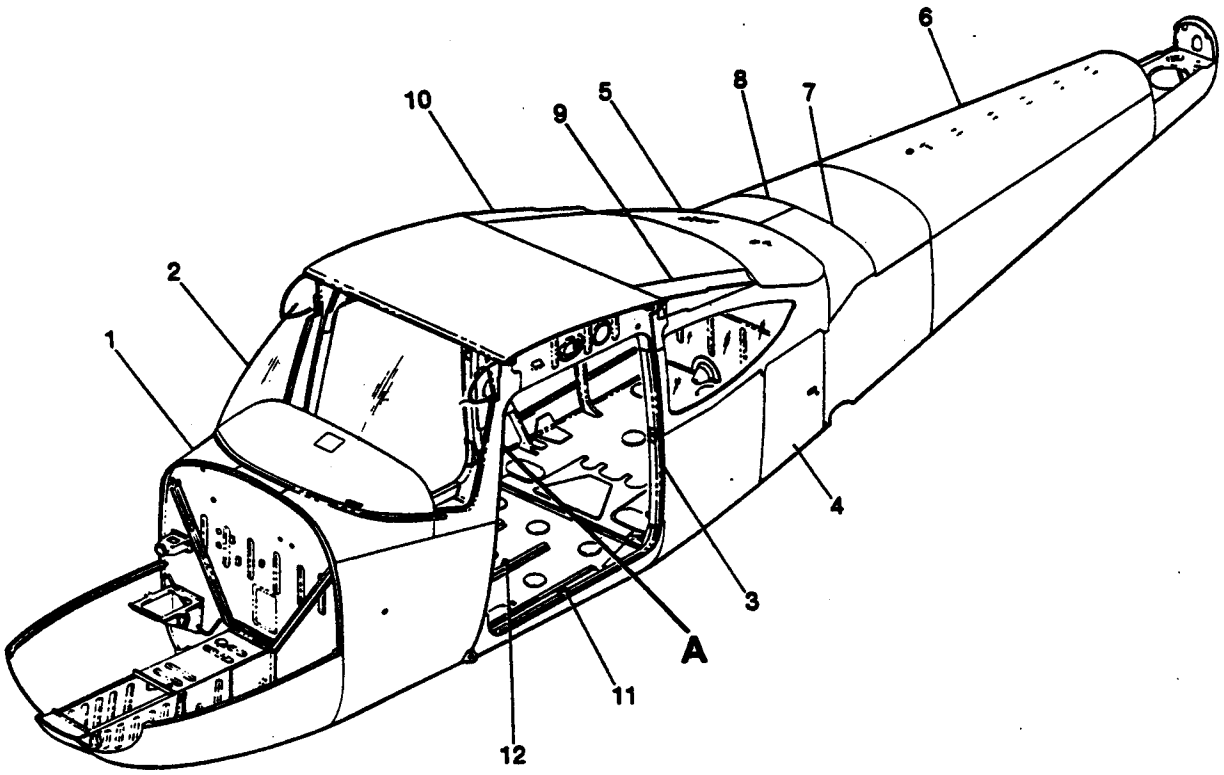


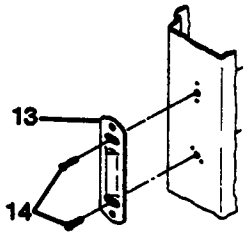
Figure 24. Elevator Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
24 -26	0734605-1	STIFFENER	2	
-27	1234614-1	CHANNEL-ELEVATOR TRIM TAB RH	1	
-28	1234607-1	CHANNEL-ELEVATOR SPAR REINFORCEMENT	1	
-29	1234606-1	CHANNEL ASSEMBLY-ELEVATOR WEIGHT SUPPORT	1	
	NAS680A3	NUT PLATE	2	
-30	0732100-4	BRACKET-ELEVATOR HINGE INBOARD STA. 26.625	1	
-31	0732100-10	BRACKET-ELEVATOR HINGE OUTBOARD STA. 26.625	1	
-32	1234630-1	BRACKET ASSEMBLY-ELEVATOR HINGE STA. 60.810	1	
-33	1234600-12	HINGE HALF-ELEVATOR TRIM TAB RH ONLY	1	
	1234613-1	TRIM TAB ASSEMBLY-ELEVATOR RH ONLY	1	
-34	1234610-1	SPAR-TRIM TAB	1	
-35	1234611-1	SPACER-TRIM TAB	1	
-36	1234613-4	SPACER-TRIM TAB	1	
-37	1234613-2	SKIN-TRIM TAB UPPER	1	
-38	1234613-3	SKIN-TRIM TAB LOWER	1	
-39	1234613-5	HINGE HALF-TRIM TAB	1	
-40	0734603-1	HORN ASSEMBLY-TRIM TAB	1	
-41	MS20253-2-4046	PIN-TRIM TAB HINGE RH ONLY	1	
-42	1234605-11	BALANCE WEIGHT-ELEVATOR LH	1	
-43	1234605-12	BALANCE WEIGHT-ELEVATOR RH	1	
		ATTACHING PARTS		
	AN3-10A	BOLT	1	
	AN509-10R23	SCREW	1	
	AN960-10L	WASHER	1	
		---*---		
-44	0734600-8	SPACER-ELEVATOR INBOARD	1	
-45	1234600-13	SPACER-ELEVATOR TRAILING EDGE LH	1	
-46	0734600-17	SPACER-ELEVATOR TRAILING EDGE INBOARD RH	1	
-47	1234600-14	SPACER-ELEVATOR TRAILING EDGE OUTBOARD RH	1	
-48	1234600-5	SKIN-ELEVATOR UPPER LH	1	
-49	1234600-6	SKIN-ELEVATOR UPPER RH	1	
-50	1234600-7	SKIN-ELEVATOR LOWER LH	1	
-51	1234600-8	SKIN-ELEVATOR LOWER RH	1	
-52	1234600-15	SKIN-ELEVATOR NOSE LH	1	
-53	1234600-16	SKIN-ELEVATOR NOSE RH	1	
-54	1234600-3	SKIN-ELEVATOR BALANCE TAB LH	1	
-55	1234600-4	SKIN-ELEVATOR BALANCE TAB RH	1	
-56	1234608-3	TIP-ELEVATOR LH	1	
-57	1234608-4	TIP-ELEVATOR RH	1	
-58	0760676-1	ARM ASSEMBLY-ELEVATOR	1	
		ATTACHING PARTS		
-59	AN4-11A	BOLT	1	
-60	AN4-7A	BOLT	3	
-61	MS21042L4	NUT	4	
		---*---		
-62	MS20200KP4	BEARING-LOWER	1	
-63	MS24462-4	BEARING-UPPER	1	
-64		WICK-STATIC DISCHARGER FSO C592001-0203	4	B
	C592001-0203	WICK ASSY-STATIC DISCHARGE	4	C
	C592001-0204	WICK-STATIC DISCHARGE	1	C
-65	1570102-1	STRAP ASSEMBLY-BONDING	2	
		ATTACHING PARTS		
-66	AN515-8R6	SCREW	2	
-67	MS21044N08	NUT	2	
		---*---		

A---R182 SERIAL R18200001 & ON
FR182 SERIAL FR18200001 THRU FR18200070
TR182 SERIAL R18200584 & ON
B---R182 SERIAL R18200001 THRU R18201973
FR182 SERIAL FR18200001 THRU FR18200070
TR182 SERIAL R18200584 THRU R18201973
C---R182 & TR182 SERIAL R18201974 & ON

Fuselage





Detail A

Figure 25. Fuselage Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
25 -		FUSELAGE ASSEMBLY	NP	
- 1	SEE FIG 26	FUSELAGE STRUCTURE ASSY-FORWARD	1	
- 2	SEE FIG 43	WINDSHIELD INSTL	1	
- 3	SEE FIG 36	CENTER CABIN SECTION ASSY	1	
- 4	SEE FIG 68	BAGGAGE DOOR INSTL	1	
- 5	SEE FIG 44	AFT CABIN WINDOWS INSTL	1	
- 6	SEE FIG 45	TAILCONE ASSY-FUSELAGE	1	
- 7	0711800-7	SKIN-UPPER AFT LH	1	A
	0711800-21	SKIN-UPPER AFT LH	1	B
- 8	0711800-8	SKIN-UPPER AFT RH	1	A
	0711800-22	SKIN-UPPER AFT RH	1	B
- 9	0711685-13	FILLET ASSY-WING TO FUSELAGE LH	1	
-10	0711685-14	FILLET ASSY-WING TO FUSELAGE RH	1	
-11	0510205-8	FITTING-SEAT BELT LH OUTBD & RH INBD	2	
-12	0510205-7	FITTING-SEAT BELT LH INBD & RH OUTBD	2	
		ATTACHING PARTS		
	AN4-4A	BOLT	2	
		---*---		
-13	0710638-1	WEDGE-CABIN DOOR	2	
		ATTACHING PARTS		
-14	AN515-6R6	SCREW	2	
		---*---		

A---R182 SERIAL R18200001 THRU R18201313
FR182 SERIAL FR18200001 THRU FR18200045
TR182 SERIAL R18200584 THRU R18201313
B---R182 & TR182 SERIAL R18201314 & ON
FR182 SERIAL FR18200046 & ON

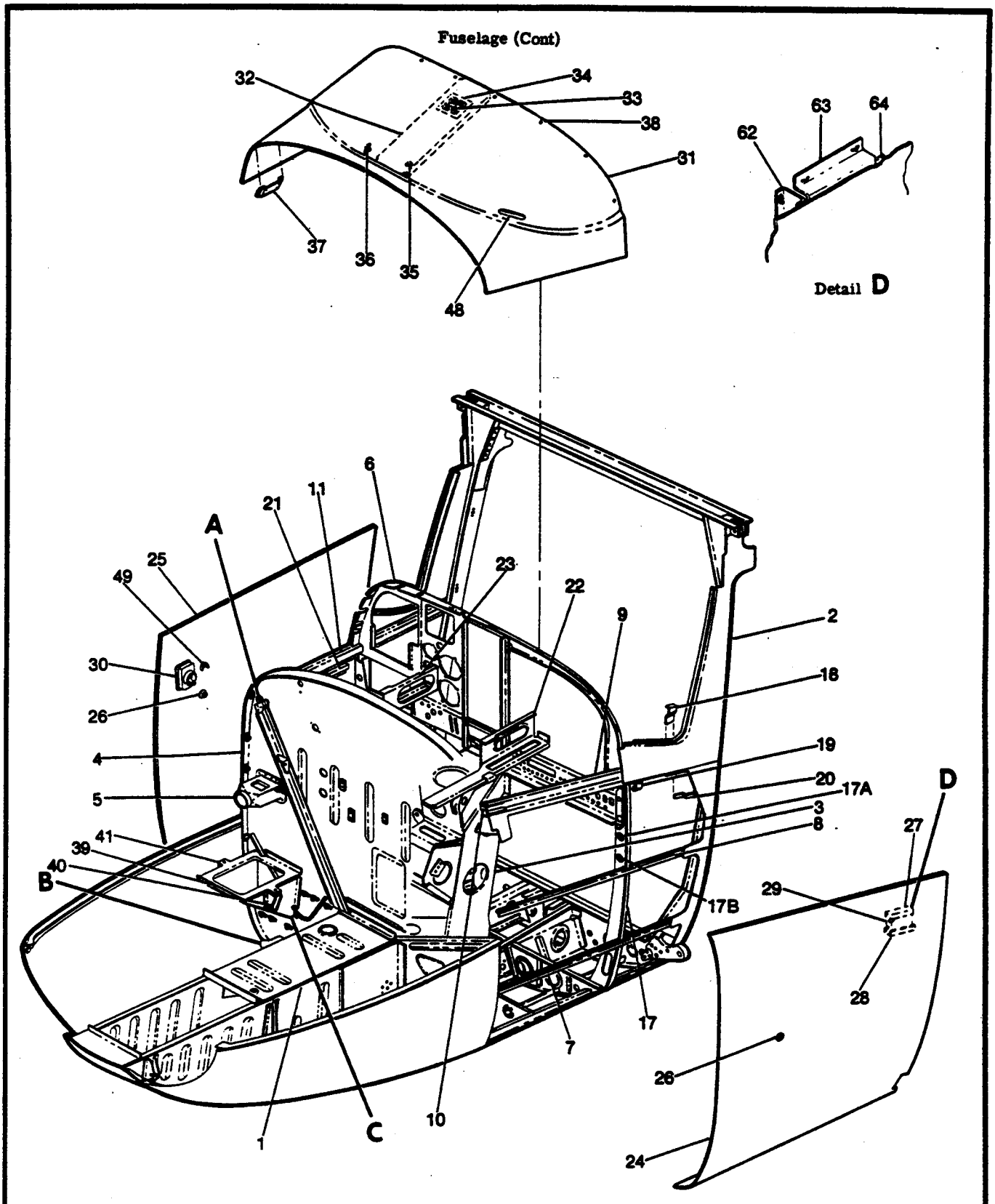


Figure 26. (Sheet 1 of 2) Forward Fuselage Structure Assembly

Fuselage (Cont)

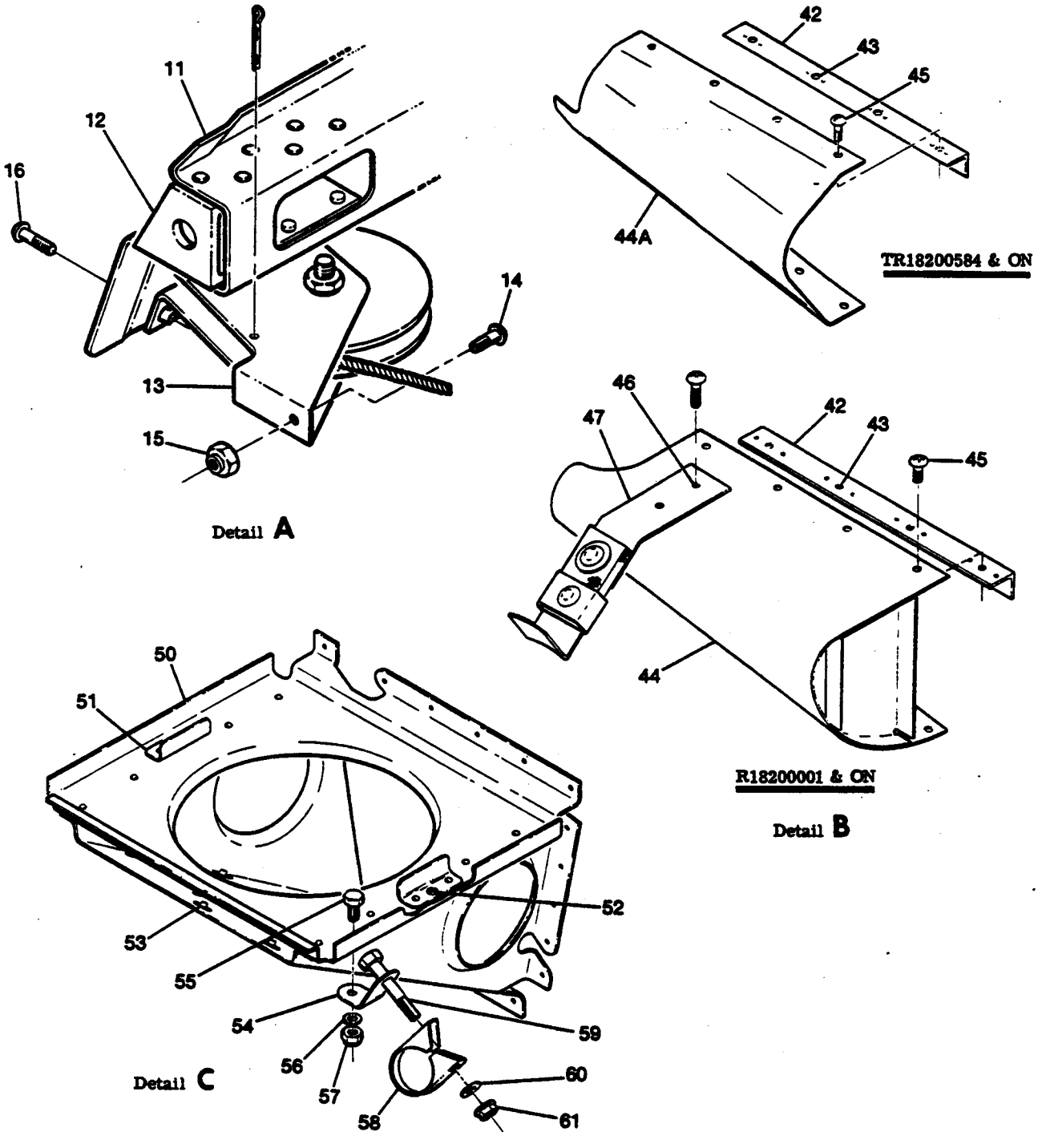


Figure 26. (Sheet 2 of 2) Forward Fuselage Structure Assembly

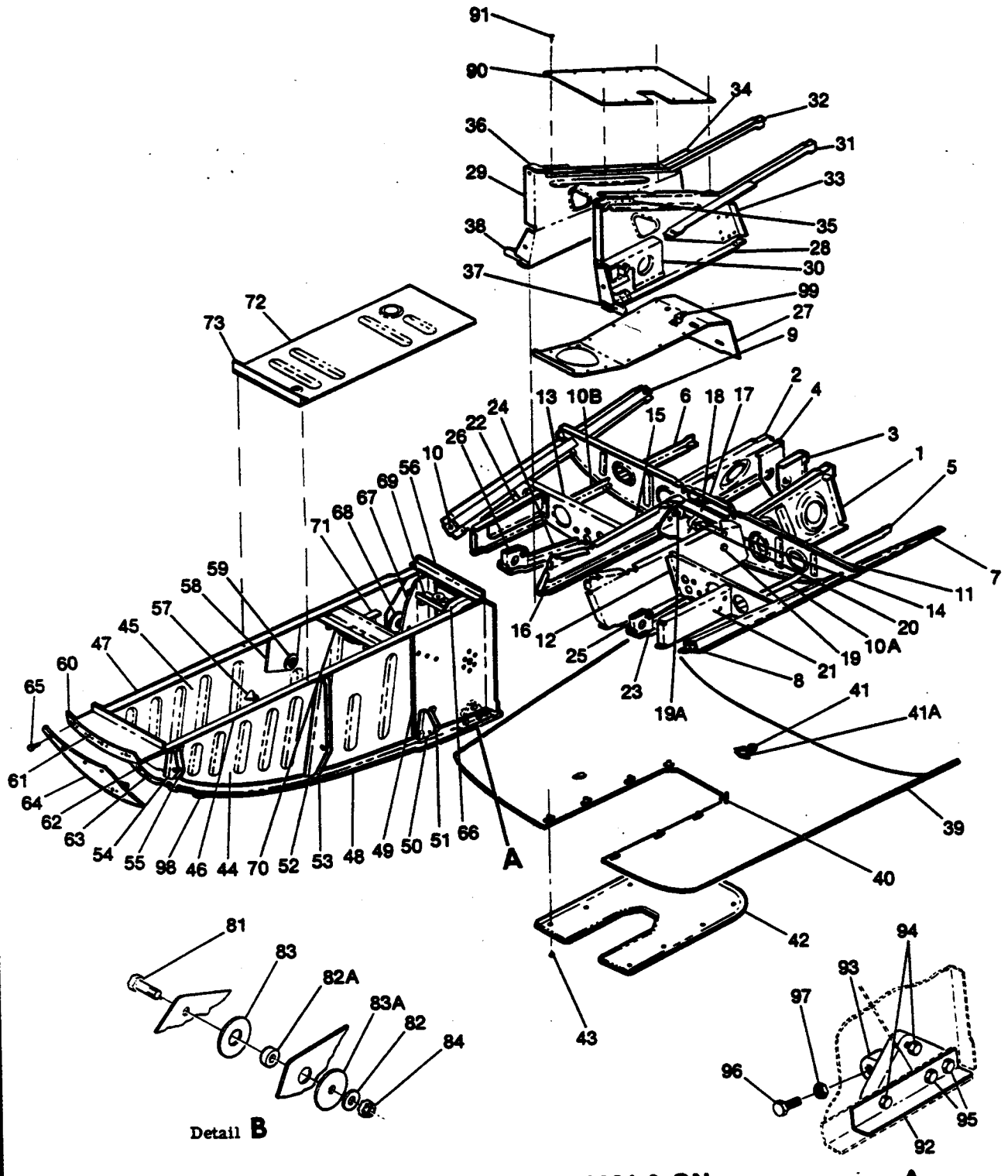
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
26 -		FORWARD FUSELAGE STRUCTURE ASSEMBLY	NP	
- 1	SEE FIG 27	LWR FWD FUSELAGE STRUCTURE	1	
- 2	SEE FIG 29	FWD DOORPOST BULKHEAD ASSY	1	
- 3	SEE FIG 30	CONSOLE STRUCTURE ASSY	1	
- 4	SEE FIG 32	FIREWALL INSTALLATION	1	
- 5	SEE FIG 127	VALVE ASSY-WARM AIR	1	
- 6	SEE FIG 87	STATIONARY INSTRUMENT PANEL STRUCTURE ASSY	1	
- 7	2213080-1	STRINGER-LOWER LH	1	
	2213080-2	STRINGER-LOWER RH	1	
- 8	2213079-1	STIFFENER-UPPER LH	1	
	2213079-2	STIFFENER-UPPER RH	1	
- 9	0713263-1	STRINGER ASSY-UPPER ENGINE MOUNT LH	1	
-10	0713263-5	BRACKET-ENGINE MOUNT	1	
-11	0713263-2	STRINGER ASSY-UPPER ENGINE MOUNT RH	1	
-12	0713263-6	BRACKET-ENGINE MOUNT	1	
-13	0760105-6	BRACKET ASSY-AILERON PULLEY RH	1	
	0760105-5	BRACKET ASSY-AILERON PULLEY LH	1	
		ATTACHING PARTS		
-14	NAS221-6	SCREW	2	
-15	MS21044N3	NUT	2	
-16	AN507-832R6	SCREW	4	
		---*---		
	NAS696A08	NUTPLATE	4	
-17	0713787-4	BULKHEAD-STA 17.00 LH	1	J
	0713787-7	BULKHEAD-STA 17.00 LH	1	K
	0713787-5	BULKHEAD-STA 17.00 RH	1	
-17A	S1291-10	GROMMET	1	K
-17B	S1291-12	GROMMET	1	K
-18	0713288-3	BRACKET-DOORPOST SHIELD LH	1	
	0713288-4	BRACKET-DOORPOST SHIELD RH	1	
-19	0713944-1	CABLE GUARD	2	
-20	0713725-2	CLAMP ASSY-ELECTRIC CABLE	2	
	S292-12	SLEEVING-2.00 IN LG BKI REF S292-12-2.00	1	
-21	0713943-2	GUARD-WIRE BUNDLE	1	
-22	0760691-1	SUPPORT ASSY-CONTROL WHEEL LH	1	
-23	0760691-2	SUPPORT ASSY-CONTROL WHEEL RH	1	
		ATTACHING PARTS		
	NAS220-6	SCREW LH ONLY	2	
	MS21044N08	NUT LH ONLY	2	
	NAS220-6	SCREW RH ONLY	4	
	MS21044N08	NUT RH ONLY	4	
		---*---		
-24	2213000-5	SKIN-FORWARD LH	1	
-25	2213000-6	SKIN-FORWARD RH	1	L
	2213000-12	SKIN-FORWARD RH	1	M
-26	S1776-5	BUTTON-STATIC LINE	2	
-27	2270000-1	BRACKET ASSY-AVIONIC PANEL UPPER	1	A
	NAS680A08	NUTPLATE	2	A
	2270011-1	BRACKET ASSY-AVIONIC PANEL UPPER	1	B
	NAS680A08	NUTPLATE	1	B
	NAS682A08	NUTPLATE	1	B
-28	1270093-1	BRACKET ASSY-AVIONIC PANEL LOWER	1	G
	NAS680A08	NUTPLATE	2	G
-29	1270094-1	BOX-CIRCUIT BREAKER	1	G
	2201058-1	BOX-CIRCUIT BREAKER	1	M
	2201107-1	BOX-CIRCUIT BREAKER	1	M
-30	SEE FIG 126	INLET ASSY-AIR VENT	1	
-31	0713334-6	SKIN-DECK	1	
-32	0713935-2	DOUBLER ASSY-COWL DECK SKIN	1	
	S1741-1	ANCHOR	1	
	NAS680A08	NUTPLATE	3	
-33	0713847-11	GRILL	1	G
	1213929-1	LOUVER	1	
-34	0713535-1	RETAINER-DECK SKIN COVER	1	
-35	A8566-8Z	BRACKET	1	
-36	S1742-1	STA-STRAP	6	
-37	0713296-1	SUPPORT ASSY-HEAT SINK	1	
	NAS682A3	NUTPLATE	4	
	2270037-1	PLATE ASSY	1	K
	NAS682A3	NUTPLATE	3	K
	NAS680A3	NUTPLATE	1	K
	AN507-1032R7	SCREW	4	K
-38	NAS697A08	NUTPLATE	6	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
26 -39	2253019-1	BASE ASSY-BATTERY BOX	1	F
-40	2253013-2	BRACKET ASSY-LH	1	F
-41	2253013-1	BRACKET ASSY-RH	1	F
	NAS696A3K	NUTPLATE	1	F
-42	2252013-2	SUPPORT ASSY-RH COWL EXIT RAMP	1	
	2252013-1	SUPPORT ASSY-LH COWL EXIT RAMP	1	
-43	NAS680A08	NUTPLATE	4	
-44	2252016-2	RAMP ASSY-RH COWL EXIT	1	E
	2252016-1	RAMP ASSY-LH COWL EXIT	1	E
-44A	2252058-2	RAMP ASSY-RH COWL EXIT	1	D
	2252058-1	RAMP ASSY-LH COWL EXIT	1	D
		ATTACHING PARTS		
-45	NAS220-6	SCREW	4	
		---*---		
-46	NAS680A3	NUTPLATE	2	E
-47	SEE FIG 110	SHOCK MOUNT ASSY	2	
-48	SEE FIG 127	NOZZLE ASSY-DEFROST	1	
-49	0450286-1	CLIP	1	
-50	2253025-2	SUPPORT ASSY-MANIFOLD BATTERY	1	C
-51	2253028-1	STOP-MANIFOLD BATTERY	2	C
-52	NAS680A4	NUTPLATE	2	C
-53	NAS680A3	NUTPLATE	2	C
-54	2253030-1	BRACKET	1	C
		ATTACHING PARTS		
-55	AN3-4A	BOLT	1	C
-56	AN960-10	WASHER	1	C
-57	MS20365-1032C	NUT	1	C
		---*---		
-58	S1601-16	CLAMP	1	C
		ATTACHING PARTS		
-59	AN4-14A	BOLT	1	C
-60	AN960-416	WASHER	1	C
-61	MS21042L4	NUT	1	C
		---*---		
-62	2215035-4	BRACKET ASSY-ARMREST RH	1	H
	NAS682A08	NUTPLATE	2	H
-63	2215035-1	BRACKET ASSY-ARMREST LH	1	N
	NAS682A08	NUTPLATE	2	N
	2215035-6	BRACKET ASSY-ARMREST LH	1	M
	NAS682A08	NUTPLATE	2	M
-64	2201059-1	BRACKET ASSY-AVIONICS PANEL	2	N
	NAS680A08	NUTPLATE	2	N
	2201059-3	BRACKET ASSY-AVIONICS PANEL	1	M
	NAS680A08	NUTPLATE	2	M

A---R182 SERIAL R18200001 THRU R18200583
FR182 SERIAL FR18200001 THRU FR18200020
B---R182 & TR182 SERIAL R18200584 THRU R18201313
FR182 SERIAL FR18200021 THRU FR18200045
C---R182 SERIAL R18200508 THRU R18201313
FR182 SERIAL FR18200056 THRU FR18200055
TR182 SERIAL R18200584 THRU R18201313
D---TR182 SERIAL R18200584 & ON
E---R182 SERIAL R18200001 & ON
FR182 SERIAL FR18200001 & ON
F---R182 SERIAL R18200001 THRU R18200507
FR182 SERIAL FR18200001 THRU FR18200055
G---R182 SERIAL R18200001 THRU R18201313
FR182 SERIAL FR1820001 THRU FR18200045
TR182 SERIAL R18200584 THRU R18201313
H---R182 & TR182 SERIAL R18201314 & ON
FR182 SERIAL FR18200046 & ON
J---R182 SERIAL R18200001 THRU R18201802
FR182 SERIAL FR18200001 THRU FR18200070
TR182 SERIAL R18200584 THRU R18201803
K---R182 SERIAL R18201803 & ON
TR182 SERIAL R18201804 & ON
L---R182 SERIAL R18200001 THRU R18201928
FR182 SERIAL FR18200001 THRU FR18200070
TR182 SERIAL R18200584 THRU R18201928
M---R182 & TR182 SERIAL R18201929 & ON
N---R182 & TR182 SERIAL R18201314 THRU R18201928
FR182 SERIAL FR18200046 THRU FR18200070

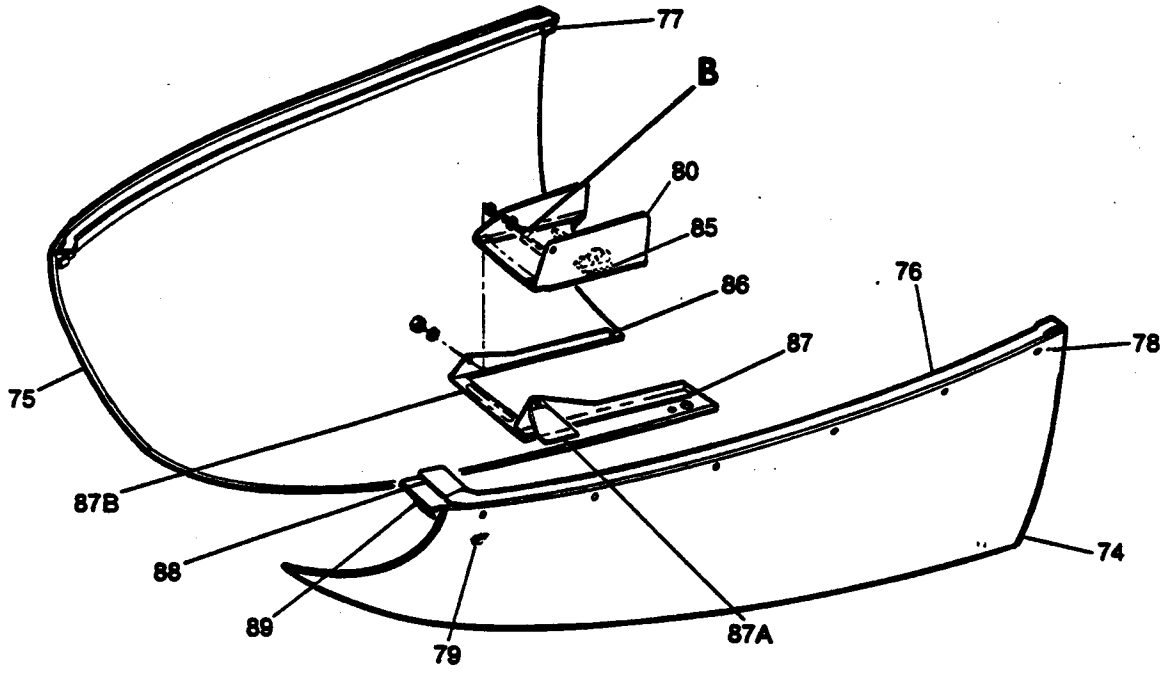
Fuselage (Cont)



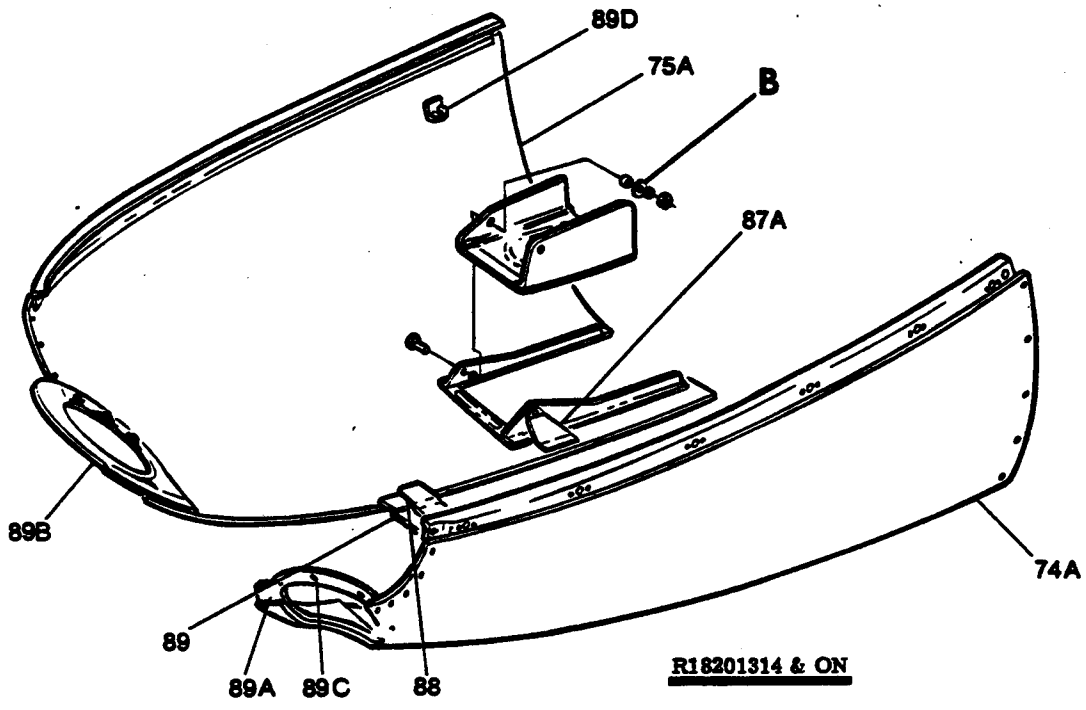
R182 SERIAL R18200001 & ON
FR182 SERIAL FR18200001 THRU FR18200070

Figure 27. (Sheet 1 of 2) Lower Forward Fuselage Structure Assembly

Fuselage (Cont)



R18200001 THRU R18201313



R18201314 & ON

R182 SERIAL R18200001 & ON
FR182 SERIAL FR18200001 THRU FR18200070

Figure 27. (Sheet 2 of 2) Lower Forward Fuselage Structure Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
27 -		LOWER FORWARD FUSELAGE STRUCTURE ASSEMBLY	NP	J
- 1	0713634-2	BULKHEAD-LH AFT TUNNEL	1	
- 2	0713634-6	BULKHEAD-RH AFT TUNNEL	1	S
	0713634-8	BULKHEAD-RH AFT TUNNEL	1	T
- 3	2260100-1	BRACKET-LH RUDDER PULLEY	1	
- 4	2260100-2	BRACKET-RH RUDDER PULLEY	1	
- 5	0713619-1	STRINGER-LH	1	
- 6	0713619-2	STRINGER-RH	1	
- 7	0713615-1	STRINGER ASSY-LH ENGINE MOUNT LOWER	1	
- 8	1213008-5	BRACKET	1	
- 9	0713615-2	STRINGER ASSY-RH ENGINE MOUNT LOWER	1	
-10	1213008-5	BRACKET	1	
-10A	0713685-1	STIFFENER-LH	1	
-10B	0713685-2	STIFFENER-RH	1	
-11	0713617-3	BULKHEAD-LOWER STA 17.00	1	
-12	0713614-1	BULKHEAD-LOWER LH STA 8.125	1	
-13	0713614-4	BULKHEAD-LOWER RH STA 8.125	1	
-14	2213032-1	FIREWALL-LH NOSE GEAR TUNNEL	1	
-15	2213032-2	FIREWALL-RH NOSE GEAR TUNNEL	1	
-16	2213040-2	ANGLE-RH	1	
	2213040-1	ANGLE-LH	1	
-17	2213075-1	BRACKET-FUEL SELECTOR VALVE	1	S
	2213100-1	BRACKET-FUEL SELECTOR VALVE	1	T
	2213121-1	RUB STRIP ASSY	1	T
		ATTACHING PARTS		
	AN515-6R8	SCREW	2	T
	MS21044N06	NUT	2	T
		---*---		
-18	2243009-1	FITTING-NOSE GEAR DRAG ATTACH WEU 2243009-4	1	S
	2243009-4	FITTING-NOSE GEAR DRAG ATTACH	1	T
		ATTACHING PARTS		
-19	NAS221-13	BOLT	4	
	AN960D10L	WASHER	4	
	MS21045L3	NUT	4	
		---*---		
-19A	HS51248K1110	PLUG BUTTON	1	U
-20	2213049-2	BRACKET-ELEVATOR TRIM PULLEY INBD	1	
	2213049-1	BRACKET-ELEVATOR TRIM PULLEY OUTBD	1	
-21	0713603-7	BULKHEAD ASSY-LH	1	
-22	0713603-2	BULKHEAD ASSY-RH	1	
-23	0713682-1	CHANNEL-REINFORCEMENT LH	1	
-24	0713682-2	CHANNEL-REINFORCEMENT RH	1	
-25	0713663-5	BRACKET ASSY-LH ELEVATOR PULLEY	1	P
	2213063-1	BRACKET ASSY-LH ELEVATOR PULLEY	1	R
-26	0713663-6	BRACKET ASSY-RH ELEVATOR PULLEY	1	P
	2213063-2	BRACKET ASSY-RH ELEVATOR PULLEY	1	R
		ATTACHING PARTS		
	NAS220-6	SCREW	3	
	MS21045L08	NUT	1	
		---*---		
	NAS682A08	NUTPLATE	2	
-27	2213034-1	FIREWALL-NOSE GEAR TUNNEL TOP	1	
-28	2213030-1	BULKHEAD ASSY LH-TUNNEL	1	
-29	2213030-2	BULKHEAD ASSY RH-TUNNEL	1	
-30	0713628-5	BRACKET ASSY LH-INBD RUDDER PEDAL SUPPORT	1	
	0713628-6	BRACKET ASSY RH-INBD RUDDER PEDAL SUPPORT	1	
	0713624-2	ANCHOR-BRAKE CYLINDER LH ONLY	1	
	NAS686A3	NUTPLATE	2	
-31	0713671-7	ANGLE-TUNNEL LH	1	S
	0713671-11	ANGLE ASSY-TUNNEL LH	1	T
-32	0713671-8	ANGLE-TUNNEL RH	1	S
	0713671-12	ANGLE ASSY-TUNNEL RH	1	T
	NAS696A3	NUTPLATE	3	
	NAS697A3	NUTPLATE	3	
	NAS680A08	NUTPLATE	1	T
-33	2213074-1	REINFORCEMENT ANGLE LH-TUNNEL BULKHEAD	1	
-34	2213074-2	REINFORCEMENT ANGLE RH-TUNNEL BULKHEAD	1	
-35	0713638-3	FITTING-UPPER NOSE GEAR REINFORCEMENT LH	1	
-36	0713638-4	FITTING-UPPER NOSE GEAR REINFORCEMENT RH	1	
		ATTACHING PARTS		
	AN3-7A	BOLT	1	
	AN960-416	WASHER	1	
	MS21044N3	NUT	1	
		---*---		

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
27 -37	0713632-7	FITTING-FIREWALL TO TUNNEL LH	1	
-38	0713632-8	FITTING-FIREWALL TO TUNNEL RH	1	
		ATTACHING PARTS		
	NAS221-13	BOLT	1	
	AN960-10	WASHER	1	
	MS20365-1032C	NUT	1	
		---*---		
-39	2213000-2	SKIN-BELLY	1	S
	2213000-11	SKIN-BELLY	1	T
-40	NAS680A3	NUTPLATE	8	
-41	CM2692-52-1S	PLUG BUTTON	1	
-41A	2213113-1	GUIDE ASSY	1	T
		ATTACHING PARTS		
	AN525-832R6	SCREW	2	
		---*---		
-42	2213046-1	COVER-NOSE GEAR ACTUATOR ACCESS	1	
		ATTACHING PARTS		
-43	AN507-1032-8	SCREW	8	
		---*---		
-44	2213001-3	PANEL LH-NOSE GEAR TUNNEL WALL	1	
-45	2213001-4	PANEL RH-NOSE GEAR TUNNEL WALL	1	
-46	2213067-1	ATTACH ANGLE LH-TUNNEL TOP	1	
-47	2213067-2	ATTACH ANGLE RH-TUNNEL TOP	1	
-48	2213066-1	ATTACH ANGLE LH-NOSE GEAR TUNNEL	1	M
	2213066-5	ATTACH ANGLE LH-NOSE GEAR TUNNEL	1	N
	2213066-2	ATTACH ANGLE RH-NOSE GEAR TUNNEL	1	M
	2213066-6	ATTACH ANGLE RH-NOSE GEAR TUNNEL	1	N
-49	2213004-3	DOUBLER-LH	1	
	2213004-4	DOUBLER-RH	1	
-50	2213061-1	BRACKET-LH FWD	1	
	2213061-2	BRACKET-RH FWD	1	
-51	2213062-1	BRACKET-LH AFT	1	
	2213062-2	BRACKET-RH AFT	1	
-52	2213059-1	BRACKET-LH FWD	1	
	2213059-2	BRACKET-RH FWD	1	
-53	2213060-1	BRACKET-LH AFT	1	
	2213060-2	BRACKET-RH AFT	1	
-54	2213057-1	BRACKET-LH FWD	1	
	2213057-2	BRACKET-RH FWD	1	
-55	2213058-1	BRACKET-LH AFT	1	
	2213058-2	BRACKET-RH AFT	1	
-56	2213012-2	STIFFENER	1	
-57	2213031-2	BRACKET-RH	1	S
	2213031-1	BRACKET-LH	1	S
	AN743-13	BRACKET-LH	1	T
	AN256F10	NUTPLATE-LH	1	
-58	2213029-1	DOUBLER 1 RH & 1 LH	2	
-59	2013009-1	PLATE-NOSE GEAR DOOR ACTUATOR 1 LH & 1 RH	2	
-60	2213008-3	CHANNEL	1	M
	2213008-4	CHANNEL	1	N
-61	NAS680A3	NUTPLATE	4	
-62	NAS696A3	NUTPLATE	2	
-63	NAS1067A3	NUTPLATE	2	
-64	2213078-1	PANEL ASSY-NOSE GEAR TUNNEL	1	M
	2213078-3	PANEL ASSY-NOSE GEAR TUNNEL	1	N
		ATTACHING PARTS		
-65	AN525-10R8	SCREW	8	
		---*---		
	2213028-2	BUMPER	1	M
	2213028-3	BUMPER	1	N
	NAS680A3	NUTPLATE	4	
-66	2213010-1	SUPPORT ASSY-NOSE GEAR TRUNNION LH	1	
-67	2213010-2	SUPPORT ASSY-NOSE GEAR TRUNNION RH	1	
	2213010-5	DOUBLER-LH	1	
	2213010-6	DOUBLER-RH	1	
-68	2213013-1	DOUBLER	2	

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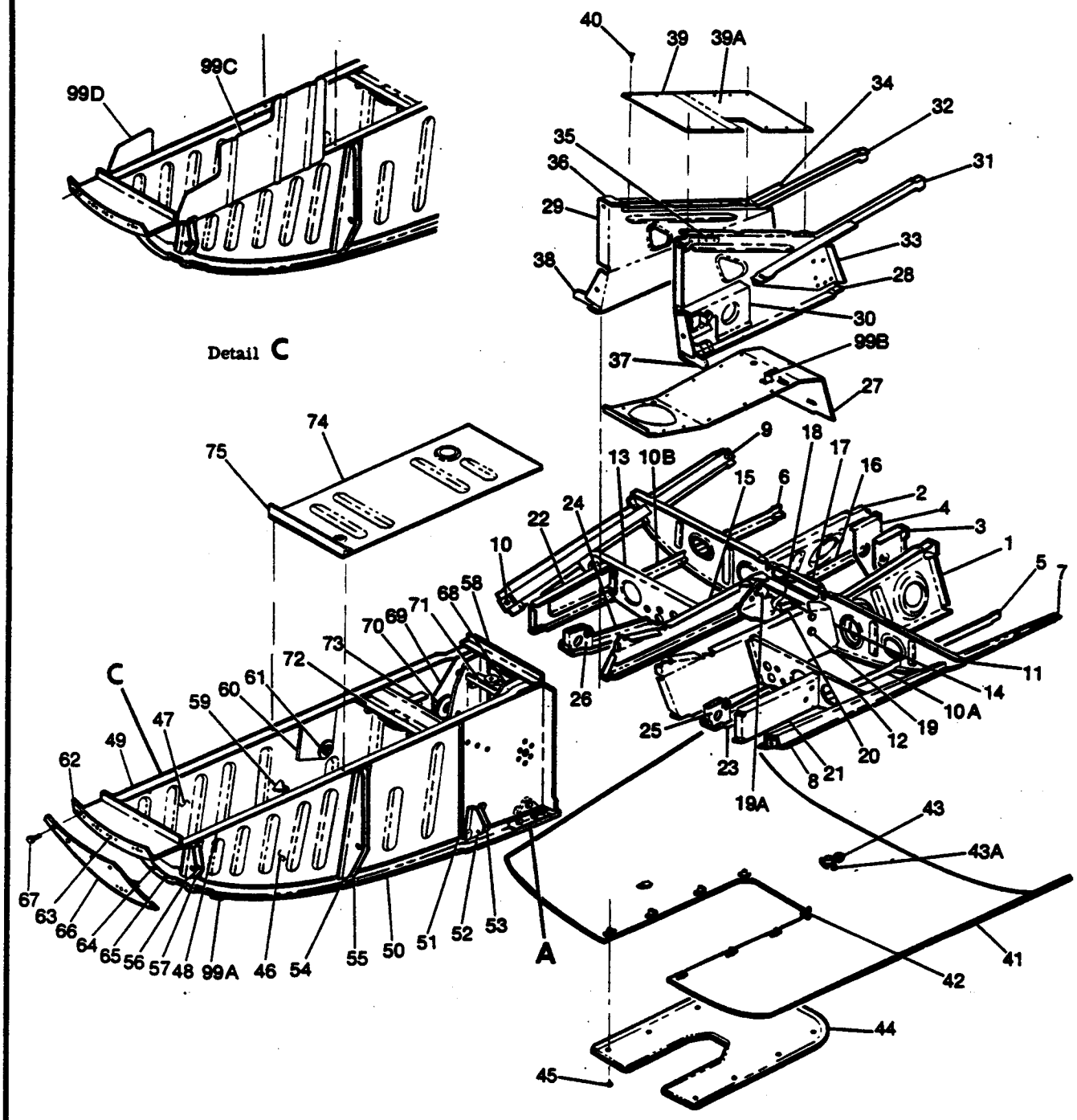
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
27 -69	2213024-1	BRACKET ASSY-NOSE GEAR STEERING	1	
	2213025-1	RETAINER-BEARING	1	
	DW4K2	BEARING	1	
-70	2213014-1	UPSTOP ASSY-NOSEGEAR	1	
	NAS680A3	NUTPLATE	2	
	2213011-1	BUMPER PLATE ASSY	1	
	AN3-3A	BOLT	2	
-71	2213015-1	SWITCH BRACKET-NOSE GEAR UPSTOP	1	
-72	2213007-2	PANEL-TUNNEL TOP NOSE GEAR	1	K
	2213007-3	PANEL-TUNNEL TOP NOSE GEAR	1	L
-73	2213012-1	STIFFENER	1	
-74	2252019-17	COWL ASSY-LOWER LH	1	G
	2252019-25	COWL ASSY-LOWER LH	1	H
-74A	2252019-31	COWL ASSY-LOWER LH	1	V
	2252019-37	COWL ASSY-LOWER LH	1	W
-75	2252019-18	COWL ASSY-LOWER RH	1	M
-75A	2252019-34	COWL ASSY-LOWER RH	1	V
	2252019-40	COWL ASSY-LOWER RH	1	W
-76	2252019-15	STIFFENER-LH	1	
-77	2252019-16	STIFFENER-RH	1	
-78	S2319-50	RECEPTACLE CLC	6	
-79	0512006-2	ANGLE BRACKET LH ONLY	2	M
-80	2252012-2	COWL FLAP ASSY-RH	1	
	2252012-1	COWL FLAP ASSY-LH	1	
		ATTACHING PARTS		
-81	AN3-5A	BOLT	2	
-82	AN960-10	WASHER	4	
-82A	NAS74A3-002P	BUSHING	2	
-83	S1450-6-14-063	WASHER	2	
-83A	S1450-3-14-063	WASHER	2	
-84	MS20364-1032C	NUT	2	
		---*---		
-85	0752623-1	BRACKET ASSY	1	
	S2087-1	SHOCK MOUNT	1	
-86	2252010-2	SUPPORT-OUTBD RH	1	A
	2252010-14	SUPPORT-COWL FLAP RH OUTBD	1	B
	2252010-1	SUPPORT-OUTBD LH	1	A
	2252010-13	SUPPORT-COWL FLAP LH OUTBD	1	B
-87	2252010-6	SUPPORT ASSY-INBD RH	1	A
	2252010-5	SUPPORT ASSY-INBD LH	1	A
	2252010-16	SUPPORT ASSY-COWL FLAP RH INBD	1	B
	2252010-15	SUPPORT ASSY-COWL FLAP LH INBD	1	B
-87A	2252044-2	BRACKET-COWL FLAP SUPPORT RH	1	
	2252044-1	BRACKET-COWL FLAP SUPPORT LH	1	
-87B	2252054-4	DOUBLER-RH	1	
	2252054-3	DOUBLER-LH	1	
-88	2252018-7	COWL BAFFLE ASSY LH ONLY	1	E
	2252018-12	COWL BAFFLE ASSY LH ONLY	1	F
	2252070-1	COWL BAFFLE ASSY LH ONLY	1	N
-89	2252018-3	SEAL	1	E
	2252018-13	SEAL	1	F
	2252018-4	SEAL	1	M
	2252070-2	SEAL	1	N
	2252070-3	SEAL	1	N
-89A	2252050-17	DOUBLER ASSY-LANDING LIGHT LH	1	N
-89B	2252050-20	DOUBLER ASSY-LANDING LIGHT RH	1	N
-89C	NAS686A3	NUTPLATE	7	
	NAS696A3	NUTPLATE	1	
	NAS1067A3	NUTPLATE	1	
-89D	2250138-1	BRACKET-OIL COOLER SUPPORT RH ONLY	1	N
-90	0713676-4	COVER PLATE-TUNNEL WEU 0713676-6 & -7	1	C
	0713676-6	COVER PLATE-TUNNEL FWD	1	D
	0713676-7	COVER PLATE-TUNNEL AFT	1	D
		ATTACHING PARTS		
-91	S1021Z8-8	SCREW	12	
	NAS395-13-3	NUT	12	
		---*---		
-92	2213088-1	ANGLE-LH	1	
	2213088-2	ANGLE-RH	1	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
27 -93	2213089-1	STOP SUPPORT-LH	1	
	2213089-2	STOP SUPPORT-RH	1	
		ATTACHING PARTS		
-94	AN3-4A	BOLT	2	
	MS20365-1032C	NUT	2	
-95	AN3-5A	BOLT	2	
	MS20365-1032C	NUT	2	
		---*---		
-96	NAS428-4-11	BOLT	2	
-97	AN316-4	NUT	2	
-98	2213016-1	BUMPER LH-NOSE GEAR DOOR	1	M
	2213016-3	BUMPER LH-NOSE GEAR DOOR	1	V
	2213016-2	BUMPER RH-NOSE GEAR DOOR	1	M
	2213016-4	BUMPER RH-NOSE GEAR DOOR	1	V
-99	2213101-1	SHIELD ASSY-FLEX SHAFT RUDDER TRIM	1	T

A---R182 SERIAL R18200001 THRU R18200502
FR182 SERIAL FR18200001 THRU FR18200017
B---R182 SERIAL R18200503 & ON
FR182 SERIAL FR18200018 THRU FR18200070
C---R182 SERIAL R18200001 THRU R18200548
FR182 SERIAL FR18200001 THRU FR18200020
D---R182 SERIAL R18200549 & ON
FR182 SERIAL FR18200021 THRU FR18200070
E---R182 SERIAL R18200001 THRU R18200624
FR182 SERIAL FR18200001 THRU FR18200020
F---R182 SERIAL R18200625 & ON
FR182 SERIAL FR18200021 THRU FR18200070
G---R182 SERIAL R18200001 THRU R18200583
FR182 SERIAL FR18200001 THRU FR18200020
H---R182 SERIAL R18200584 THRU R18201313
FR182 SERIAL FR18200021 THRU FR18200045
J---R182 SERIAL R18200001 & ON
FR182 SERIAL FR18200001 THRU FR18200070
K---R182 SERIAL R18200001 THRU R18200710
FR182 SERIAL FR18200001 THRU FR18200055
L---R182 SERIAL R18200711 & ON
FR182 SERIAL FR18200056 THRU FR18200070
M---R182 SERIAL R18200001 THRU R18201313
FR182 SERIAL FR18200001 THRU FR18200045
N---R182 SERIAL R18201314 & ON
FR182 SERIAL FR18200046 THRU FR18200070
P---R182 SERIAL R18200001 THRU R18201417
FR182 SERIAL FR18200001 THRU FR18200070
R---R182 SERIAL R18201418 & ON
S---R182 SERIAL R18200001 THRU R18201798
FR182 SERIAL FR18200001 THRU FR18200070
T---R182 SERIAL R18201799 & ON
U---R182 SERIAL R18201693 & ON
V---R182 SERIAL R18201314 THRU R18201899
W---R182 SERIAL R18201900 & ON

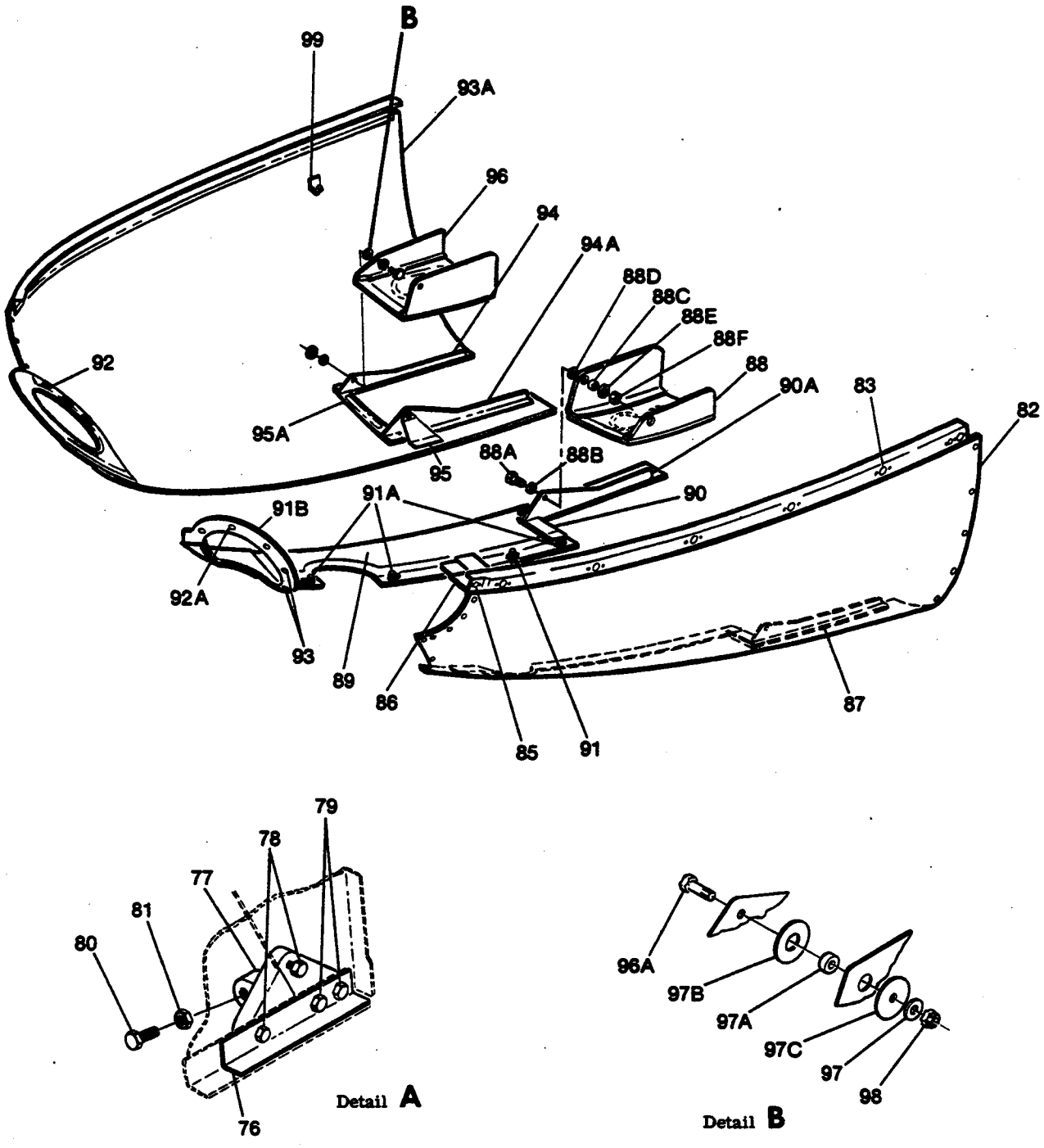
Fuselage (Cont)



TR182 SERIAL TR18200584 & ON

Figure 28. (Sheet 1 of 2) Lower Forward Fuselage Structure Assembly

Fuselage (Cont)



TR182 SERIAL R18200584 & ON

Figure 28. (Sheet 2 of 2) Lower Forward Fuselage Structure Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
28 -		LOWER FORWARD FUSELAGE STRUCTURE ASSY	NP	A
- 1	0713634-2	BULKHEAD-LH AFT TUNNEL	1	
- 2	0713634-6	BULKHEAD-RH AFT TUNNEL	1	K
	0713634-8	BULKHEAD-RH AFT TUNNEL	1	L
- 3	2260100-1	BRACKET-LH RUDDER PULLEY	1	
- 4	2260100-2	BRACKET-LH RUDDER PULLEY	1	
- 5	0713619-1	STRINGER-LH	1	
- 6	0713619-2	STRINGER-RH	1	H
	0713619-3	STRINGER-RH	1	J
- 7	0713615-1	STRINGER ASSY-LH ENGINE MOUNT LOWER	1	
- 8	1213008-5	BRACKET	1	
- 9	0713615-2	STRINGER ASSY-RH ENGINE MOUNT	1	
-10	1213008-5	BRACKET	1	
-10A	0713685-1	STIFFENER-LH	1	
-10B	0713685-2	STIFFENER-RH	1	
-11	0713617-3	BULKHEAD-LOWER STA 17.00	1	K
	0713617-5	BULKHEAD-LOWER STA 17.00	1	L
	NAS682A08	NUTPLATE	2	
-12	0713614-1	BULKHEAD-LOWER STA 8.125	1	
-13	0713614-4	BULKHEAD-LOWER STA 8.125	1	
-14	2213032-1	FIREWALL-LH NOSE GEAR TUNNEL	1	
-15	2213032-2	FIREWALL-RH NOSE GEAR TUNNEL	1	
-16	2213040-2	ANGLE-RH	1	
	2213040-1	ANGLE-LH	1	
-17	2213075-1	BRACKET-FUEL SELECTOR VALVE	1	K
	2213100-1	BRACKET-FUEL SELECTOR VALVE	1	L
		ATTACHING PARTS		
	AN515-6R8	SCREW	2	L
	MS21044N06	NUT	2	L
		---*---		
-18	2243009-1	FITTING-NOSE GEAR DRAG	1	K
	2243009-4	FITTING-NOSE GEAR DRAG	1	L
		ATTACHING PARTS		
-19	NAS221-13	BOLT	4	
	AN960D10L	WASHER	4	
	MS21045L3	NUT	4	
		---*---		
-19A	HS-51248K1110	PLUG BUTTON	1	M
-20	2213049-2	BRACKET-ELEVATOR TRIM PULLEY INBD	1	
	2213049-1	BRACKET-ELEVATOR TRIM PULLEY-OUTBD	1	
-21	0713603-7	BULKHEAD ASSY-LH	1	
-22	0713603-2	BULKHEAD ASSY-RH	1	
-23	0713682-1	CHANNEL-REINFORCEMENT LH	1	
-24	0713682-2	CHANNEL-REINFORCEMENT RH	1	
-25	0713663-5	BRACKET ASSY-LH ELEVATOR PULLEY	1	F
	2213063-1	BRACKET ASSY-LH ELEVATOR PULLEY	1	G
-26	0713663-6	BRACKET ASSY-RH ELEVATOR PULLEY	1	F
	2213063-2	BRACKET ASSY-RH ELEVATOR PULLEY	1	G
		ATTACHING PARTS		
	NAS220-6	SCREW	3	
	MS21045L08	NUT	1	
		---*---		
	NAS682A08	NUTPLATE	2	
-27	2213034-1	FIREWALL-NOSE GEAR TUNNEL TOP	1	
-28	2213030-1	BULKHEAD ASSY LH-TUNNEL	1	
-29	2213030-2	BULKHEAD ASSY RH-TUNNEL	1	
-30	0713628-5	BRACKET ASSY LH-INBD RUDDER PEDAL SUPPORT	1	
	0713628-6	BRACKET ASSY RH-INBD RUDDER PEDAL SUPPORT	1	
	0713624-2	ANCHOR-BRAKE CYLINDER LH ONLY	1	
	NAS686A3	NUTPLATE	2	
-31	0713671-7	ANGLE-TUNNEL LH	1	K
	0713671-11	ANGLE ASSY-TUNNEL LH	1	L
-32	0713671-8	ANGLE-TUNNEL RH	1	K
	0713671-12	ANGLE-TUNNEL RH	1	L
	NAS696A3	NUTPLATE	3	
	NAS697A3	NUTPLATE	3	
	NAS680A08	NUTPLATE	1	L
-33	2213074-1	REINFORCEMENT ANGLE LH-TUNNEL BULKHEAD	1	
-34	2213074-2	REINFORCEMENT ANGLE-RH TUNNEL BULKHEAD	1	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
28 -35	0713638-3	FITTING-UPPER NOSEGEAR REINFORCEMENT LH	1	
-36	0713634-4	FITTING-UPPER NOSEGEAR REINFORCEMENT RH	1	
		ATTACHING PARTS		
	AN3-7A	BOLT	1	
	AN960-416	WASHER	1	
	MS21044N3	NUT	1	
		---*---		
-37	0713632-7	FITTING-FIREWALL TO TUNNEL LH	1	
-38	0713632-8	FITTING-FIREWALL TO TUNNEL RH	1	
		ATTACHING PARTS		
	NAS221-13	BOLT	1	
	AN960-10	WASHER	1	
	MS20365-1032C	NUT	1	
		---*---		
-39	0713676-6	COVER-TUNNEL FWD	1	
-39A	0713676-7	COVER-TUNNEL AFT	1	
		ATTACHING PARTS		
-40	S1021Z8-8	SCREW	12	
	NAS395-13-3	NUT	12	
-41	2213000-2	SKIN-BELLY	1	K
	2213000-11	SKIN-BELLY	1	L
-42	NAS680A3	NUTPLATE	8	
-43	CM2692-52-1S	PLUG BUTTON	1	
-43A	2213113-1	GUIDE ASSY	1	L
		ATTACHING PARTS		
	AN525-832R6	SCREW	2	
		---*---		
-44	2213046-1	COVER-NOSE GEAR ACTUATOR ACCESS	1	
		ATTACHING PARTS		
-45	AN507-1032R8	SCREW	8	
		---*---		
-46	2213001-3	PANEL LH-NOSE GEAR PANEL WALL	1	
-47	2213001-4	PANEL RH-NOSE GEAR PANEL WALL	1	
-48	2213067-1	ATTACH ANGLE LH-TUNNEL TOP	1	
-49	2213067-2	ATTACH ANGLE RH-TUNNELTOP	1	
-50	2213066-1	ATTACH ANGLE LH-NOSE GEAR TUNNEL	1	E
	2213066-5	ATTACH ANGLE LH-NOSE GEAR TUNNEL	1	D
	2213066-2	ATTACH ANGLE RH-NOSE GEAR TUNNEL	1	E
	2213066-6	ATTACH ANGLE RH-NOSE GEAR TUNNEL	1	D
-51	2213004-3	DOUBLER-LH	1	
	2213004-4	DOUBLER-RH	1	
-52	2213061-1	BRACKET-LH FWD	1	
	2213061-2	BRACKET-RH FWD	1	
-53	2213062-1	BRACKET-LH AFT	1	
	2213062-2	BRACKET-RH AFT	1	
-54	2213059-1	BRACKET-LH FWD	1	
	2213059-2	BRACKET-RH FWD	1	
-55	2213060-1	BRACKET-LH AFT	1	
	2213060-2	BRACKET-RH AFT	1	
-56	2213057-1	BRACKET-LH FWD	1	S
	2213057-3	BRACKET-LH FWD	1	N
	2213057-2	BRACKET-RH FWD	1	S
	2213057-4	BRACKET-RH FWD	1	N
-57	2213058-1	BRACKET-LH AFT	1	S
	2213058-3	BRACKET-LH AFT	1	N
	2213058-2	BRACKET-RH AFT	1	S
	2213058-4	BRACKET-RH AFT	1	N
-58	2213012-2	STIFFENER	1	
-59	2213031-2	BRACKET-RH	1	K
	2213031-1	BRACKET-LH	1	K
	AN743-13	BRACKET-LH	1	L
	AN256F10	NUTPLATE	1	L
-60	2213029-1	DOUBLER 1RH & 1LH	2	
-61	2013009-1	PLATE-NOSE GEAR DOOR ACTUATOR 1LH & 1RH	2	
-62	2213008-3	CHANNEL	1	E
	2213008-4	CHANNEL	1	D
-63	NAS680A3	NUTPLATE	4	
-64	NAS696A3	NUTPLATE	2	
-65	NAS1067A3	NUTPLATE	2	

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
28 -66	2213078-1	PANEL ASSY-NOSE GEAR TUNNEL	1	E
	2213078-3	PANEL ASSY-NOSE GEAR TUNNEL	1	D
		ATTACHING PARTS		
-67	AN525-10R8	SCREW	8	
		---*---		
	2213028-2	BUMPER	1	E
	2213028-3	BUMPER	1	D
	NAS680A3	NUTPLATE	4	
-68	2213010-1	SUPPORT ASSY-NOSE GEAR TRUNNION LH	1	
-69	2213010-2	SUPPORT ASSY-NOSE GEAR TRUNNION RH	1	
	2213010-5	DOUBLER-LH	1	
	2213010-6	DOUBLER-RH	1	
-70	2213013-1	DOUBLER	2	
-71	2213024-1	BRACKET ASSY-NOSE GEAR STEERING	1	
	2213025-1	RETAINER-BEARING	1	
	DW4K2	BEARING	1	
-72	2213014-1	UPSTOP ASSY-NOSEGEAR	1	
	NAS680A3	NUTPLATE	2	
	2213011-6	BUMPER PLATE ASSY	1	
	AN3-3A	BOLT	2	
-73	2213015-1	SWITCH BRACKET-NOSE GEAR UPSTOP	1	
-74	2213007-2	PANEL-TUNNEL TOP NOSE GEAR	1	B
	2213007-3	PANEL-TUNNEL TOP NOSE GEAR	1	C
-75	2213012-1	STIFFENER	1	
-76	2213088-1	ANGLE-LH	1	
	2213088-2	ANGLE-RH	1	
-77	2213089-1	STOP SUPPORT-LH	1	
	2213089-2	STOP SUPPORT-RH	1	
		ATTACHING PARTS		
-78	AN3-4A	BOLT	2	
	MS20365-1032C	NUT	2	
-79	AN3-5A	BOLT	2	
	MS20365-1032C	NUT	2	
		---*---		
-80	NAS428-4-11	BOLT	2	
-81	AN316-4	NUT	2	
-82	2252056-1	COWL ASSY-LOWER LH REMOVABLE	1	
-83	244-16	RECEPTACLE	5	
-84		DELETED NEVER USED		
-85	NAS697A3	NUTPLATE	1	
-86	2252018-7	COWL BAFFLE ASSY	2	E
	2252070-1	COWL BAFFLE ASSY	2	D
-87	2252010-13	SUPPORT-COWL FLAP	1	
-88	2252059-13	COWL FLAP ASSY-LH	1	
		ATTACHING PARTS		
-88A	AN3-5A	BOLT	2	
-88B	AN960-10	WASHER	2	
-88C	NAS74-3E002P	BUSHING	2	
-88D	S1450-6-14-063	WASHER	2	
-88E	S1450-3-14-063	WASHER	2	
-88F	MS20364-1032C	NUT	2	
		---*---		
	0752623-1	BRACKET ASSY-COWL FLAP	1	
	S2087-1	SHOCK MOUNT	1	
-89	2252057-1	LWR INBD COWL ASSY-LH	1	E
	2252057-9	LWR INBD COWL ASSY-LH	1	P
	2252057-12	LWR INBD COWL ASSY LH	1	R
-90	2252057-5	STIFFENER	1	
-90A	2252010-15	INBD SUPPORT ASSY	1	
	2252044-1	BRACKET	1	
-91	NAS680A3	NUTPLATE	2	
-91A	NAS682A3	NUTPLATE	3	
-91B	2252050-10	DOUBLER ASSY-LANDING LIGHT LH WEU 2252050-19	1	E
	2252050-19	DOUBLER ASSY-LANDING LIGHT LH	1	D
	2252050-12	DOUBLER ASSY-LANDING LIGHT RH WEU 2252050-20	1	E
	2252050-20	DOUBLER ASSY-LANDING LIGHT RH	1	D
-92	NAS686A3	NUTPLATE	7	
-92A	NAS683A3	NUTPLATE LH ONLY	1	
	NAS1067A3	NUTPLATE	1	
	NAS696A3	NUTPLATE RH ONLY	1	
-93	NAS681A3	NUTPLATE LH ONLY	2	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
28 -93A	2252019-24	COWL ASSY-LWR RH	1	E
	2252019-34	COWL ASSY-LWR RH	1	P
	2252019-40	COWL ASSY-LWR RH	1	R
-94	2252010-14	SUPPORT-COWL FLAP RH OUTBD	1	
-94A	2252010-16	SUPPORT ASSY-COWL FLAP RH INBD	1	
-95	2252044-2	BRACKET	1	
-95A	2252054-4	DOUBLER	1	
-96	2252059-14	COWL FLAP ASSY-RH	1	
		ATTACHING PART		
-96A	AN3-5	BOLT	2	
-97	AN960-10	WASHER	4	
-97A	NAS74-3E002P	WASHER	2	
-97B	S1450-6-14-063	WASHER	2	
-97C	S1450-3-14-063	WASHER	2	
-98	MS20364-1032C	NUT	2	
		---*---		
	0752623-1	BRACKET ASSY-COWL FLAP	1	
	S2087-1	SHOCK MOUNT	1	
-99	2250138-1	BRACKET-OIL COOLER SUPPORT RH ONLY	1	D
-99A	2213016-1	BUMPER-NOSE GEAR DOOR LH	1	E
	2213016-3	BUMPER-NOSE GEAR DOOR LH	1	P
	2213016-2	BUMPER-NOSE GEAR DOOR RH	1	E
	2213016-4	BUMPER-NOSE GEAR DOOR RH	1	P
-99B	2213101-1	SHIELD ASSY-FLEX SHAFT RUDDER TRIM	1	L
-99C	2213129-1	HEAT SHIELD-LH NOSE GEAR TIRE	1	N
-99D	2213129-2	HEAT SHIELD-RH NOSE GEAR TIRE	1	N

A---TR182 SERIAL R18200584 & ON
B---TR182 SERIAL R18200584 THRU R18200710
C---TR182 SERIAL R18200711 & ON
D---TR182 SERIAL R18201314 & ON
E---TR182 SERIAL R18200584 THRU R18201313
F---TR182 SERIAL R18200584 THRU R18201417
G---TR182 SERIAL R18201418 & ON
H---TR182 SERIAL R18200584 THRU R18201628
J---TR182 SERIAL R18201629 & ON
K---TR182 SERIAL R18200584 THRU R18201798
L---TR182 SERIAL R18201799 & ON
M---TR182 SERIAL R18201692 & ON
N---TR182 SERIAL R18201840 & ON
P---TR182 SERIAL R18201314 THRU R18201899
R---TR182 SERIAL R18201900 & ON
S---TR182 SERIAL R18200584 THRU R18201839

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
29 -	2213083-1	BULKHEAD ASSEMBLY-FRONT DOORPOST	1	E
	2213083-15	BULKHEAD ASSEMBLY-FRONT DOORPOST	1	G
	2213083-19	BULKHEAD ASSEMBLY-FRONT DOORPOST	1	J
- 1	0711066-6	SPAR ASSEMBLY-FORWARD FUSELAGE	1	A
	0711066-7	SPAR ASSEMBLY-FORWARD FUSELAGE	1	H
	0711066-10	SPAR ASSEMBLY-FORWARD FUSELAGE	1	J
		ATTACHING PARTS		
- 2	AN3-22A	BOLT	4	
- 3	AN960-10	WASHER	4	
- 4	MS20365-1032C	NUT	4	
		---*---		
- 5	1213127-4	SPAR-FORWARD FUSELAGE	1	A
	1213127-10	SPAR-FORWARD FUSELAGE	1	B
- 6	0411129	BLOCK-SPAR	2	
		ATTACHING PARTS		
- 7	AN3-20A	BOLT	2	
- 8	AN960-10	WASHER	2	
- 9	MS20365-1032C	NUT	2	
		---*---		
-10	S1863-3	NUTPLATE	3	
-11	NAS686A3	NUTPLATE	4	A
	NAS686A3	NUTPLATE	6	B
-12	0711066-2	REINFORCEMENT-SPAR	1	
-13	2213083-9	DOORPOST ASSEMBLY-FUSELAGE LH	1	E
	2213083-17	DOORPOST ASSEMBLY-FUSELAGE LH	1	F
	2213083-10	DOORPOST ASSEMBLY-FUSELAGE RH	1	E
	2213083-18	DOORPOST ASSEMBLY-FUSELAGE RH	1	F
-14	2213083-11	DOOR JAMB ASSEMBLY-FUSELAGE LH	1	
-15	2213083-12	DOOR JAMB ASSEMBLY-FUSELAGE RH	1	
-16	2213083-13	CHANNEL-DOORPOST ASSEMBLY LH	1	
-17	2213083-14	CHANNEL-DOORPOST ASSEMBLY RH	1	
-18	2213084-1	STIFFENER ASSEMBLY-FORWARD DOORPOST LH	1	
	S1863-2	NUTPLATE	1	
-19	2213084-2	STIFFENER ASSEMBLY-FORWARD DOORPOST RH	1	
	S1863-2	NUTPLATE	1	
-20	2213082-1	OUTER RETAINER-FORWARD DOORPOST LH	1	
-21	2213082-2	OUTER RETAINER-FORWARD DOORPOST RH	1	
-22	2213081-1	INNER RETAINER-FORWARD DOORPOST LH	1	
-23	2213081-2	INNER RETAINER-FORWARD DOORPOST RH	1	
-24	1210051-2	SPACER-UPPER DOOR HINGE RH	1	
	1210051-1	SPACER-UPPER DOOR HINGE LH	1	

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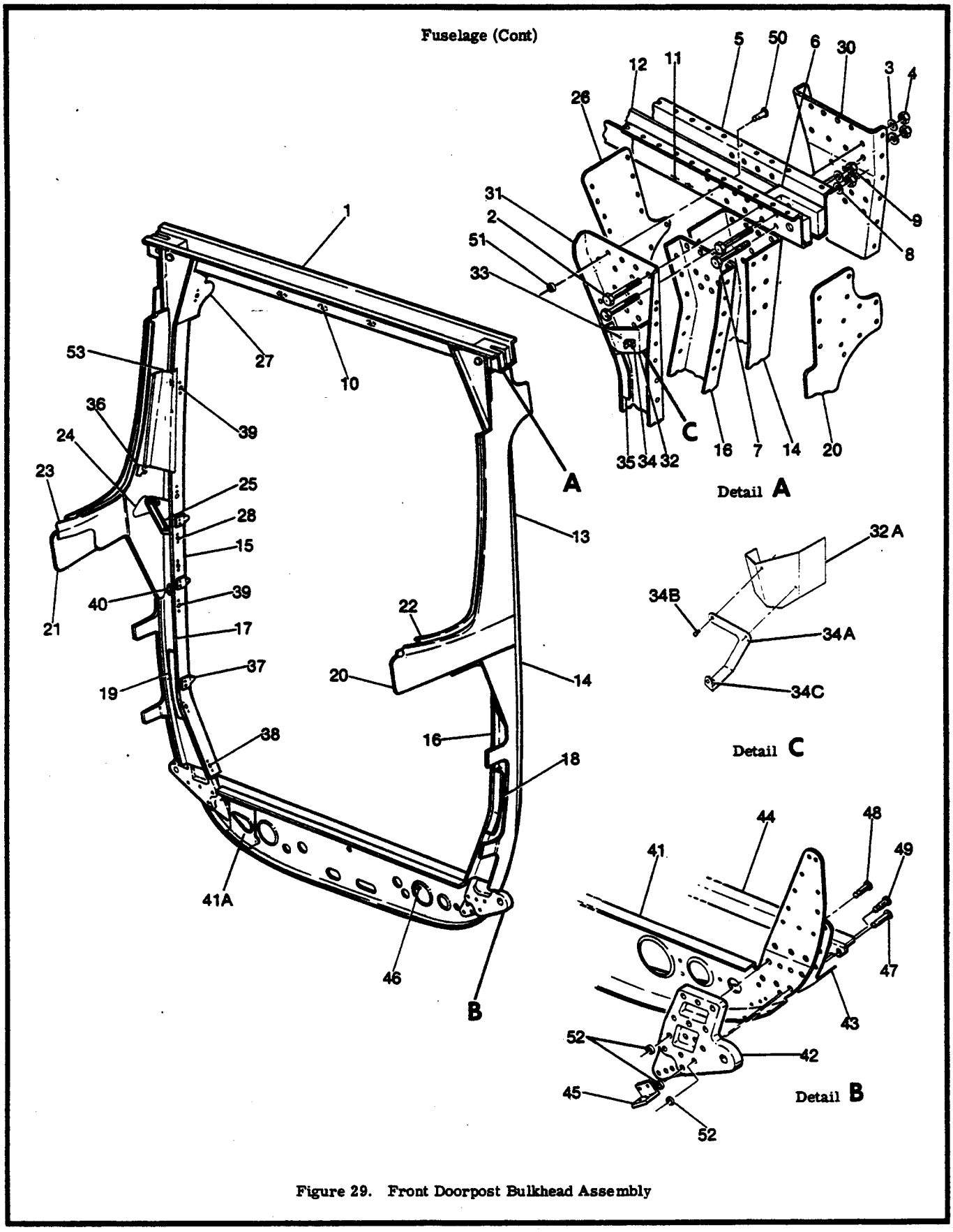


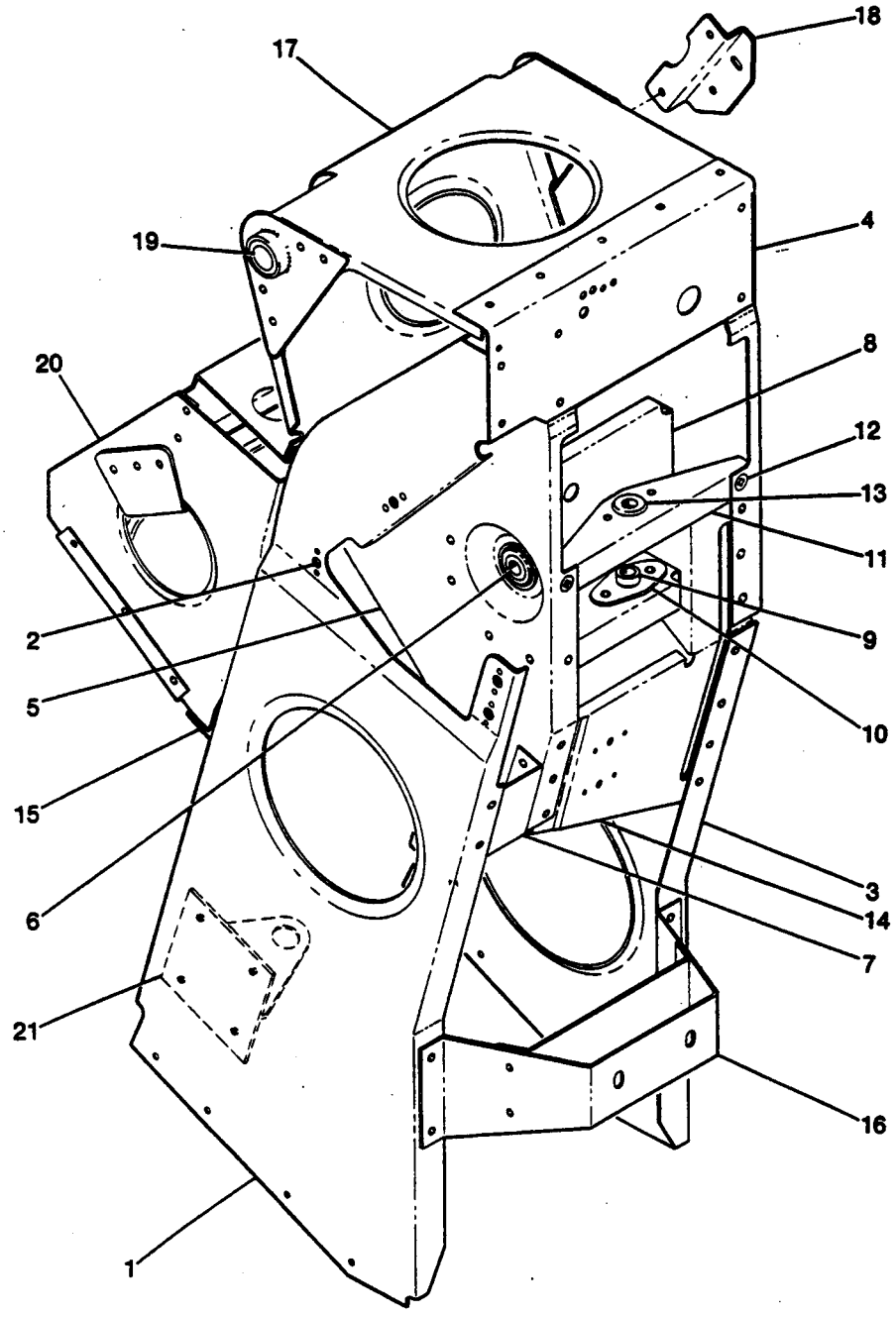
Figure 29. Front Doorpost Bulkhead Assembly

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
29 -25	0760602-2		BRACKET-PULLEY RH	1	
	0760602-1		BRACKET-PULLEY LH	1	
	AN525-10R8		SCREW-PULLEY BRACKET ATTACH	2	
	NAS680A3		NUTPLATE-PULLEY BRACKET ATTACH	2	
-26	0713633-3		UPPER PLATE-FORWARD DOORPOST LH	1	
-27	0713633-4		UPPER PLATE-FORWARD DOORPOST RH	1	
-28	NAS680A08		NUTPLATE	2	
-29			DELETED NEVER USED		
-30	0713607-1		PLATE-AFT FLANGE LH	1	
	0713607-2		PLATE-AFT FLANGE RH	1	
-31	0713606-1		PLATE-FORWARD FLANGE LH	1	
	0713606-2		PLATE-FORWARD FLANGE RH	1	
-32	0713732-5		SHIELD ASSY-CABLE LH	1	E
	0713732-6		SHIELD ASSY-CABLE RH	1	E
-32A	0713732-9		SHIELD ASSY-CABLE LH	1	F
	0713732-10		SHIELD ASSY-CABLE RH	1	F
-33	MS21073L08		NUTPLATE	1	F
-34	S1741-1		ANCHOR	1	
-34A	2270038-1		SUPPORT ASSY-WIRE BUNDLE LH	1	E
	2270038-2		SUPPORT ASSY-WIRE BUNDLE RH	1	F
-34B	AN515-8R7		SCREW-SUPPORT ASSY ATTACH	1	F
-34C	S1741-1		ANCHOR	1	F
-35	2213085-1		ANGLE-LH	1	F
	2213085-2		ANGLE-RH	1	
-36	0713726-2		CLAMP ASSY-ELECTRIC CABLE	1	
-37	0700704-1		CLIP-UPHOLSTERY	2	
-38	S1862-1		NUTPLATE	3	
-39	S1863-2		NUTPLATE	2	
-40	NAS680A3		NUTPLATE	4	
-41	0713608-4		BULKHEAD-FORWARD DOORPOST LOWER	3	
	0713608-6		BULKHEAD-FORWARD DOORPOST LOWER	1	C
-41A	0718003-1	#1	CHANNEL ASSEMBLY-LH	1	D
	0718003-2	#1	CHANNEL ASSEMBLY-RH	1	
	1211903-3	#1	DOUBLER-LH	1	
	1219003-4	#1	DOUBLER-RH	1	
	0713356-1		DOUBLER-BULKHEAD	1	
-42	0713610-9		FITTING-FORWARD DOORPOST BULKHEAD LH	1	D
	0713610-10		FITTING-FORWARD DOORPOST BULKHEAD RH	1	
-43	0713613-5		BULKHEAD REINFORCEMENT-FWD DOORPOST LH	1	
	0713613-6		BULKHEAD REINFORCEMENT-FWD DOORPOST RH	1	
-44	0713605-1		REINFORCEMENT-FWD DOORPOST	1	
-45	0713683-1		ANGLE-LOWER ENGINE MOUNT LH	1	
	0713683-2		ANGLE-LOWER ENGINE MOUNT RH	1	
-46	0713702-1		CLIP	1	
-47	NAS1054-8-14		RIVET-HI SHEAR	12	
	NAS1448-14		PIN ALT	12	
-48	NAS1054-8-13		RIVET-HI SHEAR	4	
	NAS1448-13		PIN ALT	4	
-49	NAS1054-8-11		RIVET-HI SHEAR	2	
	NAS1448-11		PIN ALT	2	
-50	NAS1054-6-5		RIVET-HI SHEAR	10	
	NAS1054-6-4		RIVET-HI SHEAR	10	
-51	NAS179-6		COLLAR-HI SHEAR RIVET	20	
-52	NAS179-8		COLLAR-HI SHEAR RIVET	18	
	NAS1080C08		COLLAR ALT USED WITH NAS1448 PIN ONLY	18	
-53	1270310-2		SHIELD ASSY RH-WIRING	1	F
	1270310-1		SHIELD ASSY LH-WIRING	1	F

NOTE. #1 THIS ITEM IS CONTAINED IN SK182-115, REF SEB 95-19 LOWER FORWARD DOORPOST BULKHEAD AND WINGSTRUT FITTING REINFORCEMENT.

A---R182 SERIAL R18200001 THRU R18201313
FR182 SERIAL FR18200001 THRU FR18200045
TR182 SERIAL R18200584 THRU R18201313
B---R182 & TR182 SERIAL R18201314 & ON
FR182 SERIAL FR18200046 & ON
C---R182 & TR182 SERIAL R18200001 THRU R18201628
FR182 SERIAL FR18200001 THRU FR18200070
D---R182 & TR182 SERIAL R18201629 & ON
E---R182 SERIAL R18200001 THRU R18201798
TR182 SERIAL R18200584 THRU R18201798
F---R182 & TR182 SERIAL R18201799 & ON
G---R182 & TR182 SERIAL R18201799 THRU R18201928
H---R182 & TR182 SERIAL R18201314 THRU R18201928
J---R182 & TR182 SERIAL R18201929 & ON

Fuselage (Cont)



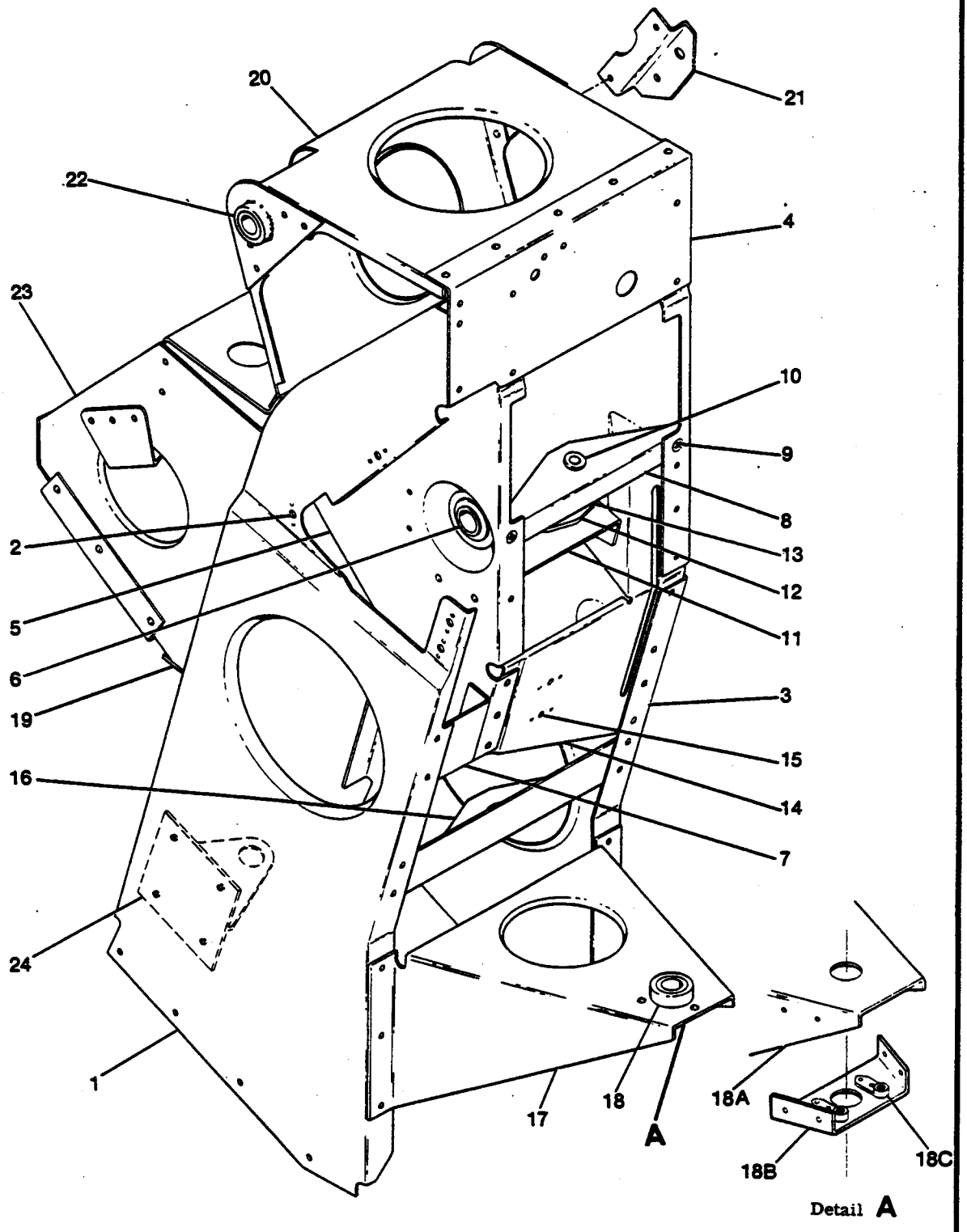
R182 SERIAL R18200001 THRU R18201798
FR182 SERIAL FR18200001 THRU FR18200070
TR182 SERIAL TR18200584 THRU TR18201798

Figure 30. Console Structure Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
30 -	0713640-203	CONSOLE STRUCTURE ASSEMBLY	1	A
- 1	0713640-21	SIDE PANEL ASSY-LH	1	
- 2	NAS697A08	NUTPLATE	4	
- 3	0713640-4	SIDE PANEL ASSY-RH	1	
- 4	0713975-2	BRACKET-PEDESTAL TO PANEL	1	
- 5	0713641-1	SUPPORT ASSY-ELEVATOR TRIM	1	
- 6	S1997C4-5	BEARING	1	
	0411420	HOUSING	1	
- 7	0713641-3	CLIP	1	
- 8	0713647-1	SUPPORT ASSY-RUDDER TRIM LOWER	1	
- 9	S1004-1A	BEARING	2	
-10	0713647-3	MOUNT-BEARING	2	
-11	0713657-1	SUPPORT ASSY-RUDDER TRIM UPPER	1	
		ATTACHING PARTS		
-12	AN507-632R4	SCREW	2	
		---*---		
-13	S1004-1A	BEARING	1	
	0713647-3	MOUNT-BEARING	1	
	NAS696A06LK	NUTPLATE	2	
-14	0713645-2	SUPPORT ASSY-COWL FLAP PLATE	1	
-15	0713651-1	ANGLE	1	
		ATTACHING PARTS		
	AN515-6R6	SCREW	2	
	MS21044N06	NUT	2	
		---*---		
-16	0713644-3	BRACKET-FUEL SELECTOR SUPPORT	1	
-17	0762037-9	BRACKET ASSY-FLAP FOLLOW UP	1	
-18	2260120-1	SUPPORT	1	
-19	0762037-3	BEARING ASSY	2	
-20	2213020-1	BRACKET ASSY-RUDDER TRIM & POWER PACK SUPPORT	1	
-21	1211098-1	BRACKET-MOUNTING	1	

A---R182 SERIAL R18200001 THRU R18201798
FR182 SERIAL FR18200001 THRU FR18200070
TR182 SERIAL R18200584 THRU R18201798

Fuselage (Cont)



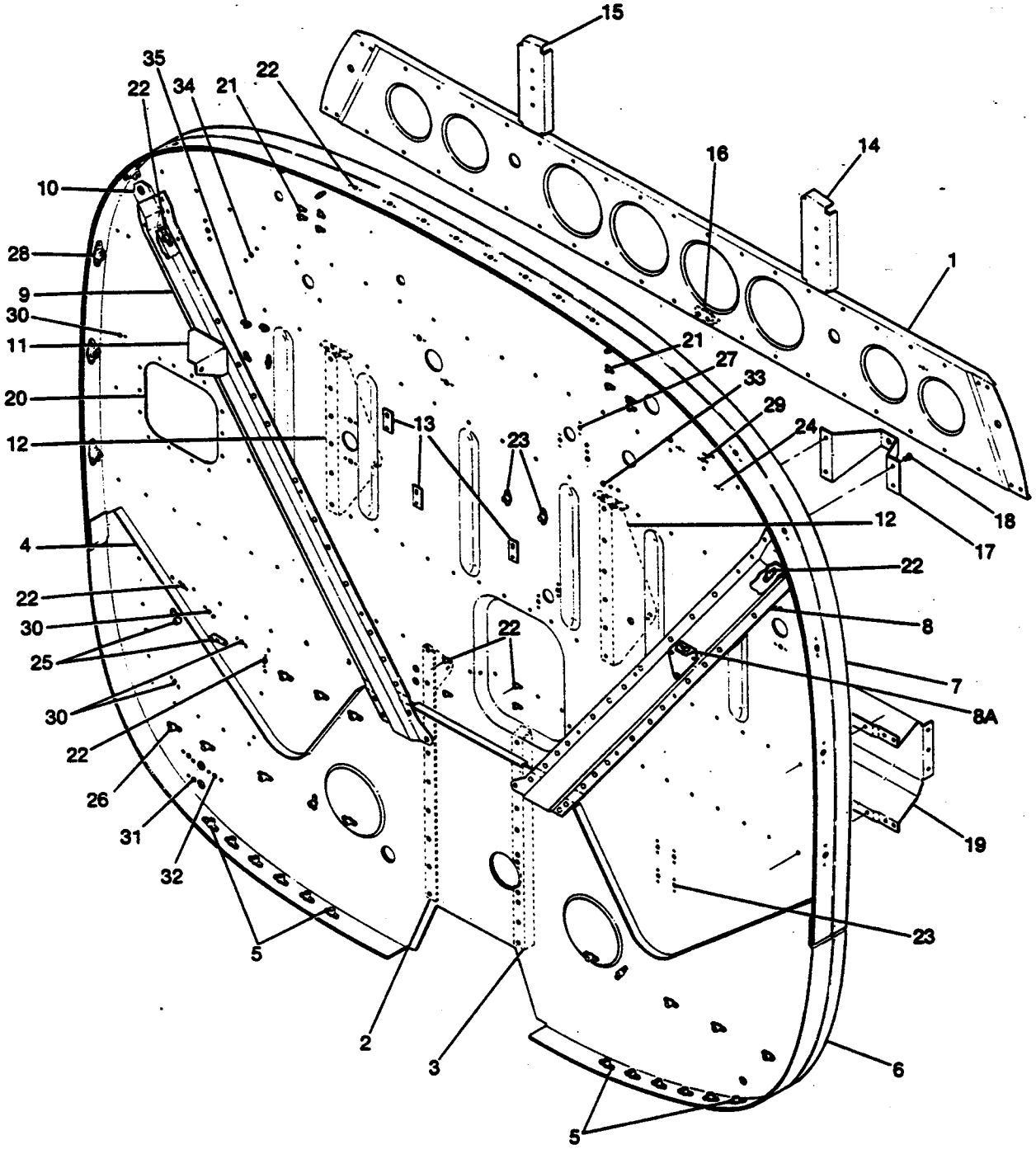
R182 & TR182 SERIAL R18201799 & ON

Figure 31. Console Structure Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
31 -	0713640-206	CONSOLE STRUCTURE ASSEMBLY	1	A
- 1	0713640-21	PANEL ASSY-LH SIDE	1	
- 2	NAS679A08	NUTPLATE	4	
- 3	0713640-26	PANEL-RH SIDE	1	
- 4	0713975-2	BRACKET PEDESTAL TO PANEL	1	
- 5	0713641-1	SUPPORT ASSY-ELEVATOR TRIM	1	
- 6	S1997C4-5	BEARING	1	
	0411420	HOUSING	1	
- 7	0713641-3	CLIP	1	
- 8	2213108-1	SUPPORT ASSY-RUDDER TRIM UPPER	1	
		ATTACHING PARTS		
- 9	AN507-632R4	SCREW	2	
		---*---		
-10	S1004-1A	BEARING	1	
	0713647-3	MOUNT	1	
	NAS696A06LK	NUTPLATE	2	
-11	2213109-1	SUPPORT ASSY-RUDDER TRIM LOWER	1	
-12	S1004-1A	BEARING	1	
-13	0713647-3	MOUNT	1	
-14	0713645-2	SUPPORT ASSY-COWL FLAP PLATE	1	
-15	S1863-2	NUTPLATE	2	
-16	2213064-1	SUPPORT BRACKET-FLEX SHAFT	1	
-17	2213102-2	BRACKET-FUEL SELECTOR SUPPORT	1	B
-18	1216604-2	FLANGE	1	B
	2216008-1	BUSHING	1	B
-18A	2213102-4	SUPPORT ASSY-FUEL SELECTOR HANDLE	1	C
-18B	2213133-1	BRACKET ASSY-FUEL SELECTOR	1	C
-18C	NAS696A06L	NUTPLATE	2	C
-19	0713651-1	ANGLE	1	C
		ATTACHING PARTS		
	AN515-6R6	SCREW	2	
	MS21044N06	NUT	2	
		---*---		
-20	0762037-9	BRACKET ASSY-FLAP FOLLOW UP	1	
-21	2260120-1	SUPPORT	1	
-22	0762037-3	BEARING	1	
-23	2213020-13	BRACKET ASSY-RUDDER TRIM & POWER PACK SUPPORT	1	
-24	1211098-1	BRACKET-MOUNTING	1	

A---R182 & TR182 SERIAL R18201799 & ON
B---R182 & TR182 SERIAL R18201799 THRU R18201999
C---R182 & TR182 SERIAL R18202000 & ON

Fuselage (Cont)



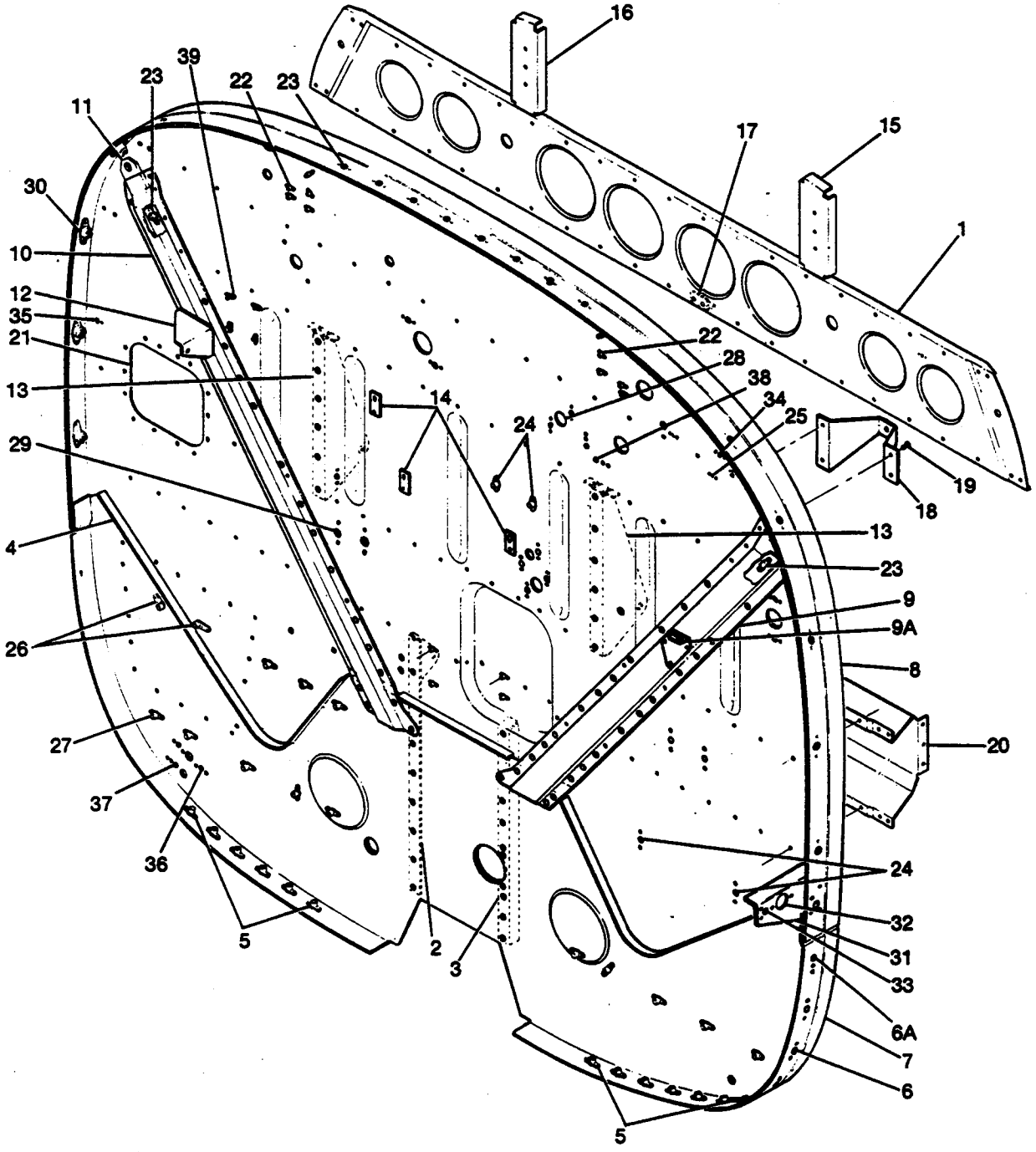
R182 SERIAL R18200001 & ON
FR182 SERIAL FR18200001 & ON

Figure 32. Firewall Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
32 -	2253000-1	FIREWALL ASSEMBLY	1	A
- 1	0753600-19	DOUBLER-FIREWALL	1	
- 2	2253012-1	STIFFENER-FIREWALL LH	1	
- 3	2253012-2	STIFFENER-FIREWALL RH	1	
- 4	2253004-2	DOUBLER ASSY-FORWARD	1	
- 5	NAS680A08	NUTPLATE	12	
- 6	0753108-5	DOUBLER-AFT LH	1	
	0753108-6	DOUBLER-AFT RH	1	
- 7	0753600-22	RETAINER-UPPER COWL	1	
- 8	2253011-1	STIFFENER ASSY-LH	1	A
	0753102-9	STIFFENER PLATE	1	
- 8A	2253023-1	BRACKET ASSY-AIRBOX SUPPORT	1	
	NAS696A3	NUTPLATE	1	
- 9	2253011-2	STIFFENER ASSY-RH	1	G
	2253011-8	STIFFENER ASSY-RH	1	H
-10	0753102-9	STIFFENER PLATE	1	
-11	2253008-1	BRACKET-CABIN HEAT CONTROL	1	G
	2253033-1	BRACKET-CABIN HEAT CONTROL	1	H
-12	0760673-1	BRACKET-ELEVATOR PULLEY	2	
-13	0753000-13	DOUBLER	3	
-14	0753004-1	DOUBLER-LH	1	
-15	0753004-2	DOUBLER-RH	1	
-16	0762046-1	BRACKET-SPRING	1	
-17	2213027-1	SUPPORT-FORWARD HYDRAULIC POWER PACK	1	
		ATTACHING PARTS		
-18	AN520-10R8	SCREW	4	
		---*---		
-19	2253021-1	DUCT ASSY-HEATER	1	K
	2253021-3	DUCT ASSY-HEATER	1	L
-20	SEE FIG 78	HEAT INLET-CABIN	1	
-21	NAS697A06L	NUTPLATE	10	
-22	NAS680A3	NUTPLATE	15	
-23	NAS686A3K	NUTPLATE	6	
-24	NAS680A4	NUTPLATE	3	
-25	S1862-2	NUTPLATE	2	
-26	S1863-3	NUTPLATE	14	
-27	S1863-3A	NUTPLATE	15	C
	S1863-3A	NUTPLATE	11	D
-28	S2319-50	RECEPTACLE	10	
-29	NAS680A08	NUTPLATE	2	B
-30	NAS680A3K	NUTPLATE	4	E
-31	NAS682A3	NUTPLATE	1	D
-32	S1863-3A	NUTPLATE	2	D
-33	NAS696A08	NUTPLATE	2	F
-34	NAS686A08	NUTPLATE	2	
-35	NAS680A3	NUTPLATE	4	J

A---R182 SERIAL R18200001 & ON
FR182 SERIAL FR18200001 & ON
B---R182 SERIAL R18200584 THRU R18201628
FR182 SERIAL FR18200021 THRU FR18200070
C---R182 SERIAL R18200001 THRU R18201313
FR182 SERIAL FR18200001 THRU FR18200045
D---R182 SERIAL R18201314 & ON
FR182 SERIAL FR18200046 & ON
E---R182 SERIAL R18201272 & ON
FR182 SERIAL FR18200056 & ON
F---R182 SERIAL R18201629 & ON
G---R182 SERIAL R18200001 THRU R18201798
FR182 SERIAL FR18200001 THRU FR18200070
H---R182 SERIAL R18201799 & ON
J---R182 SERIAL R18201894 & ON
K---R182 SERIAL R18200001 THRU R18201928
L---R182 SERIAL R18201929 & ON

Fuselage (Cont)



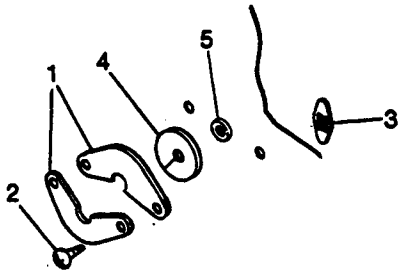
TR182 SERIAL R18200584 & ON

Figure 33. Firewall Assembly

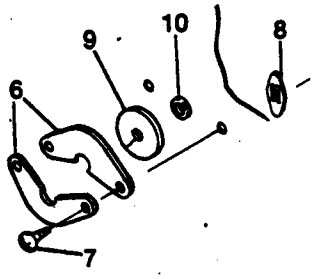
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
33 -	2253000-3	FIREWALL ASSEMBLY	1	A
- 1	0753600-19	DOUBLER-FIREWALL	1	
- 2	2253012-1	STIFFENER-FIREWALL LH	1	
- 3	2253012-2	STIFFENER-FIREWALL RH	1	
- 4	2253004-3	DOUBLER ASSY-FORWARD	1	
- 5	NAS680A08	NUTPLATE	12	
- 6	NAS680A3	NUTPLATE	5	
- 6A	NAS683A3	NUTPLATE	2	
- 7	0753108-5	DOUBLER-AFT LH	1	
	0753108-6	DOUBLER-AFT RH	1	
- 8	0753600-23	RETAINER-UPPER COWL	1	
- 9	2253011-5	STIFFENER ASSY-LH	1	
	0753102-9	STIFFENER PLATE	1	
- 9A	2250023-1	SUPPORT-AIRBOX ASSY	1	
-10	2253011-2	STIFFENER ASSY-RH	1	G
	2253011-8	STIFFENER ASSY-RH	1	H
-11	0753102-9	STIFFENER PLATE	1	
-12	2253008-1	BRACKET-CABIN HEAT CONTROL	1	G
	2253033-1	BRACKET-CABIN HEAT CONTROL	1	H
-13	0760673-1	BRACKET-ELEVATOR PULLEY	2	
-14	0753000-13	DOUBLER	3	
-15	0753004-1	DOUBLER-LH	1	
-16	0753004-2	DOUBLER-RH	1	
-17	0762046-1	BRACKET-SPRING	1	
-18	2213027-1	SUPPORT-FORWARD HYDRAULIC POWER PACK	1	
		ATTACHING PARTS		
-19	AN520-10R8	SCREW	4	
		---*---		
-20	2253021-1	DUCT ASSY-HEATER	1	K
	2253021-1	DUCT ASSY-HEATER	1	L
-21	SEE FIG 78	HEAT INLET-CABIN	1	
-22	NAS697A06L	NUTPLATE	10	
-23	NAS680A3	NUTPLATE	17	
-24	NAS683A3K	NUTPLATE	2	
-25	NAS697A4K	NUTPLATE	3	
-26	S1862-2	NUTPLATE	2	
-27	S1863-3	NUTPLATE	14	
-28	S1863-3A	NUTPLATE	13	B
	S1863-3A	NUTPLATE	11	C
-29	NAS697A3	NUTPLATE	4	
-30	S2319-50	RECEPTACLE	10	
-31	2253029-1	STIFFENER ASSY	1	
-32	244-16	RECEPTACLE	1	
-33	NAS684A3	NUTPLATE	2	
-34	NAS680A08	NUTPLATE	2	E
-35	NAS680A3K	NUTPLATE	1	D
-36	S1863-3A	NUTPLATE	2	C
-37	NAS682A3	NUTPLATE	1	C
-38	NAS696A08	NUTPLATE	2	F
-39	NAS680A3	NUTPLATE	4	J

A---TR182 SERIAL R18200584 & ON
B---TR182 SERIAL R18200584 THRU R18201313
C---TR182 SERIAL R18201314 & ON
D---TR182 SERIAL R18201272 & ON
E---TR182 SERIAL R18200584 THRU R18201628
F---TR182 SERIAL R18201629 & ON
G---TR182 SERIAL R18200584 THRU R18201798
H---TR182 SERIAL R18201799 & ON
J---TR182 SERIAL R18201894 & ON
K---TR182 SERIAL R18200584 THRU R18201928
L---TR182 SERIAL R18201929 & ON

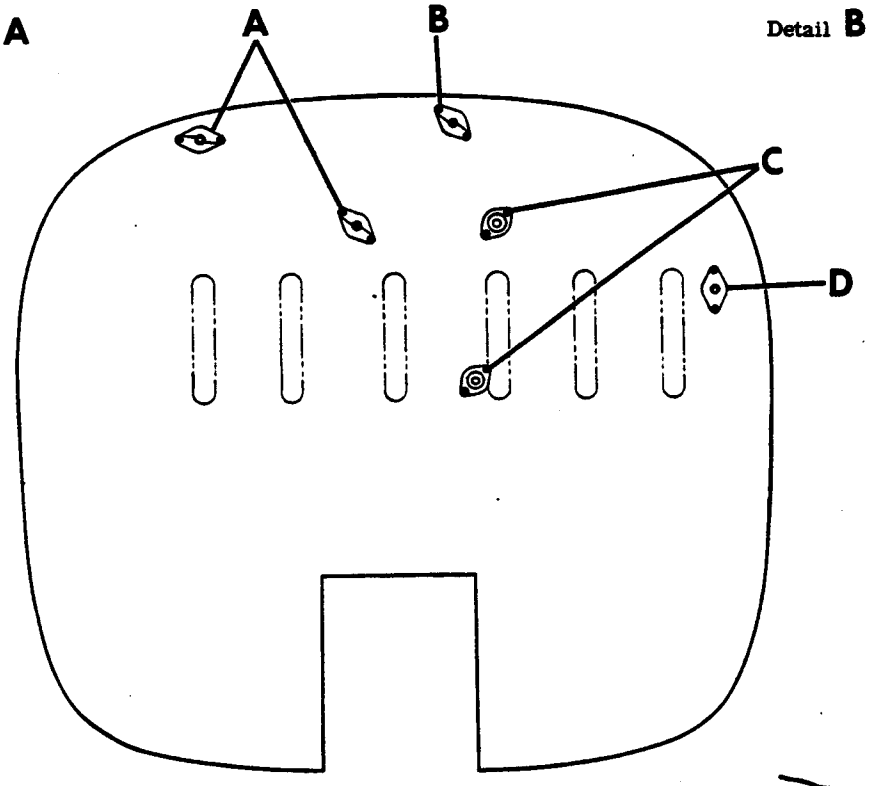
Fuselage (Cont)

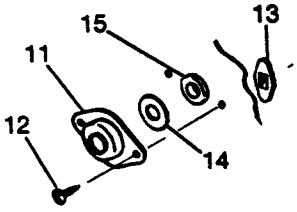


Detail A

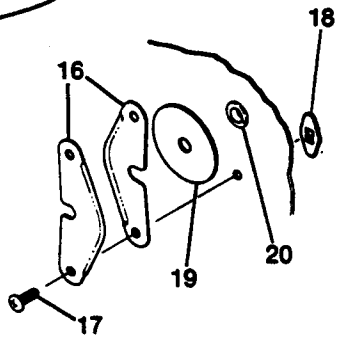


Detail B





Detail C



Detail D

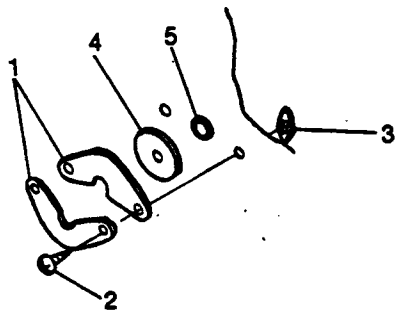
R182 SERIAL R18200001 & ON
FR182 SERIAL FR18200001 & ON

Figure 34. Firewall Grommets Installation

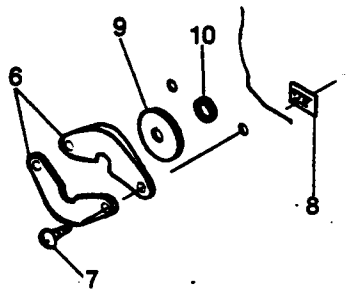
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
34 -		FIREWALL GROMMETS INSTALLATION	NP	A
- 1	S1095-3	SHIELD-FIREWALL GROMMET	2	
		ATTACHING PARTS		
- 2	S1021Z8-6	SCREW	2	
- 3	S1863-3A	NUTPLATE	2	
		---*---		
- 4	S354-1	GROMMET-ASBESTOS	1	
- 5	NAS557-6A	GROMMET-FIREWALL	1	
- 6	S1095-2	SHIELD-FIREWALL GROMMET	2	
		ATTACHING PARTS		
- 7	S1021Z8-6	SCREW	2	
- 8	S1863-3A	NUTPLATE	2	
		---*---		
- 9	S354-5	GROMMET-ASBESTOS	1	
-10	NAS557-4A	GROMMET-FIREWALL	1	
-11	S352	SHIELD-FIREWALL GROMMET	1	
		ATTACHING PARTS		
-12	S1021Z8-6	SCREW	2	
-13	S1863-3A	NUTPLATE	2	
		---*---		
-14	S354-1	GROMMET-ASBESTOS	1	
-15	MS35489-11	GROMMET-FIREWALL	1	
-16	S1095-5	SHIELD-FIREWALL GROMMET	2	
		ATTACHING PARTS		
-17	S1021Z8-6	SCREW	2	
-18	S1863-3A	NUTPLATE	2	
		---*---		
-19	S354-1	GROMMET-ASBESTOS	1	
-20	NAS557-10A	GROMMET-FIREWALL	1	

A---R182 SERIAL R18200001 & ON
FR182 SERIAL FR18200001 & ON

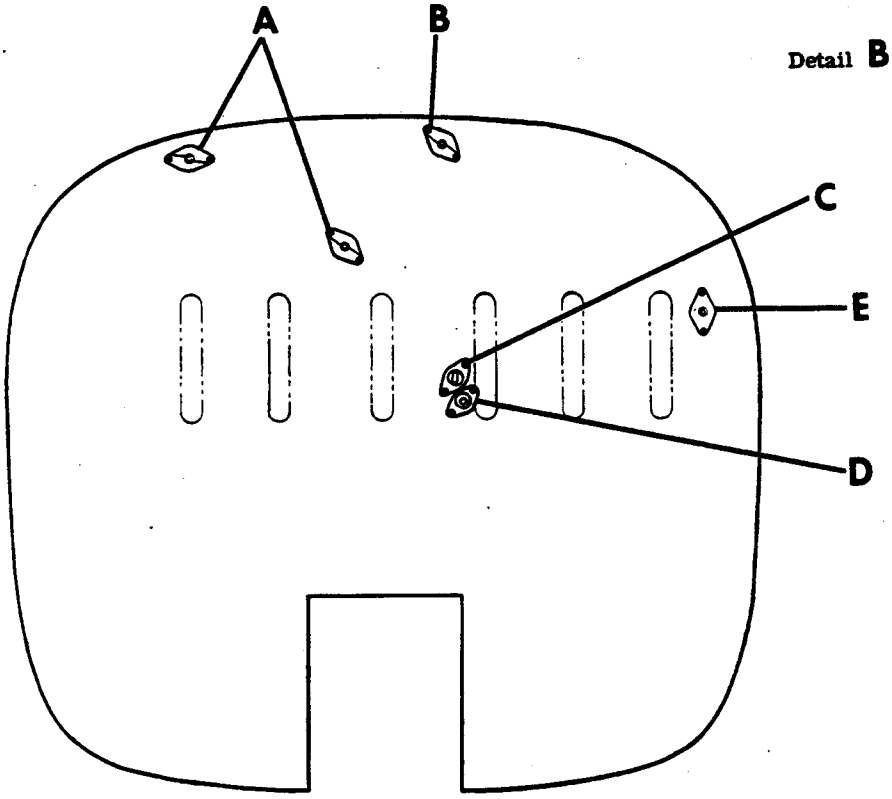
Fuselage (Cont)

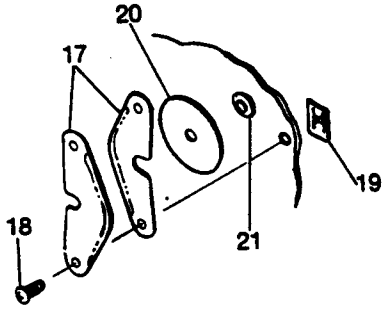


Detail A

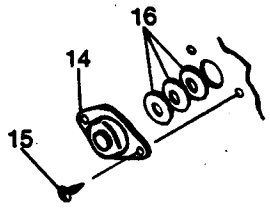


Detail B

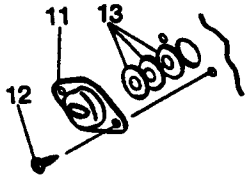




Detail E



Detail D



Detail C

TR182 SERIAL R18200584 & ON

Figure 35. Firewall Grommets Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
35 -		FIREWALL GROMMETS INSTALLATION	NP	A
- 1	S1095-3	SHIELD-FIREWALL GROMMET	2	
		ATTACHING PARTS		
- 2	S1021Z8-6	SCREW	2	
- 3	S1863-3A	NUTPLATE	2	
		---*---		
- 4	S354-1	GROMMET-ASBESTOS	1	
- 5	NAS557-6A	GROMMET-FIREWALL	1	
- 6	S1095-2	SHIELD-FIREWALL GROMMET	2	
		ATTACHING PARTS		
- 7	S1021Z8-6	SCREW	2	
- 8	S1863-3A	NUTPLATE	2	
		---*---		
- 9	S354-5	GROMMET-ASBESTOS	1	
-10	NAS557-4A	GROMMET-FIREWALL	1	
-11	S352-2	SHIELD-FIREWALL GROMMET	1	
		ATTACHING PARTS		
-12	S1021Z8-6	SCREW	2	
		---*---		
-13	S354-1	GROMMET-ASBESTOS	3	
-14	S352-1	SHIELD-FIREWALL GROMMET	1	
		ATTACHING PARTS		
-15	S102Z8-6	SCREW	2	
		---*---		
-16	S354-1	GROMMET-ASBESTOS	3	
-17	S1095-5	SHIELD-FIREWALL GROMMET	1	
		ATTACHING PARTS		
-18	S1021Z8-6	SCREW	2	
-19	S1863-3A	NUTPLATE	2	
		---*---		
-20	S354-1	GROMMET-ASBESTOS	1	
-21	NAS557-10A	GROMMET-FIREWALL	1	
		A---TR182 SERIAL R18200584 & ON		

Fuselage (Cont)

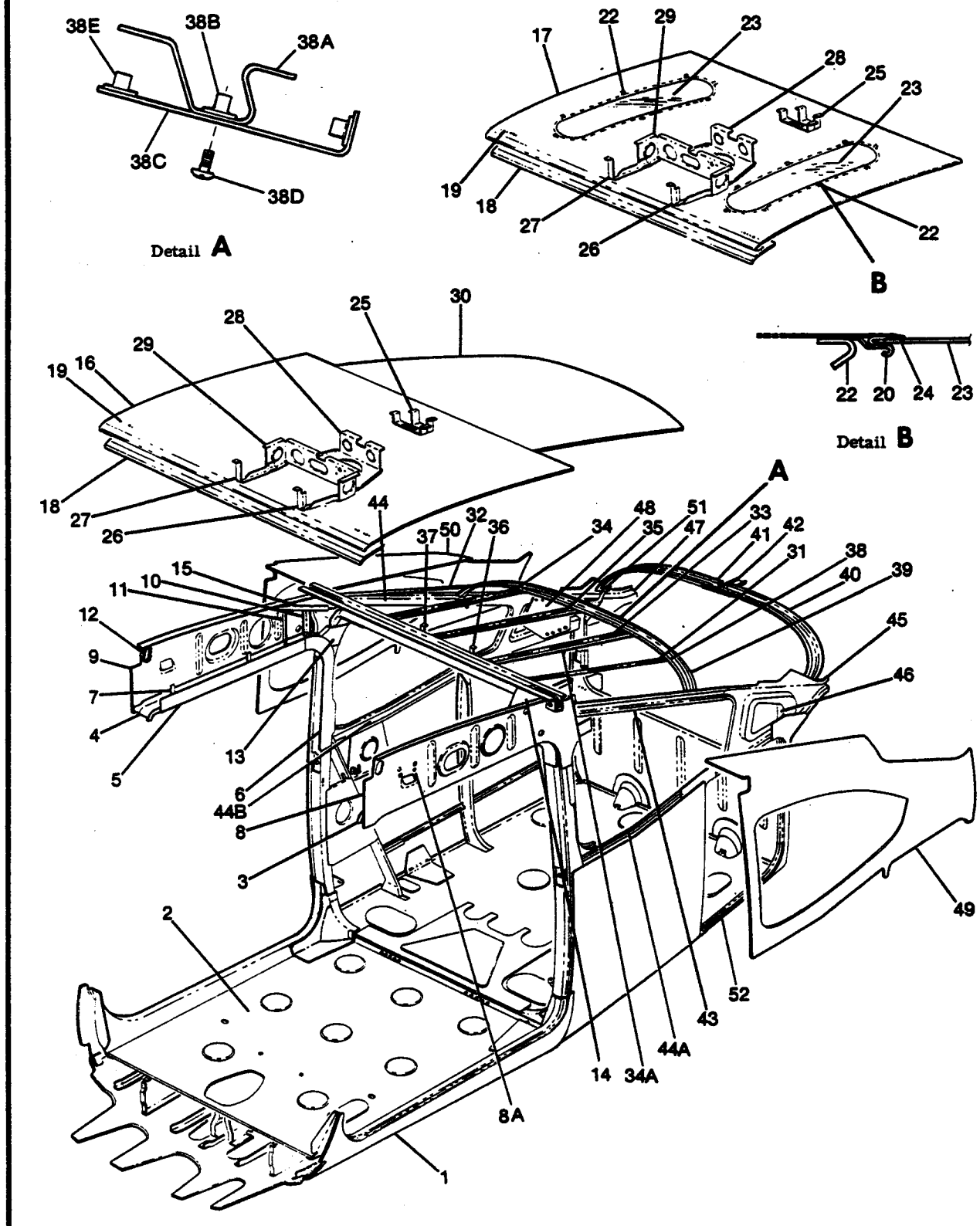


Figure 36. Center Cabin Section Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
36 -		CENTER CABIN SECTION ASSY	NP	
- 1	SEE FIG 38	LOWER CABIN SECTION ASSY	1	
- 2	SEE FIG 37	FLOORBOARD INSTALLATION	1	
- 3	2210029-9	SILL ASSY-UPPER CABIN DOOR LH	1	
	2210029-5	SILL ASSY-UPPER CABIN DOOR LH	1	E
- 4	2210029-10	SILL ASSY-UPPER CABIN DOOR RH	1	F
	2210029-6	SILL ASSY-UPPER CABIN DOOR RH	1	E
- 5	0715045-2	RETAINER 1 RH & 1 LH	1	F
		ATTACHING PARTS	2	
	S1021A4-6	SCREW	5	
		---*---		
- 6	0715045-1	RETAINER 2 RH & 2 LH	4	
		ATTACHING PARTS		
	S1021A4-6	SCREW	4	
		---*---		
- 7	0715048-1	SUPPORT 2 RH & 2 LH	4	
- 8	2210027-1	BULKHEAD ASSY-UPPER CABIN LH	1	A
	2210027-11	BULKHEAD ASSY-UPPER CABIN LH	1	B
- 8A	NAS680A06K	NUTPLATE	4	
- 9	2210027-2	BULKHEAD ASSY-UPPER CABIN RH	1	A
	2210027-12	BULKHEAD ASSY-UPPER CABIN RH	1	B
-10	0710629-2	STIFFENER-RH	1	
	0710629-1	STIFFENER-LH	1	
-11	2210028-1	STIFFENER-RH	1	
	2210028-2	STIFFENER-LH	1	
	NAS680A06K	NUTPLATE LH ONLY	4	
-12	S1050-1	GROMMET 5.64 IN LG BKI REF S1050-1-5.64	2	A
-13	2210026-2	GUSSET-RH	1	
	2210026-1	GUSSET-LH	1	
-14	1210032-9	VIBRATION DAMPENER ASSY LH-ANTENNA	1	
	1210032-8	VIBRATION DAMPENER ASSY RH-ANTENNA	1	
	NAS696A08	NUTPLATE	1	
	NAS697A08	NUTPLATE	1	
-15	0711776-2	STIFFENER-RH	3	
	0711776-1	STIFFENER-LH	1	
-16	0710605-201	CABIN TOP ASSY-FWD	1	
	0710605-202	CABIN TOP ASSY-FWD	1	G
	0710605-203	CABIN TOP ASSY-FWD	1	J
-17	0701017-201	CABIN TOP ASSY SKYLIGHT-FWD	1	K
	0701017-202	CABIN TOP ASSY-FWD SKYLIGHT	1	G
	0701017-203	CABIN TOP ASSY-FWD SKYLIGHT	1	J
-18	1210020-10	CAP-SPAR	1	K
-19	NAS697A08	NUTPLATE	4	
-20	0411174-3	FRAME USED WITH SKYLIGHT ASSY	2	
-21		DELETED		
-22	0414014-2	BRACKET USED WITH SKYLIGHT ASSY	16	
-23	0511797-2	WINDOW-SKYLIGHT	2	
-24	S1055-1	CHANNEL 45.65 IN LG BKI REF S1055-1-45.65 USED WITH SKYLIGHT ASSY	2	
-25	0711683-1	BRACKET ASSY-DOMELIGHT	1	G
	0710019-1	BRACKET ASSY-DOMELIGHT	1	H
	NAS684A08K	NUTPLATE	2	
-26	0711781-1	BRACKET LH-OVERHEAD CONSOLE	1	
-27	0711781-2	BRACKET RH-OVERHEAD CONSOLE	1	
		ATTACHING PARTS		
	AN507-832R8	SCREW	2	
		---*---		
-28	1211077-5	SUPPORT ASSY-SPEAKER	1	
	NAS697A08	NUTPLATE	2	
-29	1211076-1	BRACKET ASSY-SUPPORT	1	
	NAS696A08	NUTPLATE	2	
	NAS697A08	NUTPLATE	3	
-30	0711800-9	SKIN-CABIN TOP AFT	1	
-31	0711677-5	STIFFENER-LH	1	
-32	0711677-6	STIFFENER-RH	1	
-33	0711678-1	STIFFENER-LH	1	
-34	0711678-2	STIFFENER-RH	1	
-34A	1200542-4	HANGER-HEADLINER SUPPORT	4	D
		ATTACHING PARTS		
	S1021A4-6	SCREW	2	D
		---*---		
-35	0711684-1	STIFFENER-CENTER	1	
-36	0700108-1	BRACKET-TIARA MOUNTING	1	
-37	0700108-2	BRACKET-TIARA MOUNTING	1	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
36 -38	0711679-3	STIFFENER ASSY-AFT CABIN TOP	1	C
	NAS697A3	NUTPLATE	1	C
-38A	0711679-4	STIFFENER ASSY-AFT CABIN TOP	1	D
-38B	NAS682A3	NUTPLATE	2	D
-38C	1200659-29	PLATE ASSY	1	D
		ATTACHING PARTS		
-38D	AN525-10R8	SCREW	2	D
		---*---		
-38E	NAS680A3	NUTPLATE	2	D
-39	0711681-1	RETAINER-REAR WINDOW FWD	1	
-40	2211062-1	BULKHEAD LH-CANTED STA 110.00	1	
-41	2211062-2	BULKHEAD RH-CANTED STA 110.00	1	
-42	2211063-1	GUSSET	1	
-43	0712648-1	STRINGER-LH UPPER	1	
-44	0712648-2	STRINGER-RH UPPER	1	
-44A	0711671-7	STRINGER-LH LOWER	1	
-44B	0711671-8	STRINGER-RH LOWER	1	
-45	0711676-9	STIFFENER ASSY-LH	1	
	NAS697A3K	NUTPLATE	1	
	0711676-3	ANCHOR ASSY-CHAIN	1	C
	SEE FIG 68	ANCHOR ASSY-CHAIN	1	D
	NAS697A08	NUTPLATE	1	
-46	0711793-1	PLATE ASSY-LH	1	
	0711793-5	PAD	1	
	NAS680A4	NUTPLATE	1	
-47	0711676-8	STIFFENER ASSY-RH	1	
	NAS697A3K	NUTPLATE	1	
-48	0711793-2	PLATE ASSY-RH	1	
	0711793-6	PAD	1	
	NAS680A4	NUTPLATE	1	
-49	2211000-5	SKIN-CABIN SIDE LH	1	C
	2211000-17	SKIN-CABIN SIDE LH	1	CDCD
-50	2211000-6	SKIN-CABIN SIDE RH	1	
	2211000-18	SKIN-CABIN SIDE RH	1	
-51	2211005-2	GUSSET-RH	1	D
	2211005-1	GUSSET-LH	1	
-52	S1346-1	SEAL-**.** IN LG BKI REF S1346-1-**.**	1	D

NOTE. *LENGTH TO BE ADDED LATER

A---R182 SERIAL R18200001 THRU R18200583
FR182 SERIAL FR18200001 THRU FR18200020
B---R182 & TR182 SERIAL R18200584 & ON
FR182 SERIAL FR18200021 & ON
C---R182 SERIAL R18200001 THRU R18201313
FR182 SERIAL FR18200001 THRU FR18200045
TR182 SERIAL R18200584 THRU R18201313
D---R182 & TR182 SERIAL R18201314 & ON
FR182 SERIAL FR18200046 & ON
E---R182 & TR182 SERIAL R18200001 THRU R18201628
FR182 SERIAL FR18200001 THRU FR18200070
F---R182 & TR182 SERIAL R18201629 & ON
G--R182 & TR182 SERIAL R18200001 THRU R18201634
FR182 SERIAL FR18200001 THRU FR18200070
H---R182 & TR182 SERIAL R18201635 & ON
J---R182 & TR182 SERIAL R18201635 THRU R18201928
K---R182 & TR182 SERIAL R18201929 & ON

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
37 -		FLOORBOARD INSTALLATION STA 26.97 TO STA 110.00	NP	
- 1	2211001-2	FLOORBOARD ASSY-AFT FUSELAGE	1	C
	2211001-3	FLOORBOARD ASSY-AFT FUSELAGE	1	D
- 2	2211003-1	STIFFENER-LH	1	
- 3	2211003-2	STIFFENER-RH	1	
- 4	NAS686A08	NUTPLATE	4	
- 5	0710634-1	DOUBLER ASSY	1	
	NAS680A08K	NUTPLATE	6	
- 6	0710633-1	PLATE-COVER	1	
		ATTACHING PARTS		
- 7	AN515-8R7	SCREW	6	
		---*---		
- 8	1200564-1	DOUBLER ASSY	2	
	NAS697A3	NUTPLATE	6	
- 9	1200563-2	PLATE-COVER	2	
		ATTACHING PARTS		
-10	AN515-10R7	SCREW	6	
		---*---		
-11	1221091-1	DOUBLER ASSY	2	
	NAS681A3K	NUTPLATE	8	
-12	1221091-3	DOOR-COVER	2	C
	1221091-3	DOOR-COVER RH ONLY	1	D
	1221091-5	DOOR ASSY-COVER LH ONLY	1	D
		ATTACHING PARTS		
-13	AN507-1032R7	SCREW	8	
		---*---		
		CLIP-TOW BAR STOWAGE LH ONLY	1	D
-14	S225-1	PLATE-COVER	5	
		ATTACHING PARTS		
-15	S1878-1	STUD	3	
		---*---		
-16	2211046-1	DOUBLER LH-REAR SEAT SUPPORT	1	
-17	2211046-2	DOUBLER RH-REAR SEAT SUPPORT	1	
-18	S1863-3	NUTPLATE 2 LH & 2 RH	4	
-19	S1862-2	NUTPLATE 1 LH & 1 RH	2	
-20	2211067-1	PLATE-COVER	2	
		ATTACHING PARTS		
	S1021Z8-6	SCREW	3	
		---*---		
-21	2211057-1	DOUBLER	1	
-22	AN174C10A	BOLT	2	
	AN960C416	WASHER	2	
-23	2211042-2	DOOR-ACCESS	1	
		ATTACHING PARTS		
-24	NAS221-12	SCREW	5	
-25	NAS221-16	SCREW	10	
-26	NAS221-14	SCREW	2	
-27	NAS221-9	SCREW	1	
		---*---		
-28	2211043-2	SUPPORT ASSY RH-REAR SEAT	1	
	2211043-1	SUPPORT ASSY LH-REAR SEAT	1	
		ATTACHING PARTS		
	AN3-5	BOLT	2	
	AN960-10L	WASHER	2	
		---*---		
	NAS1068A4	NUTPLATE	1	
-29	2210021-1	FLOORBOARD ASSY-CENTER	1	A
	2210021-3	FLOORBOARD ASSY-CENTER	1	B
-30	NAS680A3	NUTPLATE	1	
-31	0710634-1	DOUBLER ASSY	2	
	NAS680A08K	NUTPLATE	6	
-32	2210023-1	DOUBLER	1	

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Fuselage (Cont)

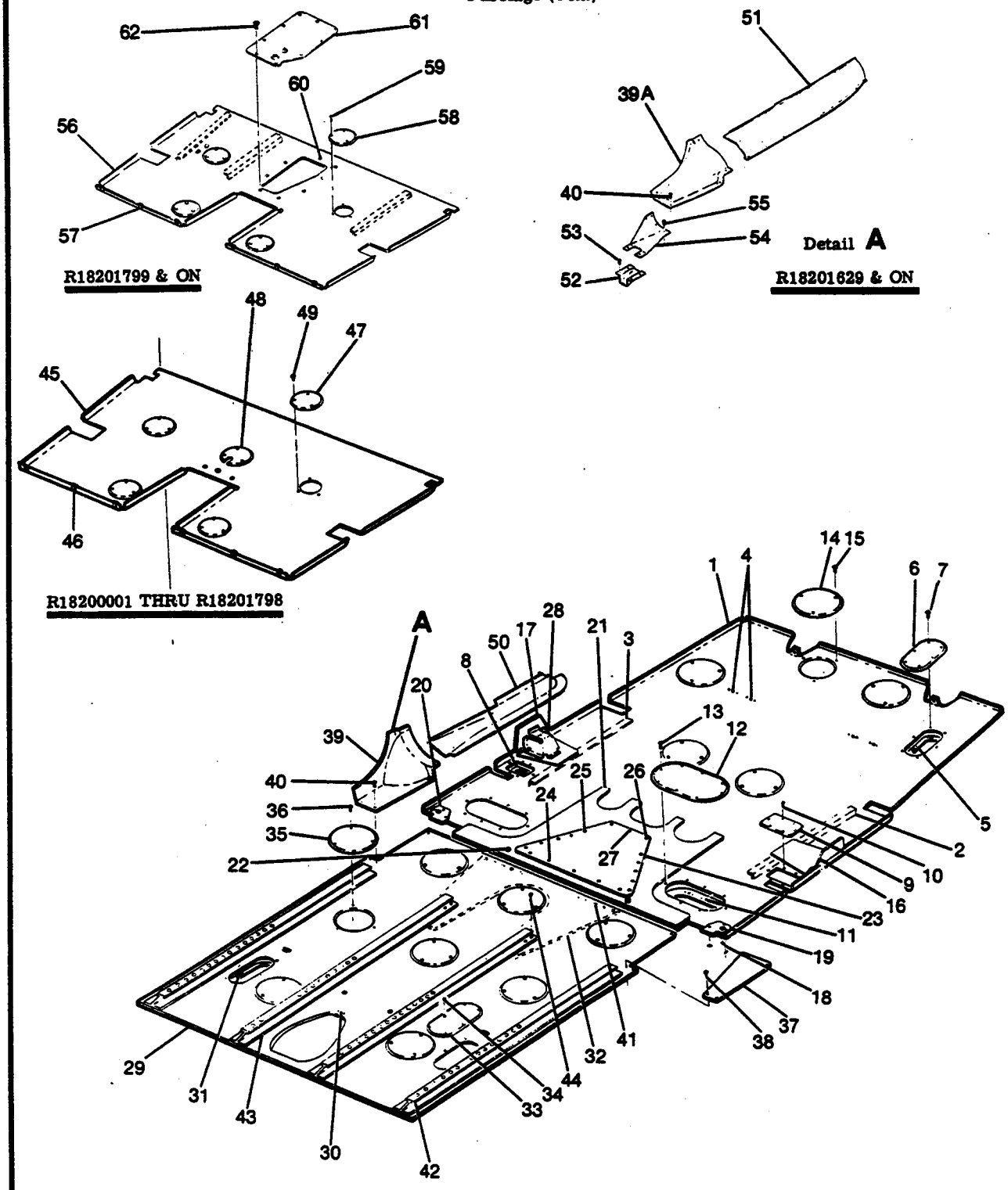


Figure 37. Floorboard Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
37 -33	0710633-1	PLATE-COVER	2	
		ATTACHING PARTS		
-34	AN515-8R7	SCREW	6	
		---*---		
-35	S225-1	PLATE-COVER	8	
		ATTACHING PARTS		
-36	S1878-1	STUD	3	
		---*---		
-37	2210009-1	PLATE-COVER LH ONLY	1	
		ATTACHING PARTS		
-38	AN515-8R7	SCREW	4	
		---*---		
-39	2211006-3	PLATE-COVER RH ONLY	1	A
-39A	2211006-4	PLATE-COVER RH ONLY	1	B
		ATTACHING PARTS		
-40	AN515-8R7	SCREW	5	
		---*---		
-41	NAS221-8	SCREW	10	
	AN960PD10L	WASHER	10	
	MS21044N3	NUT	10	
-42	0710658-4	SEAT RAIL-OUTBD	2	
-43	0710658-3	SEAT RAIL-INBD	2	
		ATTACHING PARTS		
-44	NAS221-9	SCREW INBD SEAT RAILS ONLY	4	
	AN960PD10L	WASHER INBD SEAT RAILS ONLY	4	
	MS21044N3	NUT INBD SEAT RAILS ONLY	4	
		---*---		
-45	0713668-10	FLOORBOARD ASSY-FORWARD	1	C
-46	NAS395-14-3	NUT	6	C
-47	S225-1	COVER	4	C
-48	S225-12	COVER	1	C
		ATTACHING PARTS		
-49	S1878-1	STUD	3	C
	0791207-2 #1	COVER-LH & RH	2	C
		---*---		
	0713668-3	STIFFENER	2	C
-50	2215015-1	SHIELD-WIRE HARNESS RH ONLY	1	A
-51	2215015-2	SHIELD-WIRE HARNESS RH ONLY	1	B
		ATTACHING PARTS		
	S1021Z10-8	SCREW	4	
		---*---		
-52	2270025-1	WIRING TROUGH-FLOORBOARD	1	B
		ATTACHING PARTS		
-53	AN520-10R6	SCREW	4	B
		---*---		
-54	2270022-1	WIRE BUNDLE TROUGH	1	B
		ATTACHING PARTS		
-55	AN520-10R10	SCREW	3	B
		---*---		
-56	0713668-12	FLOORBOARD ASSY-FWD	1	D
-57	NAS395-14-13	NUT	6	D
-58	S225-1	COVER	4	D
		ATTACHING PARTS		
-59	S1878-1	STUD	3	D
		---*---		
-60	NAS680A08	NUT	1	D
-61	2213114-1	COVER	1	D
		ATTACHING PARTS		
-62	AN525-832R6	SCREW	9	D
		---*---		
	0791207-2 #1	COVER-LH & RH	2	D

NOTE. #1 THIS ITEM IS CONTAINED IN SK182-115, REF SEB 95-19 LOWER FORWARD DOORPOST BULKHEAD AND WINGSTRUT FITTING REINFORCEMENT.

A---R182 & TR182 SERIAL R18200001 THRU R18201628
FR182 SERIAL FR18200001 THRU FR18200070
B---R182 & TR182 SERIAL R18201629 & ON
C---R182 SERIAL R18200001 THRU R18201798
FR182 SERIAL FR18200001 THRU FR18200070
TR182 SERIAL R18200584 THRU R18201798
D---R182 & TR182 SERIAL R18201799 & ON

Fuselage (Cont)

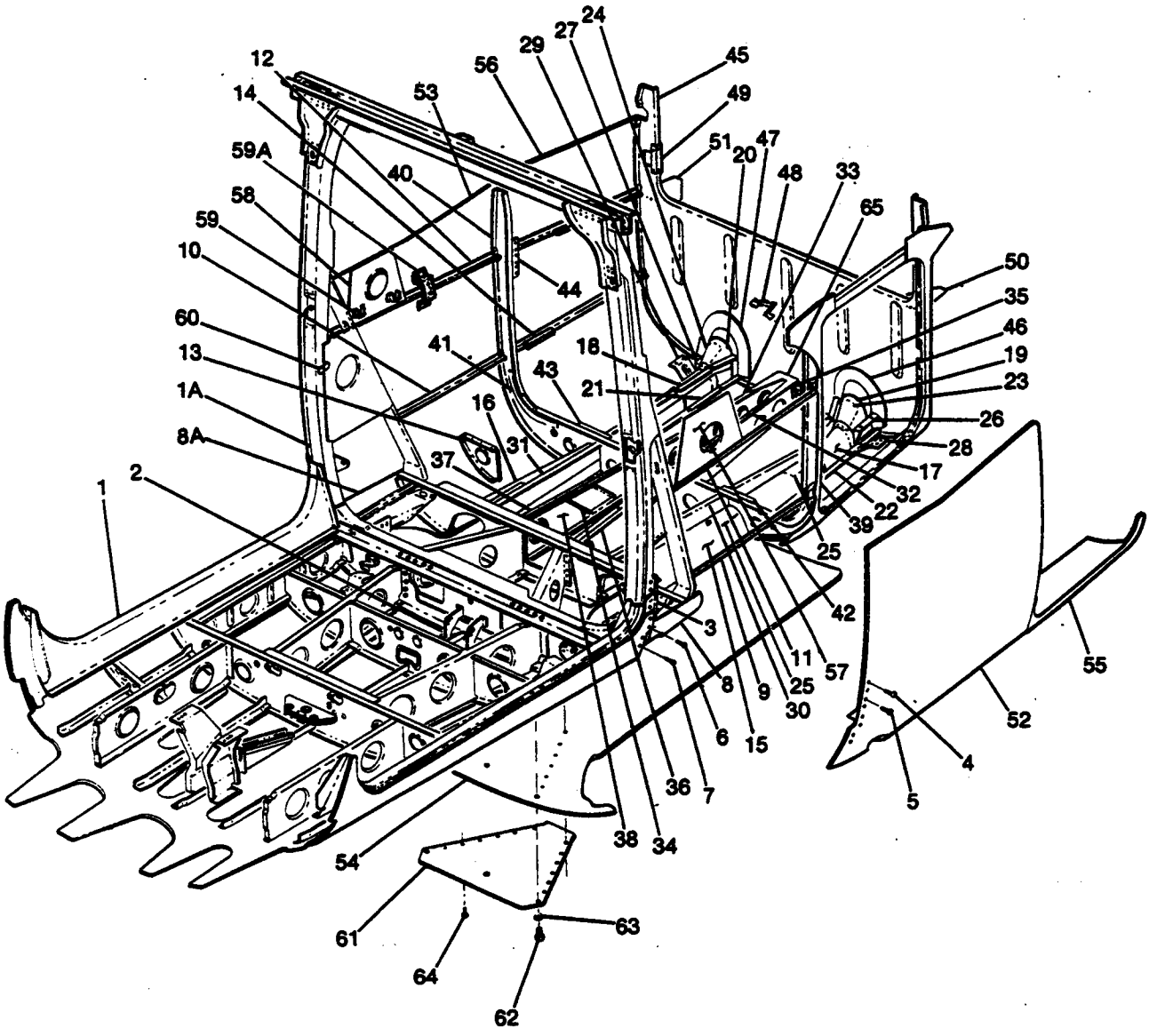


Figure 38. Lower Cabin Section Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
38 -		LOWER CABIN SECTION ASSEMBLY	NP	
- 1	SEE FIG 39	FUSELAGE CENTER BELLY SECTION	1	
- 1A	SEE FIG 40	LANDING GEAR & REAR DOORPOST BHD ASSY	1	
- 2	2211050-1	CAP STRIP-BOTTOM STA65.33	1	
- 3	2211059-1	STIFFENER-REAR DOORPOST LH	1	
	2211059-2	STIFFENER-REAR DOORPOST RH	1	
		ATTACHING PARTS		
- 4	NAS221-10	SCREW	2	
- 5	NAS221-11	SCREW	2	
- 6	NAS221-12	SCREW	2	
- 7	NAS221-14	SCREW	2	
	AN960-10	WASHER	8	
	MS21044N3	NUT	8	
		-*-		
- 8	2210024-3	DOUBLER-LH-REAR DOORPOST BELLY	1	
- 8A	2210024-4	DOUBLER RH-REAR DOORPOST BELLY	1	
- 9	0711688-19	STRINGER-LH	1	
-10	0711688-20	STRINGER-RH	1	
-11	0711688-21	STRINGER-LH	1	
-12	0711688-22	STRINGER-RH	1	
-13	2211064-2	BULKHEAD ASSY-RH	1	
	2211064-1	BULKHEAD ASSY-LH	1	
	NAS680A3	NUTPLATE	1	
-14	1270497-2	BRACKET-RH ONLY	2	
-15	2211020-1	TUNNEL-FWD SECTION MAIN GEAR LH	1	
-16	2211020-2	TUNNEL-FWD SECTION MAIN GEAR RH	1	
-17	2211021-1	TUNNEL-CENTER SECTION MAIN GEAR LH	1	
-18	2211021-2	TUNNEL-CENTER SECTION MAIN GEAR RH	1	
-19	2211022-1	TUNNEL-AFT SECTION MAIN GEAR LH	1	
-20	2211022-2	TUNNEL-AFT SECTION MAIN GEAR RH	1	
-21	2211029-2	ANGLE-INBD RH ATTACH	1	
	2211029-1	ANGLE-INBD LH ATTACH	1	
-22	2211029-3	ANGLE-OUTBD LH ATTACH	1	
	2211029-4	ANGLE-OUTBD RH ATTACH	1	
-23	2211023-1	BUMPER-MAIN GEAR UPSTOP LH	1	
-24	2211023-2	BUMPER-MAIN GEAR UPSTOP RH	1	
-25	1211097-1	GUARD 2 IN LH TUNNEL & 2 IN RH TUNNEL	4	
-26	2211053-3	BRACKET ASSY LH -SEAT BELT & CARGO TIEDOWN	1	
-27	2211053-4	BRACKET ASSY RH-SEAT BELT & CARGO TIEDOWN	1	
	NAS697A3	NUTPLATE	1	
	NAS697A4	NUTPLATE	1	
-28	2211054-1	SUPPORT ASSY LH -CHILD SEAT	1	
-29	2211054-2	SUPPORT ASSY RH -CHILD SEAT	1	
	NAS697A08	NUTPLATE	2	
-30	2211028-7	BULKHEAD ASSY LH -LONGITUDINAL MAIN GEAR	1	
	2211031-1	STIFFENER	1	
-31	2211028-8	BULKHEAD ASSY RH -LONGITUDINAL MAIN GEAR	1	
	2211031-2	STIFFENER	1	
	2211034-5	BULKHEAD ASSY-FRONT SECTION LONGITUDINAL	1	
-32	2211034-1	BULKHEAD LH-FRONT SECTION LONGITUDINAL	1	
-33	2211034-2	BULKHEAD RH-FRONT SECTION LONGITUDINAL	1	
-34	2211033-12	BRACKET ASSY RH -REAR SEAT SUPPORT	1	
	2211033-11	BRACKET ASSY LH -REAR SEAT SUPPORT	1	
	NAS168A4	NUTPLATE	1	
-35	2211035-1	ANGLE	1	
-36	2211048-1	ANGLE LH	1	
-37	2211048-2	ANGLE RH	1	
-38	2211038-2	DOUBLER RH	1	
	2211038-1	DOUBLER LH	1	
	2211072-1	STIFFENER CHANNEL-LONGITUDINAL BULKHEAD	1	
	2260123-1	CABLE FAIRLEAD WEU 2260123-2	1	
	2260123-2	CABLE FAIRLEAD	1	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
38 -39	2211017-1	BULKHEAD ASSY-LH STA 92.00	1	
-40	2211017-2	BULKHEAD ASSY-RH STA 92.00	1	
-41	0712640-10	STIFFENER ASSY-RH	1	
	0712640-9	STIFFENER ASSY-LH	1	
	NAS697A3K	NUTPLATE	1	
-42	2211026-1	DOUBLER-LH	1	
-43	2211026-2	DOUBLER-RH	1	
-44	1270497-2	BRACKET RH ONLY	1	
	NAS697A3K	NUTPLATE	1	
-45		BULKHEAD ASSY STA 110.00 FSO 2211012-5 & APPLICABLE SWITCH BRACKETS	1	E
	2211012-5	BULKHEAD ASSY STA 110.00	1	F
-46	2211027-1	DOUBLER LH	1	
-47	2211027-2	DOUBLER RH	1	
-48	2211024-1	SWITCH BRACKET LWR LH	1	A
	2211024-3	SWITCH BRACKET UPPER LH	1	A
	2211024-2	SWITCH BRACKET LWR RH	1	A
	2211024-4	SWITCH BRACKET UPPER RH	1	A
	2211071-1	SWITCH BRACKET 1 LH & 1 RH	2	B
-49	2211007-1	DOUBLER RH ONLY	1	
		ATTACHING PARTS		
	NAS220-5	SCREW	4	
	NAS680A08	NUTPLATE	4	
		---*---		
-50	2212008-3	BRACKET ASSY-LH	1	
-51	2212008-4	BRACKET ASSY-RH	1	
	NAS680A3	NUTPLATE	1	
-52	2211000-7	SKIN-LOWER FWD LH	1	
-53	2211000-8	SKIN-LOWER FWD RH	1	
-54	2211000-11	SKIN-LOWER CENTER	1	
-55	2211000-3	SKIN-LOWER AFT LH	1	
-56	2211000-4	SKIN-LOWER AFT RH	1	
-57	2211044-1	DOUBLER LH-ARMREST	1	
-58	2211044-2	DOUBLER RH-ARMREST	1	
-59	0700688-3	SUPPORT ASSY-ARMREST	4	C
-59A	2415010-3	SUPPORT ASSY-ARMREST	2	D
	NAS697A3	NUTPLATE	2	D
-60	0700704-1	CLIP	2	
-61	2210030-1	DOUBLER-BELLY	1	
		ATTACHING PARTS		
-62	NAS464P4A6	BOLT	2	
-63	S1450-4-7-032	WASHER	2	
-64	NAS221-12	SCREW	12	
	S1925-1	WASHER	12	
	AN960-10L	WASHER ALT	12	
	S1924-1	NUT	12	
	MS21044N3	NUT ALT	12	
		---*---		
-65	2211032-3	PLATE-LONGITUDINAL BULKHEAD FWD TOP	1	
	2211032-4	SPLICE-TOP PLATE	1	

A---R182 SERIAL R18200001 THRU R18200427
FR182 SERIAL FR18200001 THRU FR18200020
B---R182 SERIAL R18200428 & ON
FR182 SERIAL FR18200021 & ON
C---R182 & TR182 SERIAL R18200001 THRU R18201313
FR182 SERIAL FR18200001 THRU FR18200045
D---R182 & TR182 SERIAL R18201314 & ON
FR182 SERIAL FR18200046 & ON
E---R182 & TR182 SERIAL R18200001 THRU R18201628
FR182 SERIAL FR18200001 THRU FR18200070
F---R182 & TR182 SERIAL R18201629 & ON

Fuselage (Cont)

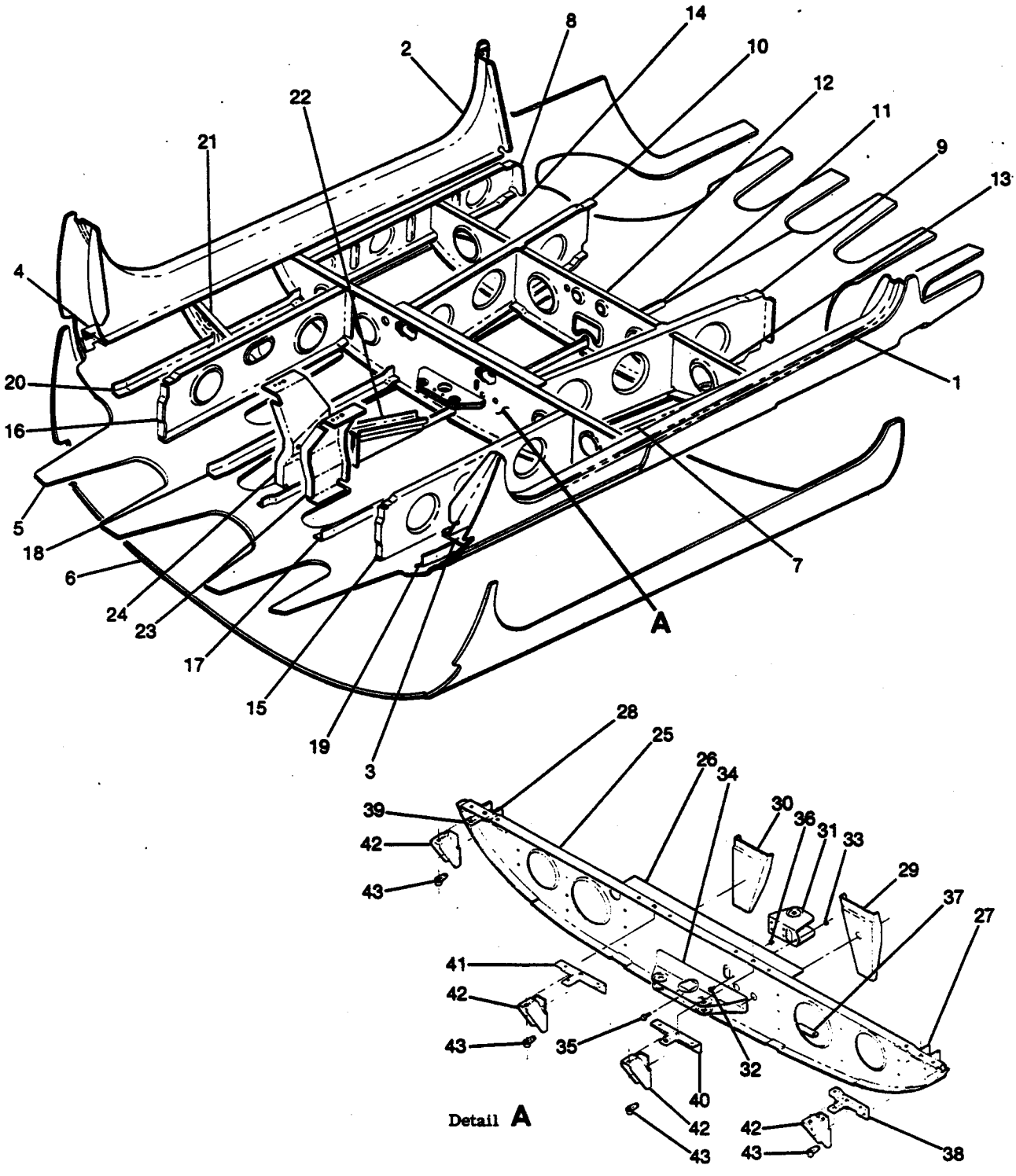


Figure 39. Fuselage Center Belly Section

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
39 -		FUSELAGE CENTER BELLY SECTION	NP	
- 1	0710036-3	SILL ASSY LOWER LH-DOOR	1	
- 2	0710036-4	SILL ASSY LOWER RH-DOOR	1	C
	0710036-6	SILL ASSY LOWER RH-DOOR	1	D
	S1863-1A	NUT	7	
- 3	2210018-1	SUPPORT ASSY-LOWER DOOR SILL	1	
- 4	2210018-2	SUPPORT ASSY-LOWER DOOR SILL	1	C
	2210018-6	SUPPORT ASSY-LOWER DOOR SILL	1	D
	NAS687A08	NUTPLATE	1	
	NAS680A3	NUTPLATE	2	D
- 5	0713684-3	DOUBLER-BELLY FWD DOORPOST	1	A
	0713684-4	DOUBLER-BELLY FWD DOORPOST	1	B
- 6	2210000-2	SKIN-CENTER BELLY SECTION	1	
- 7	2210010-1	BULKHEAD ASSY LH-LONGITUDINAL STA 45.00 TO STA 65.33	1	
- 8	2210010-2	BULKHEAD ASSY RH -LONGITUDINAL STA 45.00 TO STA 65.33	1	C
	2210010-6	BULKHEAD ASSY RH-LONGITNDINAL STA 45.00 TO STA 65.33	1	D
	NAS686A08	NUTPLATE	1	
	NAS680A3	NUTPLATE	2	D
	2270029-1	BRACKET ASSY-WIRE BUNDLE	3	D
- 9	2210011-1	BULKHEAD LH-LONGITUDINAL STA 45.00 TO STA 65.33	1	
-10	2210011-2	BULKHEAD RH-LONGITUDINAL STA 45.00 TO STA 65.33	1	
-11	2210020-1	STRINGER	1	
-12	2210012-1	BULKHEAD STA 56.32	1	
-13	2210025-1	BULKHEAD LH STA 56.32	1	
-14	2210025-2	BULKHEAD RH STA 56.32	1	
-15	0710702-1	BULKHEAD LH-LONGITUDINAL STA 26.97 TO STA 45.00	1	
-16	0710702-2	BULKHEAD RH-LONGITUDINAL STA 26.97 TO STA 45.00	1	
-17	0710703-1	STRINGER-LH INBD	1	
-18	0710703-2	STRINGER-RH INBD	1	
-19	0710703-3	STRINGER-LH OUTBD	1	
-20	0710703-4	STRINGER-RH OUTBD	1	
-21	0710704-2	BULKHEAD-STUB RH STA 36.40	1	
	0710704-1	BULKHEAD-STUB LH STA 36.40	1	
-22	2210022-1	SUPPORT ASSY-HYDRAULIC HAND PUMP	1	
-23	2210019-1	SUPPORT ASSY LH-HAND PUMP	1	
-24	2210019-2	SUPPORT ASSY RH-HAND PUMP	1	
	NAS682A3	NUTPLATE	1	
-25	2210013-1	BULKHEAD ASSY STA 45.00	1	
-26	2210014-1	ANGLE-REINFORCEMENT	1	
-27	0710664-1	DOUBLER LH-OUTBD SEAT BELT ATTACH	1	
-28	0710664-2	DOUBLER RH-OUTBD SEAT BELT ATTACH	1	
-29	2210015-1	DOUBLER LH-INBD SEAT BELT ATTACH	1	
-30	2210015-2	DOUBLER RH-INBD SEAT BELT ATTACH	1	
-31	2260103-1	BRACKET-ELEVATOR TRIM PULLEY	1	
		ATTACHING PARTS		
-32	AN3-4A	BOLT	1	
-33	MS21044N3	NUT	1	
		---*---		
-34	2260102-1	BRACKET-ELEVATOR PULLEY	1	
		ATTACHING PARTS		
-35	AN3-4A	BOLT	1	
-36	MS21044N3	NUT	1	
		---*---		
-37	0713702-1	CLIP-BRAKE LINE SUPPORT LH SIDE ONLY	1	
-38	1210427-13	STIFFENER ASSY LH OUTBD-SEAT BELT ATTACH	1	
-39	1210427-14	STIFFENER ASSY RH OUTBD-SEAT BELT ATTACH	1	
	NAS680A4	NUTPLATE	1	
-40	2210016-1	STIFFENER ASSY LH INBD-SEAT BELT ATTACH	1	
-41	2210016-2	STIFFENER ASSY RH INBD-SEAT BELT ATTACH	1	
	NAS680A4	NUTPLATE	1	
-42	0710662-3	BRACKET-SEAT BELT ATTACH	4	
-43	NAS696A4	NUTPLATE	1	
		A---R182 SERIAL R18200001 THRU R18200306		
		FR182 SERIAL FR18200001 THRU FR18200004		
		B---R182 & TR182 SERIAL R18200307 & ON		
		FR182 SERIAL FR18200005 THRU FR18200070		
		C---R182 & TR182 SERIAL R18200001 THRU R18201628		
		FR182 SERIAL FR18200001 THRU FR18200070		
		D---R182 & TR182 SERIAL R18201629 & ON		

Fuselage (Cont)

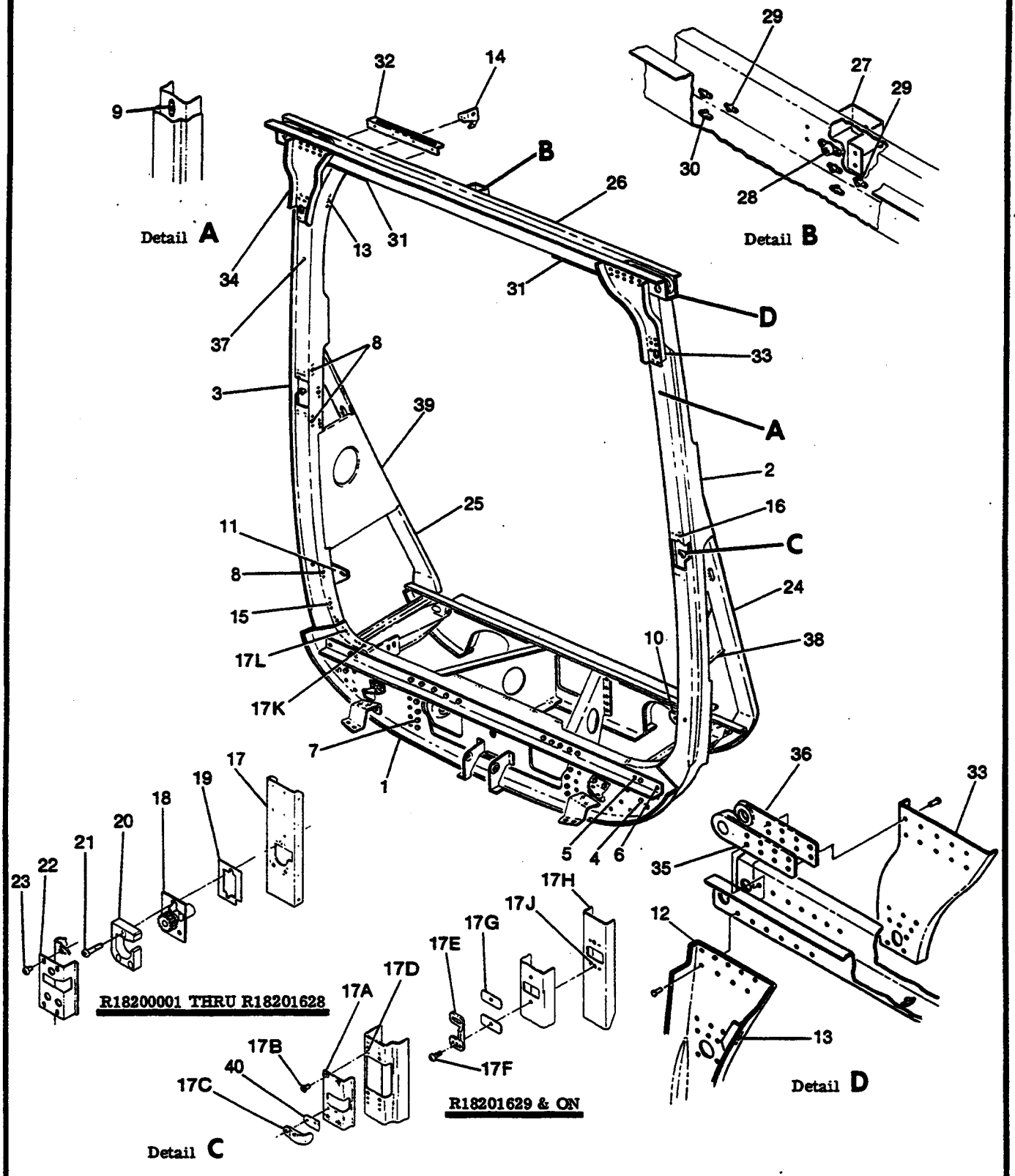


Figure 40. Landing Gear & Rear Doorpost Bulkhead Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
40 -		LANDING GEAR & REAR DOORPOST BHD ASSY	NP	
- 1	SEE FIG 41	BULKHEAD ASSY-MAIN GEAR ACTUATOR	1	
- 2	2211013-1	DOORPOST ASSY-REAR LH	1	A
	2211013-7	DOORPOST ASSY-REAR LH	1	C
	2210013-13	DOORPOST ASSY-REAR LH	1	D
- 3	2211013-2	DOORPOST ASSY-REAR RH	1	A
	2211013-8	DOORPOST ASSY-REAR RH	1	C
	2211013-14	DOORPOST ASSY-REAR RH	1	D
		ATTACHING PARTS		
- 4	AN177C10A	BOLT	1	
	AN960C716L	WASHER	1	
- 5	NAS1054-8-12	RIVET-HI SHEAR	1	
	NAS528A8	COLLAR	1	
- 6	NAS1054-8-7	RIVET-HI SHEAR	1	
	NAS528A8	COLLAR	1	
- 7	NAS105-8-9	RIVET-HI SHEAR	4	
	NAS528A8	COLLAR	4	
		---*---		
- 8	S1863-2	NUTPLATE TIN	3	
- 9	S1863-3	NUTPLATE TIN	1	
-10	0711665-1	BRACKET-SEAT SUPPORT LH	1	
-11	0711665-2	BRACKET-SEAT SUPPORT RH	1	
-12	0711604-53	DOUBLER-LH	1	
	0711604-52	DOUBLER-RH	1	
-13	NAS680A4	NUTPLATE	2	
	NAS686A4	NUTPLATE ALT	2	
-14	0762044	BRACKET-PUSH PULL CABLE UPPER RH ONLY	1	
-15	NAS680A08	NUTPLATE RH ONLY	1	A
	NAS680A08	NUTPLATE 3 RH & 2 LH	5	B
-16	MS21073L3	NUTPLATE	4	C
-17	2211018-1	DOUBLER ASSY-LH DOORPOST	1	C
	2211018-2	DOUBLER ASSY-RH DOORPOST	1	D
-17A	1212145-1	COVER ASSY-STRIKER PLATE	1	D
		ATTACHING PARTS		
-17B	AN507-1032RG	SCREW	4	D
		---*---		
-17C	1212146-1	ACTUATOR-DOOR LATCH	1	D
-17D	NAS683A3	NUTPLATE	4	D
-17E	1212144-1	STRIKER	1	D
		ATTACHING PARTS		
-17F	NAS221-9	SCREW	2	D
-17G	1212147-1	SHIM-STRIKER	AR	D
	1212151-1	SHIM-STRIKER	AR	D
		---*---		
-17H	2211080-1	DOUBLER ASSY-LH	1	D
	2211080-2	DOUBLER ASSY-RH	1	D
-17J	NAS686A3	NUTPLATE	2	
-17K	NAS682A3	NUTPLATE RH ONLY	1	D
-17L	NS680A3	NUTPLATE RH ONLY	1	D
-18	0711694-27	CLUTCH ASSY-LH DOORPOST	1	
	0711694-25	CLUTCH ASSY-LH DOOR POST ALTERNATE	1	
	0711694-28	CLUTCH ASSY-RH DOORPOST	1	
	0711694-26	CLUTCH ASSY-RH DOORPOST ALTERATE	1	
-19	0711695-14	SHIM	1	
-20	0711695-13	GUIDE	1	
		ATTACHING PARTS		
-21	NAS221-5	SCREW	3	
		---*---		
-22	0711695-11	COVER-LH CLUTCH ASSY	1	
	0711695-12	COVER-RH CLUTCH ASSY	1	
		ATTACHING PARTS		
-23	NAS221-15	SCREW	4	
		---*---		
-24	2211016-3	BULKHEAD ASSY LH-DIAGONAL WEU 2211016-5	1	A
	2211016-5	BULKHEAD ASSY LH-DIAGONAL	1	B
-25	2211016-4	BULKHEAD ASSY RH-DIAGONAL WEU 2211016-6	1	A
	2211016-6	BULKHEAD ASSY RH-DIAGONAL	1	B
	2211061-1	STIFFENER LH USED ON 2211016-3 ONLY	1	A
	2211061-2	STIFFENER RH USED ON 2211016-4 ONLY	1	A
	NAS680A08	NUTPLATE	2	B

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
40 -26	0711605-203	SPAR ASSY-REAR CARRY THRU	1	E
	0711605-204	SPAR ASSY-REAR CARRY THRU	1	F
-27	0512137	BRACKET-PULLEY	1	
-28	NAS686A3	NUTPLATE	1	
-29	NAS697A08	NUTPLATE	4	E
-30	NAS697A3	NUTPLATE	2	E
-31	0714007-1	GUARD-HEADLINER	2	
-32	0762053-1	GUIDE-FLAP FALLOW UP	1	
-33	2211060-1	GUSSET-LH	1	
-34	2211060-2	GUSSET-RH	1	
-35	0711606-5	FITTING-SPAR AFT LH	1	
	0711606-6	FITTING-SPAR AFT RH	1	
-36	0422229-12	FITTING-SPAR AFT LH	1	
	0422229-13	FITTING-SPAR AFT RH	1	
-37	S1093-1	PLUG BUTTON	4	
-38	2211004-1	GUSSET LH-DOORPOST WEU 2211004-3	1	A
	2211004-3	GUSSET LH-DOORPOST	1	B
-39	2211004-2	GUSSET RH-DOORPOST WEU 2211004-4	1	A
	2211004-4	GUSSET RH-DOORPOST	1	B
-40	1212150-1	SHIM-LATCH ACTUATOR	AR	D

A---R182 SERIAL R18200001 THRU R18201313
FR182 SERIAL FR18200001 THRU FR18200045
TR182 SERIAL R18200584 THRU R18201313
B---R182 & TR182 SERIAL R18201314 & ON
FR182 SERIAL FR18200046 & ON
C---R182 & TR182 SERIAL R18200001 THRU R18201628
FR182 SERIAL FR18200001 THRU FR18200070
D---R182 & TR182 SERIAL R18201629 & ON
E---R182 & TR182 SERIAL R18200001 THRU R18201928
F---R182 & TR182 SERIAL R18201929 & ON

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
41 -	2211010-200		BULKHEAD ASSY-MAIN GEAR ACTUATOR	1	A
			BULKHEAD ASSY-MAIN GEAR ACTUATOR	NP	J
	2211010-201		BULKHEAD ASSY-MAIN GEAR ACTUATOR	1	D
			BULKHEAD ASSY-MAIN GEAR ACTUATOR	NP	F
- 1	2241104-7		SUPPORT ASSY-OUTBD LANDING GEAR LH	1	
- 2	2241104-6		SUPPORT ASSY-OUTBD LANDING GEAR RH	1	
			ATTACHING PARTS		
- 3	AN177C11A		BOLT FWD	1	
	AN960C716		WASHER FWD	2	
- 4	AN177C10A		BOLT FWD	1	
	AN960C716		WASHER FWD	1	
- 5	NAS1054-8-11		RIVET-HI SHEAR FWD	1	
	NAS528A8		COLLAR FWD	1	
- 6	NAS1054-8-6		RIVET-HI SHEAR FWD	1	
	NAS528A8		COLLAR FWD	1	
- 7	NAS1054-8-7		RIVET-HI SHEAR FWD	1	
	NAS528A8		COLLAR FWD	1	
- 8	NAS1054-8-12		RIVET-HI SHEAR FWD	1	
	NAS528A8		COLLAR FWD	1	
- 9	AN5-5A		BOLT AFT	3	
-10	NAS1054-6-7		RIVET-HI SHEAR AFT INBD	1	
	NAS528A6		COLLAR AFT INBD	1	
			---*---		
	MS21209F5-10		INSERT AFT	3	
	MS21209F7-10		INSERT FWD	3	
	MS21209F5-15P		INSERT	1	
	NAS1395-C3L		INSERT	4	
-10A	AN565D1032H5		SETSCREW	1	
-10B	MS15001-1		FITTING-LUBRICATION	2	
-11	2241105-2	*	DOWN STOP PAD ASSY RH-MAIN LANDING GEAR WEU 2241105-8 ---	1	C
	2241105-1	*	DOWN STOP PAD ASSY LH-MAIN LANDING GEAR WEU 2241105-8 ---	1	C
-11A			DOWN STOP PAD ASSY FSO 2241105-8	NP	D
	2241105-8		DOWN STOP PAD ASSY FSO 2241121-1	NP	H
	2241121-1		DOWN STOP PAD ASSY	2	H
			ATTACHING PARTS		
-12	NAS221-6		SCREW	4	C
	AN3H3A		BOLT	4	D
	AN3H4A		BOLT	4	H
			---*---		
-13			DELETED		
			DELETED		
	2241105-6		BACKING PLATE	AR	
-14	1241607-9		SUPPORT ASSY LH-INBD LANDING GEAR	1	A
	1241607-21		SUPPORT ASSY-LH INBD LANDING GEAR	1	B
-15	1241607-10		SUPPORT ASSY RH-INBD LANDING GEAR	1	A
	1241607-22		SUPPORT ASSY-RH INBD LANDING GEAR	1	B
			ATTACHING PARTS		
-16	NAS464P4A6		BOLT FWD	1	
	AN960C416L		WASHER FWD	1	
-17	NAS464P4A9		BOLT FWD	1	
	AN960C416L		WASHER FWD	1	
	MS21042-4		NUT FWD	1	
-18	NAS464P4A6		BOLT FWD	5	
	AN960C416		WASHER FWD	5	
-19	NAS1054-8-9		RIVET-HI SHEAR FWD	1	
	NAS528A8		COLLAR FWD	1	
-20	NAS1054-6-6		RIVET-HI SHEAR AFT	6	
	NAS528A6		COLLAR AFT	6	
-21	2211019-1		SUPPORT-LH	1	
-22	2211019-2		SUPPORT-RH	1	
			---*---		
	NAS686A3		NUT	5	
	NAS697A3		NUT	1	
	MS21209F4-15		INSERT	3	A
	NAS75-4-006		BUSHING	3	A
	MS21209F5-15		INSERT	3	B
	NAS75-5-006		BUSHING	3	B
	NAS1395C4L		INSERT	8	
	MS15001-3		FITTING-LUBRICATION	1	

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Fuselage (Cont)

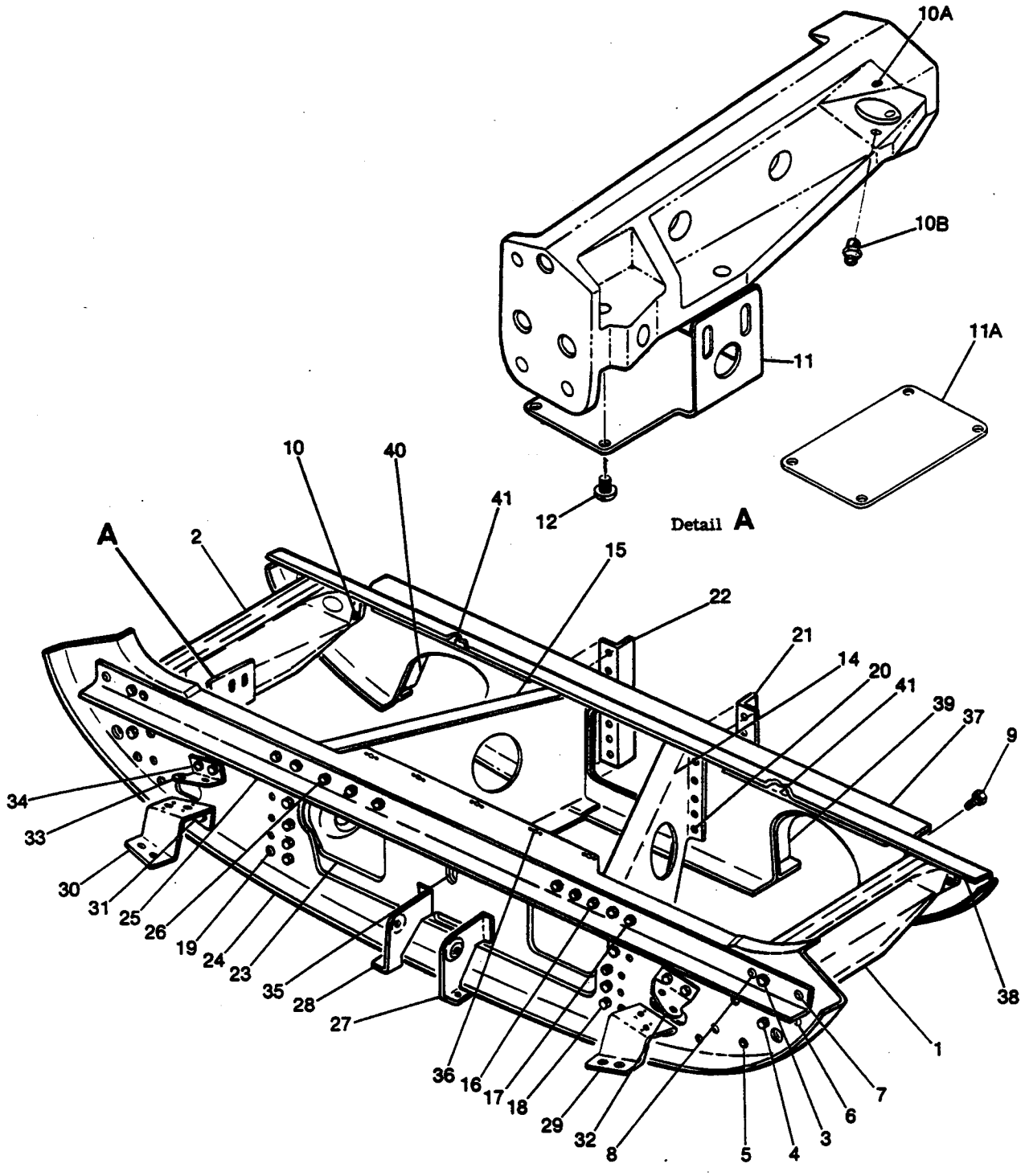


Figure 41. Main Gear Actuator Bulkhead Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
41 -	2211014-1	BULKHEAD ASSY-STA 65.33	1	E
	2211014-6	BULKHEAD ASSY-STA 65.33	1	F
-23	2211014-2	BULKHEAD-AFT	1	E
-24	2211014-3	BULKHEAD-FWD	1	E
	2211014-8	BULKHEAD-FWD	1	F
-25	2211051-1	SUPPORT ASSY-ANGLE	1	
	NAS687A08	NUTPLATE	1	
	NAS686A08	NUTPLATE	2	
-26	AN3-6A	BOLT	6	
	AN960C10	WASHER	6	
	MS21044N3	NUT	6	
-27	2260116-1	BRACKET-PULLEY	1	
-28	2260116-2	BRACKET-PULLEY	1	
-29	2211040-1	BRACKET ASSY-GEAR DOWNLOCK ACTUATOR LH WEU 2211040-7	1	
	2211040-7	BRACKET ASSY-GEAR DOWNLOCK ACTUATOR LH	1	
-30	2211040-2	BRACKET ASSY-GEAR DOWNLOCK ACTUATOR RH	1	
	2211040-8	BRACKET ASSY-GEAR DOWNLOCK ACTUATOR RH	1	
		ATTACHING PARTS		
-31	AN3-6A	BOLT	1	
	AN960-10	WASHER	1	
	MS21044N3	NUT	1	
		---*---		
	NAS697A4	NUTPLATE	1	
-32	2211045-3	BRACKET-GEAR DOWNLOCK ACTUATOR LH	1	
-33	2211045-4	BRACKET-GEAR DOWNLOCK ACTUATOR RH	1	
		ATTACHING PARTS		
-34	AN3-6A	BOLT	2	
	AN960-10	WASHER	2	
	MS21044N3	NUT	2	
		---*---		
-35	2260103-2	BRACKET-PULLEY	1	
		ATTACHING PARTS		
	AN3-4A	BOLT	1	
	AN960-10L	WASHER	1	
	MS21044N3	NUT	1	
		---*---		
-36	NAS680A3	NUTPLATE	5	
	2211015-3	BULKHEAD ASSY-MAIN LANDING GEAR STA 75.20	1	
-37	2211015-1	BULKHEAD-AFT	1	
-38	2211015-2	BULKHEAD-FWD	1	
-39	2211025-3	DOUBLER-LH	1	
-40	2211025-4	DOUBLER-RH	1	
-41	2211056-1	STIFFENER	2	

NOTE. *FOR INITIAL SPARES ORDER FOR AIRCRAFT PRIOR TO SERIALS R18200685 & FR18200046. AIRCRAFT MUST BE MODIFIED PER SK182-80.

A---R182 SERIAL R18200001 THRU R18200476
FR182 SERIAL R18200001 THRU R18200010
B---R182 SERIAL R18200477 & ON
FR182 SERIAL R18200011 & ON
C---R182 SERIAL R18200001 THRU R18200684
FR182 SERIAL FR18200001 THRU FR18200045
D---R182 SERIAL R18200685 THRU R18201628
& R18200001 THRU R18200684 THAT HAVE BEEN MODIFIED PER SK182-80.
FR182 SERIAL FR18200011 THRU FR18200070
& FR18200001 THRU FR18200011 THAT HAVE BEEN MODIFIED PER SK182-80.
E---R182 SERIAL R18200001 THRU R18201628
FR182 SERIAL FR18200001 THRU FR18200070
TR182 SERIAL R18200584 THRU R18201628
F---R182 & TR182 SERIAL R18201629 & ON
G---R182 SERIAL R18200001 THRU R18201941
FR182 SERIAL FR18200001 THRU FR18200070
TR182 SERIAL R18200584 THRU R18201941
H---R182 & TR182 SERIAL R18201942 & ON
J---R182 SERIAL R18200447 THRU R18200684
FR182 SERIAL R18200011 THRU FR18200045

Alighting Gear (Cont)

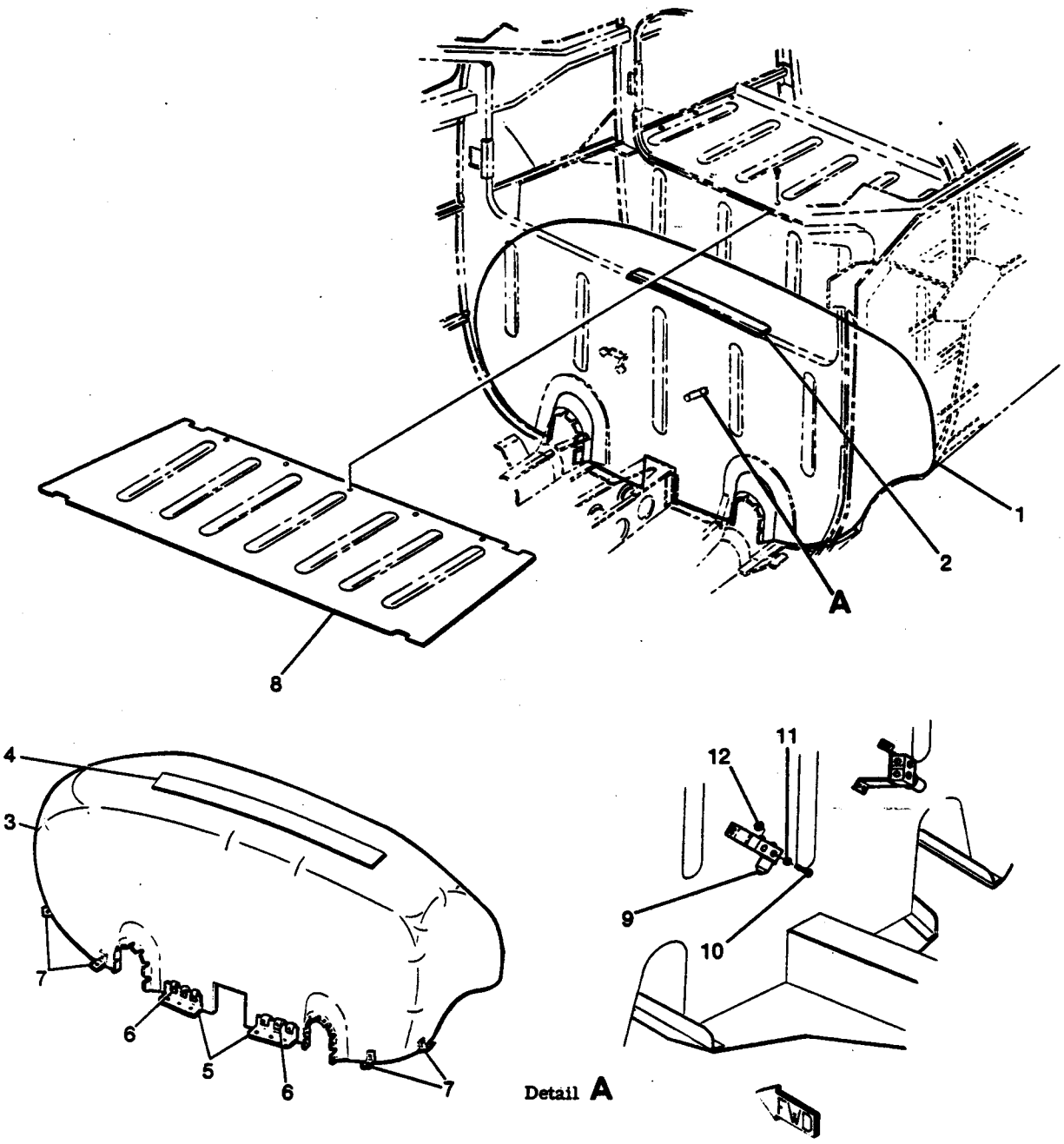


Figure 42. Wheel Well Detail - Main Landing Gear

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
42 -		WHEEL WELL DETAIL-MAIN LANDING GEAR	NP	
- 1	2211065-5	LINER ASSY	1	A
- 2	2211065-3	PAD	1	A
	1211061-67	CLIP	14	A
- 3	2211065-7	LINER ASSY	1	B
- 4	2211065-3	PAD	1	B
- 5	2212020-1	BRACKET 2 FWD & 2 AFT	4	B
- 6	NAS395-16-3	NUT 6 FWD & 6 AFT	12	B
- 7	S1154-1	BRACKET 4 FWD & 4 AFT	8	B
	S102178-6	SCREW	24	B
- 8	2212012-1	SHELF-LUGGAGE	1	
		ATTACHING PARTS		
	CR3243-4-2	RIVET-CHERRY	21	
	CR3243-4-1	RIVET-CHERRY	14	
		---*---		
- 9	YZ-2RN7T	SWITCH-GEAR UP INDICATOR	2	C
	S2586-1	SWITCH-GEAR UP INDICATOR	2	D
		ATTACHING PARTS		
-10	AN515-6R16	SCREW	2	
-11	AN960-6	WASHER	2	
-12	MS21044N06	NUT	2	
	2270004-1	SHIM-UP SWITCH .063 THICK	AR	
	2270004-2	SHIM-UP SWITCH .125 THICK	AR	
		---*---		
		A---R182 SERIAL R18200001 THRU R18200285 FR182 SERIAL FR18200001 THRU FR18200045		
		B---R182 SERIAL R18200286 & ON FR182 SERIAL FR18200046 & ON TR182 SERIAL R18200584 & ON		
		C---R182 SERIAL R18200001 THRU R18201928 TR182 SERIAL R18200584 THRU R18201928		
		D---R182 & TR182 SERIAL R18201929 & ON		

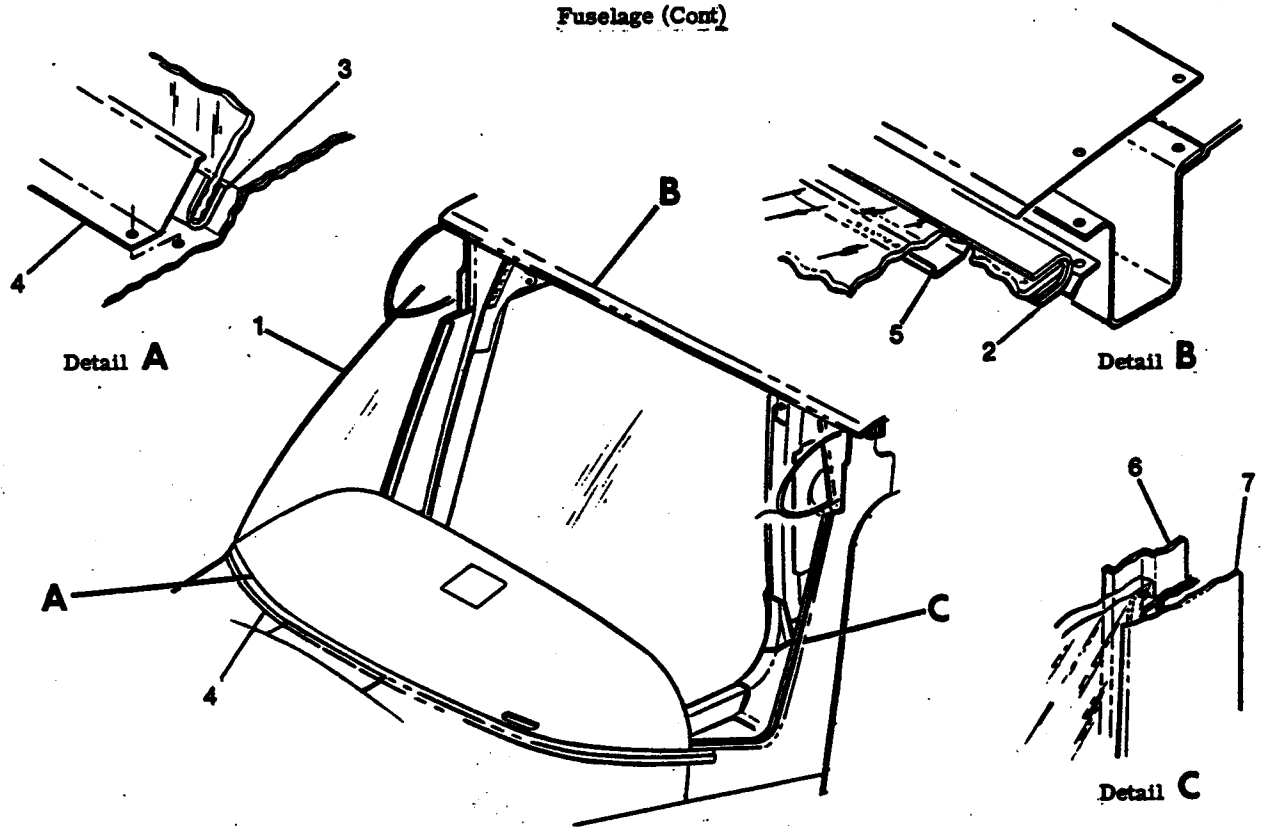


Figure 43. Windshield Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
43 -		WINDSHIELD INSTALLATION	NP	
- 1	0713538-3	WINDSHIELD ASSY-TINTED	1	
- 2	S1389-2	SEAL-UPPER 46.50 IN LG BKI REF S1389-2-46.50	1	
- 3	S1389-1	SEAL-LOWER 114.50 IN LG BKI REF S1389-1-114.50	1	
- 4	0713788-5	RETAINER ASSY-WINDSHIELD	1	
- 5	0713822-1	RETAINER-WINDSHIELD	1	
- 6	2213081-1	RETAINER-INNER LH	1	
	2213081-2	RETAINER-INNER RH	1	
- 7	2213082-1	RETAINER-OUTER LH	1	
	2213082-2	RETAINER-OUTER RH	1	

Fuselage (Cont)

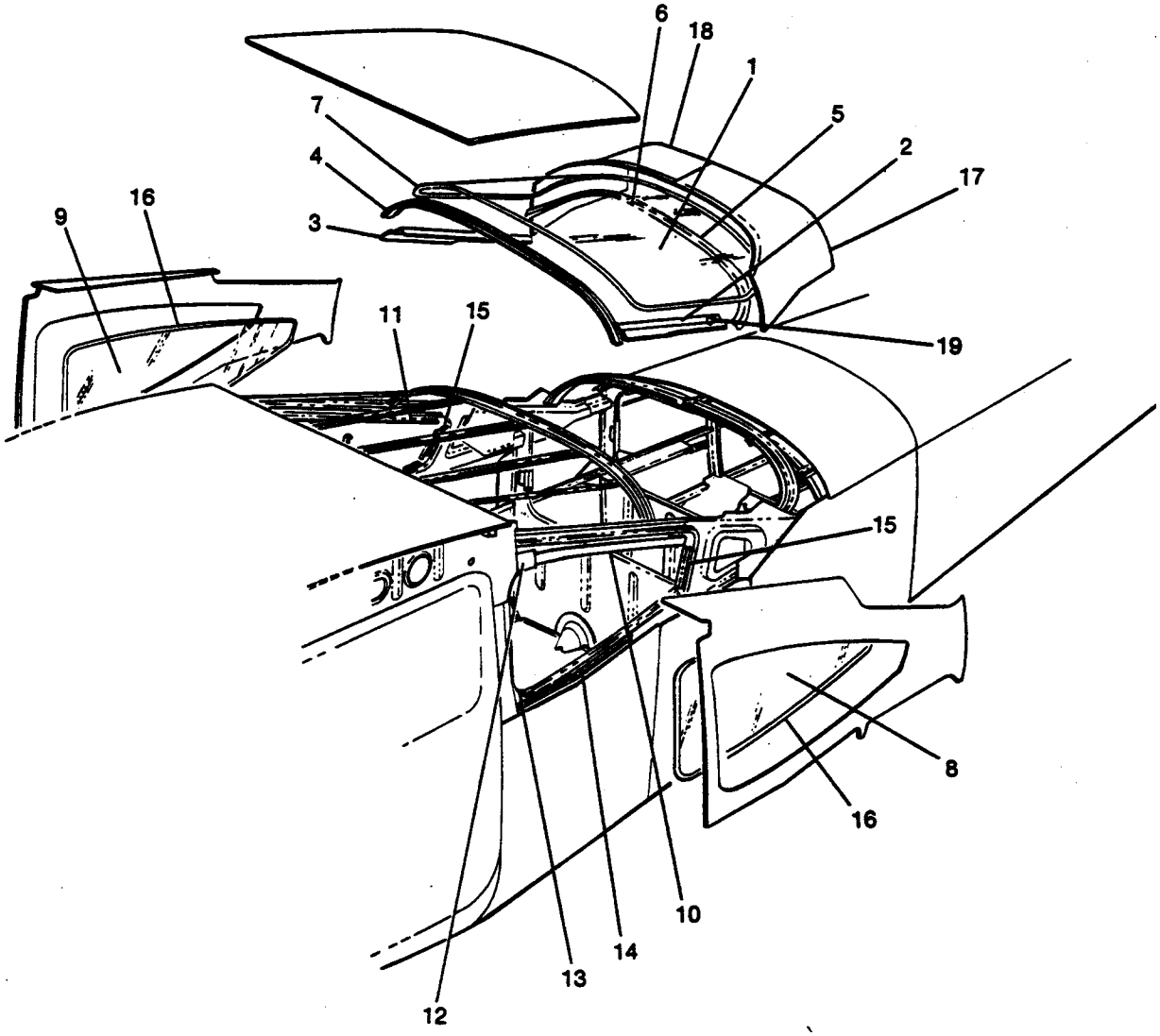
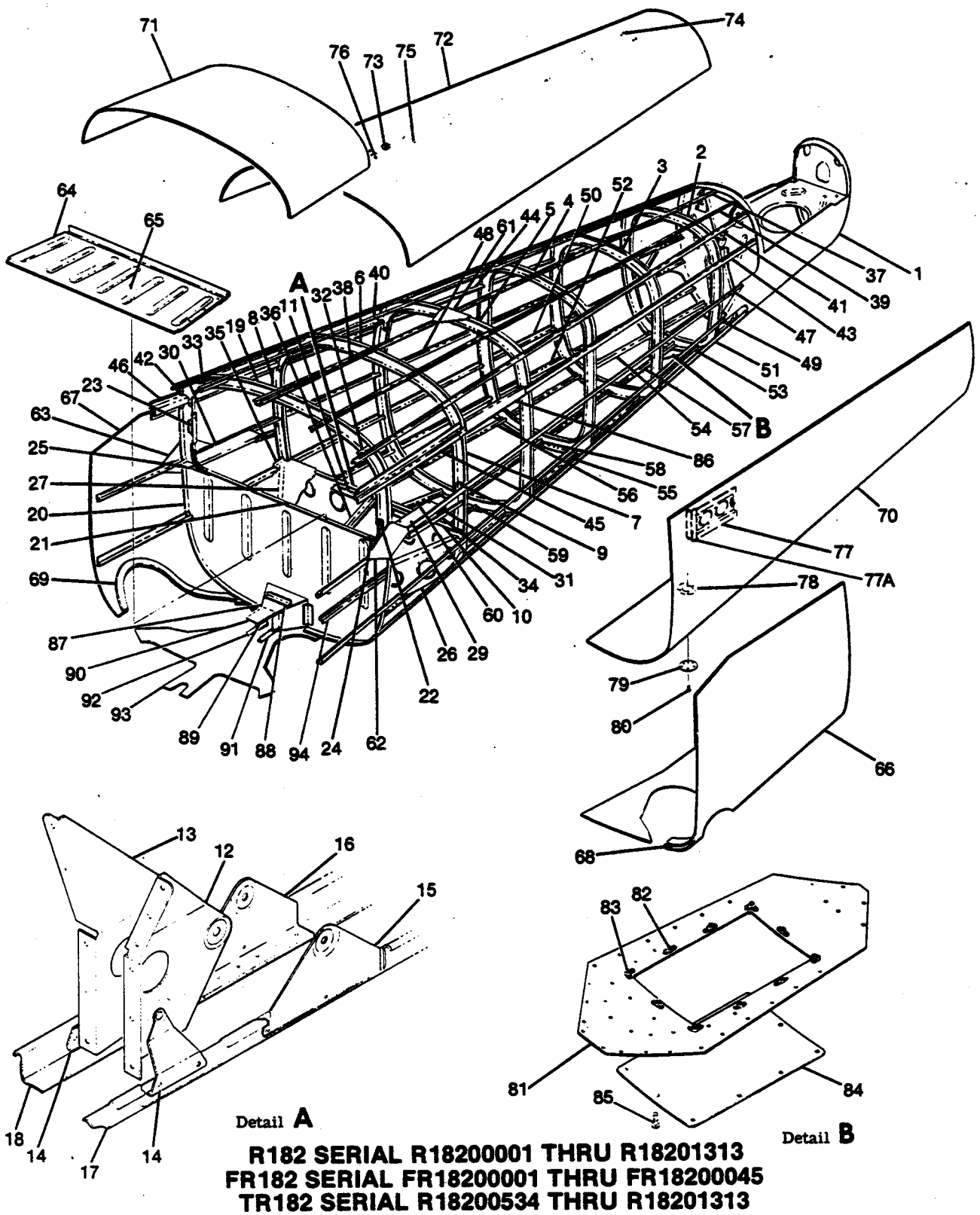


Figure 44. Aft Cabin Windows Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7 ›	UNITS PER ASSY	USABLE ON CODE
44 -		AFT CABIN WINDOWS INSTALLATION	NP	
- 1	0711800-10	WINDOW-REAR	1	A
	0711800-18	WINDOW-REAR	1	B
		ATTACHING PARTS		
- 2	0711681-3	RETAINER-LH	1	A
	2211075-3	RETAINER ASSY-LH	1	B
- 3	0711681-4	RETAINER-RH	1	A
	2211075-4	RETAINER ASSY-RH	1	B
- 4	0711681-1	RETAINER-UPPER FWD	1	
- 5	0712651-1	RETAINER-REAR LH	1	A
	2211076-1	RETAINER-REAR LH	1	B
- 6	0712651-2	RETAINER-REAR RH	1	A
	2211076-2	RETAINER-REAR RH	1	B
		---*---		
- 7	S1389-1	SEAL-WINDOW 118.00 IN LG BKI REF S1389-1-118.00	1	
- 8	0711800-11	WINDOW-SIDE LH	1	
- 9	0711800-12	WINDOW-SIDE RH	1	
		ATTACHING PARTS		
-10	0711680-3	RETAINER-UPPER LH	1	
	0700705-3	RETAINER ASSY-HEADLINER LH	1	A
	2215044-1	RETAINER ASSY-HEADLINER LH	1	B
-11	0711680-4	RETAINER-UPPER RH	1	
	0700705-4	RETAINER ASSY-HEADLINER RH	1	A
	2215044-2	RETAINER ASSY-HEADLINER	1	B
-12	2211041-1	RETAINER-FWD LH	1	
	2211041-2	RETAINER-FWD RH	1	
-13	0711680-1	RETAINER-LOWER LH	1	
-14	0711680-2	RETAINER-LOWER RH	1	
-15	0711680-5	RETAINER-AFT	2	
		---*---		
-16	S1166-1	SEAL-WINDOW 79.00 IN LG BKI REF S1166-1-79.00	2	
-17	0711800-7	SKIN-UPPER REAR LH	1	A
	0711800-21	SKIN-UPPER REAR LH	1	B
-18	0711800-8	SKIN-UPPER REAR RH	1	
	0711800-22	SKIN-UPPER REAR RH	1	B
-19	2215002-1	CLIP-UPHOLSTERY	2	A

A---R182 SERIAL R18200001 THRU R18201313
FR182 SERIAL FR18200001 THRU FR18200045
TR182 SERIAL R18200584 THRU R18201313
B---R182 & TR182 SERIAL R18201314 & ON
FR182 SERIAL FR18200046 & ON

Fuselage (Cont)



R182 SERIAL R18200001 THRU R18201313
FR182 SERIAL FR18200001 THRU FR18200045
TR182 SERIAL R18200534 THRU R18201313

Figure 45. Tailcone Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
45 -	2212000-1	TAILCONE ASSEMBLY-FUSELAGE	1	A
- 1	SEE FIG 47	AFT TAILCONE ASSY-FUSELAGE STA 209.00 TO STA 230.187	1	
- 2	0712612-2	BULKHEAD-UPPER STA 199.00	1	
	0712612-3	BULKHEAD-LOWER LH STA 199.00	1	
	0712612-4	BULKHEAD-LOWER RH STA 199.00	1	
- 3	0712612-6	BULKHEAD-UPPER STA 185.50	1	
	0712612-7	BULKHEAD-LOWER LH STA 185.50	1	
	0712612-8	BULKHEAD-LOWER RH STA 185.50	1	
- 4	0712611-2	BULKHEAD-UPPER STA 172.00	1	
	0712611-3	BULKHEAD-LOWER LH STA 172.00	1	
	0712611-4	BULKHEAD-LOWER RH STA 172.00	1	
	NAS680A3	NUTPLATE LH SIDE ONLY	1	
- 5	0712610-2	BULKHEAD-UPPER STA 156.00	1	
	0712610-3	BULKHEAD-LOWER LH STA 156.00	1	
	0712610-4	BULKHEAD-LOWER RH STA 156.00	1	
	2260105-1	BRACKET-ELEVATOR PULLEY	1	
- 6	0712609-2	BULKHEAD-UPPER STA 140.00	1	
- 7	0712609-9	BULKHEAD-LOWER LH STA 140.00	1	
- 8	0712609-10	BULKHEAD-LOWER RH STA 140.00	1	
- 9	0712753-1	BRACKET-BULKHEAD LH STA 140.00	1	
	0712753-2	BRACKET-BULKHEAD RH STA 140.00	1	
	NAS680A3	NUTPLATE	1	
-10	2212009-2	BULKHEAD-LOWER STA 140.00	1	
-11	2212005-1	STIFFENER-BULKHEAD STA 140.00	1	
-12	2260104-1	BRACKET-ELEVATOR TRIM PULL LH	1	
-13	2260104-2	BRACKET-ELEVATOR TRIM PULL RH	1	
-14	2260117-1	BRACKET-PULLEY SUPPORT	2	
-15	1260482-1	BRACKET-PULLEY SUPPORT	1	
-16	1260482-2	BRACKET-PULLEY SUPPORT	1	
		ATTACHING PARTS		
	AN525-832R7	SCREW	2	
	AN960-8L	WASHER	2	
	MS21044N08	NUT	2	
		---*---		
-17	0712627-33	STRINGER-LH	1	
-18	0712627-34	STRINGER-RH	1	
-19	2211008-2	BULKHEAD-UPPER STA 124.00	1	
-20	2211008-3	BULKHEAD-LOWER STA 124.00	1	
-21	NAS680A3	NUTPLATE	3	
	NAS682A3	NUTPLATE	2	
-22	2212004-1	STIFFENER-LH	1	
	2212004-2	STIFFENER-RH	1	
-23	2211007-1	DOUBLER	1	
		ATTACHING PARTS		
	NAS220-5	SCREW	4	
	NAS680A08	NUT	4	
		---*---		
-24	2211009-1	CLIP LH-LUGGAGE FLOOR	1	
-25	2211009-2	CLIP RH-LUGGAGE FLOOR	1	
-26	2211039-3	BULKHEAD ASSY LH-REAR SECTION LONGITUDINAL	1	
-27	2211039-4	BULKHEAD ASSY RH-REAR SECTION LONGITUDINAL	1	
-28	2211036-1	ANGLE	1	
-29	2212018-1	BRACKET ASSY LH-LUGGAGE SHELF	1	
-30	2212018-2	BRACKET ASSY RH-LUGGAGE SHELF	1	
	NAS680A3	NUTPLATE	2	
-31	2212010-1	BRACKET ASSY LH-LUGGAGE SHELF	1	
	2212010-2	BRACKET ASSY RH-LUGGAGE SHELF	1	
	NAS680A3	NUTPLATE	1	
-32	2212019-1	BRACKET ASSY LH-BAGGAGE RETAINER	1	
-33	2212019-2	BRACKET ASSY RH-BAGGAGE RETAINER	1	
	NAS682A3	NUTPLATE	1	
-34	2212017-1	DOUBLER-LH	1	
	2212017-2	DOUBLER-RH	1	
-35	2212013-1	RADIO SHELF	1	
-36	2212015-1	STIFFENER	1	

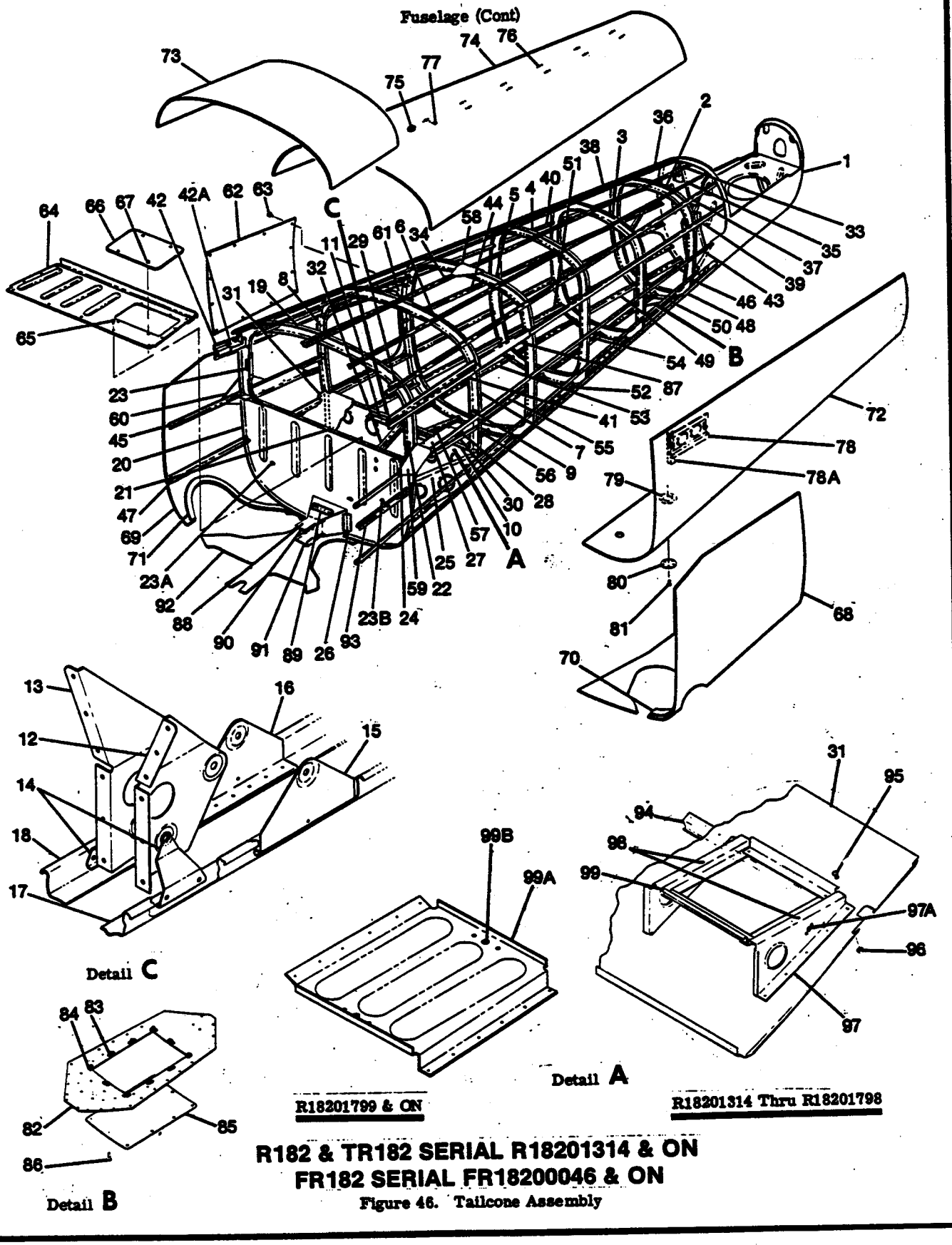
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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
45 -37	0712627-24	STRINGER-UPPER AFT	1	
-38	2212006-1	STRINGER ASSY-UPPER FWD	1	
	NAS697A08	NUTPLATE	2	
-39	0712653-9	STRINGER-LH	1	
-40	0712653-10	STRINGER-RH	1	
-41	0712653-11	STRINGER-LH	1	
-42	0712653-12	STRINGER-RH	1	
-43	0712627-41	STRINGER LH-AFT	1	
-44	0712627-42	STRINGER RH-AFT	1	
-45	0712647-3	STRINGER LH-FWD	1	
-46	0712647-4	STRINGER RH-FWD	1	
-47	0712627-39	STRINGER-LH	1	
-48	0712627-40	STRINGER-RH	1	
-49	0712627-9	STRINGER-LH	1	
-50	0712627-10	STRINGER-RH	1	
-51	0712627-31	STRINGER-LH	1	
-52	0712627-32	STRINGER-RH	1	
-53	0712627-5	STRINGER LH-AFT	1	
-54	0712627-6	STRINGER RH-AFT	1	
-55	0712627-29	STRINGER LH-FWD	1	
-56	0712627-30	STRINGER RH-FWD	1	
-57	0712627-22	STRINGER-BOTTOM CENTER AFT	1	
-58	0712627-35	STRINGER-BOTTOM CENTER FWD	1	
-59	0712627-27	STRINGER-LH	1	
-60	0712627-28	STRINGER-RH	1	
-61	0712527-1	DOUBLER	1	
-62	0712519-1	GUSSET-LH	1	
-63	0712519-2	GUSSET-RH	1	
-64	2212011-1	SHELF-LUGGAGE	1	
		ATTACHING PARTS		
-65	AN520-10R8	SCREW	11	
		---*---		
-66	2212000-6	SKIN-LOWER FWD LH	1	
-67	2212000-7	SKIN-LOWER FWD RH	1	
-68	2212000-9	DOUBLER LH-SKIN	1	
-69	2212000-10	DOUBLER RH-SKIN	1	
-70	2212000-2	SKIN-LOWER AFT LH	1	
	2212000-3	SKIN-LOWER AFT RH	1	
-71	2212000-5	SKIN-UPPER FWD	1	
-72	2212000-4	SKIN-UPPER AFT	1	
-73	1231052-1	BRACKET ASSY-DORSAL FIN	1	
	NAS686A08	NUTPLATE	1	
-74	NAS680A08K	NUTPLATE	14	
-75	NAS696A08K	NUTPLATE	1	
-76	NAS698A08K	NUTPLATE	1	
-77	1270623-5	BRACKET ASSY-ELT MOUNT	1	
	NAS680A3	NUTPLATE	2	
-77A	1270623-6	SUPPORT-ELT BRACKET ASSY	1	B
-78	S1048-2	DOUBLER ASSY	1	
	NAS395-14-3	NUTPLATE	6	
-79	S225-5	PLATE-INSPECTION	1	
		ATTACHING PARTS		
-80	S1021Z8-6	SCREW	6	
		---*---		
-81	0712607-8	DOUBLER-ACCESS DOOR	1	
-82	NAS697A08	NUTPLATE	6	
-83	NAS698A08	NUTPLATE	4	
-84	0712607-9	DOOR-ACCESS	1	
		ATTACHING PARTS		
-85	NAS520-8R6	SCREW	10	
		---*---		
-86	0712520-1	STIFFENER-LH	1	
	0712520-2	STIFFENER-RH	1	
-87	2211032-2	PLATE-LONGITUDINAL BULKHEAD TOP	1	
-88	2211066-1	BRACKET	1	
-89	2211074-1	SPLICE STIFFENER-UPPER LONGITUDINAL BULKHEAD	1	
-90	2211073-1	SPLICE STIFFENER-LWR LONGITUDINAL BULKHEAD	1	
-91	2212014-1	DOUBLER	1	
-92	0712509-1	STIFFENER-BAGGAGE DOOR JAM BULKHEAD	1	
	2212014-1	DOUBLER	1	

A---R182 SERIAL R18200001 THRU R18201313
FR182 SERIAL FR18200001 THRU FR18200045
TR182 SERIAL R18200584 THRU R18201313
B---R182 & TR182 SERIAL R18201018 THRU R18201313

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
46 -	2212000-11	TAILCONE ASSEMBLY-FUSELAGE	1	A
	2212000-15	TAILCONE ASSEMBLY-FUSELAGE	1	G
- 1	SEE FIG 47	AFT TAILCONE ASSY-FUSELAGE STA. 209.00 TO STA 230.187	1	
- 2	0712612-1	BULKHEAD ASSY STA 199.00	1	
	0712612-2	BULKHEAD-UPPER	1	
	0712612-3	BULKHEAD-LOWER LH	1	
	0712612-4	BULKHEAD-LOWER RH	1	
- 3	0712612-5	BULKHEAD ASSY STA 185.50	1	
	0712612-6	BULKHEAD-UPPER	1	
	0712612-7	BULKHEAD-LOWER LH	1	
	0712612-8	BULKHEAD-LOWER RH	1	
- 4	0712611-1	BULKHEAD ASSY STA 172.00	1	
	0712611-2	BULKHEAD-UPPER	1	
	0712611-3	BULKHEAD-LOWER LH	1	
	0712611-4	BULKHEAD-LOWER RH	1	
	NAS680A3	NUTPLATE LH SIDE ONLY	1	
- 5	0712610-7	BULKHEAD ASSY STA 156.00	1	
	0712610-2	BULKHEAD-UPPER	1	
	0712610-3	BULKHEAB-LOWER LH	1	
	0712610-8	BULKHEAD-LOWER RH	1	
	2260105-1	BRACKET-ELEVATOR PULLEY	1	
- 6	2212009-1	BULKHEAD ASSY STA 140.00	1	A
	2212009-4	BULKHEAD ASSY STA 140.00	1	G
	0712609-8	BULKHEAD ASSY-UPPER	1	
	0712609-2	BULKHEAD-UPPER	1	
- 7	0712609-9	BULKHEAD-LOWER LH	1	
- 8	0712609-10	BULKHEAD-LOWER RH	1	
- 9	0712753-1	BRACKET-LH BULKHEAD	1	
	0712753-2	BRACKET-RH BULKHEAD	1	
	NAS680A3	NUTPLATE LH SIDE ONLY	1	
-10	2212009-2	BULKHEAD-LOWER	1	
-11	2212005-1	STIFFENER-BULKHEAD	1	
-12	2260104-1	BRACKET-ELEVATOR TRIM PULLEY LH	1	
-13	2260104-2	BRACKET-ELEVATOR TRIM PULLEY RH	1	
	2212037-1	DOUBLER	1	G
	NAS680A4	NUTPLATE	2	G
	NAS680A4K	NUTPLATE	1	G
	NAS680A08K	NUTPLATE	2	G
-14	2260117-1	BRACKET-PULLEY SUPPORT	2	
-15	1260482-1	BRACKET-PULLEY SUPPORT LH	1	
-16	1260482-2	BRACKET-PULLEY SUPPORT RH	1	
		ATTACHING PARTS		
	AN525-832R7	SCREW	2	
	AN960-8L	WASHER	2	
	MS21044N08	NUT	2	
		---*---		
-17	0712627-33	STRINGER-LH	1	
-18	0712627-34	STRINGER-RH	1	
	2211008-1	BULKHEAD ASSY STA 124.00 WEU 2211008-5	1	B
	2211008-5	BULKHEAD ASSY STA 124.00	1	C
-19	2211008-2	BULKHEAD-UPPER	1	
	2211008-4	BULKHEAD ASSY-LOWER WEU 2211008-7	1	B
	2211008-7	BULKHEAD ASSY-LOWER	1	F
	2211008-9	BULKHEAD ASSY-LOWER	1	FG
-20	2211008-3	BULKHEAD-LOWER WEU 221008-6	1	B
	2211008-6	BULKHEAD-LOWER	1	F
	2211008-8	BULKHEAD-LOWER	1	G
-21	NAS680A3	NUTPLATE	3	
	NAS682A3	NUTPLATE	2	
-22	2212004-1	STIFFENER-LH	1	
	2212004-2	STIFFENER-RH	1	B
	2211082-1	DOUBLER ASSY-RH	1	C
-23	2211007-1	DOUBLER	1	
		ATTACHING PARTS		
	NAS220-5	SCREW	4	
	NAS680A08	NUTPLATE	4	
		---*---		
-23A	NAS680A08	NUTPLATE	4	
-23B	NAS680A4	NUTPLATE	2	

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R182 & TR182 SERIAL R18201314 & ON
FR182 SERIAL FR18200046 & ON

Figure 46. Tailcone Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
46 -24	2211009-1	CLIP LH-LUGGAGE FLOOR	1	
	2211009-2	CLIP RH-LUGGAGE FLOOR	1	
-25	2211039-3	BULKHEAD ASSY LH-REAR SECTION LONGITUDINAL	1	
	2211039-4	BULKHEAD ASSY RH-REAR SECTION LONGITUDINAL	1	
-26	2211036-1	ANGLE	1	
-27	2212018-1	BRACKET ASSY LH-LUGGAGE SHELF	1	
	2212018-2	BRACKET ASSY RH-LUGGAGE SHELF	1	
	NAS680A3	NUTPLATE	2	
-28	2212010-1	BRACKET ASSY LH-LUGGAGE SHELF	1	
	2212010-2	BRACKET ASSY RH-LUGGAGE SHELF	1	
	NAS680A3	NUTPLATE	1	
-29	2212019-1	BRACKET ASSY LH-BAGGAGE RETAINER	1	D
	2212019-2	BRACKET ASSY RH-BAGGAGE RETAINER	1	D
	NAS682A3	NUTPLATE	1	
-30	2212017-1	DOUBLER-LH	1	
	2212017-2	DOUBLER-RH	1	
-31	2212013-2	RADIO SHELF	1	A
	2212013-1	RADIO SHELF	1	G
-32	2212015-1	STIFFENER	1	
-33	0712627-24	STRINGER-UPPER AFT	1	
-34	2212006-1	STRINGER ASSY-UPPER FWD	1	
	NAS697A08	NUTPLATE	2	
-35	0712653-9	STRINGER-LH	1	
-36	0712653-10	STRINGER-RH	1	
-37	0712653-11	STRINGER-LH	1	
-38	0712653-12	STRINGER-RH	1	
-39	0712627-41	STRINGER LH-AFT	1	
-40	0712627-42	STRINGER RH-AFT	1	
-41	0712647-3	STRINGER LH-FWD	1	
-42	0712647-4	STRINGER RH-FWD	1	
-42A	2211078-2	BRACKET ASSY-BAGGAGE TIEDOWN RH	1	E
	2211078-1	BRACKET ASSY-BAGGAGE TIEDOWN LH	1	E
-43	0712627-39	STRINGER-LH	1	
-44	0712627-37	STRINGER-RH AFT	1	
-45	0712627-36	STRINGER-RH FWD	1	
-46	0712627-9	STRINGER-LH	1	
-47	0712627-38	STRINGER-RH	1	
-48	0712627-31	STRINGER-LH	1	
-49	0712627-32	STRINGER-RH	1	
-50	0712627-5	STRINGER-LH AFT	1	
-51	0712627-6	STRINGER-RH AFT	1	
-52	0712627-29	STRINGER-LH FWD	1	
-53	0712627-30	STRINGER-RH FWD	1	
-54	0712627-22	STRINGER-BOTTOM CENTER AFT	1	
-55	0712627-35	STRINGER-BOTTOM CENTER FWD	1	
-56	0712627-27	STRINGER-LH	1	
-57	0712627-28	STRINGER-RH	1	
-58	0712527-1	DOUBLER	1	
-59	0712519-1	GUSSET-LH	1	
-60	0712519-2	GUSSET-RH	1	
-61	2212025-1	DOUBLER ASSY-TAILCONE DOOR	1	
	NAS680A3	NUTPLATE	4	
	NAS682A3	NUTPLATE	1	
-62	2212026-1	DOOR-TAILCONE ACCESS	1	
		ATTACHING PARTS		
-63	AN525-10R6	SCREW	12	
		---*---		
-64	2212024-1	SHELF ASSY-LUGGAGE	1	
		ATTACHING PARTS		
-65	AN520-10R8	SCREW	11	
		---*---		
	S1853-1	RECEPTACLE	4	
-66	2212023-1	PLATE ASSY-BATTERY ACCESS	1	
-67	S1853-13-080	STUD	4	
	S1853-4	PIN	4	
-68	2212000-6	SKIN-LOWER FWD LH	1	
-69	2212000-7	SKIN-LOWER FWD RH	1	
-70	2212000-9	DOUBLER LH-SKIN	1	
-71	2212000-10	DOUBLER RH-SKIN	1	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
46 -72	2212000-13	SKIN-LOWER AFT LH	1	A
	2212000-2	SKIN-LOWER AFT LH	1	G
	2212000-12	SKIN-LOWER AFT RH	1	A
	2212000-14	SKIN-LOWER AFT RH	1	G
-73	2212000-5	SKIN-UPPER FWD	1	
-74	2212000-4	SKIN-UPPER AFT	1	
-75	1231052-1	BRACKET ASSY-DORSAL FIN	1	
	NAS686A08	NUTPLATE	2	
-76	NAS680A08K	NUTPLATE	14	
-77	NAS696A08K	NUTPLATE	1	
	MS21073L08	NUTPLATE	1	
-78	1270623-5	BRACKET ASSY-ELT MOUNT	1	B
	2270021-1	BRACKET ASSY-ELT MOUNT	1	C
	NAS680A3	NUTPLATE	2	
-78A	1270623-6	SUPPORT-ELT BRACKET ASSY	1	
-79	S1048-2	DOUBLER-INSPECTION PLATE	1	
	NAS395-14-3	NUTPLATE	6	
-80	S225-5	PLATE-INSPECTION	1	
		ATTACHING PARTS		
-81	S1021Z8-6	SCREW	6	
		---*---		
-82	0712607-8	DOUBLER-ACCESS DOOR	1	
-83	NAS697A08	NUTPLATE	6	
-84	NAS698A08	NUTPLATE	4	
-85	0712607-9	DOOR-ACCESS	1	
		ATTACHING PARTS		
-86	NAS520-8R6	SCREW	10	
		---*---		
-87	0712520-1	STIFFENER-LH	1	
	0712520-2	STIFFENER-RH	1	
-88	2211032-2	PLATE AFT-LONGITUDINAL BULKHEAD TOP	1	
-89	2211066-1	BRACKET	1	
-90	2211074-1	SPLICE STIFFENER-UPPER LONGITUDINAL BULKHEAD	1	
-91	2211073-1	SPLICE STIFFENER-LOWER LONGITUDINAL BULKHEAD	1	
-92	2212014-1	DOUBLER	1	
-93	0712509-1	STIFFENER-BAGGAGE DOOR JAMB BULKHEAD	1	
	0712514-1	GUSSET	1	
-94	2212028-1	STIFFENER	1	A
	2212027-1	RACK ASSY-BATTERY	1	A
		ATTACHING PARTS		
-95	AN525-10R6	SCREW	2	A
-96	MS21044N3	NUT	2	A
		---*---		
-97	2212021-1	SUPPORT ASSY LH-BATTERY	1	
	2212021-2	SUPPORT ASSY RH-BATTERY	1	
-97A	NAS680A4	NUTPLATE LH SUPPORT ASSY ONLY	1	
-98	NAS686A4	NUTPLATE	1	
-99	2212022-1	SUPPORT-BATTERY	2	
-99A	2212036-1	RACK ASSY-BATTERY SUPPORT	1	G
-99B	NAS686A4	NUTPLATE	2	G

A---R182 & TR182 SERIAL R18201314 THRU R18201798
FR182 SERIAL FR18200046 THRU R18200070
B---R182 & TR182 SERIAL R18201314 THRU R18201628
FR182 SERIAL FR18200046 THRU FR18200070
C---R182 & TR182 SERIAL R18201629 & ON
D---R182 & TR182 SERIAL R18201314 THRU R18201469
FR182 SERIAL FR18200046 THRU FR18200070
E---R182 & TR182 SERIAL R18201470 & ON
F---R182 & TR182 SERIAL R1821629 THRU R18201798
G---R182 & TR182 SERIAL R18201799 & ON

Fuselage (Cont)

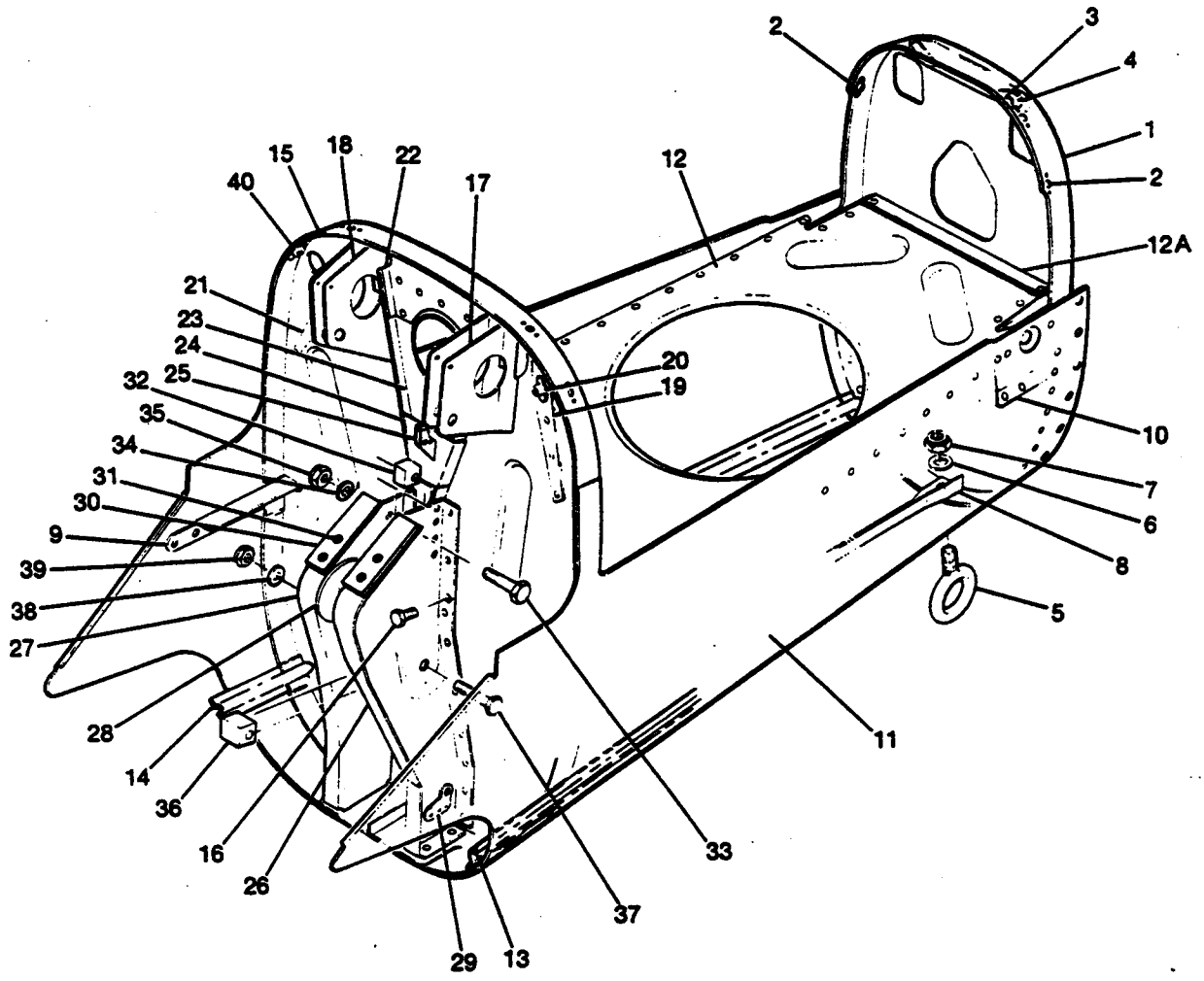


Figure 47. Aft Tailcone Assembly Sta. 209.00 to 230.187

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
47 -	0712525-4	AFT TAILCONE ASSY-FUSELAGE STA 209.00 TO STA 230.187	1	
- 1	0712523-1	BULKHEAD ASSY-FUSELAGE STA 230.187	1	
- 2	NAS697A08	NUTPLATE	4	
- 3	0712528-1	DOUBLER ASSY	1	
- 4	NAS696A3	NUTPLATE	2	
- 5	0422344	EYEBOLT-MOORING	1	
		ATTACHING PARTS		
- 6	AN960-516L	WASHER	1	
- 7	MS21042L5	NUT	1	
		---*---		
- 8	0712619-2	STRINGER-AFT TAILCONE	1	
- 9	0712618-4	ANGLE-BULKHEAD SUPPORT RH	1	
	0712618-3	ANGLE-BULKHEAD SUPPORT LH	1	
-10	0712524-1	BRACKET LH-STABILIZER ATTACH	1	
	0712524-2	BRACKET RH-STABILIZER ATTACH	1	
-11	0712525-3	SKIN-AFT TAILCONE	1	
-12	0712522-5	BULKHEAD ASSY-HORIZONTAL	1	
	0712522-3	SUPPORT ASSEMBLY	1	
	NAS680A3	NUTPLATE	2	
	0712533-1	ANGLE-ATTACH	1	
-13	0712526-1	STRINGER-AFT TAILCONE LH	1	
-14	0712526-2	STRINGER-AFT TAILCONE RH	1	
-15	0712615-5	BULKHEAD ASSY-FUSELAGE STA 209.00	1	
		ATTACHING PARTS		
-16	AN3-5A	BOLT	2	
	AN960-10	WASHER	2	
		---*---		
-17	1260491-1	BRACKET-PULLEY LH	1	
-18	1260491-2	BRACKET-PULLEY RH	1	
		ATTACHING PARTS		
	AN3-3A	BOLT	1	
	MS21044N3	NUT	1	
		---*---		
-19	1212127-1	DOUBLER ASSY-FWD 1 RH & 1 LH	2	
-20	NAS697A4	NUTPLATE	1	
-21	1212127-3	DOUBLER-AFT 1 RH & 1 LH	2	
-22	1212126-1	DOUBLER-BULKHEAD	1	
-23	0712521-1	DOUBLER-FIN SUPPORT	1	
-24	2260106-1	SUPPORT-PULLEY BRACKET	1	
-25	0760137-1	BRACKET-ELEVATOR TAB CONTROL PULLEY	1	
-26	0712621-7	BRACKET ASSY-ELEVATOR BELLCRANK LH	1	
-27	0712621-8	BRACKET ASSY-ELEVATOR BELLCRANK RH	1	
-28	0712306-5	DOUBLER	1	
-29	0712650-1	BRACKET-ELEVATOR SPRING	1	
-30	0760129-1	STRIP	2	
		ATTACHING PARTS		
-31	AN515-6R6	SCREW	2	
	MS21044N06	NUT	2	
		---*---		
-32	0510146-8	SPACER-RUDDER BELLCRANK STOP	1	
		ATTACHING PARTS		
-33	AN4-12A	BOLT	1	
-34	AN960-416	WASHER	1	
-35	MS21042L4	NUT	1	
		---*---		
-36	0510146-3	SPACER-RUDDER BELLCRANK STOP	1	A
	0510146-9	SPACER-RUDDER BELLCRANK STOP	1	B
		ATTACHING PARTS		
-37	AN4-14A	BOLT	1	
-38	AN960-416	WASHER	1	
-39	MS21042L4	NUT	1	
		---*---		
-40	NAS697A08	NUTPLATE	4	
		A---R182 SERIAL R18200001 THRU R18200687 FR182 SERIAL FR18200001 THRU FR18200045 TR182 SERIAL R18200584 THRU FR18200687		
		B---R182 & TR182 SERIAL R18200688 & ON FR182 SERIAL FR18200046 & ON		

Fuselage (Cont)

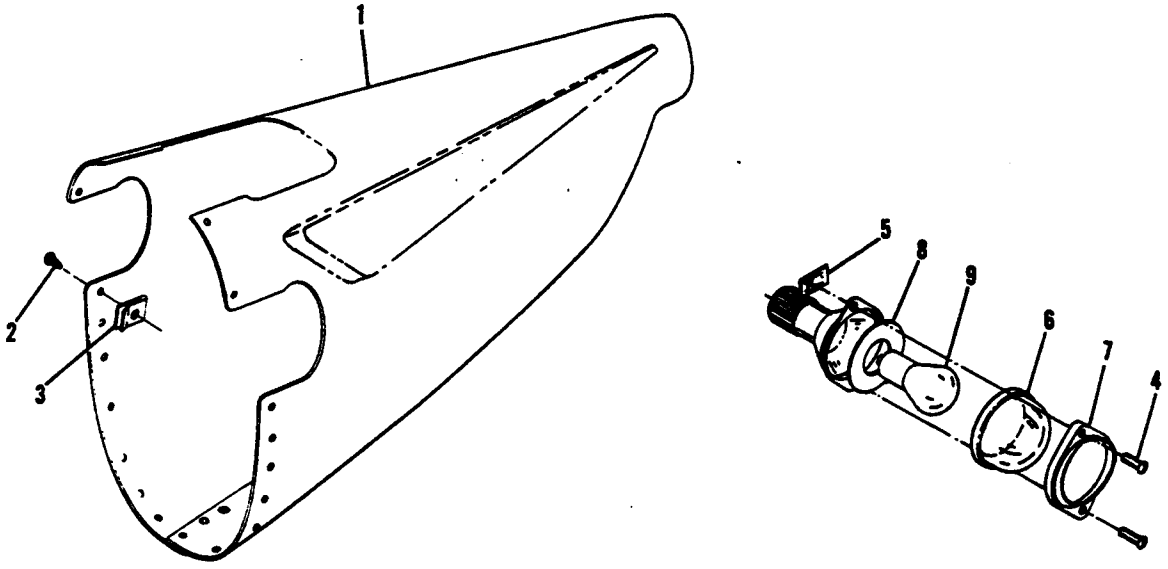


Figure 48. Stinger Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
48 -		STINGER INSTALLATION	NP	
- 1	1212010-15	STINGER ASSY	1	
		ATTACHING PARTS		
- 2	S1021Z8-8	SCREW	15	
- 3	NAS395-14-3	NUT	15	
		---*---		
	C622001-0102	LIGHT ASSY-TAIL	1	
		ATTACHING PARTS		
- 4	S1021Z6-10	SCREW	2	
- 5	NAS488-5-3	NUT	2	
		---*---		
- 6	A4513-1	LENS-CLEAR GMC	1	
- 7	C622001-0104	RETAINER-LENS GMC	1	
- 8	A2109-3	GASKET GMC	1	
- 9	MS35478-307	LAMP-TAIL LIGHT 24 VOLT	1	

Alighting Gear

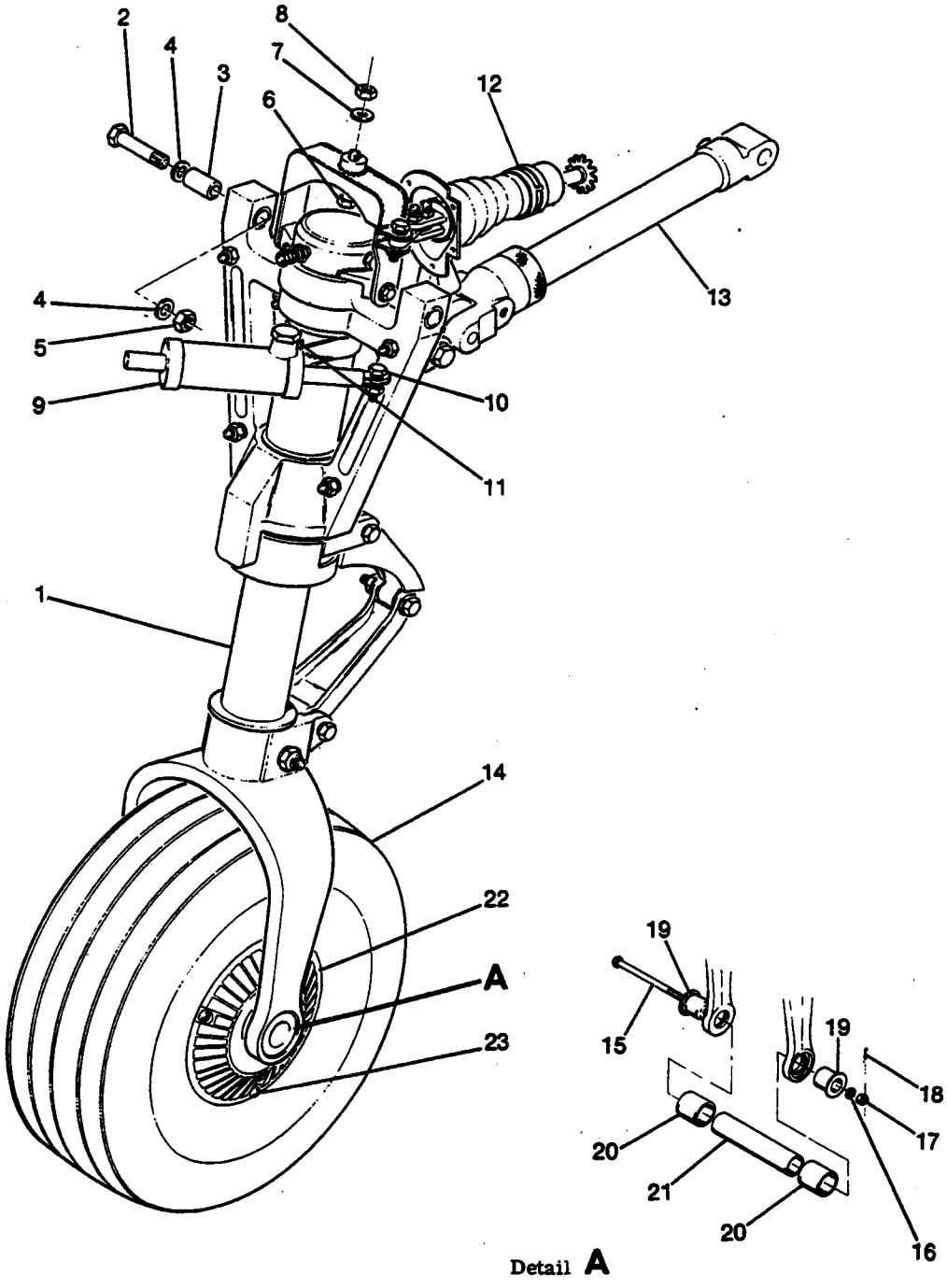
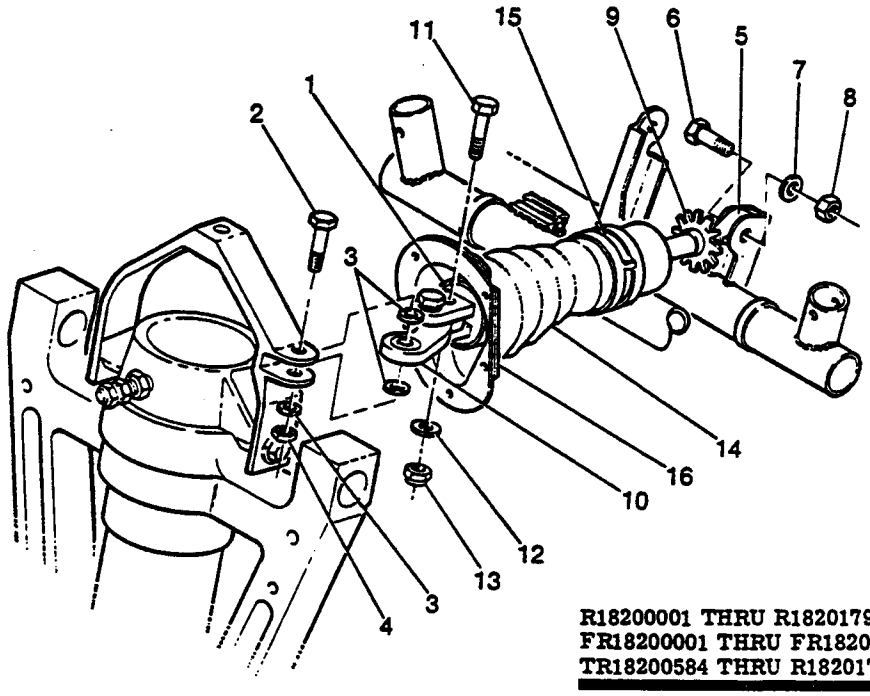


Figure 49. Nose Gear Installation

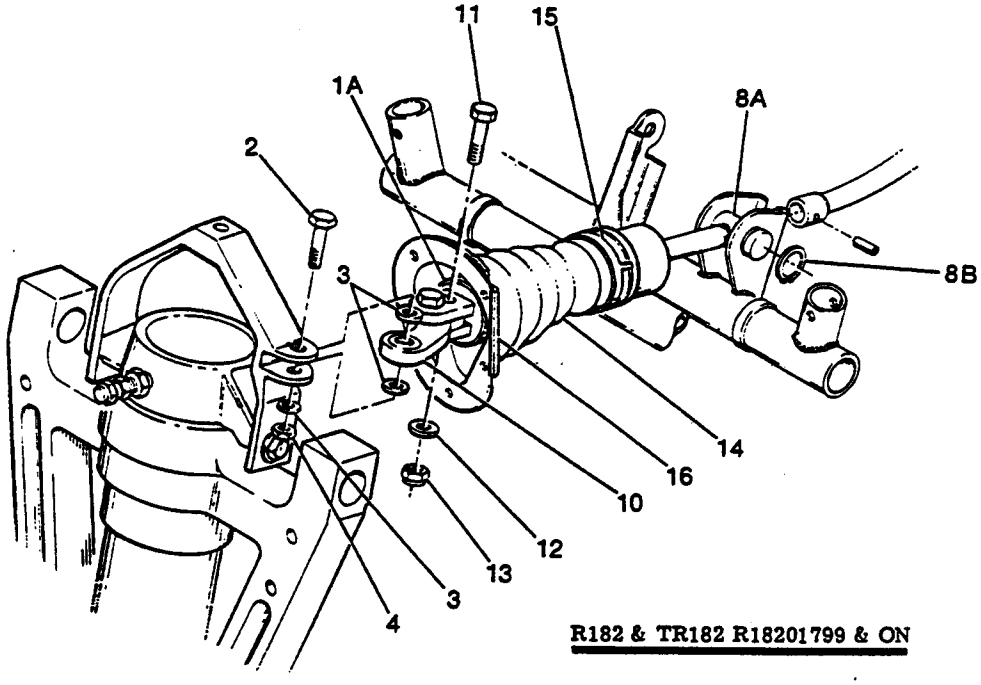
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
49 -		NOSE GEAR INSTALLATION	NP	
- 1	SEE FIG 51	NOSE GEAR SHOCK STRUT ASSY	1	
		ATTACHING PARTS		
- 2	NAS464P6LA24	BOLT	2	
- 3	IRA6	INNER RACE TOR	2	
- 4	AN960D616	WASHER	4	
- 5	MS21042L6	NUT	2	
- 6	AN4-15A	BOLT	1	
- 7	AN960-416	WASHER	1	
- 8	MS21045L4	NUT	1	
		---*---		
- 9	SEE FIG 54	DAMPENER ASSY-SHIMMY	1	
		ATTACHING PARTS		
-10	AN173-6	BOLT	1	A
	AN960-10	WASHER	2	A
	AN310-3	NUT	1	A
	MS24665-132	COTTER PIN	1	
	MS20392-2C15	PIN	1	C
		PIN FSO NAS6203-10D BOLT & AN320C3 NUT	1	D
	NAS6203-10D	BOLT	1	E
	AN320C3	NUT	1	E
-11	AN173-13A	BOLT	1	A
	NAS75-3-028	BUSHING	1	A
	AN960-10L	WASHER	1	A
	MS21045L3	NUT	1	A
	AN173-11	BOLT	1	B
	AN320-3	NUT	1	B
	MS24665-132	PIN	1	B
		---*---		
-12	SEE FIG 50	NOSE GEAR STEERING SYSTEM	1	
-13	SEE FIG 157	LANDING GEAR HYDRAULIC SYSTEM	1	
-14	SEE FIG 52	NOSE GEAR WHEEL ASSY	1	
		ATTACHING PARTS		
-15	AN5-47	BOLT	1	
-16	AN960-516L	WASHER	1	
-17	AN310-5	NUT	1	
-18	MS24665-136	PIN-COTTER	1	
-19	0543001	FERRULE	2	
-20	0543037-1	SPACER	2	
-21	0543003	TUBE-AXLE	1	
		---*---		
-22	0743627-5	HUB CAP-NOSE WHEEL VALVE STEM SIDE	1	
	0743627-6	HUB CAP-NOSE WHEEL	1	
		ATTACHING PARTS		
-23	AN515-8R4	SCREW	3	
	S2191-8-4	SCREW USED WITH MCCAULEY WHEEL	3	
	AN936-A8	WASHER	3	
		---*---		
	6241B	EXTENSION-VALVE	1	

A---R182 SERIAL R18200001 THRU R18200710
FR182 SERIAL FR18200001 THRU FR18200055
TR182 SERIAL R18200584 THRU R18200710
B---R182 & TR182 SERIAL R18200711 & ON
FR182 SERIAL FR18200056 & ON
C---R182 & TR182 SERIAL R18200711 THRU R18201276
FR182 SERIAL FR18200046 THRU FR18200055
D---R182 & TR182 SERIAL R18201277 THRU R18201940
FR182 SERIAL FR18200056 THRU FR18200070
E---R182 & TR182 SERIAL R18201941 & ON

Alighting Gear (Cont)



R18200001 THRU R18201798
FR18200001 THRU FR18200070
TR18200584 THRU R18201798



R182 & TR182 R18201799 & ON

Figure 50. Nose Gear Steering System

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
50 -		NOSE GEAR STEERING INSTALLATION	NP	
- 1	2260108-1	BUNGEE ASSY WEU 2260108-12	1	A
	2260108-12	BUNGEE ASSY	1	B
- 1A	2260108-13	BUNGEE ASSY	1	C
		ATTACHING PARTS		
- 2	AN3-10A	BOLT	1	
- 3	AN960-10L	WASHER	3	
- 4	MS21045L3	NUT	1	
- 5	S2049-4FG	ROD END	1	D
- 6	AN4-7A	BOLT	1	D
- 7	AN960-416	WASHER	1	D
- 8	MS21045L4	NUT	1	D
- 8A	2260010-1	BARREL NUT-RUDDER BAR & BUNGEE	1	C
- 8B	MS16624-3075	SNAP RING	2	C
		---*---		
- 9	2260110-2	SPROCKET-RUDDER TRIM	1	
		ATTACHING PARTS		
	NAS561P4-6	PIN	1	
		---*---		
-10	2260109-1	ARM ASSY	1	
		ATTACHING PARTS		
-11	AN3-10A	BOLT	2	
-12	AN960-10L	WASHER	2	
-13	MS21045L3	NUT	2	
		---*---		
-14	2260112-1	BOOT-BUNGEE	1	
		ATTACHING PARTS		
-15	NAS397-22	CLAMP	1	
-16	2260113-1	RETAINER	1	
		---*---		

A---R182 SERIAL R18200001 THRU R18201768
FR182 SERIAL FR18200001 THRU FR18200070
TR182 SERIAL R18200584 THRU R18201768
B---R182 & TR182 SERIAL R18201769 THRU R18201798
C---R182 & TR182 SERIAL R18201799 & ON
D---R182 SERIAL R18200001 THRU RU8201798
FR182 SERIAL FR18200001 THRU FR18200070
TR182 SERIAL R18200584 THRU R18201798

Alighting Gear (Cont)

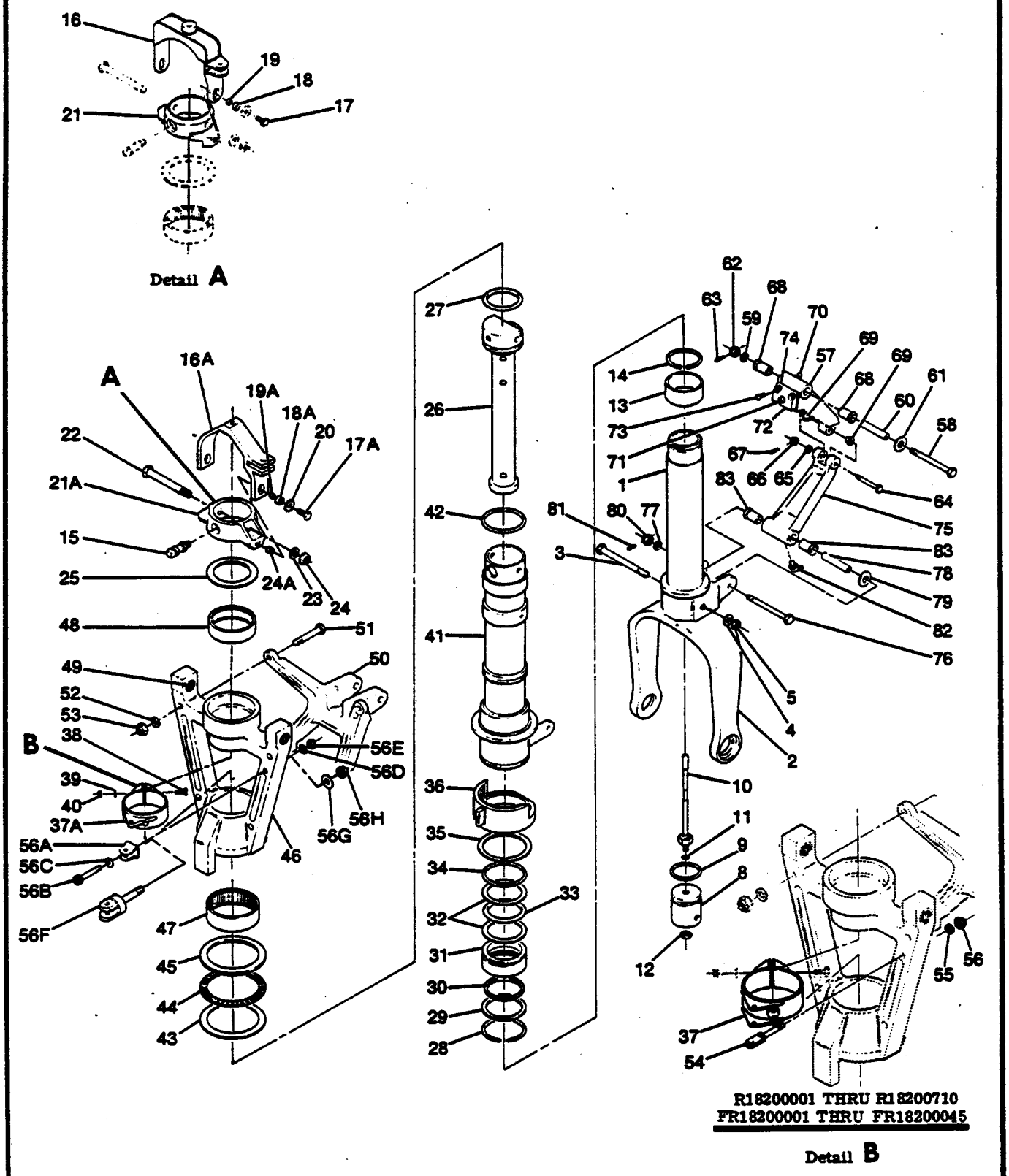


Figure 51. Nose Gear Shock Strut Assembly

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
51 -	2243001-205		SHOCK STRUT ASSEMBLY-NOSE GEAR	1	C
	2243001-203		SHOCK STRUT ASSEMBLY-NOSE GEAR	1	D
- 1	2243001-201		SHOCK STRUT ASSY-LWER	1	
- 2	0543043-12		FORK ASSY	NP	
			ATTACHING PARTS		
- 3	AN5-34A		BOLT	1	
- 4	AN960-516		WASHER	1	
- 5	MS21042L5		NUT	1	
			---*---		
	MS21209F4-15		INSERT	1	
- 6			DELETED NOT USED		
- 7			DELETED NOT USED		
- 8	0841200-56		PLUG	1	
- 9	MS28775-221		O-RING	1	
-10	0743626-9		PIN ASSY-METERING	1	
			ATTACHING PARTS		
-11	MS28775-010		O-RING	1	
-12	MS21042L4		NUT	1	
			---*---		
-13	1243021-1		BEARING	1	
-14	0841200-19		LOCK RING	1	
-15	S1827-1		VALVE ASSY	1	
-16	2243010-1		BELLCRANK ASSY WEU 2243017-1	1	
-16A	2243017-1	*	BELLCRANK-NOSE GEAR	1	
			ATTACHING PARTS		
-17	NAS464P3A3		BOLT	2	
-17A	NAS464P3A5	**	BOLT	2	
-18	NAS75-5-004		SPACER	2	
-18A	NAS75-5-008	**	BUSHING	2	
-19	S1003-91B		BUSHING	2	
-19A	S1003-93B	**	BUSHING	2	
-20	S1450-3-12-063		WASHER	2	
			---*---		
-21	2243004-1		COLLAR ASSY WEU 2243018-1	1	J
-21A	2243018-1	**	COLLAR ASSY	1	K
			ATTACHING PARTS		
-22	AN5-31A		BOLT	1	
-23	AN960-516		WASHER	1	
-24	MS21042L5		NUT	1	
			---*---		
-24A	MS21209F1-15		INSERT	2	
-25	1542009-2		WASHER	AR	
-26	2043004-1		HEAD & TUBE ASSY-SHOCK STRUT WEU 2443005-1	1	E
	2443005-1		HEAD & TUBE ASSY-SHOCK STRUT	1	F
-27	MS28775-225		PACKING	1	
-28	0841200-25		LOCK RING	1	
-29	0841200-15		RING-PACK RETAINER	1	
-30	S2418-1		RING-SCRAPER	1	
-31	1243626-1		RING-PACK SUPPORT	1	
-32	S1628-329		RING-BACK UP	2	
-33	MS28775-329		O-RING	1	
-34	MS28775-228		GASKET	1	
-35	MS16624-1275		SNAP RING	1	
-36	2043005-18		COLLAR ASSY	1	
-37	2243005-1		CLAMP-SHIMMY DAMPENER FSO 2243028-6	NP	C
	2243028-6		CLAMP ASSY-SHIMMY DAMPENER	1	N
-37A	2243015-1		CLAMP ASSY-SHIMMY DAMPENER ATTACH FSO 2243028-1	NP	N
	2243028-1		CLAMP ASSY-SHIMMY DAMPENER ATTACH	1	N
			ATTACHING PARTS		
-38	AN3-5A	***	BOLT	1	L
	AN4-5A		BOLT	1	N
-39	AN960-10	***	WASHER	2	L
	AN960-416		WASHER	2	N
-40	MS21045L3	***	NUT	1	L
	MS21042L4		NUT	1	N
			---*---		
-41	2043003-10		BARREL ASSY-NOSE GEAR	1	
-42	NAS1593-141		O-RING	1	
-43	S2014-9		RACE	1	
-44	S2013-4		BEARING	1	
-45	S2014-4		RACE	1	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
51 -		TRUNNION ASSY-NOSE GEAR	NP	
-46		TRUNNION FSO 2243003-7	1	A
		TRUNNION FSO 2243003-7	1	B
	2243003-7 %	TRUNNION	1	G
-47	S1997-44G16	BEARING	1	
-48	S1997-40G12	BEARING	1	
-49	S1997-9G12	BEARING	2	
-50	2243002-2	FITTING-ACTUATOR ATTACH	1	
		ATTACHING PARTS		
-51	AN176-20A	BOLT UPPER	2	
	AN176-17A	BOLT LOWER	2	
-52	AN960D616	WASHER	4	
-53	MS21045L6	NUT	4	
		---*---		
-54	2243020-1	EYEBOLT-SHIMMY DAMPENER FSO SK182-58	1	C
		ATTACHING PARTS		
-55		WASHER FSO SK182-58	1	C
-56		NUT FSO SK182-58	1	C
		---*---		
-56A		BRACKET-SHIMMY DAMPENER FSO SK182-60	1	H
		ATTACHING PARTS		
-56B		SCREW FSO SK182-60	1	H
-56C		WASHER FSO SK182-60	1	H
-56D		WASHER FSO SK182-60	1	H
-56E		NUT FSO SK182-60	1	H
		---*---		
-56F	2243021-1	CLEVIS BOLT-SHIMMY DAMPENER ATTACHMENT	1	G
		ATTACHING PARTS		
-56G	AN960-416L	WASHER	1	G
-56H	MS21042L4	NUT	1	G
		---*---		
-57	2043011-6	TORQUE LINK ASSY-UPR	1	
		ATTACHING PARTS		
-58	AN4-30	BOLT	1	
-59	AN960-416	WASHER	1	
-60	0543047-1	SPACER	1	
-61	S1450-6B14-010	WASHER	AR	
-62	AN310-4	NUT	1	
-63	MS24665-134	PIN-COTTER	1	
-64	NAS464P3-22	BOLT	1	
-65	AN960-10L	WASHER	1	
-66	AN310-3	NUT	1	
-67	MS24665-132	PIN-COTTER	1	
		---*---		
-68	NAS77-6-88	BUSHING	2	
-69	NAS77-3-23	BUSHING	2	
	NAS516-1	FITTING	1	
-70	MS15002-1	FITTING-LUBE	1	
-71	602EN67-6B	SWITCH-SQUAT MCS	1	
	H11-1287	SWITCH-SQUAT ALT CUT	1	
-72	2043023-2	BLOCK-CENTERING	1	
		ATTACHING PARTS		
-73	S1570-8-12	SCREW	2	
-74	2043038-1	SHIM	AR	
	2043038-2	SHIM	AR	
	2043038-3	SHIM	AR	
	2043038-4	SHIM	AR	
	2043038-5	SHIM	AR	
		---*---		
		CONTINUED ON NEXT PAGE		

FIGURE AND INDEX NO.	PART NUMBER	1 2 3 4 5 6 7 DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
51 -75	0442506-2	TORQUE LINK ASSY-LWR	1	
		ATTACHING PARTS		
-76	AN4-31	BOLT	1	
-77	AN960-416	WASHER	1	
-78	0543047-1	SPACER	1	
-79	S1450-6814-010	WASHER	AR	
-80	AN310-4	NUT	1	
-81	MS24665-134	PIN	1	
		---*---		
-82	MS15002-3	FITTING-LUBE	1	
-83	NAS77-6-88	BUSHING	2	
		NOTE. %WHEN INITIALLY REPLACING 2243003-7 FOR SERIALS PRIOR TO R18201277, ALSO ORDER EITHER 2243020-1 EYE BOLT OR 2243021-1 CLEVIS BOLT, AN960-416L WASHER AND MS21042L4 NUT, UNLESS SK182-58 OR SK182-60 HAS BEEN PREVIOUSLY INSTALLED		
		NOTE. *WHEN INITALLY ORDERING THIS PART FOR SPARES ALSO ORDER PARTS MARKED **.		
		NOTE. ***USED WITH 2243005-1 UNLESS MODIFIED BY SK182-83 AND USED WITH 2243015-1 UNLESS MODIFIED BY SK182-84		
		A---R182 SERIAL R18200001 THRU R18200564 FR182 SERIAL FR18200001 THRU FR18200020		
		B---R182 SERIAL R18200565 THRU R18201276 FR182 SERIAL FR18200021 THRU FR18200045 TR182 SERIAL R18200584 THRU R18201276		
		C---R182 SERIAL R18200001 THRU R18200710 FR182 SERIAL FR18200001 THRU FR18200045 TR182 SERIAL R18200584 THRU R18200710		
		D---R182 & TR182 SERIAL R18200711 & ON FR182 SERIAL FR18200046 THRU FR18200070		
		E---R182 SERIAL R18200001 THRU R18201798 TR182 SERIAL R18200584 THRU R18201798		
		F---R182 & TR182 SERIAL R18201799 & ON		
		G---R182 & TR182 SERIAL R18201277 & ON FR182 SERIAL FR18200056 THRU FR18200070		
		H---R182 & TR182 SERIAL R18200711 THRU R18201276		
		J---R182 SERIAL R18200001 THRU R18201521 FR182 SERIAL FR18200001 THRU FR18200070 TR182 SERIAL R18200584 THRU R18201521		
		K---R182 & TR182 SERIAL R18201522 & ON		
		L---R182 SERIAL R18200001 THRU R18201985 FR182 SERIAL FR18200001 THRU FR18200070 TR182 SERIAL R18200584 THRU R18201985		
		M---R182 &TR182 SERIAL R18200711 THRU R18201985 FR182 SERIAL FR18200046 THRU FR18200070		
		N---R182 &TR182 SERIAL R18201986 & ON		

Alighting Gear (Cont)

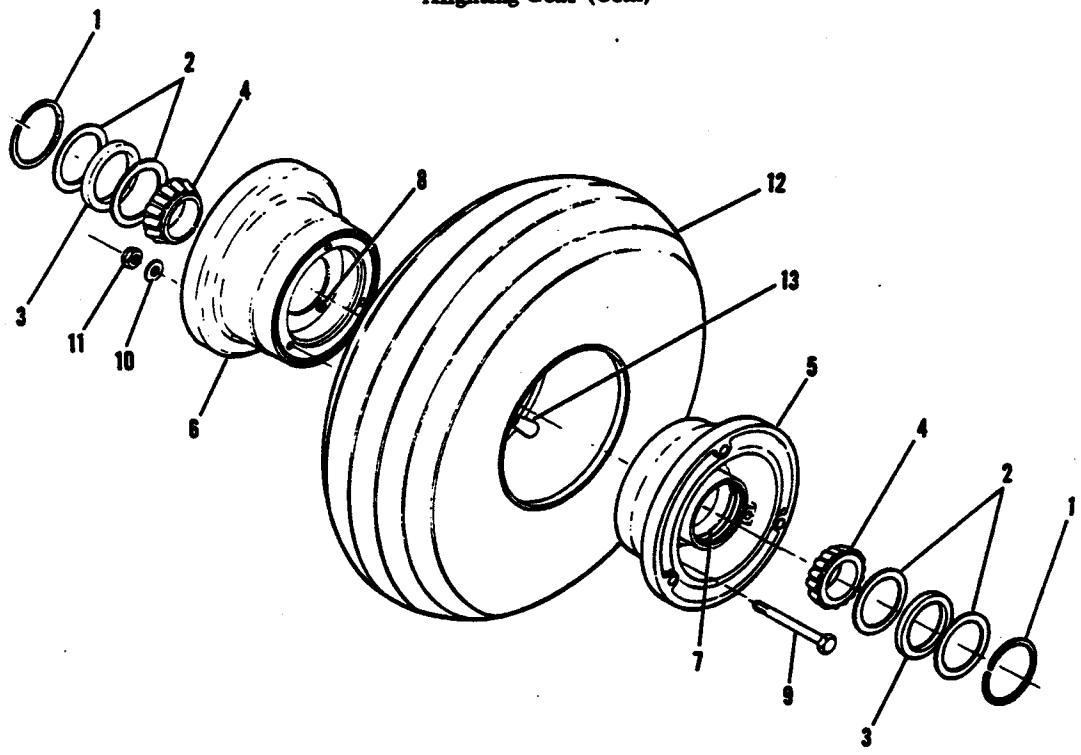


Figure 52. Nose Gear Wheel & Tire Assembly - Cleveland

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
52 -		WHEEL ASSEMBLY-NOSE GEAR CLEVELAND	NP	
	1241156-12	WHEEL ASSEMBLY CFP 40-77	1	
- 1	155-00200	RING CFP	2	
- 2	153-00800	RING-GREASE SEAL CFP	4	
- 3	154-00600	GREASE SEAL-FELT CFP	2	
- 4	214-00400	BEARING CFP	2	
- 5	161-03100	WHEEL HALF-MALE CFP	1	
- 6	162-02800	WHEEL HALF-FEMALE CFP	1	
- 7	214-00300	CUP-BEARING CFP	1	
- 8	217-00100	GROMMET CFP FEMALE HALF ONLY	1	
- 9	103-10500	BOLT	3	
-10	095-10400	WASHER	3	
-11	094-10300	NUT	3	
-12	C262003-0202	TIRE 5.00 X 5 6 PLY RATED	1	
-13	C262023-0101	TUBE 5.00 X 5	1	

Alighting Gear (Cont)

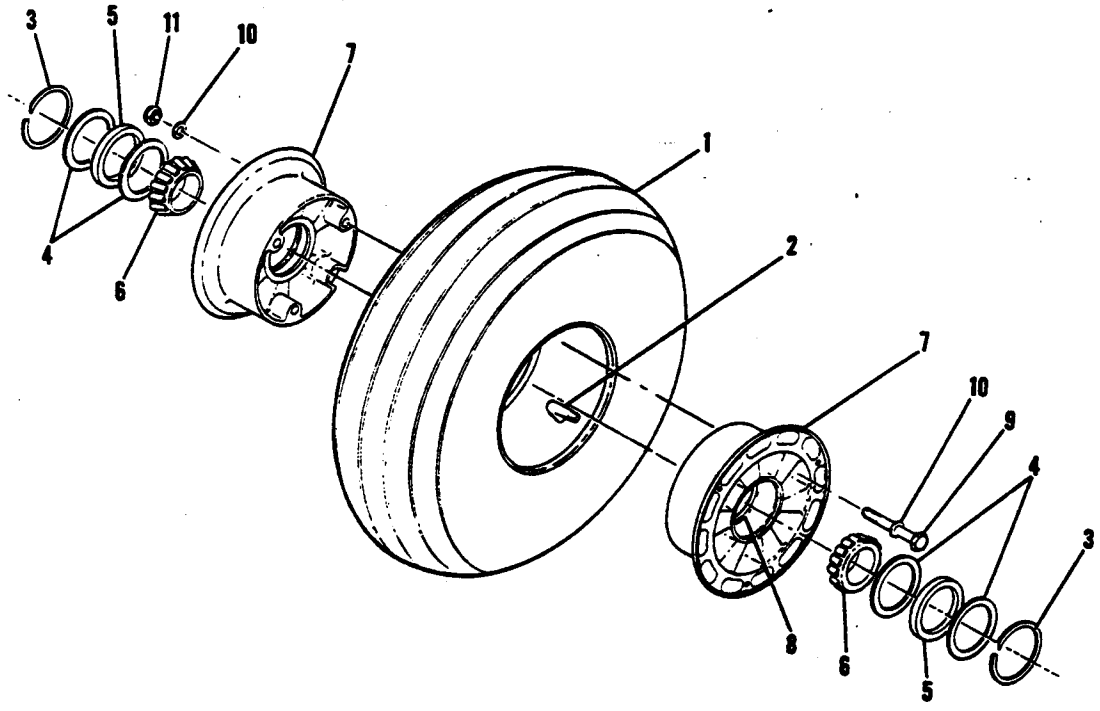
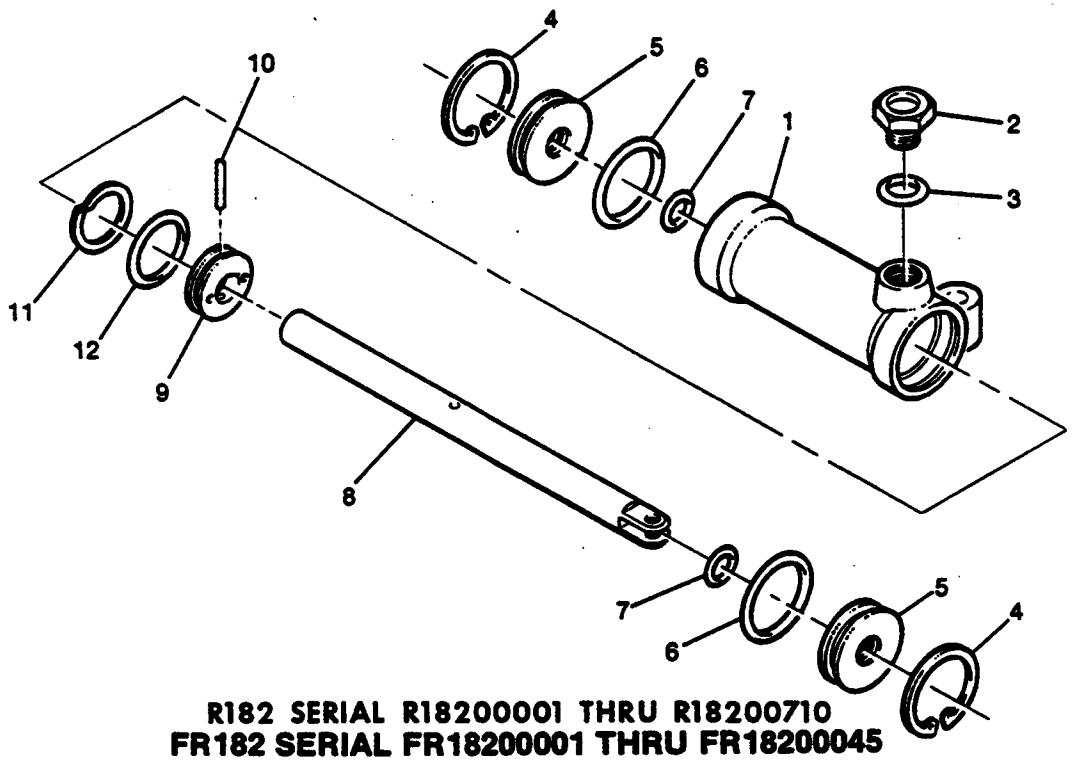


Figure 53. Nose Gear Wheel & Tire Assembly - McCauley (Alternate)

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
53 -		NOSE GEAR WHEEL&TIRE ASSY MCCAULEY ALTERNATE	NP	
- 1	C262003-0202	TIRE 5.00X5 6 PLY RATED	1	
	C262003-0212	TIRE 5.00X5 6 PLY RATED ALTERNATE	1	
- 2	C262023-0101	TUBE 5.00 X 5	1	
	C163005-0201	WHEEL ASSY	1	
- 3	A1636-23	RING-RETAINER MCL	2	
- 4	A30048	RETAINER-GREASE SEAL MCL	4	
- 5	A30047	GREASE SEAL-FELT MCL	2	
- 6	A30078-2	CONE-BEARING MCL	2	
- 7	C30598	WHEEL HALF ASSY MCL	2	
- 8	A30078-1	CUP-BEARING MCL	1	
- 9	AN5-22A	BOLT	3	
-10	AN960-516	WASHER	6	
-11	AN365-524A	NUT	3	

Alighting Gear (Cont)



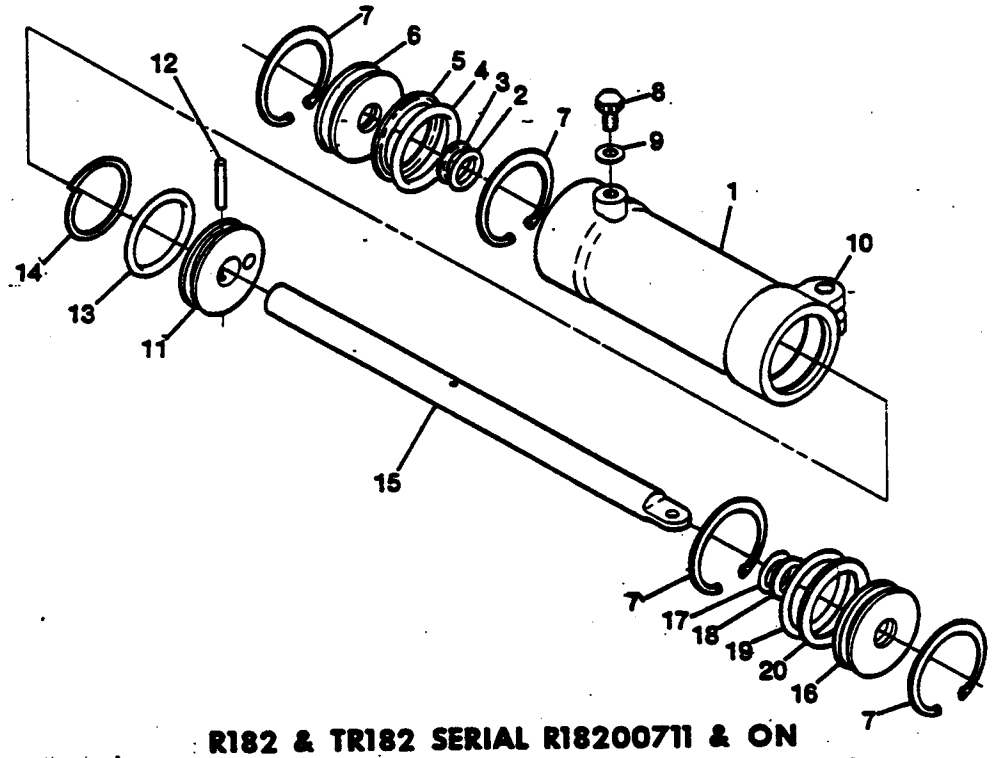
R182 SERIAL R18200001 THRU R18200710
FR182 SERIAL FR18200001 THRU FR18200045
TR182 SERIAL R18200584 THRU R18200710

Figure 54. Shimmy Dampener Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
54 -	2243001-3	SHIMMY DAMPENER ASSEMBLY	1	A
- 1	0842405-7	BARREL-DAMPENER	1	
- 2	AN814-5DL	PLUG & BLEEDER	1	
- 3	AN6227B7	O-RING	1	
- 4	MS16625-1131	RING-RETAINER	2	
- 5	0842413-2	HEAD BEARING	2	
- 6	AN6227B20	O-RING	2	
- 7	AN6227B10	O-RING	2	
- 8	0842411-1	ROD	1	
- 9	0842412-2	PISTON	1	
-10	NAS561P4-14	ROLL PIN	1	
-11	MS28782-18	RETAINER	1	
-12	AN6227B18	O-RING	1	

A---R182 SERIAL R18200001 THRU R18200710
FR182 SERIAL FR18200001 THRU FR18200045
TR182 SERIAL R18200584 THRU R18200710

Alighting Gear (Cont)



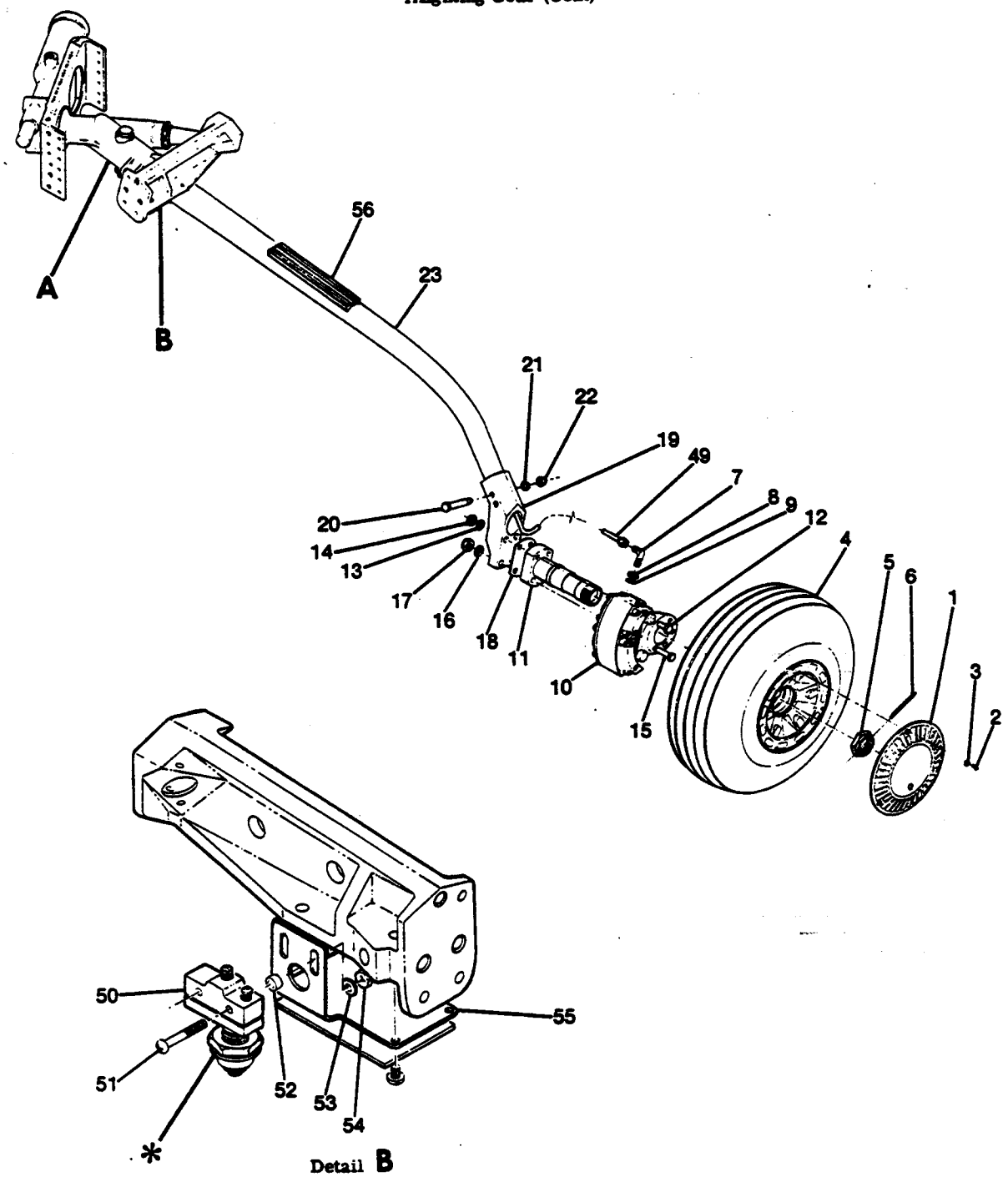
R182 & TR182 SERIAL R18200711 & ON
FR182 SERIAL FR18200046 THRU FR18200070

Figure 55. Shimmy Dampener Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
55 -	1442114-1	SHIMMY DAMPENER ASSEMBLY	1	A
- 1	1442112-1	BARREL-SHIMMY DAMPENER	1	
- 2	MS28775-112	PACKING RING	1	
- 3	S1628-112	BACKUP RING	1	
- 4	MS28775-027	PACKING RING	1	
- 5	S1628-027	BACKUP RING	1	
- 6	1442113-9	HEAD BEARING	1	
- 7	MS16625-1143	RETAINING RING-INTERNAL	4	
- 8	NAS563-11	BOLT	1	
- 9	600-015-10-0.5	STAT-O-SEAL PKSC	1	
-10	NAS75-3-08	BUSHING	2	
	1442114-2	PISTON ASSEMBLY-SHIMMY DAMPENER	1	
-11	1442113-1	PISTON	1	
		ATTACHING PARTS		
-12	NAS561P4-18	ROLL PIN	1	
		---*---		
-13	AN6227B22	O RING	1	
-14	MS28782-22	RETAINER	1	
-15	1442113-3	ROD	1	
-16	1442113-9	HEAD BEARING	1	
-17	MS28775-112	PACKING RING	1	
-18	S1628-112	BACKUP RING	1	
-19	MS28775-027	PACKING RING	1	
-20	S1628-027	BACKUP RING	1	

A---R182 & TR182 SERIAL R18200711 & ON
FR182 SERIAL FR18200046 THRU FR18200070

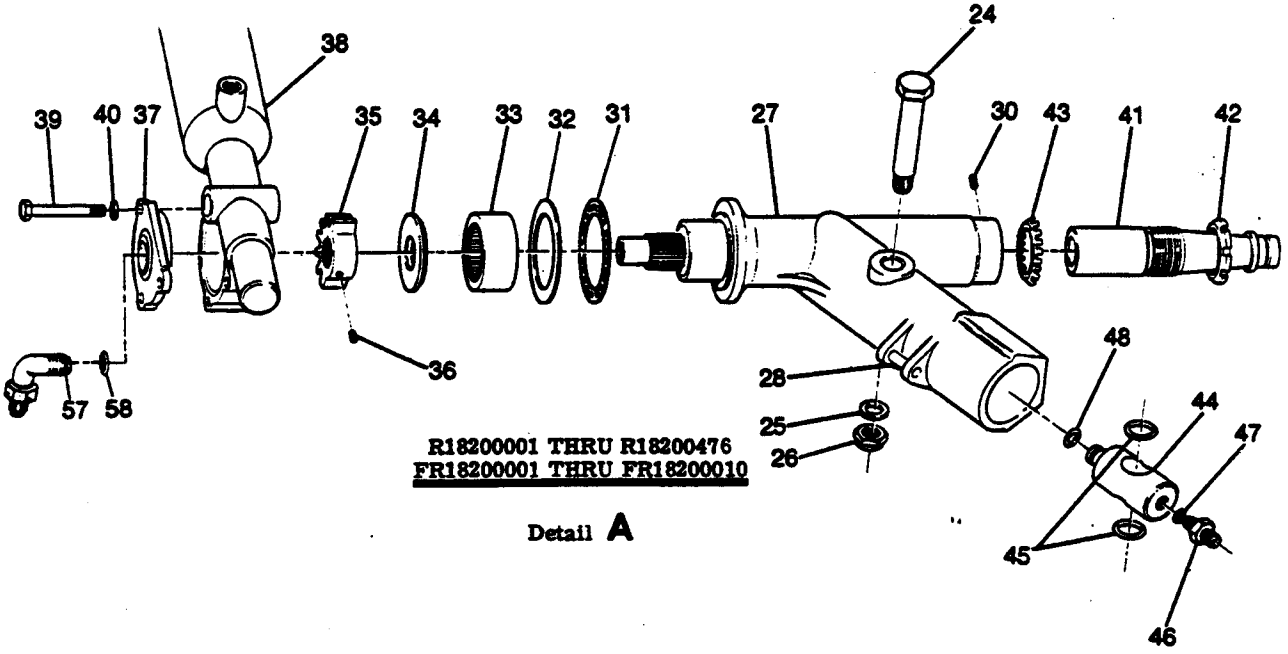
Alighting Gear (Cont)



* R18200001 THRU R18200684
FOR R18200685 & ON SEE FIG 57.

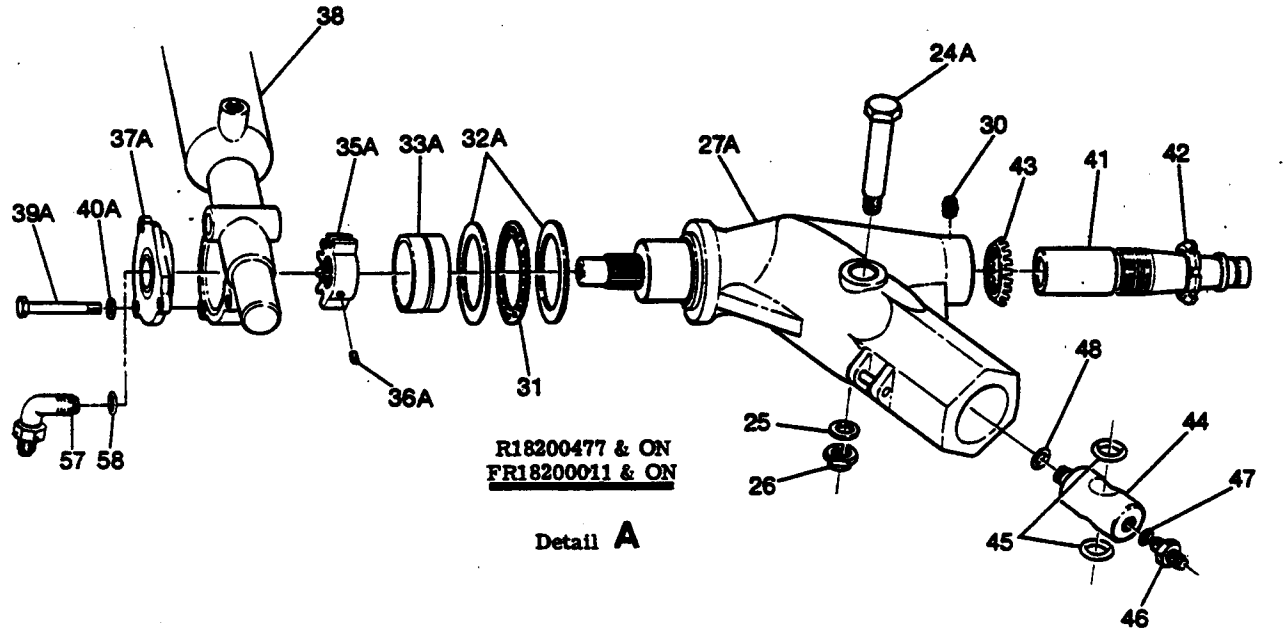
Figure 56. (Sheet 1 of 2) Main Landing Gear Installation

Alighting Gear (Cont)



R18200001 THRU R18200476
FR18200001 THRU FR18200010

Detail A



R18200477 & ON
FR18200011 & ON

Detail A

Figure 56. (Sheet 2 of 2) Main Landing Gear Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
56 -		MAIN LANDING GEAR INSTALLATION	NP	
- 1	0741048-8	HUB CAP	1	
		ATTACHING PARTS		
- 2	AN515-8R4	SCREW	3	
- 3	AN93688	WASHER	3	
		---*---		
- 4	SEE FIG 58	WHEEL & TIRE ASSY	1	
		ATTACHING PARTS		
- 5	S1117-24	NUT	1	
- 6	MS24665-351	COTTER PIN	1	
		---*---		
- 7	AN921-3D	ELBOW	1	
- 8	AN924-3D	NUT	1	
- 9	MS28778-3	PACKING	1	
-10	SEE FIG 58	BRAKE ASSY	1	
-11	0541124-1	AXLE	2	
		ATTACHING PARTS		
-12	AN5-25A	BOLT	2	
-13	AN960D516	WASHER	2	
-14	MS21042L5	NUT	2	
-15	NAS1306-24H	BOLT	2	
-16	AN960D616	WASHER	2	
-17	MS21042L6	NUT	2	
		---*---		
-18		SHIM REFER TO SERVICE MANUAL FOR USEAGE	AR	
-19	2241100-1	FITTING-AXLE	2	
		ATTACHING PARTS		
-20	NAS464P6LA32	BOLT	2	
-21	AN960D616	WASHER	2	
-22	MS21042L6	NUT	2	
		---*---		
-23	2241101-1	SPRING-MAIN GEAR LH	1	
	2241101-2	SPRING-MAIN GEAR RH	1	
		ATTACHING PARTS		
-24	1241611-1	BOLT	1	C
-24A	1241611-2	BOLT-GEAR ATTACH	1	D
-25	AN960-816	WASHER	1	
-26	MS20364-820C	NUT	1	
		---*---		
-27	2241114-3	PIVOT ASSY	2	C
-27A	2241102-7	PIVOT ASSY-MAIN LANDING GEAR	2	D
-28	2041002-10	PIN	1	
-29		DELETED NOT AVAILABLE		
-30	AN565D1032H5	SET SCREW	1	
-31	S2013-1	BEARING	1	
-32	S2014-1	RACE	1	C
-32A	S2014-1	RACE	4	D
-33	S2012-1	BEARING	1	C
-33A	2241112-2	BUSHING	2	D
-34	1241107-1	SEAL ASSY	1	C
-35	1281004-1	GEAR-SECTOR	1	C
-35A	9882002-2	GEAR-SECTOR	2	D
-36	MS18065-18	SET SCREW	1	C
-36A	MS18065-18	SET SCREW	1	D
-37	1281018-1	CAP-ACTUATOR	1	C
-37A	9882003-3	CAP-ACTUATOR	2	D
-38	SEE FIG 164	ACTUATOR ASSY-MAIN GEAR	2	
		ATTACHING PARTS		
-39	NAS464P4-29	BOLT	3	C
-39A	NAS464P5LA29	BOLT	3	E
	AN175H22A	BOLT	3	F
-40	AN960-416L	WASHER	3	C
-40A	AN960-516L	WASHER	3	D
	AN960-516	WASHER	3	F
		---*---		

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
56 -41	1241662-2	SHAFT-PIVOT	1	
		ATTACHING PARTS		
-42	MS172243	NUT	1	
-43	MS172208	WASHER	1	
		---*---		
-44	2241113-1	PLUG	1	
-45	MS28775-017	O-RING	2	
-46	AN815-3D	UNION	1	
-47	MS28778-3	GASKET	1	
-48	MS28775-012	O-RING	1	
-49	2200001-45	BRAKE LINE-LH	1	
	2200001-44	BRAKE LINE-RH	1	
-50	YZ-2RN7T	SWITCH-MAIN GEAR DOWNLOCK	2	A
	SEE FIG 57	SWITCH-MAIN GEAR DOWNLOCK	2	B
		ATTACHING PARTS		
-51	AN515-6R22	SCREW	2	A
-52	NAS43DD1-13	SPACER	2	A
-53	AN960-6	WASHER	2	A
-54	MS21044N06	NUT	2	A
		---*---		
-55	SEE FIG 41	DOWN STOP PAD ASSY	2	
-56	2215018-1	STEP-LANDING GEAR	2	
-57	1280111-1	FITTING-SWIVEL ASSY	2	
-58	MS28778-3	PACKING	2	

A---R182 SERIAL R18200001 THRU R18200684
FR182 SERIAL FR18200001 THRU FR18200045
TR182 SERIAL R18200584 THRU R18200684
B---R182 & TR182 SERIAL R18200685 & ON
FR182 SERIAL FR18200046 & ON
C---R182 SERIAL R18200001 THRU R18200476
FR182 SERIAL FR18200001 THRU FR18200010
D---R182 SERIAL R18200477 & ON
FR182 SERIAL FR18200011 & ON
E---R182 SERIAL R18200477 THRU R18200996
FR182 SERIAL FR18200010 THRU FR18200045
TR182 SERIAL R18200584 THRU R18200996
F---R182 & TR182 SERIAL R18200997 & ON
FR182 SERIAL FR18200046 & ON

Alighting Gear (Cont)

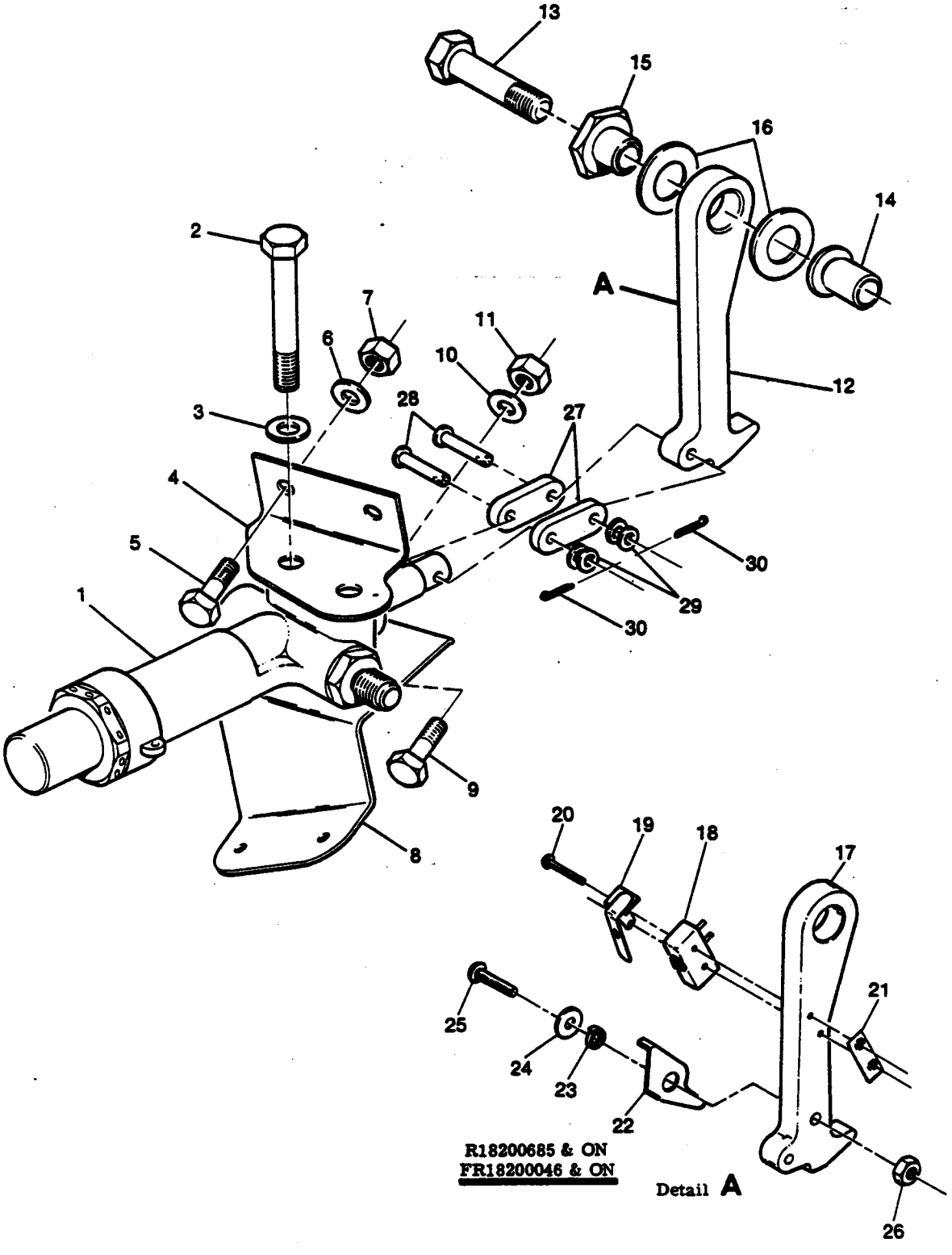


Figure 57. Main Gear Downlock Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
57 -		MAIN LANDING GEAR DOWNLOCK INSTALLATION	NP	
- 1	SEE FIG 165	ACTUATOR ASSY	2	
		ATTACHING PARTS		
- 2	AN4-17A	BOLT	2	
- 3	AN960PD416	WASHER	2	
		---*---		
- 4	2211045-2	BRACKET-ACTUATOR	2	
		ATTACHING PARTS		
- 5	AN3-6A	BOLT	2	
- 6	AN960-10	WASHER	2	
- 7	MS21044N3	NUT	2	
		---*---		
- 8	2211040-2	BRACKET ASSY-ACTUATOR	2	
		ATTACHING PARTS		
- 9	AN3-6A	BOLT	1	
-10	AN960-10	WASHER	1	
-11	MS21044N3	NUT	1	
		---*---		
	NAS697A4	NUTPLATE	2	
-12	*	HOOK-DOWN LOCK FSO 2241106-3	2	A
	2241118-1	HOOK ASSY-DOWNLOCK	2	C
	2241118-2	HOOK ASSY-DOWNLOCK	2	D
		ATTACHING PARTS		
-13	AN5H14A	BOLT	1	
-14	2241116-1	BUSHING	1	
-15	2041059-1	BUSHING	1	
-16	AN960PD816L	WASHER	2	
		---*---		
-17	2241106-3	HOOK-DOWN LOCK	1	B
-18	S2088-1	SWITCH-MAIN GEAR DOWNLOCK	1	C
	S2088-3	SWITCH-MAIN GEAR DOWNLOCK	1	D
-19	S2112-1	ACTUATOR	1	B
		ATTACHING PARTS		
-20	AN515-2R18	SCREW	2	B
-21	1560218-1	PLATE ASSY-LIMIT SWITCH ATTACH	1	B
		---*---		
-22	1241676-1	ACTUATOR	1	B
		ATTACHING PARTS		
-23	AN935-6	LOCK WASHER	1	B
-24	AN960C6	WASHER	1	B
-25	AN515-6-10	SCREW	1	B
-26	MS21044N06	NUT	1	B
		---*---		
-27	2241109-1	LINK-HOOK	4	
-28	MS20392-1C21	PIN	4	
-29	AN960D4	WASHER	8	
-30	MS24665-132	COTTER PIN	4	

NOTE. *FOR INITIAL SPARE ORDER FOR AIRCRAFT PRIOR TO SERIAL R18200684 & FR18200045, AIRCRAFT MUST BE MODIFIED PER SK182-80.

A---R182 SERIAL R18200001 THRU R18200684
FR182 SERIAL FR18200001 THRU FR18200045
TR182 SERIAL R18200584 THRU R18200684

B---R182 & TR182 SERIAL R18200685 & ON
FR182 SERIAL FR18200046 THRU FR18200070

C---R182 & TR182 SERIAL R18200685 THRU R18201928 & R18200001 THRU R18200684 THAT HAVE BEEN MODIFIED PER SK182-80.
FR182 SERIAL FR18200046 THRU FR18200070 & FR18200001 THRU FR18200045 THAT HAVE BEEN MODIFIED PER SK182-80.

D---R182 & TR182 SERIAL R18201929 & ON

Alighting Gear (Cont)

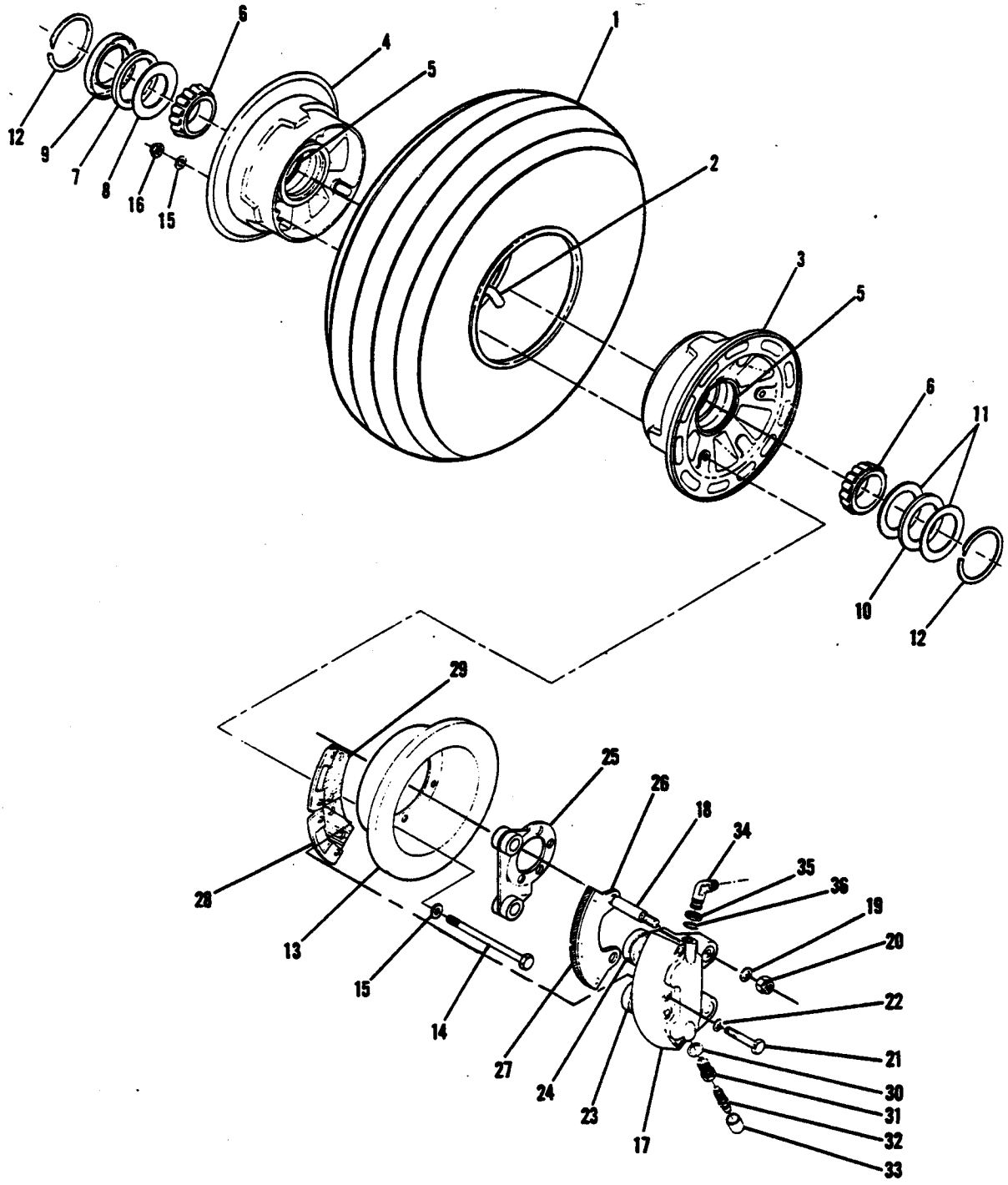
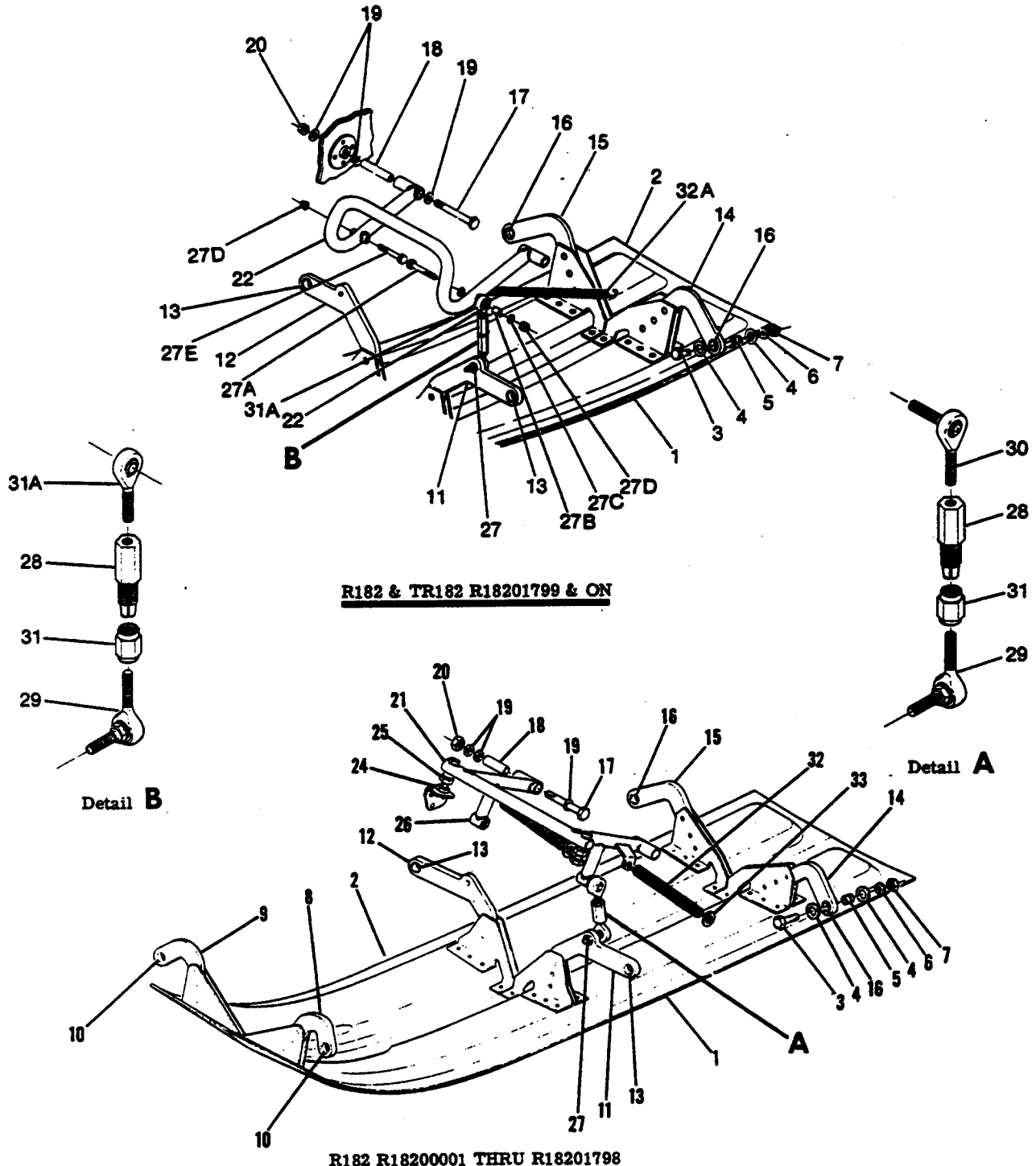


Figure 58. Main Gear Wheel & Brake Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
58 -		MAIN LANDING GEAR WHEEL & BRAKE INSTALLATION	NP	
- 1	C262006-0101	TIRE 15 X 6.00 X 6 6 PLY RATED	1	
- 2	C262026-0101	TUBE 15 X 6.00 X 6	1	
	C163006-0103	WHEEL ASSY-MAIN GEAR	1	
- 3	D30662	WHEEL HALF ASSY-INBD MCL	1	
- 4	D30657	WHEEL HALF ASSY-OUTBD MCL	1	
- 5	A30079-1	CUP-BEARING MCL	1	
- 6	A30079-2	CONE-BEARING MCL	2	
- 7	A30010	GREASE SEAL-FELT MCL	1	
- 8	A30015	RETAINER-GREASE SEAL MCL	1	
- 9	A30014	RETAINER-GREASE SEAL MCL	1	
-10	A30011	GREASE SEAL-FELT MCL	1	
-11	A30013	RETAINER-GREASE SEAL MCL	2	
-12	A1636-24	RING-RETAINER MCL	2	
-13	C30615-3	DISC ASSY MCL	1	
-14	A2513-76	BOLT MCL	3	
-15	A1638-1	WASHER MCL	6	
-16	A1639-1	NUT MCL	3	
	C163032-0206	BRAKE ASSY-RH WHEEL	1	
	C163032-0205	BRAKE ASSY-LH WHEEL	1	
-17	D30119	CYLINDER ASSY-BRAKE MCL	1	
-18	A3023	BOLT-ANCHOR MCL	2	
-19	A1638-15	WASHER MCL	2	
-20	A1639-26	NUT MCL	2	
-21	A2513-49	BOLT MCL	4	
-22	A1638-15	WASHER MCL	4	
-23	B30161	PISTON MCL	2	
-24	A1633-48	O-RING MCL	2	
-25	B30107-2	TORQUE PLATE ASSY-RH MCL	1	
	B30107-1	TORQUE PLATE ASSY-LH MCL	1	
-26	B30113	PLATE ASSY-PRESSURE MCL	1	
-27	B30026	LINING MCL	2	
	B30087	RIVET MCL	4	
-28	B30027	PLATE ASSY-PRESSURE MCL	2	
-29	B30026	LINING MCL	1	
	A30087	RIVET MCL	2	
-30	A1633-47	GASKET MCL	1	
-31	A30169	FITTING-BLEEDER MCL	1	
-32	A30085	FITTING-BLEEDER MCL	1	
-33	A30040	CAP-DUST MCL	1	
-34	AN921-3D	ELBOW	1	
-35	AN924-3D	NUT	1	
-36	MS28778-3	PACKING	1	

Alighting Gear (Cont)



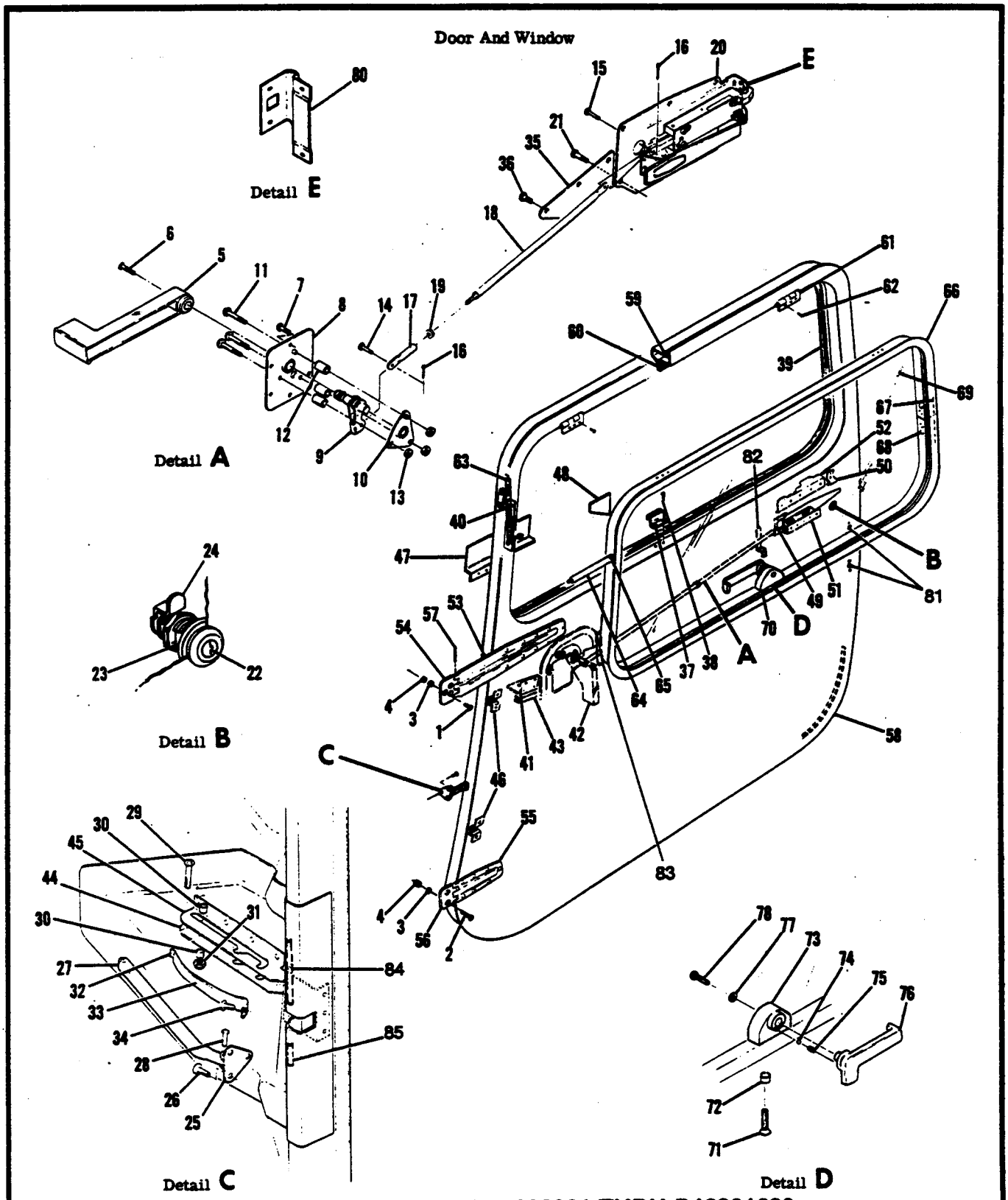
R182 & TR182 R18201799 & ON

R182 R18200001 THRU R18201798
FR182 FR18200001 THRU FR18200070
TR182 R18200584 THRU R18201798

Figure 59. Nose Gear Doors & Actuator Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
59 -		NOSE GEAR DOORS & ACTUATOR INSTALLATION	NP	
- 1	2213018-1	DOOR ASSY-LH	1	
- 2	2213018-2	DOOR ASSY-RH	1	
		ATTACHING PARTS		
- 3	AN3-6A	BOLT	6	
- 4	AN960-616L	WASHER	12	
- 5	NAS74A3-005P	BUSHING	6	
- 6	AN960-10L	WASHER	6	
- 7	MS21045L3	NUT	6	
		---*---		
- 8	2213105-1	BRACKET ASSY-FWD LH HINGE	1	
- 9	2213105-2	BRACKET ASSY-FWD RH HINGE	1	
-10	S1003-30A	BEARING	1	
-11	2213106-1	BRACKET ASSY-CTR LH HINGE	1	
-12	2213106-2	BRACKET ASSY-CTR RH HINGE	1	
-13	S1003-30A	BEARING	1	
-14	2213107-1	BRACKET ASSY-AFT LH HINGE	1	
-15	2213107-2	BRACKET ASSY-AFT RH HINGE	1	
-16	S1003-30A	BEARING	1	
	2213022-13	ACTUATOR ASSY-NOSE GEAR DOOR	1	A
	2413089-1	ACTUATOR ASSY-NOSE GEAR DOOR	1	B
		ATTACHING PARTS		
-17	AN4-20A	BOLT	2	
-18	NAS75-4-109	BUSHING	2	
-19	AN960-416L	WASHER	6	
-20	MS21042L4	NUT	2	
		---*---		
-21	2213022-14	ACTUATOR	1	A
-22	2413089-2	ACTUATOR	1	B
-23		DELETED NEVER USED		
-24	NAS428-4-7	BOLT-ACTUATOR STOP	2	A
	NAS428-3-6	BOLT-ACTUATOR STOP	1	B
-25	AN345-416	NUT-JAMB	2	A
	AN315-3R	NUT-JAMB	1	B
-26	MS21209F1-25	INSERT	2	A
	2213056-2	ROD ASSY	2	A
	2213056-3	ROD ASSY	1	B
		ATTACHING PARTS		
-27	MS20364-1032C	NUT	2	
-27A	AN42B-C14A	BOLT	1	B
-27B	NAS75-3-005	BUSHING	1	B
-27C	AN960-10L	WASHER	2	B
-27D	MS21042-3	NUT	2	B
-27E	AN3-13A	BOLT	1	B
		---*---		
-28	2213091-1	BARREL	1	
-29	S2321L3	ROD END	1	
-30	S2321-3	ROD END	1	
-31	AN818-3	NUT-JAMB	1	
-31A	S1105-3	BEARING	1	B
-32	1511229-1	SPRING-ACTUATOR	2	A
	0560013-1	SPRING-ACTUATOR	1	B
-33	AN960D10	WASHER	2	A

A---R182 SERIAL R18200001 THRU R18201798
TR182 SERIAL R18200584 THRU R18201798
B---R182 & TR182 SERIAL R18201799 & ON



R182 & TR182 SERIAL R18200001 THRU R18201628
FR182 SERIAL FR18200001 THRU FR18200070

Figure 60. Left Cabin Door Assembly

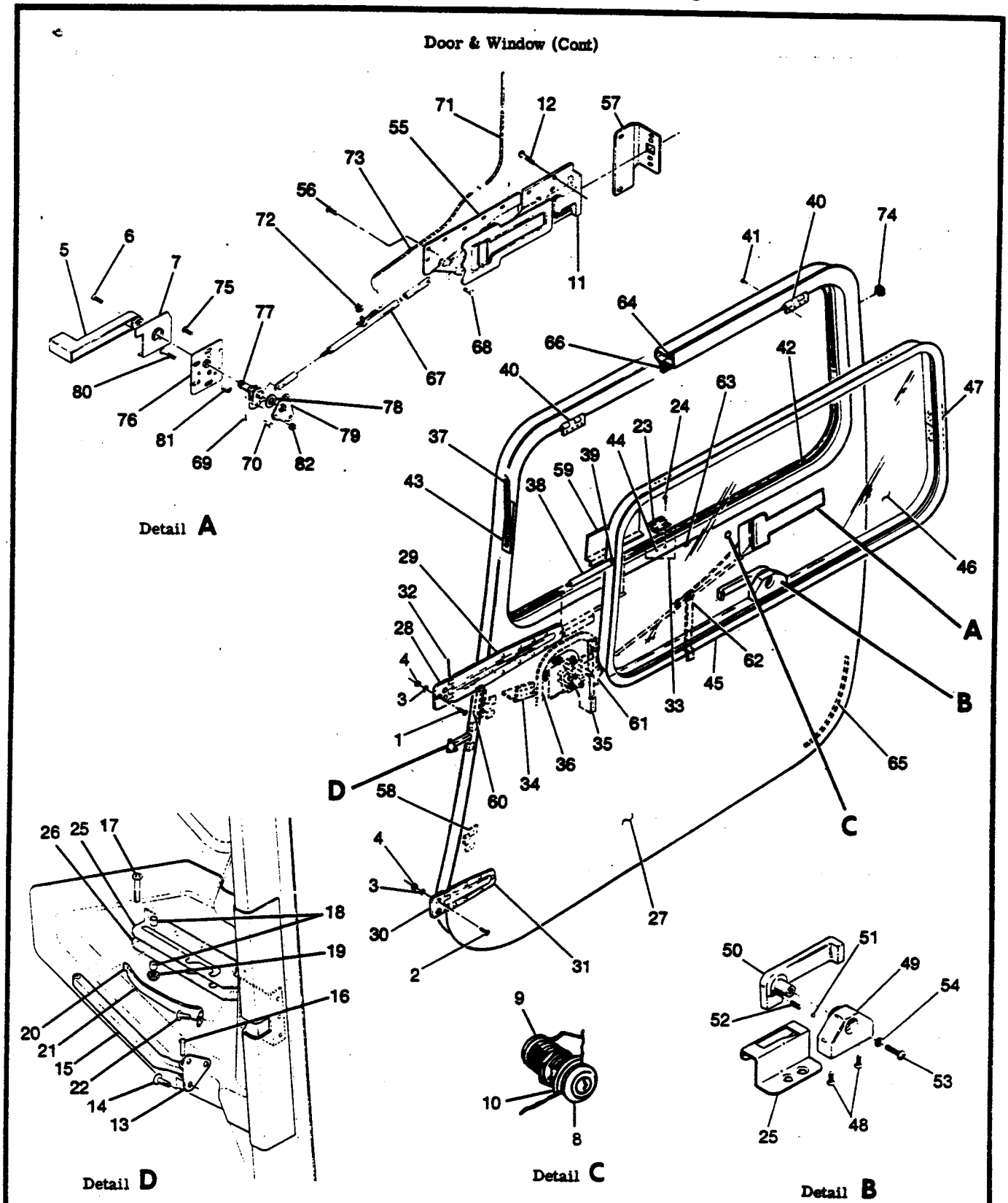
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
60 -		CABIN DOOR ASSEMBLY-LH	NP	C
		ATTACHING PARTS		
- 1	AN509-10R16	SCREW	3	
- 2	AN507-1032R12	SCREW	2	
- 3	AN960-10L	WASHER	5	
- 4	NAS679A3	NUT	5	
		---*---		
- 5	1217053-4	HANDLE-INSIDE DOOR	1	
		ATTACHING PARTS		
- 6	NAS388-10-7P	SCREW-SELF LOCKING	1	
		---*---		
	1217046-3	BASE PLATE ASSY	1	
		ATTACHING PARTS		
- 7	NAS220-5	SCREW	5	
	NAS697A08	NUTPLATE	5	
		---*---		
- 8	1217046-5	PLATE ASSY	1	
- 9	1217050-5	SHAFT ASSY	1	
-10	1217046-6	BEARING ASSY	1	
		ATTACHING PARTS		
-11	NAS221-15	SCREW	3	
-12	NAS43HT3-45	SPACER	3	
-13	MS20364-1032C	NUT	3	
		---*---		
	0517021-1	PUSH ROD ASSY	1	
		ATTACHING PARTS		
-14	MS20392-1C9	PIN	1	
-15	MS20392-1C15	PIN	1	
-16	MS24665-132	PIN-COTTER	2	
		---*---		
-17	0517021-4	TUBE ASSY	1	
-18	0517021-5	TUBE ASSY	1	
-19	AN315-4R	NUT-JAMB	1	
-20	SEE FIG 66	LATCH ASSY-REMOVEABLE	1	
		ATTACHING PARTS		
-21	NAS220-5	SCREW	10	
	NAS697A08	NUTPLATE	5	
		---*---		
-22	C253001-0101	LOCK ASSY	1	
-23	0411851-0	WASHER	1	
-24	0711033-1	CAM-DOOR LOCK	1	
-25	1213942-1	HINGE ASSY-DOOR STOP	1	
		ATTACHING PARTS		
-26	AN509-10R8	SCREW	3	
		---*---		
-27	1411206-7	ARM-DOOR STOP	1	
		ATTACHING PARTS		
-28	MS20615-4	RIVET	1	
-29	NAS220-16	SCREW	1	
-30	1411206-1	SPACER	2	
-31	MS20364-832C	NUT	1	
		---*---		
-32	1411207-1	SPRING	1	
-33	1411207-2	SPRING	1	
		ATTACHING PARTS		
-34	AN525-832R7	SCREW	1	
		---*---		
	1217045-212	STRUCTURE ASSY-DOOR LH	1	A
	1217045-220	STRUCTURE ASSY-DOOR LH	1	B
-35	1217058-1	SPLICE PLATE	1	
		ATTACHING PARTS		
-36	NAS220-5	SCREW	5	
		---*---		
-37	1217065-3	STRIKER PLATE	1	
		ATTACHING PARTS		
-38	AN507-832R6	SCREW	3	
	AN507-832R5	SCREW	1	
	MS21044N08	NUT	1	
		---*---		

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
60 -39	1217056-5	RETAINER ASSY	1	
-40	0711021-1	PLATE	1	
	NAS696A08K	NUTPLATE	1	
-41	0717012-5	SUPPORT ASSY-ARMREST-FWD	1	A
	NAS697A08	NUTPLATE	1	
-42	0717012-3	SUPPORT ASSY-ARMREST-REAR	1	A
-43	0715056-1	SPACER-ARMREST	1	A
-44	1217038-1	BRACKET-DOOR STOP	1	
-45	1217038-2	BRACKET-DOOR STOP	1	
-46	0715033-1	BRACKET-UPHOLSTERY RETAINER	2	
		ATTACHING PARTS		
	CR163-4-2	RIVET-CHERRY	2	
		---*---		
-47	1215151-5	SUPPORT ASSY	1	
	NAS697A3	NUTPLATE	3	
-48	0717010-22	STIFFENER	1	
-49	1217035-1	BLOCK-RUB	1	
-50	0711034-1	STOP-DOOR HANDLE	1	
-51	0711064-5	SUPPORT ASSY-DOOR LATCH	1	
	NAS696A08	NUTPLATE	1	
-52	0717010-23	STIFFENER ASSY-DOOR LATCH	1	
	NAS696A08	NUTPLATE	2	
-53	0711037-17	HINGE-UPPER	1	
-54	0711037-15	HINGE-UPPER STATIONARY	1	
-55	0711037-21	HINGE-LOWER	1	
-56	0711037-19	HINGE-LOWER STATIONARY	1	
-57	0711038-1	PIN-HINGE	2	
-58	S1441-2 *	SEAL 15 IN LG BKI REF S1441-2-15.00	1	
-59	S2249-2	SEAL 160 IN LG BKI REF S2249-2-160.00	1	
-60	S2108-4	SEAL 84 IN LG BKI REF S2108-4-84.00	1	
-61	0411185-11	HINGE ASSY-WINDOW	2	
		ATTACHING PARTS		
-62	CR163-4-4	RIVET-CHERRY	10	
		---*---		
-63	0711021-9	SPRING	1	
-64	0711021-4	ARM ASSY	1	
		ATTACHING PARTS		
-65	AN525-10R8	SCREW	1	
		---*---		
	0711050-39	WINDOW ASSY-CABIN DOOR	1	
-66	0711050-18	FRAME-WINDOW	1	
-67	0711050-15	TUBE-SPLICE	1	
		ATTACHING PARTS		
-68	S1727-1	RIVET	4	
	S1727-2	RIVET	2	
		---*---		
-69	0711051-6	GLASS ASSY-WINDOW TINTED	1	
	0711051-5	SEAL	1	
-70	1217066-1	LATCH ASSY-WINDOW	1	
		ATTACHING PARTS		
-71	NAS514P1032-14	SCREW	2	
-72	NAS43HT3-34	SPACER	2	
		---*---		
-73	1217063-3	BRACKET	1	
-74	S272-5	BALL	1	
-75	MS24585-1020	SPRING	1	
-76	1217063-1	HANDLE	1	
		ATTACHING PARTS		
-77	AN960C8	WASHER	1	
-78	S1931-8	SCREW	1	
		---*---		
-79	0710638-1	WEDGE	1	
-80	1217068-1	COVER-LATCH	1	
-81	NAS697A08	NUTPLATE	1	B
-82	2215031-1	BRACKET ASSY-DOOR ARMREST	1	B
	NAS684A08	NUTPLATE	2	
-83	2215033-5	BRACKET ASSY-DOOR ARMREST	1	B
	NAS682A08	NUTPLATE	2	
-84	2215032-1	BRACKET ASSY-DOOR ARMREST	1	B
	NAS682A08	NUTPLATE	2	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7 ›	UNITS PER ASSY	USABLE ON CODE
60 -85	1217059-1	RETAINER-UPHOLSTERY ----------	1	B
		NOTE. *THIS PART IS INSTALLED UNDER S2249-2-160.00		
		A---R182 SERIAL R18200001 THRU R18201313 FR182 SERIAL FR18200001 THRU FR18200045 TR182 SERIAL R18200584 THRU R18201313 B---R182 & TR182 SERIAL R18201314 THRU R18201628 FR182 SERIAL FR18200046 THRU FR18200070 C---R182 & TR182 SERIAL R18200001 THRU R18201628 FR182 SERIAL FR18200001 THRU FR18200070		



R182 & TR182 SERIAL R18201629 & ON

Figure 61. Left Cabin Door Assembly

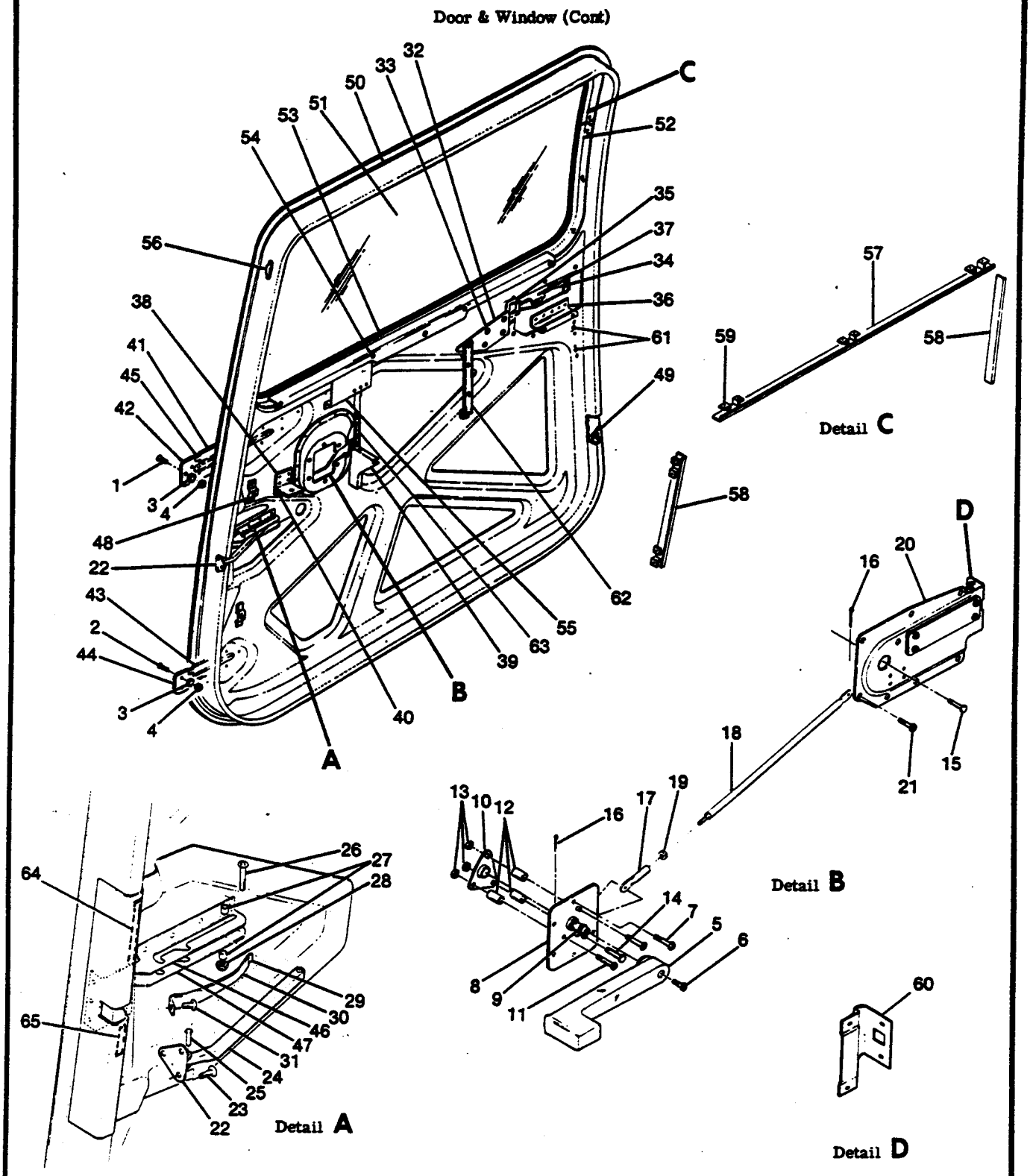
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
61 -		CABIN DOOR ASSEMBLY-LEFT	NP	A
		ATTACHING PARTS		
- 1	AN509-10R14	SCREW UPPER HINGE	3	
- 2	AN507-1032R12	SCREW LOWER HINGE	2	
- 3	AN960-10L	WASHER	5	
- 4	MS21044N3	NUT	5	
		---*---		
- 5	1217053-4	HANDLE-CABIN DOOR	1	
		ATTACHING PARTS		
- 6	NAS388-10-7P	SCREW SELF LOCKING	1	
		---*---		
- 7	SEE FIG 70	CABIN DOOR UPHOLSTERY		
- 8	C253001-0102	LOCK ASSY-DOOR	1	
- 9	0717024-16	CAM-LOCK ASSY	1	
-10	S1450-19A18-040	WASHER-LOCK ASSY	1	
-11	SEE FIG 67	LATCH ASSY-REMOVABLE	1	
		ATTACHING PARTS		
-12	NAS220-5	SCREW	4	
	AN525-10R6	SCREW	2	
		---*---		
-13	1213942-1	HINGE ASSY-LH DOOR STOP	1	
		ATTACHING PARTS		
-14	AN509-10R8	SCREW	3	
		---*---		
-15	1411206-7	ARM-CABIN DOOR STOP	1	
		ATTACHING PARTS		
-16	MS20615-4M10	RIVET	1	
-17	NAS220-16	SCREW	1	
-18	1411206-1	SPACER	2	
-19	MS21044N08	NUT	1	
		---*---		
-20	1411207-2	SPRING-OUTBOARD	1	
-21	1411207-1	SPRING-INBOARD	1	
		ATTACHING PARTS		
-22	AN525-832R7	SCREW	1	
		---*---		
-23	1217065-3	PLATE-STRIKER	1	
		ATTACHING PARTS		
-24	AN507-832R6	SCREW	2	
		---*---		
	1217000-206	STRUCTURE ASSY-CABIN DOOR LH	1	
-25	1217038-1	BRACKET-CABIN DOOR STOP UPPER	1	
-26	1217038-2	BRACKET-CABIN DOOR STOP LOWER	1	
-27	1217000-24	SKIN-CABIN DOOR	1	
-28	0711037-15	HINGE UPPER FWD	1	
-29	0711037-17	HINGE UPPER AFT	1	
-30	0711037-19	HINGE LOWER FWD	1	
-31	0711037-21	HINGE LOWER AFT	1	
-32	0711038-1	PIN	2	
-33	0717010-22	REINFORCEMENT	1	
-34	0717012-5	SUPPORT ASSY-ARMREST	1	
	NAS697A08	NUTPLATE	1	
-35	0717012-3	SUPPORT-ARMREST	1	
-36	1217048-1	PAN ASSY-INTERIOR DOOR HANDLE	1	
	NAS697A08	NUTPLATE	5	
	NAS697A08	NUTPLATE	12	
-37	0711029-9	SPRING	1	
-38	0711021-4	ARM ASSY	1	
-39	AN525-10R8	SCREW	1	
-40	0411185-11	HINGE ASSY-WINDOW	2	
		ATTACHING PARTS		
-41	CR163-4-4	RIVET CR	6	
		---*---		
-42	1217050-9	RETAINER ASSY-OPENABLE WINDOW	1	
-43	0711021-1	PLATE	2	
-44	NAS697A08K	NUTPLATE	2	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
61 -	0711050-39	WINDOW ASSY-LH DOOR	1	
-45	0711050-18	FRAME-WINDOW	1	
-46	0711051-6	WINDOW-DOOR	1	
-47	0711050-15	TUBE-SPLICE	1	
		ATTACHING PARTS		
	CR163-4-4	RIVET CR	6	
		---*---		
	1217066-1	LATCH ASSY-WINDOW	1	
		ATTACHING PARTS		
-48	NAS514-1032-14	SCREW	2	
	NAS543-3-34	SPACER	2	
		---*---		
-49	1217063-3	BRACKET	1	
-50	1217063-1	HANDLE	1	
-51	S272-5	BALL	1	
-52	MS24585-1020	SPRING	1	
-53	S1931-8	SCREW	1	
-54	AN960C8	WASHER	1	
-55	1217089-3	PLATE ASSY-COVER	1	
		ATTAHING PARTS		
-56	NAS220-5	SCREW	8	
		---*---		
	NAS697A3	NUTPLATE	2	
-57	0717039-1	COVER-CABIN DOOR LATCH	1	
-58	0715033-1	BRACKET-UPHOLSTERY RETAINER	2	
-59	1215151-5	SUPPORT ASSY-DOOR PANEL	1	
	NAS697A3	NUTPLATE	1	
-60	2215032-1	BRACKET ASSY-ARMREST	1	
	NAS682A08	NUTPLATE	2	
-61	2215033-5	BRACKET ASSY-ARMREST	1	
	NAS682A08	NUTPLATE	2	
-62	2215031-4	BRACKET ASSY-ARMREST	1	
		ATTACHING PARTS		
	S1021Z8-4	SCREW	1	
	NAS446-4-1	NUT	1	
		---*---		
	NAS684A08	NUTPLATE	2	
-63	NAS1329S3K80	NUT-DOOR PULL ATTACH	1	
-64	S2249-2	SEAL 160.00 IN LG BKI REF S2249-2-160.00	1	
-65	S1441-2	SEAL 15.00 IN LG BKI REF S1441-2-15.00	1	
-66	S2108-4	SEAL 84.00 IN LG BKI REF S2108-4-84.00	1	
-67	1217088-17	PUSH ROD ASSY-DOOR LATCH	1	
		ATTACHING PARTS		
-68	MS20392-1C11	PIN	1	
-69	MS24665-132	PIN-COTTER	2	
	AN960-4L	WASHER	1	
-70	MS20392-1C9	PIN	1	
		---*---		
-71	9860065-1	CABLE ASSY-UPPER AFT PIN	1	
		ATTACHING PARTS		
-72	AN315-4R	NUT	2	
-73	S2226-2	CLAMP	2	
	AN507-832R4	SCREW	1	
	S1477-08	NUT	2	
	AN507-832R6	SCREW	1	
		---*---		
-74	CM2692-28-1	PLUG BUTTON	1	
	1217046-3	BASE PLATE ASSY-INTERIOR DOOR HANDLE	1	
		ATTACHING PARTS		
-75	NAS220-5	SCREW	5	
		---*---		
-76	1217046-5	PLATE ASSY	1	
-77	1217050-5	SHAFT ASSY	1	
-78	AN960-716L	WASHER	AR	
-79	1217046-6	BEARING ASSY	1	
-80	NAS221-15	SCREW	3	
-81	NAS43HT3-45	SPACER	3	
-82	MS20364-1032C	NUT	3	
		A---R182 & TR182 SERIAL R18201629 & ON		

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
62 -		CABIN DOOR ASSY-RH	NP	C
		ATTACHING PARTS		
- 1	AN509-10R16	SCREW	3	
- 2	AN507-1032R12	SCREW	2	
- 3	AN960-10L	WASHER	5	
- 4	NAS679A3	NUT	5	
		---*---		
- 5	1217053-4	HANDLE	1	
		ATTACHING PARTS		
- 6	NAS388-10-7P	SCREW	1	
		---*---		
	1217046-4	BASE PLATE ASSY	1	
		ATTACHING PARTS		
- 7	NAS220-5	SCREW	5	
	NAS697A08	NUTPLATE	5	
		---*---		
- 8	1217046-5	PLATE ASSY	1	
- 9	1217050-4	SHAFT ASSY	1	
-10	1217046-6	BEARING ASSY	1	
		ATTACHING PARTS		
-11	NAS221-15	SCREW	3	
-12	NAS43HT3-45	SPACER	3	
-13	MS20364-1032C	NUT	3	
		---*---		
	0517021-1	PUSH ROD ASSY	1	
		ATTACHING PARTS		
-14	MS20392-1C9	PIN	1	
-15	MS20392-1C15	PIN	1	
-16	MS24665-132	PIN-COTTER	2	
		---*---		
-17	0517021-4	TUBE ASSY	1	
-18	0517021-5	TUBE ASSY	1	
-19	AN315-4R	NUT-JAMB	1	
-20	SEE FIG 66	LATCH ASSY-REMOVEABLE	1	
		ATTACHING PARTS		
-21	NAS220-5	SCREW	10	
	NAS697-A08	NUTPLATE	5	
		---*---		
-22	1213942-2	HINGE ASSY-DOOR STOP	1	
		ATTACHING PARTS		
-23	AN509-10R8	SCREW	3	
		---*---		

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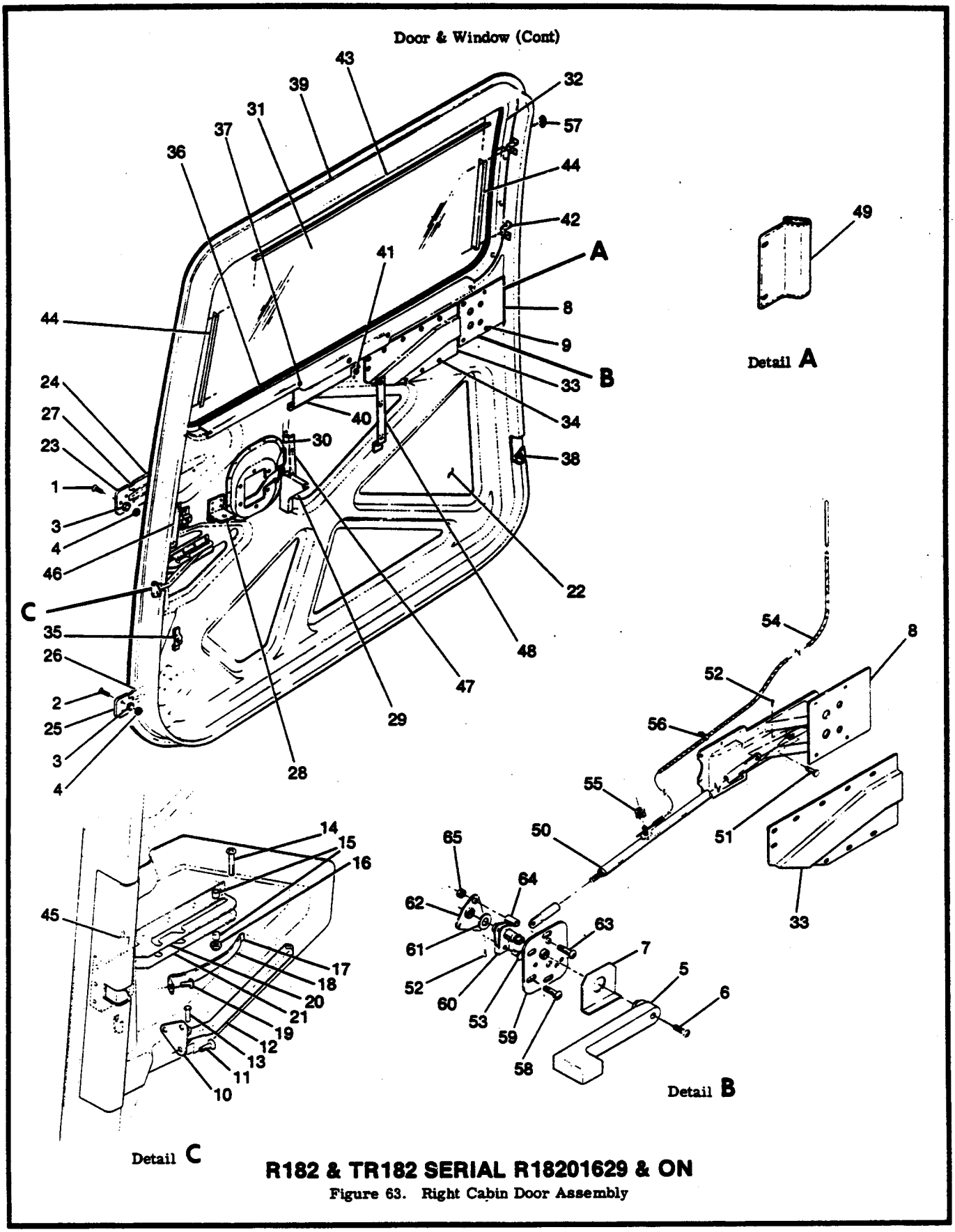
R182 & TR182 SERIAL R18200001 THRU R18201628
FR182 SERIAL FR18200001 THRU FR18200070

Figure 62. Right Cabin Door Assembly

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
62 -24	1411206-7		ARM-DOOR STOP	1	
			ATTACHING PARTS		
-25	MS20615-4		RIVET	1	
-26	NAS220-16		SCREW	1	
-27	1411206-1		SPACER	2	
-28	MS20364-832C		NUT	1	
			---*---		
-29	1411207-1		SPRING	1	
-30	1411207-2		SPRING	1	
			ATTACHING PARTS		
-31	AN525-832R7		SCREW	1	
			---*---		
	1217045-210		STRUCTURE ASSY-RH DOOR	1	A
	1217045-218		STRUCTURE ASSY-RH DOOR	1	B
-32	1217058-1		SPLICE PLATE	1	
			ATTACHING PARTS		
-33	NAS220-5		SCREW	5	
			---*---		
-34	0711034-1		STOP-DOOR HANDLE	1	
-35	1217035-1		BLOCK-RUB	1	
-36	0711064-5		SUPPORT ASSY-DOOR LATCH	1	
	NAS696A08		NUTPLATE	2	
-37	0717010-24		STIFFENER ASSY-DOOR LATCH	1	
	NAS682A08		NUTPLATE	1	
-38	0717012-5		SUPPORT ASSY-ARMREST-FWD	1	A
	NAS697A08		NUTPLATE	1	
-39	0717012-3		SUPPORT ASSY-ARMREST REAR	1	A
-40	0715056-1		SPACER	1	A
-41	0711037-16		HINGE-UPPER	1	
-42	0711037-14		HINGE-UPPER-STATIONARY	1	
-43	0711037-20		HINGE-LOWER	1	
-44	0711037-18		HINGE-LOWER-STATIONARY	1	
-45	0711038-1		PIN-HINGE	2	
-46	1217038-2		BRACKET-DOOR STOP	1	
-47	1217038-1		BRACKET-DOOR STOP	1	
-48	0715033-1		BRACKET-UPHOLSTERY RETAINER	2	
-49	S1441-2	*	SEAL 15 IN LG BKI REF S1441-2-15.00	1	
-50	S2249-2		SEAL 160 IN LG BKI REF S2249-2-160.00	1	
-51	0717010-16		WINDOW-CABIN DOOR TINTED	1	
-52	0717010-27		RETAINER-WINDOW	1	
			ATTACHING PARTS		
	CR163-4-2		RIVET-CHERRY	21	
			---*---		
-53	1217052-2		RETAINER	1	
			ATTACHING PARTS		
-54	S1021A4-6		SCREW	6	
			---*---		
-55	1215151-6		SUPPORT ASSY	1	
	NAS697A3		NUTPLATE	3	
-56	0710638-1		WEDGE	1	
-57	0715061-1		RETAINER-WINDOW MOULDING UPPER	1	
-58	0715061-2		RETAINER-WINDOW MOULDING 1 FWD & 1 AFT	2	
-59	0715060-1		SUPPORT-WINDOW MOULDING RETAINER	7	
-60	1217068-2		COVER-LATCH	1	
-61	NAS697A08		NUTPLATE	2	B
-62	2215031-1		BRACKET ASSY-DOOR ARMREST	1	B
	NAS684A08		NUTPLATE	2	
-63	2215033-6		BRACKET ASSY-DOOR ARMREST	1	B
	NAS682A08		NUTPLATE	2	
-64	2215032-1		BRACKET ASSY-DOOR ARMREST	1	B
	NAS682A08		NUTPLATE	2	
-65	1217059-1		RETAINER-UPHOLSTERY	1	B

NOTE. *THIS PART INSTALLED UNDER S2249-1-160.00

A---R182 SERIAL R18200001 THRU R18201313
FR182 SERIAL FR18200001 THRU FR18200045
TR182 SERIAL R18200584 THRU R18201313
B---R182 & TR182 SERIAL R18201314 THRU R18201628
FR182 SERIAL FR18200046 THRU FR18200070
C---R182 & TR182 SERIAL R18200001 THRU R18201628
FR182 SERIAL FR18200001 THRU FR18200070



R182 & TR182 SERIAL R18201629 & ON

Figure 63. Right Cabin Door Assembly

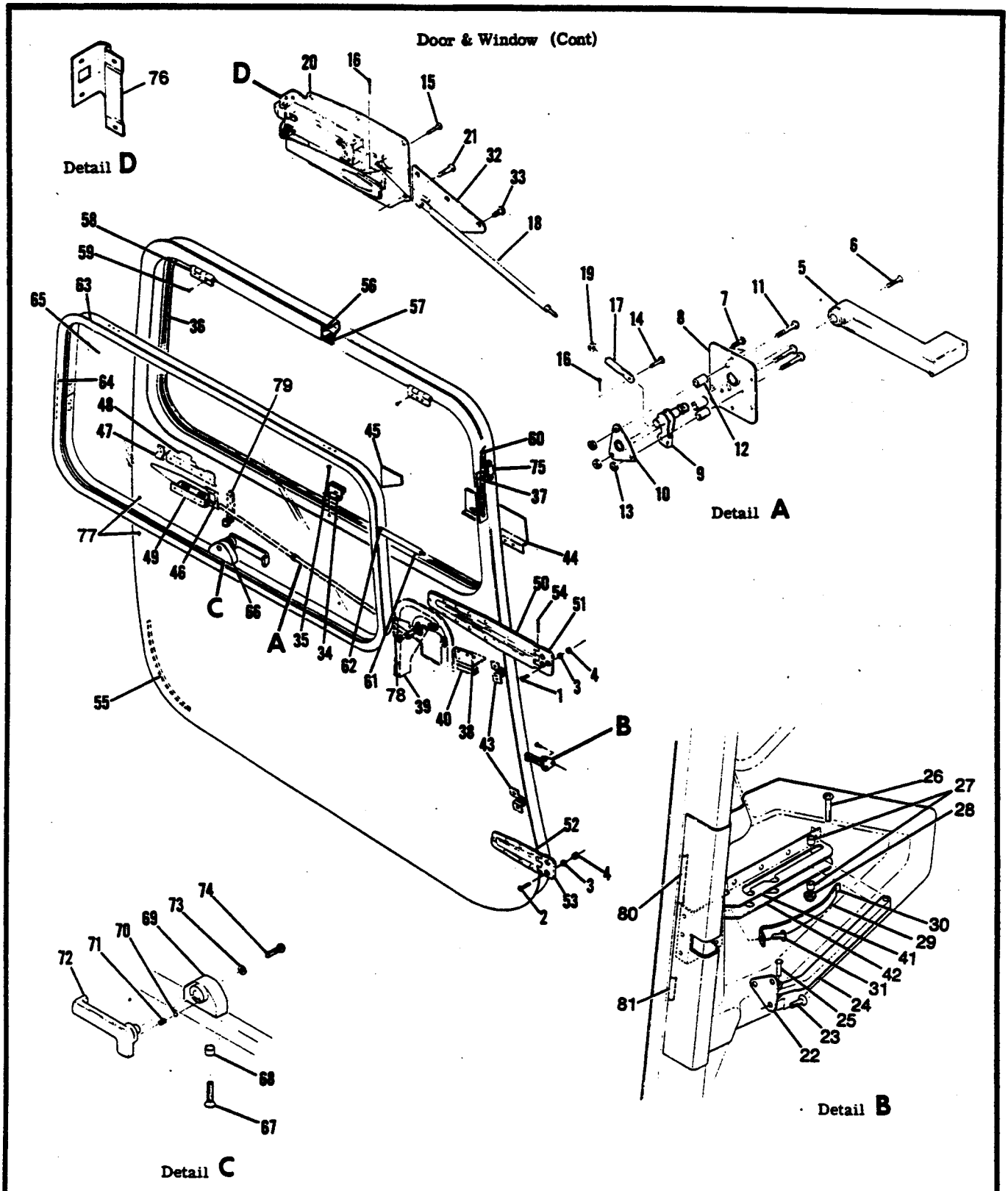
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
63 -		CABIN DOOR ASSEMBLY-RIGHT	NP	A
		ATTACHING PARTS		
- 1	AN509-10R14	SCREW UPPER HINGE	3	
- 2	AN507-1032R12	SCREW LOWER HINGE	2	
- 3	AN960-10L	WASHER	5	
- 4	MS21044N3	NUT	5	
		---*---		
- 5	1217053-4	HANDLE	1	
		ATTACHING PARTS		
- 6	NAS388-10-7P	SCREW	1	
		---*---		
- 7	SEE FIG 70	CABIN DOOR UPHOLSTERY		
- 8	SEE FIG 67	LATCH ASSY-REMOVABLE	1	
		ATTACHING PARTS		
- 9	NAS220-5	SCREW	4	
	AN525-10R6	SCREW	2	
		---*---		
-10	1213942-2	HINGE ASSY-RH DOOR STOP	1	
		ATTACHING PARTS		
-11	AN509-10R8	SCREW	3	
		---*---		
-12	1211206-7	ARM-CABIN DOOR STOP	1	
		ATTACHING PARTS		
-13	MS20615-4M10	RIVET	1	
-14	NAS220-6	SCREW	1	
-15	1411206-1	SPACER	2	
-16	MS21044N08	NUT	1	
		---*---		
-17	1411207-2	SPRING-OUTBOARD	1	
-18	1411207-1	SPRING-INBOARD	1	
		ATTACHING PARTS		
-19	AN525-832R7	SCREW	1	
		---*---		
	1217000-207	STRUCTURE ASSY-CABIN DOOR RH	1	
-20	1217038-2	BRACKET-CABIN DOOR STOP UPPER	1	
-21	1217038-1	BRACKET-CABIN DOOR STOP LOWER	1	
-22	1217000-25	SKIN-CABIN DOOR	1	
-23	0711037-14	HINGE-UPPER FWD	1	
-24	0711037-16	HINGE-UPPER AFT	1	
-25	0711037-18	HINGE-LOWER FWD	1	
-26	0711037-20	HINGE-LOWER AFT	1	
-27	0711038-1	PIN-HINGE	2	
-28	0717012-5	SUPPORT ASSY-ARMREST	1	
	NAS697A08	NUTPLATE	1	
-29	0717012-4	SUPPORT-ARMREST	1	
-30	1217048-2	PAN ASSY-INTERIOR DOOR HANDLE	1	
	NAS697A08	NUTPLATE	5	
	NAS697A08	NUTPLATE	12	
-31	0717010-16	WINDOW-DOOR	1	
-32	0717010-27	RETAINER-WINDOW	1	
-33	1217089-4	PLATE ASSY-COVER	1	
		ATTACHING PARTS		
-34	NAS220-5	SCREW	8	
		---*---		
	NAS697A3	NUTPLATE	2	
-35	0715033-1	BRACKET	2	
-36	1217052-2	RETAINER-UPHOLSTERY	1	
		ATTACHING PARTS		
-37	S1021A4-6	SCREW	6	
		---*---		
-38	S1441-2	SEAL 15.00 IN LG BKI REF S1441-2-15.00	1	
-39	S2249-2	SEAL 160.00 IN LG BKI REF S2249-2-160.00	1	
-40	1215151-6	SUPPORT ASSY-DOOR PANEL	1	
	NAS697A3	NUTPLATE	1	
	NAS1329A08K	RIVNUT	2	
-41	NAS1329S3K80	NUT	1	
-42	0715060-1	SUPPORT-WINDOW MOULDING RETAINER	7	
		ATTACHING PARTS		
	S1021Z4-6	SCREW	2	
		---*---		

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
63 -43	0715061-1	RETAINER-WINDOW MOULDING	1	
-44	0715061-2	RETAINER-WINDOW MOULDING	2	
-45	1217059-1	RETAINER	2	
-46	2215032-1	BRACKET ASSY-ARMREST	1	
	NAS682A08	NUTPLATE	2	
-47	2215033-6	BRACKET ASSY-ARMREST	1	
	NAS682A08	NUTPLATE	2	
-48	2215031-4	BRACKET ASSY-ARMREST	1	
		ATTACHING PARTS		
	S1021Z8-4	SCREW	1	
		NUT	1	
		---*---		
	NAS684A08	NUTPLATE	2	
-49	0717039-1	COVER-CABIN DOOR LATCH	1	
-50	1217088-17	PUSH ROD ASSY-DOOR LATCH	1	
		ATTACHING PARTS		
-51	MS20392-1C11	PIN	1	
-52	MS24665-132	PIN-COTTER	2	
	AN960-4L	WASHER	1	
-53	MS20392-1C9	PIN	1	
		---*---		
-54	9860065-1	CABLE ASSY-UPPER AFT PIN	1	
		ATTACHING PARTS		
-55	AN315-4R	NUT	2	
-56	S2226-2	CLAMP	2	
	AN507-832R4	SCREW	1	
	S1477-08	NUT	2	
	AN525-10R6	SCREW	1	
		---*---		
-57	CM2692-28-1	PLUG BUTTON	1	
	1217046-4	BASE PLATE ASSY-INTERIOR DOOR HANDLE	1	
		ATTACHING PARTS		
-58	NAS220-5	SCREW	5	
		---*---		
-59	1217046-5	PLATE ASSY	1	
-60	1217050-6	SHAFT ASSY	1	
-61	AN960-716L	WASHER	AR	
-62	1217046-6	BEARING ASSY	1	
-63	NAS221-15	SCREW	3	
-64	NAS43HT3-45	SPACER	3	
-65	MS20364-1032C	NUT	3	
		A---R182 & TR182 SERIAL R18201629 & ON		

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
64 -		CABIN DOOR ASSEMBLY-RH OPENABLE WINDOW	NP	C
		ATTACHING PARTS		
- 1	AN509-10R16	SCREW	3	
- 2	AN507-1032R12	SCREW	2	
- 3	AN960-10L	WASHER	5	
- 4	NAS679A3	NUT	5	
		---*---		
- 5	1217053-4	HANDLE	1	
		ATTACHING PARTS		
- 6	NAS388-10-7P	SCREW	1	
		---*---		
	1217046-4	BASE PLATE ASSY	1	
		ATTACHING PARTS		
- 7	NAS220-5	SCREW	5	
	NAS697A08	NUTPLATE	5	
		---*---		
- 8	1217046-5	PLATE ASSY	1	
- 9	1217050-4	SHAFT ASSY	1	
-10	1217046-6	BEARING ASSY	1	
		ATTACHING PARTS		
-11	NAS221-15	SCREW	3	
-12	NAS43HT3-45	SPACER	3	
-13	MS20364-1032C	NUT	3	
		---*---		
	0517021-1	PUSH ROD ASSY	1	
		ATTACHING PARTS		
-14	MS20392-1C9	PIN	1	
-15	MS20392-1C15	PIN	1	
-16	MS24665-132	PIN-COTTER	2	
		---*---		
-17	0517021-4	TUBE ASSY	1	
-18	0517021-5	TUBE ASSY	1	
-19	AN315-4R	NUT-JAMB	1	
-20	SEE FIG 66	LATCH ASSY-REMOVEABLE	1	
		ATTACHING PARTS		
-21	NAS220-5	SCREW	10	
	NAS697-A08	NUTPLATE	5	
		---*---		
-22	1213942-2	HINGE ASSY-DOOR STOP	1	
		ATTACHING PARTS		
-23	AN509-10R8	SCREW	3	
		---*---		
-24	1411206-7	ARM-DOOR STOP	1	
		ATTACHING PARTS		
-25	MS20615-4M10	RIVET	1	
-26	NAS220-16	SCREW	1	
-27	1411206-1	SPACER	2	
-28	MS20364-832C	NUT	1	
		---*---		
-29	1411207-1	SPRING	1	
-30	1411207-2	SPRING	1	
		ATTACHING PARTS		
-31	AN525-832R7	SCREW	1	
		---*---		
	1217045-211	STRUCTURE ASSY-RH DOOR OPENABLE WINDOW	1	A
	1217045-219	STRUCTURE ASSY-RH DOOR OPENABLE WINDOW	1	B
-32	1217058-1	SPLICE PLATE	1	
		ATTACHING PARTS		
-33	NAS220-5	SCREW	5	
		---*---		
-34	1217065-4	STRIKER PLATE	1	
		ATTACHING PARTS		
-35	AN507-832R6	SCREW	2	
	AN507-832R5	SCREW	1	
	MS21044N08	NUT	1	
		---*---		
-36	1217056-10	RETAINER ASSY	1	
-37	0711021-1	PLATE	1	
	NAS696A08K	NUTPLATE	1	
-38	0717012-5	SUPPORT ASSY-ARMREST-FWD	1	A
	NAS697A08	NUTPLATE	1	
-39	0717012-3	SUPPORT ASSY-ARMREST-REAR	1	A
-40	0715056-1	SPACER	1	A

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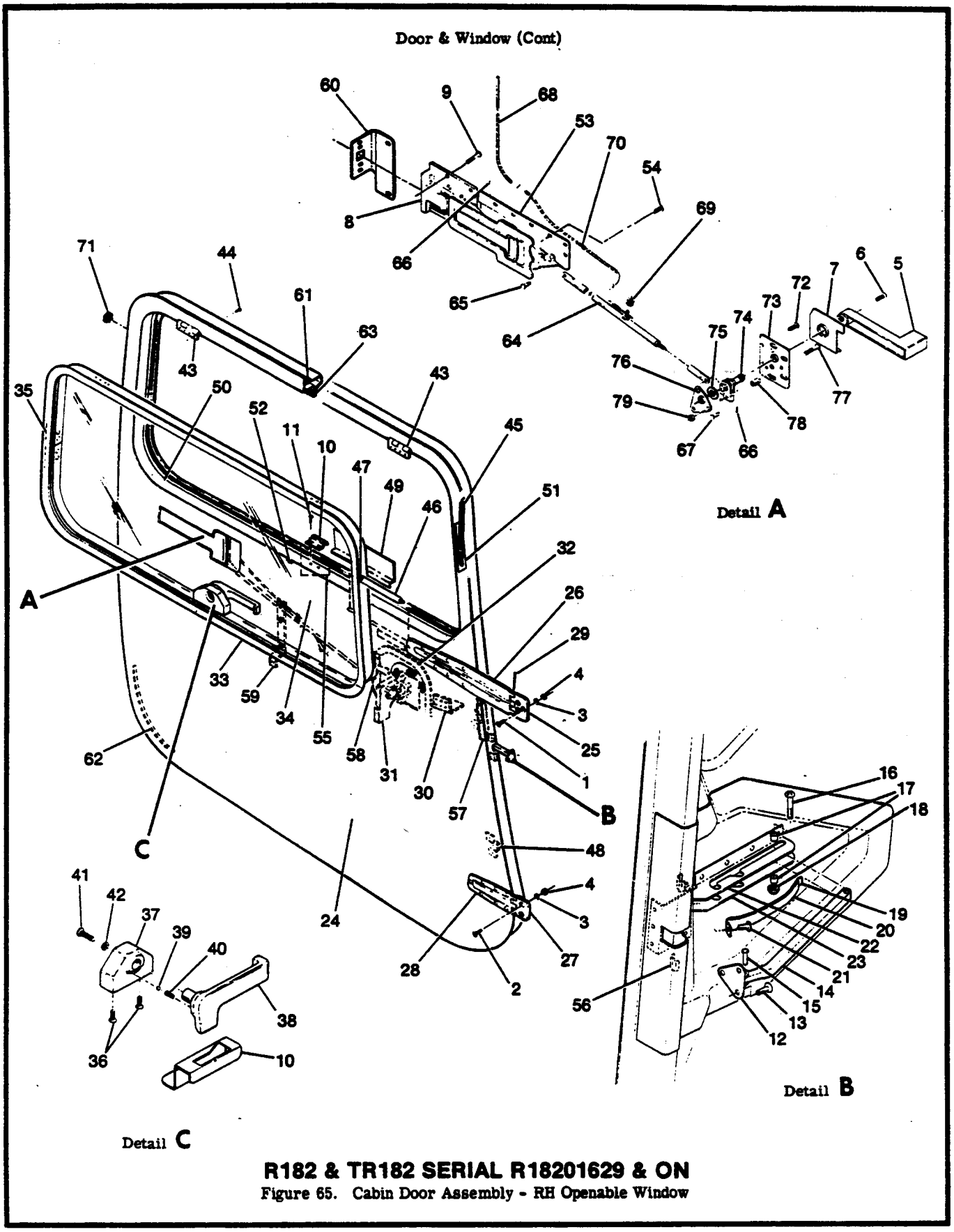
R182 & TR182 SERIAL R18200001 THRU R18201628
FR182 SERIAL FR18200001 THRU FR18200070

Figure 64. Cabin Door Assembly - RH Openable Window

FIGURE AND INDEX NO.	PART NUMBER	1 2 3 4 5 6 7 DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
64 -41	1217038-2	BRACKET-DOOR STOP	1	
-42	1217038-1	BRACKET-DOOR STOP	1	
-43	0715033-1	BRACKET-UPHOLSTERY RETAINER	2	
		ATTACHING PARTS		
	CR163-4-2	RIVET-CHERRY	2	
		---*---		
-44	1215151-6	SUPPORT ASSY	1	
	NAS697A3	NUTPLATE	3	
-45	0717010-20	STIFFENER	1	
-46	1217035-1	BLOCK-RUB	1	
-47	0711034-1	STOP-DOOR HANDLE	1	
-48	0711064-5	SUPPORT ASSY-DOOR LATCH	1	
	NAS696A08	NUTPLATE	1	
-49	0717010-24	STIFFENER ASSY-DOOR LATCH	1	
	NAS696A08	NUTPLATE	2	
-50	0711037-16	HINGE-UPPER	1	
-51	0711037-14	HINGE-UPPER-STATIONARY	1	
-52	0711037-20	HINGE-LOWER	1	
-53	0711037-18	HINGE-LOWER-STATIONARY	1	
-54	0711038-1	PIN-HINGE	1	
-55	S1441-2 *	SEAL 15 IN LG BKI REF S1441-2-15.00	1	
-56	S2249-2	SEAL 160 IN LG BKI REF S2249-2-160.00	1	
-57	S2108-4	SEAL 84 IN LG BKI REF S2108-4-84.00	1	
-58	0411185-11	HINGE ASSY-WINDOW	2	
		ATTACHING PARTS		
-59	CR163-4-4	RIVET-CHERRY	10	
		---*---		
-60	0711021-9	SPRING	1	
-61	0711021-4	ARM ASSY	1	
		ATTACHING PARTS		
-62	AN525-10R8	SCREW	1	
		---*---		
	0711050-40	WINDOW ASSY-CABIN DOOR	1	
-63	0711050-33	FRAME-WINDOW	1	
-64	0711050-15	TUBE-SPLICE	1	
-65	0711051-7	GLASS ASSY-WINDOW TINTED	1	
	0711051-5	SEAL	1	
-66	1217066-2	LATCH ASSY-CABIN DOOR	1	
		ATTACHING PARTS		
-67	NAS514P1032-14	SCREW	2	
-68	NAS43HT3-34	SPACER	2	
		---*---		
-69	1217063-3	BRACKET	1	
-70	S272-5	BALL	1	
-71	MS24585-1020	SPRING	1	
-72	1217063-2	HANDLE-WINDOW	1	
		ATTACHING PARTS		
-73	AN960C8	WASHER	1	
-74	S1931-8	SCREW	1	
		---*---		
-75	0710638-1	WEDGE	1	
-76	1217068-2	COVER-LATCH	1	
-77	NAS697A08	NUTPLATE	2	B
-78	2215031-1	BRACKET ASSY-DOOR ARMREST	1	B
	NAS684A08	NUTPLATE	2	
-79	2215033-6	BRACKET ASSY-DOOR ARMREST	1	B
	NAS682A08	NUTPLATE	2	
-80	2215032-1	BRACKET ASSY-DOOR ARMREST	1	B
	NAS682A08	NUTPLATE	2	
-81	1217059-1	RETAINER-UPHOLSTERY	1	B

NOTE. *THIS PART INSTALLED UNDER S2249-2-160.00.

A---R182 SERIAL R18200001 THRU R18201313
FR182 SERIAL FR18200001 THRU FR18200045
TR182 SERIAL R18200584 THRU R18201313
B---R182 & TR182 SERIAL R18201314 THRU R18201628
FR182 SERIAL FR18200046 THRU FR18200070
C---R182 & TR182 SERIAL R18200001 THRU R18201628
FR182 SERIAL FR18200001 THRU FR18200070



R182 & TR182 SERIAL R18201629 & ON

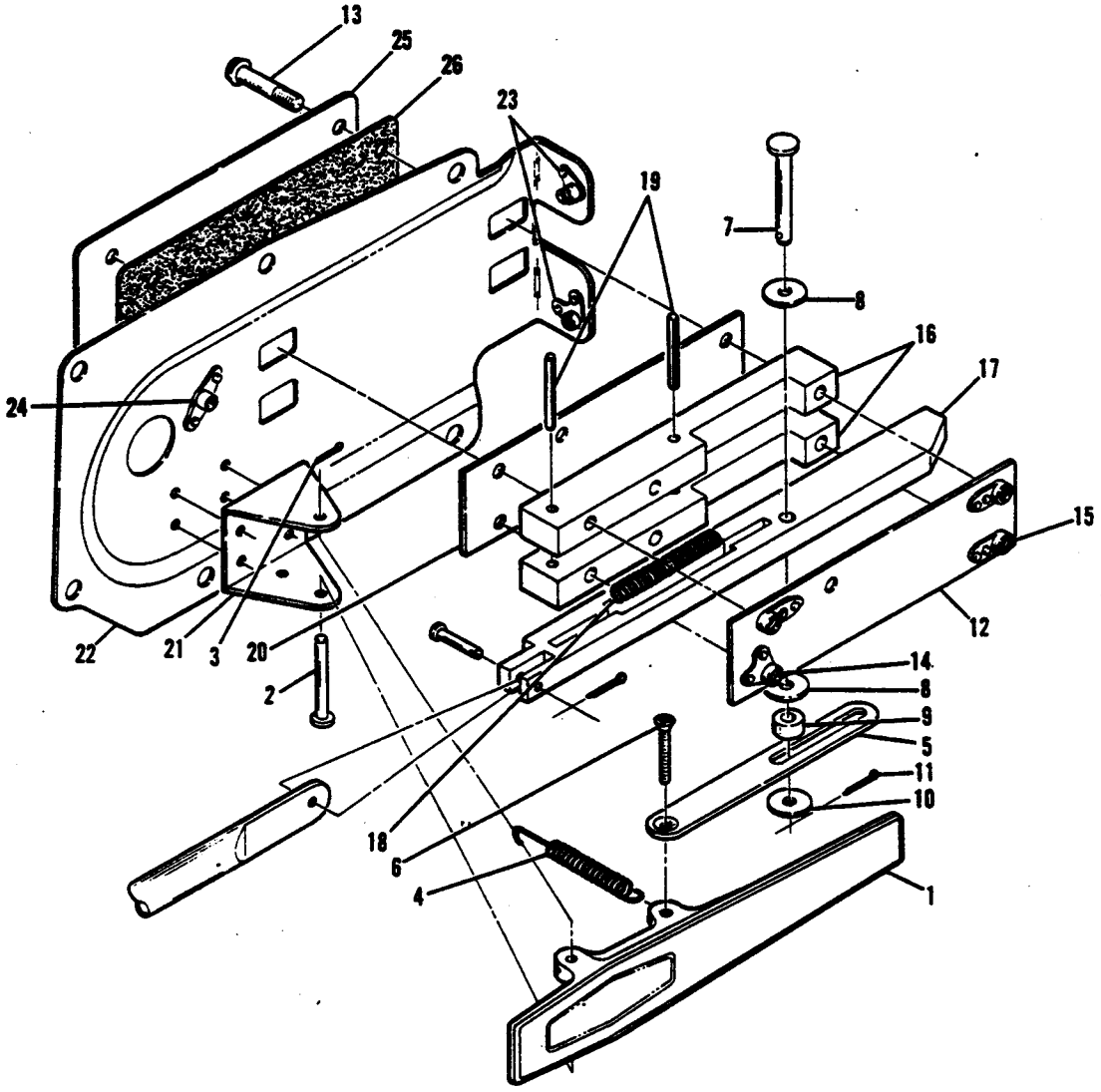
Figure 65. Cabin Door Assembly - RH Openable Window

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
65 -		CABIN DOOR ASSEMBLY-RH OPENABLE WINDOW	NP	A
		ATTACHING PARTS		
- 1	AN509-10R14	SCREW UPPER HINGE	3	
- 2	AN507-1032R12	SCREW LOWER HINGE	2	
- 3	AN960-10L	WASHER	5	
- 4	MS21044N3	NUT	5	
		---*---		
- 5	1217053-4	HANDLE-CABIN DOOR	1	
		ATTACHING PARTS		
- 6	NAS388-10-7P	SCREW SELF LOCKING	1	
		---*---		
- 7	SEE FIG 70	CABIN DOOR UPHOSTERY	1	
- 8	SEE FIG 67	LATCH ASSY-REMOVABLE	1	
		ATTACHING PARTS		
- 9	NAS220-5	SCREW	4	
	AN525-10R6	SCREW	2	
		---*---		
-10	1217065-4	PLATE-STRIKER	1	
		ATTACHING PARTS		
-11	AN507-832R6	SCREW	2	
		---*---		
-12	1213942-2	HINGE ASSY-RH DOOR STOP	1	
		ATTACHING PARTS		
-13	AN509-10R8	SCREW	3	
		---*---		
-14	1411206-7	ARM-CABIN DOOR STOP	1	
		ATTACHING PARTS		
-15	MS20615-4M10	RIVET	1	
-16	NAS220-16	SCREW	1	
-17	1411206-1	SPACER	2	
-18	MS21044N08	NUT	1	
		---*---		
-19	1411207-2	SPRING-OUTBOARD	1	
-20	1411207-1	SPRING-INBOARD	1	
		ATTACHING PARTS		
-21	AN525-832R7	SCREW	1	
		---*---		
	1217000-208	STRUCTURE ASSY-CABIN DOOR		
-22	1217038-2	BRACKET-CABIN DOOR STOP UPPER	1	
-23	1217038-1	BRACKET-CABIN DOOR STOP LOWER	1	
-24	1217000-26	SKIN-CABIN DOOR	1	
-25	0711037-14	HINGE-UPPER FWD	1	
-26	0711037-16	HINGE-UPPER AFT	1	
-27	0711037-18	HINGE-LOWER FWD	1	
-28	0711037-20	HINGE-LOWER AFT	1	
-29	0711038-1	PIN-HINGE	1	
-30	0717012-5	SUPPORT ASSY-ARMREST	2	
	NAS697A08	NUTPLATE	1	
-31	0717012-4	SUPPORT-ARMREST	1	
-32	1217048-2	PAN ASSY-INTERIOR DOOR HANDLE	1	
	NAS697A08	NUTPLATE	1	
	NAS697A08	NUTPLATE	5	
	0711050-40	WINDOW ASSY-RH DOOR	12	
-33	0711050-33	FRAME-WINDOW	1	
-34	0711051-6	WINDOW-DOOR	1	
-35	0711050-15	TUBE-SPLICE	1	
		ATTACHING PARTS		
	CR163-4-4	RIVET CR	6	
		---*---		
	1217066-2	LATCH ASSY-WINDOW	1	
		ATTACHING PARTS		
-36	NAS514P1032-14	SCREW	2	
	NAS43HT3-34	SPACER	2	
		---*---		
-37	1217063-3	BRACKET	1	
-38	1217063-2	HANDLE	1	
-39	S272-5	BALL	1	
-40	MS24585-1020	SPRING	1	
-41	S1931-8	SCREW	1	
-42	AN960C8	WASHER	1	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
65 -43	0411185-11	HINGE ASSY-WINDOW	2	
		ATTACHING PARTS		
-44	CR163-4-4	RIVET CR	6	
		---*---		
-45	0711021-9	SPRING	1	
-46	0711021-4	ARM ASSY	1	
-47	AN525-10R8	SCREW	1	
-48	0715033-1	BRACKET	2	
-49	1215151-6	SUPPORT ASSY	1	
	NAS697A3	NUTPLATE	1	
	NAS1329A08K-75	RIVNUT	2	
-50	1217056-10	RETAINER ASSY	1	
-51	0711021-1	PLATE	1	
-52	NAS696A08K	NUTPLATE	2	
-53	1217089-4	PLATE-COVER	1	
		ATTACHING PARTS		
-54	NAS220-5	SCREW	8	
		---*---		
-55	0717010-22	REINFORCEMENT	1	
-56	1217059-1	RETAINER	2	
-57	2215032-1	BRACKET ASSY-ARMREST	1	
	NAS682A08	NUTPLATE	2	
-58	2215033-6	BRACKET ASSY-ARMREST	1	
	NAS682A08	NUTPLATE	2	
-59	2215031-4	BRACKET ASSY-ARMEST	1	
		ATTACHING PARTS		
	S1021Z8-6	SCREW	1	
	NAS446-4-1	NUT	1	
		---*---		
	NAS684A08	NUTPLATE	2	
-60	0717039-1	COVER-CABIN DOOR LATCH	1	
-61	S2249-2	SEAL 160.00 IN LG BKI REF S2249-2-160.00	1	
-62	S1441-2	SEAL 15.00 IN LG BKI REF S1441-2-15.00	1	
-63	S2108-4	SEAL 84.00 IN LG BKI REF S2108-4-84.00	1	
-64	1217088-17	PUSH ROD ASSY-DOOR LATCH	1	
		ATTACHING PARTS		
-65	MS20392-1C11	PIN	1	
-66	MS24665-132	PIN-COTTER	2	
	AN960-4L	WASHER	1	
-67	MS20392-1C9	PIN	1	
		---*---		
-68	9860065-1	CABLE ASSY-UPPER AFT PIN	1	
		ATTACHING PARTS		
-69	AN315-4R	NUT	2	
-70	S2226-2	CLAMP	2	
	AN507-832R4	SCREW	1	
	S1477-08	NUT	2	
	AN507-832R6	SCREW	1	
		---*---		
-71	CM2692-28-1	PLUG BUTTON	1	
	1217046-4	BASE PLATE ASSY-INTERIOR DOOR HANDLE	1	
		ATTACHING PARTS		
-72	NAS220-5	SCREW	5	
		---*---		
-73	1217046-5	PLATE ASSY	1	
-74	1217050-6	SHAFT ASSY	1	
-75	AN960-416L	WASHER	AR	
-76	1217046-6	BEARING ASSY	1	
-77	NAS221-15	SCREW	3	
-78	NAS43HT3	SPACER	3	
-79	MS20364-1032C	NUT	3	
		A---R182 & TR182 SERIAL R18201629 & ON		

Door & Window (Cont)



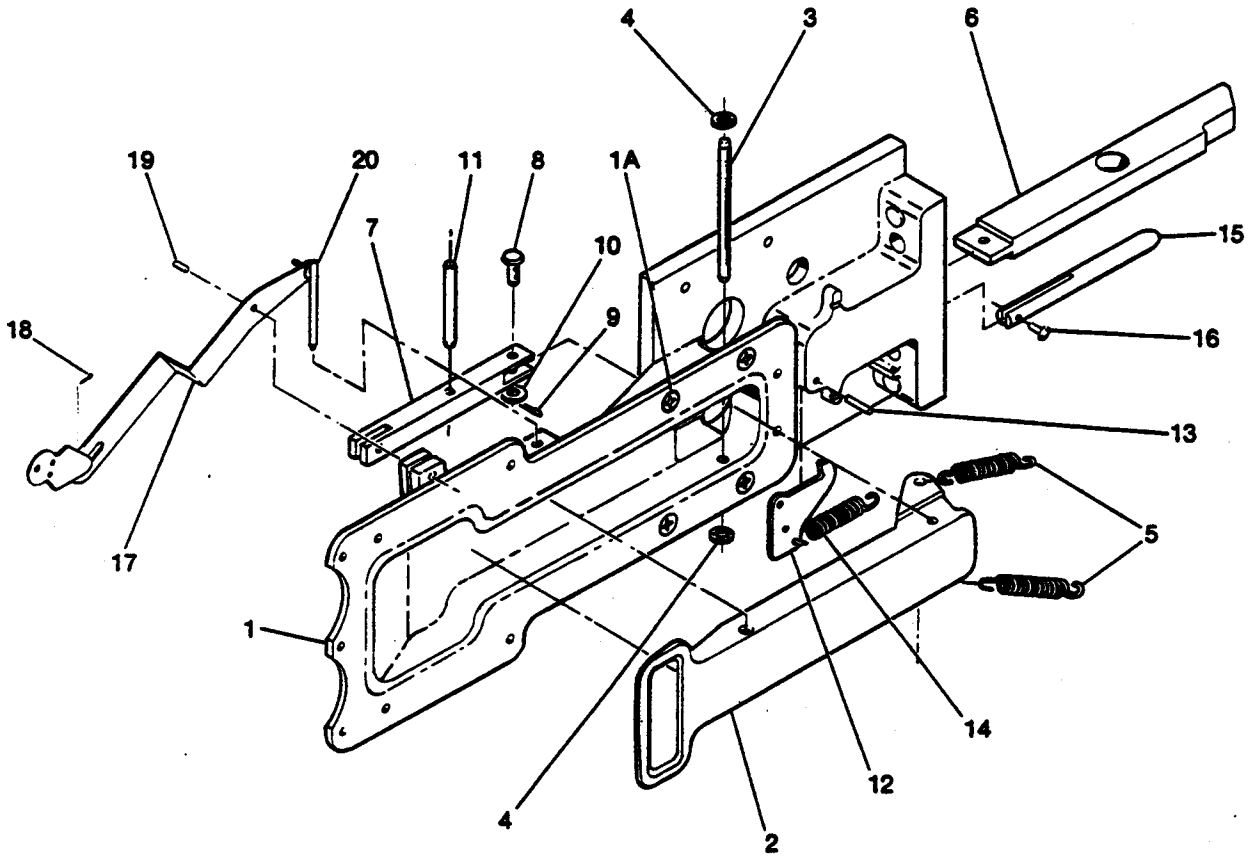
R182 & TR182 SERIAL R18200001 THRU R18201628
FR182 SERIAL FR18200001 THRU FR18200070

Figure 66. Cabin Door Latch Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
66 -	1217049-9	LATCH ASSEMBLY-CABIN DOOR LH	1	A
	1217049-15	LATCH ASSEMBLY-CABIN DOOR LH ALT	1	A
	1217049-10	LATCH ASSEMBLY-CABIN DOOR RH	1	A
	1217049-16	LATCH ASSEMBLY-CABIN DOOR RH ALT	1	A
- 1	0517003-2	HANDLE-OUTSIDE DOOR	1	
		ATTACHING PARTS		
- 2	MS20392-1C33	PIN	1	
- 3	MS24665-132	COTTER PIN	1	
		---*---		
- 4	0711788-1	SPRING-DOOR HANDLE	1	
- 5	1511209-12	PULL BAR	1	
		ATTACHING PARTS		
- 6	AN507-632R12	SCREW	1	
- 7	MS20392-2C45	PIN	1	
- 8	1511209-8	WASHER	2	
- 9	NAS43DD3-12	SPACER	1	
-10	AN960D10L	WASHER	1	
-11	MS24665-132	COTTER PIN	1	
		---*---		
-12	1511206-20	BOLT GUIDE ASSEMBLY-TOP	1	
		ATTACHING PARTS		
-13	AN525-10R18	SCREW	4	
		---*---		
-14	NAS698A3	NUTPLATE	1	
-15	NAS682A3	NUTPLATE	3	
-16	1511206-11	BOLT GUIDE-SIDE	2	
-17	1511206-21	BOLT ASSEMBLY LH USED WITH 1217049-9	1	
	1511206-25	BOLT ASSEMBLY LH USED WITH 1217049-15	1	
	1511206-22	BOLT ASSEMBLY RH USED WITH 1217049-10	1	
	1511206-26	BOLT ASSEMBLY RH USED WITH 1217049-16	1	
		ATTACHING PARTS		
-18	1511207-1	SPRING	1	
-19	NAS561P4-16	ROLL PIN	1	
		---*---		
-20	1511206-4	BOLT GUIDE BASE	1	
-21	1511209-1	BRACKET	1	
-22	1217049-11	PLATE ASSY-LH	1	
	1217049-12	PLATE ASSY-RH	1	
-23	NAS698A08	NUTPLATE	2	
-24	NAS697A3	NUTPLATE	1	
-25	1511208-16	BACKING-SHIM	1	
-26	1511208-17	BACKING	1	

A---R182 & TR182 SERIAL R18200001 THRU R18201628
FR182 SERIAL FR18200001 THRU FR18200070

Door & Window (Cont)



R182 & TR182 SERIAL R18201629 & ON

Figure 67. Cabin Door Latch Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
67 -	0717023-1	LATCH ASSEMBLY-CABIN DOOR	1	A
- 1	0717024-21	BASE ASSY-LATCH WEU 0717024-27	1	B
	0717024-27	BASE ASSY-LATCH	1	C
- 1A	224-39970-890	SCREW	4	
- 2	0717024-12	HANDLE-OUTSIDE DOOR	1	
		ATTACHING PARTS		
- 3	0717024-10	PIN-PIVOT	1	
- 4	MS35333-36	LOCK WASHER	2	
		---*---		
- 5	0717026-3	SPRING	2	
- 6	0717024-3	BOLT	1	
- 7	0717024-4	PULL BAR	1	
		ATTACHING PARTS		
- 8	MS20392-1C11	PIN	1	
- 9	MS24665-132	PIN-COTTER	1	
-10	AN960-4L	WASHER	1	
-11	MS20392-1C35	PIN	1	
		---*---		
-12	0717024-7	CATCH	1	
		ATTACHING PARTS		
-13	NAS561-3-16	PIN	1	
-14	0717026-1	SPRING	1	
		---*---		
-15	0717024-6	PUSH ROD	1	
		ATTACHING PARTS		
-16	MS16535-94	RIVET	1	
		---*---		
-17	0717024-23	LOCKING ARM WEU 0717024-25	1	B
	0717024-25	LOCKING ARM	1	C
		ATTACHING PARTS		
-18	MS24665-132	PIN-COTTER	1	
	AN960-4	WASHER BETWEEN LOCKING ARM & CAM	1	
	AN960-4L	WASHER BETWEEN LOCKING ARM & COTTER PIN	1	
-19	NAS561-3-6	PIN	1	
		---*---		
-20	0717024-18	PIN	1	
	0717024-17	WASHER	2	

A---R182 & TR182 SERIAL R18201629 & ON
B---R182 & TR182 SERIAL R18201629 THRU R18201909
C---R182 & TR182 SERIAL R18201910 & ON

Baggage Door

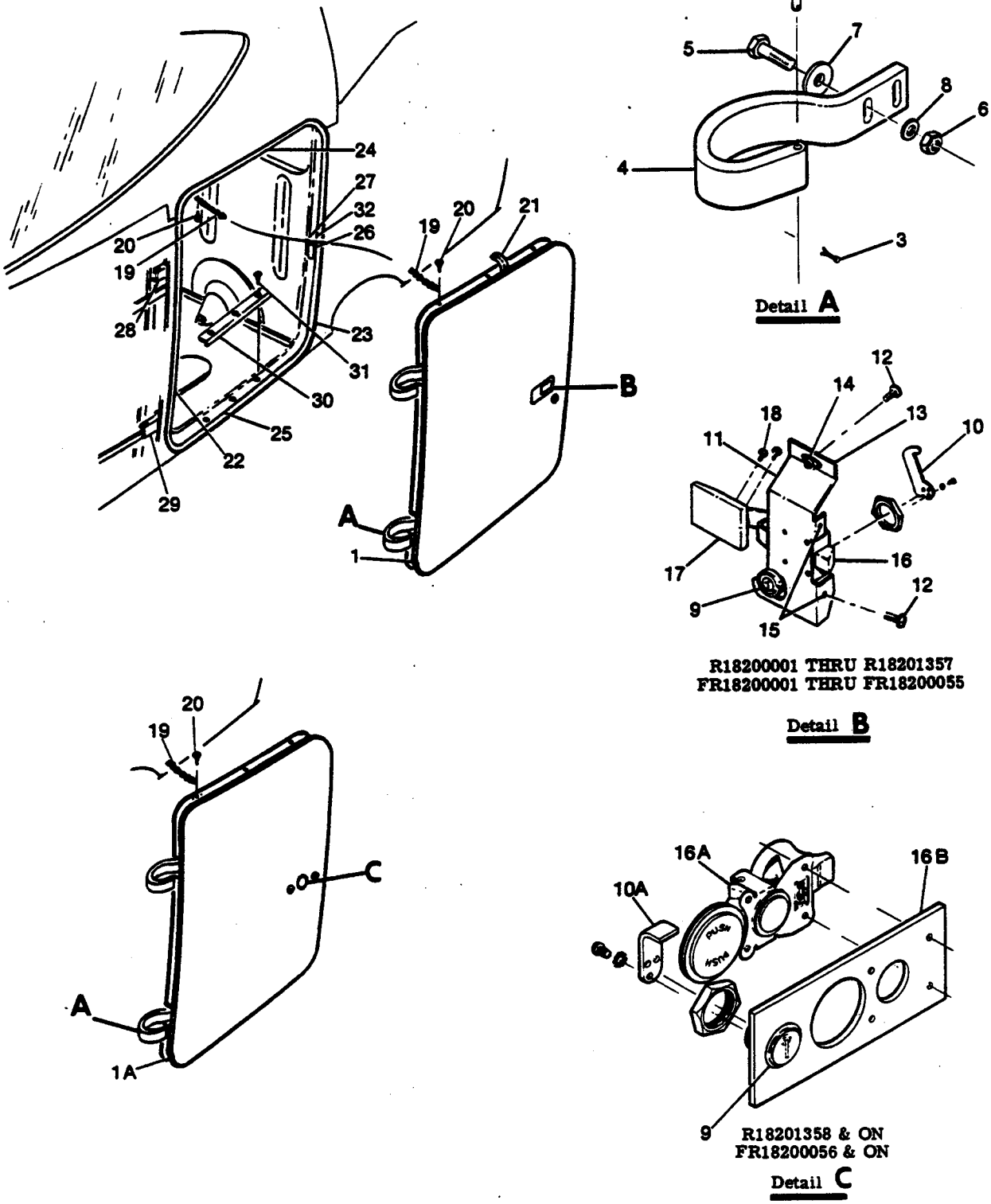
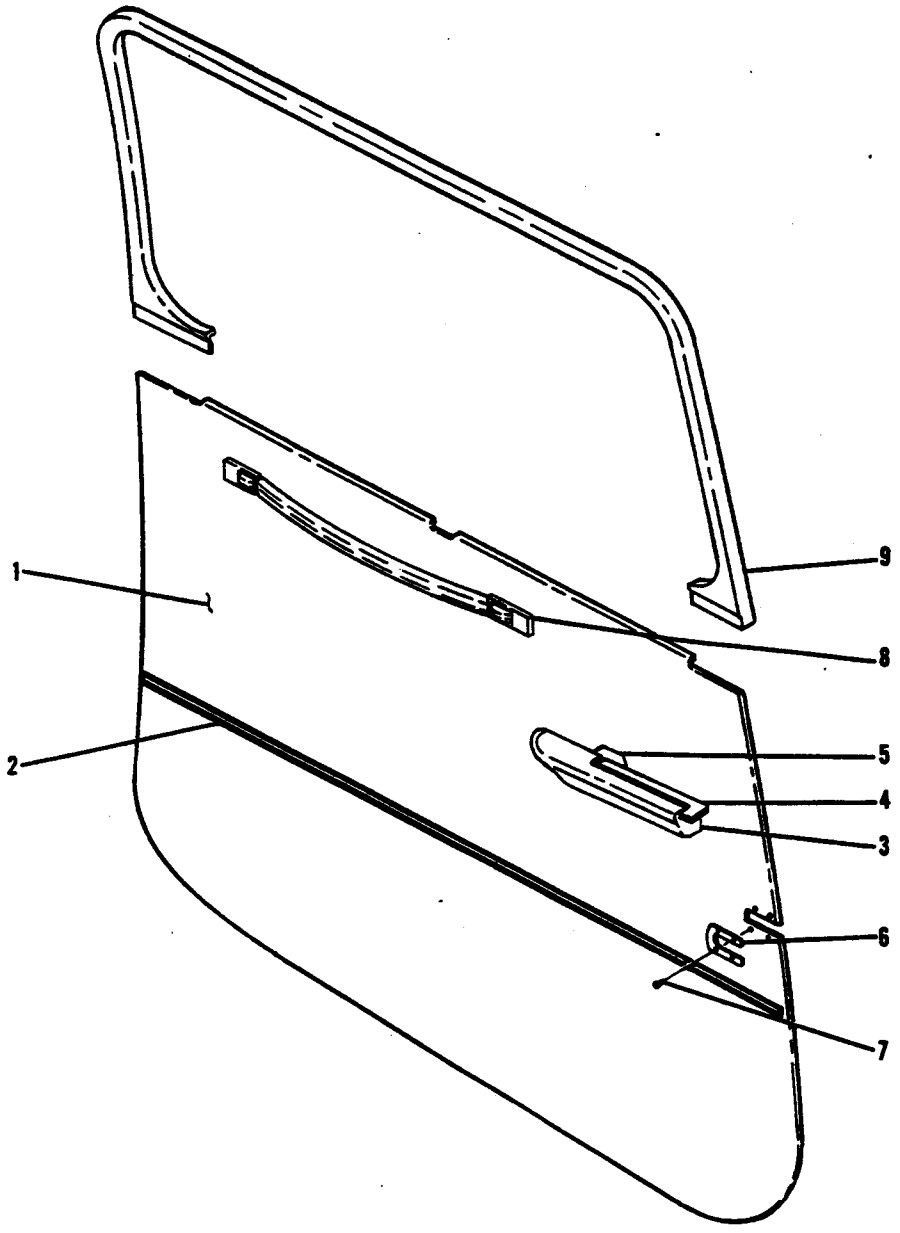


Figure 68. Baggage Door Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
68 -		BAGGAGE DOOR INSTALLATION	NP	
- 1	0711791-1	DOOR ASSY-BAGGAGE	1	A
- 1A	0711855-1	DOOR ASSY-BAGGAGE	1	B
		ATTACHING PARTS		
- 2	MS20392-1C37	PIN-CLEVIS	2	
- 3	MS24665-151	PIN-COTTER	2	
		---*---		
- 4	0711643-1	HINGE	2	
		ATTACHING PARTS		
- 5	AN3-6A	BOLT	2	
- 6	MS21044N3	NUT	2	
- 7	AN970-3	WASHER	2	
- 8	AN960-10	WASHER	2	
		---*---		
- 9	C253001-0101	LOCK ASSY-BAGGAGE DOOR	1	
-10	0711111-1	CAM-DOOR LOCK	1	A
-10A	0717040-1	CAM-DOOR LOCK	1	B
-11	0711790-1	SUPPORT & LATCH ASSY	1	A
		ATTACHING PARTS		
-12	AN525-832R7	SCREW	3	A
		---*---		
-13	0711790-2	SUPPORT ASSY	1	A
-14	MS21045L08	NUTPLATE	1	A
-15	NAS1067A08	NUTPLATE	2	A
-16	S1359-7	LATCH ASSY-BAGGAGE DOOR	1	A
	1512404-4	SPACER	2	A
-16A	S2455-1	LATCH ASSY-PUSH BUTTON	1	B
-16B	0717036-1	MOUNTING PAD-BAGGAGE DOOR LATCH	1	B
-17	0711705-1	HANDLE-LATCH	1	A
		ATTACHING PARTS		
-18	S1931-8	SCREW	2	A
	0711709-1	SPACER	1	A
		---*---		
-19	S1194-1-17	CHAIN	1	
		ATTACHING PARTS		
-20	AN507-832R6	SCREW	2	
	NAS680A08	NUTPLATE	1	
		---*---		
-21	S2287-1	SEAL-84.00 IN LG BKI REF S2287-1-84.00	1	A
	SEE FIG 36	SEAL-BAGGAGE DOOR	1	B
-22	0711618-7	DOOR JAMB-FWD	1	
-23	0711618-5	DOOR JAMB-AFT	1	
-24	0711673-1	DOOR SILL-UPPER	1	
	2211079-1	BRACKET ASSY-BAGGAGE DOOR CHAIN ATTACH	1	C
-25	0711620-1	DOOR SILL-LOWER	1	
-26	0311319-1	PLATE-STRIKER	1	
		ATTACHING PARTS		
	0311319-2	SHIM	AR	
	AN515-8R8	SCREW	2	
		---*---		
-27	0711651-1	BRACKET ASSY-STRIKER PLATE	1	
	NAS696A08	NUTPLATE	2	
-28	0711628-1	HINGE BRACKET ASSY-UPPER	1	
-29	0711628-2	HINGE BRACKET-LOWER	1	
-30	0311623-1	STRIP-UPHOLSTERY RETAINER	1	
		ATTACHING PARTS		
-31	S1021Z4-6	SCREW	3	
		---*---		
-32	S1441-1	SEAL-3.0 IN LG BKI REF S1441-1-3.0	1	

A---R182 SERIAL R18200001 THRU R18201357
FR182 SERIAL FR18200001 THRU FR18200055
TR182 SERIAL R18200584 THRU R18201357
B---R182 & TR182 SERIAL R18201358 & ON
FR182 SERIAL FR18200056 & ON
C---R182 & TR182 SERIAL R18201314 & ON
FR182 SERIAL FR18200046 & ON

Upholstery



R182 & TR182 SERIAL R18200001 THRU R18201313
FR182 SERIAL FR18200001 THRU FR18200045

Figure 69. Cabin Door Upholstery Installation

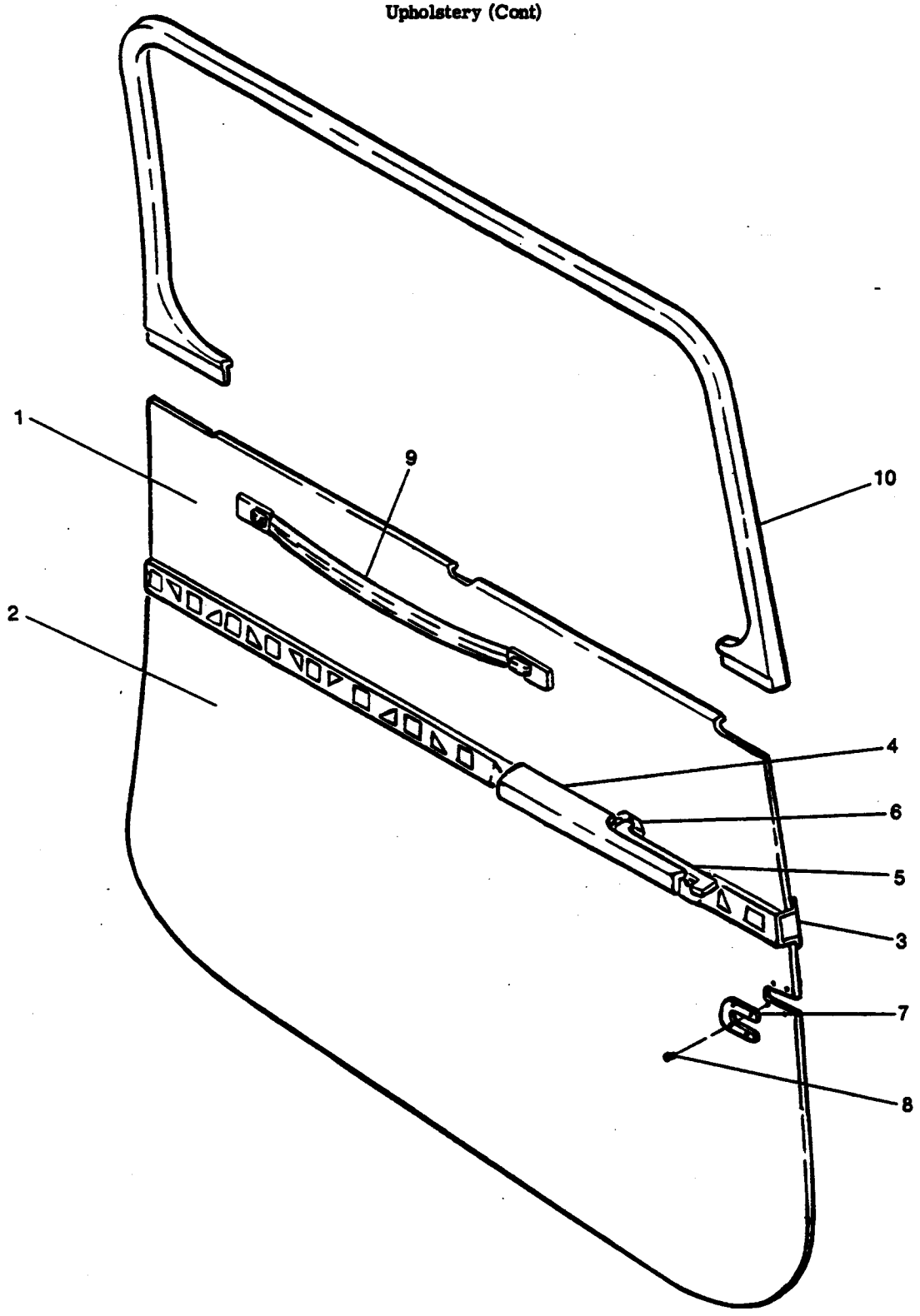
FIGURE AND INDEX NO.	PART NUMBER		1 2 3 4 5 6 7 DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
69 -			CABIN DOOR UPHOLSTERY INSTALLATION	NP	A
- 1	2215010-3	#	TRIM PANEL ASSY-LH DOOR	1	
	2215010-4	#	TRIM PANEL ASSY-RH DOOR	1	
	2215010-18	#	TRIM PANEL ASSY-RH DOOR OPENABLE WINDOW	1	
- 2	S2184-1		MOLDING-33.25 IN LG BKI REF. S2184-1-33.25	1	
- 3	0717011-27	#	ARMREST-LH	1	
	0717011-28	#	ARMREST-RH	1	
- 4	SEE FIG 60		HANDLE-CABIN DOOR	1	
			ATTACHING PARTS		
	AN515-8R12		SCREW	2	
			---*---		
- 5	0705042-1	<	ESCUTCHEON-LH	1	
	0705042-2	<	ESCUTCHEON-RH	1	
- 6	1715047-3	<	ESCUTCHEON-LH	1	
	1715047-4	<	ESCUTCHEON-RH	1	
			ATTACHING PARTS		
- 7	AN51022A4-6		SCREW	4	
			---*---		
- 8	S2301-2-1		HANDLE ASSY-ASSIST CLOUD GRAY	2	
	S2301-2-2		HANDLE ASSY-ASSIST EBONY BLACK	2	
	S2301-2-3		HANDLE ASSY-ASSIST COLONIAL GREY	2	
	S2301-2-4		HANDLE ASSY-ASSIST HUNTER RED	2	
	S2301-2-5		HANDLE ASSY-ASSIST DUTCH BLUE	2	
	S2301-2-6		HANDLE ASSY-ASSIST CHESTNUT BROWN	2	
	S2301-2-7		HANDLE ASSY-ASSIST MAIZE	2	
	S2301-2-8		HANDLE ASSY-ASSIST ORO GREEN	2	
			ATTACHING PARTS		
	AN507-1032R10		SCREW	2	
			---*---		
- 9	0715032-15	<	MOULDING-DOOR WINDOW LH	1	
	0715032-16	<	MOULDING-DOOR WINDOW RH	1	
	0715069-1	<	MOULDING-DOOR WINDOW RH OPENABLE WINDOW	1	
	S1948-2-1		TRIM-DOOR WINDOW RH ONLY BKI REF. S1948-2-1	AR	

NOTE. #THIS PART MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER UPHOLSTERED PARTS-PAGE XVIII.

NOTE. <THIS PART MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE XIX.

A---R182 SERIAL R18200001 THRU R18201313
FR182 SERIAL FR18200001 THRU FR18200045
TR182 SERIAL R18200584 THRU R18201313

Upholstery (Cont)



R182 & TR182 SERIAL R18201314 & ON
FR182 SERIAL FR18200046 THRU FR18200070

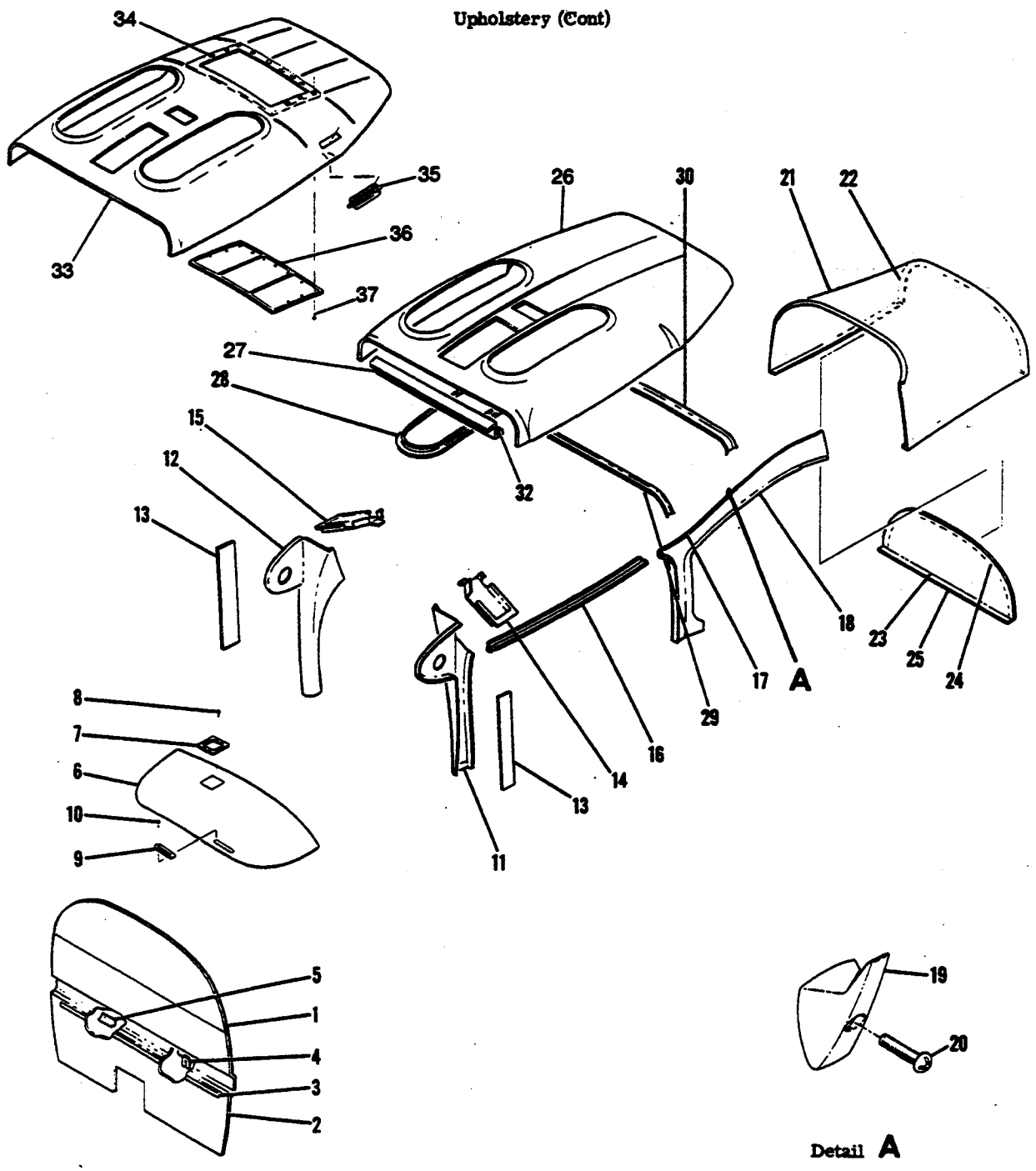
Figure 70. Cabin Door Upholstery Installation

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
70 -			CABIN DOOR UPHOLSTERY INSTALLATION	NP	A
- 1	2215022-7	#	TRIM PANEL ASSY-LH DOOR UPR	1	B
	2215022-64	#	TRIM PANEL ASSY-LH DOOR UPR	1	C
	2215022-8	#	TRIM PANEL ASSY-RH DOOR UPR	1	B
	2215022-66	#	TRIM PANEL ASSY-RH DOOR UPR	1	C
	2215022-32	#	TRIM PANEL ASSY-RH DOOR OPENABLE WINDOW UPR	1	B
	2215022-65	#	TRIM PANEL ASSY-RH DOOR OPENABLE WINDOW UPR	1	C
- 2	2215022-5	#	TRIM PANEL ASSY-LH DOOR LWR	1	
	2215022-6	#	TRIM PANEL ASSY-RH DOOR LWR	1	
- 3	2215026-1		ARMREST SUPPORT ASSY-LH	1	
	2215026-2		ARMREST SUPPORT ASSY-RH	1	
			ATTACHING PARTS		
	AN525-832R8		SCREW	4	
	AN532-832R10		SCREW	2	
	NAS43DD3-16		SPACER	2	
			---*---		
- 4	2215029-1		ARMREST ASSY-LH	1	
	2215029-2		ARMREST ASSY-RH	1	
			ATTACHING PARTS		
	S1021Z4-6		SCREW	1	
			---*---		
- 5	SEE FIG 60		HANDLE-CABIN DOOR	2	
			ATTACHING PARTS		
	NAS388-10-7P		SCREW	1	
			---*---		
- 6	0705042-5		ESCUTCHEON-LH	1	
	0705042-6		ESCUTCHEON-RH	1	
- 7	1715047-3	<	ESCUTCHEON-LH	1	B
	1715047-3-532		ESCUTCHEON-LH	1	C
	1715047-4	<	ESCUTCHEON-RH	1	B
	1715047-4-532		ESCUTCHEON-RH	1	C
- 8	S1022A4-6		ATTACHING PARTS		
			SCREW	4	
			---*---		
- 9	S2301-3-1		HANDLE ASSY CLOUD GRAY	2	
			ATTACHING PARTS		
	AN507-1032R10		SCREW	2	
			---*---		
-10	0715032-15		MOLDING-DOOR WINDOW LH	1	B
	0715032-19		MOLDING-DOOR WINDOW LH	1	C
	0715032-16		MOLDING-DOOR WINDOW RH	1	B
	0715032-18		MOLDING-DOOR WINDOW RH	1	C
	0715069-1		MOLDING-DOOR WINDOW RH OPENABLE WINDOW	1	
	S1948-2-1		TRIM-DOOR WINDOW RH ONLY BKI REF. S1948-2-1	AR	

NOTE. #THIS PART MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER UPHOLSTERED PARTS-PAGE XVIII.

NOTE. <THIS PART MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS PAGE XIX.

A---R182 & TR182 SERIAL R18201314 & ON
FR182 SERIAL FR18200046 THRU FR18200070
B---R182 & TR182 SERIAL R18201314 THRU R18201628
FR182 SERIAL FR18200046 THRU FR18200070
C---R182 & TR182 SERIAL R18201629 & ON



R182 SERIAL R18200001 THRU R18201313
FR182 SERIAL FR18200001 THRU FR18200045
TR182 SERIAL R18200534 THRU R18201313

Figure 71. Cabin Top Upholstery Installation

FIGURE AND INDEX NO.	PART NUMBER		1 2 3 4 5 6 7 DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
71 -			CABIN TOP UPHOLSTERY INSTALLATION	NP	C
- 1	2215001-5		SOUNDPROOFING ASSY-UPPER FIREWALL	1	
- 2	2215001-2		SOUNDPROOFING ASSY-LWR FIREWALL	1	
			ATTACHING PARTS		
	S1023A8-8		SCREW	10	
	S1067C1		WASHER	10	
			---*---		
- 3	0700103-131		STRIP	2	
			ATTACHING PARTS		
	S1021Z6-8		SCREW	4	
			---*---		
- 4	0700653-1		SHIELD	2	
			ATTACHING PARTS		
	S1021Z6-8		SCREW	4	
			---*---		
- 5	0713019-86		RETAINER-UPHOLSTERY	2	
			ATTACHING PARTS		
	S1021Z8-8		SCREW	2	
			---*---		
- 6	0713534-1		COVER-DECKSKIN	1	
- 7	0713535-1		RETAINER-DECKSKIN	1	
			ATTACHING PARTS		
- 8	S1022Z6-8B		SCREW	8	
			---*---		
- 9	0713253-1		DEFLECTOR PLATE-DEFROST	1	
			ATTACHING PARTS		
-10	S1021Z4-6B		SCREW	8	
			---*---		
-11	0715044-11	<	MOLDING-FWD DOORPOST LH	1	
-12	0715044-10	<	MOLDING-FWD DOORPOST RH	1	
			ATTACHING PARTS		
	S1950-1E		SCREW	AR	
			---*---		
-13	0513425-1		PAD-FWD DOOR POST	2	
-14	0715024-1		COVER-FUEL LINE LH	1	
-15	0715024-2		COVER-FUEL LINE RH	1	
-16	0715044-5	<	MOLDING-DOORSILL	2	
-17	0715044-12	< <	MOLDING-LH WINDOW	1	
	0715044-13	<	MOLDING-RH WINDOW	1	
-18	S1948-2-1		EXTRUSION	AR	
-19	0715038-1		HANGAR-COAT	2	
			ATTACHING PARTS		
-20	AN520-10R12		SCREW	1	
			---*---		
-21	2215012-2		PANEL ASSY-BAGGAGE	1	
			ATTACHING PARTS		
	S1021Z6-8		SCREW	AR	
			---*---		
-22	S2092-3		FASTENER-HOOK 48.00 IN LG BKI REF. S2092-3-48.00	1	
-23	2215012-3		PANEL ASSY-BAGGAGE REMOVEABLE	1	
-24	S2092-4		FASTENER-PILE 48.00 IN LG BKI REF. S2092-4-48.00	1	
-25	S2092-3		FASTENER-HOOK 30.00 IN LG BKI REF. S2092-3-30.00	1	
-26	0714002-11		HEADLINER ASSY	1	A
	0714002-12		HEADLINER ASSY-USED WITH SKYLIGHT	1	A
			ATTACHING PARTS		
	S1021Z4-6		SCREW	3	
	S1066C1		WASHER	3	
			---*---		
-27	0514067-3		RETAINER-FRONT SPAR	1	
			ATTACHING PARTS		
	S1898-2		FASTENER	3	
			---*---		
-28	0514064-1		MOLDING-SKYLIGHT	2	
			ATTACHING PARTS		
	S1021Z4-6		SCREW	8	
			---*---		

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
71 -29	0714003-1	<	TIARA	1	A
	0714003-2	<	TIARA-USED WITH INERTIA REEL	2	A
			ATTACHING PARTS		
	S1021Z4-6		SCREW	4	A
			---*---		
-30	0715010-2	<	MOLDING-AFT WINDOW	1	
			ATTACHING PARTS		
	S1021A4-6		SCREW	6	
			---*---		
-31	S1948-2-1		EXTRUSION	AR	
-32	0514061-8		BUSHING	1	B
-33	0714051-1		HEADLINER ASSY	1	B
	0714051-2		HEADLINER ASSY USED WITH SKYLIGHT	1	B
-34	NAS395-18-3		NUTPLATE	11	B
-35	0714051-10		COVER ASSY WHEN REAR SEAT VENT NOT INSTALLED	2	B
-36	0714051-8		COVER-ACCESS	1	B
			ATTACHING PARTS		
-37	S1021Z8-10		SCREW	11	B
			---*---		

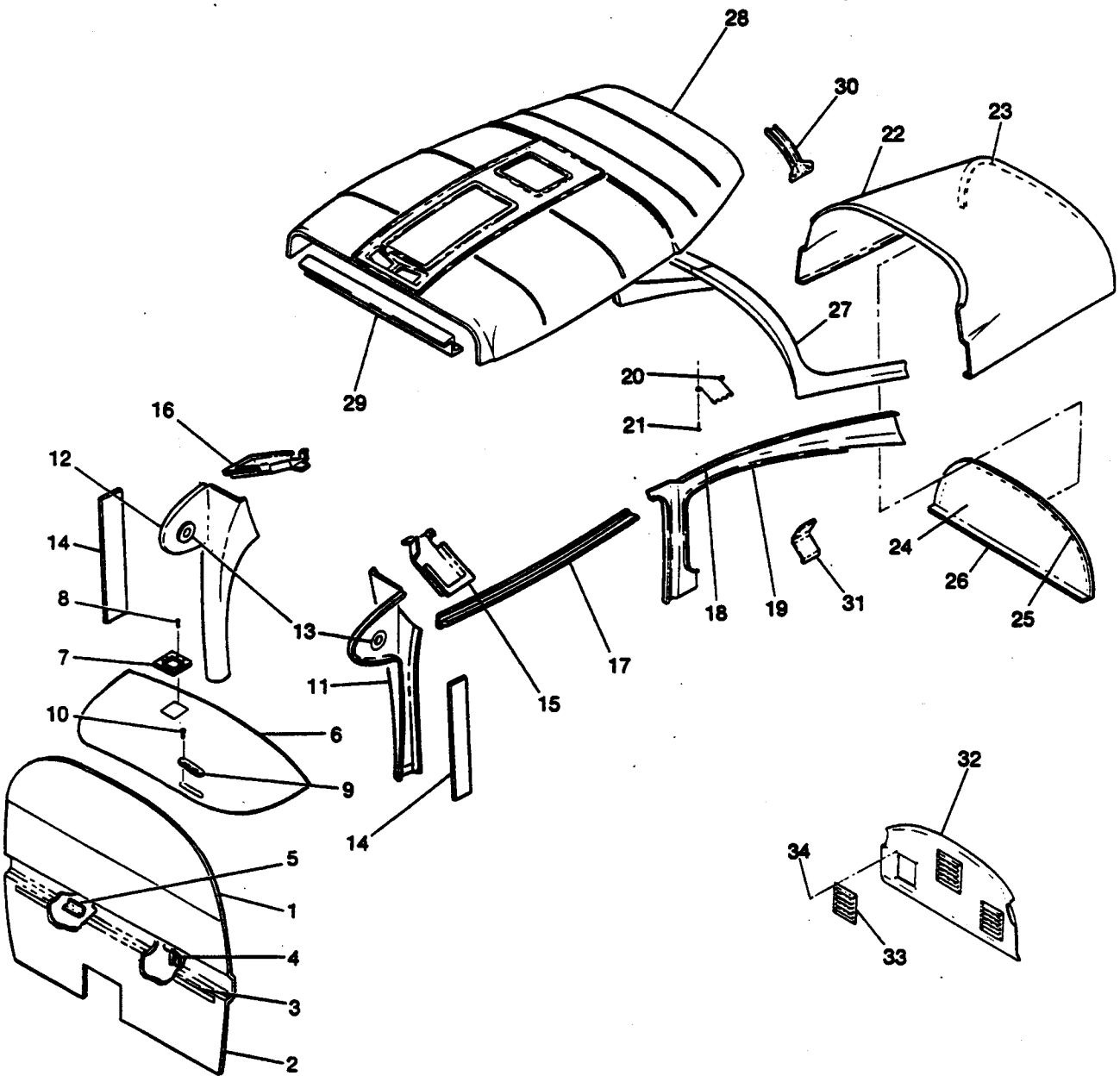
NOTE. <THIS PART MUST HAVE A SECOND DASH NUMBER TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE XIX.

A---R182 SERIAL R18200001 THRU R18200583
FR182 SERIAL FR18200001 THRU FR18200020
B---R182 & TR182 SERIAL R18200584 THRU R18201313
FR182 SERIAL FR18200021 THRU FR18200045
C---R182 SERIAL R18200001 THRU R18201313
FR182 SERIAL FR18200001 THRU FR18200045
TR182 SERIAL R18200584 THRU R18201313

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
72 -		UPPER CABIN UPHOLSTERY INSTALLATION	NP	A
- 1	2215001-5	SOUNDPROOFING ASSY-UPPER FIREWALL	1	
- 2	2215001-2	SOUNDPROOFING ASSY-LWR FIREWALL	1	
		ATTACHING PARTS		
	S1023A8-8	SCREW	10	
	S1067C1	WASHER	10	
		---*---		
- 3	0700103-131	STRIP	2	
		ATTACHING PARTS		
	S1021Z6-8	SCREW	4	
		---*---		
- 4	0700653-1	SHIELD-CABLE	2	
		ATTACHING PARTS		
	S1021Z6-8	SCREW	4	
		---*---		
- 5	0713019-86	RETAINER-UPHOLSTERY	2	
		ATTACHING PARTS		
	S1021Z6-8	SCREW	8	
		---*---		
- 6	0713534-1	COVER-DECKSKIN	1	
- 7	0713535-1	RETAINER-DECKSKIN	1	
		ATTACHING PARTS		
- 8	S1022Z6-8B	SCREW	8	
		---*---		
- 9	0713253-1	DEFLECTOR PLATE-DEFROST	1	
		ATTACHING PARTS		
-10	S1021Z4-6B	SCREW	4	
		---*---		

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Upholstery (Cont)



R182 & TR182 SERIAL R18201314 & ON
FR182 SERIAL FR18200046 THRU FR18200070

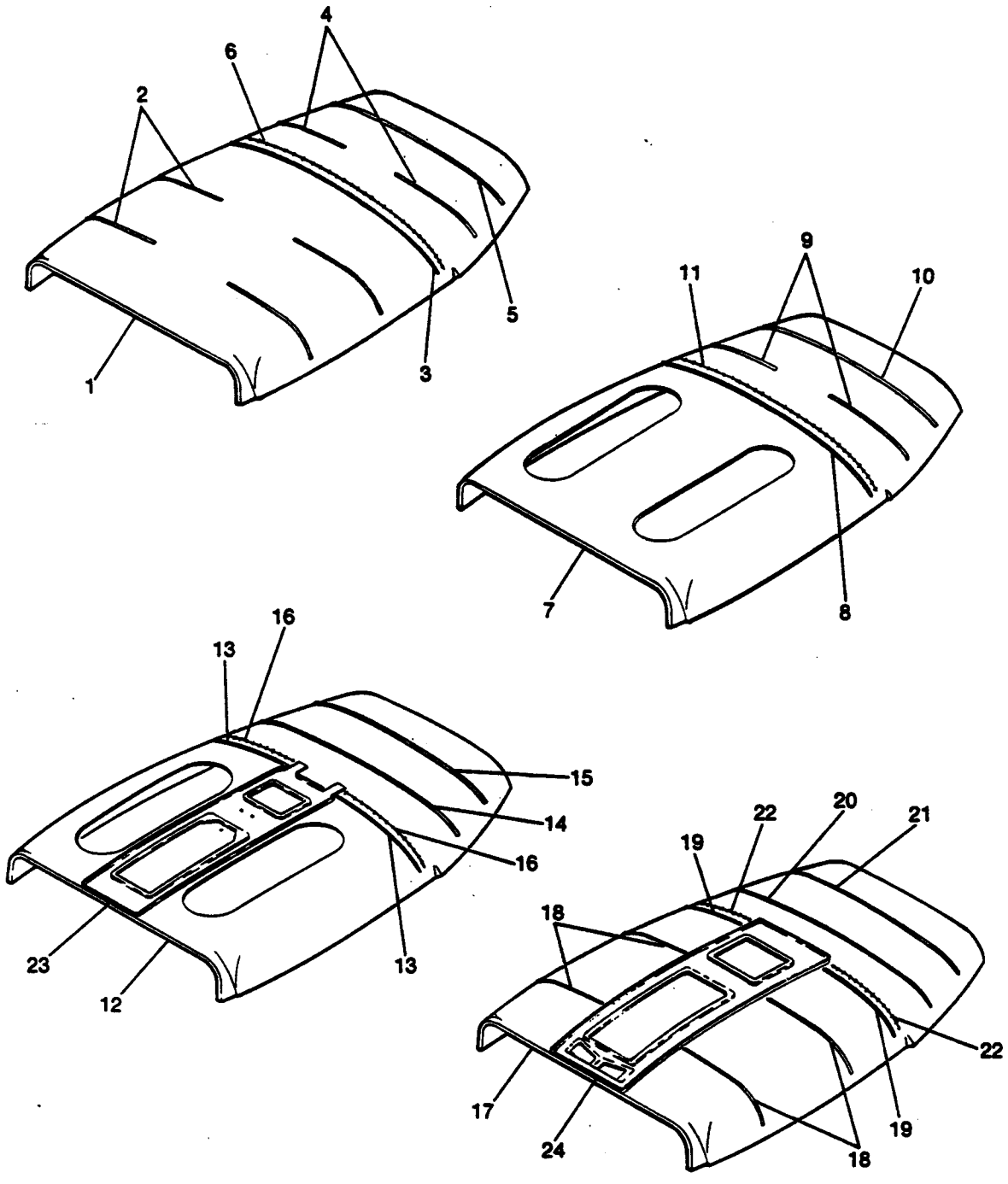
Figure 72. Upper Cabin Upholstery Installation

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
72 -11	0715044-10	<	MOLDING-FWD DOORPOST-RH	1	D
-11A	0715044-22	<	MOLDING-FWD DOORPOST-RH	1	E
-12	0715044-11	<	MOLDING-FWD DOORPOST-LH	1	D
	0715044-21	<	MOLDING-FWD DOORPOST-LH	1	E
			ATTACHING PARTS		
	S1021Z4-6		SCREW	AR	
			---*---		
-13	0415023-4		ESCUTHEON ASSY	1	
-14	0513425-1		PAD-FWD DOORPOST	2	
-15	0715024-1		COVER-FUEL LINE LH	2	
-16	0715024-2		COVER-FUEL LINE RH	1	
-17	0715044-5		MOLDING DOOR SILL	2	
-18	0715044-15		MOLDING-LH WINDOW	1	
	0715044-16		MOLDING-RH WINDOW	1	
-19	S1948-2-1		EXTRUSION	AR	
-20	1215076-1		HANGER-COAT	1	
			ATTACHING PARTS		
-21	AN525-10R12		SCREW	2	
			---*---		
-22	2215012-7		PANEL ASSY BAGGAGE	1	
			ATTACHING PARTS		
	S1021Z6-8		SCREW	AR	
			---*---		
-23	S2092-3		FASTENER-HOOK 48.00 IN LG BKI REF. S2092-3-48.00	1	
-24	2215012-3		PANEL ASSY-BAGGAGE REMOVEABLE	1	
-25	S2092-4		FASTENER 48.00 IN LG BKI REF. S2092-4-48.00	1	
-26	S2092-3		FASTENER 30.00 IN LG BKI REF. S2092-3-30.00	1	
-27	0715010-3		MOLDING-AFT WINDOW-LH	1	
	0715010-4		MOLDING-AFT WINDOW-RH	1	
	S1948-2-1		EXTRUSION	AR	
-28	SEE FIG 72A		HEADLINER ASSY	1	
-29	0515067-3		RETAINER-FRONT SPAR	1	
			ATTACHING PARTS		
	S1898-2		FASTENER	3	
			---*---		
-30	2215046-3		FORMER ASSY-LH	1	
	2215046-4		FORMER ASSY-RH	1	
			ATTACHING PARTS		
	S1021Z4-6		SCREW	2	
			---*---		
	2215047-1		DOUBLER	1	
			ATTACHING PARTS		
	S1021A4-6		SCREW	2	
	NAS446-1-1		NUT	2	
			---*---		
-31	2215043-3		STIFFENER	2	
			ATTACHING PARTS		
	S1021Z4-6		SCREW	3	
			---*---		
-32	2215037-2		PANEL ASSY-REAR USED WITH A/C WEU 2215037-10	1	B
	2215037-10		PANEL ASSY-REAR USED WITH A/C	1	C
	S2092-3		FASTENER-FABRIC	12	C
-33	2215037-6		GRILL	3	B
	2215037-16		GRILL ASSY	3	C
			ATTACHING PARTS		
-34	S1950-2E		SCREW	4	B
	NAS395		NUT	4	B
			---*---		
	S2092-4		PILE-FABRIC	4	C

NOTE. <THIS PART MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS PAGE XIX.

A---R182 & TR182 SERIAL R18201314 & ON
FR182 SERIAL FR18200046 THRU FR18200070
B---R182 & TR182 SERIAL R18201314 THRU R18201798
C---R182 & TR182 SERIAL R18201799 THRU R18201928
D---R182 & TR182 SERIAL R18201314 THRU R18201798
E---R182 SERIAL R18201799 & ON

Upholstery (Cont)



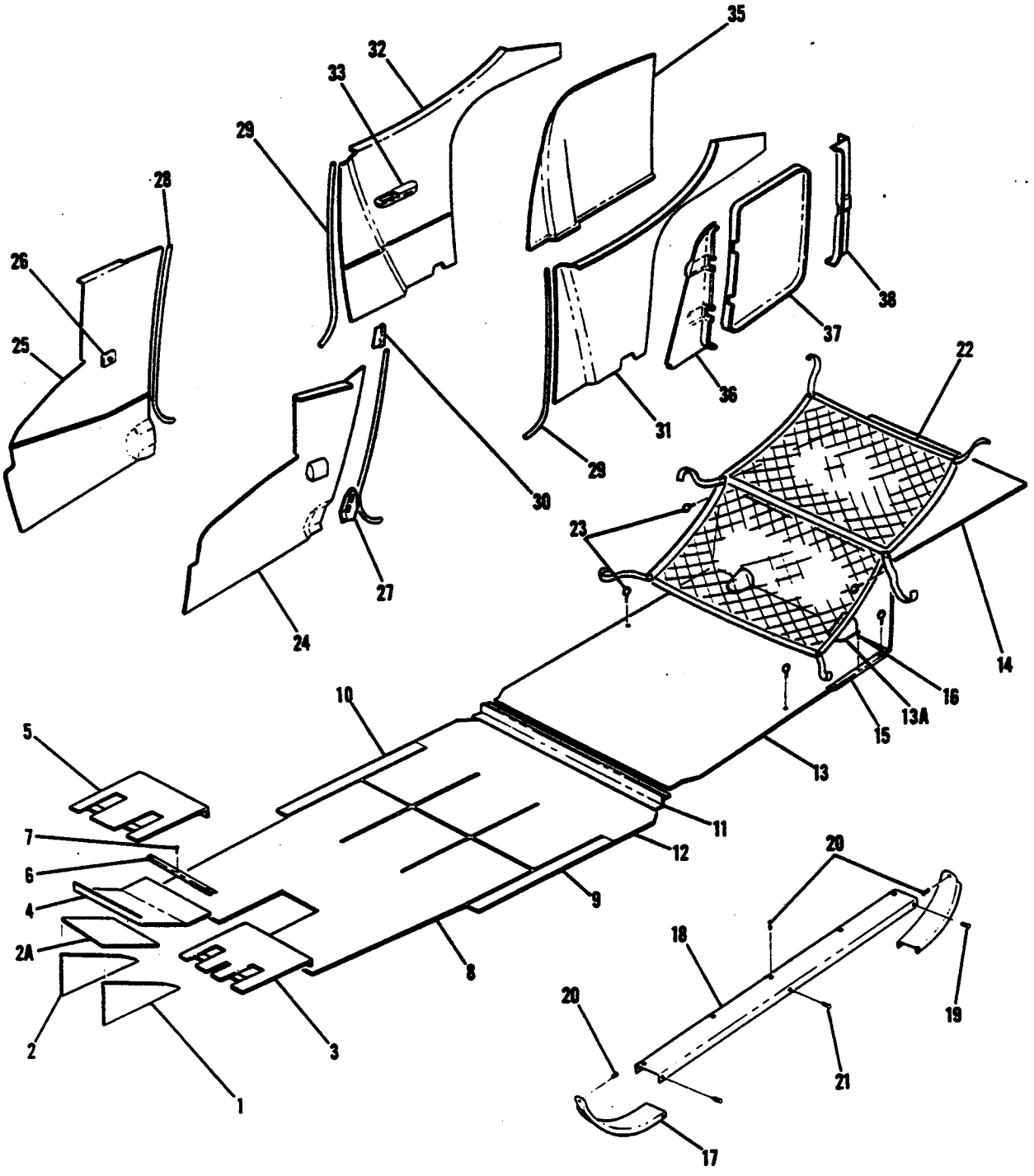
R182 & TR182 SERIAL R18201314 & ON

Figure 72A Cabin Top Upholstery Installation

FIGURE AND INDEX NO.	PART NUMBER	1 2 3 4 5 6 7 DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
72A-		CABIN TOP UPHOLSTERY INSTALLATION	NP	A
- 1	2215003-1	HEADLINER ASSY STD	1	
	2215003-18	HEADLINER ASSY USED WITH A/C	1	C
- 2	2215003-6	WIRE-HEADLINER USED WITH 2215003-1	4	C
	2215003-22	WIRE-HEADLINER	4	C
- 3	2215003-8	WIRE-HEADLINER USED WITH 2215003-1	1	C
	2215003-23	WIRE-HEADLINER	1	C
- 4	2215003-9	WIRE-HEADLINER	2	
- 5	2215003-10	WIRE-HEADLINER	1	
- 6	2215003-5	ZIPPER	1	
- 7	2215003-2	HEADLINER ASSY USED WITH SKYLIGHT	1	
- 8	2215003-8	WIRE-HEADLINER	1	
- 9	2215003-9	WIRE-HEADLINER	2	
-10	2215003-10	WIRE-HEADLINER	1	
-11	2215003-5	ZIPPER	1	
-12	2215003-12	HEADLINER ASSY USED WITH INERTIA REEL & SKYLIGHT	1	
-13	2215003-16	WIRE-HEADLINER	2	
-14	2215003-17	WIRE-HEADLINER	1	
-15	2215003-10	WIRE-HEADLINER	1	
-16	2215003-15	ZIPPER	2	
-17	2215003-11	HEADLINER ASSY USED WITH INERTIA REEL	1	
	2215003-19	HEADLINER ASSY USED WITH INERTIA REEL & A/C	1	C
-18	2215003-6	WIRE-HEADLINER USED WITH 2215003-11	4	C
	2215003-22	WIRE-HEADLINER	4	C
-19	2215003-16	WIRE-HEADLINER USED WITH 2215003-11	2	C
	2215003-24	WIRE-HEADLINER	2	C
-20	2215003-17	WIRE-HEADLINER	1	
-21	2215003-10	WIRE-HEADLINER	1	
-22	2215003-15	ZIPPER	2	
-23	2215040-1	CONSOLE-OVERHEAD	1	B
	2215052-1	CONSOLE-OVERHEAD	1	C
-24	2215040-2	CONSOLE-OVERHEAD USED WITH A/C	1	B
	2215052-2	CONSOLE-OVERHEAD USED WITH A/C & INERTIA REEL	1	C
	NAS1329A08KB75	RIV-NUT	4	

A---R182 & TR182 SERIAL R18201314 & ON
FR182 SERIAL FR18200046 THRU FR18200070
B---R182 & TR182 SERIAL R18201314 THRU R18201928
FR182 SERIAL FR18200046 THRU FR18200070
C---R182 & TR182 SERIAL R18201929 & ON

Upholstery (Cont)



R182 SERIAL R18200001 THRU R18201313
FR182 SERIAL FR18200001 THRU FR18200045
TR182 SERIAL R18200534 THRU R18201313

Figure 73. Cabin Side & Floorboard Upholstery Installation

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
73 - 1	2215011-8	#	CARPET ASSY-TUNNEL LH	1	
- 2	2215011-9	#	CARPET ASSY-TUNNEL RH	1	
- 2A	2215011-14	#	CARPET ASSY-TUNNEL TOP	1	
- 3	2215011-6	#	CARPET ASSY-RUDDER PEDAL SHIELD LH	1	
	S2092-1		FASTENER-HOOK	AR	
	S2092-2		FASTENER-PILE	AR	
	0713715-1		SHIELD-RUDDER PEDAL LH	1	
			ATTACHING PARTS		
	S1021Z8-8		SCREW	8	
			---*---		
- 4	2215011-7	#	CARPET ASSY-RUDDER BAR SHIELD RH	1	
	S2092-1		FASTENER-HOOK	AR	
	S2092-2		FASTENER-PILE	AR	
	0713715-2		SHIELD-RUDDER BAR RH	1	
			ATTACHING PARTS		
	S1021Z8-8		SCREW	6	
	AN515-8R6		SCREW	1	
	NAS620-8		WASHER	1	
	NAS1022-A08		NUT	1	
			---*---		
- 5	2215011-12	#	CARPET ASSY-RUDDER PEDAL SHIELD DUAL CONTROL ONLY	1	
	S2092-1		FASTENER-HOOK	AR	
	S2092-2		FASTENER-PILE	AR	
	0713715-1		SHIELD-RUDDER PEDAL	1	
			ATTACHING PARTS		
	S1021Z-8		SCREW	6	
			---*---		
- 6	0713703-2		RETAINER-CARPET	1	
			ATTACHING PARTS		
- 7	S1023Z8-8B		SCREW	3	
			---*---		
- 8	2215011-1	#	CARPET ASSY-FWD	1	
- 9	2215011-11	#	CARPET ASSY-LH	1	
-10	2215011-10	#	CARPET ASSY-RH	1	
-11	2215013-2		COVER ASSY-FLOORBOARD	1	
	S2092-2		FABRIC FASTENER-PILE	2	
-12	2215011-3	#	CARPET ASSY-CTR	1	
-13	2215011-4	#	CARPET ASSY-AFT	1	
-13A	2215011-13	#	CARPET	1	
-14	2215011-5	#	CARPET ASSY-BAGGAGE	2	
-15	0311623-3		SCUFF PLATE-BAGGAGE DOOR	1	
			ATTACHING PARTS		
-16	S1021Z4-4		SCREW	3	
			---*---		
-17	1211527-11		SCUFF PLATE-DOOR SILL FWD LH	1	
	1211527-12		SCUFF PLATE-DOOR SILL FWD RH	1	
-18	1211527-6		SCUFF PLATE-DOOR SILL CTR	2	
-19	1211527-13		SCUFF PLATE-DOOR SILL AFT LH	1	
	1211527-14		SCUFF PLATE-DOOR SILL AFT RH	1	
			ATTACHING PARTS		
-20	S1021Z4-8C		SCREW	9	
-21	S1021Z6-8		SCREW	3	
			---*---		

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
73 -22	1215171-1		BAGGAGE NET	1	
			ATTACHING PARTS		
-23	1211203-1		EYEBOLT	8	
	1200127-1		WASHER	8	
			---*---		
-24	2215010-1	#	TRIM PANEL ASSY-LH FWD	1	
-25	2215010-2	#	TRIM PANEL ASSY-RH FWD	1	
			ATTACHING PARTS		
	S1021Z4-6		SCREW	AR	
			---*---		
-26	S1762-1		ASH RECEIVER	2	
			ATTACHING PARTS		
	S1021Z4-8		SCREW	2	
	NAS395-1-3		NUT	2	
			---*---		
-27	1200231-1		RETAINER-LH	1	
	1200231-2		RETAINER-RH	1	
			ATTACHING PARTS		
	S1021Z4-6		SCREW	4	
			---*---		
-28	0700668-13	#	WINDLACE-FWD	2	
-29	0700668-14	#	WINDLACE-AFT	2	
-30	0715049-1	#	SPLICE-WINDLACE	4	
-31	2215010-5	#	TRIM PANEL ASSY-LH AFT	1	
-32	2215010-6	#	TRIM PANEL ASSY-RH AFT	1	
			ATTACHING PARTS		
	S1021Z4-6		SCREW	AR	
			---*---		
-33	0715039-2	#	ARMREST ASSY-RH	1	
	0715039-1	#	ARMREST ASSY-LH	1	
			ATTACHING PARTS		
	AN520-10R12		SCREW	2	
			---*---		
-34			DELETED NOT USED		
-35	0715052-7	<	PANEL-RH AFT	1	
-36	0715052-6	<	PANEL-LH	1	
-37	0700702-5	<	PANEL-BAGGAGE DOOR	1	
-38	0715023-19	<	PANEL ASSY-LH AFT	1	
			ATTACHING PARTS		
	S1021Z4-6		SCREW	AR	
			---*---		
	S2092-1		HOOK-FABRIC FASTENER BKI REF S2092-1-15.0 IN LG	1	

NOTE. #THIS PART MUST HAVE A SECOND DASH NUMBER TO DENOTE COLOR-REFER TO HOW TO ORDER UPHOLSTERED PARTS-PAGE XVIII.

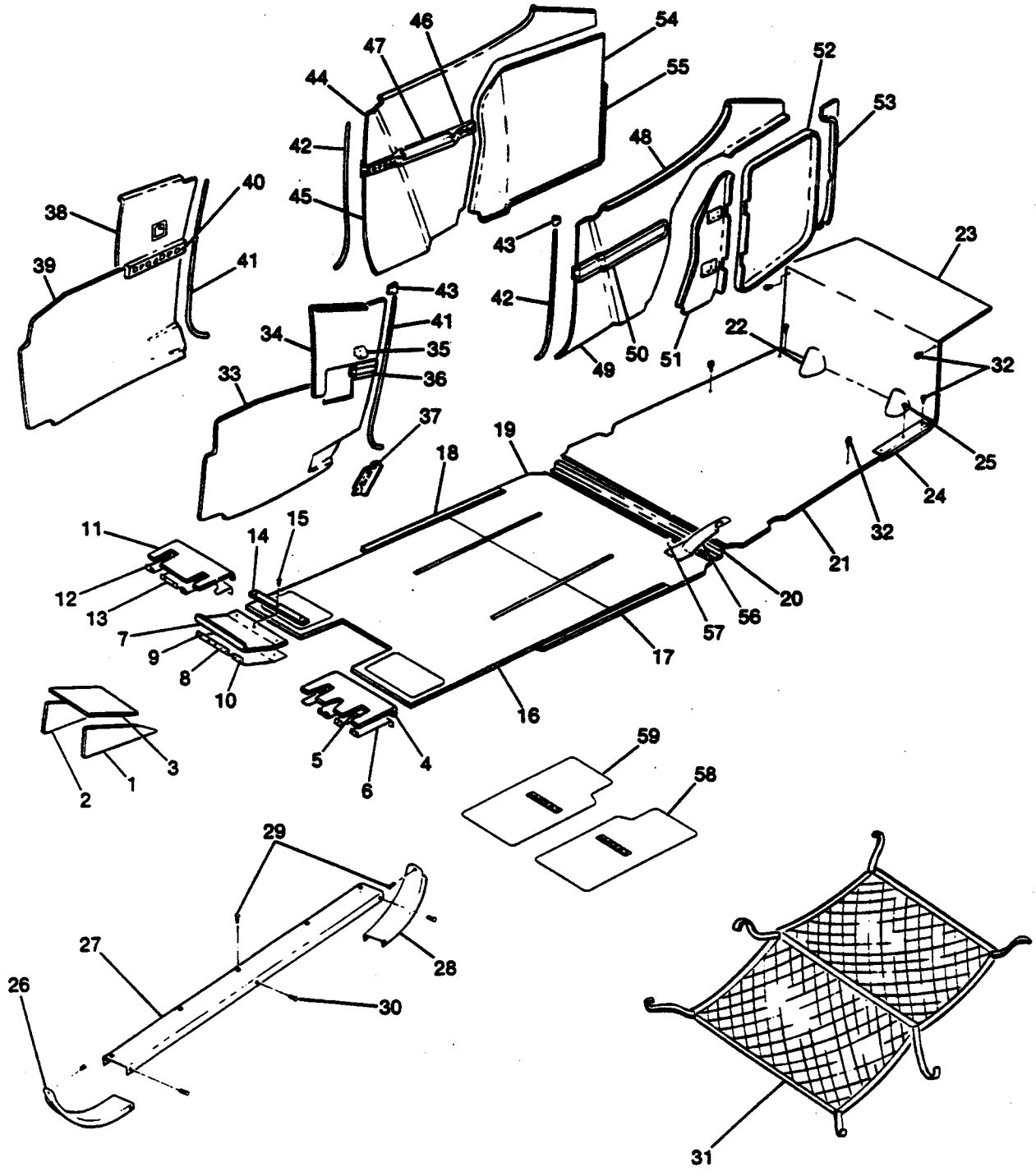
NOTE. <THIS PART MUST HAVE A SECOND DASH NUMBER TO DENOTE COLOR REFER TO HOW TO ORDER INTERIOR PARTS-PAGE XIX.

A---R182 SERIAL R18200001 THRU R18201313
FR182 SERIAL FR18200001 THRU FR18200045
TR182 SERIAL R18200584 THRU R18201313

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
74 -		CABIN SIDE & FLOORBOARD UPHOLSTERY INSTALLATION	NP	A
- 1	2215011-8	CARPET ASSY-TUNNEL LH	1	
- 2	2215011-9	CARPET ASSY-TUNNEL RH	1	
- 3	2215011-14	CARPET ASSY-TUNNEL TOP	1	
- 4	2215011-6	CARPET ASSY-RUDDER PEDAL SHIED LH	1	
- 5	S2092-1	FASTENER-HOOK	AR	
	S2092-2	FASTENER-PILE	AR	
- 6	0713715-1	SHIELD-RUDDER BAR LH	1	
		ATTACHING PARTS		
	S1021Z8-8	SCREW	8	
		---*---		
- 7	2215011-7	CARPET ASSY-RUDDER BAR SHIELD RH	1	L
- 8	0713703-1	SHIELD-RUDDER BAR RH	1	L
		ATTACHING PARTS		
- 9	S1021Z8-8	SCREW	6	L
-10	AN515-8R6	SCREW	1	L
	NAS620-8	WASHER	1	L
	NAS1022A08	NUT	1	L
		---*---		
-11	2215011-12	CARPET ASSY-RUDDER PEDAL SHIELD DUAL CONTROL ONLY	1	
-12	S2092-1	FASTENER-HOOK	AR	
	S2092-2	FASTENER-PILE	AR	
-13	0713715-2	SHIELD-RUDDER BAR	1	
		ATTACHING PARTS		
	S1021Z8-8	SCREW	8	
		---*---		
-14	0713703-2	CARPET RETAINER	1	L
		ATTACHING PARTS		
-15	S1023Z8-8B	SCREW	3	L
		---*---		
-16	2215011-1	CARPET ASSY-FWD	1	D
	2215011-2	CARPET ASSY-FWD	1	F
	2215011-15	CARPET ASSY-FWD	1	G
-17	2215011-11	CARPET ASSY-LH	1	
-18	2215011-10	CARPET ASSY-RH	1	
-19	2215011-3	CARPET ASSY-CTR	1	
-20	2215013-1	COVER ASSY-FLOORBOARD	1	
	S2092-1	FASTENER-HOOK	2	
-21	2215011-4	CARPET ASSY-AFT	1	
-22	2215011-13	CARPET	2	
-23	2215011-5	CARPET ASSY-BAGGAGE	1	
-24	0311623-3	SCUFF PLATE	1	
		ATTACHING PARTS		
-25	S1021Z4-4	SCREW	3	
		---*---		
-26	1211527-11	SCUFF PLATE-DOOR SILL FWD LH	1	
	1211527-12	SCUFF PLATE-DOOR SILL FWD RH	1	
-27	1211527-6	SCUFF PLATE-DOOR SILL CTR	2	
-28	1211527-13	SCUFF PLATE-DOOR SILL AFT	1	
	1211527-14	SCUFF PLATE-DOOR SILL AFT	1	
		ATTACHING PARTS		
-29	S1021Z4-8C	SCREW	9	
-30	S1021Z6-8	SCREW	3	
		---*---		
-31	1215171-1	RETAINING NET-BAGGAGE	1	
-32	1211203-1	EYE BOLT	6	
	1200127-1	WASHER	6	
-33	2215022-1	TRIM PANEL ASSY-LH LWR	1	
-34	2215022-3	TRIM PANEL ASSY-LH UPR	1	K
	2215022-67	TRIM PANEL ASSY-LH UPR	1	J
-35	S1762-1	ASH RECEIVER ASSY	2	
		ATTACHING PARTS		
	S1021Z4-8	SCREW	2	
	NAS395-1-3	NUT	2	
		---*---		
-36	2215028-3	ARMREST SUPPORT ASSY-LH	1	
		ATTACHING PARTS		
	AN525-832R8	SCREW	4	
		---*---		
-37	1200231-1	RETAINER-LH	1	
	1200231-2	RETAINER-RH	1	
		ATTACHING PARTS		
	S1021Z4-6	SCREW	2	
		---*---		

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Upholstery (Cont)



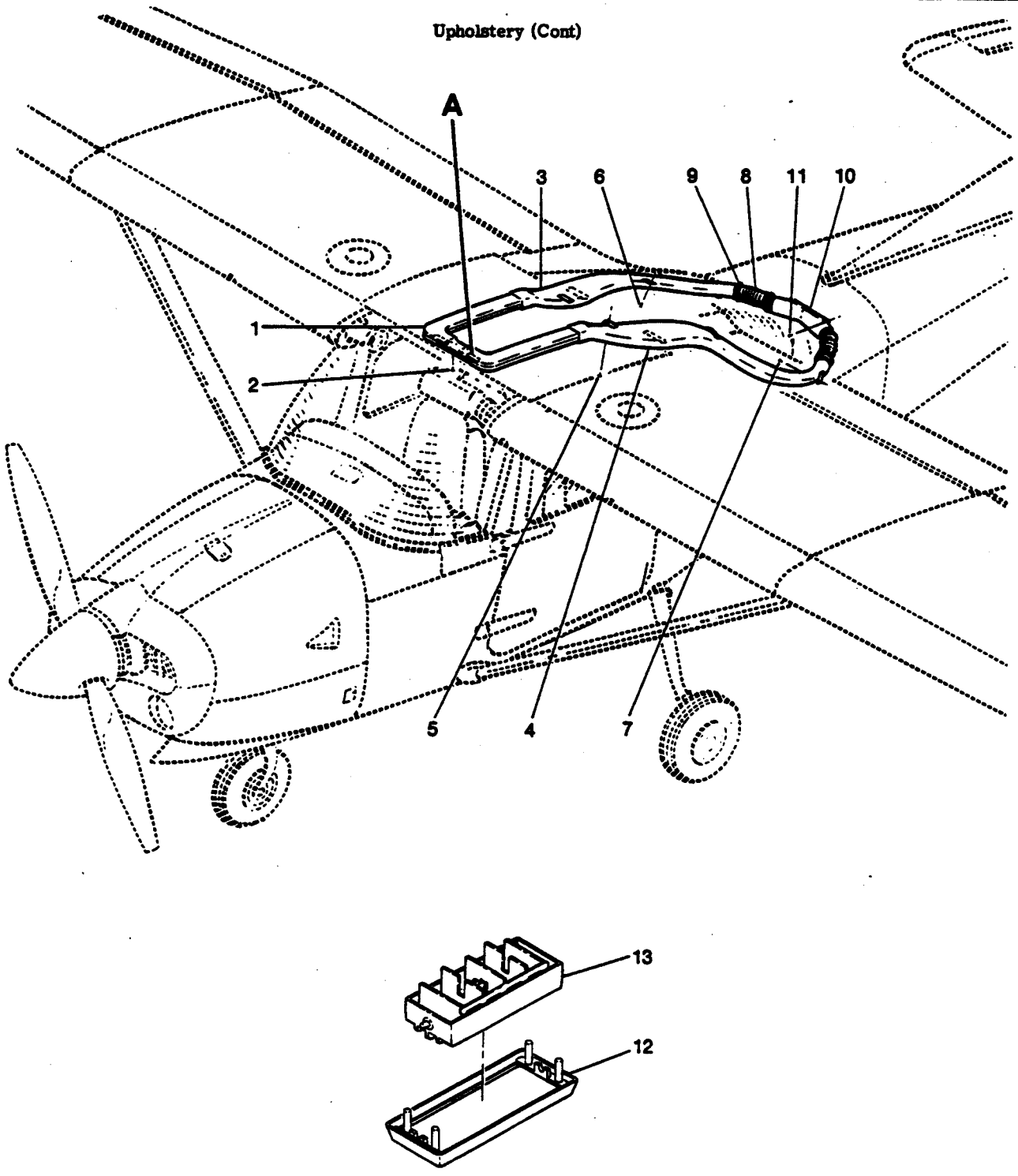
R182 & TR182 SERIAL R18201314 & ON
FR182 SERIAL FR18200046 THRU FR18200070

Figure 74. Cabin Side & Floorboard Upholstery Installation

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
74 -38	2215022-4		TRIM PANEL ASSY-RH UPR	1	
-39	2215022-2		TRIM PANEL ASSY-RH LWR	1	
-40	2215028-4		ARMREST SUPPORT ASSY-RH	1	
			ATTACHING PARTS		
	AN525-832R8		SCREW	4	
			---*---		
-41	0700668-13		WINDLACE-FWD	2	
-42	0700668-14		WINDLACE-AFT	2	
-43	0715049-1	<	SPLICE	4	D
	0715049-1-532		SPLICE	4	E
-44	2215022-12		TRIM PANEL ASSY-RH UPR	1	
-45	2215022-10		TRIM PANEL ASSY-RH LWR	1	
-46	2215027-2		ARMREST SUPPORT ASSY-RH	1	
			ATTACHING PARTS		
	AN525-832R8		SCREW	6	
			---*---		
-47	2215029-3		ARMREST ASSY	1	
-48	2215022-11		TRIM PANEL ASSY LH UPR	1	
-49	2215022-9		TRIM PANEL ASSY LH LWR	1	
-50	2215027-1		ARMREST SUPPORT ASSY-LH	1	
			ATTACHING PARTS		
	AN525-832R8		SCREW	6	
			---*---		
	2215029-3		ARMREST ASSY	1	
-51	0715052-6	<	TRIM-LH AFT	1	D
	0715052-6-532		TRIM-LH AFT	1	E
			ATTACHING PARTS		
	S1021Z4-6		SCREW	AR	
			---*---		
-52	0700702-5	<	PANEL-BAGGAGE DOOR	1	B
	0715081-1-532		PANEL-BAGGAGE DOOR	1	C
			ATTACHING PARTS		
	S1021Z4-6		SCREW	8	
			---*---		
-53	0715023-19		PANEL ASSY	1	
			ATTACHING PARTS		
	S1021Z4-6		SCREW	AR	
			---*---		
	S2092-1		FASTENER-HOOK 15.00 IN LG	1	
-54	0715052-7	<	TRIM PANEL ASSY-BAGGAGE RH	1	D
	0715052-7-532		TRIM PANEL ASSY-BAGGAGE RH	1	E
			ATTACHING PARTS		
	S1021Z4-6		SCREW	AR	
			---*---		
-55	S2092-1		FASTENER-HOOK	1	
-56	2215038-1		COVER PLATE AIRCONDITIONING HOSE	1	H
			ATTACHING PARTS		
-57	AN515-8R7		SCREW	5	H
			---*---		
-58	0501120-7	%	FLOORMAT ASSY LH	1	J
-59	0501120-8	%	FLOORMAT ASSY RH	1	J

NOTE. %ORDER IN PAIRS ONLY & STATE COLOR.

A---R182 & TR182 SERIAL R18201314 & ON
FR182 SERIAL FR18200046 THRU FR18200070
B---R182 & TR182 SERIAL R18201314 THRU R18201357
FR182 SERIAL FR18200046 THRU FR18200055
C---R182 & TR182 SERIAL R18201358 & ON
FR182 SERIAL FR18200056 THRU FR18200070
D---R182 & TR182 SERIAL R18201314 THRU R18201628
FR182 SERIAL FR18200046 THRU FR18200070
E---R182 & TR182 SERIAL R18201629 & ON
F---R182 & TR182 SERIAL R18201629 THRU R18201780
G---R182 & TR182 SERIAL R18201781 & ON
H---R182 & TR182 SERIAL R18201470 & ON
J---R182 & TR182 SERIAL R18201929 & ON
K---R182 & TR182 SERIAL R18201314 THRU R18201928
L---R182 & TR182 SERIAL R18201314 THRU R18201973



R182 & TR182 SERIAL R18201470 THRU R18201928

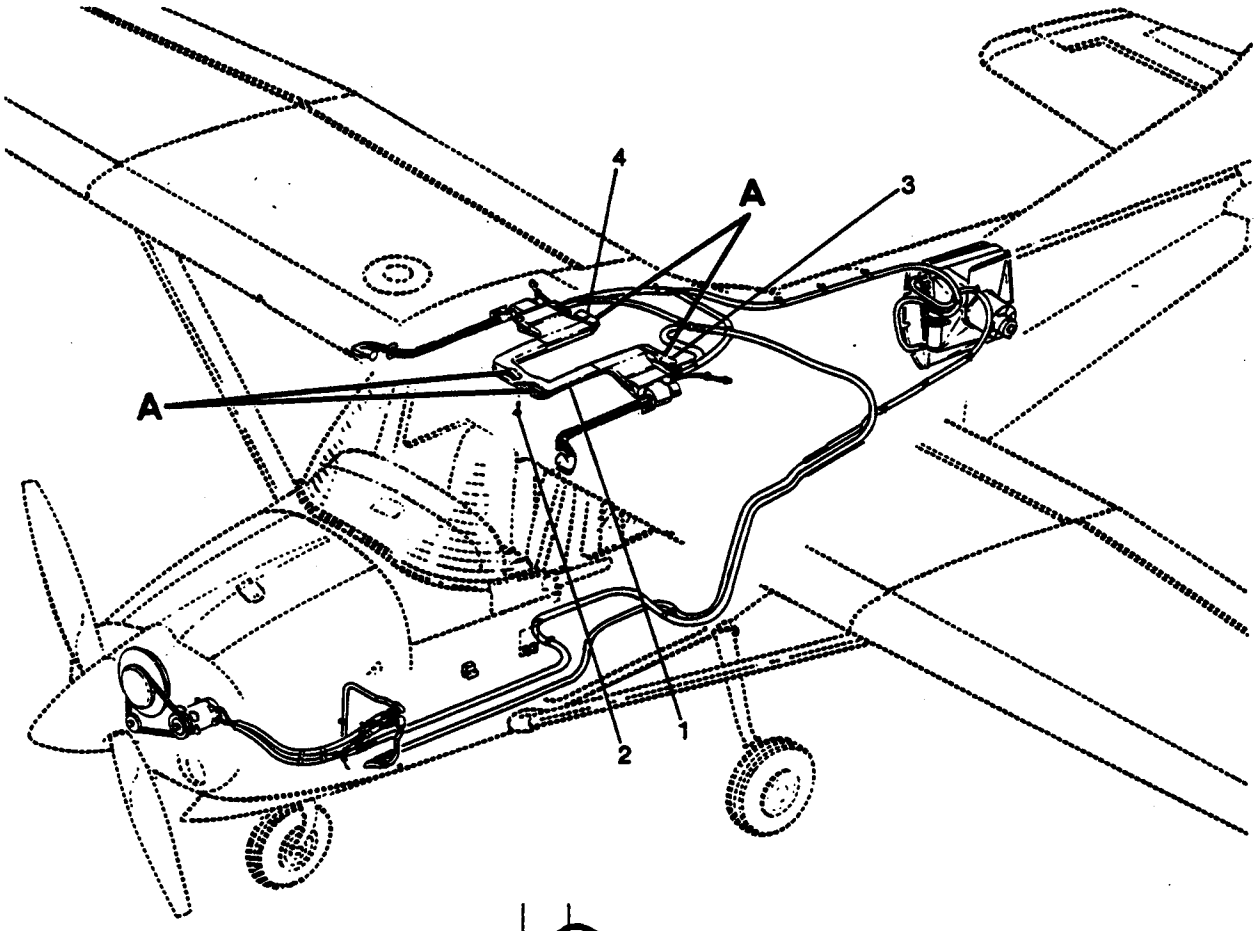
Figure 75. Air Conditioning Ducting Installation

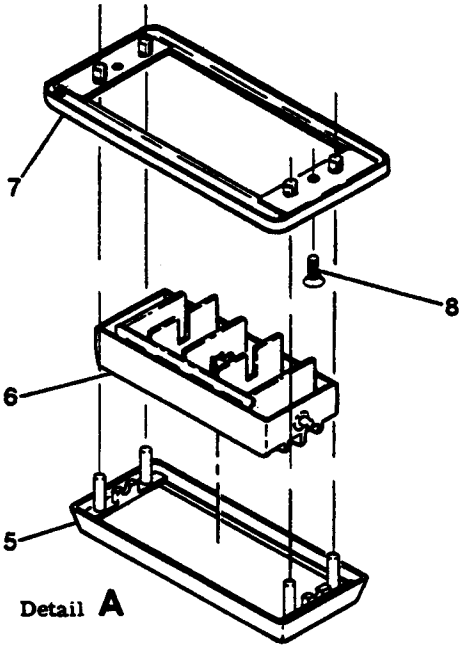
FIGURE AND INDEX NO.	PART NUMBER	1 2 3 4 5 6 7 DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
75 -		AIR CONDITIONING DUCTING INSTALLATION	NP	A
- 1	2215004-1	DUCT ASSY-FWD	1	
		ATTACHING PARTS		
- 2	S1021Z8-8	SCREW	1	
		---*---		
- 3	2215004-2	DUCT ASSY-RH	1	
- 4	2215004-3	DUCT ASSY-LH	1	
		ATTACHING PARTS		
- 5	NAS525-10R8	SCREW	1	
- 6	S1021A6-8	SCREW	1	
- 7	S1021Z8-8	SCREW	1	
	NAS446-4-3	NUT	1	
		---*---		
- 8	S1053E24T *	DUCT BKI REF S1053E24T**	2	
		ATTACHING PARTS		
- 9	S1742-1	STA-STRAP	2	
		---*---		
-10	S2215004-12	DUCT ASSY-AFT	1	
		ATTACHING PARTS		
-11	S1021Z6-8	SCREW	2	
	NAS446-2-3	NUT	2	
		---*---		
-12	154G	BEZEL	4	
-13	100-2M	LOUVER	4	

NOTE. *LENGTH TO BE DETERMINED LATER

A---R182 & TR182 SERIAL R18201470 THRU R18201928

Upholstery (Cont)



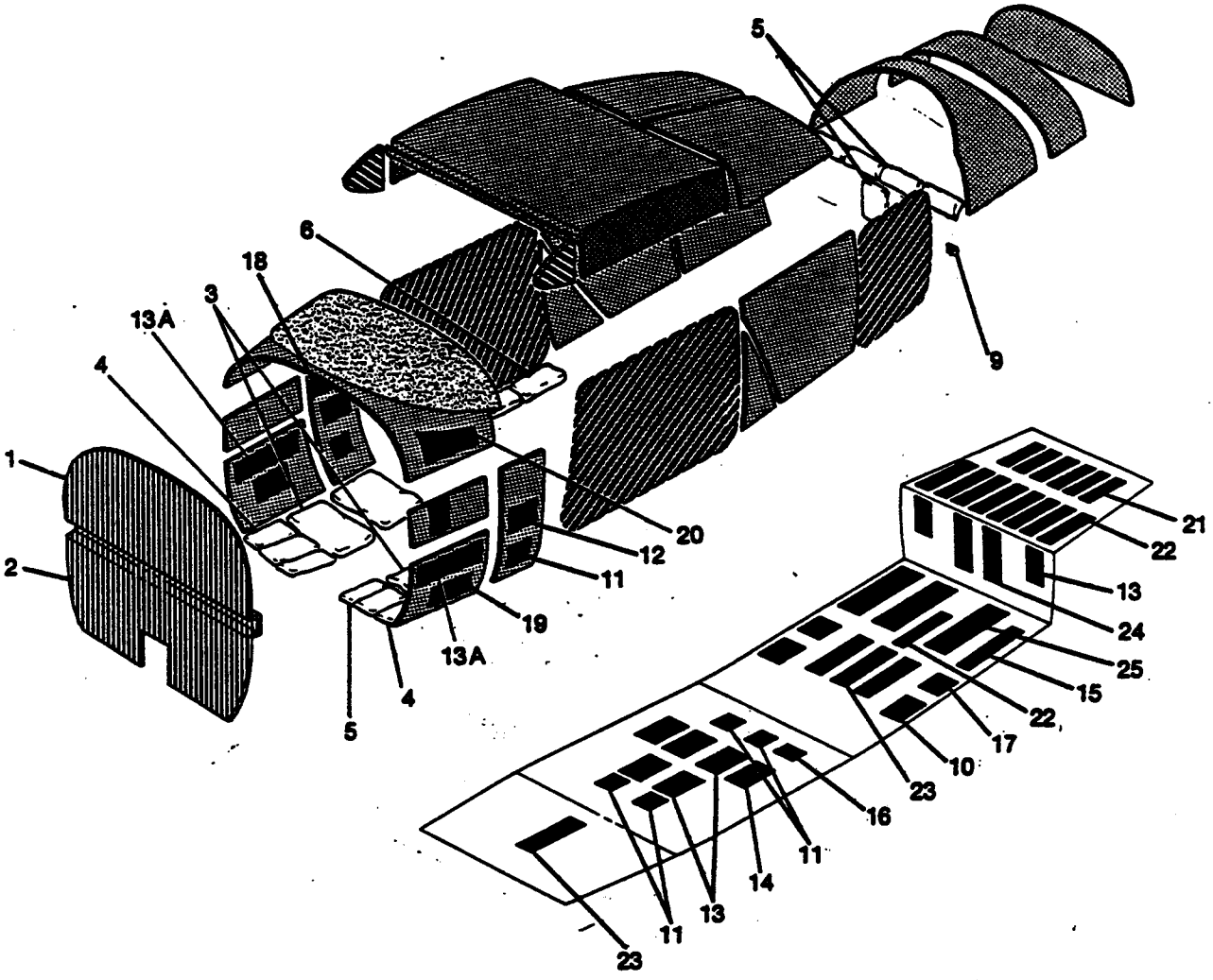


R182 & TR182 SERIAL R18201929 & ON

Figure 75A. Air Conditioning Ducting Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
75A-		AIRCONDITIONING DUCTING INSTALLATION	NP	A
- 1	2215004-16	DUCT ASSY-FWD	1	
		ATTACHING PARTS		
- 2	S1021Z8-8	SCREW	1	
		---*---		
- 3	0501111-1	DUCT ASSY-AFT LH	1	
- 4	0501111-2	DUCT ASSY-AFT RH	1	
		ATTACHING PARTS		
	0511087-1	BRACKET ASSY	1	
	NAS395-3-3	NUTPLATE	1	
	S1021Z6-6	SCREW	1	
		---*---		
- 5	154G	BEZEL	4	
- 6	100-2M	LOUVER	4	
- 7	0501117-1	COVER ASSY-AIR VENT	4	
		ATTACHING PARTS		
- 8	S1021Z6-6	SCREW	2	
		---*---		
		A---R182 & TR182 SERIAL R18201929 & ON		

Soundproofing



CES 1109 CLASS 1A Soundproofing - Fiberglass (See Parts Listings)

CES 1109 CLASS 1B Soundproofing - Fiberglass (See Parts Listings)

CES 1109 CLASS 1C Soundproofing - Fiberglass (See Parts Listings)

CES 1109 CLASS 1G Soundproofing - Fiberglass (See Parts Listings)

CES 1109 CLASS 1H Soundproofing - Fiberglass (See Parts Listings)

CES 1109 CLASS IV Polymeric Sheet (See Parts Listings)

Embossed Soundfoam (See Parts Listings)

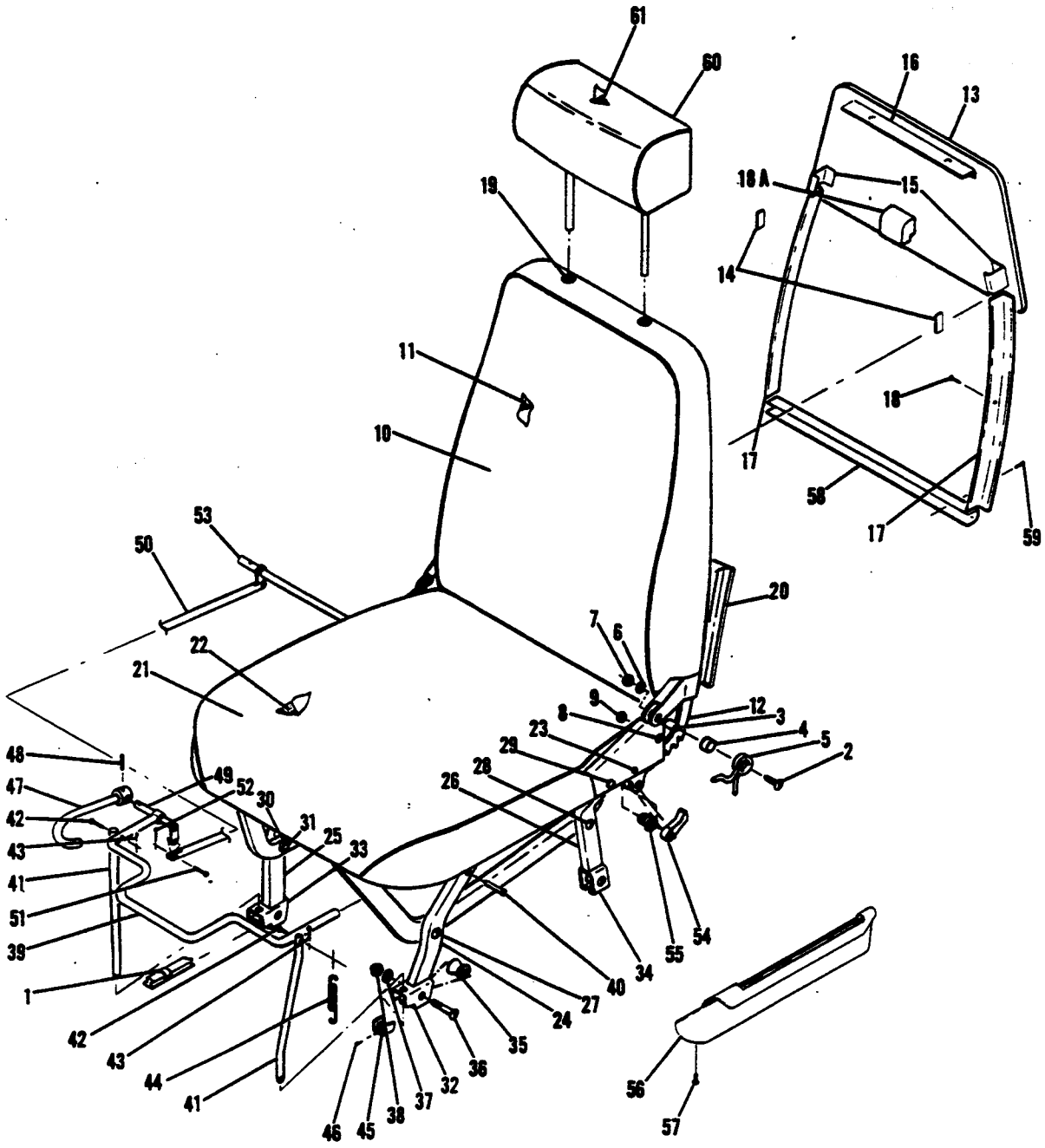
Figure 76. Cabin Soundproofing Installation

FIGURE AND INDEX NO.	PART NUMBER	1 2 3 4 5 6 7 DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
76 -		SOUNDPROOFING INSTALLATION	NP	A
- 1	SEE FIG 71	SOUNDPROOFING ASSY-UPPER FIREWALL	1	
- 2	SEE FIG 71	SOUNDPROOFING ASSY-LWR FIREWALL	1	
- 3	0700762-4	BAG-SOUNDPROOFING	4	B
- 4	0700762-5	BAG-SOUNDPROOFING	4	B
- 5	0700762-6	BAG-SOUNDPROOFING	7	B
- 6	0700762-21	BAG-SOUNDPROOFING	4	B
- 7		DELETED		
- 8		DELETED		
- 9	0700762-9	SEAL-BAGGAGE DOOR	1	
-10	1200217-26	PANEL-SOUNDPROOFING	2	
-11	1700127-7	PANEL-SOUNDPROOFING	6	
-12	1200217-8	PANEL-SOUNDPROOFING	2	
-13	1200193-11	PANEL-SOUNDPROOFING	8	
-13A	1700127-31	PANEL-SOUNDPROOFING	2	
-14	1200217-5	PANEL-SOUNDPROOFING	2	
-15	1700127-13	PANEL-SOUNDPROOFING	1	
-16	1200217-7	PANEL-SOUNDPROOFING	1	
-17	1200193-26	PANEL-SOUNDPROOFING	2	
-18	1700127-22	PANEL-SOUNDPROOFING RH ONLY	1	
-19	1700127-23	PANEL-SOUNDPROOFING LH ONLY	1	
-20	1700127-24	PANEL-SOUNDPROOFING LH ONLY	1	
-21	1700127-26	PANEL-SOUNDPROOFING	6	
-22	1700127-27	PANEL-SOUNDPROOFING	9	
-23	1700127-28	PANEL-SOUNDPROOFING	4	
-24	1700127-29	PANEL-SOUNDPROOFING	2	
-25	1700127-23	PANEL-SOUNDPROOFING	3	
	CES1109CLASS1A *	SOUNDPROOFING-FIBERGLASS MAT 1 IN. THICK BKI	AR	
	CES1109CLASS1B *	SOUNDPROOFING-FIBERGLASS MAT 2 IN. THICK	AR	
	CES1109CLASS1C *	SOUNDPROOFING-FIBERGLASS MAT 1/2 IN. THICK BKI	AR	
	CES1109CLASS16 *	SOUNDPROOFING-FIBERGLASS MAT 1 IN. THICK BKI	AR	
	CES1109CLASS1H *	SOUNDPROOFING-FIBERGLASS MAT 1 IN. THICK BKI	AR	
	0700762-32 *	SOUNDPROOFING-EMBOSSED SOUNDFOAM 3/4 IN. THICK	AR	
	CES1109CLASS4 *	SOUNDPROOFING-POLYMERIC SHEET .035 IN. THICK BKI	AR	

NOTE. *GIVE DIMENSIONS WHEN ORDERING.

A---R182 SERIAL R18200001 & ON
FR182 SERIAL FR18200001 THRU FR18200070
TR182 SERIAL R18200584 & ON
B---R182 SERIAL R18200001 THRU R18201928
FR182 SERIAL FR18200001 THRU FR18200070
TR182 SERIAL R18200584 THRU R18201928

Front Seat



R182 SERIAL R18200001 THRU R18201313
FR182 SERIAL FR18200001 THRU FR18200045
TR182 SERIAL R18200534 THRU R18201313

Figure 77. Pilot & Copilot Seat Installation - Standard

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
77 -			PILOT & COPILOT SEAT INSTALLATION STANDARD	NP	C
	1214124-11	#1	SEAT ASSY-PILOT & COPILOT	1	A
	1214124-13	#1	SEAT ASSY-PILOT & COPILOT	1	B
			ATTACHING PARTS		
- 1	0713074-1		STOP-SEAT	2	
	0513558-9	#2	STOP-SEAT PILOT SECONDARY	1	
	MS20392-1C21		PIN-CLEVIS	2	
	MS24665-151		PIN-COTTER	2	
			---*---		
	1214124-12	#1	BACK ASSY-UPHOLSTERED SEAT	1	A
	1214124-14	#1	BACK ASSY-UPHOLSTERED SEAT	1	B
			ATTACHING PARTS		
- 2	AN23-19A		BOLT	2	
- 3	1414104-4		BUSHING	2	
- 4	0711668-1		BUSHING	2	
- 5	0711667-1		SPRING	2	
- 6	AN960-10L		WASHER	2	
- 7	S1914-8		NUT	2	
- 8	AN507-832R14		SCREW	2	
- 9	MS21044N08		NUT	2	
			---*---		
-10	1214124-5	#1	COVER ASSY	1	A
	1214124-16	#1	COVER ASSY	1	B
-11	1214124-7		CUSHION ASSY	1	
-12	1414230-1		CAM-SEAT BACK RECLINE	2	
-13	0514100-9		FORMER ASSY	1	
			ATTACHING PARTS		
-14	0514099-3		CLIP	2	
			---*---		
-15	0514099-1		BRACKET	2	
-16	0514099-2		BRACKET	1	
-17	0514102-7		RETAINER ASSY	2	
			ATTACHING PARTS		
-18	S1021A4-6		SCREW	3	
			---*---		
-18A	S1762-1		ASH RECEIVER ASSY	1	
-19	0514110-1		GROMMET	2	
-20	1214062-5	#1	POCKET ASSY-MAGAZINE	1	
	1214124-2	#1	BOTTOM ASSY	1	A
	1214124-15	#1	BOTTOM ASSY	1	B
-21	1214124-4	#1	COVER ASSY	1	A
	1214124-17	#1	COVER ASSY	1	B
-22	1214124-6		CUSHION ASSY	1	
-23	AN23-15A		BOLT	2	
	MS20364-1032		NUT	2	
-24	1414103-2		LEG ASSY-FWD LH	1	
-25	1414103-45		LEG ASSY-FWD RH	1	
-26	1414103-6		LEG ASSY-AFT	2	
			ATTACHING PARTS		
-27	AN24-13A		BOLT-FWD LEG	2	
-28	AN24-13A		BOLT-AFT LEG LOWER	1	
-29	AN24-16A		BOLT-AFT LEG UPPER	1	
-30	AN936A416		WASHER UNDER BOLT HEAD	2	
	AN936A616		WASHER UNDER NUT	2	
-31	1414112-1		NUT	2	
			---*---		
-32	1414104-39		HOUSING-ROLLER-FWD LH	1	
-33	1414104-61		HOUSING-ROLLER-FWD RH	1	
-34	1414104-41		HOUSING-ROLLER-AFT LH	1	
	1414104-42		HOUSING-ROLLER-AFT RH	1	
-35	1414104-212		KIT-ROLLER	1	
			ATTACHING PARTS		
-36	AN23-19A		BOLT	1	
-37	A960-10L		WASHER	1	
-38	S1914-8		NUT	1	
			---*---		

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER		1 2 3 4 5 6 7 DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
77 -39	0514052-1		HANDLE ASSY-SEAT ADJUST	1	
			ATTACHING PARTS		
-40	MS20392-2C43		PIN	2	
	MS24665-132		PIN-COTTER	2	
			---*---		
-41	0514066-1		PIN-SEAT ADJUST	2	
			ATTACHING PARTS		
-42	MS20392-IC23		PIN	1	
-43	MS24665-132		PIN-COTTER	1	
			---*---		
-44	1414116-1		SPRING-SEAT ADJUST	1	
-45	1414104-8		BRACKET	2	
-46	NAS561-2-12		PIN	2	
-47	1200504-3		HANDLE ASSY-BACK ADJUST	1	
			ATTACHING PARTS		
-48	NAS561-2-12		PIN	1	
			---*---		
-49	1200503-1		ARM ASSY	1	
-50	1514223-28		LINK	1	
			ATTACHING PARTS		
-51	MS20392-1C9		PIN	2	
-52	MS24665-132		PIN COTTER	2	
			---*---		
-53	1414223-34		TUBE ASSY-TORQUE	1	
-54	0514043-2		PAWL-BACK ADJUST REPLACE IN PAIRS ONLY	2	
			ATTACHING PARTS		
	NAS561C3-10		PIN	1	
			---*---		
-55	1414107-1		SPRING	1	
-56	1714101-15		TRIM ASSY-LH	1	
	1714101-16		TRIM ASSY-RH	1	
			ATTACHING PARTS		
-57	S1021A4-6		SCREW	6	
			---*---		
-58	0514112-2		TRIM ASSY-AFT	1	
			ATTACHING PARTS		
-59	S1021A4-6		SCREW	3	
			---*---		
-60	1215073-1	#1	HEADREST ASSY	AR	
-61	1215073-10		COVER ASSY	1	
	SEE FIG 65		SEAT BELTS & SHOULDER HARNESS INSTALLATION	1	

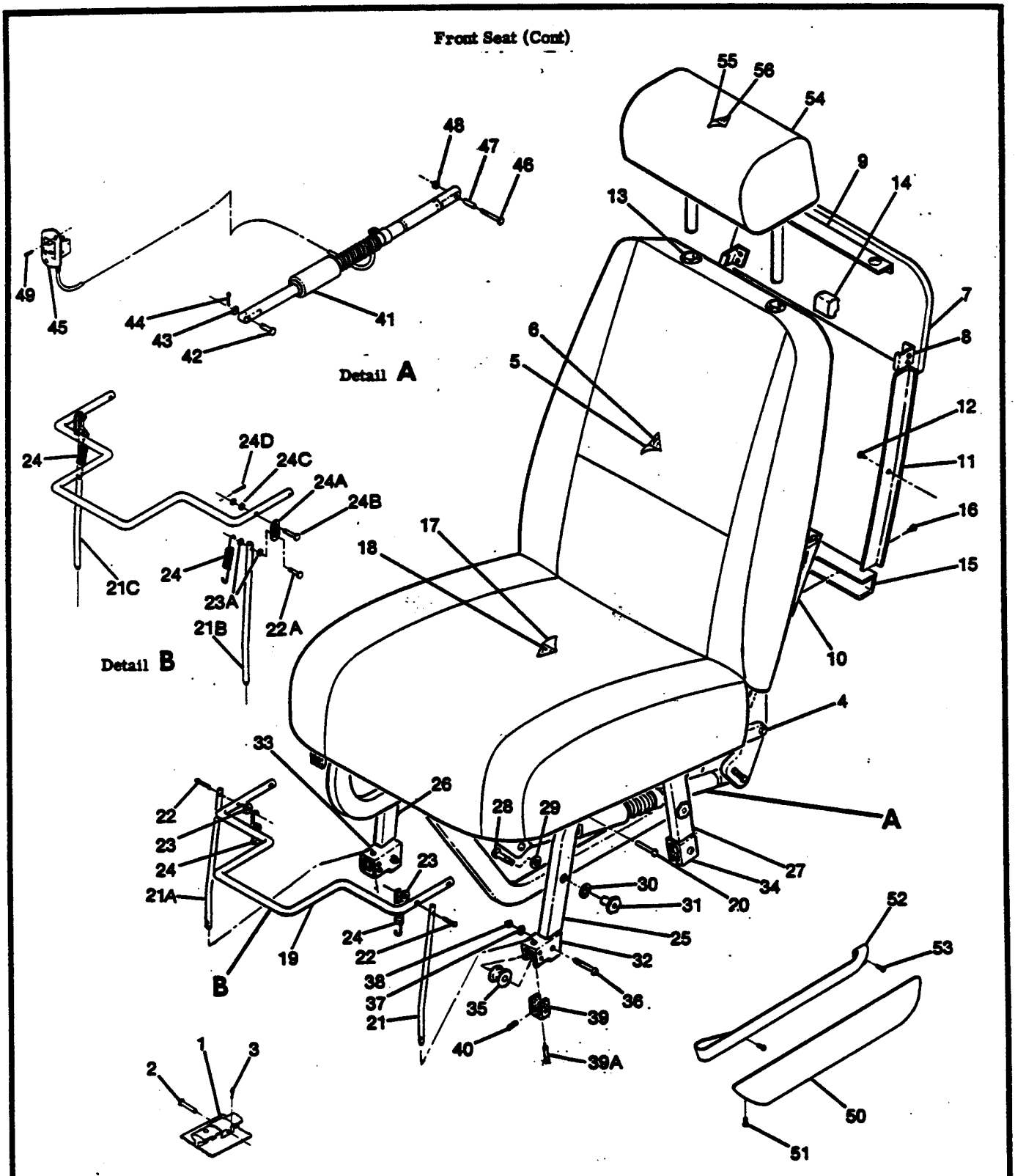
NOTE. #1 THIS PART MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER UPHOLSTERED PARTS-PAGE XVIII.

NOTE. #2 WHEN INITIALLY ORDERING THIS PART, REFER TO SEB 89-2 TO ORDER APPROPRIATE SERVICE KIT.

A---R182 SERIAL R18200001 THRU R18200583
FR182 SERIAL FR18200001 THRU FR18200020
B---R182 & TR182 SERIAL R18200584 THRU R18201313
FR182 SERIAL FR18200021 THRU FR18200045
C---R182 SERIAL R18200001 THRU R18201313
FR182 SERIAL FR18200001 THRU FR18200045
TR182 SERIAL R18200584 THRU R18201313

FIGURE AND INDEX NO.	PART NUMBER		1 2 3 4 5 6 7 DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
78 -			SEAT INSTALLATION-PILOT & CO-PILOT	NP	A
	2214012-1	#1	SEAT ASSY-PILOT & CO-PILOT	1	
			ATTACHING PARTS		
- 1	0713074-1		STOP-SEAT	2	
	0513558-9	#3	STOP-SEAT PILOT SECONDARY	1	
- 2	MS20392-1021		PIN-CLEVIS	2	
- 3	MS24665-151		PIN-COTTER	2	
			---*---		
	2214012-3	#1	BACK ASSY-UPHOLSTERED SEAT	1	
			ATTACHING PARTS		
- 4	AN3-10A		BOLT	2	
	0514029-3		SPACER	2	
	MS21044N3		NUT	2	
			---*---		
- 5	2214012-5	#1	COVER ASSY-SEAT BACK	1	
- 6	2214012-7		CUSHION ASSY	1	
- 7	0514100-9	#1	FORMER ASSY-SEAT	1	
- 8	0514099-1		BRACKET-SEAT BACK	2	
- 9	0514099-2		BRACKET-SEAT BACK	1	
-10	1214062-5	#1	POCKET ASSY-SEAT BACK	1	
-11	0514102-7	#1	RETAINER ASSY	2	
			ATTACHING PARTS		
-12	S1021A4-6		SCREW	6	
			---*---		
-13	0514110-1		GROMMET-HEADREST	2	
-14	S1762-1		ASH RECEIVER ASSY	1	
-15	0514112-2	#2	TRIM-SEAT BACK	1	B
	0514112-2-532		TRIM-SEAT BACK	1	C
			ATTACHING PARTS		
-16	S1021Z4-6		SCREW	3	
			---*---		
	2214012-2	#1	BOTTOM ASSY-UPHOLSTERED SEAT	1	
-17	2214012-4	#1	COVER ASSY-SEAT BOTTOM	1	
-18	2214012-6		CUSHION ASSY-SEAT BOTTOM	1	
-19	0514147-1		HANDLE-SEAT ADJUST	1	
			ATTACHING PARTS		
-20	MS20392-2C43		PIN	2	
	AN960C10L		WASHER	2	
	MS2665-132		PIN-COTTER	2	
			---*---		
-21	0514180-1		PIN-SEAT ADJUST LH	1	D
-21A	0514180-2		PIN-SEAT ADJUST RH	1	D
-21B	0714063-1		PIN-SEAT ADJUST LH	1	E
-21C	0714063-2		PIN-SEAT ADJUST RH	1	E
			ATTACHING PARTS		
-22	MS20392-1C23		PIN	2	D
-22A	MS20392-1C13		PIN	2	E
-23	AN960-C4L		WASHER	2	D
-23A	AN960-4		WASHER	2	E
-24	1414116-1		SPRING	2	E
			---*---		
-24A	0714061-1		LINK-SEAT LOCK	2	E
			ATTACHING PARTS		
-24B	MS20392-1C17		PIN	1	E
-24C	AN960-4		WASHER	2	E
-24D	MS24665-132		COTTER PIN	1	E
			---*---		

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R182 & TR182 SERIAL R18201314 & ON
FR182 SERIAL FR18200046 THRU FR18200070

Figure 78. Pilot & Copilot Seat Installation - Standard

FIGURE AND INDEX NO.	PART NUMBER		1 2 3 4 5 6 7 DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
78 -25	0514161-1		LEG ASSY-FWD LH	1	
-26	1414103-62		LEG ASSY-FWD RH	1	
-27	0514161-2		LEG ASSY-AFT LH	1	
	1414103-64		LEG ASSY-AFT RH	1	
			ATTACHING PARTS		
-28	AN24-13A		BOLT	2	
-29	AN936A416		WASHER	2	
-30	AN936A616		WASHER	2	
-31	1414112-1		NUT	2	
			---*---		
-32	1414104-67		HOUSING-SEAT ROLLER-FWD LH	1	D
	1414104-71		HOUSING-SEAT ROLLER-FWD LH	1	E
-33	1414104-65		HOUSING-SEAT ROLLER-FWD RH	1	D
	1414104-72		HOUSING-SEAT ROLLER-FWD RH	1	E
-34	1414104-68		HOUSING-SEAT ROLLER AFT	2	
-35	1414100-212		KIT-SEAT ROLLER	4	
			ATTACHING PARTS		
-36	AN23-19A		BOLT	1	
-37	AN96010L		WASHER	1	
-38	S1914-8		NUT	1	
			---*---		
-39	1414104-8		BRACKET-SEAT ADJUST PIN	2	D
	2514044-2		BRACKET-SEAT ADJUST PIN	2	E
-39A	1414104-73		GUIDE-SEAT ADJUST PIN	2	E
-40	NAS561P3-8		ROLL PIN	2	D
-41	C165031-0102		LOCK ASSY-CYLINDER	1	
			ATTACHING PARTS		
-42	MS20392-3C27		PIN	1	
-43	AN960-10L		WASHER	1	
-44	MS24665-132		COTTER PIN	1	
			---*---		
-45	MC100-24		CONTROL-CYL LOCK PLPO	1	
-46	AN3-12A		BOLT	1	
-47	0514029-4		SPACER	1	
-48	MS21044N3		NUT	1	
-49	S1022A-88		SCREW	2	
-50	1714101-15		TRIM ASSY-SEAT SKIRT-LH	1	
	1714101-16		TRIM ASSY-SEAT SKIRT-RH	1	
			ATTACHING PARTS		
-51	S1021Z4-6		SCREW	3	
			---*---		
-52	0514131-7		RETAINER-SEAT BELT LH	1	
	0514131-8		RETAINER-SEAT BELT RH	1	
			ATTACHING PARTS		
-53	S1021Z4-6		SCREW	2	
			---*---		
-54	1215073-1	#1	HEADREST ASSY	2	
-55	1215073-10	#1	COVER ASSY-HEADREST	1	
-56	1215073-5		CUSHION ASSY		

NOTE. #1 THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER UPHOLSTERED PARTS-PAGE XVIII.

NOTE. #2 THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE XIX.

NOTE. #3 WHEN ORDERING THIS PART, REFER TO SEB 89-2 TO ORDER APPROPRIATE SERVICE KIT.

A---R182 & TR182 SERIAL R18201314 & ON
FR182 SERIAL FR18200046 THRU FR18200070
B---R182 & TR182 SERIAL R18201314 THRU R18201628
FR182 SERIAL FR18200046 THRU FR18200070
C---R182 & TR182 SERIAL R18201629 & ON
D---R182 & TR182 SERIAL R18201314 THRU R18201928
E---R182 & TR182 SERIAL R18201929 & ON

Front Seat (Cont)

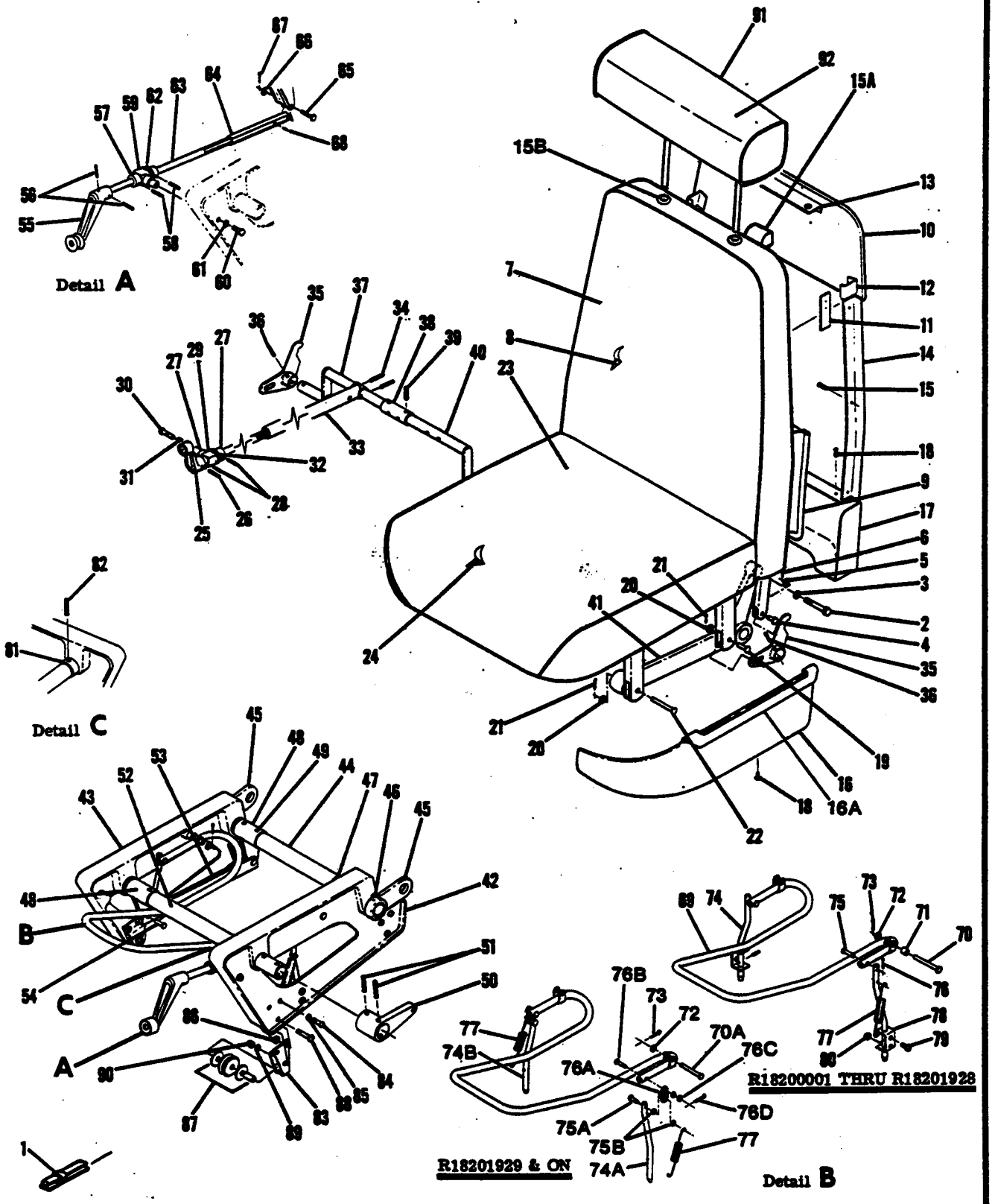


Figure 79. Front Seat Installation - Infinite Adjust

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
79 -		FRONT SEAT INSTALLATION-INFINITE ADJUST	NP	
	1214125-13 #1	SEAT ASSY PILOT	1	A
	1214125-14 #1	SEAT ASSY CO-PILOT	1	A
	1214125-16 #1	SEAT ASSY PILOT	1	B
	1214125-17 #1	SEAT ASSY CO-PILOT	1	B
	2214013-1 #1	SEAT ASSY PILOT	1	E
	2214013-2 #1	SEAT ASSY CO-PILOT	1	E
	0714059-1 #1	SEAT ASSY PILOT	1	G
	0714059-2 #1	SEAT ASSY CO-PILOT	1	G
		ATTACHING PARTS		
- 1	0713074-1	STOP-SEAT	2	
	0513558-9 #2	STOP-SEAT PILOT SECONDARY	1	
	MS20392-1C21	PIN	2	
	MS24665-151	PIN-COTTER	2	
		---*---		
	1214125-15 #1	BACK ASSY-UPHOLSTERED SEAT	1	A
	1214125-20 #1	BACK ASSY-UPHOLSTERED SEAT	1	A
	2214013-5 #1	BACK ASSY-UPHOLSTERED SEAT	1	B
	0714059-5 #1	BACK ASSY-UPHOLSTERED SEAT	1	E
		ATTACHING PARTS		G
- 2	AN3-17A	BOLT	2	
- 3	AN960-10L	WASHER	2	
	S2559-4-1-1530	SPACER	2	
	MS21044N3	NUT	2	
- 4	MS20392-2C11	PIN	2	
- 5	AN960-10L	WASHER	2	
- 6	MS24665-132	PIN-COTTER	2	
		---*---		
- 7	1214125-6	COVER ASSY	1	A
	1214125-18	COVER ASSY	1	A
	2214013-6 #1	COVER ASSY-SEAT BACK	1	B
	0714059-8 #1	COVER ASSY-SEAT BACK	1	E
- 8	1214125-8	CUSHION ASSY-SEAT BACK	1	G
	2214013-9	CUSHION ASSY-SEAT BACK	1	F
	0714059-6	CUSHION ASSY-SEAT BACK UPPER	1	E
	0714059-12	CUSHION ASSY-SEAT BACK LWR	1	G
- 9	1214062-5 #1	POCKET ASSY-MAGAZINE	1	G
-10	0514100-9	FORMER ASSY	1	
		ATTACHING PARTS		
-11	0514099-3	CLIP	2	
		---*---		
-12	0514099-1	BRACKET	2	
-13	0514099-2	BRACKET	1	
-14	0514102-1	RETAINER ASSY	2	
		ATTACHING PARTS		
-15	S1021A4-6	SCREW	2	
		---*---		
-15A	S1762-1	ASH RECEIVER ASSY	1	
-15B	0514110-1	GROMMET-HEADREST	2	
-16	1714101-13	TRIM ASSY-LH SEAT SKIRT	1	
	1714101-14	TRIM ASSY-RH SEAT SKIRT	1	
-16A	1714099-25	RETAINER-BELT LH	1	
	1714099-26	RETAINER-BELT RH	1	
-17	1714100-1	TRIM-SEAT BACK	1	
		ATTACHING PARTS		
-18	S1021A4-6	SCREW	3	
		---*---		
	1214125-3 #1	BOTTOM ASSY-UPHOLSTERED SEAT PILOT	1	A
	1214125-4 #1	BOTTOM ASSY-UPHOLSTERED SEAT CO-PILOT	1	A
	1214125-21 #1	BOTTOM ASSY-UPHOLSTERED SEAT PILOT	1	B
	1214125-22 #1	BOTTOM ASSY-UPHOLSTERED SEAT CO-PILOT	1	B
	2214013-3 #1	BOTTOM ASSY-UPHOLSTERED SEAT PILOT	1	E
	2214013-4 #1	BOTTOM ASSY-UPHOLSTERED SEAT CO-PILOT	1	E
	0714059-5 #1	BOTTOM ASSY-UPHOLSTERED SEAT PILOT	1	G
	0714059-4 #1	BOTTOM ASSY-UPHOLSTERED SEAT CO-PILOT	1	G
		ATTACHING PARTS		
-19	MS20392-3C17	PIN	2	
-20	AN960-416L	WASHER	4	
-21	MS24665-134	PIN-COTTER	4	
-22	MS20392-3C49	PIN	2	
		---*---		

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	1 2 3 4 5 6 7 DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
79 -23	1214125-7 #1	COVER ASSY-SEAT BOTTOM	1	A
	1214125-19 #1	COVER ASSY-SEAT BOTTOM	1	B
	2214013-7 #1	COVER ASSY-SEAT BOTTOM	1	E
-24	1214125-8	CUSHION ASSY-SEAT BOTTOM	1	F
	2214013-8	CUSHION ASSY-SEAT BOTTOM	1	E
	0714059-7	CUSHION ASSY-SEAT BOTTOM	1	G
-25	0514121-2	HANDLE ASSY	1	
		ATTACHING PARTS		
-26	NAS561-P4-10	PIN	1	
		---*---		
-27	1200138-2	COLLAR	2	
		ATTACHING PARTS		
-28	NAS564-P4-12	PIN	2	
		---*---		
-29	0514033-1	BEARING BLOCK	1	
		ATTACHING PARTS		
-30	AN520-10R8	SCREW	1	
-31	AN960-10L	WASHER	1	
		---*---		
-32	S2014-2	RACE	2	
	S2013-2	BEARING	1	
-33	0514089-11	JACK SCREW ASSY	1	
		ATTACHING PARTS		
-34	NAS561P4-15	PIN	2	
		---*---		
-35	0514030-4	BELLCRANK ASSY	2	
		ATTACHING PARTS		
-36	NAS561P4-12	PIN	2	
		---*---		
-37	1714074-13	WELDMENT	1	
-38	1714074-6	SPLICE TUBE	1	
		ATTACHING PARTS		
-39	NAS561P6-12	PIN	4	
		---*---		
-40	1714074-14	WELDMENT	1	
-41	0514060-5	BRACKET-SEAT PIVOT	2	
	0514051-1	PEDESTAL ASSY PILOT SEAT WEU 0514051-19	1	C
		PEDESTAL ASSY PILOT SEAT	1	H
	0514051-19	PEDESTAL ASSY PILOT SEAT	1	J
	0514051-2	PEDESTAL ASSY CO-PILOT SEAT WEU 0514051-18	1	C
		PEDESTAL ASSY CO-PILOT SEAT	1	H
	0514051-18	PEDESTAL ASSY CO-PILOT SEAT	1	J
-42	0514035-17	PEDESTAL-LH WEU 0514035-37	1	C
	0514035-37	PEDESTAL-LH	1	D
-43	0514035-18	PEDESTAL-RH WEU 0514035-38	1	C
	0514035-38	PEDESTAL-RH	1	D
-44	0514026-2	TORQUE TUBE-REAR	1	
-45	0514034-1	BELLCRANK-REAR TORQUE TUBE	2	
		ATTACHING PARTS		
-46	NAS561P6-28	PIN	2	
		---*---		
-47	0514028-6	BELLCRANK ASSY INBD	2	
		ATTACHING PARTS		
	AN4-15A	BOLT	2	
	AN960-416	WASHER UNDER BOLT HEAD	2	
	AN960-416L	WASHER	2	
	MS21044N4	NUT	2	
		---*---		
-48	0514028-5	BELLCRANK INBD	2	
		ATTACHING PARTS		
-49	NAS561P8-18	PIN	2	
		---*---		
-50	0700633-6	BELLCRANK-FWD TORQUE TUBE	2	
		ATTACHING PARTS		
-51	NAS561P6-22	PIN	2	
		---*---		

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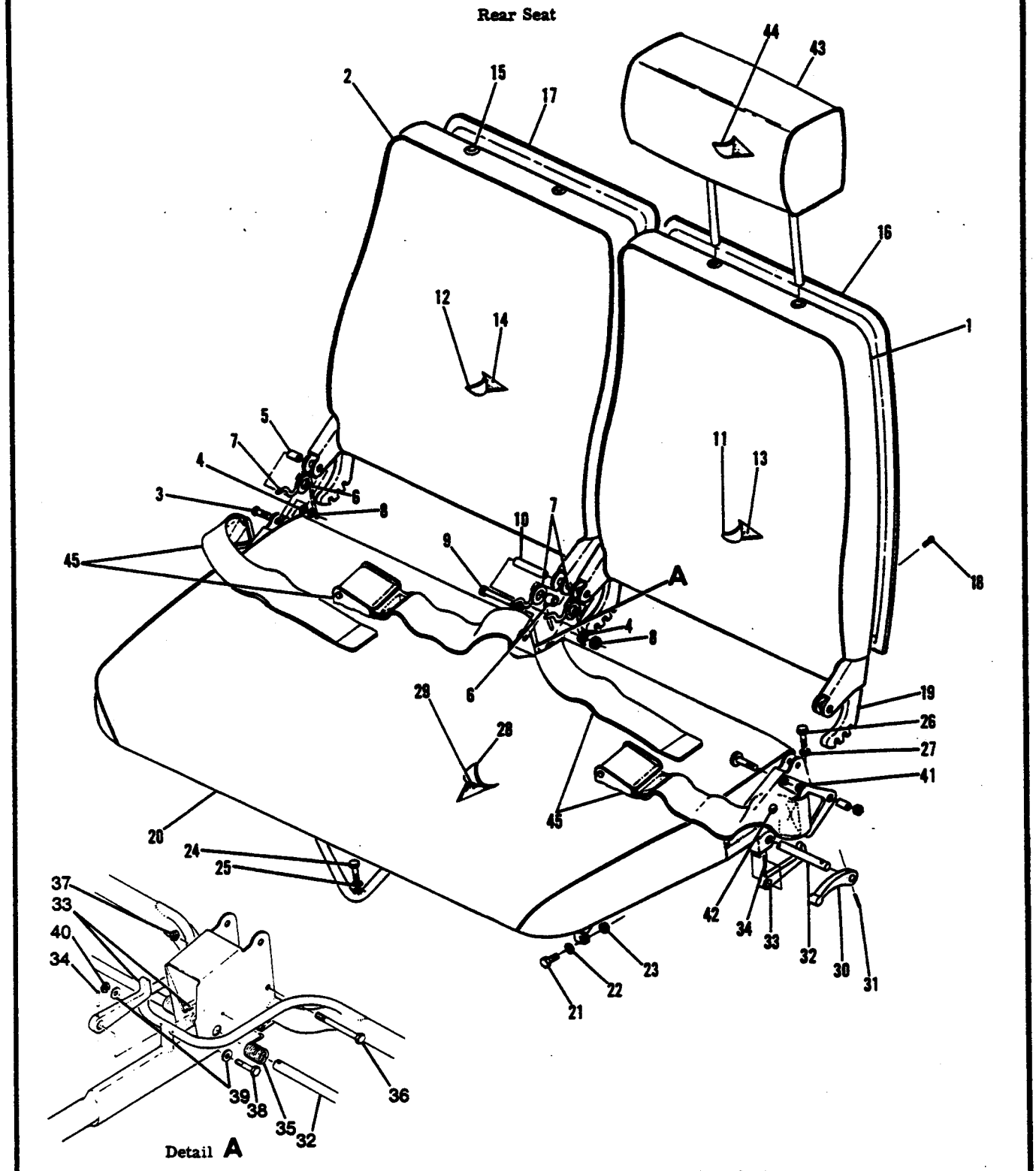
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
79 -52	0514026-4	TORQUE TUBE-FWD	1	
-53	0514032-1	CHANNEL	1	
		ATTACHING PARTS		
-54	MS2039227-2C17	PIN	2	
	AN960-10L	WASHER	2	
	MS24665-132	PIN-COTTER	2	
		---*---		
-55	0514121-1	HANDLE ASSY	1	
		ATTACHING PARTS		
-56	NAS561P4-10	PIN	1	
		---*---		
-57	1200138-2	COLLAR	2	
		ATTACHING PARTS		
-58	NAS561P4-12	PIN	1	
		---*---		
-59	0514033-2	BEARING BLOCK	1	
		ATTACHING PARTS		
-60	AN520-10R8	SCREW	1	
-61	AN960-10L	WASHER	1	
		---*---		
-62	S2014-2	RACE	2	
	S2013-2	BEARING	1	
-63	0514027-21	SCREW ASSY-VERTICAL ADJUST	1	K
	0514027-36	SCREW ASSY-VERTICAL ADJUST	1	J
-64	1514119-3	NUT-VERTICAL ADJUST	1	K
	1514119-6	NUT-VERTICAL ADJUST	1	J
		ATTACHING PARTS		
-65	MS20392-2C37	PIN	1	
-66	AN960-10	WASHER	1	
-67	MS24665-132	PIN COTTER	1	
-68	NAS561P4-8	PIN	1	
		---*---		
-69	0514090-4	HANDLE ASSY-HORIZONTAL ADJUST	1	
		ATTACHING PARTS		
-70	MS20392-2C59	PIN	2	K
-70A	MS20392-2C51	PIN	2	J
-71	NAS43DD3-18	SPACER	2	K
-72	AN960-10L	WASHER	2	
-73	MS24665-132	PIN-COTTER	2	
		---*---		
-74	1714067-5	PIN-HORIZONTAL ADJUST	2	K
-74A	0714062-1	PIN-HORIZONTAL ADJUST LH	1	J
-74B	0714062-2	PIN-HORIZONTAL ADJUST RH	1	J
		ATTACHING PARTS		
-75	MS20392-1C21	PIN	2	K
-75A	MS20392-1C13	PIN	1	J
-75B	AN960-4	WASHER	2	K
-76	MS24665-132	PIN-COTTER	2	
		---*---		
-76A	0714061-1	LINK-SEAT LOCK	2	J
		ATTACHING PARTS		
-76B	MS20392-1C17	PIN	1	J
-76C	AN960-4	WASHER	2	J
-76D	MS24665-132	COTTER PIN	1	J
		---*---		
-77	1414116-1	SPRING	2	C
	1414116-4	SPRING	2	D
-78	1714061-1	GUIDE	1	C
		ATTACHING PARTS		
-79	AN515-8R6	SCREW	2	C
-80	MS21044N08	NUT	2	C
		---*---		
-81	1200136-1	COLLAR	1	
		ATTACHING PARTS		
-82	NAS561P6-18	PIN	1	
		---*---		
-83	1714000-33	HOUSING-ROLLER	4	
		ATTACHING PARTS		
-84	NAS220-11	SCREW	2	
-85	AN960-8	WASHER	2	
-86	MS21044N08	NUT	2	
		---*---		

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
79 -87	1714000K200	KIT-ROLLER	4	
		ATTACHING PARTS		
-88	AN23-20A	BOLT	1	
-89	AN960-10L	WASHER	1	
-90	S1914-8	NUT	1	
		---*---		
-91	1215073-1 #1	HEADREST ASSY	AR	
-92	1215073-10 #1	COVER ASSY	1	
	SEE FIG 94	SEAT BELT & SHOULDER HARNESS INSTL	NP	
		NOTE. #1 THIS PART MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER UPHOLSTERED PARTS-PAGE XVIII.		
		NOTE. #2 WHEN INITIALLY ORDERING THIS PART, REFER TO SEB 89-2 TO ORDER APPROPRIATE SERVICE KIT.		
		A---R182 SERIAL R18200001 THRU R18200583 FR182 SERIAL FR1820000 THRU FR18200020		
		B---R182 & TR182 SERIAL R18200584 THRU R18201313 FR182 SERIAL FR18200021 THRU FR18200045		
		C---R182 SERIAL R18200001 THRU R18200553 FR182 SERIAL FR18200001 THRU FR18200045		
		D---R182 SERIAL R18200554 & ON		
		E---R182 & TR182 SERIAL R18201314 THRU R18201798 FR182 SERIAL FR18200046 THRU FR18200070		
		F---R182 SERIAL R18200001 THRU R18201313 FR182 SERIAL FR18200001 THRU FR18200045 TR182 SERIAL R18200584 THRU R18201313		
		G---R182 & TR182 SERIAL R18201799 & ON		
		H---R182 & TR182 SERIAL R18200584 THRU R18201928		
		J---R182 & TR182 SERIAL R18201929 & ON		
		K---R182 SERIAL R18200001 THRU R18201928 FR182 SERIAL FR18200001 THRU FR18200070 TR182 SERIAL R18200584 THRU R18201928		

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
80 -			REAR SEAT INSTALLATION	NP	C
	2214004-1	#	SEAT ASSY-REAR	1	A
	2214004-15	#	SEAT ASSY-REAR	1	B
- 1	2214004-3	#	BACK ASSY-LH	1	A
	2214004-17	#	BACK ASSY-LH	1	B
- 2	2214004-4	#	BACK ASSY-RH	1	A
	2214004-18	#	BACK ASSY-RH	1	B
			ATTACHING PARTS		
- 3	AN3-10A		BOLT	2	
- 4	AN960-10L		WASHER	6	
- 5	1414104-4		BUSHING	2	
- 6	0711668-1		BUSHING	4	
- 7	0711667-1		SPRING	4	
- 8	MS21044N3		NUT	3	
- 9	AN3-24A		BOLT	1	
-10	1414211-22		BUSHING	1	
			---*---		
-11	2214004-5	#	COVER ASSY-LH	1	A
	2214004-19	#	COVER ASSY-LH	1	B
-12	2214004-6	#	COVER ASSY-RH	1	A
	2214004-20	#	COVER ASSY-RH	1	B
-13	2214004-7		CUSHION ASSY-LH	1	
-14	2214004-8		CUSHION ASSY-RH	1	
-15	0514110-1		GROMMET	4	
-16	0714023-1	<	TRIM ASSY-SEAT BACK LH	1	
-17	0714023-2	<	TRIM ASSY-SEAT BACK RH	1	
			ATTACHING PARTS		
-18	S1021A4-6		SCREW	10	
			---*---		
-19	1414230-2		CAM-SEAT BACK RECLINE	2	

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R182 SERIAL R18200001 THRU R18201313
FR182 SERIAL FR18200001 THRU FR18200045
TR182 SERIAL R18200534 THRU R18201313

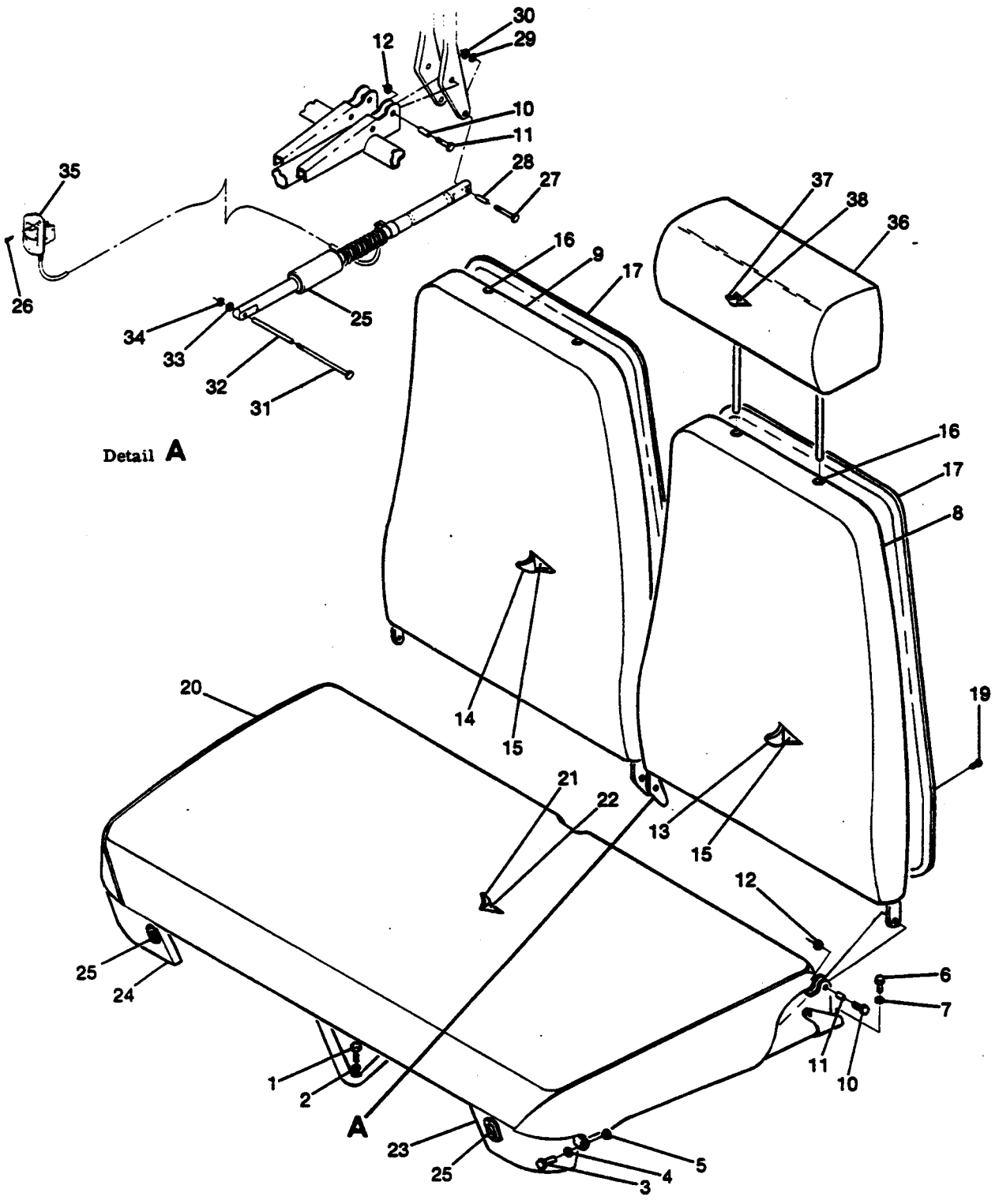
Figure 80. Rear Seat Installation

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
80 -20	2214004-2		BOTTOM ASSY-SEAT	1	A
	2214004-16		BOTTOM ASSY-SEAT	1	B
			ATTACHING PARTS		
-21	AN4-5		BOLT	2	
-22	AN960-416L		WASHER	2	
-23	MS21042L4		NUT	2	
-24	AN3-15A		BOLT-FRONT CENTER	1	
-25	AN960-10L		WASHER-FRONT CENTER	1	
-26	AN4-7A		BOLT-AFT SIDES	2	
-27	S1450-4-10-064		WASHER AFT SIDES	2	
			---*---		
-28	2214004-9	#	COVER ASSY-SEAT BOTTOM	1	A
	2214004-21	#	COVER ASSY-SEAT BOTTOM	1	B
-29	2214004-10		CUSHION ASSY	1	
-30	0710312-2		HANDLE	2	
			ATTACHING PARTS		
-31	NAS561C3-10		PIN	1	
			---*---		
-32	1414211-59		TUBE-LH	1	
	1414211-58		TUBE-RH	1	
-33	1414231-2		PAWL	4	
			ATTACHING PARTS		
-34	NAS561C3-10		PIN	1	
			---*---		
-35	1414107-2		SPRING-LH CENTER	1	
	1414107-1		SPRING-RH CENTER	1	
-36	AN23-40		BOLT	1	
-37	MS21044N3		NUT	1	
-38	AN3-10A		BOLT	2	
-39	AN960-10L		WASHER	4	
-40	MS21044N3		NUT	2	
-41	AN525-10R16		SCREW	2	
	MS21044N08		NUT	2	
-42	AN23-15A		BOLT	2	
	MS21044N3		NUT	2	
-43	1215073-1	#	HEADREST ASSY	AR	
-44	1215073-10		COVER ASSY	1	
-45	SEE FIG 94		SEAT BELT & SHOULDER HARNESS INSTL	NP	

NOTE. #THIS PART MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER UPHOLSTERED PARTS. PAGE VIII

A---R182 SERIAL R18200001 THRU R18200583
FR182 SERIAL FR18200001 THRU FR18200020
B---R182 & TR182 SERIAL R18200584 THRU R18201313
FR182 SERIAL FR18200021 THRU FR18200045
C---R182 SERIAL R18200001 THRU R18201313
FR182 SERIAL FR18200001 THRU FR18200045
TR182 SERIAL R18200584 THRU R18201313

Rear Seat (Cont)



R182 & TR182 SERIAL R18201314 THRU R18201798
FR182 SERIAL FR18200046 THRU FR18200070

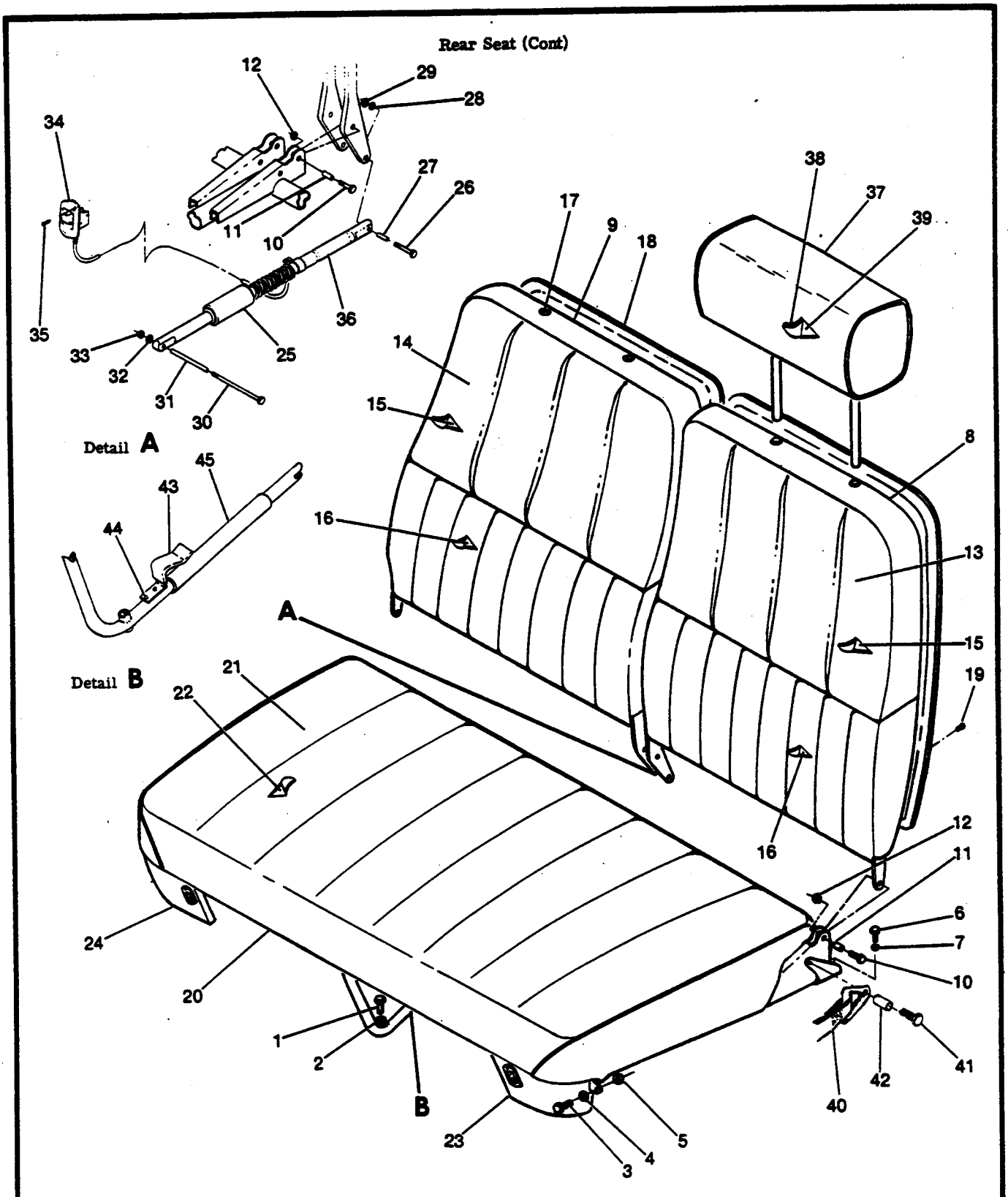
Figure 81. Rear Seat Installation

FIGURE AND INDEX NO.	PART NUMBER		1 2 3 4 5 6 7 DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
81 -	2214014-1	#	REAR SEAT INSTALLATION-INDIVIDUALLY RECLINING BACK	NP	A
			SEAT ASSY-REAR SPLIT BACK	1	
			ATTACHING PARTS		
- 1	AN3-15A		BOLT	1	
- 2	AN960-10L		WASHER	1	
- 3	AN4-5A		BOLT	2	
- 4	AN960-416L		WASHER	2	
- 5	MS21042L4		NUT	2	
- 6	AN4-7A		BOLT	2	
- 7	S1450-4-10-064		WASHER	2	
			---*---		
- 8	2214014-3	#	BACK ASSY-SEAT LH	1	
- 9	2214014-4	#	BACK ASSY-SEAT RH	1	
			ATTACHING PARTS		
-10	AN3-10A		BOLT	2	
-11	0514029-10		SPACER	2	
-12	MS21044N3		NUT	2	
			---*---		
-13	2214014-5	#	COVER ASSY-SEAT BACK LH	1	
-14	2214014-6	#	COVER ASSY-SEAT BACK RH	1	
-15	2214014-7		CUSHION ASSY-SEAT BACK	1	
-16	0514110-1		GROMMET-HEADREST	2	
-17	0714023-5	<	TRIM ASSY-SEAT BACK LH	2	
-18			DELETED		
			ATTACHING PARTS		
-19	S1021A4-6		SCREW	10	
			---*---		
-20	2214014-2	@	BOTTOM ASSY-SEAT	1	
-21	2214014-9		COVER ASSY-SEAT BOTTOM	1	
-22	2214014-10		CUSHION-SEAT BOTTOM	1	
-23	2214015-1		SKIRT ASSY-LH	1	
-24	2214015-2		SKIRT ASSY-RH	1	
			ATTACHING PARTS		
	S1021A4-8		SCREW	3	
			---*---		
-25	C165031-0102		LOCK ASSY-CYLINDER	1	
			ATTACHING PARTS		
-26	S1023A8-8B		SCREW	2	
	NAS446-4		NUT	2	
-27	AN3-13A		BOLT	2	
-28	0514029-4		SPACER	2	
-29	AN960-10L		WASHER	2	
-30	MS2144N3		NUT	2	
-31	AN3-35A		BOLT	1	
-32	0514029-11		SPACER	1	
-33	AN960-10L		WASHER	1	
-34	MS21044N3		NUT	1	
			---*---		
-35	MC100-24		CONTROL-CYL LOCK PLPO	1	
-36	1215073-1	#	HEADREST ASSY	AR	
-37	1215073-10	#	COVER ASSY-HEADREST	1	
-38	1215073-5		CUSHION ASSY	1	
	SEE FIG 94		SEAT BELT & SHOULDER HARNESS INSTL	NP	

NOTE. #THIS PART MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER UPHOLSTERED PARTS-PAGE XVIII.

NOTE. <THIS PART MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE XIX.

A---R182 & TR182 SERIAL R18201314 THRU R18201798
FR182 SERIAL FR18200046 THRU FR18200070



R182 & TR182 SERIAL R18201799 & ON

Figure 82. Rear Seat Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
82 -		REAR SEAT INSTALLATION-INDIVIDUALLY RECLINING BACK	NP	A
	0714060-1 #	SEAT ASSY-REAR SPLIT BACK	1	
		ATTACHING PARTS		
- 1	AN3-15A	BOLT	1	
- 2	AN960-10L	WASHER	1	
- 3	AN4-5A	BOLT	2	
- 4	AN960-416L	WASHER	2	
- 5	MS21042L4	NUT	2	
- 6	AN4-7A	BOLT	2	
- 7	S1450-4-10-064	WASHER	2	
		---*---		
- 8	0714060-3 #	BACK ASSY-SEAT LH	1	
- 9	0714060-4 #	BACK ASSY-SEAT RH	1	
		ATTACHING PARTS		
-10	AN3-11A	BOLT	2	
-11	S2559-4-1-0770	SPACER	2	
-12	MS21044N3	NUT	2	
		---*---		
-13	0714060-14 #	COVER ASSY-SEAT BACK LH	1	
-14	0714060-15 #	COVER ASSY-SEAT BACK RH	1	
-15	0714060-7	CUSHION ASSY	1	
-16	0714060-19	CUSHION ASSY	1	
-17	0514110-1	GROMMET-HEAD REST	2	
-18	0714023-5	TRIM ASSY-BACK PANEL	1	
		ATTACHING PARTS		
-19	S1021A4-6	SCREW	8	
		---*---		
-20	0714060-8 #	BOTTOM ASSY-SEAT	1	
-21	0714060-9 #	COVER ASSY-SEAT BOTTOM	1	
-22	0714060-10	CUSHION ASSY-SEAT BOTTOM	1	
-23	2214015-1	SKIRT ASSY LH	1	
-24	2214015-2	SKIRT ASSY RH	1	
		ATTACHING PARTS		
	S1021A4-8	SCREW	3	
		---*---		
-25	C165031-0101	LOCK ASSY-CYLINDER	2	
		ATTACHING PARTS		
-26	AN3-12A	BOLT	2	
-27	S2559-4-1-0850	SPACER	2	
-28	AN960-10L	WASHER	2	
-29	MS21044N3	NUT	2	
-30	AN3-35A	BOLT	1	
-31	S2559-4-1-3250	SPACER	1	
-32	AN960-10L	WASHER	1	
-33	MS21044N3	NUT	1	
		---*---		
-34	MC100-24	CONTROL-CYL LOCK PLPO	1	
		ATTACHING PARTS		
-35	S1023A8-8B	SCREW	2	
	NAS446-4	NUT	2	
		---*---		
-36		DELETED NEVER USED		
-37	1215073-1	HEADREST ASSY	AR	
-38	1215073-10	COVER ASSY-HEADREST	1	
-39	1215073-5	CUSHION ASSY	1	
-40	SEE FIG 94	SEAT BELT & SHOULDER HARNESS INSTALLATION	AR	
		ATTACHING PARTS		
-41	AN4-12A	BOLT	2	
-42	NAS43HT4-12	SPACER	2	
	AN960-416L	WASHER	2	
	MS21042L4	NUT	2	
		---*---		
-43	2214016-2	CLIP-TOW BAR STOWAGE	1	
		ATTACHING PARTS		
-44	NAS1398D4-4	RIVETS-BLIND	2	
		---*---		
-45	S1071-5	TUBE 6.0 IN LG BKI REF S1071-5-6.0	1	

NOTE. #THIS PART MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER UPHOLSTERED PARTS. PAGE VIII

A---R182 & TR182 SERIAL R18201799 & ON

Seat (Cont)

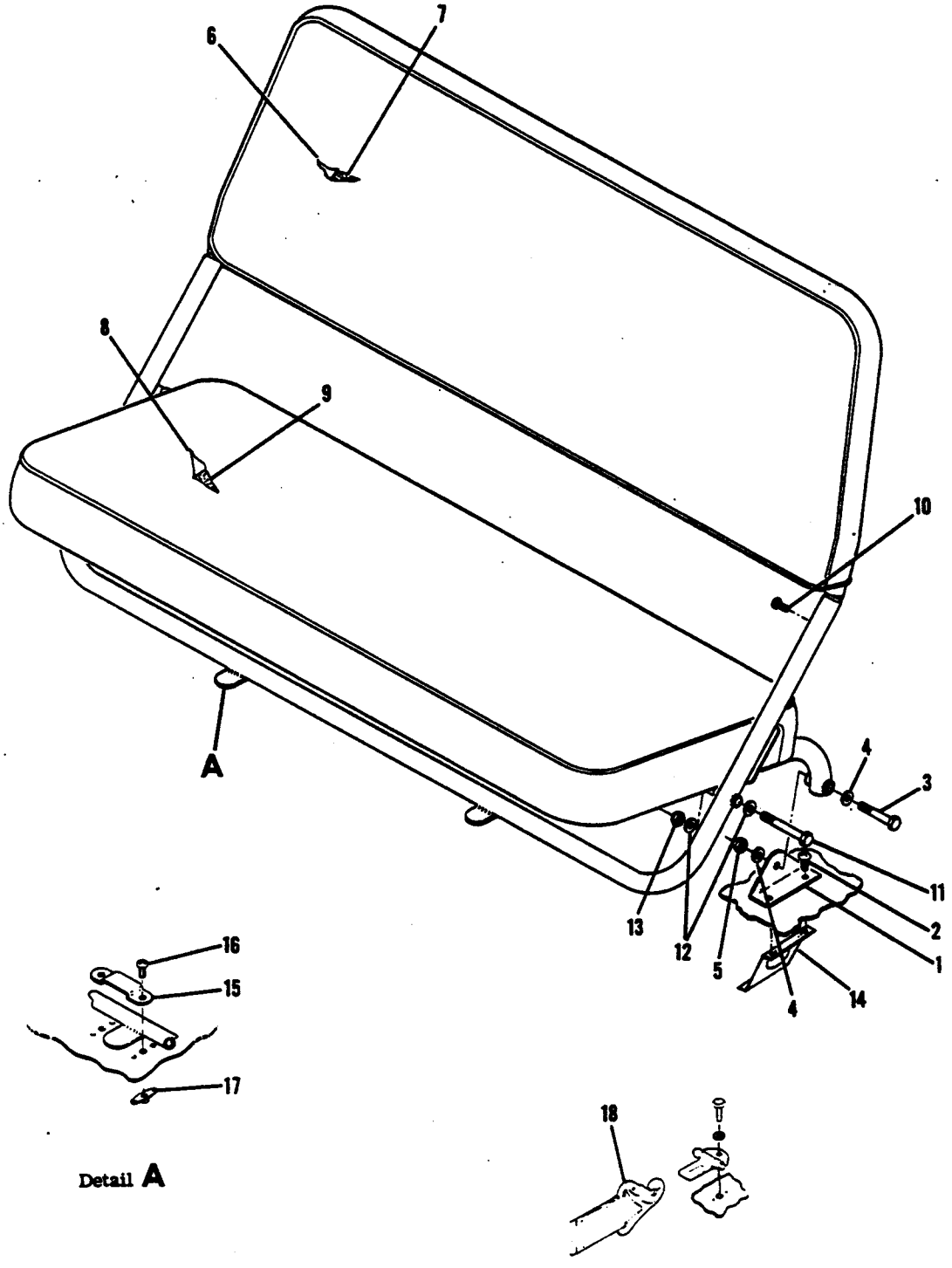


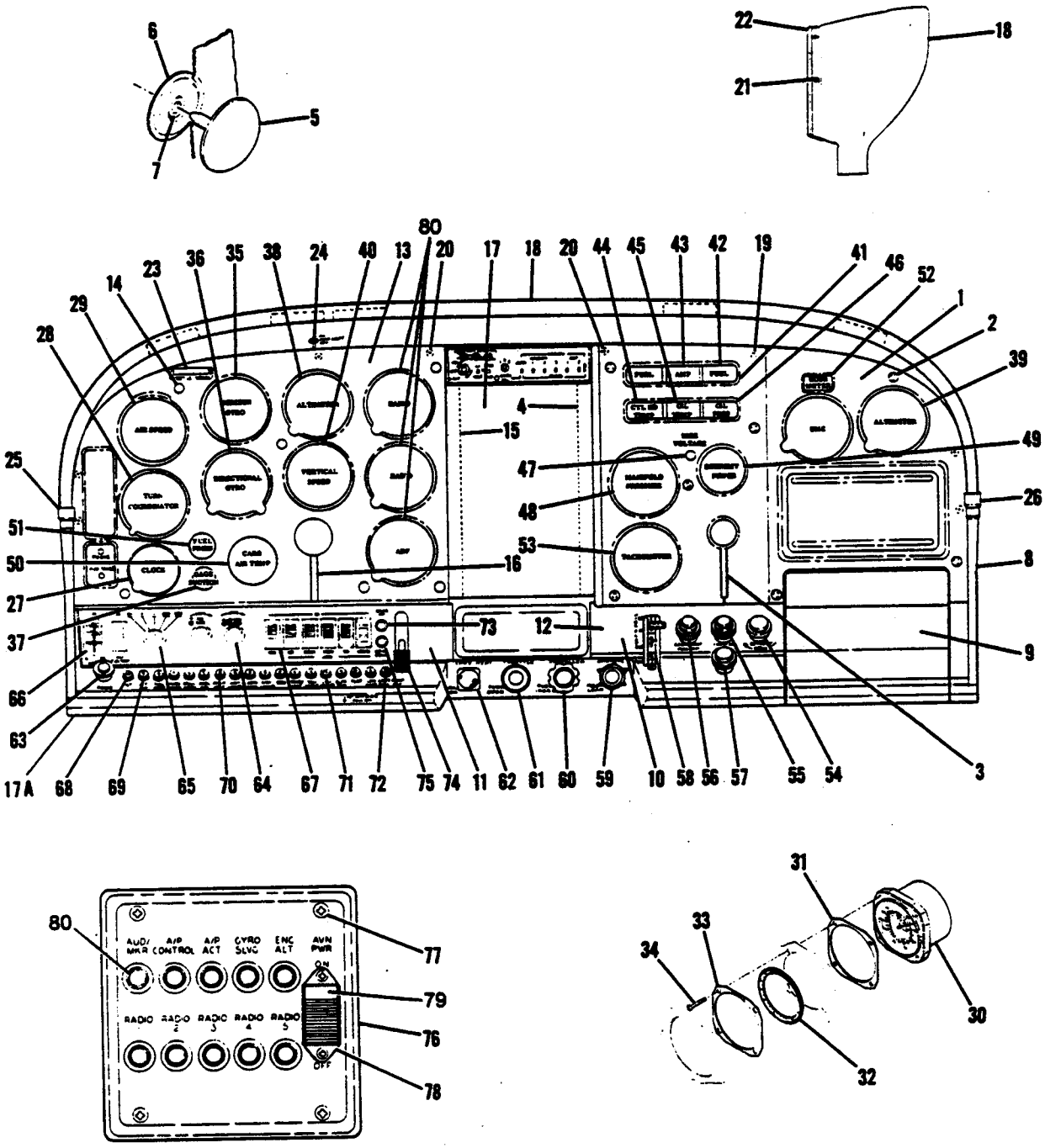
Figure 83. Auxiliary Seat Installation

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
83 -			AUXILARY SEAT INSTALLATION	NP	
	0714050-1	#	SEAT ASSY	1	A
	0714050-4	#	SEAT ASSY	1	B
			ATTACHING PARTS		
- 1	0514042-1		BRACKET ASSY	2	
- 2	AN515-8R8		SCREW	4	
- 3	AN4-13A		BOLT	2	
- 4	AN916-416		WASHER	4	
- 5	MS21042L4		NUT	2	
			---*---		
- 6	0714050-3	#	COVER ASSY-BACK	1	A
	0714050-6	#	COVER ASSY-BACK	1	B
- 7	0515002-9		CUSHION ASSY-BACK	1	
- 8	0714050-2	#	COVER ASSY-BOTTOM	1	A
	0714050-5	#	COVER ASSY-BOTTOM	1	B
- 9	0515002-10		CUSHION ASSY-BOTTOM	1	
-10	S102178-8C		SCREW	2	
-11	AN4-13A		BOLT	2	
-12	AN916-416		WASHER	4	
-13	MS21042L4		NUT	2	
-14	2211054-3		REINFORCEMENT ASSY-LH	1	
	2211054-4		REINFORCEMENT ASSY-RH	1	
	NAS679A08		NUTPLATE	2	
-15	2211055-1		RETAINER	2	
			ATTACHING PARTS		
-16	AN515-8R8		SCREW	2	
-17	NAS686A08		NUTPLATE	2	
			---*---		
-18	SEE FIG 94		BELT ASSY-SEAT	1	

NOTE. #THIS PART MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER UPHOLSTERED PARTS-PAGE XVIII

A---R182 SERIAL R18200001 THRU R18200583
FR182 SERIAL FR18200001 THRU FR18200020
B---R182 & TR182 SERIAL R18200584 & ON
FR182 SERIAL FR18200021 & ON

Instruments



R182 SERIAL R18200001 THRU R18200583
FR182 SERIAL FR18200001 THRU FR18200020

Figure 84. Instrument Panel Equipment Installation

FIGURE AND INDEX NO.	PART NUMBER	1 2 3 4 5 6 7 DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
84 -		INSTRUMENT PANEL EQUIPMENT INSTALLATION	NP	A
	SEE FIG 87	INSTRUMENT PANEL ASSY-STATIONARY	1	
	SEE FIG 87	PANEL-SHOCK MOUNTED	1	
- 1	2213071-1	COVER ASSY-UPPER RH PANEL	1	
- 2	1513174-3	NUT-UPPER RH PANEL COVER ASSY ATTACH	7	
- 3	1213163-2	LAP SEAL	1	
- 4	S2092-6	FASTENER-FABRIC	1	
- 5	0713346-2	CAP ASSY USED WHEN RH CONTROL NOT INSTALLED	1	
- 6	0713346-1	BACKING ASSY USED WHEN RH CONTROL NOT INSTALLED	1	
- 7	MS35489-4	GROMMET	1	
- 8	0713345-1	COVER-INSTRUMENT PANEL LWR RH	1	
	S1021Z6-6	SCREW-INSTRUMENT PANEL COVER ATTACH	3	
	NAS446-2-1	NUT-INSTRUMENT PANEL COVER ATTACH	3	
- 9	SEE FIG 91	MAP COMPARTMENT INSTALLATION	1	
-10	1213363-14	PANEL-LWR RH	1	
	1213363-13	PANEL ASSY-LWR RH ELECTROLUMINESCENT	1	
-11	2213039-2	PANEL-LWR LH SWITCH	1	
	2213039-1	PANEL ASSY-LWR LH SWITCH ELECTROLUMINESCENT	1	
-12	S1022Z4-8	SCREW	1	
-13	2213073-1	COVER ASSY-UPPER LH	1	
-14	1513174-3	NUT-UPPER LH COVER ASSY ATTACH	6	
-15	S2092-6	FASTENER-FABRIC	1	
-16	1213335-1	LAP SEAL	1	
-17	1213756-1	COVER ASSY-RADIO STACK	1	
	S2092-5	FASTENER-HOOK BKI REF S292-5-11.80 IN LG	2	
-17A	2213072-1	COVER ASSY-INSTRUMENT PANEL LOWER	1	
-18	0713993-8	GLARESHIELD ASSY	1	
-19	AN525-832R8	SCREW-GLARESHIELD ASSY ATTACH	6	
-20	AN525-832R10	SCREW-GLARESHIELD ASSY ATTACH	2	
-21	AN515B8R8	SCREW-GLARESHIELD ASSY ATTACH	6	
	S1450-3A8-032	WASHER-GLARESHIELD ASSY ATTACH	6	
-22	0713993-5	TRIM-GLARESHIELD	1	
	1213956-9	STIFFENER	1	
	SEE FIG 170	LIGHT INSTALLATION-GLARESHIELD	1	
-23	SEE FIG 3	PLACARD-IDENTIFICATION	1	
-24	S1695-2	SWITCH-MAP LIGHT	1	
-25	1213957-3	SPLICE CAP-LH	1	
-26	1213957-4	SPLICE CAP-RH	1	
-27	C664508-0101	CLOCK-ELECTRIC	1	
	AN515B6R12	SCREW-ELECTRIC CLOCK ATTACH	2	
-28	C661003-0505	INDICATOR-TURN COORDINATOR 24V	1	
	C661003-0506 #5	INDICATOR-TURN COORDINATOR ALT 24V	1	
	AN515-B6R12	SCREW-TURN COORDINATOR INDICATOR ATTACH	4	
	AN936B6B	WASHER-TURN COORDINATOR INDICATOR ATTACH	4	
-29	C661064-0217 #5	INDICATOR-AIRSPEED	1	
	AN515B6R12	SCREW-AIRSPEED INDICATOR ATTACH	4	
		TRUE AIRSPEED INDICATOR INSTALLATION	NP	
-30	C661065-0217	INDICATOR-AIRSPEED	1	
-31	0700162-3	SPACER .051 THICKNESS	AR	
	0700162-4	SPACER .063 THICKNESS	AR	
	0700162-6	SPACER .071 THICKNESS	AR	
	0700162-7	SPACER .040 THICKNESS	AR	
-32	S2234-2	RING	1	
-33	0700162-1	RETAINER ASSY	1	
-34	AN515B6R16	SCREW-RETAINER ASSY ATTACH	4	
-35	C661076-0102 #1	GYRO-HORIZON	1	
	C661076-0103 #1	GYRO-HORIZON ALT	1	
	C661076-0105 #1	GYRO-HORIZON ALT	1	
	C661076-0101 #1	GYRO-HORIZON ALT	1	
	C661076-0107 #1	GYRO-HORIZON ALT	1	
	AN515-6R6	SCREW-HORIZON GYRO ATTACH	3	
-36	C661075-0101 #2	GYRO-DIRECTIONAL	1	
	C661075-0103 #2	GYRO-DIRECTIONAL ALT	1	
	C661075-0106 #2	GYRO-DIRECTIONAL ALT	1	
	C661075-0104 #2	GYRO-DIRECTIONAL ALT	1	
	C661075-0108 #2	GYRO-DIRECTIONAL ALT	1	
	C661075-0105 #2	GYRO-DIRECTIONAL WITH HEADING REFERENCE	1	
	C661075-0107 #2	GYRO-DIRECTIONAL ALT FOR C661075-0105	1	
	AN515-6R6	SCREW-DIRECTIONAL GYRO ATTACH	3	
	40760-0104	GYRO-DIRECTIONAL ARC NAV-O-MATIC	1	
	40760-0114	GYRO-DIRECTIONAL ARC ALT FOR 40760-0104	1	

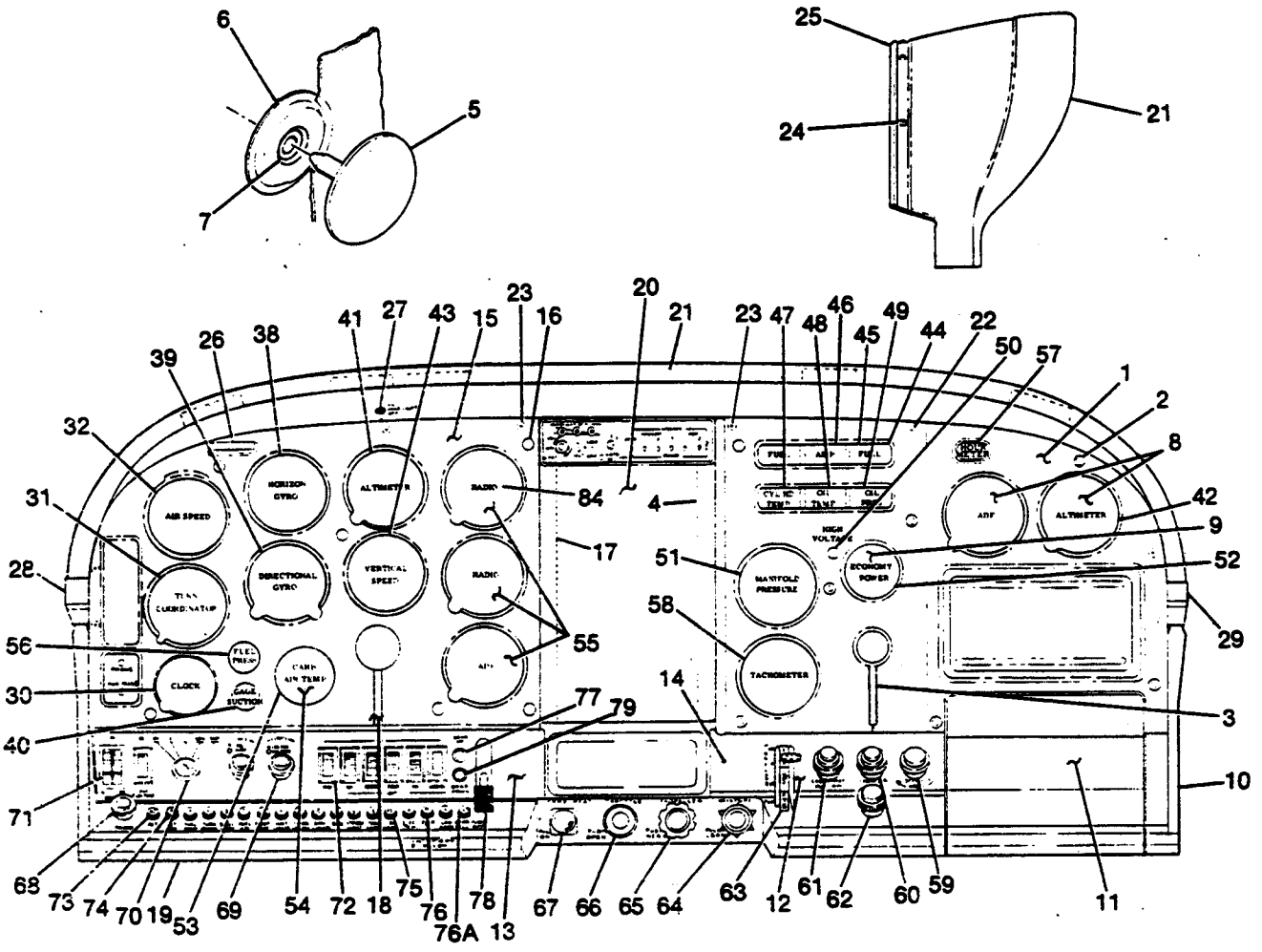
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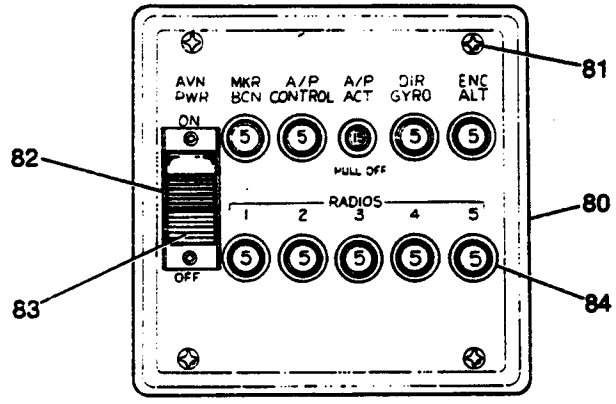
FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
84 -	44690-2000		INDICATOR-HSI ARC COMBINATION UNSLAVED DIRECTIONAL -- GYRO & PICTORIAL COURSE DEVIATION INDICATOR	1	
-37	C668509-0101		GAGE-SUCTION	1	
-38	C661071-0101		ALTIMETER 20,000 FT FT & INCHES	1	
	C661025-0102		ALTIMETER 35,000 FT MILLIBARS 20 FT INCREMENTS --	1	
-39	C661071-0102	#3	ALTIMETER 20,000 FT FT & MILLIBARS	1	
	AN515B6R12		SCREW-ALTIMETER ATTACH	4	
-40	C661080-0101		INDICATOR-VERTICAL SPEED	1	
	AN515B6R12		SCREW-VERTICAL SPEED INDICATOR ATTACH	3	
-41			RADIO INSTALLATION-SEE AVIONICS SERVICE/PARTS MANUAL	NP	
	C669502-0211		INSTRUMENT CLUSTER-LIGHTED	NP	
	NAS43DD3-64		SPACER-LIGHTED INSTRUMENT CLUSTER ATTACH	2	
	AN507B832R24		SCREW-LIGHTED INSTRUMENT CLUSTER ATTACH	2	
	AN340B8		NUT-LIGHTED INSTRUMENT CLUSTER ATTACH	2	
-42	G441344	#6	GAGE-FUEL SW FSO 6246-00657	NP	
	6246-00657	#7	GAGE-FUEL 09393	2	
-43	G440437		AMMETER FSO 6246-00630	NP	
	6246-00630		AMMETER	1	
-44	G442914	#8	GAGE-CYLINDER HEAD TEMP SW FSO 6246-00659	NP	
	6246-00659	#9	GAGE-CYLINDER HEAD TEMP 09393	1	
-45	G442915	#10	GAGE-OIL TEMP SW FSO 6246-00658	NP	
	6246-00658	#11	GAGE-OIL TEMP 09393	1	
-46	G444704		GAGE-OIL PRESSURE SW FSO 2646-00093	NP	
	2646-00093		GAGE-OIL PRESSURE 09393	1	
	0700099-37		LINE ASSY-OIL PRESSURE GAGE TO FIREWALL	1	
	S1372-1		SENDING UNIT-CYLINDER HEAD TEMP SW FSO S2334-4	NP	
	S2334-3		SENDING UNIT-CYLINDER HEAD TEMP	1	
	2270001EC1		WIRE-CYLINDER HEAD TEMP GAGE TO SENDING UNIT FSO C485035	NP	
	C485035		WIRE-CYLINDER HEAD TEMP GAGE TO SENDING UNIT	AR	
	811542		POTENTIOMETER SW FSO 76462-1	NP	
	76462-1		POTENTIOMETER	1	
	1270479-4		LIGHT ASSY-INSTRUMENT CLUSTER	1	
	S1894-2		LAMP-INSTRUMENT CLUSTER RED	4	
	S1941-1		FILTER-LIGHT USED WITH POST LIGHTS	4	
	819210		RESISTOR ASSY-VOLTAGE DROPPING 24V TO 12V	3	
-47	S2135-2		LIGHT ASSY-HIGH VOLTAGE	1	
-48	C662035-0101	#4	GAGE-MANIFOLD PRESSURE	1	
	AN515B6R12		SCREW-MANIFOLD PRESSURE GAGE ATTACH	2	
	2200001-31		LINE ASSY-MANIFOLD PRESSURE GAGE TO FIREWALL	1	
	C668501-0205		INDICATOR KIT-EXHAUST GAS TEMP	1	
-49	C668501-0211		INDICATOR-EXHAUST GAS TEMP	1	
	AN507B632R12		SCREW-EXHAUST GAS TEMP INDICATOR ATTACH	4	
	NAS487-21		NUT	4	
	C668501-0204		PROBE-EXHAUST GAS TEMP	1	
	C668501-0206		LEAD-THERMOCOUPLE EGT	1	
-50	S1311-4		GAGE-CARBURETOR AIR TEMP	1	
	AN507B632R12		SCREW-CARBURETOR AIR TEMP GAGE ATTACH	4	
	NAS487-21		NUT-CARBURETOR AIR TEMP GAGE ATTACH	4	
-51	C662023-0104		GAGE-FUEL PRESSURE FSO SK182-67	NP	
	AN816-3D		NIPPLE	1	
	2200001-32		LINE ASSY-FUEL PRESS FIREWALL TO GAGE	1	
-52	C664503-0101		GAGE-HOURMETER	1	
	AN515-6R6		SCREW-HOURMETER GAGE ATTACH	2	
	MS21044N06		NUT-HOURMETER GAGE ATTACH	2	
-53	C668020-0117		TACHOMETER	1	
	AN515B6R12		SCREW-TACHOMETER ATTACH	4	
	S1605-2		SHAFT-TACHOMETER	1	
-54	S1268-14		CONTROL ASSY-DEFROST	1	
-55	S1241-36		CONTROL ASSY-CABIN AIR	1	
-56	S1241-37		CONTROL ASSY-CABIN HEAT	1	
-57	0513052-20		LIGHTER ASSY-CIGAR	1	
	L4858-1		PLUG-HEATING CUE	1	
	S1982-1		KNOB ASSY-LIGHTER	1	
	60232-1		CIRCUIT BREAKER-LIGHTER ASSY CUE	1	
	S2374-7.5		FUSEHOLDER CIGAR LIGHTER	1	
	S2375-7.5		FUSE-CIGAR LIGHTER 7.5 AMP	1	
	1270831-2		BUS BAR	1	
-58	SEE FIG 139		FLAP CONTROL DETAIL INSTL	1	
-59	9862010-1		CONTROL ASSY-MIXTURE	1	
-60	9862067-6		CONTROL ASSY-PROPELLER	1	
	1213646-1		WASHER-PROPELLER CONTROL	1	
	NAS43DD12-64		SPACER-PROPELLER CONTROL	1	
-61	9863053-11		CONTROL ASSY-THROTTLE	1	
-62	S1230-10		CONTROL ASSY-CARBURETOR HEAT	1	

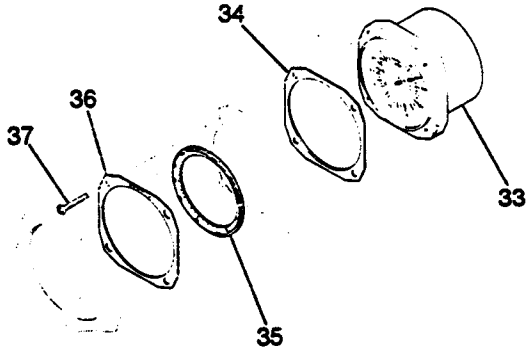
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FIGURE AND INDEX NO.	PART NUMBER	1 2 3 4 5 6 7 DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
84 -63	C291502-0106	PRIMER ASSY-ENGINE	1	
	S1974-1	KNOB ASSY-PRIMER	1	
-64	S1980-1	KNOB ASSY-INSTRUMENT DIMMING LIGHTS	2	
	AN565D8H2	SET SCREW-INSTRUMENT DIMMING LIGHTS KNOB ASSY ATTACH	1	
	S1904-2	RESISTOR-VARIABLE	2	
	S2000C201J	RESISTOR-INSTRUMENT DIMMING	1	
	S2091-7	RESISTOR-TANDEM USED WITH ELECTROLUMINESCENT PANEL	1	
	S1995-1	KNOB ASSY USED WITH ELECTROLUMINESCENT PANEL	1	
	S1995-2	KNOB	1	
	S1995-3	KNOB	1	
-65	C292501-0104	KIT-IGNITION SWITCH	1	
-66	S1994-1-1	SWITCH-MASTER	1	
-67	S2160-1	SWITCH-INSTRUMENT PANEL	1	
	S2161-1	COVER ASSY-SWITCH CUTOUT USED WHEN OPTIONAL SWITCHES ARE NOT INSTALLED	6 AR	
-68	S1707-60	CIRCUIT BREAKER 60 AMP	1	
-69	S1360-5L	CIRCUIT BREAKER 5 AMP	12	
-70	S1360-8L	CIRCUIT BREAKER 8 AMP	2	
-71	S1360-15L	CIRCUIT BREAKER 15 AMP	2	
-72	S1232-30L	CIRCUIT BREAKER 30 AMP	1	
-73	MS25041-4	LIGHT ASSY-GEAR UP	1	
-74	SEE FIG 108	HYDRAULIC SELECTOR VALVE ASSY	1	
-75	VM920M-3	LIGHT ASSY-GEAR DOWN	1	
-76	1270092-1	PANEL ASSY-AVIONIC SEE AVIONICS SERVICE PARTS MANUAL	1	
-77	AN515-8R8	SCREW-AVIONIC PANEL ASSY ATTACH	4	
-78	2270008-2	GUARD-SWITCH	1	
-79	S2281-1	SWITCH-AVIONICS POWER	1	
-80		RADIO INSTALLATION SEE AVIONICS SERVICE/PARTS MANUAL	NP	
		NOTE. #1 THESE GYROS ARE PHYSICALLY & FUNCTIONALLY INTERCHANGEABLE.		
		NOTE. #2 THESE GYROS ARE PHYSICALLY & FUNCTIONALLY INTERCHANGEABLE.		
		NOTE. #3 USE AS SECOND ALTIMETER FOR DUAL ALTIMETER INSTALLATION.		
		NOTE. #4 THIS GAGE APPLICABLE ONLY TO AIRCRAFT THAT HAVE NOT INSTALLED COMBINATION FUEL PRESS/ MANIFOLD PRESS GAGE (SK182-67).		
		NOTE. #5 AN EXCHANGE PART IS ALSO AVAILABLE REFER TO MASTER PRICE LIST.		
		NOTE. #6 AIRPLANES R18200001 THRU R18200583 & FR18200001 THRU FR182000020 NOT INCORPORATING SK182-107. WHEN INITIALLY ORDERING THIS PART, ORDER SK182-107.		
		NOTE. #7 AIRPLANES R18200001 THRU R18200583 & FR18200001 THRU FR182000020 INCORPORATING SK182-107.		
		NOTE. #8 AIRPLANES R18200001 THRU R18200583 & FR18200001 THRU FR182000020 NOT INCORPORATING SK182-109. WHEN INITIALLY ORDERING THIS PART, ORDER SK182-109.		
		NOTE. #9 AIRPLANES R18200001 THRU R18200583 & FR18200001 THRU FR182000020 INCORPORATING SK182-109.		
		NOTE. #10 AIRPLANES R18200001 THRU R18200583 & FR18200001 THRU FR182000020 NOT INCORPORATING SK182-109. WHEN INITIALLY ORDERING THIS PART, ORDER SK182-111.		
		NOTE. #11 AIRPLANES R18200001 THRU R18200583 & FR18200001 THRU FR182000020 INCORPORATING SK182-111.		
		A---R182 SERIAL R18200001 THRU R18200583 FR182 SERIAL FR18200001 THRU FR18200020		

Instruments (Cont)







R182 & TR182 SERIAL R18200584 THRU R18201313
FR182 SERIAL FR18200021 THRU FR18200045

Figure 85. Instrument Panel Equipment Installation

FIGURE AND INDEX NO.	PART NUMBER		1 2 3 4 5 6 7 DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
85 -			INSTRUMENT PANEL EQUIPMENT INSTALLATION	NP	A
	SEE FIG 87		INSTRUMENT PANEL ASSY-STATIONARY	1	
	SEE FIG 87		PANEL-SHOCK MOUNTED	1	
- 1	2213071-9		COVER ASSY-UPPER RH PANEL	1	
			ATTACHING PARTS		
- 2	1513174-3		NUT-INSTR PANEL COVER	7	
			---*---		
- 3	1213163-2		LAP SEAL	1	
- 4	S2092-6		FASTENER-FABRIC	1	
- 5	0713346-2		CAP ASSY USED WHEN RH CONTROL NOT INSTALLED	1	
- 6	0713346-1		BACKING ASSY USED WHEN RH CONTROL NOT INSTALLED	1	
- 7	MS35489-4		GROMMET	1	
- 8	1513190-13		COVER USED WHEN OPT INSTR NOT INSTALLED	2	
- 9	1513190-4		COVER USED WHEN OPT INSTR NOT INSTALLED	1	
-10	0713345-1		COVER-INSTR PANEL LWR RH	1	
			ATTACHING PARTS		
	S1021Z6-6		SCREW	3	
	NAS446-2-1		NUT	3	
			---*---		
-11	SEE FIG 91		MAP COMPARTMENT INSTALLATION	1	
-12	1213363-14		PANEL-LWR RH	1	
	1213363-13		PANEL ASSY-LWR RH ELECTROLUMINESCENT	1	
-13	2213039-2		PANEL-LWR LH SWITCH	1	
	2213039-1		PANEL ASSY-LWR LH SWITCH ELECTROLUMINESCENT	1	
-14	S1022Z4-8		SCREW	1	
-15	2213073-1		COVER ASSY-UPPER LH	1	
			ATTACHING PARTS		
-16	1513174-3		NUT	6	
			---*---		
-17	S2092-6		FASTENER-FABRIC	1	
-18	1213335-1		LAP SEAL	1	
-19	2213072-2		COVER ASSY-INSTRUMENT PANEL LWR	1	
-20	1213756-1		COVER ASSY-RADIO STACK	1	
	S2092-5		FASTENER-HOOK BKI REF S2092-5-11.80 IN LG	2	
-21	0713993-8		GLARESHIELD ASSY	1	
			ATTACHING PARTS		
-22	AN525-832R8		SCREW	6	
-23	AN525-832R10		SCREW	2	
-24	AN515B8R8		SCREW	6	
	S1450-3A8-032		WASHER	6	
			---*---		
-25	0713993-5		TRIM-GLARESHIELD	1	
	SEE FIG 170		LIGHT INSALLATION-GLARE SHIELD	1	
-26	SEE FIG 3		PLACARD-IDENTIFICATION	1	
-27	S1695-2		SWITCH-MAP LIGHT	1	
-28	1213957-3		SPLICE CAP-LH	1	
-29	1213957-4		SPLICE CAP-RH	1	
-30	C664508-0102		CLOCK-ELECTRIC	1	
	C664511-0102		CLOCK-DIGITAL	1	
			ATTACHING PARTS		
	AN515B6R12		SCREW	2	
			---*---		
	S2413-1		SOCKET-DIGITAL CLOCK LIGHT	1	
	MS25231-1819		LAMP-DIGITAL CLOCK	1	
-31	C661003-0505		INDICATOR-TURN COORDINATOR 24V	1	
	C661003-0506	XX	INDICATOR-TURN COORDINATOR ALT 24V	1	
			ATTACHING PARTS		
	AN515B6R12		SCREW	4	
	AN936B6B		WASHER	4	
			---*---		
-32	C661064-0217	XX	INDICATOR-AIRSPEED FR182 ONLY	1	
	C661064-0223	XX	INDICATOR-AIRSPEED R182 ONLY	1	
	C661064-0225	XX	INDICATOR-AIRSPEED TR182 ONLY	1	
			ATTACHING PARTS		
	AN515B6R12		SCREW	4	
			---*---		
-33	C661065-0223	XX	TRUE AIRSPEED INDICATOR INSTALLATION	NP	
	C661065-0217	XX	INDICATOR-AIRSPEED	1	B
	C661065-0225	XX	INDICATOR-AIRSPEED	1	C
-34	0700162-3		INDICATOR-AIRSPEED	1	D
	0700162-4		SPACER .051 THICKNESS	AR	
	0700162-6		SPACER .063 THICKNESS	AR	
	0700162-7		SPACER .071 THICKNESS	AR	
			SPACER .040 THICKNESS	AR	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
85 -35	S2234-2		RING	1	
-36	0700162-1		RETAINER ASSY	1	
			ATTACHING PARTS		
-37	AN515B6R16		SCREW	4	
			---*---		
-38	C661076-0102		GYRO-HORIZON	1	
	C661076-0103	*	GYRO-HORIZON ALT	1	
	C661076-0105	*	GYRO-HORIZON ALT	1	
	C661076-0101	*	GYRO-HORIZON ALT	1	
	C661076-0107	*	GYRO-HORIZON ALT	1	
			ATTACHING PARTS		
	AN515-6R6		SCREW	3	
			---*---		
-39	C661075-0101	**	GYRO-DIRECTIONAL	1	
	C661075-0103	**	GYRO-DIRECTIONAL ALT	1	
	C661075-0106	**	GYRO-DIRECTIONAL ALT	1	
	C661075-0104	**	GYRO-DIRECTIONAL ALT	1	
	C661075-0108	**	GYRO-DIRECTIONAL ALT	1	
	40760-0104		GYRO-DIRECTIONAL ARC NAV-O-MATIC	1	
	40760-0114		GYRO-DIRECTIONAL ARC ALT FOR 40760-0104	1	
	44690-2000		GYRO-DIRECTIONAL ARC USED WITH HSI	1	
			ATTACHING PARTS		
	AN515-6R6		SCREW	3	
	AN515B632R12		SCREW ATTACH 44690-2000 ONLY	4	
			---*---		
-40	C668509-0101		GAGE-SUCTION	1	
-41	C661071-0101		ALTIMETER 20,000 FT FT & INCHES R182	1	
	C661025-0102		ALTIMETER 35,000 FT MILLIBARS 20 FT INCREMENTS	1	
-42	C661071-0102	***	ALTIMETER 20,000 FT FT & MILLIBARS FR182	1	
			ATTACHING PARTS		
	AN515B6R12		SCREW	4	
			---*---		
-43	C661080-0101		INDICATOR-VERTICAL SPEED	1	
			ATTACHING PARTS		
	AN515B6R12		SCREW	3	
			---*---		
-44			RADIO INSTALLATION-SEE AVIONICS SERVICE/PARTS MANUAL	NP	
	C669545-0102		INSTRUMENT CLUSTER	1	F
	C669545-0105		INSTRUMENT CLUSTER	1	G
			ATTACHING PARTS		
	NAS43DD3-64		SPACER	2	
	AN507B832R24		SCREW	2	
	AN340B8		NUT	2	
			---*---		
-45	6246-00177		GAGE-FUEL ROCH	2	F
	6246-00227		GAGE-FUEL ROCH	2	G
-46	6246-00109		AMMETER ROCH	1	
-47	6246-00108		GAGE-CYLINDER HEAD TEMP ROCH	1	F
	6246-00225		GAGE-CYLINDER HEAD TEMP ROCH	1	G
-48	6246-00113		GAGE-OIL TEMP ROCH	1	F
	6246-00215		GAGE-OIL TEMP ROCH	1	G
-49	2646-00028		GAGE-OIL PRESSURE ROCH	1	
	0700099-37		LINE ASSY-OIL PRESSURE GAGE TO FIREWALL	1	
	S2334-3		SENDING UNIT-CYLINDER HEAD TEMP	1	
	AN900-6		GASKET-SENDING UNIT	1	
	2270001EC2		WIRE-CYLINDER HEAD TEMP GAGE TO SENDING UNIT	AR	
	S1894-2		BULB-INSTRUMENT CLUSTER LIGHT RED	4	
	S1894-4		BULB-INSTRUMENT CLUSTER LIGHT CW	4	
	S1941-1		FILTER-LIGHT USED WITH POSTLIGHTS	4	
-50	S2135-2		LIGHT ASSY-HIGH VOLTAGE	1	
-51	C662035-0101	%	GAGE-MANIFOLD PRESSURE R182 & FR182 ONLY	1	
	C662035-0201	%	GAGE-MANIFOLD PRESSURE TR182 ONLY	1	
			ATTACHING PARTS		
	AN515B6R12		SCREW	4	
			---*---		
	2200001-31		LINE ASSY-MANIFOLD PRESSURE GAGE TO FIREWALL	1	
	C668501-0205		INDICATOR KIT-EXHAUST GAS TEMP	1	
-52	C668501-0211		INDICATOR-EXHAUST GAS TEMP	1	
			ATTACHING PARTS		
	AN507B632R12		SCREW	4	
	NAS487-21		NUT	4	
			---*---		
	C668501-0204		PROBE-EXHAUST GAS TEMP	1	
	C668501-0206		LEAD-THERMOCOUPLE EGT	1	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
85 -53	S1311-4	GAGE-CARBURETOR AIR TEMP	1	
		ATTACHING PARTS		
	AN507B632R12	SCREW	4	
	NAS487-21	NUT	4	
		---*---		
-54	1513190-4	COVER-CARBURETOR AIR TEMP USED WHEN OPT INSTR NOT INSTALLED	1	
-55	1513190-13	COVER USED WHEN OPT INSTR NOT INSTALLED	3	
-56	C662023-0104	GAGE-FUEL PRESSURE R182 & FR182 FSO SK182-67	NP	E
	C662023-0201	GAGE-FUEL PRESSURE TR182 FSO SK182-69	NP	D
		ATTACHING PARTS		
	AN515-6R6	SCREW	2	
		---*---		
	AN816-3D	NIPPLE	1	E
	AN816-3D	NIPPLE TR182 VENT PORT	1	D
	S2491-1	SNUBBER TR182 PRESS PORT	1	D
	2200001-32	LINE ASSY-FUEL PRESS FIREWALL TO GAGE	1	
	2200001-50	LINE ASSY-VENT GAGE TO FIREWALL TR182 ONLY	1	D
-57	C664503-0101	GAGE-HOUR METER	1	
		ATTACHING PARTS		
	AN515-6R6	SCREW	2	
	MS21044N06	NUT	2	
		---*---		
-58	C668020-0117	TACHOMETER	1	
		ATTACHING PARTS		
	AN515B6R12	SCREW	4	
		---*---		
	S1605-2	SHAFT-TACHOMETER	1	
-59	S1268-14	CONTROL ASSY-DEFROST	1	
-60	S1241-36	CONTROL ASSY-CABIN AIR	1	
-61	S1241-37	CONTROL ASSY-CABIN HEAT	1	
-62	0513052-20	LIGHTER ASSY-CIGAR	1	
	L4858-1	PLUG HEATING CUE	1	
	S1982-1	KNOB ASSY-LIGHTER	1	
	60232-1	CIRCUT BREAKER-LIGHTER ASSY CUE	1	
	S2374-7.5	FUSEHOLDER CIGAR LIGHTER TO BUS BAR	1	
	S2375-7.5	FUSE-CIGAR LIGHTER 7.5 AMP	1	
	1270831-2	BUS BAR	1	
-63	SEE FIG 139	FLAP CONTROL DETAIL INSTALLATION	1	
-64	9862010-1	CONTROL ASSY-MIXTURE	1	
-65	9862067-6	CONTROL ASSY-PROPELLER	1	E
	9862067-7	CONTROL ASSY-PROPELLER	1	D
	S1450-19A16-050	WASHER-PROPELLER CONTROL	1	
	NAS43DD12-64	SPACER-PROPELLER CONTROL	1	
-66	9863056-6	CONTROL ASSY-THROTTLE R182 & FR182	1	E
	9863056-7	CONTROL ASSY-THROTTLE TR182	1	D
-67	S1230-10	CONTROL ASSY-CARBURETOR HEAT	1	E
	565-740-074	CONTROL ASSY-CARBURETOR HEAT	1	D
-68	C291502-0106	PRIMER ASSY-ENGINE	1	
	S1974-1	KNOB ASSY-PRIMER	1	
-69	S1980-1	KNOB ASSY-INSTRUMENT DIMMING LIGHTS	2	
		ATTACHING PARTS		
	AN565D8H2	SET SCREW	1	
		---*---		
	S1904-2	RESISTOR-VARIABLE	2	
	S2000C201J	RESISTOR-INSTRUMENT LIGHTS	1	
	S2091-7	RESISTOR-TANDEM USED WITH ELECTROLUMINESCENT PANEL	1	
	S1995-1	KNOB ASSY USED WITH ELECTROLUMINESCENT PANEL	1	
	S1995-2	KNOB	1	
	S1995-3	KNOB	1	
-70	C292501-0105	KIT-IGNITION SWITCH	1	
-71	S1994-1-1	SWITCH-MASTER	1	
-72	S2160-1	SWITCH-INSTRUMENT PANEL	6	
	1270082-2	DIODE ASSY TAXI & LANDING LIGHT SWITCH	1	
	S2023-1	ADAPTOR-TERMINAL	1	
	S2161-1	COVER-SWITCH CUTOUT USED WHEN SWITCHES NOT INSTALLED	AR	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	1 2 3 4 5 6 7 DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
85 -73	S1707-60	CIRCUIT BREAKER 60 AMP	1	
-74	S1360-5L	CIRCUIT BREAKER 5 AMP	10	
-75	S1360-10L	CIRCUIT BREAKER 10 AMP	1	
-76	S1360-15L	CIRCUIT BREAKER 15 AMP	1	
-76A	S1232-30	CIRCUIT BREAKER 30 AMP	1	
-77	MS25041-4	LIGHT ASSY-GEAR UP	1	
	MS25237-327	LAMP-GEAR UP	1	
-78	SEE FIG 166	HYDRAULIC SELECTOR VALVE ASSY	1	
-79	VM920M-3	LIGHT ASSY-GEAR DOWN	1	
	MS25237-327	LAMP-GEAR DOWN	1	
-80	1270092-4	PANEL ASSY-AVIONIC SEE AVIONICS SERVICE PARTS MANUAL	1	
		ATTACHING PARTS		
-81	AN515-8R8	SCREW	4	
		---*---		
-82	2270008-2	GUARD-SWITCH	1	
-83	S2281-1	SWITCH-AVIONICS POWER	1	
-84		RADIO INSTALLATION SEE AVIONICS SERVICE/PARTS MANUAL	NP	

NOTE. *THESE GYROS ARE PHYSICALLY & FUNCTIONALLY INTERCHANGEABLE.

NOTE. **THESE GYROS ARE PHYSICALLY & FUNCTIONALLY INTERCHANGEABLE.

NOTE. ***USE ALSO AS SECOND ALTIMETER FOR DUAL ALTIMETER INSTALLATION ON R182, TR182 & FR182

NOTE. %THIS GAGE APPLICABLE ONLY TO AIRCRAFT THAT HAVE NOT INSTALLED COMBINATION FUEL PRESS/ MANIFOLD PRESS GAGE (SK182-68 OR SK182-69).

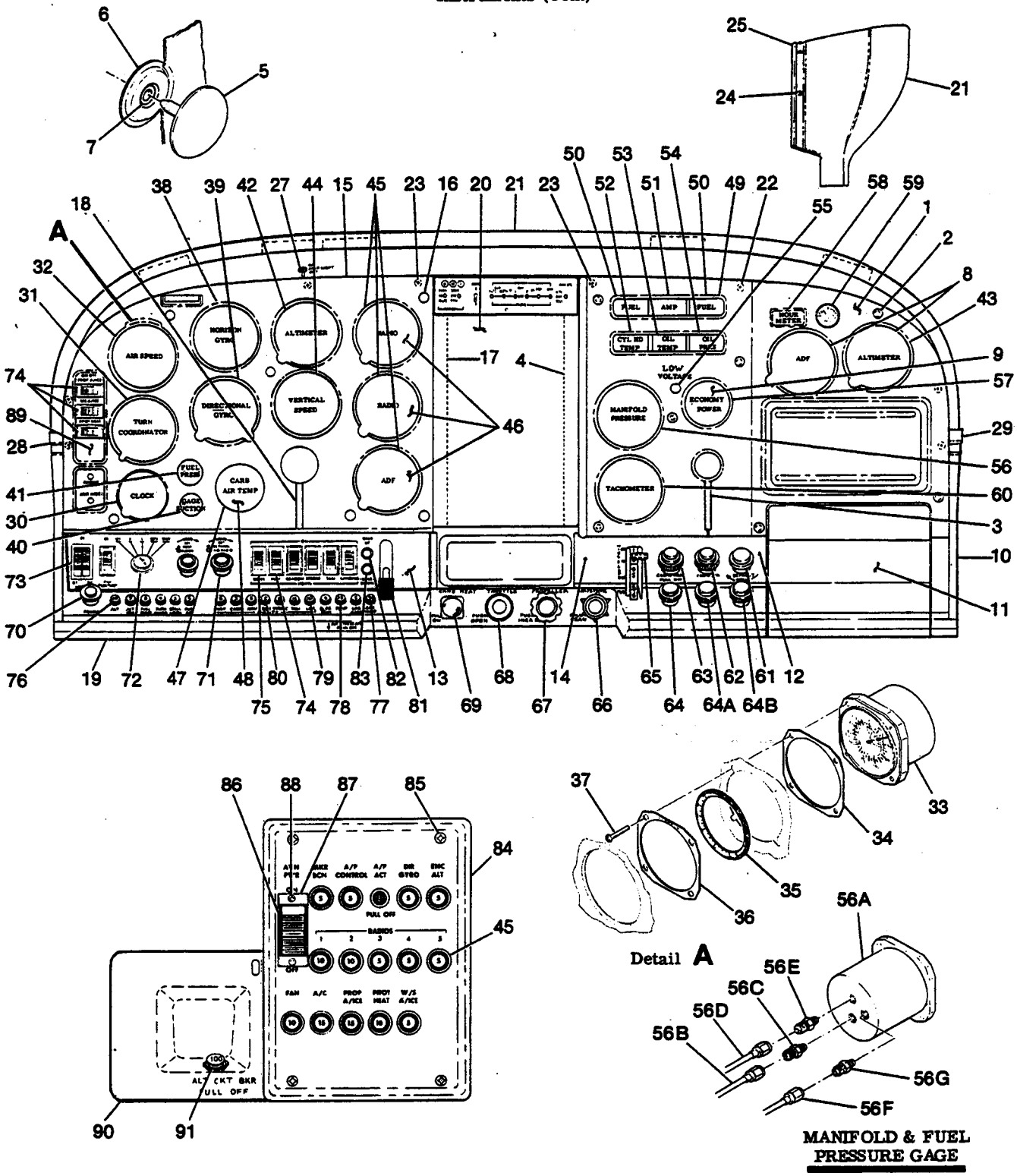
NOTE. %% AN EXCHANGE PART IS ALSO AVAILABLE REFER TO MASTER PRICE LIST.

A---R182 & TR182 SERIAL R18200584 THRU R18201313
FR182 SERIAL FR18200021 THRU FR18200045
B---R182 SERIAL R18200584 THRU R18201313
C---FR182 SERIAL FR18200021 THRU FR18200045
D---TR182 SERIAL R18200584 THRU R18201313
E---R182 SERIAL R18200584 THRU R18201313
FR182 SERIAL FR18200021 THRU FR18200045
F---R182 & TR182 SERIAL R18200584 THRU R18200799
FR182 SERIAL FR18200021 THRU FR18200045
G---R182 & TR182 SERIAL R18200800 THRU R18201313

FIGURE AND INDEX NO.	PART NUMBER		1 2 3 4 5 6 7 DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
86 -			INSTRUMENT PANEL EQUIPMENT INSTALLATION	NP	A
	SEE FIG 88		INSTRUMENT PANEL ASSY-STATIONARY	1	
	SEE FIG 88		INSTRUMENT PANEL-SHOCK MOUNTED	1	
- 1	2213071-19	<	COVER ASSY-UPPER RH PANEL	1	N
	2213071-23-A59		COVER ASSY-UPPER RH PANEL GREY	1	AA
	2213071-23-279		COVER ASSY-UPPER RH PANEL BLACK	1	AA
	2213071-27-A59		COVER ASSY-UPPER RH PANEL GRAY	1	X
	2213071-27-279		COVER ASSY-UPPER RH PANEL BLACK	1	X
			ATTACHING PARTS		
- 2	1513174-3		NUT-INSTRUMENT PANEL COVER GRAY	7	
	1513174-5		NUT-INSTRUMENT PANEL COVER ALT BLACK	7	
			---*---		
- 3	1213163-2		LAP SEAL GREY	1	
	1213163-1		LAP SEAL BLACK	1	
- 4	S2096-6		FASTENER-FABRIC BKI REF S2096-6-11.80 IN LG	1	
- 5	0713346-6-A59		CAP ASSY USED WHEN RH CONTROL NOT INSTALLED GREY	1	
	0713346-6-279		CAP ASSY WHEN RH CONTROL NOT INSTALLED BLACK	1	
- 6	0713346-1		BACKING ASSY USED WHEN RH CONTROL NOT INSTALLED	1	
- 7	MS35489-4		GROMMET	1	
- 8	1513190-58		COVER USED WHEN OPT INSTRUMENTS NOT INSTALLED	2	
- 9	1513190-35		COVER USED WHEN OPT INSTRUMENTS NOT INSTALLED	1	
-10	0713345-1		COVER-INSTRUMENT PANEL LWR RH	1	W
			ATTACHING PARTS		
	S1021Z6-6		SCREW	3	W
	NAS446-2-1		NUT	3	W
			---*---		
-11	SEE FIG 91		MAP COMPARTMENT INSTALLATION	NP	
-12	1213363-14		PANEL-LOWER RH UNLIGHTED.	1	
	1213363-13		PANEL-LOWER RH ELECTROLUMINESCENT	1	
-13	2213039-4		PANEL-LWR LH SWITCH UNLIGHTED WEU 2213039-8	1	W
	2213039-8		PANEL-LWR LH SWITCH UNLIGHTED	1	X
	2213039-3		PANEL-LWR LH SWITCH ELECTROLUMINESCENT WEU 2213039-7	1	W
	2213039-7		PANEL-LWR LH SWITCH ELECTROLUMINESCENT	1	X
-14	S102Z74-8		SCREW	1	
-15	2213073-25	<	COVER ASSY-UPPER LH	1	C
	2213073-55-A59		COVER ASSY-UPPER LH GRAY	1	S
	2213073-55-279		COVER ASSY-UPPER LH BLACK	1	S
			ATTACHING PARTS		
-16	1513174-3		NUT GRAY	6	
	1513174-5		NUT BLACK	6	
			---*---		
-17	S2092-6		FASTENER-FABRIC BKI REF S2092-6-11.80 IN LG	1	
-18	1213335-6		LAP SEAL BLACK	1	
	1213335-4		LAP SEAL GREY	1	
-19	2213072-5		COVER-INSTRUMENT PANEL LWR	1	J
	2213072-7		COVER-INSTRUMENT PANEL LWR	1	K
	2213072-9		COVER-INSTRUMENT PANEL LWR	1	X
-20	1213756-4		COVER ASSY-RADIO STACK	1	
	S2092-5		FASTENER-HOOK BKI REF S2092-5-11.80 IN LG	2	
-21	0713993-8		GLARESHIELD ASSY	1	T
	0713993-10		GLARESHIELD ASSY	1	U
			ATTACHING PARTS		
-22	AN525-832R8		SCREW	6	
-23	AN525-832R10		SCREW	2	
-24	AN515B8R8		SCREW	6	
	S1450-3A8-032		WASHER	6	
			---*---		
-25	0713993-5		TRIM-GLARESHIELD	1	
	SEE FIG 170		LIGHT INSTALLATION-GLARESHIELD	1	
-26			DELETED		
-27	S1695-2		SWITCH-MAP LIGHT	1	
-28	1213957-3		SPLICE CAP-LH	1	
-29	1213957-4		SPLICE CAP-RH	1	

CONTINUED ON NEXT PAGE

Instruments (Cont)



R182 & TR182 SERIAL R18201314 THRU R18201928
FR182 SERIAL FR18200046 THRU FR18200070

Figure 86. Instrument Panel Equipment Installation

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
86 -30	C664508-0102		CLOCK-ELECTRIC	1	
	C664511-0102		CLOCK-DIGITAL	1	
			ATTACHING PARTS		
	AN515B6R12		SCREW	2	
			---*---		
	S2413-1		SOCKET-DIGITAL CLOCK LIGHT	1	
	MS25231-1819		BULB-DIGITAL CLOCK	1	
-31	C661003-0506	***	INDICATOR-TURN COORDINATOR 24V	1	
	C661003-0507		INDICATOR-TURN COORDINATOR 24V ALT	1	
			ATTACHING PARTS		
	AN515B6R12		SCREW	4	
	AN936B6B		WASHER	4	
			---*---		
-32	C661064-0217	***	INDICATOR-AIRSPEED FR182	1	
	C661064-0223	***	INDICATOR-AIRSPEED R182	1	
	C661064-0225	***	INDICATOR-AIRSPEED TR182	1	
			ATTACHING PARTS		
	AN515B6R12		SCREW	4	
			---*---		
			TRUE AIRSPEED INDICATOR INSTL	NP	
-33	C661065-0217	***	INDICATOR-AIRSPEED FR182	1	
	C661065-0223	***	INDICATOR-AIRSPEED R182	1	
	C661065-0225	***	INDICATOR-AIRSPEED TR182	1	
-34	0700162-3		SPACER .051 THICKNESS	AR	
	0700162-4		SPACER .063 THICKNESS	AR	
	0700162-6		SPACER .071 THICKNESS	AR	
	0700162-7		SPACER .040 THICKNESS	AR	
-35	S2234-2		RING-TRUE AIRSPEED	1	
-36	0700162-1		RETAINER ASSY	1	
			ATTACHING PARTS		
-37	AN515B6R16		SCREW	4	
			---*---		
-38	C661076-0102	*	GYRO-HORIZON	1	
	C661076-0101	*	GYRO-HORIZON ALT	1	
	C661076-0103	*	GYRO-HORIZON ALT	1	
	C661076-0105	*	GYRO-HORIZON ALT	1	
	C661076-0107	*	GYRO-HORIZON ALT	1	
			ATTACHING PARTS		
	AN515-6T6		SCREW	3	
			---*---		
-39	C661075-0101	**	GYRO-DIRECTIONAL	1	
	C661075-0103	**	GYRO-DIRECTIONAL ALT	1	
	C661075-0104	**	GYRO-DIRECTIONAL ALT	1	
	C661075-0106	**	GYRO-DIRECTIONAL ALT	1	
	C661075-0108	**	GYRO-DIRECTIONAL ALT	1	
	40760-0104		GYRO-DIRECTIONAL ARC UNSLAVED-300A/300B AUTOPILOT	1	
	40760-0114		GYRO-DIRECTIONAL ARC ALT FOR 40760-0104	1	
	44690-2000		INDICATOR-HSI UNSLAVED-300A/300B AUTOPILOT	1	
	44750-1000		GYRO-DIRECTIONAL ARC SLAVED-400B AUTOPILOT	1	
	44690-0000		INDICATOR-HSI ARC SLAVED-400B AUTOPILOT	1	
			ATTACHING PARTS		
	AN515-6R6		SCREW	3	
	AN515B632R12		SCREW ATTACH 44690-2000 ONLY	4	
			---*---		
-40	C668509-0101		GAGE-SUCTION	1	
-41	C662023-0104		GAGE-FUEL PRESSURE R182 & FR182 FSO SK182-67	NP	C
	C662023-0201		GAGE-FUEL PRESSURE TR182 FSO SK182-68 OR SK182-69	NP	D
			ATTACHING PARTS		
	AN515-6R6		SCREW	2	
			---*---		
	AN816-3D		NIPPLE FUEL PRESS GAGE R182 & FR182	1	C
	AN816-3D		NIPPLE FUEL PRESS GAGE TR182	1	D
	S2491-1		RESTRICTOR ASSY PRESS PORT ONLY TR182 ONLY	1	D
	2200001-32		LINE ASSY-FUEL PRESS FIREWALL TO GAGE	1	G
	2200001-50		LINE ASSY-VENT GAGE TO FIREWALL TR182 ONLY	1	D
-42	C661071-0101		ALTIMETER 20000 FT FT & INCHES R182 & TR182	1	
	C661025-0102		ALTIMETER 35000 FT MILLIBARS 20 FT INCREMENTS	1	
-43	C661071-0102	***	ALTIMETER 20000 FT FT & MILLIBARS FR182	1	
			ATTACHING PARTS		
	AN515B6R12		SCREW	4	
			---*---		

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FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
86 -44	C661080-0101		INDICATOR-VERTICAL SPEED	1	
			ATTACHING PARTS		
	AN515B6R12		SCREW	3	
			---*---		
-45			RADIO INSTALLATION-SEE AVIONICS SERVICE/PARTS MANUAL	NP	
-46	1513190-58		COVER USED WHEN INST NOT INSTALLED	3	
-47	S1311-4		GAGE-CARBURETOR AIR TEMP	1	
			ATTACHING PARTS		
	AN507B632R12		SCREW	4	
	NAS487-21		NUT	4	
			---*---		
-48	1513190-35		COVER-CARB AIR TEMP WHEN INST NOT INSTALLED	1	
-49	C669545-0105		INSTRUMENT CLUSTER	1	
	C669545-0108		INSTRUMENT CLUSTER WEU C669545-0111	1	N
	C669545-0111		INSTRUMENT CLUSTER	1	Y
			ATTACHING PARTS		Z
	NAS43DD3-64		SPACER	2	
	AN507B832R24		SCREW	2	
	AN340B8		NUT	2	
			---*---		
-50	6246-00227		GAGE-FUEL	2	
-51	6246-00109		AMMETER	1	
-52	6246-00274		GAGE-CYLINDER HEAD TEMP	1	
-53	6246-00273		GAGE-OIL TEMP	1	
-54	2646-00028		GAGE-OIL PRESSURE	1	
	2646-00039		GAGE-OIL PRESSURE	1	N
	2646-00054		GAGE-OIL PRESSURE	1	Y
	0700099-37		LINE ASSY-OIL PRESSURE GAGE TO FIREWALL	1	Z
	S2334-3		SENDING UNIT-CYLINDER HEAD TEMP	1	
	AN900-6		GASKET-SENDING UNIT	1	
	2270001EC2		WIRE-CYLINDER HEAD TEMP GAGE TO SENDING UNIT	AR	
	1270479-13		LIGHT ASSY-INST CLUSTER	2	
	S1894-4		BULB-INST CLUSTER CLEAR	3	
	S1941-1		FILTER-LIGHT	3	
-55	S2135-2		LIGHT ASSY-LOW VOLTAGE	1	
	S2519-2		LIGHT ASSY-LOW VOLTAGE ALT	1	
-56	C662035-0101		GAGE-MANIFOLD PRESSURE R182 & FR182	1	
	C662035-0201	%	GAGE-MANIFOLD PRESSURE TR182	1	C
-56A	C662038-0103		GAGE-MANIFOLD PRESS & FUEL PRESS R182 & FR182	1	D
	C662038-0104		GAGE-MANIFOLD PRESS & FUEL PRESS TR182	1	E
	C662038-0101		GAGE-MANIFOLD PRESS & FUEL PRESS TR182	1	L
			ATTACHING PARTS		M
	AN515B6R12		SCREW	4	
			---*---		
	2200001-31		LINE ASSY-MANIFOLD PRESS	1	
	AN816-4D		NIPPLE MANIFOLD PRESS GAGE	1	G
-56B	2200001-58		LINE ASSY-MANIFOLD PRESS	1	G
-56C	AN816-4D		NIPPLE	1	H
-56D	2200001-59		LINE ASSY-FUEL PRESS R182 & TR182	1	H
-56E	AN816-3D		NIPPLE R182 & FR182	1	H
	S2491-1		SNUBBER TR182	1	E
-56F	2200001-60		LINE ASSY-VENT TR182	1	F
-56G	AN816-3D		NIPPLE TR182	1	F
	C668501-0205		INDICATOR KIT-EXHAUST GAS TEMP	1	F
-57	C668501-0211		INDICATOR-EXHAUST GAS TEMP	1	
			ATTACHING PARTS		
	AN507B632R12		SCREW	4	
	NAS487-21		NUT	4	
			---*---		
	C668501-0204		PROBE-EXHAUST GAS TEMP	1	
	C668501-0206		LEAD-THERMOCOUPLE EGT	1	
-58	C664503-0101		GAGE-HOURMETER	1	
			ATTACHING PARTS		
	AN515-6R6		SCREW	2	
	MS21044N06		NUT	2	
			---*---		
-59	C662503-0104		GAGE-PROP DEICE AMMETER WEU C662503-0108	1	R
	C662503-0108		GAGE-PROP DEICE AMMETER	1	S

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
86 -60	C668020-0117	TACHOMETER	1	
	C668020-0217 %%	TACHOMETER ALT	1	AB
		ATTACHING PARTS		
	AN515B6R12	SCREW	4	
		---*---		
	S1605-2	SHAFT-TACHOMETER	1	
	S2550-2 %%	SHAFT-TACHOMETER	1	AB
-61	S1268-14	CONTROL ASSY-DEFROST	1	
-62	S1241-36	CONTROL ASSY-CABIN AIR	1	
-63	S1241-37	CONTROL ASSY-CABIN HEAT	1	
-64	0513052-20	LIGHTER ASSY-CIGAR	1	
	L4858-1	PLUG-HEATING CUE	1	W
	S1982-1	KNOB-LIGHTER	1	W
	60232-1	CIRCUIT BREAKER-LIGHTER	1	W
	S2374-7.5	FUSEHOLDER CIGAR LIGHTER	1	W
	S2375-7.5	FUSE-CIGAR LIGHTER 7.5 AMP	1	W
	1270831-2	BUS BAR	1	W
-64A	1247243	SWITCH-THERMOSTAT AIR CONDITIONER ARA	1	V
	S1980-5	KNOB-AIR CONDITIONER SWITCH	1	V
-64B	0882590	SWITCH-BLOWER AIR CONDITIONER ARA	1	V
	S1980-5	KNOB-BLOWER SWITCH AIR CONDITIONER	1	V
-65	SEE FIG 139	FLAP CONTROL DETAIL INSTL	1	
-66	9862010-1	CONTROL-MIXTURE	1	
-67	9862067-10	CONTROL ASSY-PROPELLER	1	
	S1450-19A16-050	WASHER-PROP CONTROL	1	
	NAS430D12-64	SPACER-PROP CONTROL	1	
-68	9863056-6	CONTROL ASSY-THROTTLE R182 & FR182	1	
	9863056-7	CONTROL ASSY-THROTTLE TR182	1	
-69	S1230-10	CONTROL ASSY-CARBURETOR HEAT R182 & FR182	1	
	565-740-074	CONTROL ASSY-CARBURETOR HEAT TR182	1	
-70	C291502-0106	PRIMER ASSY-ENGINE	1	
	S1974-1	KNOB ASSY-PRIMER	1	
	NAS1593-012	O-RING	2	
-71	S1980-1	KNOB ASSY-INSTRUMENT LIGHTS DIMMING	2	
		ATTACHING PARTS		
	AN565D8H2	SET SCREW	1	
		---*---		
	S1904-2	RESISTOR-VARIABLE LIGHT DIMMING	2	
	S2000C201J	RESISTOR-INSTRUMENT LIGHTS	1	
	S2091-7	RESISTOR-VARIABLE TANDEM WITH ELECTROLUMINESCENT PNL	1	
	S1995-1	KNOB ASSY ELECTROLUMINESCENT PNL	1	
	S1995-2	KNOB	1	
	S1995-3	KNOB	1	
-72	C292501-0105	KIT-IGNITION SWITCH	1	
-73	S1994-1-1	SWITCH-MASTER	1	
	S1843-3	MOUNTING BEZEL-MASTER SWITCH	1	
-74	S2160-1	SWITCH-INSTRUMENT PANEL	8	
-75	S2160-3	SWITCH-INSTRUMENT PANEL	1	
	S2161-1	COVER-SWITCH CUTOUT	AR	
-76	S1232-60	CIRCUIT BREAKER 60 AMP	1	
-77	S1232-30L	CIRCUIT BREAKER 30 AMP	1	W
	S1232-35	CIRCUIT BREAKER 35 AMP	1	X
-78	S1360-10L	CIRCUIT BREAKER 10 AMP	2	
-79	S1360-10L	CIRCUIT BREAKER 10 AMP	1	
-80	S1360-5L	CIRCUIT BREAKER 5 AMP	AR	
-80A	S1232-5	CIRCUIT BREAKER 5 AMP STROBE/AVN FAN	1	P
	2070033-2	SPACER-CIRCUIT BREAKER	1	P
	55-0088	NUT-CIRCUIT BREAKER	1	P
-81	SEE FIG 166	HYDRAULIC SELECTOR VALVE ASSY	1	
-82	MS25041-4	LIGHT ASSY-GEAR UP INDICATOR	1	
-83	VM920M-3	LIGHT ASSY-GEAR DOWN INDICATOR	1	
	MS25237-327	BULB-GEAR INDICATOR LIGHT	2	
-84	1270092-15	PANEL ASSY-AVIONIC SEE AVIONICS SERVICE/PARTS MANUAL	1	J
	1270092-14	PANEL ASSY-AVIONIC USED WITH A/C	1	K
	1270092-17	PANEL ASSY-AVIONIC SEE AVIONICS SERVICE/PARTS MANUAL	1	X
		ATTACHING PARTS		
-85	AN515-8R8	SCREW	4	
		---*---		
-86	S2281-1	SWITCH-AVIONICS POWER	1	

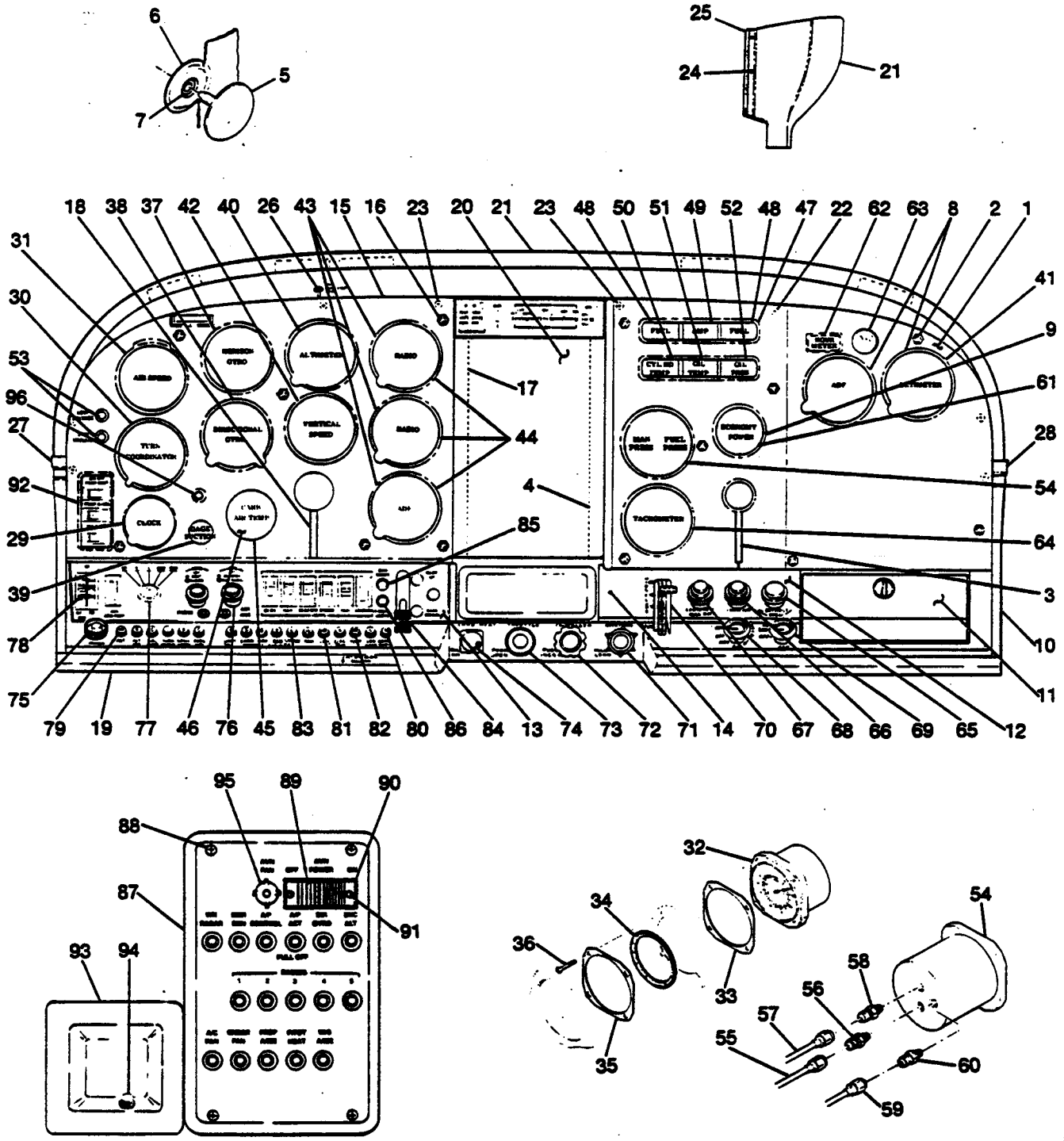
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FIGURE AND INDEX NO.	PART NUMBER	1 2 3 4 5 6 7 DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
86 -87	2270008-2	GUARD-SWITCH	1	
		ATTACHING PARTS		
-88	AN515B6R8	SCREW	2	
		---*---		
-89	2213092-1	COVER ASSY-DEICE SWITCHES	1	
-90	2215049-1	COVER-CIRCUIT BREAKER	1	
-91	S2326-2	CIRCUIT BREAKER 95 AMP ALTERNATOR	1	P
			1	P
		NOTE. *THESE GYROS ARE PHYSICALLY & FUNCTIONALLY INTERCHANGEABLE.		
		NOTE. **THESE GYROS ARE PHYSICALLY & FUNCTIONALLY INTERCHANGEABLE.		
		NOTE. ***USE ALSO AS SECOND ALTIMETER FOR DUAL ALTIMETER INSTALLATION.		
		NOTE. %WHEN INITIALLY ORDERING FOR SPARES PRIOR TO SERIAL R18201104 S2478-1 ELBOW ASSY MUST BE INSTALLED IN THE MANIFOLD PRESSURE LINE. SEE FIG 73B INDEX 55.		
		NOTE. <THIS PART MUST HAVE A SECOND DASH NUMBER TO DENOTE COLOR-REFER TO HOW TO ORDER INTERIOR PARTS-PAGE XIX.		
		NOTE. %%WHEN C668020-0217 IS INSTALLED S2550-2 TACHOMETER SHAFT REPLACES S1605-2		
		NOTE. %%% AN EXCHANGE PART IS ALSO AVAIBLE REFER TO MASTER PRICE LIST.		
		A---R182 & TR182 SERIAL R18201314 THRU R18201928 FR182 SERIAL FR18200046 THRU FR18200070		
		B---R182 & TR182 SERIAL R18201470 THRU R18201928		
		C---R182 SERIAL R18201314 THRU R18201430 FR182 SERIAL FR18200046 THRU FR18200070		
		D---TR182 SERIAL R18201314 THRU R18201430		
		E---R182 SERIAL R18201431 THRU R18201928		
		F---TR182 SERIAL R18201431 THRU R18201928		
		G---R182 & TR182 R18201314 THRU R18201430 FR182 SERIAL FR18200046 THRU FR18200070		
		H---R182 & TR182 SERIAL R18201431 THRU R18201928		
		J---R182 & TR182 SERIAL R18201314 THRU R18201469 FR182 SERIAL FR18200046 THRU FR18200070		
		K---R182 & TR182 SERIAL R18201470 THRU R18201798		
		L---TR182 SERIAL R18201431 THRU R18201628		
		M---TR182 SERIAL R18201629 THRU R18201928		
		N---R182 & TR182 SERIAL R18201314 THRU R18201628 FR182 SERIAL FR18200046 THRU FR18200070		
		P---R182 & TR182 SERIAL R18201629 THRU R18201928		
		R---TR182 SERIAL R18201314 THRU R18201628		
		S---R182 & TR182 SERIAL R18201431 THRU R18201928		
		T---R182 & TR182 SERIAL R18201314 THRU R18201640 FR182 SERIAL FR18200046 THRU FR18200070		
		U---R182 & TR182 SERIAL R18201641 THRU R18201928		
		V---R182 & TR182 SERIAL R18201470 THRU R18201928		
		W---R182 & TR182 SERIAL R18201314 THRU R18201798 FR182 SERIAL FR18200046 THRU FR18200070		
		X---R182 & TR182 SERIAL R18201799 THRU R18201928		
		Y---R182 SERIAL R18201629 THRU R18201804 TR182 SERIAL R18201629 THRU R18201805		
		Z---R182 SERIAL R18201805 THRU R18201928 TR182 SERIAL R18201806 THRU R18201928		
		AA---R182 & TR182 SERIAL R18201629 THRU R18201798		
		AB---R182 & TR182 SERIAL R18201740 THRU R18201928		

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
86A-	SEE FIG 88A	INSTRUMENT PANEL ASSY-STATIONARY	1	
	SEE FIG 88A	INSTRUMENT PANEL-SHOCK MOUNTED	1	
- 1	2213071-31-A59	COVER ASSY-UPPER RH PANEL GRAY	1	B
	2213071-31-279	COVER ASSY-UPPER RH PANEL BLACK	1	B
	2213071-36-E83	COVER ASSY-UPPER RH PANEL GRAY	1	C
	2213071-36-279	COVER ASSY-UPPER RH PANEL BLACK	1	C
		ATTACHING PARTS		
- 2	0413613-3-A59	NUT-INSTRUMENT PANEL COVER GRAY	7	B
	0413613-1-E83	NUT-INSTRUMENT PANEL COVER GRAY	7	C
	0413613-1-279	NUT-INSTRUMENT PANEL COVER BLACK	7	
		---*---		
- 3	1213163-2	LAP SEAL GRAY	1	B
	1213163-1	LAP SEAL BLACK	1	B
	S2611-1-2.50-E80	CHANNEL GRAY	1	C
	S2611-1-2.50-156	CHANNEL BLACK	1	C
- 4	S2092-6	FASTENER-FABRIC BKI REF S2092-6-11.80 IN LG	1	
- 5	0713346-6-A59	CAP ASSY USED WHEN RH CONTROL NOT INSTALLED GRAY	1	B
	0713346-6-279	CAP ASSY USED WHEN RH CONTROL NOT INSTALLED BLACK	1	B
- 6	0713346-1	BACKING ASSY USED WHEN RH CONTROL NOT INSTALLED	1	B
- 7	MS35489-4	GROMMET	1	B
- 8	1513190-58	COVER USED WHEN OPT INSTRUMENTS NOT INSTALLED	AR	
- 9	1513190-35	COVER USED WHEN OPT INSTRUMENTS NOT INSTALLED	AR	
-10	0713345-1	COVER-INSTRUMENT PANEL LWR	1	
-11	SEE FIG 92	MAP COMPARTMENT INSTALLATION	NP	
-12	1213363-18	PANEL-LOWER RH UNLIGHTED	1	
	1213363-17	PANEL ASSY-LOWER RH ELECTROLUMINESCENT	1	
-13	2213039-12	PANEL-LOWER LH SWITCH UNLIGHTED	1	
	2213039-11	PANEL-LOWER LH SWITCH ELECTROLUMINESCENT	1	
-14	S1022Z4-8	SCREW	1	
-15	2213126-1-A59	COVER ASSY-UPPER LH GRAY WEU 2213126-5-A59	1	B
	2213126-1-279	COVER ASSY-UPPER LH BLACK WEU 2213126-5-279	1	B
	2213126-10-E83	COVER ASSY-UPPER LH PANEL GRAY WEU 2213126-5-E83	1	D
	2213126-10-279	COVER ASSY-UPPER LH PANEL BLACK WEU 2213126-5-279	1	D
	2213126-5-A59	COVER ASSY-UPPER LH PANEL GRAY	1	E
	2213126-5-E83	COVER ASSY-UPPER LH PANEL GRAY	1	E
	2213126-5-279	COVER ASSY-UPPER LH PANEL BLACK	1	E
		ATTACHING PARTS		
-16	0413613-3-A59	NUT-GRAY	7	B
	0413613-1-E83	NUT-GRAY	7	C
	0413613-1-279	NUT-BLACK	7	
		---*---		
-17	S2092-6	FASTENER-FABRIC BKI REF S2092-6-11.80	1	
-18	1213335-1	LAP SEAL-GRAY	1	B
	1213335-2	LAP SEAL-BLACK	1	B
	S2611-1-2.10-E80	CHANNEL GRAY	1	C
	S2611-1-2.10-156	CHANNEL BLACK	1	C
-19	2213072-11	COVER-INSTRUMENT PANEL LWR	1	
-20	1213756-4	COVER ASSY-RADIO STACK	1	
	S2092-5	FASTENER-HOOK BKI REF S2092-5-11.80	2	
-21	0713993-10	GLARESHIELD ASSY	1	
		ATTACHING PARTS		
-22	AN525-832R8	SCREW	6	
-23	AN525-832R10	SCREW	2	
-24	AN515B8R8	SCREW	6	
	S1450-3A8-032	WASHER	6	
		---*---		
-25	0713993-5	TRIM-GLARESHIELD	1	
	SEE FIG 170	LIGHT INSTALLATION-GLARESHIELD	1	
-26	S1695-2	SWITCH-MAP LIGHT	1	
-27	1213957-3	SPLICE CAP-LH	1	
-28	1213957-4	SPLICE CAP-RH	1	
-29	C664508-0102	CLOCK-ELECTRIC	1	
	C664511-0102	CLOCK-DIGITAL	1	
		ATTACHING PARTS		
	AN515B6R12	SCREW	2	
		---*---		
	S2413-1	SOCKET-DIGITAL CLOCK	1	
	MS25231-1819	BULB-DIGITAL CLOCK	1	
-30	C661003-0506	INDICATOR-TURN COORDINATOR 24V	1	
	C661003-0507	INDICATOR-TURN COORDINATOR 24V ALT	1	
		ATTACHING PARTS		
	AN515B6R12	SCREW	4	
	AN936B6B	WASHER	4	
		---*---		

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Instruments (Cont)



R182 & TR182 SERIAL R18201929 & ON

Figure 86A. Instrument Panel Equipment Installation

FIGURE AND INDEX NO.	PART NUMBER		1 2 3 4 5 6 7 DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
86A-31	C661064-0232		INDICATOR-AIRSPEED R182	1	
	C661064-0230		INDICATOR-AIRSPEED TR182	1	
			ATTACHING PARTS		
	AN515B6R12		SCREW	4	
			---*---		
			TRUE AIRSPEED INDICATOR INSTL	NP	
-32	C661065-0230	%%	INDICATOR-AIRSPEED R182	1	
	C661065-0232	%%	INDICATOR-AIRSPEED TR182	1	
-33	0700162-3		SPACER .051 THICKNESS	AR	
	0700162-4		SPACER .063 THICKNESS	AR	
	0700162-6		SPACER .071 THICKNESS	AR	
	0700162-7		SPACER .040 THICKNESS	AR	
-34	S2234-2		RING-TRUE AIRSPEED	1	
-35	0700162-1		RETAINER ASSY	1	
			ATTACHING PARTS		
-36	AN515B6R16		SCREW	4	
			---*---		
-37	C661076-0102	*	GYRO-HORIZON	1	
	C661076-0101	*	GYRO-HORIZON ALT	1	
	C661076-0103	*	GYRO-HORIZON ALT	1	
	C661076-0105	*	GYRO-HORIZON ALT	1	
	C661076-0106	*	GYRO-HORIZON ALT	1	
	C661076-0108	*	GYRO-HORIZON ALT	1	E
	51640-0010	*	GYRO-HORIZON ALT SPRS ALL 400B AUTOPILOTS	1	E
			ATTACHING PARTS		
	AN515-6T6		SCREW	3	
			---*---		
-38	C661075-0101	**	GYRO-DIRECTIONAL	1	
	C661075-0103	**	GYRO-DIRECTIONAL ALT	1	
	C661075-0104	**	GYRO-DIRECTIONAL ALT	1	
	C661075-0106	**	GYRO-DIRECTIONAL ALT	1	
	40760-0104		GYRO-DIRECTIONAL SPRS UNSLAVED-300A AUTOPILOT	1	
	40760-0114		GYRO-DIRECTIONAL SPRS ALT FOR 40760-0104	1	
	44690-2000		INDICATOR-HSI UNSLAVED-300A/300B AUTOPILOT	1	
	44760-0000		GYRO-DIRECTIONAL SPRS SLAVED-400B AUTOPILOT	1	
	44690-0000		INDICATOR-HSI SPRS SLAVED-400B AUTOPILOT	1	
			ATTACHING PARTS		
	AN515-6R6		SCREW	3	
	AN515B632R12		SCREW ATTACH 44690-2000 ONLY	4	
			---*---		
-39	C668509-0101		GAGE-SUCTION	1	
-40	C661071-0101		ALTIMETER 20000 FT FT & INCHES	1	
	C661025-0102		ALTIMETER 35000 FT MILLIBARS 20 FT INCREMENTS	1	
-41	C661071-0102	***	ALTIMETER 20000 FT FT & MILLIBARS	1	
			ATTACHING PARTS		
	AN515B6R12		SCREW	4	
			---*---		
-42	C661080-0101		INDICATOR-VERTICAL SPEED	1	
			ATTACHING PARTS		
	AN515B6R12		SCREW	3	
			---*---		
-43			RADIO INSTALLATION-SEE AVIONICS SERVICE/PARTS MANUAL	NP	
-44	1513190-58		CAP USED WHEN INST NOT INSTALLED	5	
-45	S1311-4		GAGE-CARBURETOR AIR TEMP	1	
			ATTACHING PARTS		
	AN507B632R12		SCREW	4	
	NAS487-21		NUT	4	
			---*---		
-46	1513190-35		CAP-CARB AIR TEMP WHEN INST NOT INSTALLED	1	
-47	C669545-0111		INSTRUMENT CLUSTER	1	
			ATTACHING PARTS		
	NAS43D03-64		SPACER	2	
	AN507B832R24		SCREW	2	
	AN340B8		NUT	2	
			---*---		
-48	6246-00227		GAGE-FUEL	2	
-49	6246-00109		AMMETER	1	
-50	6246-00225		GAGE-CYLINDER HEAD TEMP	1	
-51	6246-00215		GAGE-OIL TEMP	1	
-52	2646-00054		GAGE-OIL PRESSURE	1	

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FIGURE AND INDEX NO.	PART NUMBER		1 2 3 4 5 6 7 DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
86A-	0700099-37		LINE ASSY-OIL PRESSURE GAGE TO FIREWALL	1	
	S2334-3		SENDING UNIT-CYLINDER HEAD TEMP	1	
	AN900-6		GASKET-SENDING UNIT	1	
	2270001EC2		WIRE-CYLINDER HEAD TEMP GAGE TO SENDING UNIT	AR	
	1270479-13		LIGHT ASSY-INST CLUSTER	2	
	S1894-4		BULB-INST CLUSTER CLEAR	3	
	S1941-1		FILTER-LIGHT	3	
-53	S2135-2		LIGHT ASSY-LOW VOLTAGE & LOW VACUUM	1	
	S2519-2		LIGHT ASSY-LOW VOLTAGE & LOW VACUUM ALT	1	
-54	C662038-0103		GAGE-MANIFOLD PRESS & FUEL PRESS R182	1	
	C662038-0101		GAGE-MANIFOLD PRESS & FUEL PRESS TR182	1	
			ATTACHING PARTS		
	AN515B6R12		SCREW	4	
			---*---		
-55	2200001-58		LINE ASSY-MANIFOLD PRESS	1	
-56	AN816-4D		NIPPLE	1	
-57	2200001-59		LINE ASSY-FUEL PRESS	1	
-58	AN816-3D		NIPPLE R182	1	
	S2491-1		SNUBBER TR182	1	
-59	2200001-60		LINE ASSY-VENT TR182	1	
-60	AN816-3D		NIPPLE TR182	1	
	C668501-0205		INDICATOR KIT-EXHAUST GAS TEMP	1	
-61	C668501-0211		INDICATOR-EXHAUST GAS TEMP	1	
			ATTACHING PARTS		
	AN507B632R12		SCREW	4	
	NAS437-21		NUT	4	
			---*---		
	C668501-0204		PROBE-EXHAUST GAS TEMP	1	
	C668501-0206		LEAD-THERMOCOUPLE EGT	1	
-62	C664503-0101		GAGE-HOURMETER	1	
			ATTACHING PARTS		
	AN515-6R6		SCREW	2	
	MS21044N06		NUT	2	
			---*---		
-63	C662503-0108		GAGE-PROP DEICE AMMETER	1	
-64	C668020-0117		TACHOMETER	1	
	C668020-0217	%	TACHOMETER ALT	1	
			ATTACHING PARTS		
	AN515B6R12		SCREW	4	
			---*---		
	S1605-2		SHAFT-TACHOMETER	1	
	S2550-2	%	SHAFT-TACHOMETER	1	
-65	S1268-14		CONTROL ASSY-DEFROST	1	
-66	S1241-36		CONTROL ASSY-CABIN AIR	1	
-67	S1241-37		CONTROL ASSY-CABIN HEAT	1	
-68	1247243		SWITCH-THERMOSTAT AIRCONDITIONER ARA	1	
	S1980-5		KNOB-AIRCONDITIONER SWITCH	1	
-69	0882590		SWITCH-BLOWER AIRCONDITIONER	1	
	S1980-5		KNOB-BLOWER SWITCH AIRCONDITIONER	1	
-70	SEE FIG 139		FLAP CONTROL DETAIL INSTL	1	
-71	9862010-1		CONTROL-MIXTURE	1	
-72	9862067-10		CONTROL ASSY-PROPELLER	1	
	S1450-19A16-050		WASHER-PROP CONTROL	1	
	NAS43D012-64		SPACER-PROP CONTROL	1	
-73	9863056-6		CONTROL ASSY-THROTTLE R182	1	
	9863056-7		CONTROL ASSY-THROTTLE TR182	1	
-74	S1230-10		CONTROL ASSY-CARBURETOR HEAT R182	1	
	565-740-074		CONTROL ASSY-CARBURETOR HEAT TR182	1	
-75	C291502-0106		PRIMER ASSY-ENGINE	1	
	S1974-1		KNOB ASSY-PRIMER	1	
	S1593-012		O-RING	1	
-76	S1980-1		KNOB ASSY-INSTRUMENT LIGHTS DIMMING	2	
			ATTACHING PARTS	2	
	AN565D8H2		SET SCREW	1	
			---*---		
	S1904-2		RESISTOR-VARIABLE LIGHT DIMMING	2	
	S2000C201J		RESISTOR	1	
	S2091-7		RESISTOR-VARIABLE TANDEM WITH ELECTROLUMINESCENT PNL	1	
	S1995-1		KNOB ASSY ELECTROLUMINESCENT PNL	1	
	S1995-2		KNOB	1	
	S1995-3		KNOB	1	

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7 ›	UNITS PER ASSY	USABLE ON CODE
86A-77	C292501-0105	KIT-IGNITION SWITCH	1	
-78	S1994-1-1	SWITCH-MASTER	1	
	S1843-3	MOUNTING BEZEL-MASTER SWITCH	1	
-79	S1232-60	CIRCUIT BREAKER 60 AMP	1	
	CM3589-15	SWITCH/CIRCUIT BREAKER 15 AMP USED WITH ELECTRIC DRIVEN VACUUM PUMP	1	E
-80	S1232-35	CIRCUIT BREAKER 35 AMP	1	
-81	S1360-10L	CIRCUIT BREAKER 10 AMP	2	
-82	S1360-10L	CIRCUIT BREAKER 10 AMP	1	
-83	S1360-5L	CIRCUIT BREAKER 5 AMP	AR	
-84	SEE FIG 166	HYDRAULIC SELECTOR VALVE ASSY	1	
-85	MS25041-2	LIGHT ASSY-GEAR UP INDICATOR	1	
-86	VM920M-3	LIGHT ASSY-GEAR DOWN INDICATOR	1	
	MS25237-327	BULB-GEAR INDICATOR LIGHT	2	
-87	2270042-1-532	PANEL ASSY-AVIONIC GRAY	1	B
	2270042-1-279	PANEL ASSY-AVIONIC BLACK	1	C
		ATTACHING PARTS		
-88	AN515-8R8	SCREW	4	
		---*---		
-89	S2281-1	SWITCH	1	
-90	2270008-2	GUARD-SWITCH	1	
		ATTACHING PARTS		
-91	AN515B6R8	SCREW	2	
		---*---		
-92	2270042-1	COVER ASSY-DEICE SWITCH	1	
-93	2215049-1-532	COVER-CIRCUIT BREAKER	1	B
	2215049-1-279	COVER-CIRCUIT BREAKER	1	C
-94	S2326-2	CIRCUIT BREAKER 95 AMP ALTERNATOR	1	
-95	S2582-1	FUSEHOLDER AVIONICS FAN	1	
	S2565-1	FUSE	1	
	2270020-1	BUS BAR	1	
	2270020-4	BUS BAR	1	
	2270020-6	BUS BAR	1	
	2270020-7	BUS BAR	1	
	2270020-8	BUS BAR	1	
	2270020-9	BUS BAR	1	
-96	2201128-1	COVER-BACKCOURSE LIGHT	1	E

NOTE. *THESE GYROS ARE PHYSICALLY & FUNCTIONALLY INTERCHANGEABLE.

NOTE. **THESE GYROS ARE PHYSICALLY & FUNCTIONALLY INTERCHANGEABLE.

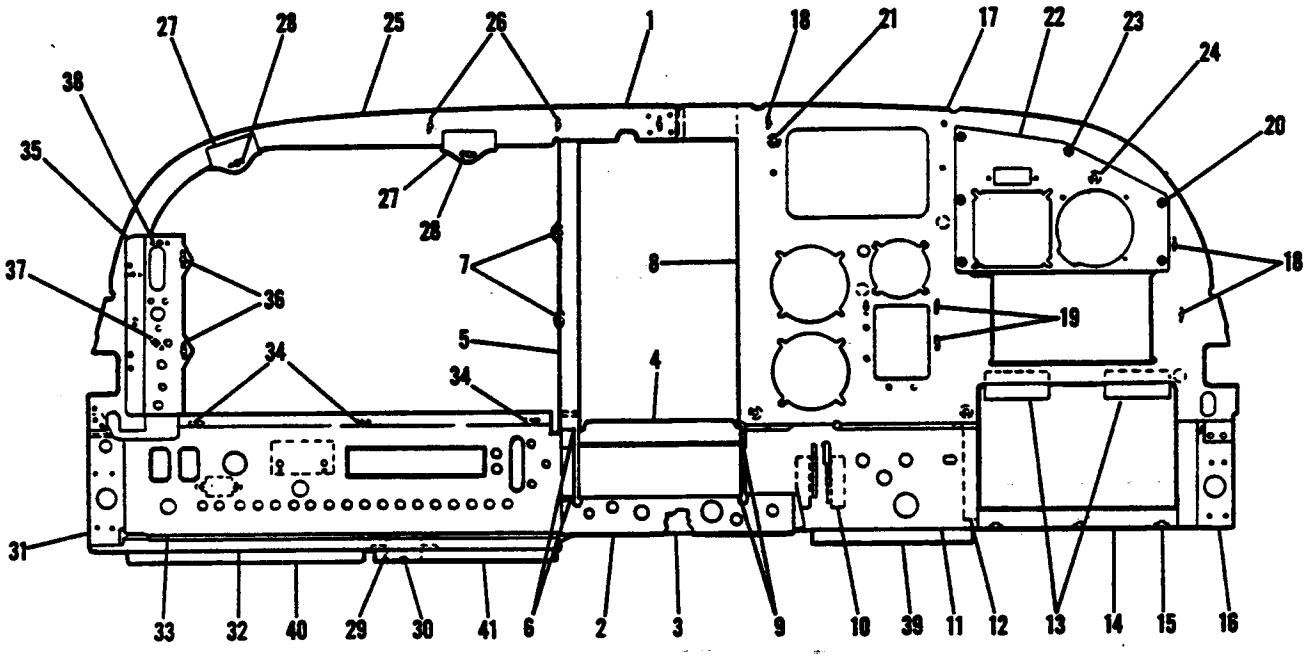
NOTE. ***USE ALSO AS SECOND ALTIMETER FOR DUAL ALTIMETER INSTALLATION

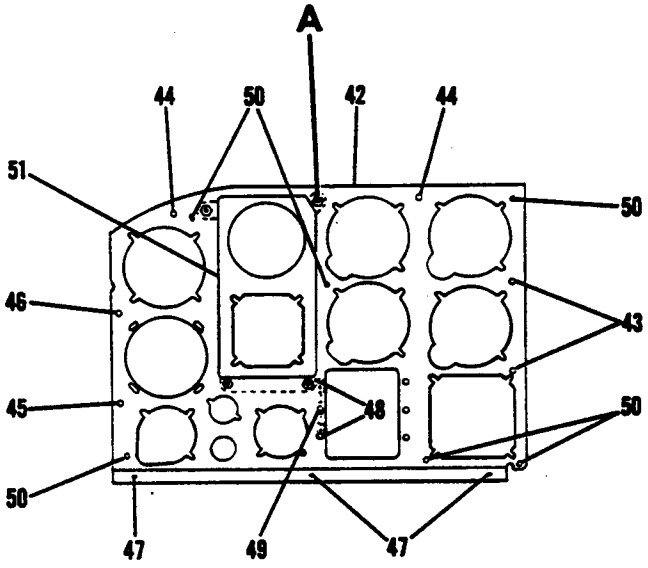
NOTE. %WHEN C668020-0217 IS INSTALLED S2550-2 TACHOMETER SHAFT REPLACES S1605-2

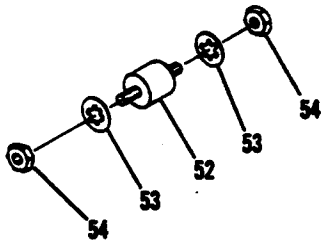
NOTE. %% AN EXCHANGE PART IS ALSO AVAILABLE REFER TO THE MASTER PRICE LIST.

A---R182 & TR182 SERIAL R18201929 & ON
B---R182 & TR182 SERIAL R18201929 THRU R18201973
C---R182 & TR182 SERIAL R18201974 & ON
D---R182 & TR182 SERIAL R18201974 THRU R18201999
E---R182 & TR182 SERIAL R18202000 & ON

Instrument Panel







Detail **A**

R182 & TR182 SERIAL R18200001 THRU R18201313
FR182 SERIAL FR18200001 THRU FR18200045

Figure 87. Stationary Instrument Panel Structure Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
87 - 1	0713482-4	STATIONARY INSTRUMENT PANEL STRUCTURE ASSY	1	C
- 2	0713266-6	PANEL-LOWER CENTER	1	A
	0713266-7	PANEL-LOWER CENTER	1	B
- 3	0713775-7	REINFORCEMENT	1	A
	0713775-8	REINFORCEMENT	1	B
- 4	1213650-1	SUPPORT-INSTRUMENT PANEL	1	
		ATTACHING PARTS		
	AN515-6R8	SCREW	2	
		---*---		
- 5	2213044-1	SUPPORT ASSY-INSTRUMENT PANEL LH	1	
- 6	NAS1068A06L	NUTPLATE	2	
- 7	NAS684A3	NUTPLATE	2	
- 8	2213044-2	SUPPORT ASSY-INSTRUMENT PANEL RH	1	
- 9	NAS1068A06L	NUTPLATE	2	
-10	1262001-3	BRACKET-FLAP CONTROL MOUNTING	1	
-11	0713770-14	PANEL ASSY-INSTRUMENT LOWER RH WEU 0713770-20	1	
	0713770-20	PANEL ASSY-INSTRUMENT LOWER RH	1	
	S1862-1A	NUTPLATE	2	
-12	1213145-1	BRACKET-GLOVE BOX MOUNTING	1	
-13	0713776-1	STOP-GLOVE BOX DOOR	2	
-14	0713779-1	ANGLE ASSY-DOOR MOUNTING	1	
-15	NAS697A08	NUTPLATE	3	
-16	0713864-1	BRACKET-BULKHEAD ADAPTOR	1	
-17	0713342-1	PANEL ASSY RH-STATIONARY	1	
-18	NAS680A08	NUTPLATE	4	
-19	NAS697A08	NUTPLATE	3	
-20	NAS697A06L	NUTPLATE	6	
-21	77-07-108-13	THREDSTUD	6	
-22	2213043-2	PANEL ASSY-REMOVEABLE RH	1	
		ATTACHING PARTS		
-23	NAS601-5	SCREW	6	
		---*---		
-24	77-07-108-13	THREDSTUD	1	
-25	0713326-3	BULKHEAD ASSY-LH INSTRUMENT PANEL	1	
-26	NAS697A08	NUTPLATE	4	
-27	1213169-12	SUPPORT ASSY-REMOVABLE PANEL	2	
-28	NAS697A08	NUTPLATE	1	
-29	0713267-1	ATTACH ASSY-PARKING BRAKE	1	
-30	NAS697A3	NUTPLATE	1	
-31	0713783-3	BRACKET-BULKHEAD ADAPTOR	1	
-32	1213062-18	SUPPORT ASSY-LOWER LH INSTRUMENT PANEL	1	
	S1862-1A	NUTPLATE	4	
	NAS682A3	NUTPLATE	1	
-33	2213036-1	SWITCH PANEL	1	A
	2213036-5	SWITCH PANEL	1	B
-34	NAS697A08	NUTPLATE	3	
-35	0713338-5	BRACKET ASSY-LH INSTRUMENT PANEL SUPPORT	1	
-36	NAS697A3	NUTPLATE	2	
-37	NAS687A4	NUTPLATE	1	
-38	NAS1068A04	NUTPLATE	1	
-39	0513292-16	PROTECTOR ASSY-RH	1	
-40	0513292-17	PROTECTOR ASSY-LH	1	
-41	0513292-18	PROTECTOR ASSY-CENTER	1	
		ATTACHING PARTS		
	S1021Z6-7	SCREW	2	
		---*---		

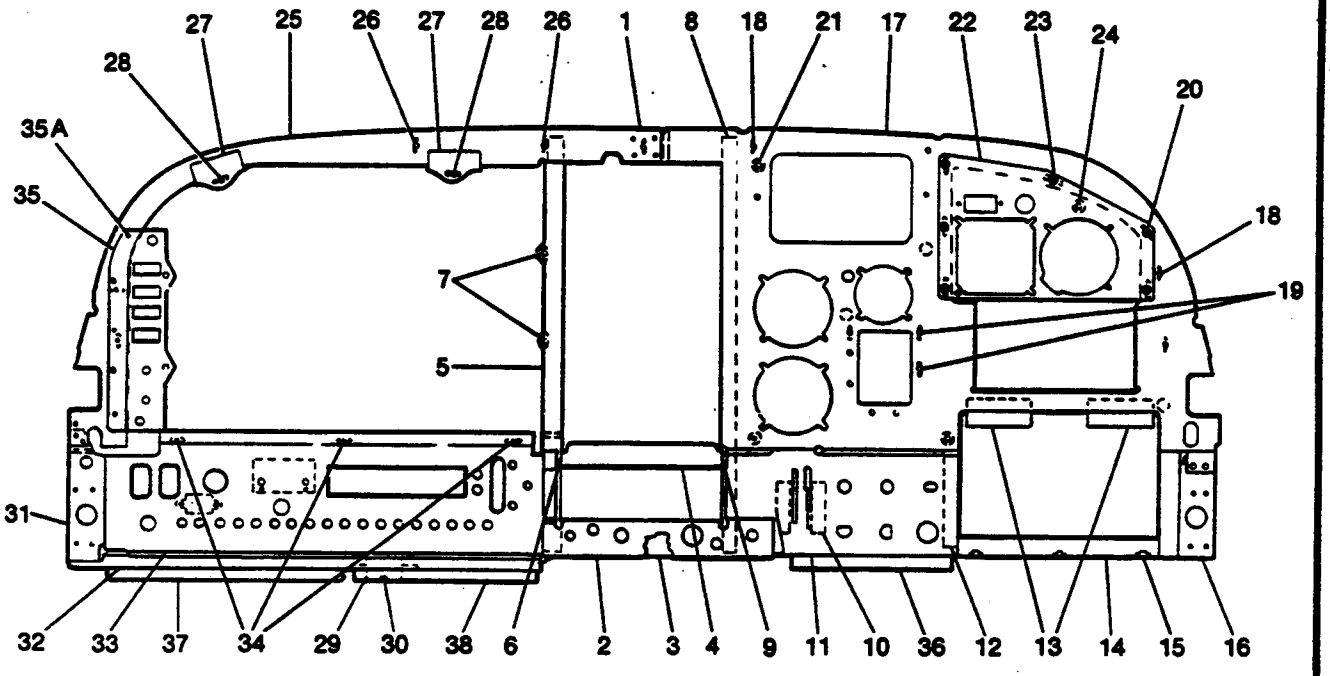
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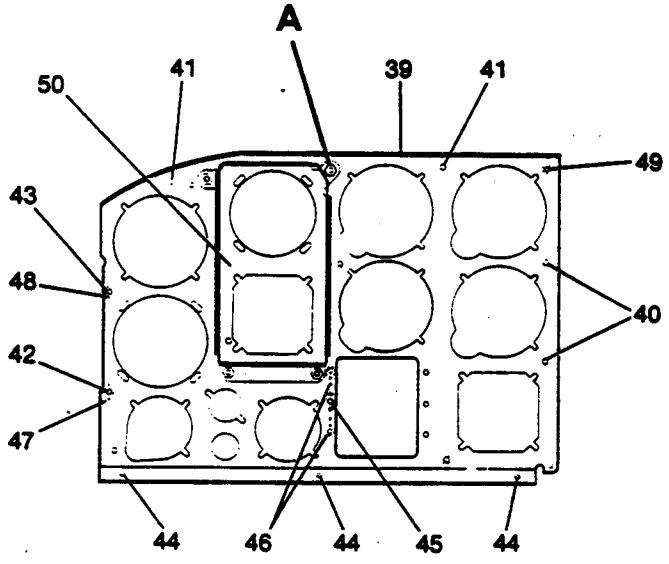
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
87 -42	2213042-1	PANEL ASSY-REMOVABLE	1	
		ATTACHING PARTS		
-43	NAS221-13	SCREW	2	
	NAS42HT6-23	SPACER	2	
-44	NAS221-12	SCREW	2	
	NAS42HT6-19	SPACER	2	
-45	NAS221-6	SCREW	1	
-46	NAS514P1032-10	SCREW	1	
-47	AN515-8R6	SCREW	3	
		---*---		
-48	NAS696A08	NUTPLATE	2	
-49	NAS697A08	NUTPLATE	1	
-50	77-07-108-13	THREDSTUD	7	
	AN340-8	NUT	AR	
-51	1213170-9	PANEL-SHOCK MOUNTED	1	
		ATTACHING PARTS		
-52	1213645-1	SHOCK MOUNT-INSTRUMENT PANEL	4	
-53	AN936A8	WASHER	8	
-54	AN340B8	NUT	8	
		---*---		
		A---R182 SERIAL R18200001 THRU R18200583		
		FR182 SERIAL FR18200001 THRU FR18200020		
		B---R182 & TR182 SERIAL R18200584 THRU R18201313		
		FR182 SERIAL FR18200021 THRU FR18200045		
		C---R182 SERIAL R18200001 THRU R18201313		
		FR182 SERIAL FR18200001 THRU FR18200045		
		TR182 SERIAL R18200584 THRU R18201313		

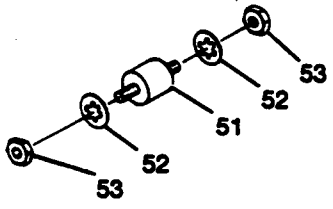
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
88 - 1	0713482-9	STATIONARY INSTRUMENT PANEL STRUCTURE ASSY	1	A
	0713482-11	STATIONARY INSTRUMENT PANEL STRUCTURE ASSY	1	B
- 2	0713266-7	PANEL-LOWER CENTER	1	
- 3	0713775-8	REINFORCEMENT	1	
- 4	1213650-1	SUPPORT-INSTRUMENT PANEL	1	
		ATTACHING PARTS		
	AN515-6R8	SCREW	2	
		---*---		
- 5	2213044-11	SUPPORT ASSY-INSTRUMENT PANEL LH	1	
- 6	NAS1068A06L	NUTPLATE	2	
- 7	NAS684A3	NUTPLATE	2	
- 8	2213044-10	SUPPORT ASSY-INSTRUMENT PANEL RH	1	
- 9	NAS1068A06L	NUTPLATE	2	
-10	1262001-3	BRACKET-FLAP CONTROL MOUNTING	1	
-11	0713770-18	PANEL ASSY-INSTRUMENT LOWER RH WEU 0713770-22	1	C
	0713770-22	PANEL ASSY-INSTRUMENT LOWER RH	1	D
	0713360-2	PANEL ASSY-INSTRUMENT LOWER RH	1	B
	S1862-1A	NUTPLATE	2	
-12	1213145-1	BRACKET-GLOVE BOX MOUNTING	1	A
	0713359-	BRACKET-GLOVE BOX MOUNTING	1	B
-13	0713776-1	STOP-GLOVE BOX DOOR	2	A
-14	0713779-1	ANGLE ASSY-DOOR MOUNTING	1	A
	0713594-1	SUPPORT	1	B
-15	NAS697A08	NUTPLATE	3	
-16	0713864-1	BRACKET-BULKHEAD ADAPTOR	1	A
	0713358-1	BRACKET-BULKHEAD ADAPTOR	1	B
-17	0713342-1	PANEL ASSY-RH STATIONARY	1	A
	0713342-3	PANEL ASSY-RH STATIONARY	1	B
-18	NAS680A08	NUTPLATE	4	
-19	NAS697A08	NUTPLATE	3	
-20	NAS697A06L	NUTPLATE	6	
-21	77-07-108-13	THREDSTUD	6	

CONTINUED ON NEXT PAGE

Instrument Panel (Cont)







Detail **A**

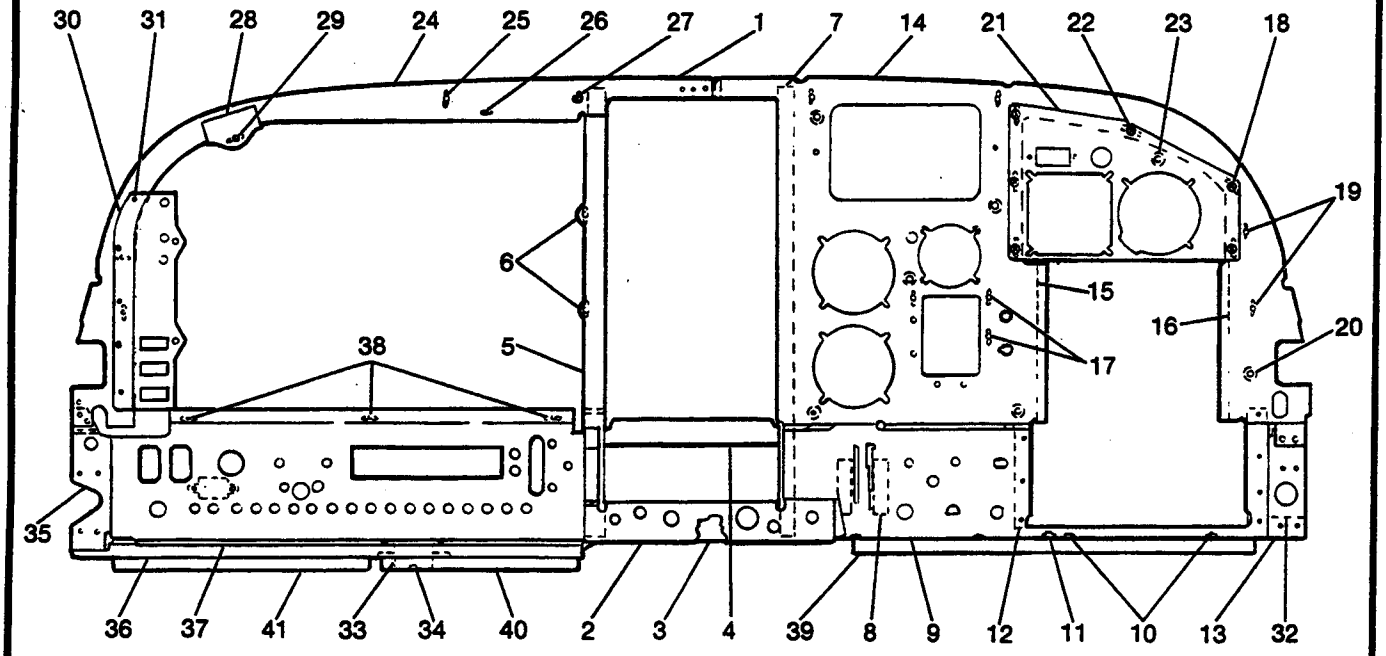
R182 & TR182 SERIAL R18201314 THRU R18201928
FR182 SERIAL FR18200001 THRU FR18200070

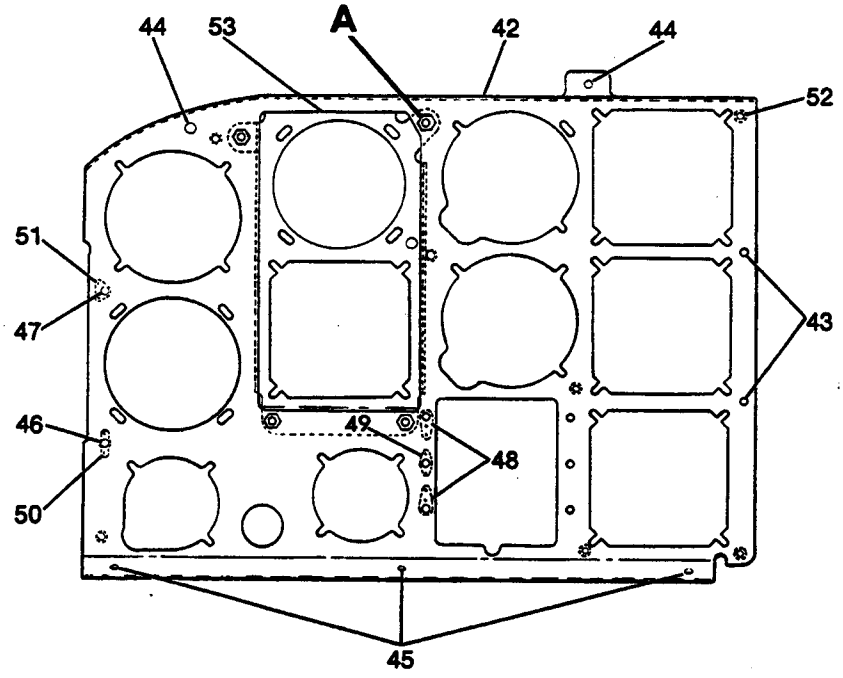
Figure 88. Stationary Instrument Panel Structure Assembly

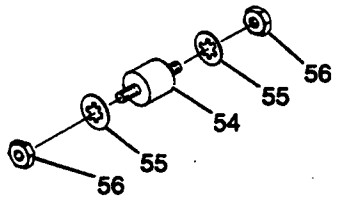
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
88 -22	2213043-2	PANEL ASSY-RH REMOVABLE	1	
		ATTACHING PARTS		
-23	NAS601-5	SCREW	6	
		---*---		
-24	77-07-108-13	THREDSTUD	1	
-25	0713326-3	BULKHEAD ASSY-LH INSTRUMENT PANEL	1	
-26	NAS697A08	NUTPLATE	1	
-27	1213169-12	SUPPORT ASSY-REMOVABLE PANEL	7	
-28	NAS697A08	NUTPLATE	2	
-29	0713267-1	ATTACH ASSY-PARKING BRAKE	1	
-30	NAS697A3	NUTPLATE	1	
-31	0713783-3	BRACKET-BULKHEAD ADAPTOR	1	
	0713783-5	BRACKET-BULKHEAD ADAPTOR	1	E
-32	1213062-18	SUPPORT ASSY-LOWER LH INSTRUMENT PANEL	1	F
	S1862-1A	NUTPLATE	1	
	NAS682A3	NUTPLATE	4	
-33	2213036-5	SWITCH PANEL	1	
-34	NAS697A08	NUTPLATE	1	
-35	0713338-10	BRACKET ASSY-LH INSTRUMENT PANEL SUPPORT	3	
-35A	AN507-832R8	SCREW	1	
-36	0513292-16	PROTECTOR ASSY-RH	3	
	0513292-126	PROTECTOR ASSY-RH	1	A
-37	0513292-17	PROTECTOR ASSY-LH	1	B
-38	0513292-18	PROTECTOR ASSY-CENTER	1	
		ATTACHING PARTS	1	
	S1021Z6-7	SCREW	2	
		---*---		
-39	2213042-5	PANEL ASSY-REMOVABLE	1	G
	2213042-7	PANEL ASSY-REMOVABLE	1	H
	2213042-9	PANEL ASSY-REMOVABLE	1	B
		ATTACHING PARTS		
-40	NAS221-13	SCREW	2	
	NAS42HT6-23	SPACER	2	
-41	NAS221-12	SCREW	2	
	NAS42HT6-19	SPACER	2	
-42	NAS221-6	SCREW	1	
-43	NAS514P1032-10	SCREW	1	
-44	AN515-8R6	SCREW	3	
		---*---		
-45	NAS697A08	NUTPLATE	1	
-46	NAS696A08	NUTPLATE	2	
-47	NAS697A3	NUTPLATE	1	
-48	NAS684A3	NUTPLATE	1	
-49	77-07-108-13	THREDSTUD	7	
	AN340-8	NUT	AR	
-50	1213170-9	PANEL-SHOCK MOUNTED	1	
		ATTACHING PARTS		
-51	1213645-1	SHOCK MOUNT-INSTRUMENT PANEL	4	
-52	AN936A8	WASHER	8	
-53	AN340B8	NUT	8	
		---*---		

A---R182 & TR182 SERIAL R18201314 THRU R18201798
FR182 SERIAL FR18200046 THRU FR18200070
B---R182 & TR182 SERIAL R18201799 THRU R18201928
C---R182 & TR182 SERIAL R18201314 THRU R18201747
FR182 SERIAL FR18200046 THRU FR18200070
D---R182 & TR182 SERIAL R18201748 THRU R18201798
E---R182 SERIAL R18201314 THRU R18201802
FR182 SERIAL FR18200046 THRU FR18200070
TR182 SERIAL R18201314 THRU R18201803
F---R182 SERIAL R18201803 THRU R18201928
TR182 SERIAL R18201804 THRU R18201928
G---R182 SERIAL R18201314 THRU R18201433
TR182 SERIAL R182001314 THRU R18201430 & R18201432
FR182 SERIAL FR18200046 THRU FR18200070
H---R182 SERIAL R18201434 THRU R18201798
TR182 SERIAL R18201431, R18201433 THRU R18201798

Instrument Panel (Cont)







Detail A

R182 & TR182 SERIAL R18201929 & ON

Figure 88A. Stationary Instrument Panel Structure Assy.

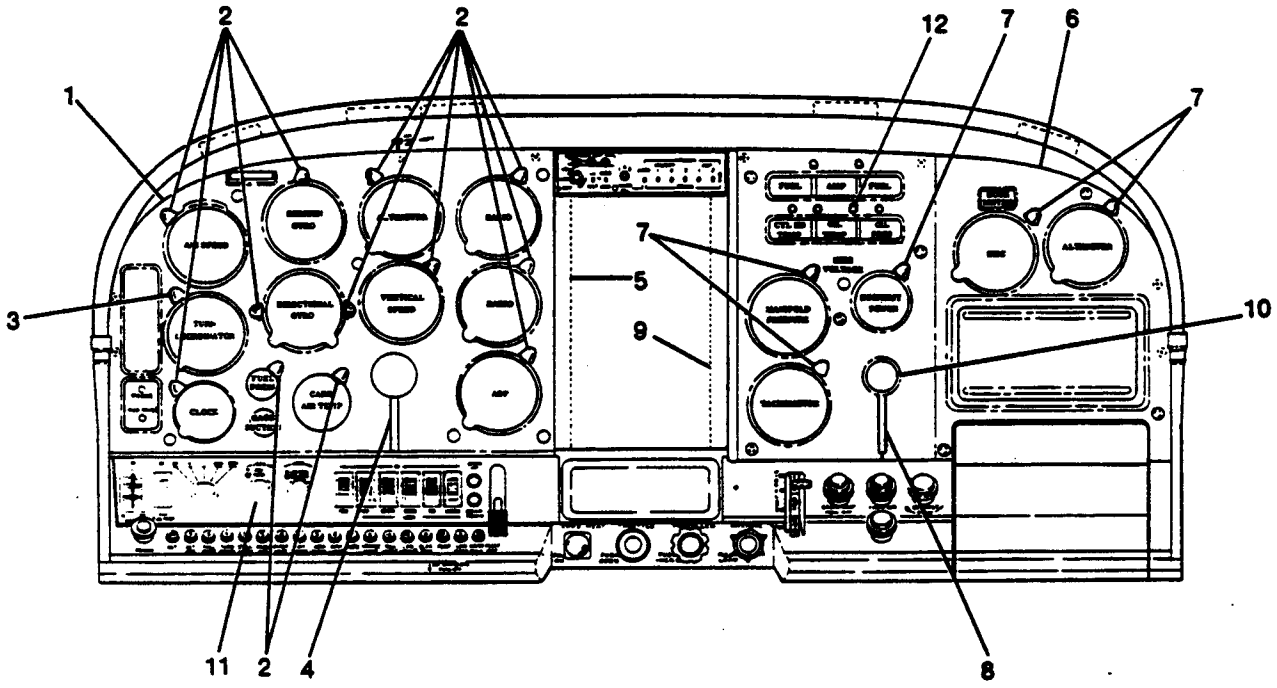
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
88A- 1	0713482-13	STATIONARY INSTRUMENT PANEL STRUCTURE ASSEMBLY	1	A
- 2	0713266-7	PANEL-LWR CENTER	1	
- 3	0713775-8	REINFORCEMENT	1	
- 4	1213650-1	SUPPORT-INSTRUMENT PANEL	1	
		ATTACHING PARTS		
	AN515-6R8	SCREW	2	
		---*---		
- 5	2213044-15	SUPPORT ASSY-INSTRUMENT PANEL LH	1	
- 6	NAS684A3	NUTPLATE	2	
- 7	2213044-10	SUPPORT-INSTRUMENT PANEL RH	1	
- 8	1262001-3	BRACKET-FLAP CONTROL MOUNTING	1	
- 9	0713360-2	PANEL ASSY-LWR RH INSTRUMENT	1	
-10	S1862-1A	NUTPLATE	4	
-11	NAS682A3	NUTPLATE	1	
-12	0713359-1	BRACKET ASSY-GLOVE BOX	1	
	NAS697A06L	NUTPLATE	1	
	NAS696A06L	NUTPLATE	1	
-13	0713358-1	BRACKET ASSY-BULKHEAD ADAPTER	1	
	NAS696A06L	NUTPLATE	2	
-14	0713342-3	PANEL ASSY-RH STATIONARY	1	
-15	2201086-5	SUPPORT-RADIO PANEL LH	1	
-16	2201086-6	SUPPORT-RADIO PANEL RH	1	
-17	NAS697A08	NUTPLATE	3	
-18	NAS697A06L	NUTPLATE	6	
-19	NAS680A08	NUTPLATE	4	
-20	S2352-08-07	THREDSTUD	6	
-21	2213043-2	PANEL ASSY-RH REMOVABLE	1	
		ATTACHING PARTS		
-22	NAS601-5	SCREW	6	
		---*---		
-23	S2352-08-07	THREDSTUD	1	
-24	0713326-7	BULKHEAD ASSY-LH INSTRUMENT PANEL	1	
-25	NAS680A08	NUTPLATE	6	
-26	NAS680A3	NUTPLATE	1	
-27	NAS684A08	NUTPLATE	1	
-28	1213169-12	SUPPORT ASSY	1	
-29	NAS697A08	NUTPLATE	1	
-30	2213127-1	BRACKET-LH INSTRUMENT PANEL SUPPORT	1	
		ATTACHING PARTS		
-31	AN507-832R8	SCREW	3	
		---*---		
-32	0713594-1	SUPPORT-INSTRUMENT PANEL	1	
-33	0713267-1	ATTACH ASSY-PARKING BRAKE	1	
-34	NAS697A3	NUTPLATE	1	
-35	0713783-5	BRACKET-BULKHEAD ADAPTOR LH	1	
-36	1213062-18	SUPPORT ASSY-LWR LH INSTRUMENT PANEL	1	
	S1862-1A	NUTPLATE	4	
	NAS682A3	NUTPLATE	1	
-37	2213036-7	SWITCH PANEL ASSY	1	
-38	NAS697A08	NUTPLATE	3	
-39	0513292-126	PROTECTOR ASSY-RH	1	
		ATTACHING PARTS		
	S1021Z6-5	SCREW	3	
	NAS43DD3-48	SPACER	1	
	S1021Z6-20	SCREW	1	
		---*---		
-40	0513292-18	PROTECTOR ASSY-CENTER	1	
-41	0513292-17	PROTECTOR ASSY-LH	1	
		ATTACHING PARTS		
	S1021Z6-7	SCREW	2	
		---*---		

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	1 2 3 4 5 6 7 DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
88A-42	2213124-1	PANEL ASSY LH-REMOVABLE	1	B
	2213124-3	PANEL ASSY LH-REMOVABLE	1	C
		ATTACHING PARTS		
-43	NAS221-13	SCREW	2	
	NAS42HT6-23	SPACER	2	
	S1477-06	NUT	2	
-44	NAS221-12	SCREW	2	
	NAS42HT6-19	SPACER	2	
-45	AN515-8R6	SCREW	2	
-46	NAS221-6	SCREW	3	
-47	NAS514P1032-10	SCREW	1	
		---*---	1	
-48	NAS696A08	NUTPLATE	2	
-49	NAS697A08	NUTPLATE	1	
-50	NAS697A3	NUTPLATE	1	
-51	NAS684A3	NUTPLATE	1	
-52	S2352-08-7	THREDSTUD	7	
	AN340-8	NUT USED TO SECURE THREDSTUD	AR	
-53	1213170-9	PANEL-SHOCK MOUNTED	1	
		ATTACHING PARTS		
-54	1213645-1	SHOCK MOUNT	4	
-55	AN936A8	WASHER	8	
-56	AN340B8	NUT	8	
		---*---		

A---R182 & TR182 SERIAL R18201929 & ON
B---R182 & TR182 SERIAL R18201929 THRU R18201999
C---R182 & TR182 SERIAL R18202000 & ON

Instrument Panel (Cont)



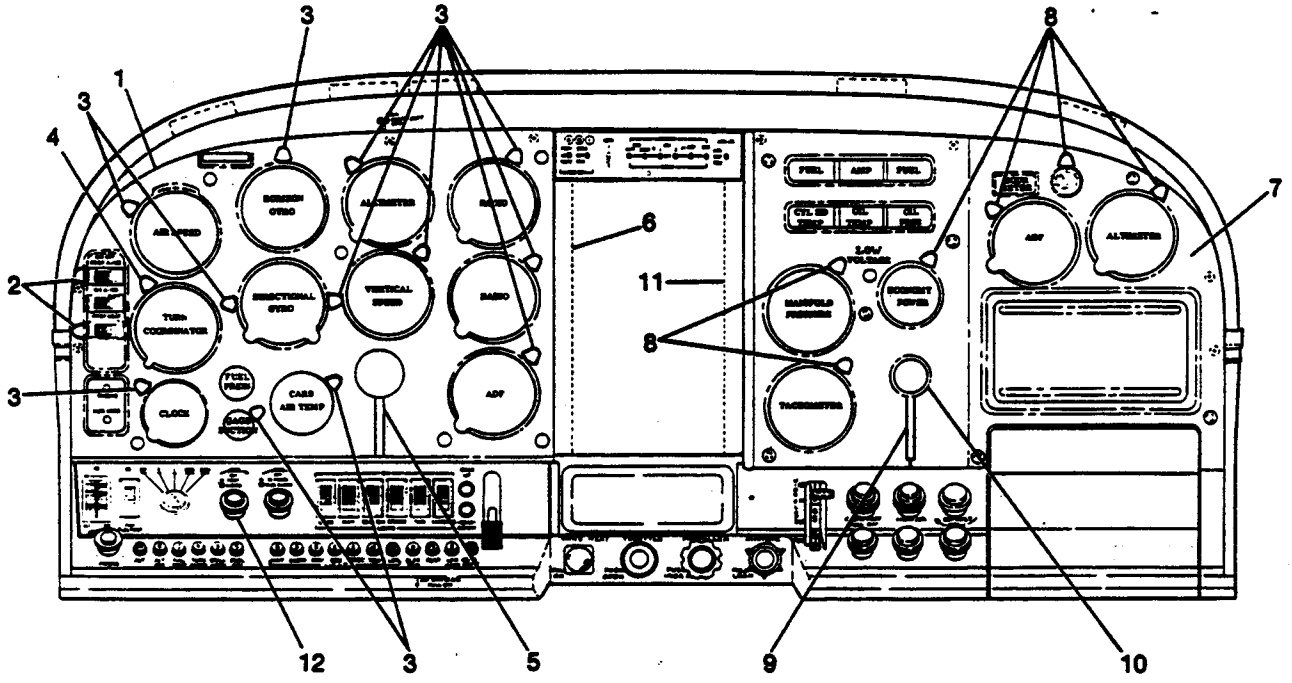
R182 SERIAL R18200001 THRU R18201313
FR182 SERIAL FR18200001 THRU FR18200045
TR182 SERIAL R18200534 THRU R18201313

Figure 89. Post Lighted Instrument Panel Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
89 -		POST LIGHTED INSTRUMENT PANEL INSTALLATION	NP	C
- 1	2213073-5	COVER ASSY LH-POST LIGHTED	1	
- 2	2106002-15-A58	POST LIGHT ASSY	12	
	S1899-3-A58	LIGHT ASSY	1	
	MS25237-327	BULB-POST LIGHT	1	
- 3	2106002-1-A58	POST LIGHT ASSY	1	
	S1899-4-A58	LIGHT ASSY	1	
	MS25237-327	BULB-POST LIGHT	1	
- 4	1213335-1	LAP SEAL	1	
- 5	S2092-6	FASTENER-FABRIC	1	
- 6	2213071-5	COVER ASSY RH-POST LIGHTED	1	A
	2213071-13	COVER ASSY RH-POST LIGHTED	1	B
- 7	2106002-15-A58	POST LIGHT ASSY	5	
	S1899-3-A58	LIGHT ASSY	1	
	MS25237-327	BULB-POST LIGHT	1	
- 8	1213163-2	LAP SEAL	1	
- 9	S2092-6	FASTENER-FABRIC	1	
-10	0713346-2	CAP ASSY USED WHEN RH CONTROL NOT INSTALLED	1	
	0713346-1	BACKING ASSY USED WHEN RH CONTROL NOT INSTALLED	1	
-11	S1995-1	KNOB ASSY POST LIGHTING	1	
	S1995-2	KNOB	1	
	S1995-3	KNOB	1	
	S2091-7	RESISTOR-TANDEM POST LIGHTING	1	
	S2000C201J	RESISTOR-POST LIGHTS	2	
-12	1270479-5	LIGHT ASSY-INSTRUMENT CLUSTER CW	1	A
	S1894-4	LAMP-INSTRUMENT CLUSTER	4	

A---R182 SERIAL R18200001 THRU R18200583
FR182 SERIAL FR18200001 THRU FR18200020
B---R182 & TR182 SERIAL R18200584 THRU R18201313
FR182 SERIAL FR18200021 THRU FR18200045
C---R182 SERIAL R18200001 THRU R18201313
FR182 SERIAL FR18200001 THRU FR18200045
TR182 SERIAL R18200584 THRU R18201313

Instrument Panel (Cont)



R182 & TR182 SERIAL R18201314 THRU R18201928
FR182 SERIAL FR18200046 THRU FR18200070

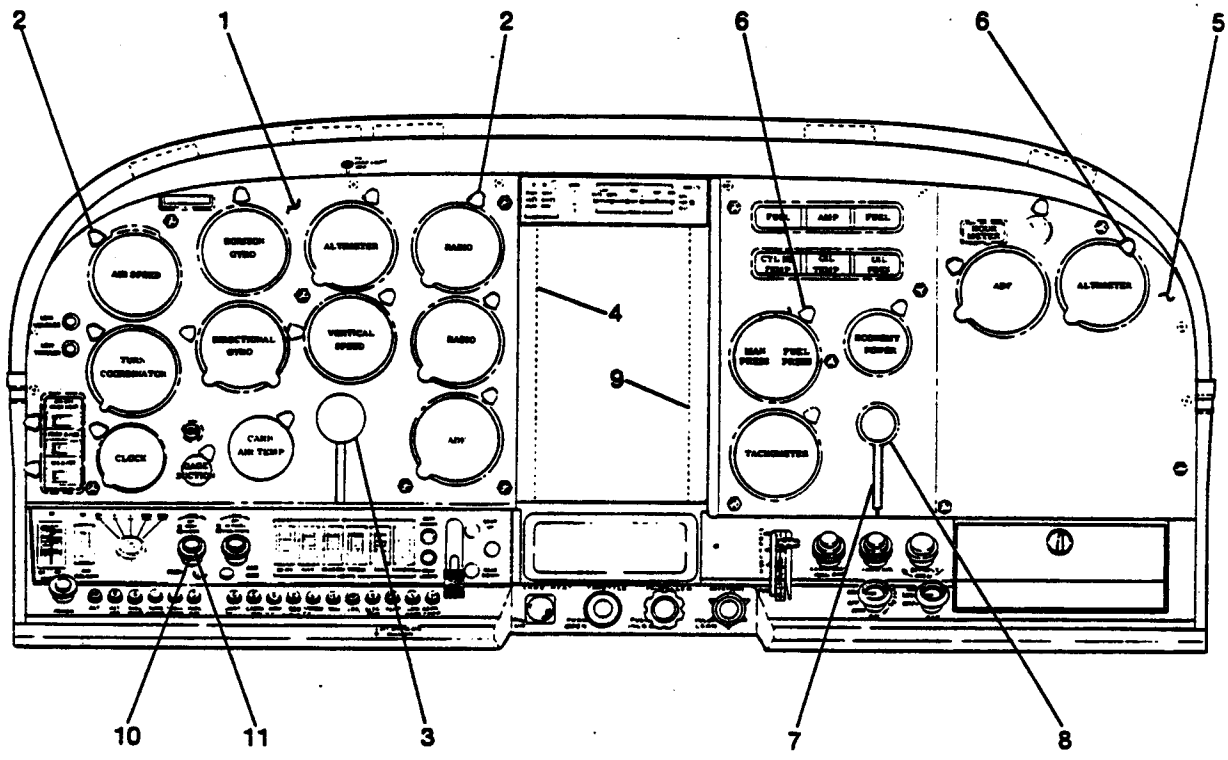
Figure 90. Post Lighted Instrument Panel Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
90 -		POST LIGHTED INSTRUMENT PANEL INSTALLATION	NP	A
- 1	2213073-29 <	COVER ASSY LH-POST LIGHTED	1	B
	2213073-59-A59	COVER ASSY LH-POST LIGHTED GREY	1	C
	2213073-59-279	COVER ASSY LH-POST LIGHTED BLACK	1	C
- 2	2106002-5-A58	POSTLIGHT ASSY GRAY	2	
	2106002-5-156	POSTLIGHT ASSY BLACK	2	
	S1899-4-A58	LIGHT ASSY GRAY	1	
	S1899-4-156	LIGHT ASSY BLACK	1	
	MS25237-327	BULB	1	
- 3	2106002-15-A58	POSTLIGHT ASSY GRAY	12	
	2106002-15-156	POSTLIGHT ASSY BLACK	12	
	S1899-3-A58	LIGHT ASSY GRAY	1	
	S1899-3-156	LIGHT ASSY BLACK	1	
	MS25237-327	BULB	1	
- 4	2106002-1-A58	POSTLIGHT ASSY GRAY	1	
	2106002-1-156	POSTLIGHT ASSY BLACK	1	
	S1899-4-A58	LIGHT ASSY GRAY	1	
	S1899-4-156	LIGHT ASSY BLACK	1	
	MS25237-327	BULB	1	
- 5	1213335-4	LAP SEAL GRAY	1	
	1213335-6	LAP SEAL BLACK	1	
- 6	S2092-6	FASTENER-FABRIC	1	
- 7	2213071-17 <	COVER ASSY RH-POST LIGHTED	1	D
	2213071-21-A59	COVER ASSY RH-POST LIGHTED GREY	1	E
	2213071-21-279	COVER ASSY RH-POST LIGHTED BLACK	1	E
	2213071-25-A59	COVER ASSY-RH POST LIGHTED GRAY	1	F
	2213071-25-279	COVER ASSY-RH POST LIGHTED BLACK	1	F
- 8	2106002-15-A58	POST LIGHT ASSY GRAY	6	
	2106002-15-156	POST LIGHT ASSY BLACK	6	
	S1899-3-A58	LIGHT ASSY GRAY	1	
	S1899-3-156	LIGHT ASSY BLACK	1	
	MS25237-327	BULB	1	
- 9	1213163-2	LAP SEAL GRAY	1	
	1213163-1	LAP SEAL BLACK	1	
-10	0713346-6-A59	CAP ASSY WITHOUT RH CONTROL GREY	1	
	0713346-6-279	CAP ASSY WITHOUT RH CONTROL BLACK	1	
	0713346-1	BACKING ASSY	1	
-11	S2092-6	FASTENER-FABRIC	1	
-12	S1995-4	KNOB ASSY	1	
	S1995-5	KNOB	1	
	S1995-6	KNOB	1	
	S2091-7	RESISTOR-TANDEM POST LIGHTING	1	
	S2000C201J	RESISTOR-POST LIGHTS	2	
	SEE FIG 176	CONSOLE COVER INSTALLATION-LIGHTED	NP	

NOTE. <THIS PART MUST HAVE A SECOND DASH NUMBER TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE XIX

A---R182 & TR182 SERIAL R18201314 THRU R18201928
FR182 SERIAL FR18200046 THRU FR18200070
B---R182 & TR182 SERIAL R18201314 THRU R18201430
FR182 SERIAL FR18200046 THRU FR18200070
C---R182 & TR182 SERIAL R18201431 THRU R18201928
D---R182 & TR182 SERIAL R18201314 THRU R18201628
FR182 SERIAL FR18200046 THRU FR18200070
E---R182 & TR182 SERIAL R18201629 THRU R18201798
F---R182 & TR182 SERIAL R18201799 THRU R18201928

Instrument Panel (Cont)

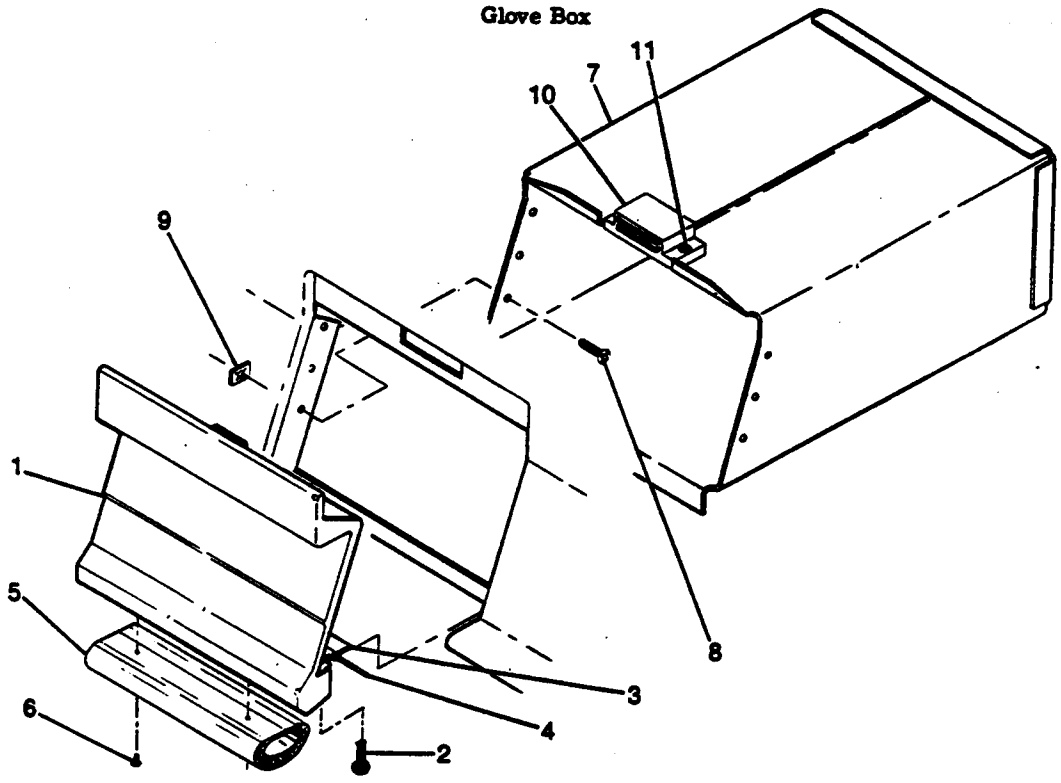


R182 & TR182 SERIAL R18201929 & ON

Figure 90A. Post Lighted Instrument Panel Installation

FIGURE AND INDEX NO.	PART NUMBER	1 2 3 4 5 6 7 DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
90A-		POST LIGHTED INSTRUMENT PANEL INSTALLATION	NP	A
- 1	2213126-3-A59	COVER ASSY-POST LIGHTED LH GRAY WEU 2213126-7-A59	1	B
	2213126-3-279	COVER ASSY-POST LIGHTED LH BLACK WEU 2213126-7-279	1	B
	2213126-12-E83	COVER ASSY-POST LIGHTED LH GRAY WEU 2213126-7-E83	1	D
	2213126-12-279	COVER ASSY-POST LIGHTED LH BLACK WEU 2213126 7 279	1	D
	2213126-7-A59	COVER ASSY-POST LIGHTED LH GRAY	1	E
	2213126-7-E83	COVER ASSY-POST LIGHTED LH GRAY	1	E
	2213126-7-279	COVER ASSY-POST LIGHTED LH BLACK	1	E
- 2	2106002-13-A58	POST LIGHT ASSY GRAY	15	B
	2106002-13-E80	POST LIGHT ASSY GRAY	15	C
	2106002-13-156	POST LIGHT ASSY BLACK	15	
	MS25237-327	BULB-POST LIGHT	1	
- 3	1213335-1	LAP SEAL GRAY	1	B
	1213335-2	LAP SEAL BLACK	1	B
	S2611-1-2.10-E80	CHANNEL GRAY	1	C
	S2611-1-2.10-156	CHANNEL BLACK	1	C
- 4	S2092-6	FASTENER-FABRIC	1	
- 5	2213071-29-A59	COVER ASSY-POST LIGHTED RH GRAY	1	B
	2213071-29-279	COVER ASSY-POST LIGHTED RH BLACK	1	B
	2213071-34-E83	COVER ASSY-POST LIGHTED RH GRAY	1	C
	2213071-34-279	COVER ASSY-POST LIGHTED RH BLACK	1	C
- 6	2106002-15-A58	POST LIGHT ASSY GRAY	6	B
	2106002-15-156	POST LIGHT ASSY BLACK	6	B
	2106002-9-E80	POST LIGHT ASSY GRAY	1	C
	2106002-9-156	POST LIGHT ASSY BLACK	1	C
	MS25237-327	BULB-POST LIGHT	1	
- 7	1213163-2	LAP SEAL GRAY	1	B
	1213163-1	LAP SEAL BLACK	1	B
	S2611-2.50-E80	CHANNEL GRAY	1	C
	S2611-2.50-156	CHANNEL BLACK	1	C
- 8	0713346-6-A59	CAP ASSY USED WHEN RH CONTROL NOT INSTALLED GRAY	1	B
	0713346-6-279	CAP ASSY USED WHEN RH CONTROL NOT INSTALLED BLACK	1	B
	0713346-1	BACKING ASSY	1	B
	MS35489-4	GROMMET	1	B
- 9	S2092-6	FASTENER-FABRIC	1	
-10	S1995-4	KNOB ASSY-POST LIGHT DIMMING	1	
	S1995-5	KNOB	1	
-11	S1995-6	KNOB	1	
	S2091-7	VARIABLE RESISTOR-TANDOM USED WITH POST LIGHTS	1	
	S2000C201J	RESISTOR	2	

A---R182 & TR182 SERIAL R18201929 & ON
B---R182 & TR182 SERIAL R18201929 THRU R18201973
C---R182 & TR182 SERIAL R18201974 & ON
D---R182 & TR182 SERIAL R18201974 THRU R18201999
E---R182 & TR182 SERIAL R18202000 & ON

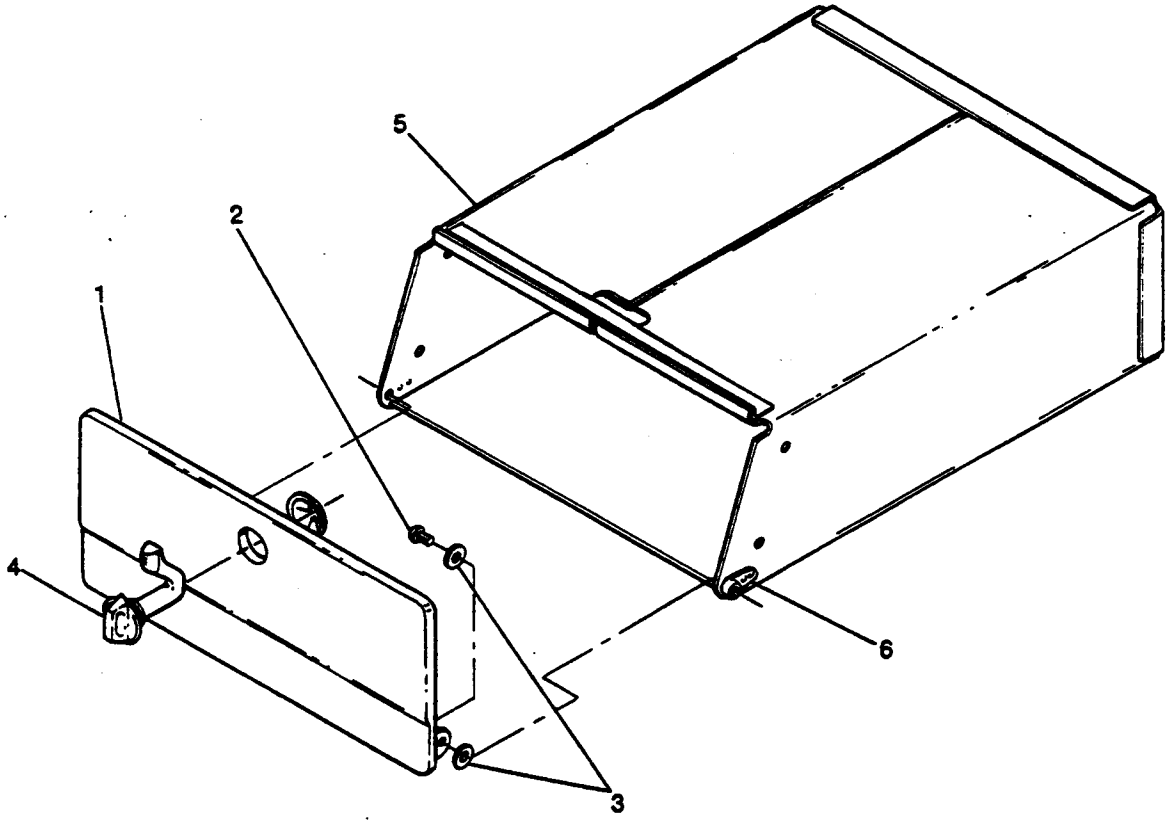


R182 SERIAL R18200001 THRU R18201798
FR182 SERIAL FR18200001 THRU FR18200070
TR182 SERIAL TR18200584 THRU TR18201798

Figure 91. Map Compartment Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
91 -		MAP COMPARTMENT INSTALLATION	NP	A
- 1	1213780-4	DOOR ASSY-MAP COMPARTMENT WOODGRAIN	1	
	1213780-9	DOOR ASSY-MAP COMPARTMENT ALT WOODGRAIN	1	
		ATTACHING PARTS		
- 2	AN515-8R7	SCREW	3	
		---*---		
- 3	0713785-1	HINGE ASSY	1	
- 4	MS20253-2-646	HINGE PIN	1	
- 5	0513292-16	PROTECTOR ASSY	1	
		ATTACHING PARTS		
- 6	S1021Z6-8	SCREW	2	
		---*---		
- 7	0713778-9	COMPARTMENT ASSY-MAP	1	
		ATTACHING PARTS		
- 8	S1021Z6-6	SCREW	5	
- 9	NAS446-2-3	NUT	5	
		---*---		
-10	S1895-1	CATCH EDNP	1	
		ATTACHING PARTS		
-11	S1021Z6-6	SCREW	2	
	NAS446-2-3	NUT	2	
		---*---		
	NAS557-3A	GROMMET	4	
		A---R182 SERIAL R18200001 THRU R18201798 FR182 SERIAL FR18200001 THRU FR18200070 TR182 SERIAL R18200584 THRU R18201798		

Glove Box (Cont)

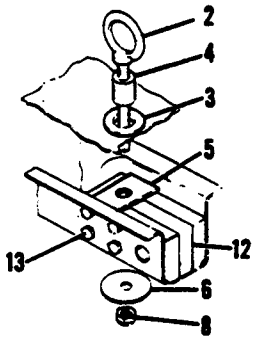


R182 & TR182 SERIAL R18201799 & ON

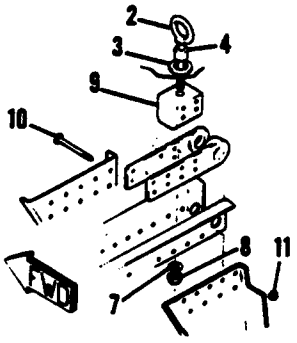
Figure 92. Map Compartment Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
92 -		MAP COMPARTMENT INSTALLATION	NP	A
- 1	0713593-5	DOOR ASSY-MAP COMPARTMENT	1	
		ATTACHING PARTS		
- 2	AN515-6R5	SCREW	2	
- 3	AN549-6L	WASHER	4	
		---*---		
- 4	S2477-4	LATCH ASSY-MAP COMPARTMENT	1	
- 5	0713592-4	GLOVE BOX ASSY	1	
- 6	NAS6B2A06K	NUTPLATE	2	
		A---R182 & TR182 SERIAL R18201799 & ON		

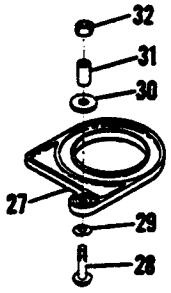
Fuselage Equipment



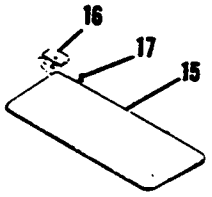
Detail A

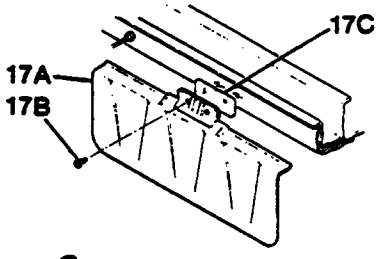


Detail B

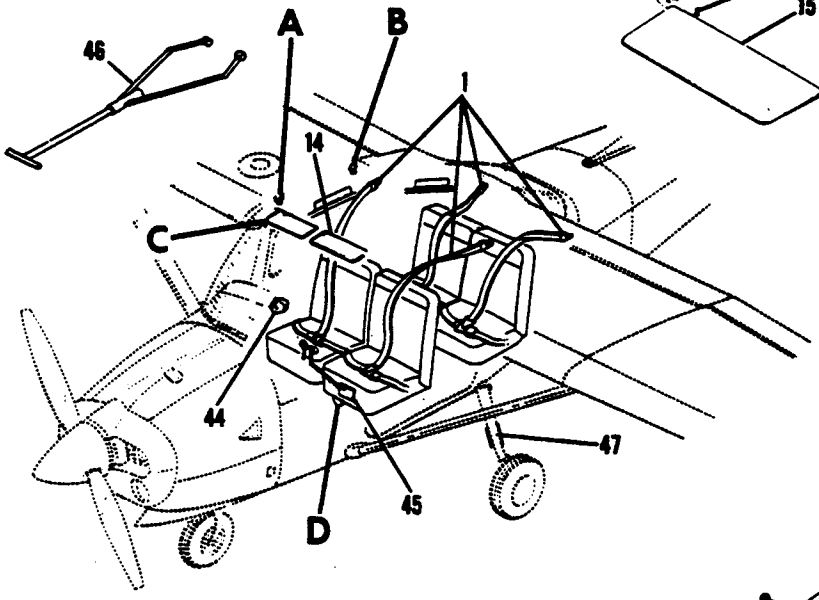


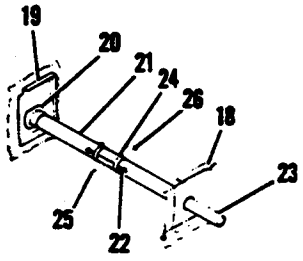
CUP HOLDER

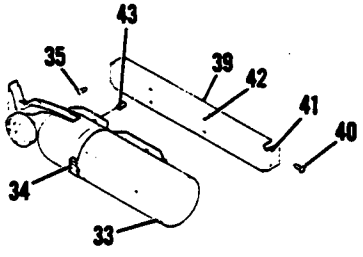




Detail C

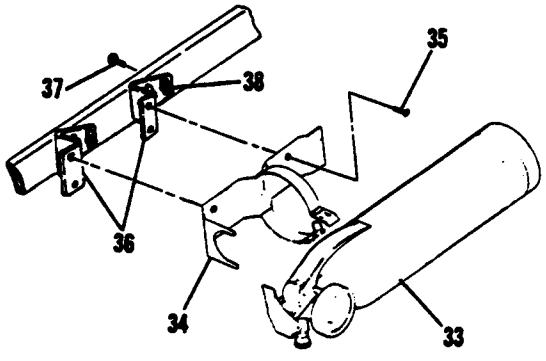






INFINITE ADJUST SEAT

R182 & TR182 R18200001 THRU R18201795

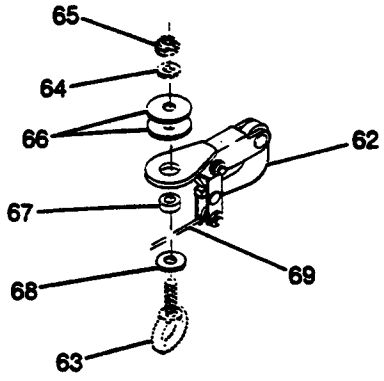


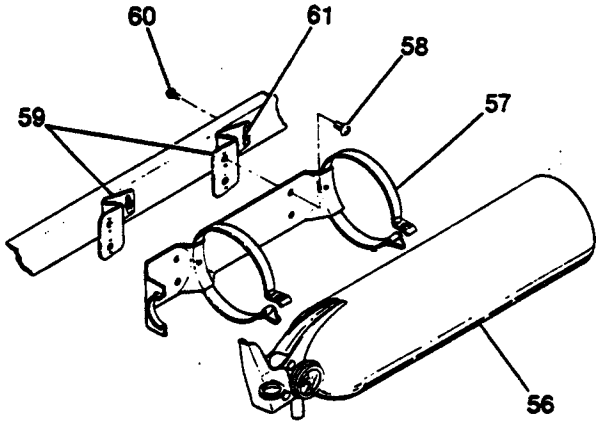
Detail D STANDARD SEAT

R182 & TR182 R18200001 THRU R18201795

Figure 93. Fuselage Equipment Installation (Sheet 1 of 2)

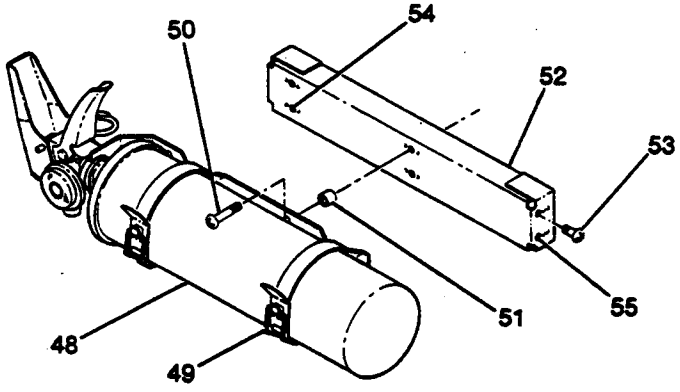
Fuselage Equipment (Cont)





STANDARD SEAT

R182 & TR182 R18201796 & ON



INFINITE ADJUST SEAT

R182 & TR182 R18201796 & ON

Figure 93. Fuselage Equipment Installation (Sheet 2 of 2)

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
93 -		FUSELAGE EQUIPMENT INSTALLATION	NP	
- 1	SEE FIG 94	SHOULDER HARNESS ASSY	1	
- 2	0541115-3	EYEBOLT-HOISTING	4	
- 3	MS35489-17	GROMMET	4	
- 4	0541115-2	SPACER	4	
- 5	0541115-4	PLATE-FRONT SPAR	2	
- 6	AN970-5	WASHER	2	
- 7	AN960-516	WASHER	2	
- 8	MS21042L5	NUT	4	
- 9	0700612-2	BLOCK-REAR SPAR	2	
		ATTACHING PARTS		
-10	AN3-15A	BOLT	4	
-11	MS20365-1032C	NUT	4	
		---*---		
-12	0700612-3	BLOCK-FRONT SPAR	2	
		ATTACHING PARTS		
-13	AN3-15A	BOLT	4	
	MS20365-1032C	NUT	4	
		---*---		
-14	0700122-13	SUNVISOR ASSY-LH	1	A
-15	0700122-12	SUNVISOR ASSY-RH	1	A
		ATTACHING PARTS		
-16	0713011-12	BRACKET	1	A
-17	AN507-1032R14	SCREW	2	A
	S1542-1	WASHER	2	A
		---*---		
-17A	0514163-1	SUNVISOR ASSY	2	B
		ATTACHING PARTS		
-17B	AN525-10R14	SCREW	2	B
-17C	0514178-1	SHIM-SUNVISOR	2	B
		---*---		
		LIFT HANDLE INSTALLATION	NP	
-18	2201010-1	REINFORCEMENT-LH	1	
-19	2201010-2	REINFORCEMENT-RH	1	
-20	0712750-2	BRACKET ASSY-RH	1	
	0712750-1	BRACKET ASSY-LH	1	
-21	0712749-2	TUBE LIFT BAR	1	
-22	0712751-1	SPRING	1	
	0712752-1	STOP	1	
-23	1612030-4	HANDLE ASSY	2	
-24	AN735D20	CLAMP	2	
		ATTACHING PARTS		
-25	AN515-8R10	SCREW	1	
-26	AN340-8	NUT	1	
		---*---		
-27	0501022-1	CUPHOLDER	2	
		ATTACHING PARTS		
-28	AN525-10R18	SCREW USED ON LH SIDE	1	
	AN525-10R12	SCREW USED ON RH SIDE	1	
-29	S1357-3	WASHER USED ON LH SIDE & RH SIDE	1	
-30	AN960-10	WASHER USED ON LH SIDE	1	
	AN960-10	WASHER USED ON RH SIDE	3	
-31	NAS43DD3-32	SPACER USED ON LH SIDE ONLY	1	
-32	AN960-10L	WASHER USED ON LH SIDE ONLY	1	
		---*---		
-33	C421001-0101	FIRE EXTINGUISHER	1	E
-34	C421001-0102	BRACKET ASSY	1	E
		ATTACHING PARTS		
-35	AN520-10R7	SCREW	4	E
		---*---		

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
93 -36	0713946-1	BRACKET ASSY	2	E
		ATTACHING PARTS		
-37	AN520-10R14	SCREW	4	E
		---*---		
-38	NAS697A3	NUTPLATE	4	E
-39	0713929-1	BRACKET ASSY-INFINITE ADJUST SEAT ONLY	1	E
		ATTACHING PARTS		
-40	AN520-10R8	SCREW	4	E
		---*---		
-41	NAS680A3	NUTPLATE	4	E
-42	NAS696A3	NUTPLATE	4	E
-43	NAS43DD3-8	SPACER	4	E
-44	SEE FIG 98	COMPASS & MIRROR INSTALLATION	1	
-45	1260144-3	LOCK ASSY-CONTROL	1	C
	1260144-4	LOCK ASSY-CONTROL	1	D
	2160003-3	LOCK ASSY-CONTROL	1	G
-46	1200008-8	TOW BAR ASSY	1	
-47	1200031-1	JACK POINT ASSY	1	
-48	C421001-0201	FIRE EXTINGUISHER	1	F
-49	C421001-0202	BRACKET ASSY	1	F
		ATTACHING PARTS		
-50	AN520-10R4	SCREW	4	F
-51	NAS43DD3-20	SPACER	4	F
		---*---		
-52	0713999-7	BRACKET ASSY INFINITE ADJUST ONLY	1	F
		ATTACHING PARTS		
-53	AN520-10R8	SCREW	4	F
		---*---		
-54	NAS680A3	NUTPLATE	4	F
-55	NAS696A3	NUTPLATE	4	F
-56	C421001-0201	FIRE EXTINGUISHER	1	F
-57	C421001-0202	BRACKET ASSY	1	F
		ATTACHING PARTS		
-58	AN520-10R7	SCREW	4	F
		---*---		
-59	0713946-3	BRACKET ASSY	2	F
		ATTACHING PARTS		
-60	AN520-10R14	SCREW	4	F
		---*---		
-61	NAS697A3	NUTPLATE	4	F
-62	0500228-2	TOW HOOK-GLIDER	1	
		ATTACHING PARTS		
-63	SEE FIG 47	EYEBOLT-MOORING	1	
-64	SEE FIG 47	WASHER	1	
-65	SEE FIG 47	NUT	1	
-66	AN970-5	WASHER	2	
-67	0500228-5	BUSHING	1	
-68	S1450-5-14-063	WASHER	1	
		---*---		
-69	0500228-3	CORD-GLIDER TOW HOOK RELEASE	1	

A---R182 SERIAL R18200001 THRU R18201313
FR182 SERIAL FR18200001 THRU FR18200045
TR182 SERIAL R18200584 THRU R18201313
B---R182 & TR182 SERIAL R18201314 & ON
FR182 SERIAL FR18200046 & ON
C---R182 SERIAL R18200001 THRU R18201798
TR182 SERIAL R18200584 THRU R18201798
D---R182 & TR182 SERIAL R18201799 THRU R18201973
E---R182 SERIAL R18200001 THRU R18201795
TR182 SERIAL R18200584 THRU R18201795
F---R182 & TR182 SERIAL R18201796 & ON
G---R182 & TR182 SERIAL R18201974 & ON

Fuselage Equipment (Cont)

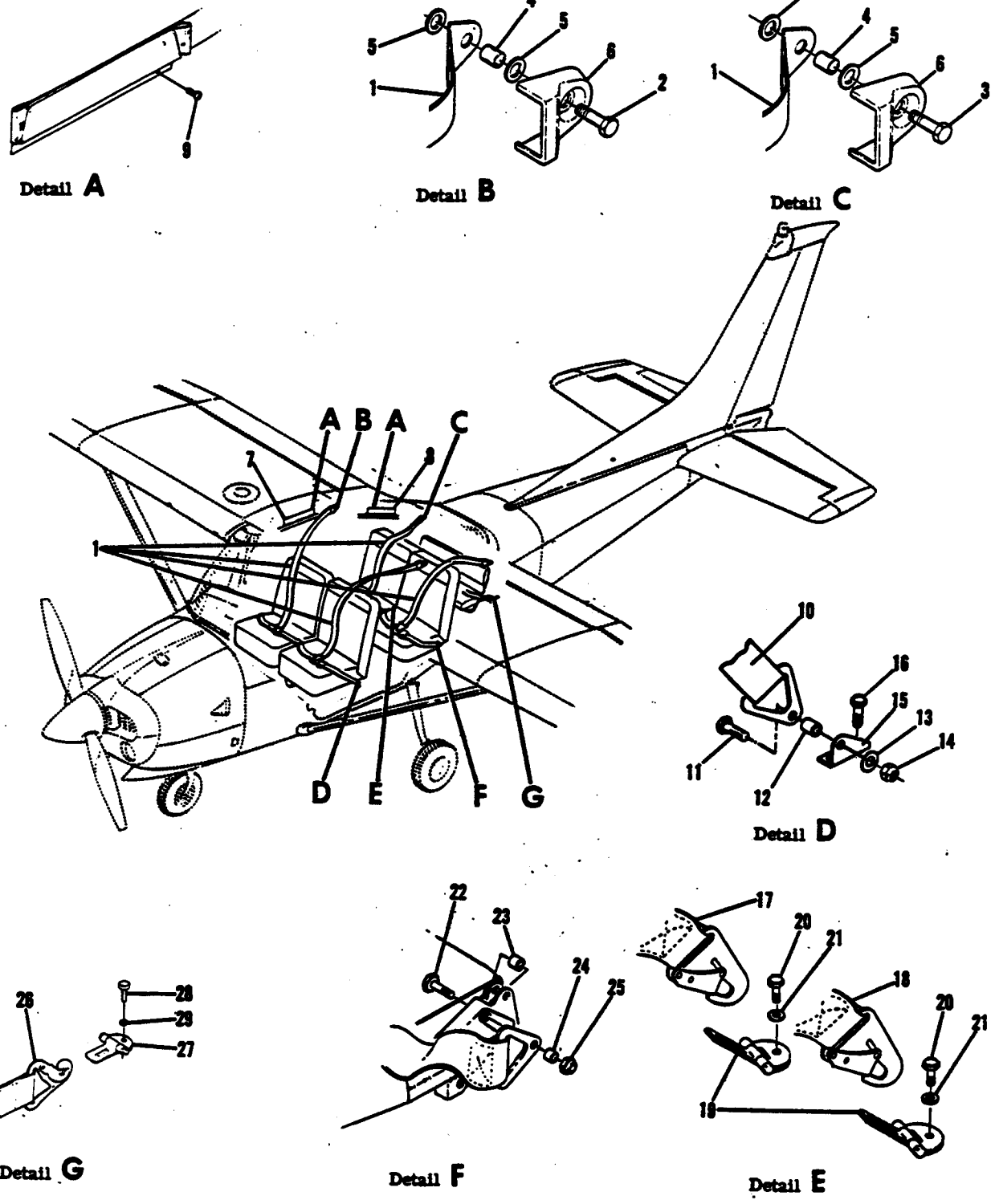


Figure 94. Seat Belt & Shoulder Harness Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
94 -		SEAT BELT & SHOULDER HARNESS INSTALLATION	NP	
- 1	S2275CC201	HARNESS ASSY-SHOULDER CHESTNUT BROWN	1	A
	S2275JJ201	HARNESS ASSY-SHOULDER DUTCH BLUE	1	A
	S2275Z201	HARNESS ASSY-SHOULDER HUNTER RED	1	A
	S2275KK201	HARNESS ASSY-SHOULDER MAIZE	1	A
	S2275B201	HARNESS ASSY-SHOULDER BLACK	1	A
	S2275CC201	HARNESS ASSY-SHOULDER BROWN	1	B
	S2275JJ201	HARNESS ASSY-SHOULDER BLUE	1	B
	S2275MM201	HARNESS ASSY-SHOULDER BEIGE	1	B
	S2275Z201	HARNESS ASSY-SHOULDER RED	1	B
	S2275NN201	HARNESS ASSY-SHOULDER GREEN	1	B
	S2275B201	HARNESS ASSY-SHOULDER BLACK	1	B
	S2275LL201	HARNESS ASSY-SHOULDER RUST	1	B
	S2275B201	HARNESS ASSY-SHOULDER BLACK	1	C
	S2275ZZ201	HARNESS ASSY-SHOULDER RED	1	C
	S2275JJ201	HARNESS ASSY-SHOULDER BLUE	1	C
	S2275PP201	HARNESS ASSY-SHOULDER BROWN	1	C
	S2275CC201	HARNESS ASSY-SHOULDER GOLD	1	C
	S2275WD201	HARNESS ASSY-SHOULDER RUST	1	C
	S2275WJ201	HARNESS ASSY-SHOULDER BURGUNDY	1	C
	S2275WG201	HARNESS ASSY-SHOULDER GRAY	1	C
	S2275MM201	HARNESS ASSY-SHOULDER BEIGE	1	C
		ATTACHING PARTS		
- 2	NAS464P410	BOLT FWD	1	
- 3	NAS464P4A8	BOLT AFT	1	
- 4	NAS43HT4-22	SPACER	1	
- 5	AN960-616	WASHER	2	
		---*---		
- 6	0415010-1	COVER-SHOULDER HARNESS FITTING	1	
- 7	0515010-5	TRAY ASSY-SHOULDER HARNESS STOWAGE FWD	2	
- 8	0515010-6	TRAY ASSY-SHOULDER HARNESS STOWAGE AFT	2	
		ATTACHING PARTS		
- 9	S1021A4-6	SCREW	4	
		---*---		
-10	S2275CC111	BELT ASSY-FRONT SEAT CHESTNUT BROWN	1	A
	S2275JJ111	BELT ASSY-FRONT SEAT DUTCH BLUE	1	A
	S2275Z111	BELT ASSY-FRONT SEAT HUNTER RED	1	A
	S2275KK111	BELT ASSY-FRONT SEAT MAIZE	1	A
	S2275B111	BELT ASSY-FRONT SEAT BLACK	1	A
	S2275CC111	BELT ASSY-FRONT SEAT BROWN	1	B
	S2275JJ111	BELT ASSY-FRONT SEAT BLUE	1	B
	S2275MM111	BELT ASSY-FRONT SEAT BEIGE	1	B
	S2275Z111	BELT ASSY-FRONT SEAT RED	1	B
	S2275NN111	BELT ASSY-FRONT SEAT GREEN	1	B
	S2275B111	BELT ASSY-FRONT SEAT BLACK	1	B
	S2275LL111	BELT ASSY-FRONT SEAT RUST	1	B
	S2275B111	BELT ASSY-FRONT SEAT BLACK	1	C
	S2275ZZ111	BELT ASSY-FRONT SEAT RED	1	C
	S2275JJ111	BELT ASSY-FRONT SEAT BLUE	1	C
	S2275PP111	BELT ASSY-FRONT SEAT BROWN	1	C
	S2275CC111	BELT ASSY-FRONT SEAT GOLD	1	C
	S2275WD111	BELT ASSY-FRONT SEAT RUST	1	C
	S2275WJ111	BELT ASSY-FRONT SEAT BURGUNDY	1	C
	S2275WG111	BELT ASSY-FRONT SEAT GRAY	1	C
	S2275MM111	BELT ASSY-FRONT SEAT BEIGE	1	C
		ATTACHING PARTS		
-11	AN4-5A	BOLT	2	
-12	NAS43HT4-12	SPACER	2	
-13	AN960-416L	WASHER	2	
-14	MS21042L4	NUT	2	
		---*---		
-15	0510205-7	FITTING-SEAT BELT ATTACH INBD LH & OUTBD RH	2	
	0510205-8	FITTING-SEAT BELT ATTACH OUTBD LH & INBD RH	2	
		ATTACHING PARTS		
-16	AN4-4A	BOLT	2	
		---*---		

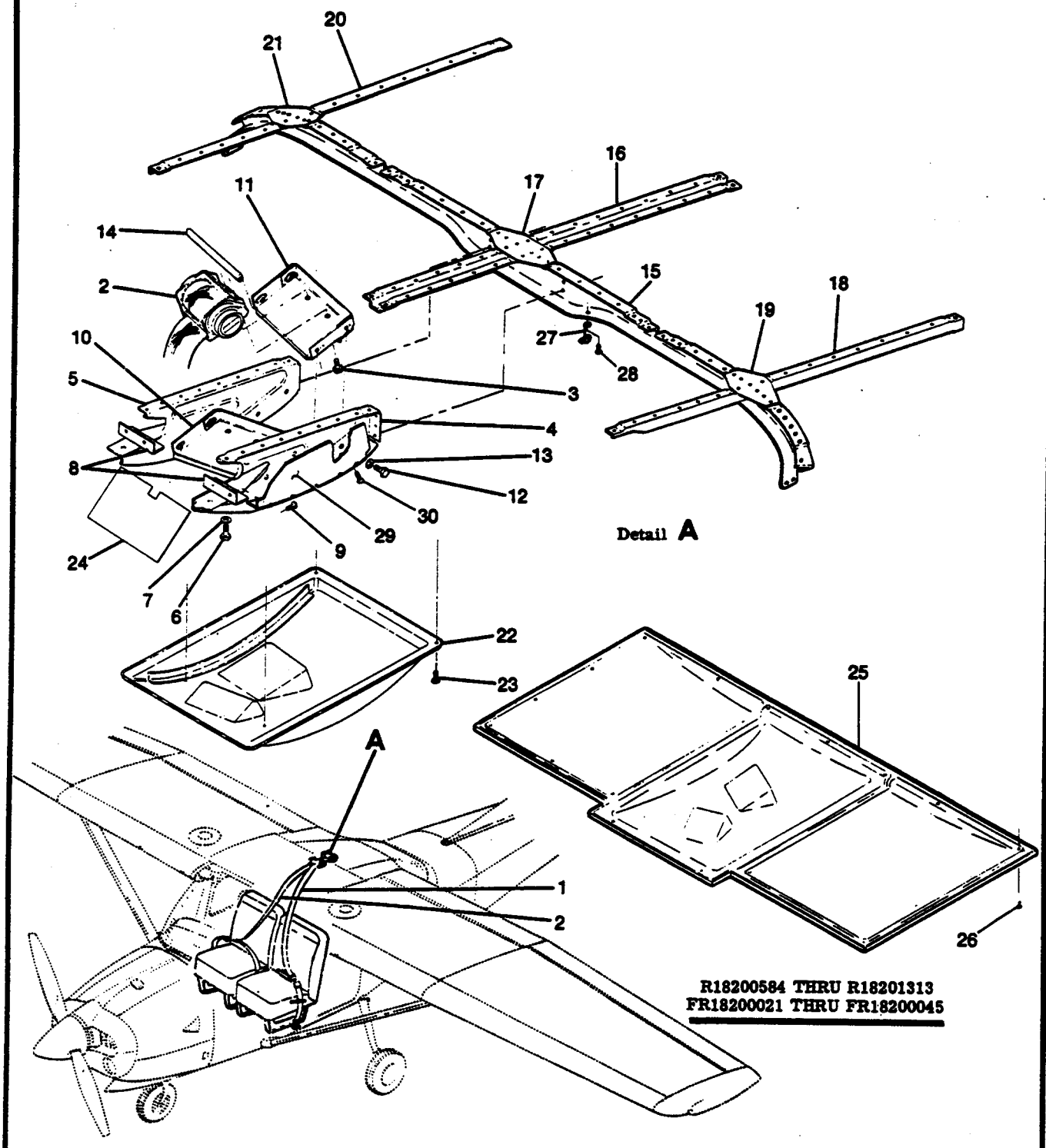
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FIGURE AND INDEX NO.	PART NUMBER	1 2 3 4 5 6 7 DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
94 -17	S1746XXX #2	BELT ASSY-LH REAR SEAT (SEAT BELT ONLY) FSO S2275-111	NP	A
	S2275-111	BELT ASSY-LH REAR SEAT BLACK	1	A
	S2275CC125 #1	BELT ASSY-LH REAR SEAT CHESTNUT BROWN	1	A
	S2275JJ125 #1	BELT ASSY-LH REAR SEAT DUTCH BLUE	1	A
	S2275Z125 #1	BELT ASSY-LH REAR SEAT HUNTER RED	1	A
	S2275KK125 #1	BELT ASSY-LH REAR SEAT MAIZE	1	A
	S2275B125 #1	BELT ASSY-LH REAR SEAT BLACK	1	A
	S1746XXX #2	BELT ASSY-LH REAR SEAT (SEAT BELT ONLY) FSO S2275-111	NP	A
	S2275-111	BELT ASSY-LH REAR SEAT BLACK	1	A
	S2275CC125 #1	BELT ASSY-LH REAR SEAT BROWN	1	A
	S2275JJ125 #1	BELT ASSY-LH REAR SEAT BLUE	1	B
	S2275MM125 #1	BELT ASSY-LH REAR SEAT BEIGE	1	B
	S2275Z125 #1	BELT ASSY-LH REAR SEAT RED	1	B
	S2275NN125 #1	BELT ASSY-LH REAR SEAT GREEN	1	B
	S2275B125 #1	BELT ASSY-LH REAR SEAT BLACK	1	B
	S2275LL125 #1	BELT ASSY-LH REAR SEAT RUST	1	B
	S2275B125 #1	BELT ASSY-LH REAR SEAT BLACK	1	B
	S2275ZZ125 #1	BELT ASSY-LH REAR SEAT RED	1	C
	S2275JJ125 #1	1BELT ASSY-LH REAR SEAT BLUE	1	C
	S2275PP125 #1	BELT ASSY-LH REAR SEAT BROWN	1	C
	S2275CC125 #1	BELT ASSY-LH REAR SEAT GOLD	1	C
	S2275WD125 #1	BELT ASSY-LH REAR SEAT RUST	1	C
	S2275WJ125 #1	BELT ASSY-LH REAR SEAT BURGUNDY	1	C
	S2275WG125 #1	BELT ASSY-LH REAR SEAT GRAY	1	C
	S2275MM125 #1	BELT ASSY-LH REAR SEAT BEIGE	1	C
-18	S1746XXX #2	BELT ASSY-RH REAR SEAT (SEAT BELT ONLY) FSO S2275-111	NP	A
	S2275-111	BELT ASSY-RH REAR SEAT BLACK	1	A
	S2275CC126 #1	BELT ASSY-RH REAR SEAT CHESTNUT BROWN	1	A
	S2275JJ126 #1	BELT ASSY-RH REAR SEAT DUTCH BROWN	1	A
	S2275Z126 #1	BELT ASSY-RH REAR SEAT HUNTER RED	1	A
	S2275KK126 #1	BELT ASSY-RH REAR SEAT MAIZE	1	A
	S2275B126 #1	BELT ASSY-RH REAR SEAT BLACK	1	A
	S1746XXX #2	BELT ASSY-RH REAR SEAT (SEAT BELT ONLY) FSO S2275-111	NP	A
	S2275-111	BELT ASSY-RH REAR SEAT BLACK	1	A
	S2275CC126 #1	BELT ASSY-RH REAR SEAT BROWN	1	B
	S2275JJ126 #1	BELT ASSY-RH REAR SEAT BLUE	1	B
	S2275MM126 #1	BELT ASSY-RH REAR SEAT BEIGE	1	B
	S2275Z126 #1	BELT ASSY-RH REAR SEAT RED	1	B
	S2275NN126 #1	BELT ASSY-RH REAR SEAT GREEN	1	B
	S2275B126 #1	BELT ASSY-RH REAR SEAT BLACK	1	B
	S2275LL126 #1	BELT ASSY-RH REAR SEAT RUST	1	B
	S2275B126 #1	BELT ASSY-RH REAR SEAT BLACK	1	B
	S2275ZZ126 #1	BELT ASSY-RH REAR SEAT RED	1	C
	S2275JJ126 #1	BELT ASSY-RH REAR SEAT BLUE	1	C
	S2275PP126 #1	BELT ASSY-RH REAR SEAT BROWN	1	C
	S2275CC126 #1	BELT ASSY-RH REAR SEAT GOLD	1	C
	S2275WD126 #1	BELT ASSY-RH REAR SEAT RUST	1	C
	S2275WJ126 #1	BELT ASSY-RH REAR SEAT BURGUNDY	1	C
	S2275WG126 #1	BELT ASSY-RH REAR SEAT GRAY	1	C
	S2275MM126 #1	BELT ASSY-RH REAR SEAT BEIGE	1	C
		ATTACHING PARTS		
-19	0711083-1	LATCH ASSY-SEAT BELT INBD	1	
-20	AN4-6A	BOLT INBD	1	
-21	AN960-416	WASHER INBD	1	
-22	AN4-12A	BOLT OUTBD	1	
-23	NAS43HT4-32	SPACER OUTBD	1	
-24	NAS43HT4-12	SPACER OUTBD	1	
-25	NAS679A4	NUT OUTBD	1	
		---*---		

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	1 2 3 4 5 6 7 DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
94 -26	S1746XXX	BELT ASSY-AUXILIARY SEAT (SEAT BELT ONLY) FSO S2275-111 -	NP	
	S2275-111	BELT ASSY-AUXILIARY SEAT BLACK ----------	1	
		ATTACHING PARTS		
-27	0711083-1	LATCH ASSY-SEAT BELT ----------	2	
-28	AN4-6A	BOLT ----------	2	
-29	AN960-416	WASHER ----------	2	
		---*---		
		NOTE. #1 TO BE USED WITH SHOULDER HARNESS.		
		NOTE. #2 WHEN INITIALLY ORDERING THIS PART, ORDER SK182-101.		
		A---R182 SERIAL R18200001 THRU R18200583 FR182 SERIAL FR18200001 THRU FR18200025		
		B---R182 & TR182 SERIAL R18200584 THRU R18201973 FR182 SERIAL FR18200026 THRU FR18200070		
		C---R182 & TR182 SERIAL R18201974 & ON		

Fuselage Equipment (Cont)



R18200584 THRU R18201313
FR18200021 THRU FR18200045

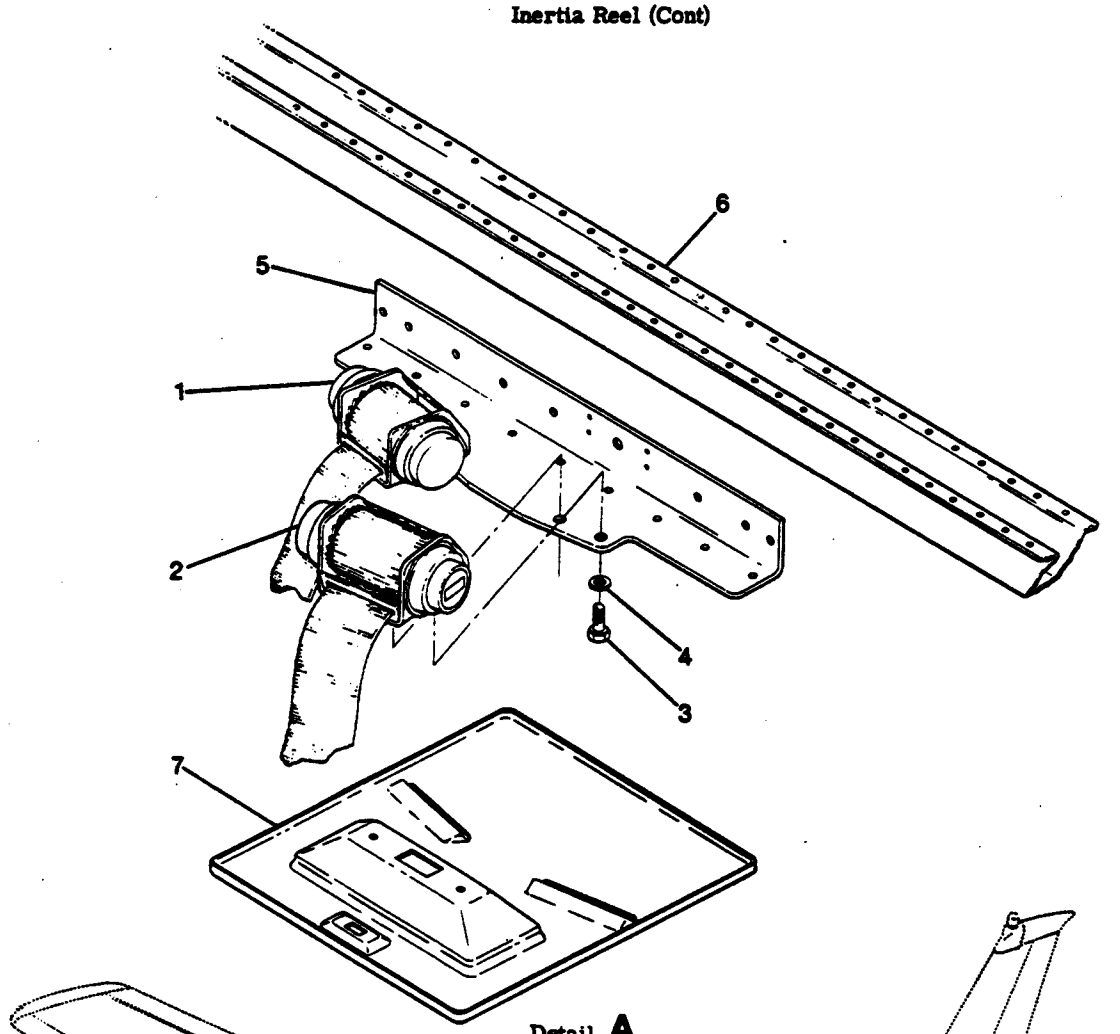
R182 SERIAL R18200001 THRU R18201928
TR182 SERIAL R18200584 THRU R18201928
FR182 SERIAL R18200001 THRU R18200070

Figure 95. Inertia Reel Installation

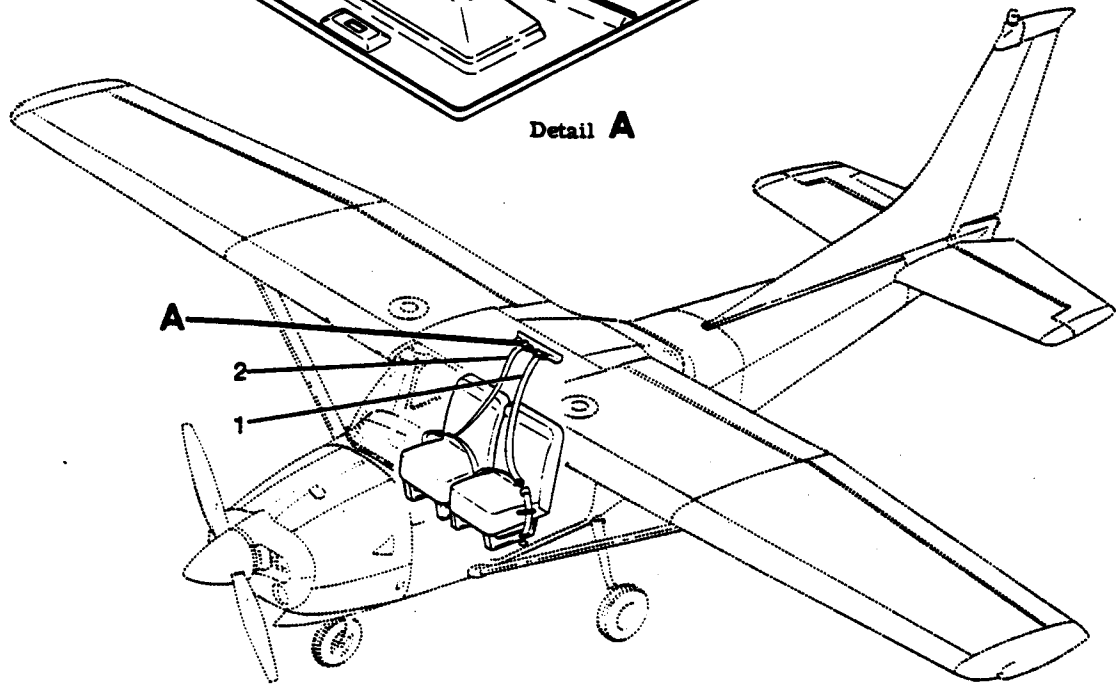
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
95 -		INERTIA REEL INSTALLATION	NP	D
- 1	S2199-3	BELT ASSY-LH BLACK ONLY	1	
- 2	S2199-4	BELT ASSY-RH BLACK ONLY	1	
		ATTACHING PARTS		
- 3	NAS222-9	SCREW	2	
		---*---		
- 4	0701073-1	RIB ASSY-LH	1	
- 5	0701073-2	RIB ASSY-RH	1	
		ATTACHING PARTS		
- 6	AN3-3A	BOLT	2	
- 7	AN960-10L	WASHER	2	
		---*---		
- 8	0701075-1	SUPPORT ANGLE ASSY	2	
		ATTACHING PARTS		
- 9	AN525-832R7	SCREW	2	
		---*---		
	NAS697A3	NUTPLATE	1	
-10	0701074-1	PLATE ASSY-ATTACH FWD	1	
-11	0701074-10	PLATE ASSY-ATTACH AFT	1	
		ATTACHING PARTS		
-12	AN3-3A	BOLT	4	
-13	AN960-10L	WASHER	4	
		---*---		
	NAS696A3	NUTPLATE	1	
	NAS697A3	NUTPLATE	3	
-14	S2195-2	TRIM-4.00 IN LG BKI REF S2195-1-4.00	2	
-15	0701072-1	BULKHEAD ASSY	1	
-16	0711684-3	STIFFENER-CENTER	1	
	0711678-5	STIFFENER-INBD LH	1	
	0711678-6	STIFFENER-INBD RH	1	
-17	0701076-3	DOUBLER	3	
-18	0711677-7	STIFFENER-LH	1	
-19	0701076-1	DOUBLER-LH	1	
-20	0711677-8	STIFFENER-RH	1	
-21	0701076-2	DOUBLER-RH	1	
-22	0701079-1	COVER ASSY-INERTIA REEL	1	A
	0701079-4	COVER ASSY-INERTIA REEL	1	C
		ATTACHING PARTS		
-23	S1021Z4-6	SCREW	4	
		---*---		
-24	0715059-1	BAFFLE-INERTIA REEL	1	
-25	0714051-9	COVER-INERTIA REEL ACCESS	1	B
		ATTACHING PARTS		
-26	S1021Z8-10	SCREW	19	B
	NAS395-18-3	NUTPLATE	19	B
		---*---		
-27	1200542-4	HANGER-HEADLINER SUPPORT	2	C
		ATTACHING PARTS		
-28	S1021A4-6	SCREW	1	C
		---*---		
-29	2215045-1	BRACKET-INERTIA REEL LH	1	C
	2215045-25	BRACKET-INERTIA REEL RH	1	C
		ATTACHING PARTS		
-30	S1021Z6-6	SCREW	2	C
		---*---		

A---R182 SERIAL R18200001 THRU R18200583
FR182 SERIAL FR18200001 THRU FR18200020
B---R182 & TR182 SERIAL R18200584 THRU R18201313
FR182 SERIAL FR18200021 THRU FR18200045
C---R182 & TR182 SERIAL R18201314 THRU R18201928
FR182 SERIAL FR18200046 THRU FR18200070
D---R182 SERIAL R18200001 THRU R18201928
FR182 SERIAL FR18200001 THRU FR18200070
TR182 SERIAL R18200584 THRU R18201928

Inertia Reel (Cont)



Detail **A**

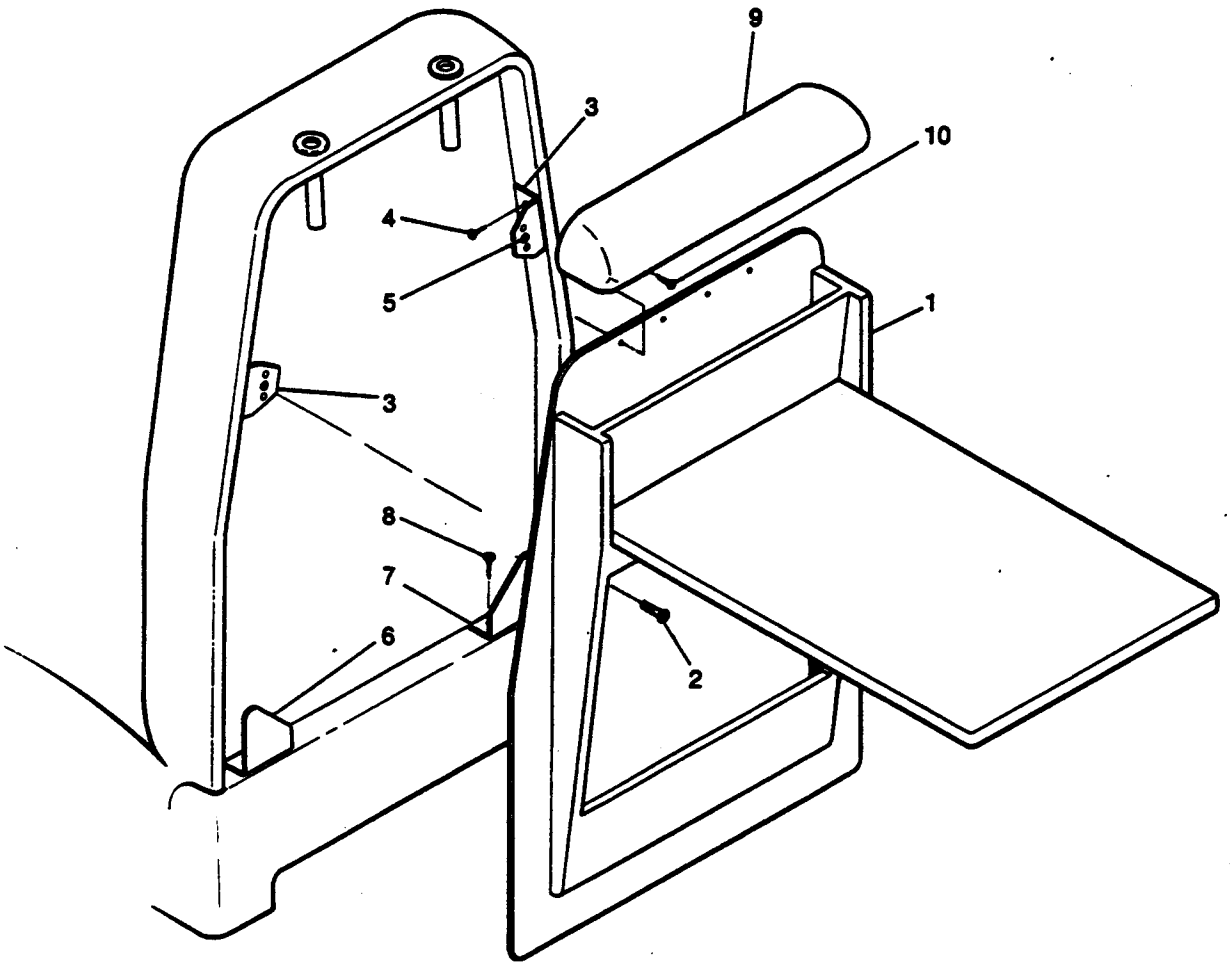


R182 & TR182 SERIAL R18201929 & ON

Figure 95A. Inertia Reel Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
95A-		INERTIA REEL INSTALLATION	NP	A
- 1	S2199-3	BELT ASSY-LH BLACK ONLY	1	
- 2	S2199-4	BELT ASSY-RH BLACK ONLY	1	
		ATTACHING PARTS		
- 3	AN4H-5A	BOLT	2	
- 4	AN960-416	WASHER	2	
		---*---		
	NAS1067A-4	NUTPLATE	2	
- 5	0701139-2	SUPPORT-INERTIA REEL	1	
- 6	SEE FIG. 40	SPAR ASSY-CARRY THRU REAR	1	
- 7	0715092-1	COVER-INERTIA REEL & DOME LIGHT	1	
		A---R182 & TR182 SERIAL R18201929 & ON		

Fuselage Equipment (Cont)

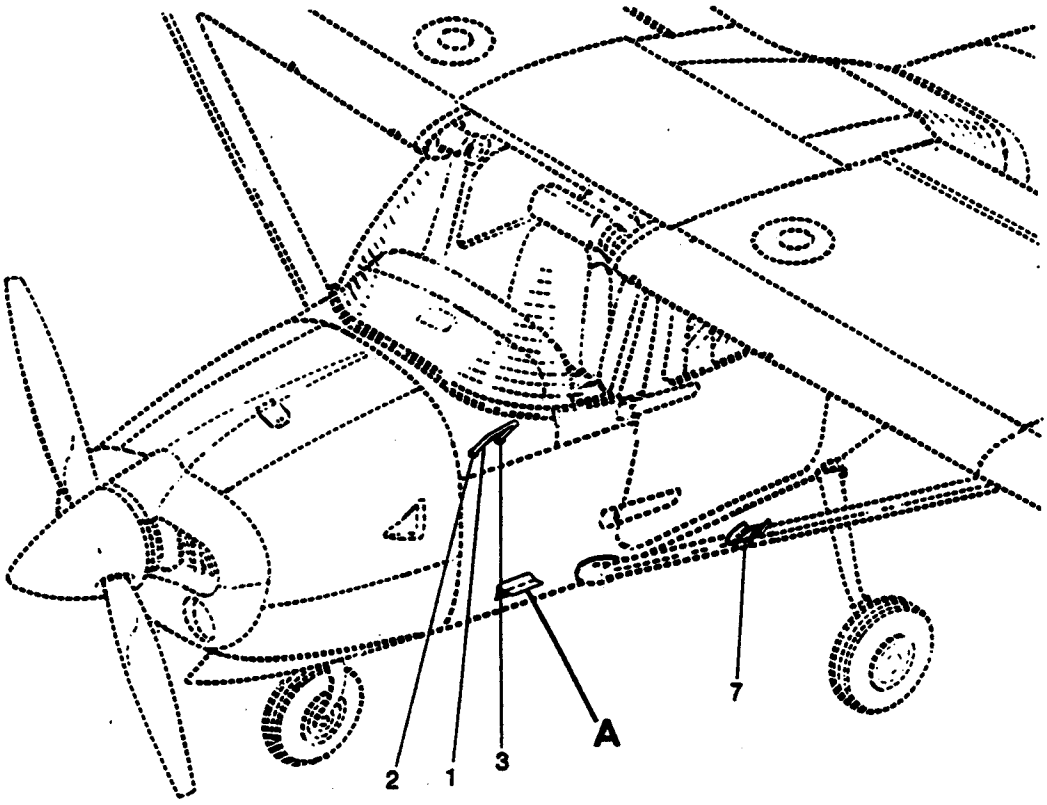


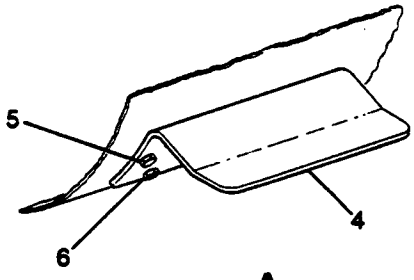
R182 & TR182 SERIAL R18201629 & ON

Figure 96. Table Installation - Front Seat Back

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
96 -			TABLE INSTALLATION-FRONT SEAT BACK ----------	NP	A
- 1	8601-1		TABLE-SEAT BACK PRPA ----------	1	
			ATTACHING PARTS		
- 2	AN525-10-10		SCREW ----------	2	
			---*---		
- 3	1715071-4		BRACKET ASSY-SEAT BACK TABLE ----------	2	
			ATTACHING PARTS		
- 4	S1021A6-10		SCREW ----------	2	
			---*---		
- 5	NAS1068A3		NUTPLATE ----------	1	
- 6	1715071-1		BRACKET-LH ----------	1	
- 7	1715071-2		BRACKET-RH ----------	1	
			ATTACHING PARTS		
- 8	S1021A6-10		SCREW ----------	2	
			---*---		
- 9	1715074-1	#	BUMPER ASSY-TABLE ----------	1	
			ATTACHING PARTS		
-10	S1022A4-8		SCREW ----------	4	
			---*---		
			NOTE. #REFER TO HOW TO ORDER UPHOLSTERED PARTS-PAGE XVIII.		
			A---R182 & TR182 SERIAL R18201629 & ON		

Fuselage Equipment (Cont)





Detail A

R182 & TR182 SERIAL R18201629 & ON

Figure 97. Step & Handle Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
97 -	*	STEP & HANDLE INSTALLATION	NP	A
- 1	1613224-2	HANDLE	2	
		ATTACHING PARTS		
- 2	AN960-416	WASHER-FWD	2	
	MS21042L4	NUT	1	
- 3	S1450-4H12-050	WASHER-AFT	2	
	MS21042L4	NUT	1	
		---*---		
- 4	0701126-1	STEP-LH	1	
	0701126-2	STEP-RH	1	
		ATTACHING PARTS		
- 5	AN3-4A	BOLT	1	
	MS21044N3	NUT	1	
	AN970-3	WASHER	1	
- 6	AN3-4A	BOLT	4	
	MS21044N3	NUT	4	
	AN960D10L	WASHER	4	
		---*---		
- 7	0721207-1	STEP ASSY-STRUT LH	1	
	0721207-2	STEP ASSY-STRUT RH	1	
		ATTACHING PARTS		
	AN3-3A	BOLT	2	
	AN960-10L	WASHER	2	
	MS21044N3	NUT	2	
		---*---		

NOTE. *NOT FOR FIELD INSTALLATION.
SPARES FOR FACTORY INSTALLED PARTS ONLY.

A---R182 & TR182 SERIAL R18201629 & ON

Fuselage Equipment (Cont)

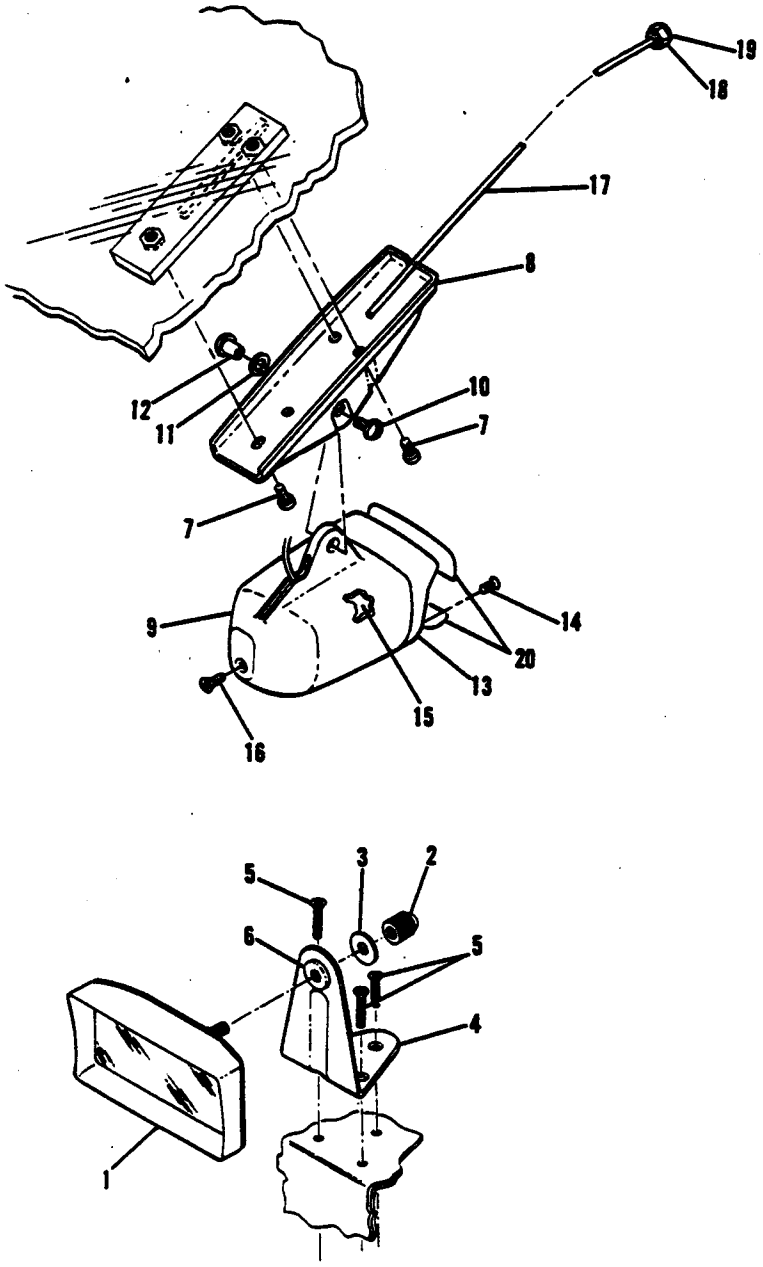
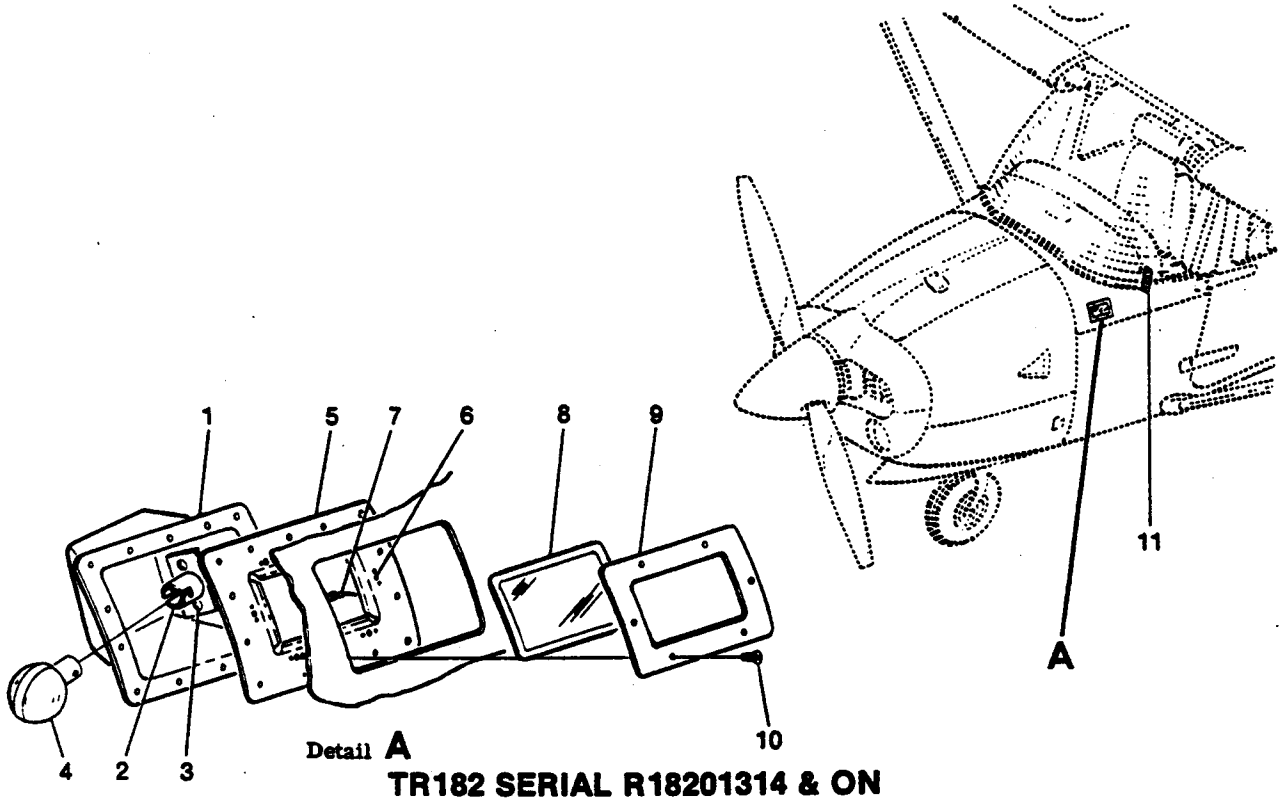


Figure 98. Rear View Mirror & Compass Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
98 -		REAR VIEW MIRROR INSTALLATION	NP	
- 1	0500312-2	MIRROR & COVER ASSEMBLY	1	
		ATTACHING PARTS		
- 2	0500313-1	NUT	1	
- 3	S1450-4A11-063	WASHER	1	
		---*---		
- 4	1213293-1	BRACKET ASSY	1	
		ATTACHING PARTS		
- 5	AN507B832R8	SCREW	3	
		---*---		
- 6	MS35489-6	GROMMET	1	
		COMPASS INSTALLATION	NP	
	0413517-7	COMPASS ASSY	1	
		ATTACHING PARTS		
- 7	AN500B8-6	SCREW	3	
		---*---		
- 8	0413517-3	BASE-COMPASS	1	
- 9	0413517-5	CUP-COMPASS	1	
		ATTACHING PARTS		
-10	D366	SCREW	1	
-11	AN960-D10L	WASHER	1	
-12	D4023X.375	POST	1	
		---*---		
-13	0413517-15	BEZEL-COMPASS	1	
		ATTACHING PARTS		
-14	AN510B4R8	SCREW	2	
		---*---		
-15	C660501-0102	COMPASS	1	
		ATTACHING PARTS		
-16	AN507B832R14	SCREW	1	
		---*---		
	MS25237-327	BULB-COMPASS	1	
-17	0713817-1	TUBE ASSEMBLY	1	
		ATTACHING PARTS		
-18	S1216-3	NUT	1	
-19	AN936A416	WASHER	1	
	NAS620A416L	WASHER	1	
		---*---		
-20	SEE FIG 3	PLACARD-COMPASS CORRECTION	2	

De-Ice System

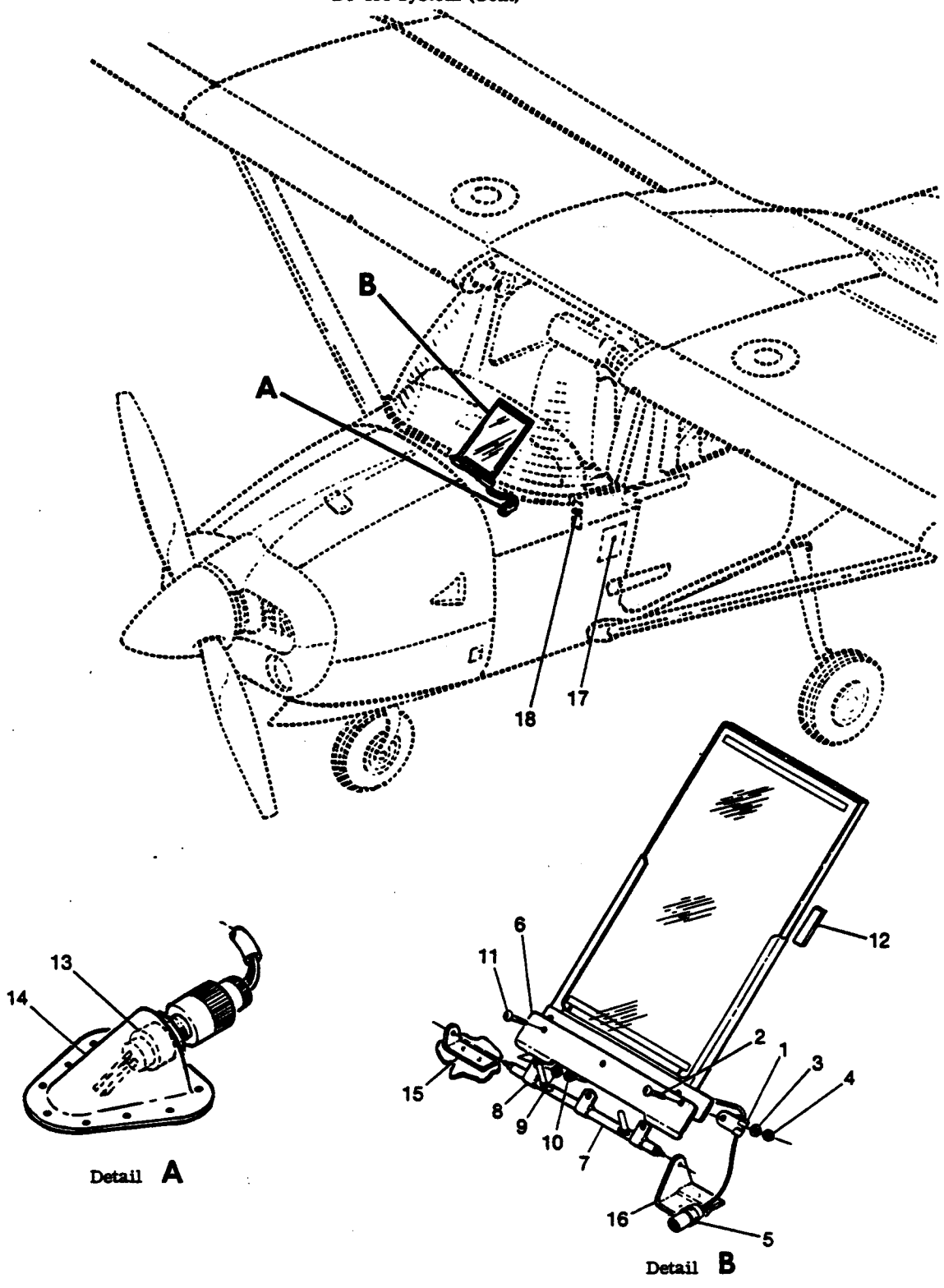


TR182 SERIAL R18201314 & ON

Figure 99. Ice Detector Light Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
99 -	2201064-1	ICE DETECTOR LIGHT INSTALLATION	1	A
- 1	1201114-3	BRACKET ASSY	1	
- 2	1201115-1	SOCKET-LAMP	1	
		ATTACHING PARTS		
- 3	AN515-6R6	SCREW	2	
	AN960-6L	WASHER	2	
	MS21044N06	NUT	2	
		---*---		
- 4	MS25338-7079	LAMP	1	
- 5	1201111-1	DOUBLER ASSY-LENS	1	
- 6	NAS680A06	NUTPLATE	6	
- 7	S1367-1-4	TERMINAL	1	
	AN960-3	WASHER		
- 8	1201113-1	LENS-ICE DETECTOR LIGHT	1	
- 9	1201112-1	COVER ASSY-ICE DETECTOR LIGHT	1	
		ATTACHING PARTS		
-10	AN507-632R7	SCREW	6	
		---*---		
-11	SEE FIG 86	LIGHT SWITCH	1	
		A---TR182 SERIAL R18201314 & ON		

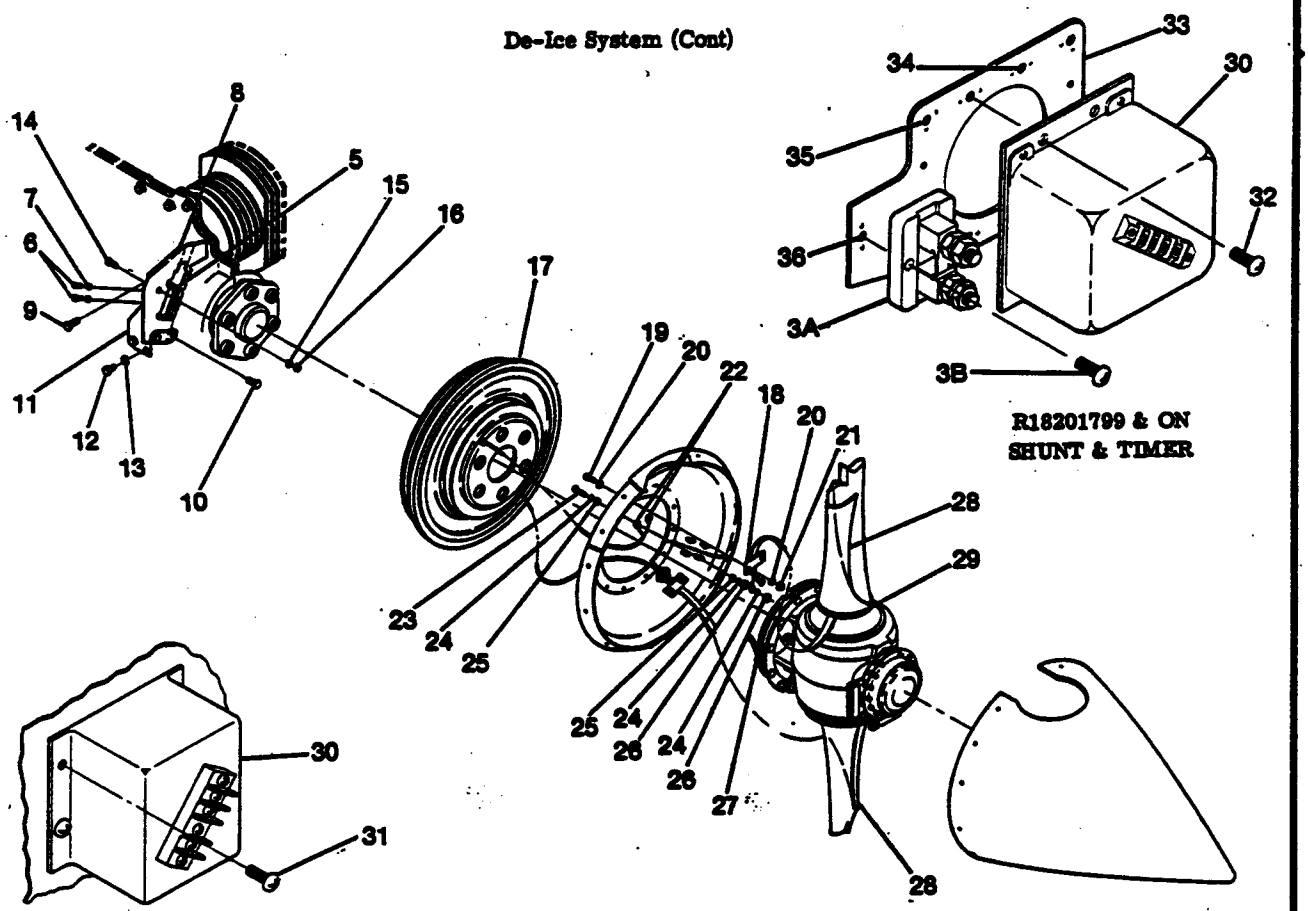
De-Ice System (Cont)

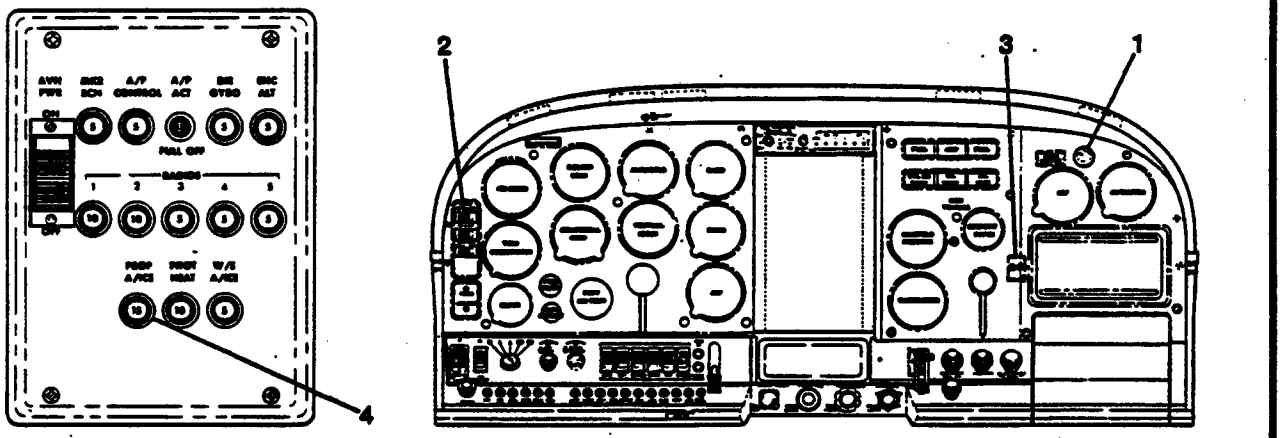


TR182 SERIAL R18201314 & ON

Figure 100. Windshield Anti-Ice Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
100 -		WINDSHIELD ANTI ICE INSTALLATION	NP	A
	1513460-6	ANTI ICE ASSY-WINDSHIELD	1	
- 1	MS21919DG2	CLAMP	1	
		ATTACHING PARTS		
- 2	AN515-6R6	SCREW	1	
- 3	AN960-6	WASHER	1	
- 4	MS21044N06	NUT	1	
		---*---		
- 5	KPT06E82P	PLUG CED 7.00 IN LG	1	
- 6	1513477-5	STOP ASSY	1	
	1513477-3	BUMPER-STOP ASSY	2	
- 7	1513463-1	RELEASE ASSY	1	
		ATTACHING PARTS		
- 8	AN742D5	CLAMP	3	
- 9	AN960-6	WASHER	3	
-10	MS21044N06	NUT	3	
-11	AN515-6R6	SCREW	3	
		---*---		
-12	1513478-1	BUMPER-WINDSHIELD ANTI ICE	2	
-13	MS3114E8-2S	RECEPTACLE		
-14	2101012-1	COVER-ANTI ICE PLUG	1	
-15	2201056-4	BRACKET-INBD	1	
-16	2201072-1	BRACKET-OUTBD	1	
-17		CIRCUIT BREAKER SEE INSTRUMENT PANEL	1	
-18		SWITCH-ANTI ICE SEE INSTRUMENT PANEL	1	
		A---TR182 SERIAL R18201314 & ON		



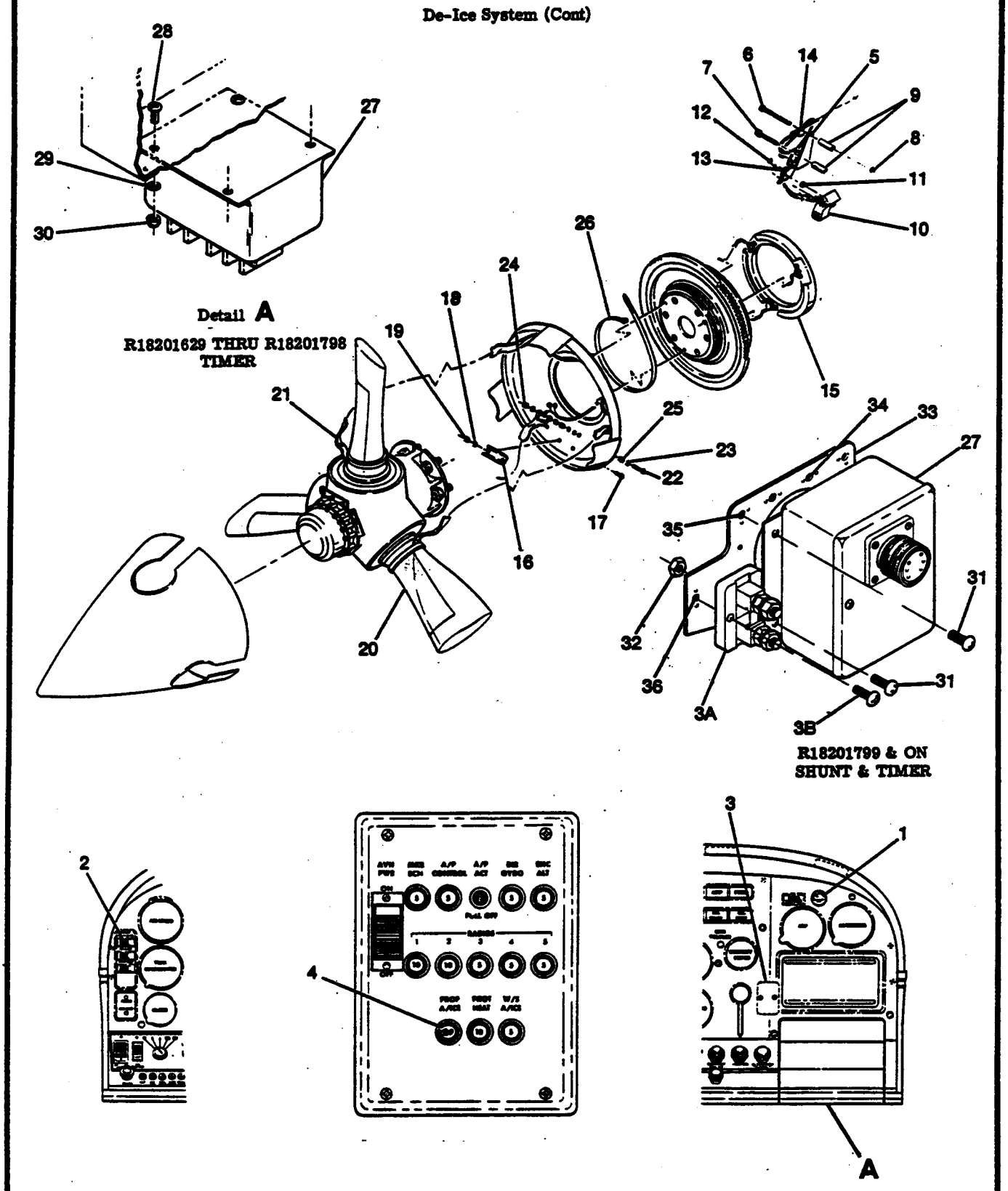


TR182 SERIAL R18201314 & ON

Figure 101. Propeller De-Ice Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
101 -		PROPELLER DE ICE INSTALLATION	NP	A
- 1	C662503-0108	GAUGE-PROP DE ICE	1	
- 2	S2160-1	SWITCH-PROP DE ICE	1	
- 3	22-370-20	SHUNT-PROP DE ICE EDOA	1	
		ATTACHING PARTS		
	AN515-8R10	SCREW	2	B
	AN960-8	WASHER	2	B
	MS21044N08	NUT	2	B
		---*---		
- 3A	2270045-1	SHUNT ASSY	1	C
		ATTACHING PARTS		
- 3B	AN515-8R14	SCREW	2	C
		---*---		
	22-370-20	SHUNT	1	C
	MS25171-15	NIPPLE	2	C
- 4	S1360-15L	CIRCUIT BREAKER-PROP DE ICE 15 AMP	1	
- 5	3E2071	MODULAR BRUSH ASSY GD	1	
		ATTACHING PARTS		
- 6	AN500AD6-4	SCREW	2	
- 7	AN960C8	WASHER	2	
		---*---		
- 8	4E1594	MOUNTING BRACKET ASSY GD	1	
		ATTACHING PARTS		
- 9	MS20074-04-13	BOLT	1	
	AN960C416	WASHER	AR	
-10	MS20074-05-12	BOLT	1	
	NAS42DD10-22	SPACER	1	
		---*---		
-11	3E1584	SUPPORT BRACKET GD	1	
		ATTACHING PARTS		
-12	MS20074-06-05	BOLT	1	
-13	MS35333-42	WASHER	1	
-14	MS51957-45	SCREW	1	
-15	AN960C8	WASHER	1	
-16	MS21045-08	NUT	1	
		---*---		
-17	5E1857-1	STARTER RING GEAR ASSY GD	1	
-18	3E1271-2	LEAD CLIP GD	2	
		ATTACHING PARTS		
-19	MS51957-30	SCREW	2	
-20	AN960C6	WASHER	4	
-21	MS21045-06	NUT	2	
		---*---		
-22	32442	TERMINAL	8	
-23	6-32X.875	SCREW-BRASS	4	
-24	MS35333-37	WASHER	12	
-25	2E1260	BUSHING GD	8	
-26	MS35649-265	NUT	8	
-27	MS3367-6-9	TIE STRAP	1	
-28	4E2200-3	DE ICER BOOT-PROP GD	2	
-29	2E1291	RESTRAINER STRAP GD	2	
-30	3E1899-1	TIMER-PROP DE ICE GD	1	
		ATTACHING PARTS		
-31	AN520-10R8	SCREW	3	B
	AN3-26A	BOLT	1	B
-32	AN520-10R8	SCREW	4	C
		---*---		
-33	2201092-2	ADAPTOR ASSY-PLATE	1	C
-34	NAS680A3	NUTPLATE	4	C
-35	NAS684A3	NUTPLATE	2	C
-36	NAS680A08	NUTPLATE	2	C

A---TR182 SERIAL R18201314 & ON
B---TR182 SERIAL R18201314 THRU R18201798
C---TR182 SERIAL R18201799 & ON



TR182 SERIAL R18201629 & ON

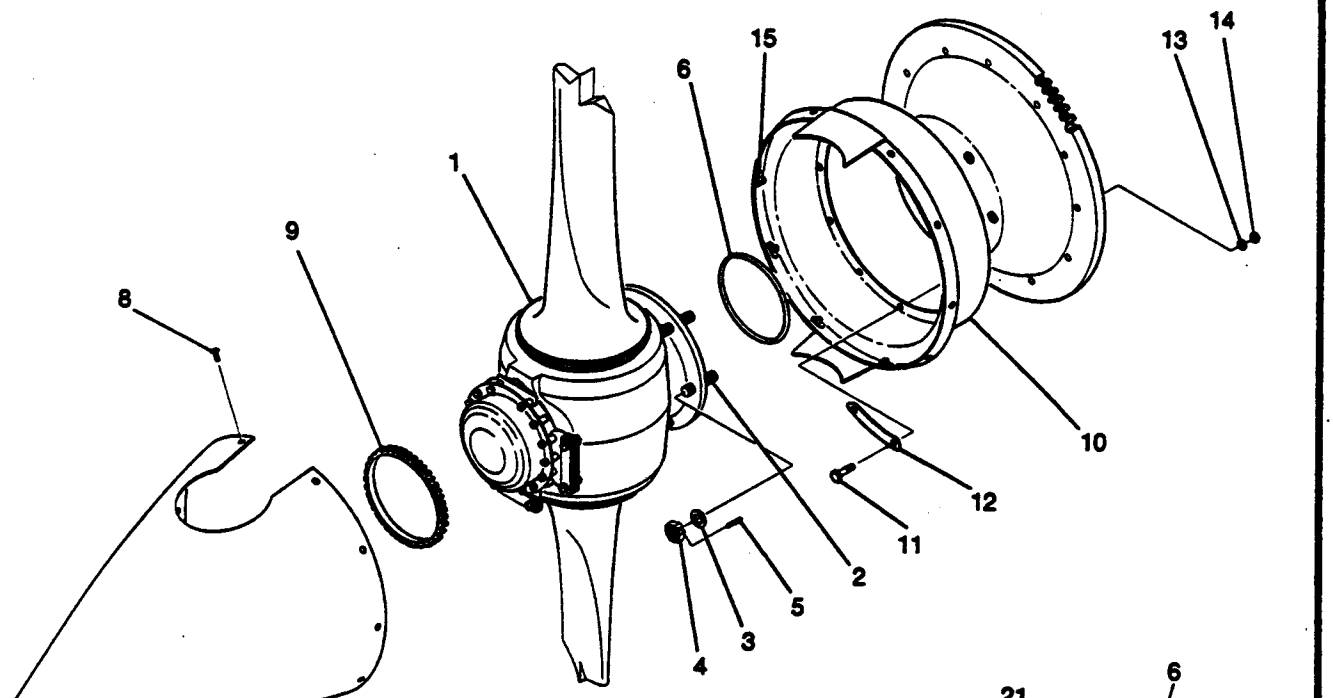
Figure 102. Propeller De-Ice Installation - 3 Bladed

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
102 -			PROPELLER DE ICE INSTALLATION 3 BLADED	NP	A
- 1	C662503-0107		GAGE-PROP DE ICE AMMETER SEE INSTRUMENT PANEL	1	
- 2	S2160-1		SWITCH-PROP DE ICE SEE INSTRUMENT PANEL	1	
- 3	22-370-20		SHUNT-PROP DE ICE EDDA	1	
			ATTACHING PARTS		
	AN515-8R10		SCREW	2	B
	AN960-8		WASHER	2	B
	MS21044N08		NUT	2	B
			---*---		
- 3A	2270045-1		SHUNT ASSY	1	C
			ATTACHING PARTS		
- 3B	AN515-8R14		SCREW	2	C
			---*---		
	22-370-20		SHUNT	1	C
	MS25171-15		NIPPLE	2	C
- 4	S1360-20L		CIRCUI BREAKER-PROP DE ICE 20 AMP	1	
- 5	C40136	*	BRACKET ASSY-BRUSH BLOCK MOUNTING MCL	1	
			ATTACHING PARTS		
- 6	A2513-85	*	BOLT MCL	1	
- 7	A2513-84	*	BOLT MCL	1	
- 8	A1638-4	*	WASHER MCL	2	
- 9	A40137	*	SPACER MCL	2	
			---*---		
-10	C40179		BRUSH BLOCK ASSY MCL	1	
			ATTACHING PARTS		
-11	B20024-7		SPACER MCL	4	
-12	S1635-100	*	SCREW MCL	2	
-13	A1638-7	*	WASHER MCL	2	
			---*---		
-14	S2300-14		BRACKET	3	
	MS21919DG2		CLIP	3	
	AN520-10R6		SCREW	3	
	AN960PD10		WASHER	3	
	MS21045L3		NUT	3	
-15	D40158	*	SLIP RING & STARTER SUPPORT ASSY MCL	1	
-16	1201074-1		LEAD CLIP	3	
			ATTACHING PARTS		
-17	AN500D6-8		SCREW	3	
-18	AN960C6		WASHER	3	
-19	MS21045L06		NUT	3	
			---*---		
-20	C165013-0705		DE-ICE BOOT-PROP	3	
-21	C165013-0703		RETAINER STRAP-DE ICE BOOT	3	
			ATTACHING PARTS		
-22	AN515UB6R12		SCREW	3	
-23	MS35333-37		WASHER	9	
-24	MS35649-265		NUT	6	
-25	S1527-1		WASHER	6	
			---*---		
-26	MS3367-6-3	*	TIE STRAP	1	
-27	C165020-0101		TIMER-DE ICE	1	
			ATTACHING PARTS		
-28	AN515-10R6		SCREW	4	B
-29	AN960PD10		WASHER	4	B
-30	MS21044N3		NUT	4	B
-31	AN520-10R8		SCREW	4	C
-32	MS21044N3		NUT	2	C
			---*---		
-33	2201092-2		ADAPTOR ASSY-PLATE	1	C
-34	NAS680A3		NUTPLATE	4	C
-35	NAS684A3		NUTPLATE	2	C
-36	NAS680A08		NUTPLATE	2	C

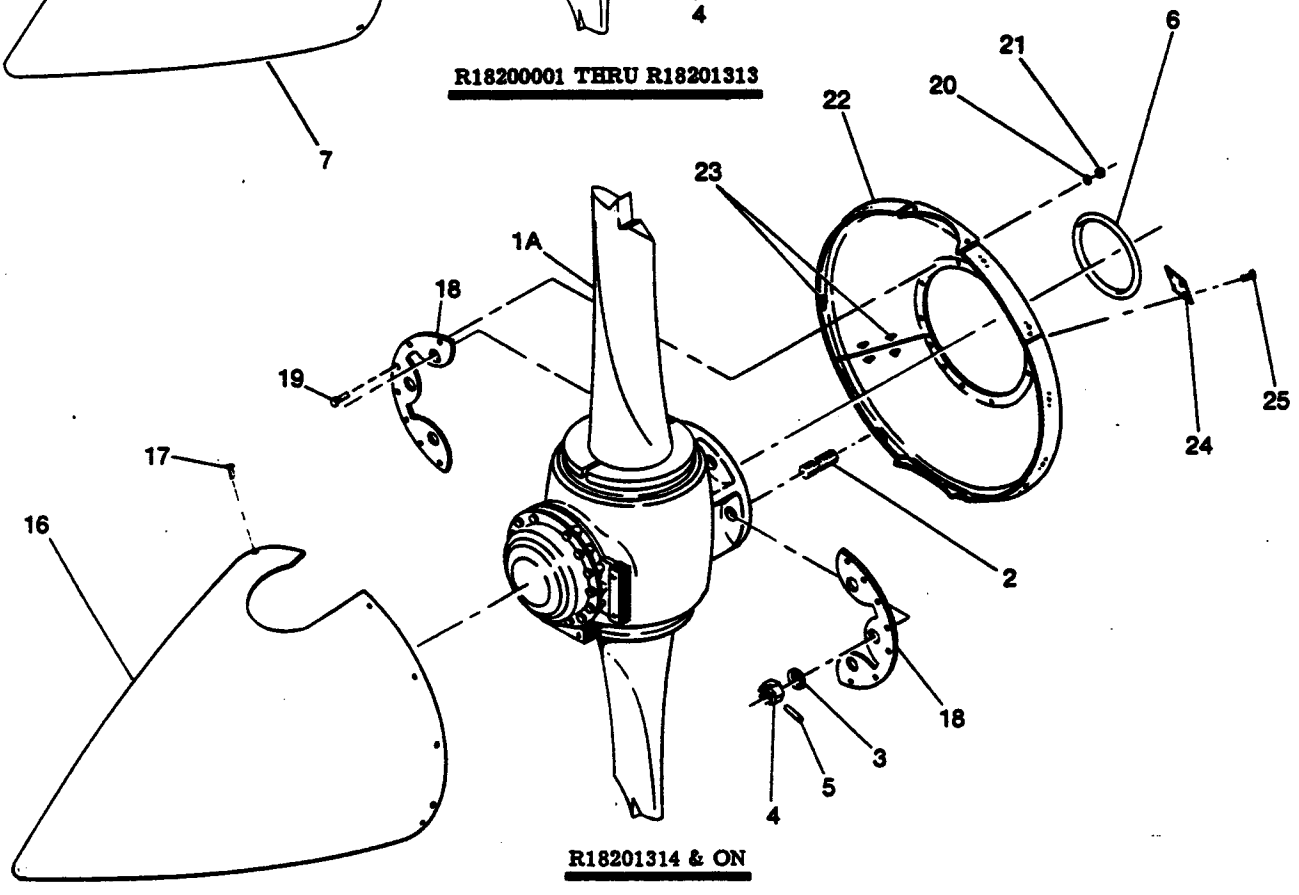
NOTE. *THESE PARTS INCLUDED IN MCCAULEY KIT.

A---TR182 SERIAL R18201629 & ON
B---TR182 SERIAL R18201629 THRU R18201798
C---TR182 SERIAL R18201799 & ON

Propeller



R18200001 THRU R18201313



R18201314 & ON

Figure 103. Propeller Installation

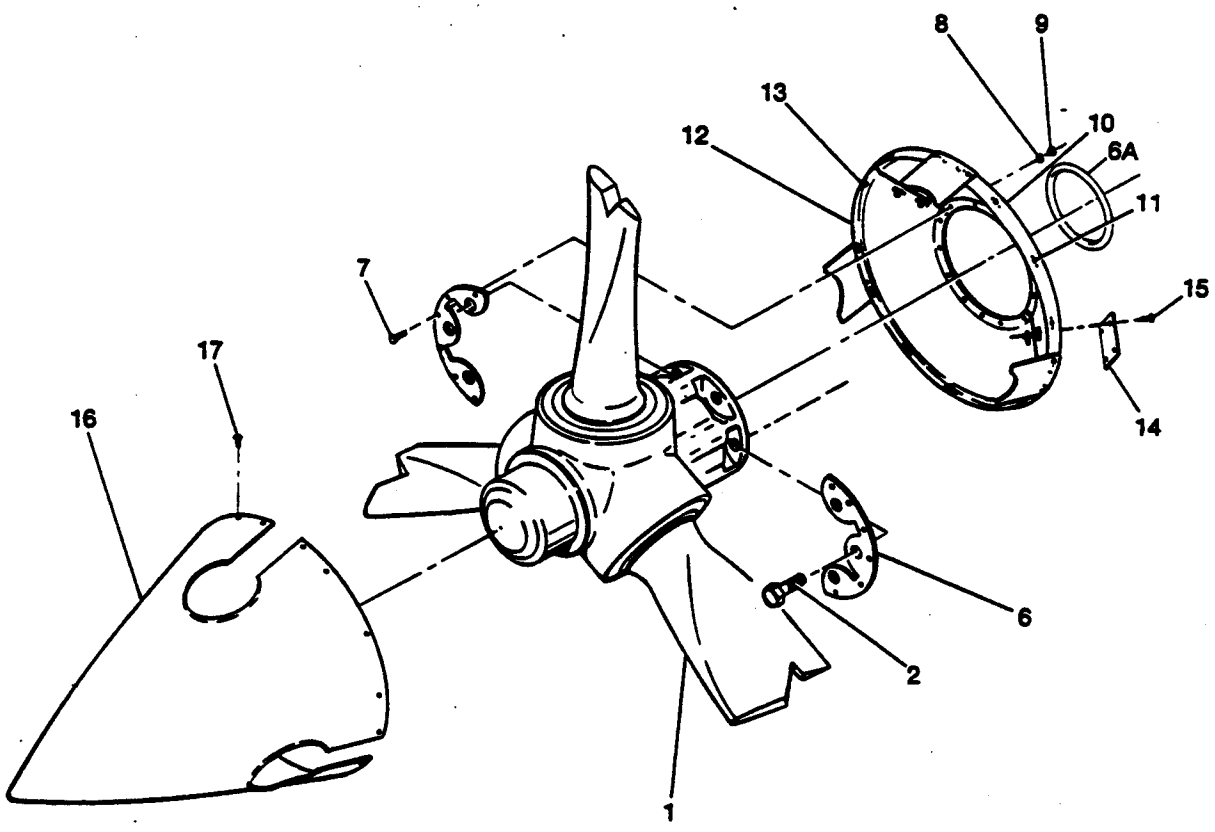
FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
103 -			PROPELLER & SPINNER INSTALLATION	NP	
- 1	P2144392-61	*	PROPELLER ASSY-MCCAULEY MODEL B2D34C214/90DHB8	1	A
			82 IN DIA REF C161008-0107		
	P2174990-01	*	PROPELLER ASSY-MCCAULEY MODEL B2D34C217/90DHB-8	1	B
			82 IN DIA REF C161008-0108		
- 1A	P2185053-01	*	PROPELLER ASSY-MCCAULEY MODEL B2D34C218/90DHB-8	1	D
			82 IN DIA REF C161008-0109		
	P2195054-01	*	PROPELLER ASSY-MCCAULEY MODEL B2D34C219/90DHB-8	1	E
			82 IN DIA REF C161008-0110		
			ATTACHING PARTS		
- 2	AN2513-89	**	STUD MCL	6	
- 3	A1638-10	**	WASHER MCL	6	
- 4	A1639-9	**	NUT MCL	6	
- 5	A3150-1	**	ROLLPIN MCL	6	
- 6	A1633-11	**	O RING MCL	1	
			---*---		
- 7	0752637-16		DOME ASSY	1	C
			ATTACHING PARTS		
- 8	NAS221-8		SCREW	10	C
			---*---		
- 9	S1050-1		GROMMET 14.14 IN LG BKI REF S1050-1-14.14	1	
-10	1750051-1		BULKHEAD ASSY	1	C
			ATTACHING PARTS		
-11	AN4-10		BOLT	12	C
-12	1750042-1		SHIM	6	C
-13	AN960-416		WASHER	12	C
-14	MS21042L4		NUT	12	C
			---*---		
-15	NAS680A3		NUTPLATE	10	
-16	2250123-1		DOME ASSY-SPINNER WEU 2250123-3	1	H
	2250123-3		DOME ASSY-SPINNER	1	J
			ATTACHING PARTS		
-17	NAS221-8		SCREW	12	F
	S1164-1		WASHER	12	G
			---*---		
	2250121-1		BULKHEAD ASSY-SPINNER	1	F
			ATTACHING PARTS		
-18	C5046		ATTACH PLATE MCL	2	F
-19	AN3-3A		BOLT	12	F
-20	AN960-10L		WASHER	12	F
-21	MS20365-1032C		NUT	12	F
			---*---		
-22	2250121-5		BULKHEAD HALF ASSY	2	
-23	NAS697A3		NUTPLATE	10	
-24	2250121-4		CONNECTOR-BULKHEAD HALF	2	
			ATTACHING PARTS		
-25	NAS603-6		SCREW	4	
			---*---		

NOTE. *FOR DETAILS OF THIS PROPELLER REFER TO APPLICABLE MCCAULEY MANUAL.

NOTE. **THESE PARTS SUPPLIED WITH PROPELLER.

A---R182 SERIAL R18200001 THRU R18201313
FR182 SERIAL FR18200001 THRU FR18200044
B---TR182 SERIAL R18200584 THRU R18201313
C---R182 & TR182 SERIAL R18200001 THRU R18201313
FR182 SERIAL FR18200001 THRU FR18200044
D---R182 SERIAL R18201314 & ON
FR182 SERIAL FR18200045 THRU FR18200070
E---TR182 SERIAL R18201314 & ON
F---R182 & TR182 SERIAL R18201314 & ON
FR182 SERIAL FR18200045 THRU FR18200070
G---R182 & TR182 SERIAL R18201755 & ON
H---R182 & TR182 SERIAL R18201314 THRU R18201898
FR182 SERIAL FR18200045 THRU FR18200070
J---R182 & TR182 SERIAL R18201899 & ON

Propeller (Cont)



R182 & TR182 SERIAL R18201629 & ON

Figure 104. Propeller & Spinner Installation - 3 Bladed

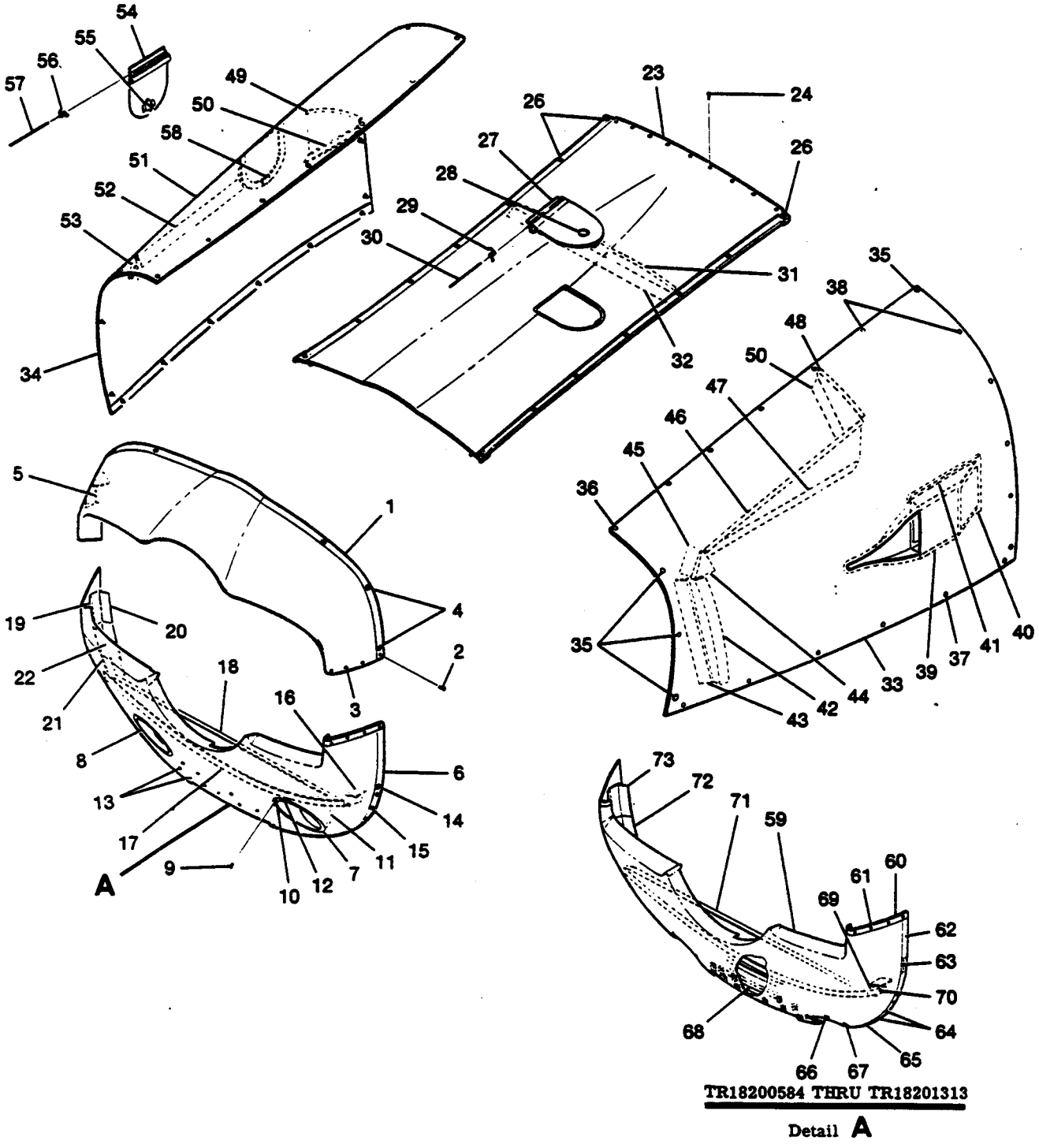
FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
104 -			PROPELLER & SPINNER INSTALLATION-3 BLADED	NP	A
- 1	P4075158-01	*	PROPELLER ASSY-MCCAULEY MODEL B3D32C407/82ND-3 79.0 IN DIA REF C161007-301 R182 ONLY	1	
			ATTACHING PARTS		
- 2	A2513-89	**	BOLT MCL	6	
- 3			DELETED		
- 4			DELETED		
- 5			DELETED		
- 6	C5046	**	ATTACH PLATE MCL	2	
- 6A	A1633-11	**	O RING	1	
			---*---		
	2252073-1		BULKHEAD ASSY-SPINNER	1	
			ATTACHING PARTS		
- 7	AN3-3A		BOLT	12	
- 8	AN960-10L		WASHER	12	
- 9	MS20365-1032C		NUT	12	
			---*---		
-10	2252073-2		BULKHEAD HALF ASSY	1	
-11	NAS697A3		NUTPLATE	12	
-12	2252073-3		BULKHEAD HALF ASSY	1	
-13	NAS697A3		NUTPLATE	11	
-14	2250121-4		CONNECTOR-BULKHEAD HALF	2	
			ATTACHING PARTS		
-15	NAS603-6		SCREW	4	
			---*---		
-16	2252074-1		SPINNER DOME ASSY	1	B
	2252074-3		SPINNER DOME ASSY	1	C
			ATTACHING PARTS		
-17	NAS221-8		SCREW	15	
	S1164-1		WASHER	15	D
			---*---		

NOTE. *FOR DETAILS OF THIS PROPELLER REFER TO APPLICABLE MCCAULEY MANUAL

NOTE. **THESE PARTS SUPPLIED WITH PROPELLER

A---R182 & TR182 SERIAL R18201629 & ON
B---R182 & TR182 SERIAL R18201629 THRU R18201798
C---R182 & TR182 SERIAL R18201799 & ON
D---R182 & TR182 SERIAL R18201755 & ON

Engine Cowl



TR18200584 THRU TR18201313

Detail **A**

R182 & TR182 SERIAL R18200001 THRU R18201313
FR182 SERIAL FR18200001 THRU FR18200045

Figure 105. Upper Cowl & Nose Cap Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7 ›	UNITS PER ASSY	USABLE ON CODE
105 -		UPPER COWL & NOSECAP INSTALLATION	NP	C
- 1	2252021-25	NOSECAP ASSY-UPPER	1	
		ATTACHING PARTS		
- 2	AN509-10R8	SCREW	8	
		---*---		
- 3	S1589-3	EYELET	8	
- 4	S2319-50	RECEPTACLE	6	
- 5	2255041-28	BAFFLE-UPPER VERTICAL	1	
	2255041-13	SEAL	1	
	2255041-22	SEAL	1	
- 6	2252021-28	NOSECAP ASSY-LOWER	1	A
- 7	2252021-17	HOUSING ASSY-LANDING LIGHT LH	1	
- 8	2252021-18	HOUSING ASSY-LANDING LIGHT RH	1	
		ATTACHING PARTS		
- 9	AN509-10R8	SCREW	5	
		---*---		
-10	S1589-3	EYELET	5	
-11	0752645-1	ATTACH RING-LH	1	
	0752645-2	ATTACH RING-RH	1	
	NAS697A08	NUTPLATE	3	
-12	NAS680A08	NUTPLATE	5	
-13	S1589-3	EYELET	12	
-14	S2319-50	RECEPTACLE	2	
-15	NAS686A3	NUTPLATE	14	
-16	2255041-5	BAFFLE ASSY-LH HORIZONTAL	1	
	2255041-6	SEAL	1	
-17	2255041-8	BAFFLE ASSY-CENTER HORIZONTAL	1	
-18	2255041-10	SEAL	1	
-19	2255041-27	BAFFLE ASSY-MID VERTICAL	1	
-20	2255041-16	SEAL	1	
-21	2255041-26	BAFFLE ASSY-LWR VERTICAL	1	
-22	2255041-19	SEAL	1	
-23	2252042-14	COWL ASSY-UPPER CENTER	1	
		ATTACHING PARTS		
-24	AN509-10R7	SCREW	9	
		---*---		
-25		DELETED NEVER USED		
-26	244-16	RECEPTACLE	14	
-27	0552173-31	DOOR ASSY-ACCESS	1	
-28	KM610-064	LATCH ASSY-COWL DOOR CLC	1	
-29	1552010-1	SPRING	1	
-30	1552004-17	PIN-HINGE	1	
-31	2252039-1	BAFFLE	1	
-32	2252039-7	SEAL	1	
-33	2252042-15	COWL ASSY-UPPER LH	1	
-34	2252042-16	COWL ASSY-UPPER RH	1	
-35	S2319-3	STUD	4	
	S2319-20	GROMMET	4	
	CM2791-1	SNAP RING	4	
-36	S2319-5	STUD	1	
	S2319-20	GROMMET	1	
	CM2791-1	SNAP RING	1	
-37	S2319-5	STUD	6	
	S2319-21	GROMMET	6	
	CM2791-1	SNAP RING	6	
-38	S2319-2	STUD	10	
	S2319-20	GROMMET	10	
	CM2791-1	SNAP RING	10	
-39	2252038-1	SCOOP ASSY-INDUCTION	1	
-40	S1047-3	SEAL-5.62 IN LG BK1 REF. S1047-3-5.62	2	
-41	S1047-3	SEAL-8.50 IN LG BK1 REF. S1047-3-8.50	2	
-42	2252023-5	BAFFLE ASSY-LH FORWARD	1	
-43	2252023-3	SEAL	1	
-44	2252027-1	BAFFLE ASSY-LH CORNER	1	
-45	2252027-3	SEAL	1	
	2252027-4	SEAL	1	

CONTINUED ON NEXT PAGE

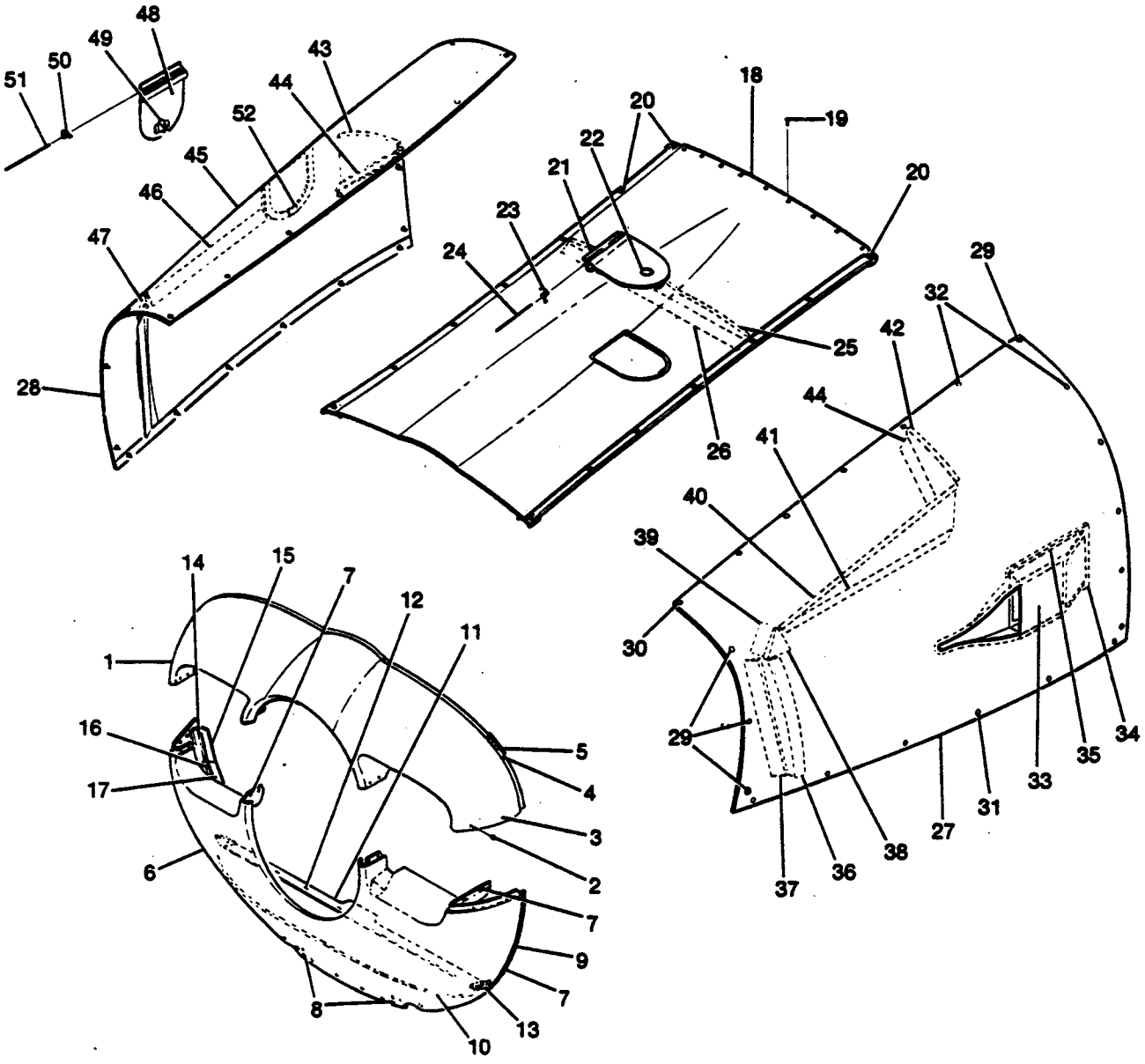
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
105 -46	2252024-1	BAFFLE ASSY-LH HORIZONTAL	1	
-47	2252024-3	SEAL	1	
-48	2252028-1	BAFFLE ASSY-LH AFT	1	
-49	2252028-2	BAFFLE ASSY-RH AFT	1	
-50	2252028-5	SEAL	1	
-51	2252025-1	BAFFLE ASSY-RH HORIZONTAL	1	
-52	2252025-3	SEAL	1	
-53	2252026-1	BAFFLE ASSY-RH CORNER WEU 2252069-1	1	D
	2252069-1	BAFFLE ASSY-RH CORNER	1	E
	2252026-3	SEAL	1	
-54	0552173-33	DOOR ASSY-COWL ACCESS	1	
-55	KM610-064	LATCH ASSY-COWL DOOR CLC	1	
-56	1552010-1	SPRING	1	
-57	1552004-17	PIN-HINGE	1	
-58	1552004-25	STRIKER	1	
-59	2252053-10	NOSE CAP ASSY-LOWER	1	B
-60	2252020-1	STIFFENER ASSY-LH	1	B
	2252020-2	STIFFENER ASSY-RH	1	B
-61	NAS697A3	NUTPLATE	4	B
-62	1552013-12	STRIP	9	B
-63	S2319-50	RECEPTACLE	2	B
-64	NAS686A3	NUTPLATE	6	B
-65		DELETED NOT AVAILABLE		
-66	1252014-15	REINFORCEMENT	4	B
-67	S1589-3	EYELET	4	B
-68	2252052-1	HEATSHIELD	1	B
-69	2255041-5	BAFFLE ASSY-LH HORIZONTAL	1	B
-70	NAS697A3	NUTPLATE	1	B
-71	2255041-8	BAFFLE ASSY-HORIZONTAL	1	B
-72	2255041-26	BAFFLE ASSY-LWR VERTICAL	1	B
-73	2255041-27	BAFFLE ASSY-MID VERTICAL	1	B

A---R182 SERIAL R18200001 THRU R18201313
FR182 SERIAL FR18200001 THRU FR18200045
B---TR182 SERIAL R18200584 THRU R18201313
C---R182 SERIAL R18200001 THRU R18201313
FR182 SERIAL FR18200001 THRU FR18200045
TR182 SERIAL R18200584 THRU R18201313
D---R182 SERIAL R18200001 THRU R18201221
FR182 SERIAL FR18200001 THRU FR18200045
E---R182 SERIAL R18201222 THRU R18201313

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
106 -		UPPER COWL & NOSECAP INSTALLATION	NP	A
- 1	2252068-9	NOSECAP ASSY-UPPER TR182	1	
	2252068-1	NOSECAP ASSY-UPPER R182	1	
		ATTACHING PARTS		
- 2	AN509-10R8	SCREW	12	
		---*---		
- 3	S1589-3	EYELET	12	
- 4	S2319-50	RECEPTACLE	2	
- 5	2252071-1	DEFLECTOR-COWL TR182 ONLY	1	
- 6	2252068-3	NOSECAP ASSY-LOWER	1	
- 7	NAS686A3	NUTPLATE	16	
	NAS684A3	NUTPLATE	2	
- 8	S1589-3	EYELET	12	
- 9	S2319-50	RECEPTACLE	4	
-10	2255116-1	BAFFLE ASSY-HORIZONTAL CTR	1	
-11	2255116-3	SEAL	1	
	2255116-4	SEAL	1	
-12	S1150-1	SWITCH	AR	

CONTINUED ON NEXT PAGE

Engine Cowl (Cont)



R182 & TR182 SERIAL R18201314 & ON
FR182 SERIAL FR18200046 & ON

Figure 106. Upper Cowl & Nosecap Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
106 -13	2255102-1	BAFFLE ASSY-LH HORIZONTAL	1	
	2255102-3	SEAL	1	
	S1150-1	SWITCH	AR	
	NAS697A3	NUTPLATE	1	
-14	2255100-1	BAFFLE ASSY-UPPER VERT	1	
-15	2255100-3	SEAL	1	
	S1150-1	SWITCH	AR	
-16	2255101-1	BAFFLE ASSY-LOWER VERT	1	
-17	2255101-3	SEAL	1	
	S1150-1	SWITCH	AR	
-18	2252042-14	COWL ASSY-UPPER CENTER	1	
		ATTACHING PARTS		
-19	AN509-10R7	SCREW	9	
	MS20365-1032C	NUT	2	
		---*---		
-20	S2319-50	RECEPTACLE	14	
-21	0552173-31	DOOR ASSY-ACCESS	1	
-22	KM610-064	LATCH ASSY-COWL DOOR CLC	1	
-23	1552010-1	SPRING	1	
-24	1552004-17	PIN-HINGE	1	
	1552004-25	STRIKER	1	
-25	2252039-1	BAFFLE ASSY	1	
-26	2252039-7	SEAL	1	
	S1150-1	SWITCH	AR	
-27	2252042-15	COWL ASSY-UPPER LH	1	
-28	2252042-16	COWL ASSY-UPPER RH	1	
-29	S2319-3	STUD	4	
	S2319-20	GROMMET	4	
	CM2791-1	SNAP RING	4	
-30	S2319-5	STUD	1	
	S2319-20	GROMMET	1	
	CM2791-1	SNAP RING	1	
-31	S2319-5	STUD	6	
	S2319-21	GROMMET	6	
	CM2791-1	SNAP RING	6	
-32	S2319-2	STUD	10	
	S2319-20	GROMMET	10	
	CM2791-1	SNAP RING	10	
-33	2252038-1	SCOOP ASSY-INDUCTION-LH	1	
-34	S1047-3	SEAL-5.62 IN LG BKI REF. S1047-3-5.62	2	
-35	S1047-3	SEAL-8.50 IN LG BKI REF. S1047-3-8.50	2	
-36	2252023-5	BAFFLE ASSY-LH FORWARD	1	
-37	2252023-3	SEAL	1	
-38	2252027-1	BAFFLE ASSY-LH CORNER	1	
-39	2252027-3	SEAL	1	
	2252027-4	SEAL	1	
-40	2252024-1	BAFFLE ASSY-LH HORIZONTAL	1	
-41	2252024-3	SEAL	1	
-42	2252028-1	BAFFLE ASSY-LH AFT	1	
-43	2252028-2	BAFFLE ASSY-RH AFT	1	
-44	2252028-5	SEAL	1	
-45	2252025-1	BAFFLE ASSY-RH HORIZONTAL	1	
-46	2252025-3	SEAL	1	
-47	2252069-1	BAFFLE ASSY-RH CORNER	1	
	2252069-3	SEAL	1	
-48	0552173-33	DOOR ASSY-COWL ACCESS RH	1	
-49	KM610-064	LATCH ASSY-COWL DOOR CLC	1	
-50	1552010-1	SPRING	1	
-51	1552004-17	PIN-HINGE	1	
-52	1552004-25	STRIKER	1	
		A---R182 & TR182 SERIAL R18201314 & ON FR182 SERIAL FR18200046 THRU FR18200070		

Cowl Flap Controls

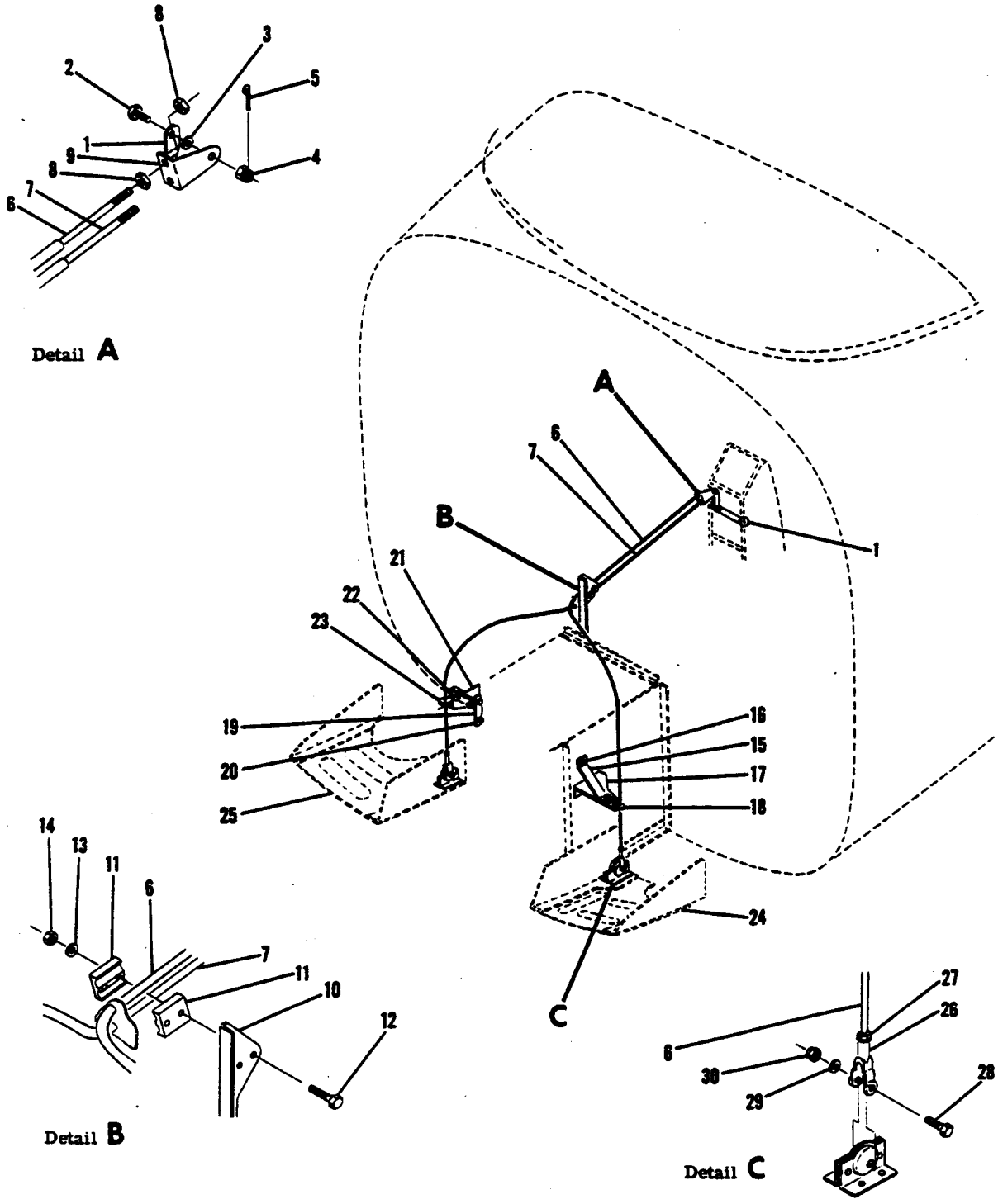
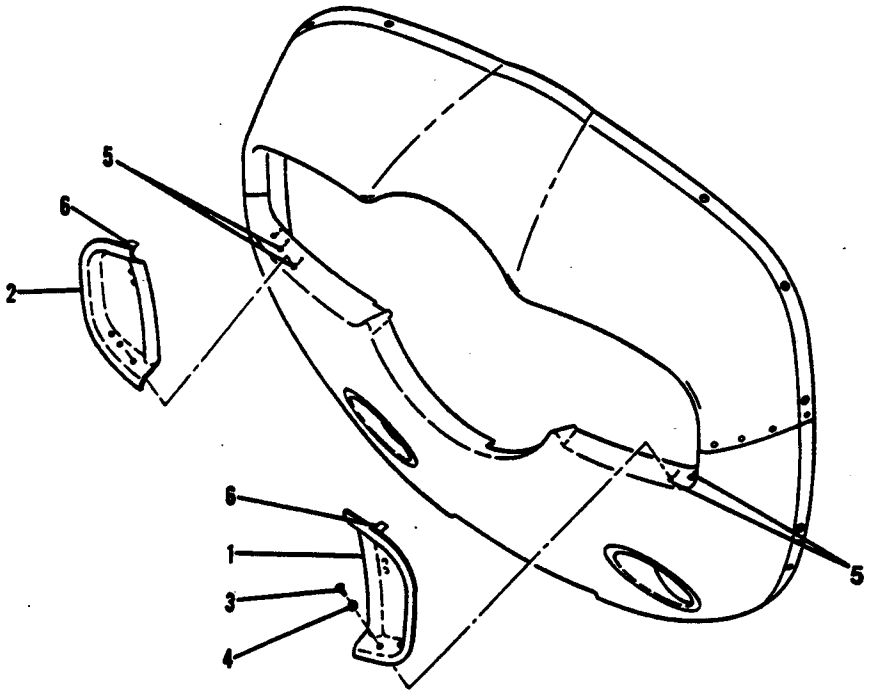


Figure 107. Cowl Flap Control System

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
107 -		COWL FLAPS CONTROL SYSTEM	NP	
- 1	SEE FIG 135	LEVER ASSY-COWL FLAP	1	
		ATTACHING PARTS		
- 2	AN4-5	BOLT	1	
- 3	AN960-416	WASHER	AR	
- 4	AN310-4	NUT	1	
- 5	MS24665-134	PIN	1	
		---*---		
- 6	9860075-3	CONTROL ASSY-LH COWL FLAP	1	
- 7	9860075-4	CONTROL ASSY-RH COWL FLAP	1	
- 8	AN316-4R	NUT	4	
- 9	0713556-1	CLEVIS	1	
-10	SEE FIG 32	FIREWALL STIFFENER	1	
-11	1213037-1	CLAMP	2	
		ATTACHING PARTS		
-12	AN3-11A	BOLT	2	
-13	AN960-10L	WASHER	2	
-14	MS21044N3	NUT	2	
		---*---		
-15	2213069-1	BRACKET-LH	1	
		ATTACHING PART		
-16	AN3-3A	BOLT	2	
	AN960-10	WASHER	2	
	MS21042-3	NUT	2	
		---*---		
-17	2213070-1	BRACKET-LH		
		ATTACHING PARTS		
	AN3-3A	BOLT	3	
	AN960-10	WASHER	3	
	MS21042-3	NUT	3	
		---*---		
-18	1250025-1	RETAINER	1	
		ATTACHING PARTS		
	AN3-3A	BOLT	1	
	AN960-10	WASHER	1	
	MS21042-3	NUT	1	
		---*---		
-19	2213086-1	BRACKET-RH	1	
		ATTACHING PARTS		
-20	AN3-3A	BOLT	2	
	AN960-10	WASHER	2	
	MS21042-3	NUT	2	
		---*---		
	NAS1067A3	NUTPLATE	2	
-21	2213087-1	BRACKET-RH	1	
		ATTACHING PARTS		
-22	AN3-3A	BOLT	2	
	AN960-10	WASHER	2	
	MS21042-3	NUT	2	
		---*---		
	NAS1067A3	NUTPLATE	1	
-23	1250025-1	RETAINER	1	
		ATTACHING PARTS		
	AN3-3A	BOLT	1	
	MS21042-3	WASHER	1	
		---*---		
-24	SEE FIG 27	FLAP ASSY-COWL LH R182	1	
	SEE FIG 28	FLAP ASSY-COWL LH TR182	1	
-25	SEE FIG 27	FLAP ASSY-COWL RH R182	1	
	SEE FIG 28	FLAP ASSY-COWL RH TR182	1	
-26	1213079-1	CLEVIS	2	
		ATTACHING PARTS		
-27	MS21045L3	NUT	2	
-28	AN3-10A	BOLT	2	
-29	AN960-10	WASHER	2	
-30	AN316-4	NUT	2	
		---*---		

Winterization



NOT APPLICABLE TO TR182

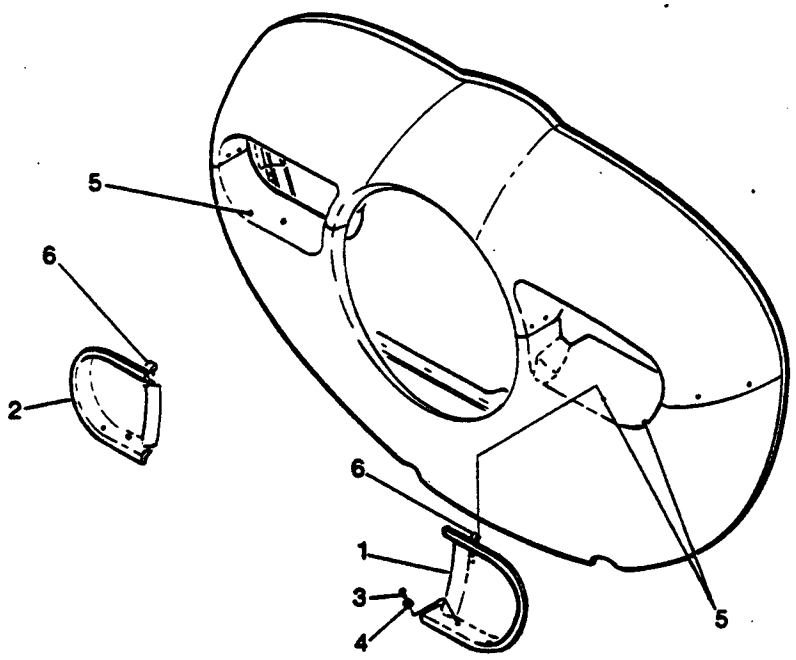
R182 SERIAL R18200001 THRU R18201313
FR182 SERIAL FR18200001 THRU FR18200045

Figure 108. Winterization Equipment Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
108 -		WINTERIZATION EQUIPMENT INSTALLATION	NP	C
- 1	2201002-7	WINTER FRONT ASSY-LH	1	A
	2201002-11	WINTER FRONT ASSY-LH	1	B
- 2	2201002-8	WINTER FRONT ASSY-RH	1	A
	2201002-12	WINTER FRONT ASSY-RH	1	B
		ATTACHING PARTS		
- 3	AN520-10R10	SCREW	3	A
	AN520-10R10	SCREW	2	B
- 4	AN960-10L	WASHER	3	A
	AN960-10L	WASHER	2	B
- 5	NAS680A3	NUTPLATE	3	A
	NAS680A3	NUTPLATE	2	B
		---*---		
- 6	1752107-2	CLIP	1	

A---R182 SERIAL R18200001 THRU R18201051
R18201053 THRU R18201116
& R18201118
FR182 SERIAL FR18200001 THRU FR18200043
B---R182 SERIAL R18201052, R18201117 &
R18201119 THRU R18201313
FR182 SERIAL FR18200044 THRU FR18200045
C---R182 SERIAL R18200001 THRU R18201313
FR182 SERIAL FR18200001 THRU FR18200045

Winterization (Cont)



NOT APPLICABLE TO TR182
R182 SERIAL R18201314 & ON
FR182 SERIAL FR18200046 & ON

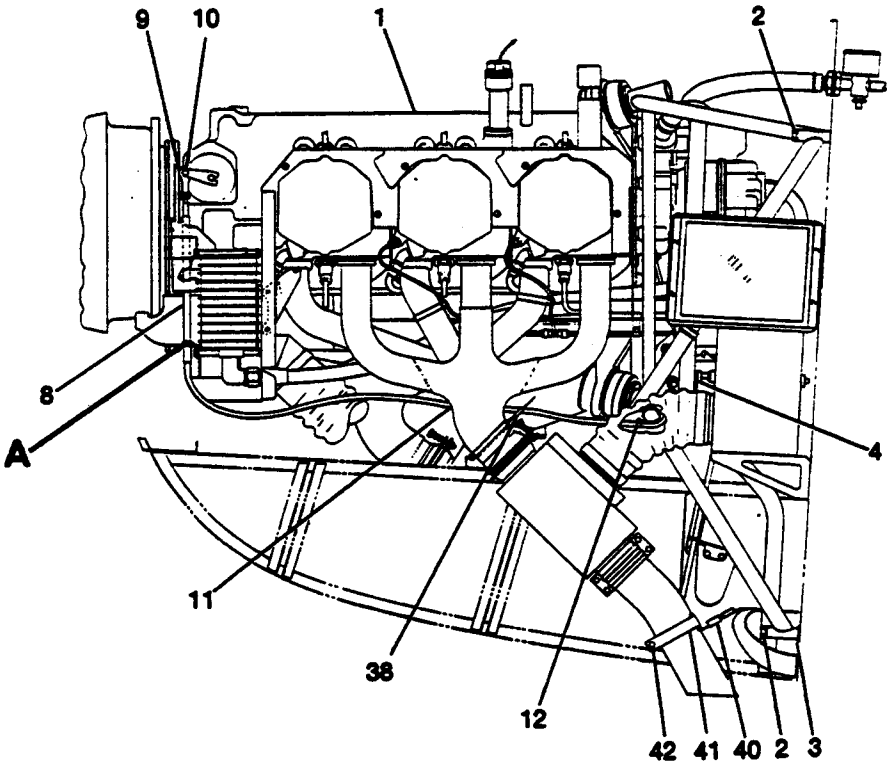
Figure 109. Winterization Equipment Installation

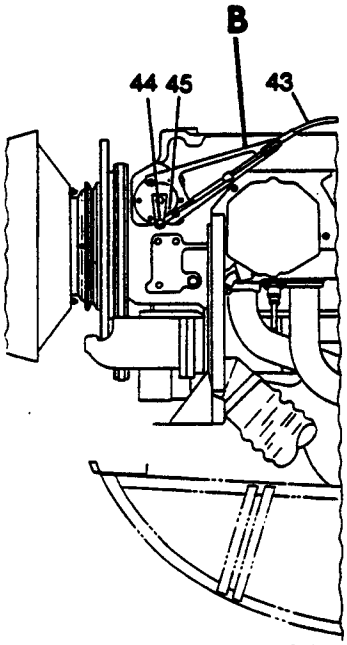
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
109 -		WINTERIZATION EQUIPMENT INSTALLATION	NP	A
- 1	2201012-4	WINTER FRONT ASSY-LH	1	
- 2	2201012-5	WINTER FRONT ASSY-RH	1	
		ATTACHING PARTS		
- 3	AN520-10R10	SCREW	2	
- 4	AN960-10L	WASHER	2	
- 5	NAS682A3	NUTPLATE	2	
		---*---		
- 6	1752107-4	CLIP	1	
	AN960PD4	WASHER	2	
		A---R182 SERIAL R18201314 & ON FR182 SERIAL FR18200046 & ON		

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
110 -		ENGINE INSTALLATION	NP	
- 1	SEE FIG 111	ENGINE ASSY	1	
		ATTACHING PARTS		
- 2	AN6-27A	BOLT	4	
	AN960-616	WASHER	AR	
- 3	S1450-23H16-045	WASHER LOWER	2	
	MS21042L6	NUT	4	
		---*---		
- 4	SEE NOTE %	CONTROL ASSY-CARBURETOR HEAT	1	
		ATTACHING PARTS		
- 5	S2323-1	CLAMP-CARBURETOR HEAT	1	
	AN960-10L	WASHER	1	
	AN960-10	WASHER	2	
	MS21042L3	NUT	1	
- 6	S2226-1	CLAMP	1	
	AN3-3A	BOLT	1	
	MS20365-1032C	NUT	1	
	AN960-10L	WASHER	1	
- 7	S2226-1	CLAMP	1	
	AN520-10R6	SCREW	1	
		---*---		
- 8	SEE NOTE %	CONTROL ASSY-PROPELLER GOVERNOR	1	B
		ATTACHING PARTS		
- 9	S1104-3	ROD END-PROPELLER CONTROL	1	B
	AN310-3	NUT	1	B
-10	AN3-11	BOLT	1	B
	S1450-3-4-1032	WASHER	2	B
	AN960-10	WASHER	1	B
	MS24665-132	PIN-COTTER	1	B
	AN356-1032	NUT	1	B
	AN315-3R	NUT	1	B
-11	2250060-1	BRACKET ASSY	1	B
	S2226-3	CLAMP	1	B
	AN3-3A	SCREW	1	B
	AN960-10	WASHER	1	B
	MS20365-1032C	NUT	1	B
-12	AN742D4	CLAMP	1	B
	AN742D12	CLAMP	1	B
	AN520-10R10	SCREW	1	B
	MS20364-1032C	NUT	1	B
-13	2250139-1	BRACKET-PROP CONTROL	1	B
-14	2252034-1	RETAINER-PROP CONTROL	1	B
-15	AN3-4A	BOLT	1	B
-16	AN960-10	WASHER	1	B
-17	MS21045L3	NUT	1	B
		---*---		
-18	SEE NOTE %	CONTROL ASSY-THROTTLE	1	
		ATTACHING PARTS		
-19	S1104-3	ROD END-THROTTLE CONTROL	1	
	NAS43HT3-7	SPACER	1	
	AN3-11	BOLT	1	
	AN310-3	NUT	1	
	AN960-10	WASHER	1	
	AN356-1032	NUT	1	
	AN315-3R	NUT	1	
	S1450-3-14-032	WASHER	1	
	MS24665-132	PIN-COTTER	1	
-20	2252055-1	BRACKET-THROTTLE CONTROL	1	
-21	2252034-1	RETAINER-THROTTLE CONTROL	1	
-22	AN3-4A	BOLT	1	
-23	AN960-10	WASHER	1	
-24	MS21045L3	NUT	1	
		---*---		
-25	SEE NOTE %	CONTROL-MIXTURE	1	
		ATTACHING PARTS		
-26	S2323-11	CLAMP	1	
	AN960-10L	WASHER	1	
	AN960-10	WASHER	1	
	MS21042-3	NUT	1	
-27	2250004-1	BRACKET-MIXTURE CONTROL	1	
-28	S2226-2	CLAMP	3	
-29	AN3-3A	BOLT	2	
-30	MS20365-1032C	NUT	2	
		---*---		

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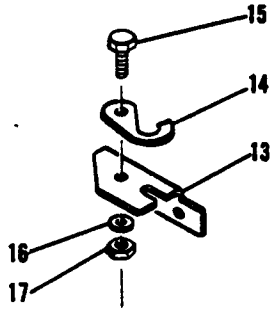
Engine



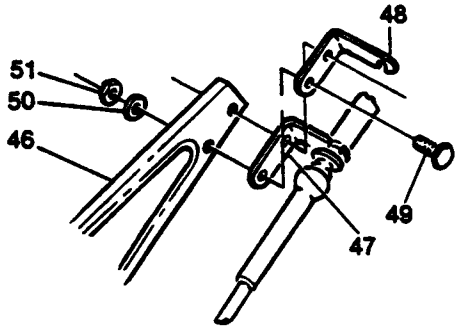


LEFT SIDE VIEW

R18201314 & ON
FR18200046 & ON



Detail A

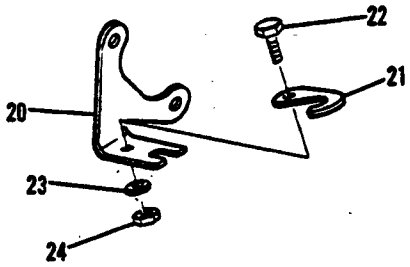


Detail B

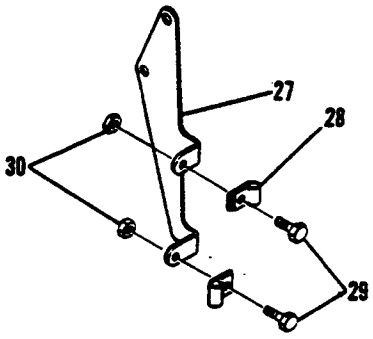
R182 SERIAL R18200001 & ON
FR182 SERIAL FR18200001 & ON

Figure 110. (Sheet 1 of 2) Engine Installation

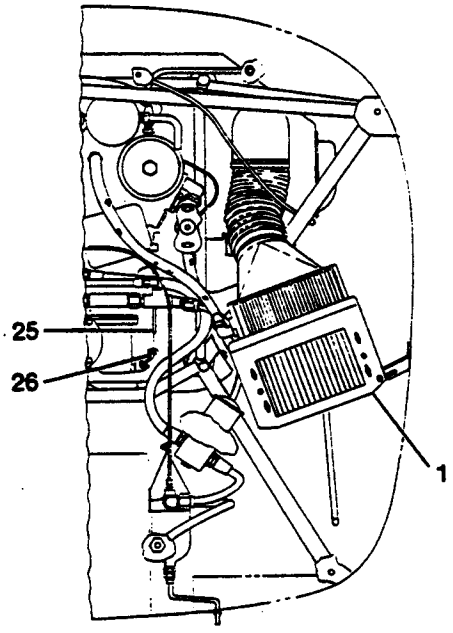
Engine (Cont)



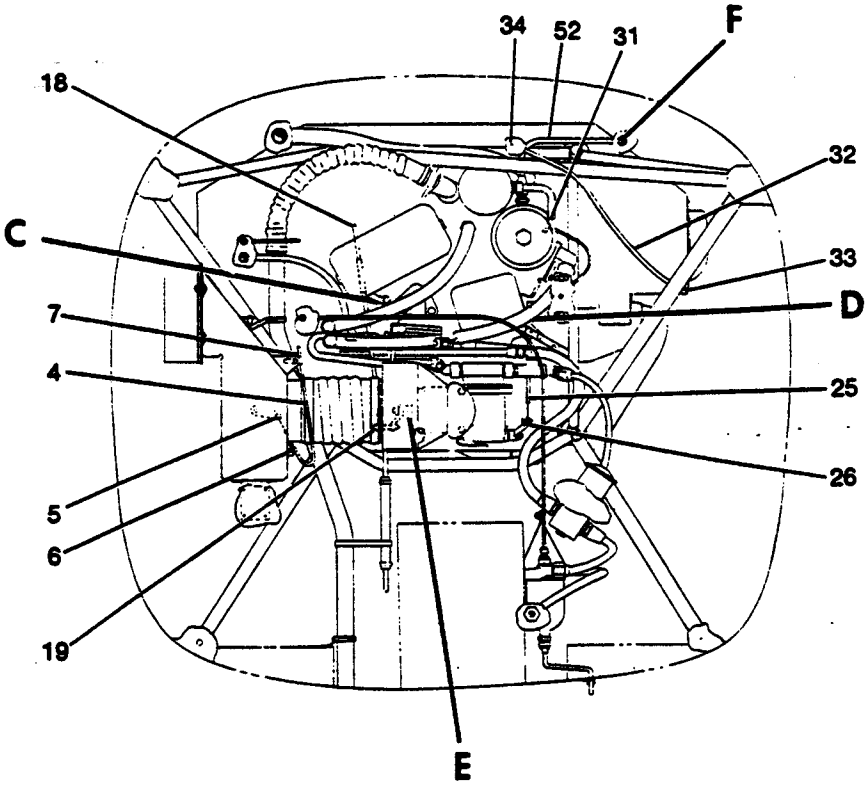
Detail C



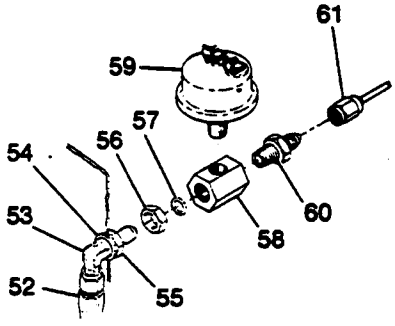
Detail D



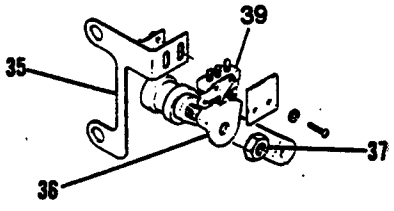
R18201314 & ON
FR18200046 & ON



AFT VIEW



Detail F



Detail E

R182 SERIAL R18200001 & ON
FR182 SERIAL FR18200001 & ON

Figure 110. (Sheet 2 of 2) Engine Installation

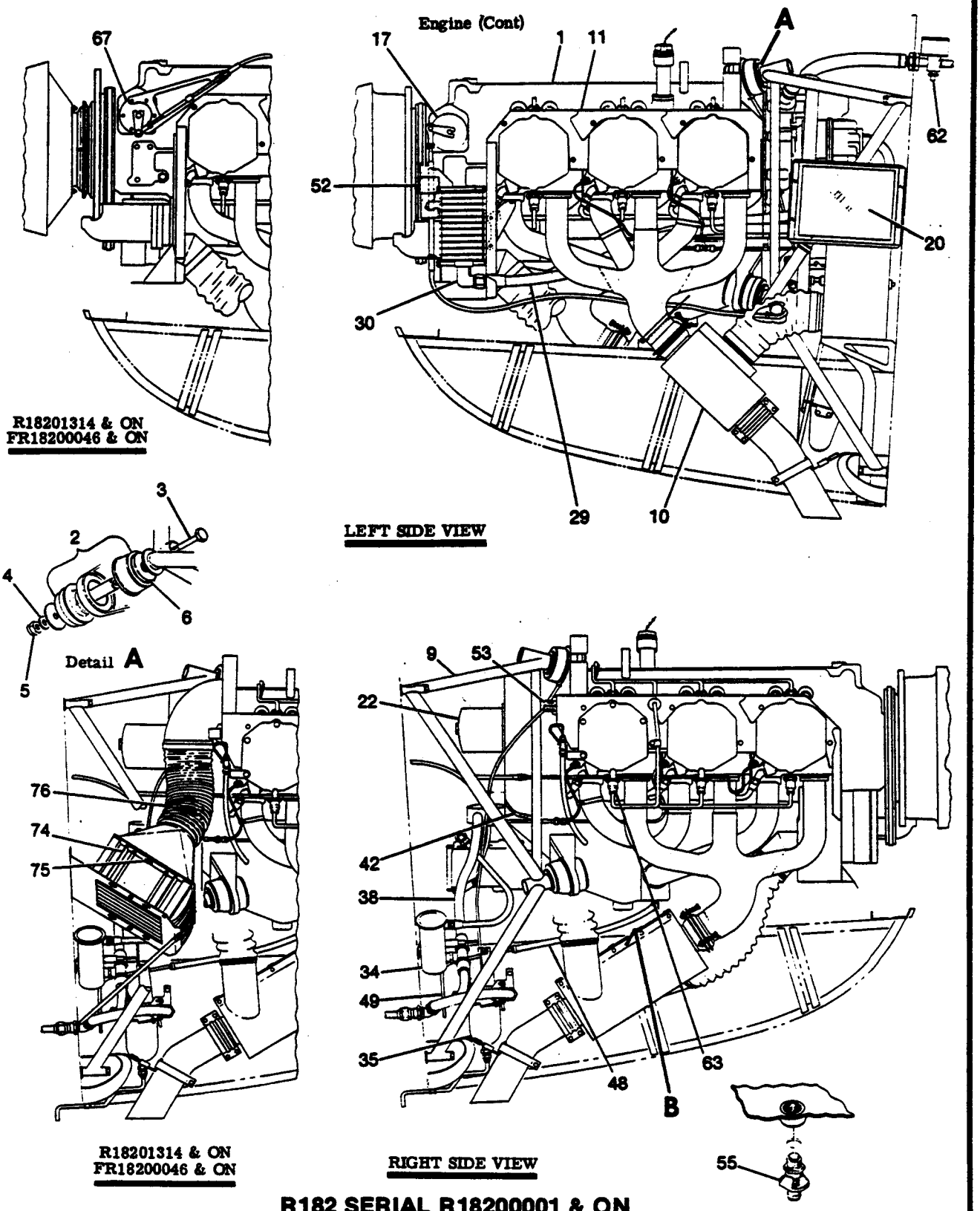
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
110 -31	0750139	ADAPTOR-OIL TEMPERATURE	1	
	AN900-10	GASKET	1	
	S2335-1	SENDING UNIT-OIL TEMP	1	A
-32	S1495-4	HOSE-MANIFOLD PRESS 21.25 IN LG FIREWALL TO UNION	1	
		BKI REF S1499-4-JJ-21.25 IN LG		
	2200001-22	LINE ASSY-MANIFOLD PRESSURE UNION TO ENGINE	1	
-33	AN815-4	UNION ATTACH HOSE TO LINE ASSY	1	
	AN816-4D	NIPPLE ATTACH LINE ASSY TO ENGINE	1	
-34	AN837-4	ELBOW ATTACH HOSE TO FIREWALL	1	
	AN960-716	WASHER	1	
	AN924-4	NUT	1	
-35	2250019-1	BRACKET-THROTTLE SWITCH SUPPORT	1	
-36	2250018-1	CAM-THROTTLE ARM	1	
		ATTACHING PARTS		
-37	AN310-4	NUT	1	
	MS24665-134	COTTER PIN	1	
		---*---		
-38	C668501-0204	PROBE-EXHAUST GAS TEMPERATURE	1	
	C668501-0206	LEAD-THERMOCOUPLE PROBE TO GAGE	1	
	2200001-31	LINE ASSY-MANIFOLD PRESSURE GAGE TO FIREWALL	1	
-39	SEE FIG 169	THROTTLE SWITCH INSTALLATION	1	
-40	2252015-1	SHOCK MOUNT ASSY-TAILPIPE 1 RH & 1 LH	2	
		ATTACHING PARTS		
	NAS221-8	SCREW	2	
		---*---		
-41	1250259-2	CLAMP ASSY 1 RH & 1 LH	2	
		ATTACHING PARTS		
-42	AN3-5A	BOLT	1	
	MS20364-1032C	NUT	1	
		---*---		
-43	SEE NOTE %	CONTROL ASSY-PROPELLER GOVERNOR	1	C
		ATTACHING PARTS		
-44	AN3-11	BOLT	1	C
	S1450-3-10-032	WASHER	2	C
	AN960-10	WASHER	2	C
	MS24665-132	NUT	1	C
	MS24665-132	PIN	1	C
-45	S1104-3	ROD END	1	C
	AN315-3R	NUT	1	C
-46	2451003-1	CONTROL BRACKET-GOVERNOR	1	C
-47	2451002-1	BRACKET	1	C
	2451002-3	BRACKET	1	F
-48	2451002-2	BRACKET	1	G
	2451002-4	BRACKET	1	F
-49	AN3-4A	BOLT	1	G
-50	AN960-10	WASHER	2	C
-51	MS20365-1032C	NUT	2	C
	MS21219D6S	CLAMP PROP CONTROL	2	C
	MS21219D614	CLAMP ENGINE MOUNT	1	C
	AN520-10R24	SCREW	1	C
	MS20364-1032C	NUT	1	C
	NAS43DD3-64	SPACER	1	C
		---*---		
-52	S1236-4-0140	HOSE ASSY-OIL PRESSURE	1	D
	S2495-4-0150	HOSE ASSY-OIL PRESSURE	1	E
		ATTACHING PARTS		
-53	AN833-4	ELBOW	1	
-54	AN960-716	WASHER	1	
-55	AN924-4	NUT	1	
		---*---		
-56	AN924-4	NUT	1	
-57	MS28778-4	PACKING O-RING	1	
-58	1213158-4	ADAPTOR-HOURMETER SWITCH	1	
-59	S1711-1	SWITCH-HOURMETER	1	
-60	AN816-4D	NIPPLE	1	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	1 2 3 4 5 6 7 DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
110 -61	1200106-243 0700099-37	TUBE ASSY-OIL PRESS USED WITH HOURMETER ---------- LINE ASSY-OIL PRESS WITHOUT HOURMETER ---------- NOTE. %REFER TO INSTRUMENT PANEL FIGURE. A---R182 SERIAL R18200584 & ON FR182 SERIAL FR18200021 & ON B---R182 SERIAL R18200001 THRU R18201313 FR182 SERIAL FR18200001 THRU FR18200045 C---R182 SERIAL R18201314 & ON FR182 SERIAL FR18200046 & ON D---R182 SERIAL R18200001 THRU R18201628 FR182 SERIAL FR18200001 THRU FR18200070 E---R182 SERIAL R18201629 & ON F---R182 SERIAL R18201314 THRU R18201775 FR182 SERIAL FR18200046 THRU FR18200070 G---R182 SERIAL R18201776 & ON	1 1	

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
111 -		ENGINE ASSEMBLY-LYCOMING	NP	A
- 1	0-540-J3C5D	ENGINE	1	
		ATTACHING PARTS		
- 2	C299501-0105	SHOCK MOUNT KIT-ENGINE	4	
- 3	AN7-34A	BOLT-UPPER MOUNT	2	K
	AN7-37A	BOLT-UPPER MOUNT	2	L
	AN7-34A	BOLT-UPPER MOUNT	2	M
	AN7-34A	BOLT-LOWER MOUNT	2	Z
	AN7-35A	BOLT-LOWER MOUNT	2	J
- 4	AN960-716L	WASHER	4	
- 5	MS20365-720C	NUT	4	
- 6	2200021-1	SPACER LWR MOUNT ONLY	AR	J
	S1450-7N32-125	WASHER-UPPER ONLY BETWEEN MOUNT & INSULATOR	2	L
		---*---		
- 7		DELETED		
- 8		DELETED		
- 9	2251000-1	ENGINE MOUNT	1	N
	2251000-18	ENGINE MOUNT	1	M
-10	SEE FIG 116	EXHAUST ASSEMBLY-ENGINE	1	
-11	SEE FIG 118	BAFFLES INSTALLATION-ENGINE	1	
-12	S51-16-81	HOSE-BREATHER	1	
		ATTACHING PARTS		
-13	NAS397-22	CLAMP	2	
		---*---		
-14	2200001-52	OIL DRAIN LINE-ACCESSORY CASE	1	
		ATTACHING PARTS		
-15	MS21919DG14	CLAMP	1	
	MS21919DG16	CLAMP	1	
	S1021Z10-10	SCREW	1	
	NAS446-5	NUT	1	
-16	NAS557-16B	GROMMET	1	
		---*---		
-17	C161031-0109 *	GOVERNOR-PROPELLER	1	F
-18	SEE FIG 121	AIR BOX ASSY-CARBURETOR	1	
-19	SEE FIG 121	ADAPTOR ASSY-CARBURETOR	1	
-20	C294510-0901	FILTER ASSY-CARBURETOR AIR	1	
-21	0550209-1	PROBE-CARBURETOR AIR TEMPERATURE	1	
		ATTACHING PARTS		
	S2300-3	BRACKET	1	F
	S2209-2	TIE	1	F
		---*---		
-22	C294506-0102	FILTER-OIL	1	
-23	SEE FIG 110	HOSE ASSY-OIL PRESSURE	1	
-25	2250021-2	RESTRICTOR ASSY-OIL PRESSURE	1	
-26	10610A	OIL COOLER WEU 10610R	1	F
	10610R	OIL COOLER	1	
		ATTACHING PARTS		
-27	AN3-4A	BOLT	1	F
-28	AN3-40A	BOLT	5	F
	AN960-10	WASHERS UNDER BOLT HEAD	6	F
	NAS43HT3-216	SPACERS	5	F
	AN960-10L	WASHERS BETWEEN SPACER & AFT OIL COOLER FLANGE	5	F
		---*---		
-29	S1167C8-0504 **	HOSE ASSY 50.4 IN LG OIL FILTER TO OIL COOLER	1	F
		ATTACHING PARTS		
-30	MS20826-8	TEE	1	F
	0556018-3	CAP ASSY-OIL COOLER DRAIN	1	F
-31	S2401-1 **	ELBOW ASSY	1	F
	MS21919DG12	CLAMP	2	F
	AN3-5A	BOLT	1	F
	MS20305-1032	NUT	1	F
	0450033-1	BRACKET-STAND OFF	2	F
		---*---		
-32	S1167C8-0430	HOSE ASSY OIL COOLER TO ENGINE	1	F
		ATTACHING PARTS		
-33	AN919-15	REDUCER	1	F
	MS28778-8	PACKING	1	F
	MS20822-8	ELBOW	1	F
	MS21919DG12	CLAMP	2	F
	AN3-5A	BOLT	1	F
	MS20305-1032	NUT	1	F
		---*---		

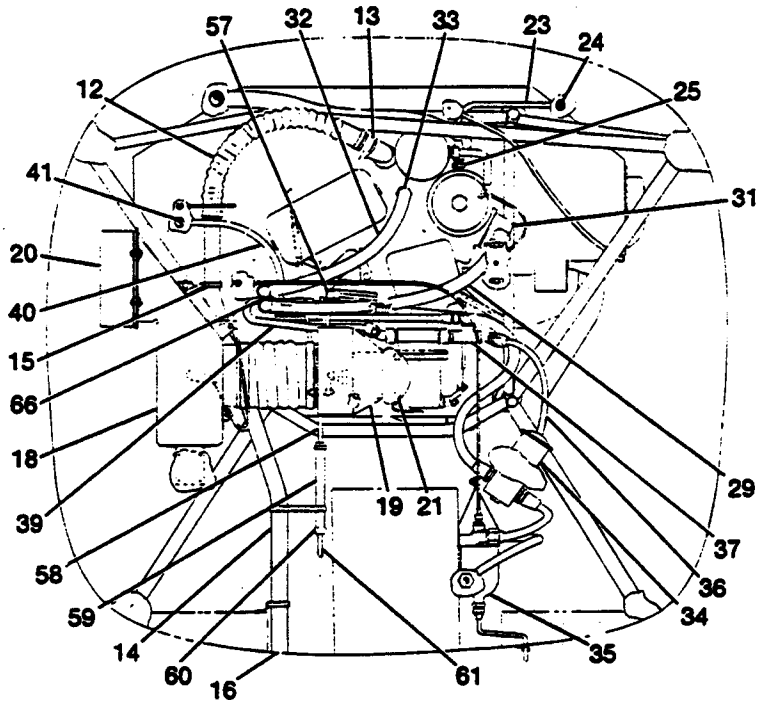
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R182 SERIAL R18200001 & ON
FR182 SERIAL FR18200001 THRU FR18200070 Detail B

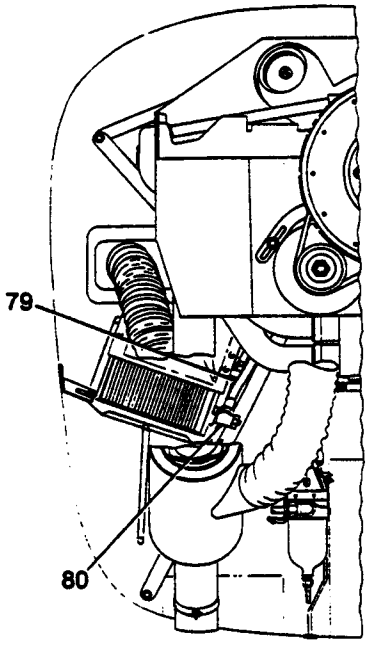
Figure 111. (Sheet 1 of 3) Engine Assembly

Engine (Cont)

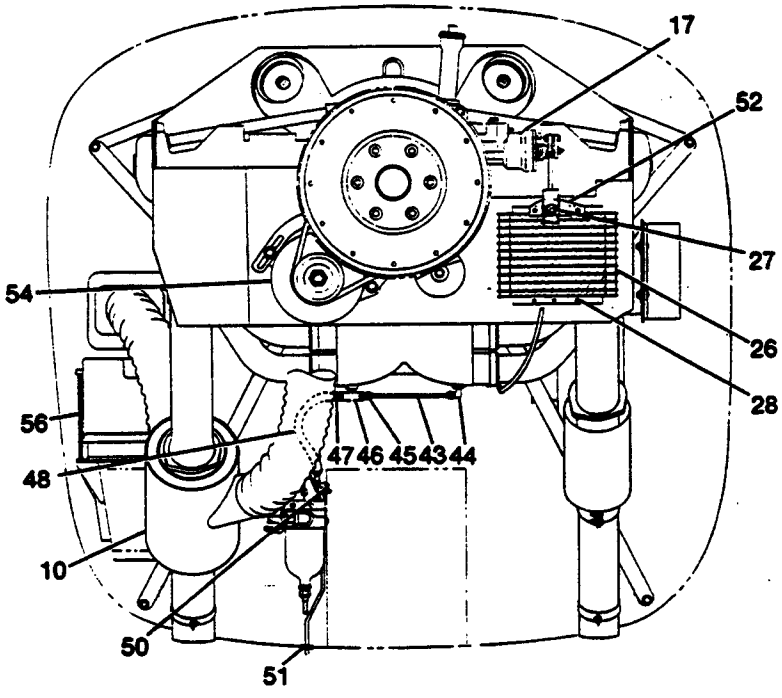


AFT VIEW

R18200001 THRU R18201313



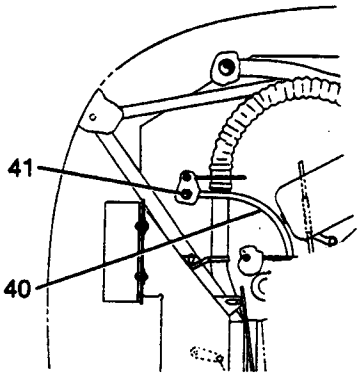
R18201314 & ON
FR18200046 & ON



FRONT VIEW

R182 SERIAL R18200001 & ON
FR182 SERIAL FR18200001 THRU FR18200070

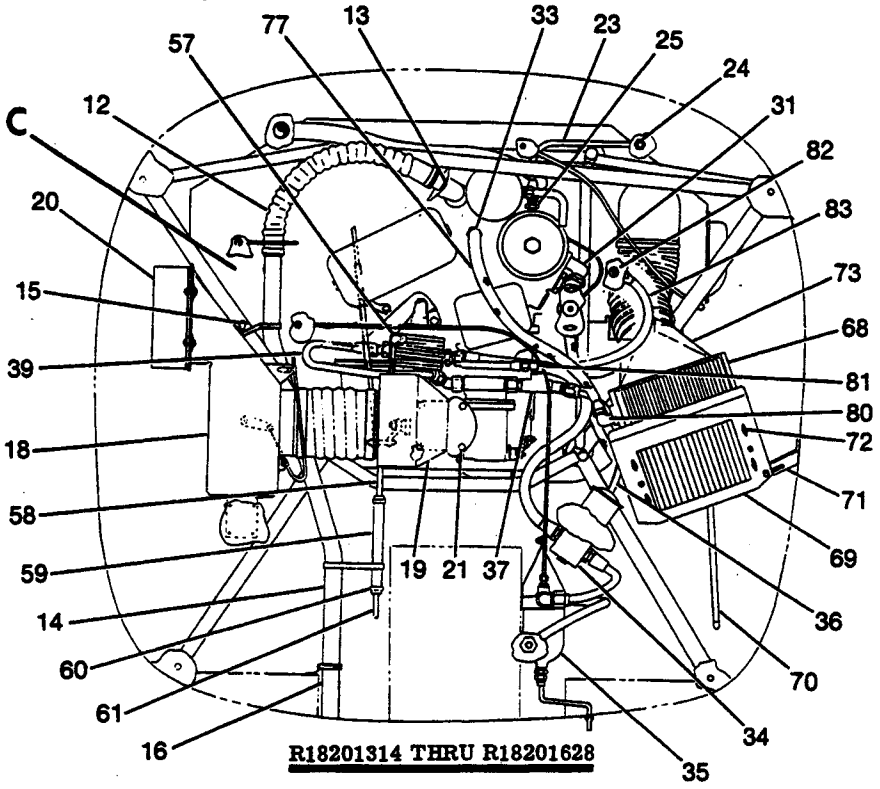
Figure 111. (Sheet 2 of 3) Engine Assembly



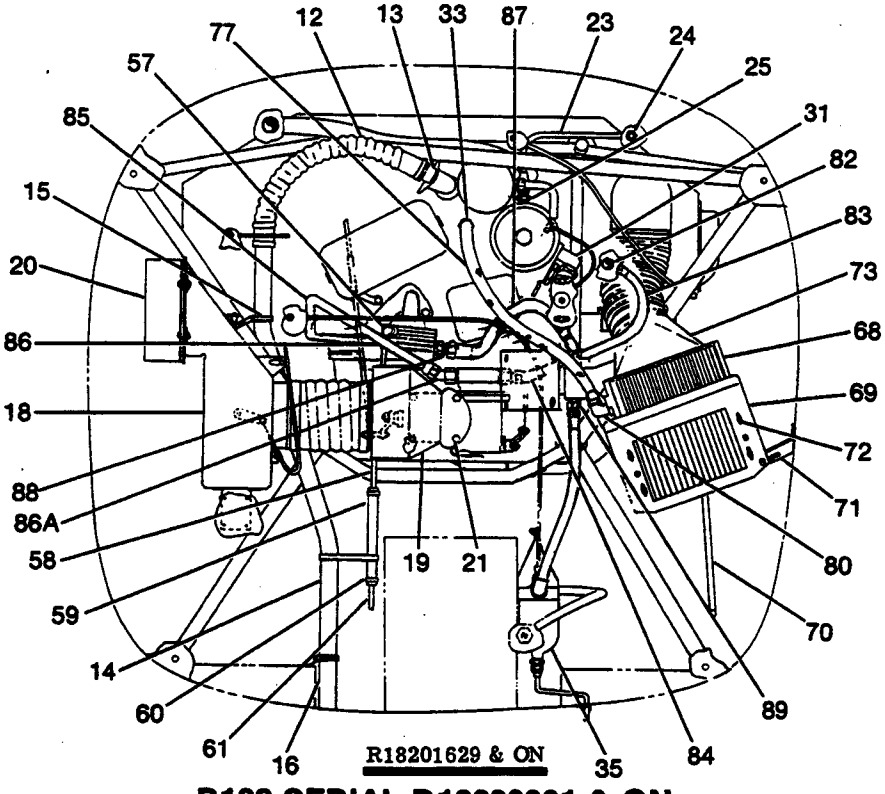
R18201314 THRU R18201433

Detail C

Engine (Cont)



R18201314 THRU R18201628



R18201629 & ON

R182 SERIAL R18200001 & ON
FR182 SERIAL FR18200001 THRU FR18200070

Figure 111. (Sheet 3 of 3) Engine Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
111 -34	SEE FIG 149	FUEL PUMP-ELECTRIC	1	
-35	SEE FIG 151	FUEL STRAINER & DRAIN CONTROL	1	
-36	S1236-6-0112	HOSE ASSY ELECTRIC FUEL PUMP TO CARBURETOR	1	AA
		ATTACHING PARTS		
-37	AN917-2D	TEE	1	AA
	MS20823-6D	ELBOW	1	AA
	AN911-2D	NIPPLE	1	AA
		---*---		
-38	S1236-6-0155	HOSE ASSY ELECTRIC FUEL PUMP TO ENGINE DRIVEN FUEL PUMP	1	AA
		ATTACHING PARTS		
	MS21900D6	ADAPTER	1	AA
	MS28778-6	O RING	1	AA
		---*---		
-39	S1236-6-0144	HOSE ASSY ENGINE DRIVEN FUEL PUMP TO TEE	1	AA
		ATTACHING PARTS		
	MS21900D6	ADAPTOR	1	AA
	MS28778-6	O RING	1	AA
	MS20832-6D	ELBOW	1	AA
		---*---		
-40	S1236-3-0190	HOSE-FUEL PRESSURE	1	R
		ATTACHING PARTS		
	2250021-6	ELBOW ASSY	1	R
	AN912-1D	BUSHING	1	R
-41	AN833-3D	ELBOW	1	R
	AN960D616	WASHER	1	R
	AN924-3D	NUT	1	R
		---*---		
	2200001-32	LINE ASSY-FUEL PRESS FIREWALL TO GAGE	1	R
-42	0412007-8	STRAP-BATTERY GROUND ENGINE TO ENGINE MOUNT	1	
		ATTACHING PARTS		
	AN4-5A	BOLT	1	
	AN960-416	WASHER	1	
	MS21042L4	NUT	1	
		---*---		
-43	2200001-41	LINE ASSY-MANIFOLD DRAIN	1	
		ATTACHING PARTS		
-44	MS20822-2	ELBOW	1	
-45	AN816-2D	NIPPLE	1	
		---*---		
-46	2250026-1	RESTRICTOR ASSY	1	
-47	AN840-4D	ADAPTER	1	
-48	S307-7-0160	HOSE-MANIFOLD DRAIN	1	
		ATTACHING PARTS		
	NAS397-8	CLAMPS	2	
		---*---		
-49	2200001-43	LINE-MANIFOLD DRAIN		
		ATTACHING PARTS		
-50	MS21919DG4	CLAMP	2	
	NAS43DD6-25	SPACER FWD	1	
	AN520-10R14	SCREW FWD	1	
	AN520-10R8	SCREW AFT	1	
	AN960-10L	WASHER	2	
	MS21044N3	NUT	2	
		---*---		
-51	MS35489-6	GROMMET	1	
-52	2250025-1	GUARD ASSY-GOVERNOR CONTROL	1	F
-53	SEE FIG 153	CONTROL-STRAINER DRAIN	1	
-54	SEE FIG 169	ALTERNATOR ASSY	1	
-55	S1951-5	VALVE ASSY-OIL QUICK DRAIN	1	
-56	SEE FIG 169	BATTERY & BATTERY BOX INSTL	1	
-57	2250021-1	RESTRICTOR ASSY WEU MS20822-4	1	
	MS20822-4	ELBOW	1	
-58	2200001-47	LINE ASSY	1	D
	2200001-53	LINE ASSY	1	E
-59	S51-4-24	HOSE	1	
		ATTACHING PARTS		
-60	NAS397-10	CLAMP	2	
		---*---		
-61	1700121-1	TUBE	1	
-62	SEE FIG 155	VACUUM SYSTEM	1	
-63	S1372-1	SENDING UNIT-CYLINDER HEAD TEMP REFER TO S/M FOR LOCATION	1	B
	S2334-3	SENDING UNIT-CYLINDER HEAD TEMP REFER TO S/M FOR LOCATION	1	C

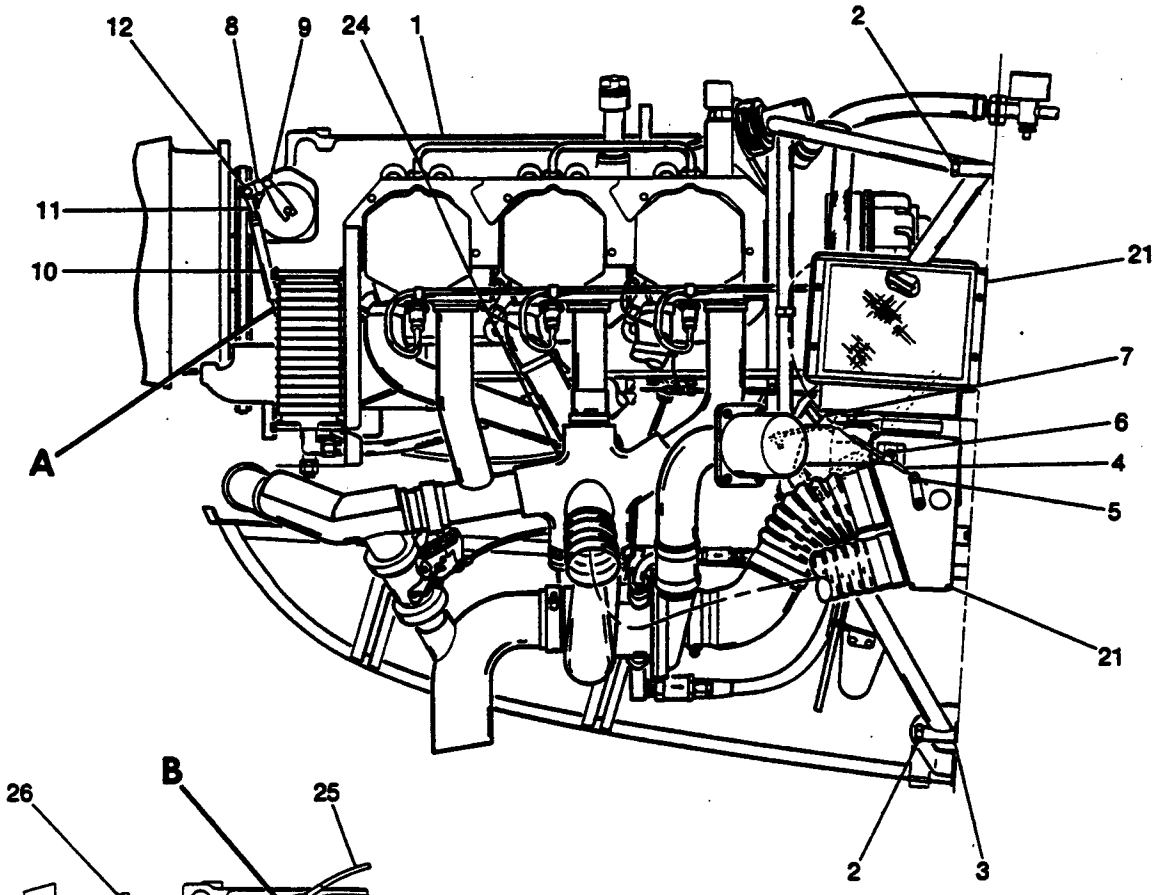
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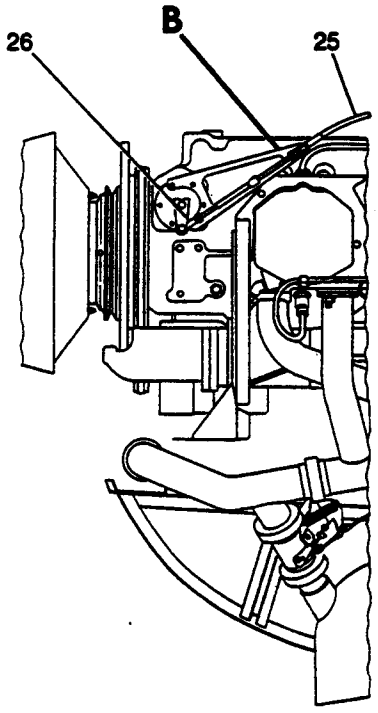
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
111 -64	2250061-1	CAP ASSY-OIL FILLER	1	
-65	S2420-1	CHAIN-OIL FILLER CAP-400 IN LG BKI REF S2420-1-4.00	1	
		ATTACHING PARTS		
	S2420-2	COUPLING	2	
	AN535-4-4	SCREW	1	
		---*---		
-66	S2300-4	BRACKET	1	H
	MS21919DG14	CLAMP	2	H
	AN3-10A	BOLT	1	H
	MS20365-1032C	NUT	1	H
-67	C161031-0113	GOVERNOR-PROPELLER	1	G
-68	10634C	OIL COOLER WEU 10634R	1	X
	10634D	OIL COOLER ALT WEU 10634R	1	X
	10634R	OIL COOLER	1	Y
-69	2250127-1	BRACKET ASSY	1	G
		ATTACHING PARTS		
	AN3-4	BOLT	4	
	AN960-10	WASHER	4	
-70	2250128-1	BRACKET-SUPPORT	1	
	AN3-4A	BOLT	2	
	AN960-10	WASHER	2	
	MS20364-1032C	NUT	1	
-71	2250138-1	BRACKET-SUPPORT	1	
	AN3-4A	BOLT	1	
	AN960-10	WASHER	1	
	MS20364-1032C	NUT	1	
		---*---		
-72	NAS686	NUTPLATE	4	
-73	1250504-2	DIFFUSER ASSY-INLET	1	G
		ATTACHING PARTS		
-74	1650052-5	BRACKET ASSY	2	
-75	NAS680A3	NUTPLATE	2	
	AN3-42A	BOLT	4	
	AN3-4A	BOLT	4	
	AN960-10	WASHER	4	
	1650082-1	SHIM	AR	
		---*---		
-76	S1053K32T	DUCT-12.5 IN LG BKI REF S1053K32T-12.5	1	G
		ATTACHING PARTS		
	S1891-64	CLAMP	2	
		---*---		
-77	S1129-8-0265	HOSE ASSY ENGINE TO OIL COOLER	1	P
	S2495-8-0265	HOSE ASSY ENGINE TO OIL COOLER	1	Q
-78	MS20822-8	ELBOW	1	Q
-79	S1129-8-0210	HOSE ASSY OIL COOLER TO FILTER	1	P
	S2495-8-0210	HOSE ASSY OIL COOLER TO FILTER	1	Q
-80	MS20826-8	TEE	1	Q
	0556018-2	CAP ASSY	1	G
-81	2250021-6	ELBOW ASSY	1	G
	AN912-1D	BUSHING	1	U
-82	AN833-3	ELBOW	1	U
	AN960-616	WASHER	1	S
	AN924-3	NUT	1	S
-83	S1129-3-0144	HOSE ASSY-FUEL PRESS	1	S
	S2495-3-0144	HOSE ASSY-FUEL PRESS	1	U
-84	AN912-1	REDUCER	1	Q
	0752037-3	RESTRICTOR ELBOW ASSY	1	V
-85	2200001-61	TUBE ASSY	1	V
		ATTACHING PARTS		
-86	MS21900D6	ADAPTOR	1	
	NAS1596-6	PACKING	1	
-86A	MS20823-6D	ELBOW	1	
		---*---		
-87	S2495-6-0116	HOSE ASSY	1	V
		ATTACHING PARTS		
-88	AN922-6D	ELBOW	1	V
	AN924-6D	NUT	1	V
	NAS1596-6	PACKING	1	V
		---*---		
-89	SEE FIG 150	FUEL PUMP-AUXILIARY	1	V

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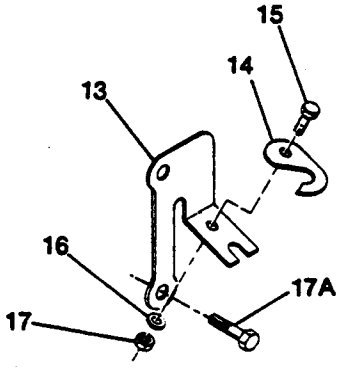
FIGURE AND INDEX NO.	PART NUMBER	1 2 3 4 5 6 7 DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
111 -90	S1053K24T	DUCT 16.00 IN LG BKI REF S1053K24T-16.00 IN LG ------	1	T
	S1053K24T	DUCT 18.00 IN LG BKI REF S1053K24T-18.00 IN LG ------	1	W
		ATTACHING PARTS		
	S1891-48	CLAMP ----------	2	
		---*---		
-91	S1053K24T	DUCT 26.00 IN LG BKI REF S1053K24T-26.00 IN LG ------	1	
		ATTACHING PARTS		
	S1891-48	CLAMP ----------	2	
		---*---		
-92	S1053K24T	DUCT 10.00 IN LG BKI REF S1053K24T-10.00 IN LG ------	1	
		ATTACHING PARTS		
	S1891-48	CLAMP ----------	1	
		---*---		
		NOTE. *FOR DETAILS OF THIS GOVERNOR REFER TO APPLICABLE LYCOMING MANUAL.		
		NOTE. **WHEN ORDERING THIS PART FOR AIRCRAFT PRIOR TO SERIALS R1820013 & FR18200002 ORDER BOTH PARTS MARKED **.		
		A---R182 SERIAL R18200001 & ON FR182 SERIAL FR18200001 THRU FR18200070		
		B---R182 SERIAL R18200001 THRU R18200583 FR182 SERIAL FR18200001 THRU FR18200020		
		C---R182 SERIAL R18200584 & ON FR182 SERIAL FR18200021 THRU FR18200070		
		D---R182 SERIAL R18200001 THRU R18200787 FR182 SERIAL FR18200001 THRU FR18200045		
		E---R182 SERIAL R18200788 & ON FR182 SERIAL FR18200046 THRU FR18200070		
		F---R182 SERIAL R18200001 THRU R18201313 FR182 SERIAL FR18200001 THRU FR18200045		
		G---R182 SERIAL R18201314 & ON FR182 SERIAL FR18200046 THRU FR18200070		
		H---R182 SERIAL R18200976 THRU R18201313 FR182 SERIAL FR18200046 THRU FR18200070		
		J---R182 SERIAL R18200019 THRU R18200045 & R18200047 THRU R18200052 & R18200054 THRU R18200056		
		K---R182 SERIAL R18200001 THRU R18201313 FR182 SERIAL FR18200001 THRU FR18200070		
		L---R182 SERIAL R18201314 THRU R18201350, R18201352 THRU R18201357, R18201359 THRU R18201384, R18201387 THRU R18201411		
		M---R182 SERIAL R18201351, R18201358, R18201385 R18201386, R18201412 & ON		
		N---R182 SERIAL R18200001 THRU R18201350, R18201352 THRU R18201357, R18201359 THRU R18201384, R18201387 THRU R18201411		
		P---R182 SERAIL R18201314 THRU R18201628 FR182 SERAIL FR18200046 THRU FR18200070		
		Q---R182 SERIAL R18201629 & ON		
		R---R182 SERIAL R18200001 THRU R18201433 EXCEPT AIRCRAFT THAT HAVE INSTALLED SK182-67 FR182 SERIAL FR18200001 THRU FR18200070 EXCEPT AIRCRAFT THAT HAVE INSTALLED SK182-67		
		S---R182 SERIAL R18201434 & ON & AIRCRAFT THAT HAVE INSTALLED SK182-67		
		T---R182 SERIAL R18200001 THRU R18201798 FR182 SERIAL FR18200001 THRU FR18200070		
		U---R182 SERIAL R18201434 THRU R18201628		
		V---R182 SERIAL R18201629 & ON		
		W---R182 SERIAL R18201799 & ON		
		X---R182 SERIAL R18201314 THRU R18201959 FR182 SERIAL FR18200046 THRU FR18200070		
		Y---R182 SERIAL R18201960 & ON		
		Z---R182 SERIAL R18200001 THRU R18200018 R18200046, R1820053, R18200057 & ON		
		AA---R182 SERIAL R18200001 THRU R18201628		

Engine (Cont)





R18201314 & ON

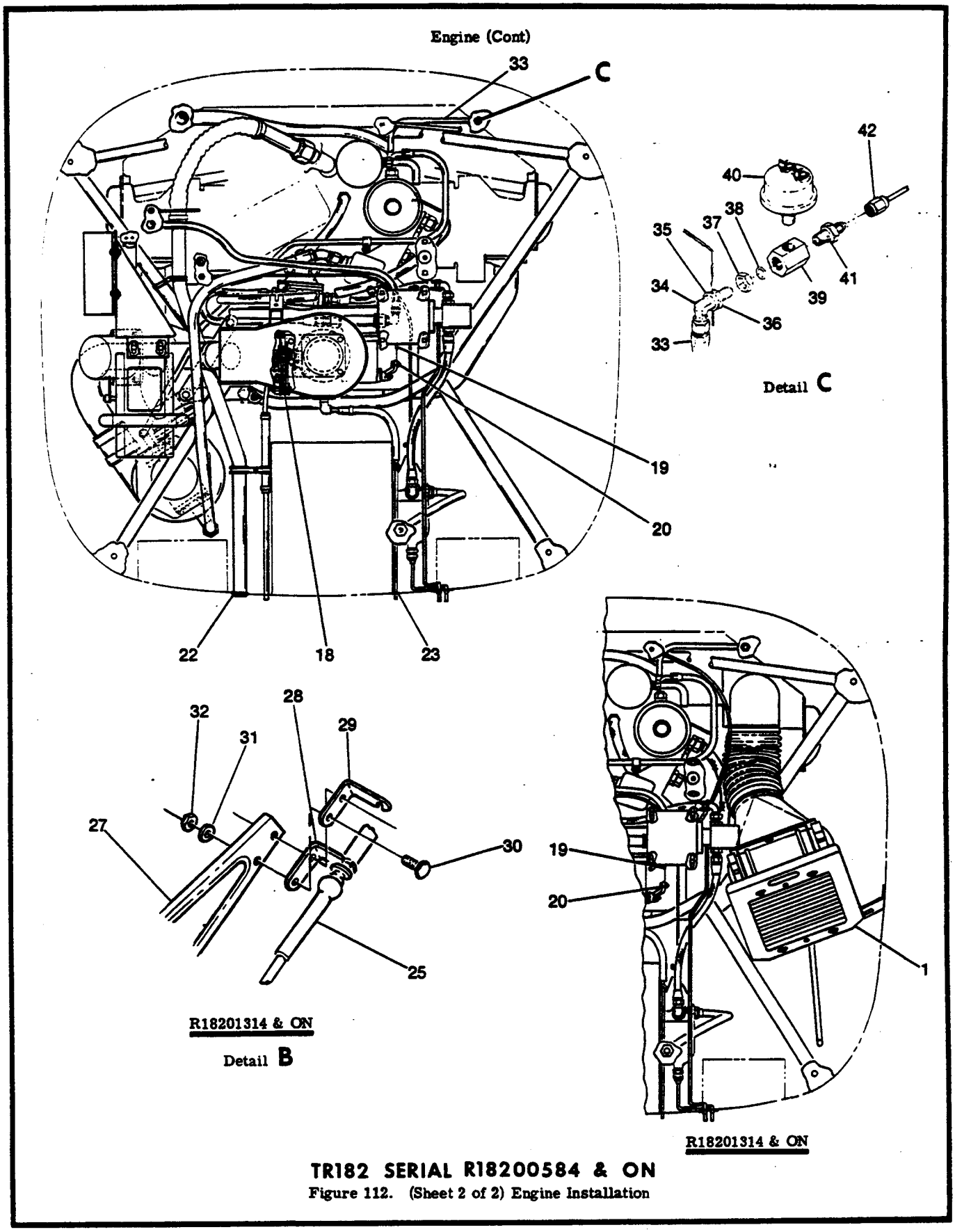


R18200584 THRU R18201313

Detail **A**

TR182 SERIAL R18200584 & ON

Figure 112. (Sheet 1 of 2) Engine Installation



TR182 SERIAL R18200584 & ON

Figure 112. (Sheet 2 of 2) Engine Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
112 -		ENGINE INSTALLATION-TURBOCHARGED	NP	A
- 1	SEE FIG 113	ENGINE ASSY	1	
		ATTACHING PARTS		
- 2	AN6-27A	BOLT	4	
	AN960-616	WASHER UPPER	2	
	AN960-616	WASHER LOWER	AR	
- 3	S1450-23H16-095	WASHER LOWER	2	
	MS21042L6	NUT	4	
		---*---		
- 4	SEE NOTE %	CONTROL ASSY-CARBURETOR HEAT	1	
		ATTACHING PARTS		
- 5	S2323-3	CLAMP	1	
	AN960-10	WASHER	1	
	AN960-10L	WASHER	1	
	MS20364-1032C	NUT	1	
- 6	S2226-1	CLAMP	1	
	AN520-10R6	SCREW	1	
- 7	MS21919DG4	CLAMP	1	
	MS21919DG14	CLAMP	1	
	AN520-10R8	SCREW	1	
	MS20364-1032C	NUT	1	
		---*---		
- 8	2250081-1	ARM-PROP CONTROL	1	B
		ATTACHING		
- 9	AN3-6A	BOLT	1	B
	AN960-10L	WASHER	2	B
	MS20364-1032C	NUT	1	B
		---*---		
-10	SEE NOTE %	CONTROL ASSY-PROP COVERNOR	1	B
		ATTACHING PARTS		
-11	S1104-3	ROD END	1	B
-12	AN3-7	BOLT	1	B
	AN310-3	NUT	1	B
	S1450-3-14-032	WASHER	1	B
	MS24665-132	PIN	1	B
	AN315-3R	NUT	1	B
	AN356-1032	NUT	1	B
-13	2255070-1	SUPPORT-PROP CONTROL	1	B
-14	2252034-1	RETAINER	1	B
-15	AN3-3A	BOLT	1	B
-16	AN960-10L	WASHER	1	B
-17	MS20365-1032C	NUT	1	B
	2250060-1	BRACKET ASSY	1	B
	S2226-3	CLAMP	1	B
	AN3-3A	SCREW	1	B
	AN960-10	WASHER	1	B
	MS20365-1032C	NUT	1	B
		---*---		
-17A	AN4-14A	BOLT	1	B
		---*---		
-18	SEE FIG 124	THROTTLE CONTROL ASSY	1	
-19	SEE NOTE %	CONTROL-MIXTURE	1	
		ATTACHING PARTS		
-20	S2323-11	CLAMP	1	
	AN960-10L	WASHER	1	
	AN960-10	WASHER	1	
	MS20365-1032C	NUT	1	
		---*---		
-21	SEE FIG 122	AIR BOX ASSY-CARBURETOR HEAT	1	
-22	NAS557-16B	GROMMET	1	
-23	MS35489-6	GROMMET	1	
-24	C668501-0204	PROBE-EXHAUST GAS TEMP	1	

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
112 -25	SEE NOTE %	CONTROL ASSY-PROP GOVERNOR	1	C
		ATTACHING PARTS		
-26	S1104-3	ROD END	1	C
	AN315-3R	NUT ROD END TO CONTROL ASSY	1	C
	AN3-11	BOLT ROD END TO GOVERNOR ARM	1	C
	S1450-3-10-032	WASHER	2	C
	AN960-10	WASHER	2	C
	MS24665-132	PIN	1	C
	AN310-3	NUT	1	C
-27	2451003-1	CONTROL BRACKET-GOVERNOR	1	C
-28	2451002-1	BRACKET	1	D
	2451002-3	BRACKET	1	E
-29	2451002-2	BRACKET	1	D
	2451002-4	BRACKET	1	E
-30	AN3-4A	BOLT	2	C
-31	AN960-10	WASHER	2	C
-32	MS20365-1032C	NUT	2	C
	MS21219DG5	CLAMP PROP CONTROL	1	
	MS21219DG14	CLAMP ENGINE MOUNT	1	
	AN520-10R24	SCREW	1	C
	NAS43DD3-64	SPACER	1	C
	MS20364-1032C	NUT	1	C
		---*---		
-33	S1129-4-0140	HOSE ASSY-OIL PRESSURE	1	F
	S2495-4-0150	HOSE ASSY-OIL PRESSURE	1	G
		ATTACHING PARTS		
-34	AN837-4	ELBOW	1	
-35	AN960-716	WASHER	1	
-36	AN924-4	NUT	1	
	2250021-2	RESTRICTOR ASSY-OIL PRESS	1	
		---*---		
-37	AN924-4	NUT	1	
-38	MS28778-4	PACKING O-RING	1	
-39	1213158-4	ADAPTOR-HOURMETER SWITCH	1	
-40	S1711-1	SWITCH-HOURMETER	1	
-41	AN816-4D	NIPPLE	1	
-42	1200106-243	LINE ASSY-OIL PRESS USED WITH HOURMETER	1	
	0700099-37	LINE ASSY-OIL PRESS WITHOUT HOURMETER	1	

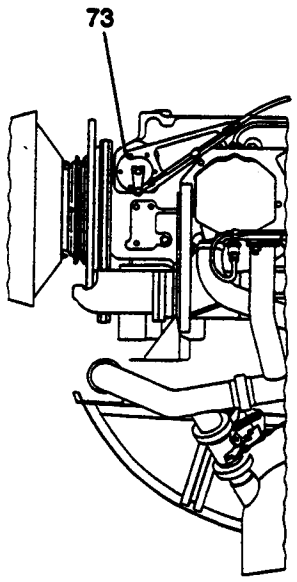
NOTE. %REFER TO INSTRUMENT PANEL FIGURE.

A---TR182 SERIAL R18200584 & ON
B---TR182 SERIAL R18200584 THRU R18201313
C---TR182 SERIAL R18201314 & ON
D---TR182 SERIAL R18201314 THRU R18201774
E---TR182 SERIAL R18201775 & ON
F---TR182 SERIAL R18200584 THRU R18201805
G---TR182 SERIAL R18201806 & ON

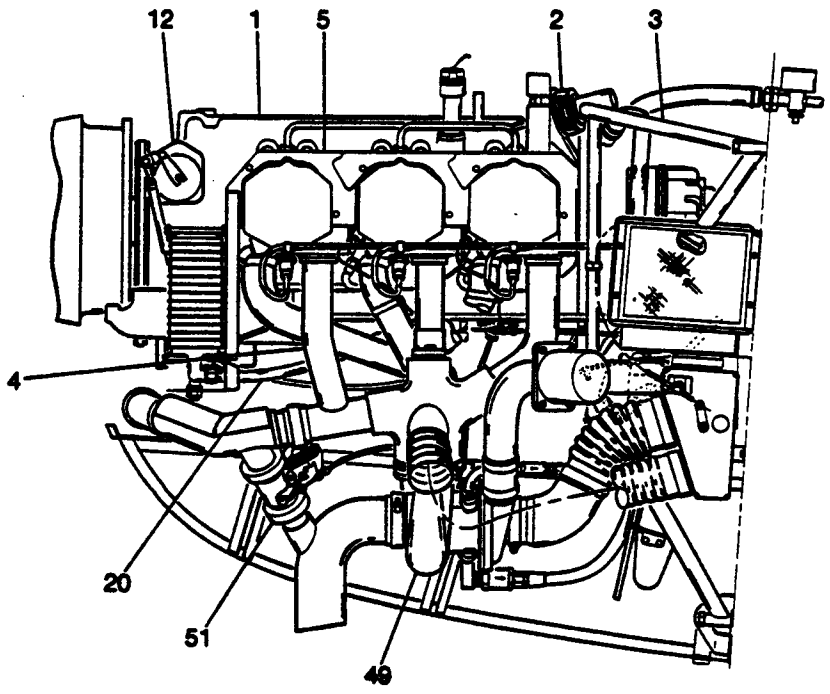
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
113 -		ENGINE ASSEMBLY-TURBOCHARGE LYCOMING		A
- 1	0-540-L3C5D	ENGINE	1	
		ATTACHING PARTS		
- 2	C299501-0105	SHOCK MOUNT KIT-ENGINE	4	
	AN7-34A	BOLT 2 UPPER & 2 LWR	4	D
	AN7-37A	BOLT UPPER	2	P
	AN7-34A	BOLT LOWER	2	P
	AN7-34A	BOLT 2 UPPER & 2 LWR	4	Q
	S1450-7N32-125	WASHER BETWEEN ENG MOUNT & INSULATOR	2	P
	AN960-716L	WASHER	4	
	MS20365-720C	NUT	4	
		---*---		
- 2A	2255040-6	BAFFLE-FWD OUTBD RH R182	1	D
	2255040-7	BAFFLE-FWD OUTBD RH TR182	1	D
- 3	2251000-1	MOUNT ASSY-ENGINE	1	R
	2251000-18	MOUNT ASSY-ENGINE	1	Q
- 4	SEE FIG 117	EXHAUST SYSTEM-ENGINE	1	
- 5	SEE FIG 119	BAFFLES INSTALLATION-ENGINE	1	
- 6	2250118-1	TUBE ASSY	1	
- 7	S51-16-81	HOSE-BREATHER	1	
		ATTACHING PARTS		
- 8	NAS397-22	CLAMP	2	
		---*---		
- 9	2200001-52	TUBE-BREATHER	1	
		ATTACHING PARTS		
-10	MS21919DG14	CLAMP	1	
	MS21919DG16	CLAMP	1	
	S1021Z10-10	SCREW	1	
	NAS446-5	NUT	1	
-11	MS21919DG4	CLAMP	1	
	MS21919DG6	CLAMP	1	
	S1021Z10-10	SCREW	1	
	NAS446-5	NUT	1	
		---*---		
-12	C161031-0111 *	GOVERNOR-PROPELLER	1	D
-13	C294506-0103	FILTER-OIL	1	
-14	SEE FIG 112	HOSE ASSY-OIL PRESSURE	1	
-15		DELETED		
-16	10614A	OIL COOLER 10614R	1	D
	10614R	OIL COOLER	1	
		ATTACHING PARTS		
-17	AN3-40A	BOLT	6	D
	AN960-10	WASHER UNDER BOLT HEAD	6	D
	NAS43HT3-216	SPACER	6	D
	AN960-10	WASHER BETWEEN SPACER & AFT FLANGE	6	D
		---*---		
-18	MS20822-8	ELBOW	1	D
-19	S2401-1	ELBOW	1	D
-20	S1129-8-0504	HOSE ASSY OIL COOLER TO ENG. RETURN	1	D
-21	S1129-8-0440	HOSE ASSY ENG TO OIL COOLER	1	D
		ATTACHING PARTS		
-22	AN919-15	REDUCER	1	D
	MS28778-8	PACKING	1	D
	MS21919DG16	CLAMP	2	D
	AN520-10R6	BOLT	2	D
	MS20364-1032C	NUT	1	D
	S2300-2	BRACKET	1	D
-23	MS20826-8	TEE	1	D
		---*---		
	0556018-2	CAP ASSY	1	
-24	SEE FIG 150	FUEL PUMP	1	
-25	SEE FIG 153	FUEL STRAINER & DRAIN CONTROL	1	

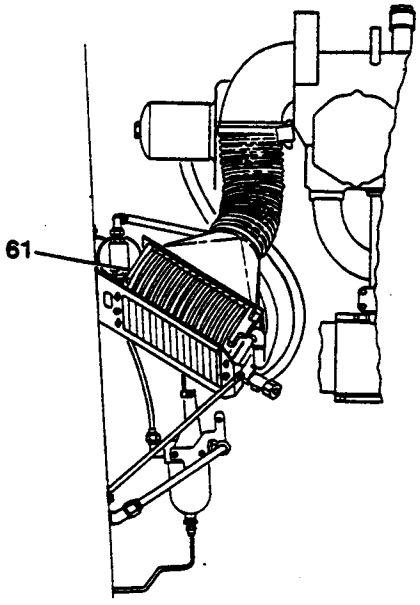
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Engine (Cont)

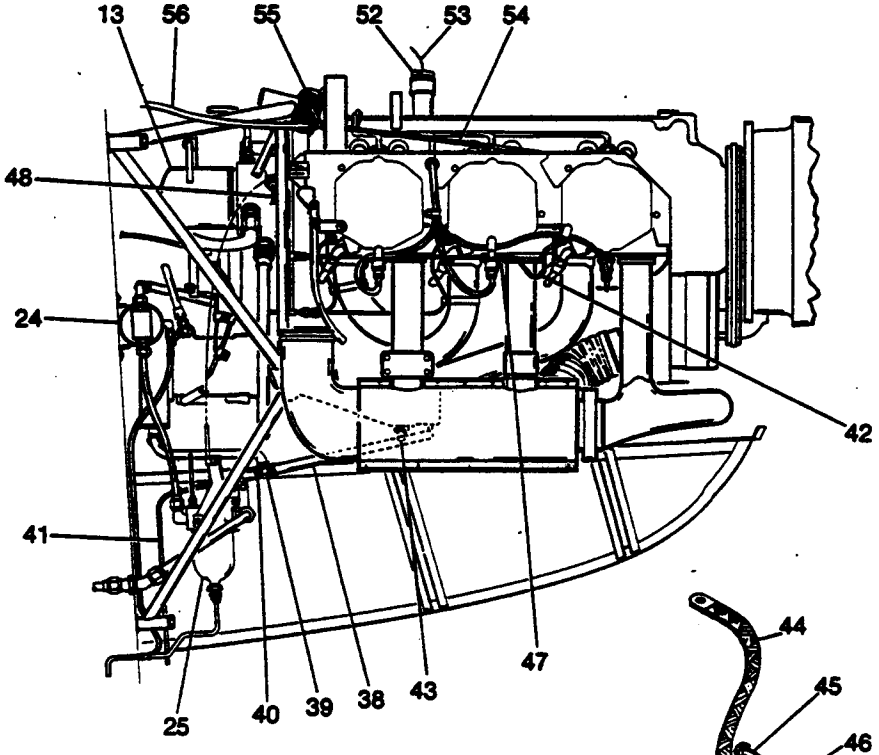


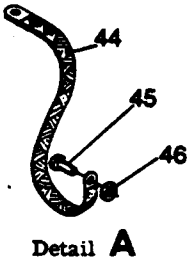
R18201314 & ON





R18201314 & ON



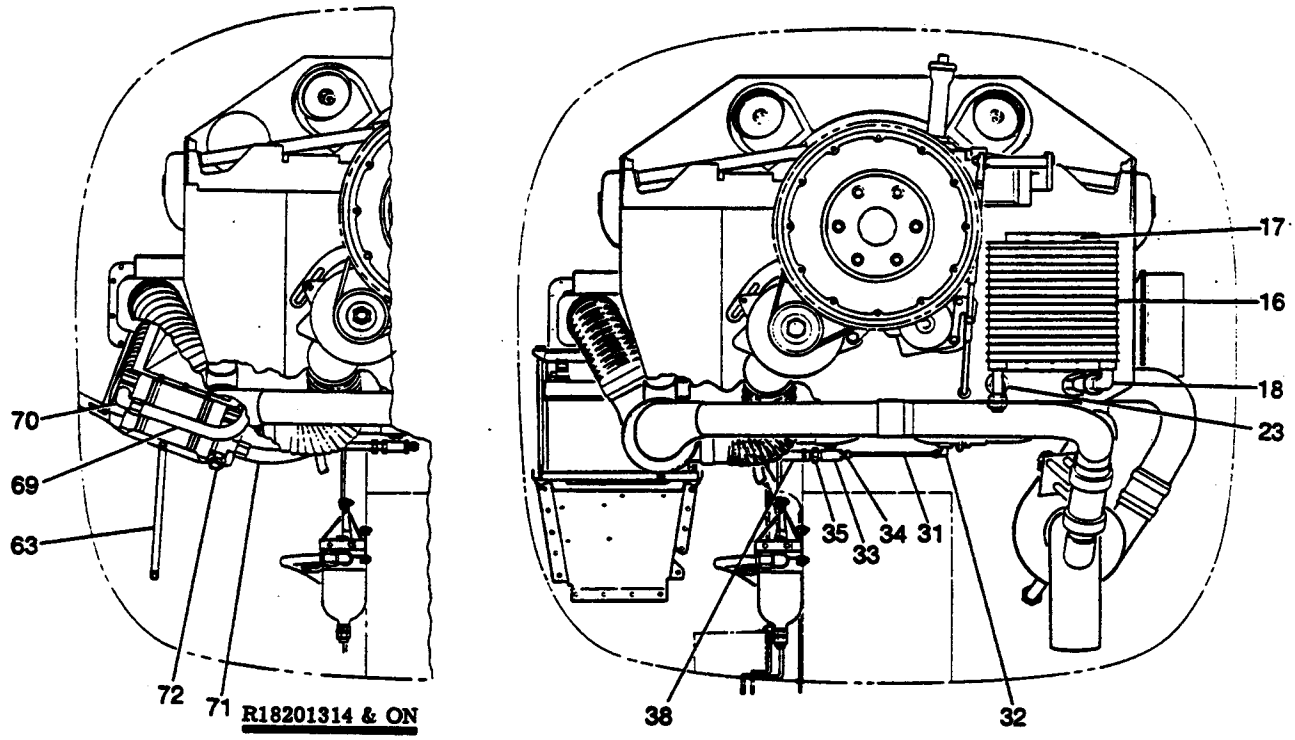


Detail A

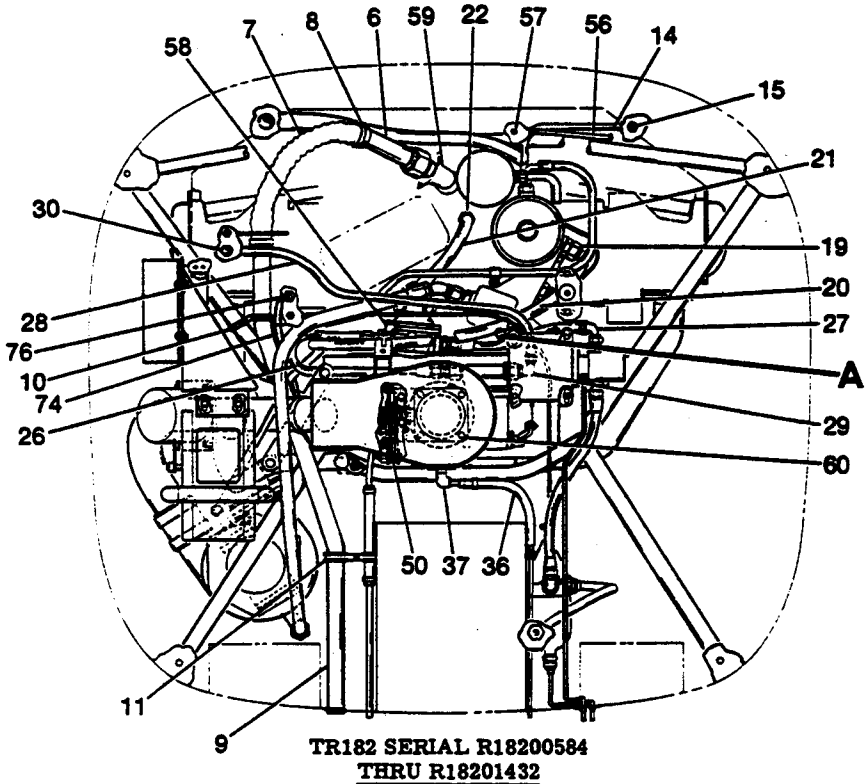
TR182 SERIAL R18200584 & ON

Figure 113. (Sheet 1 of 3) Engine Assembly

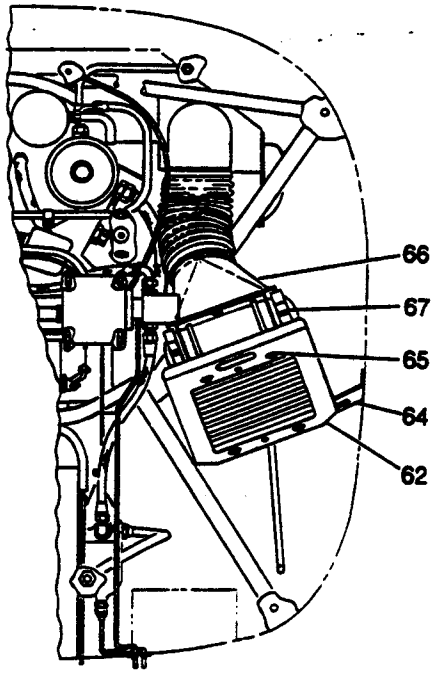
Engine (Cont)



R18201314 & ON



TR182 SERIAL R18200584
THRU R18201432

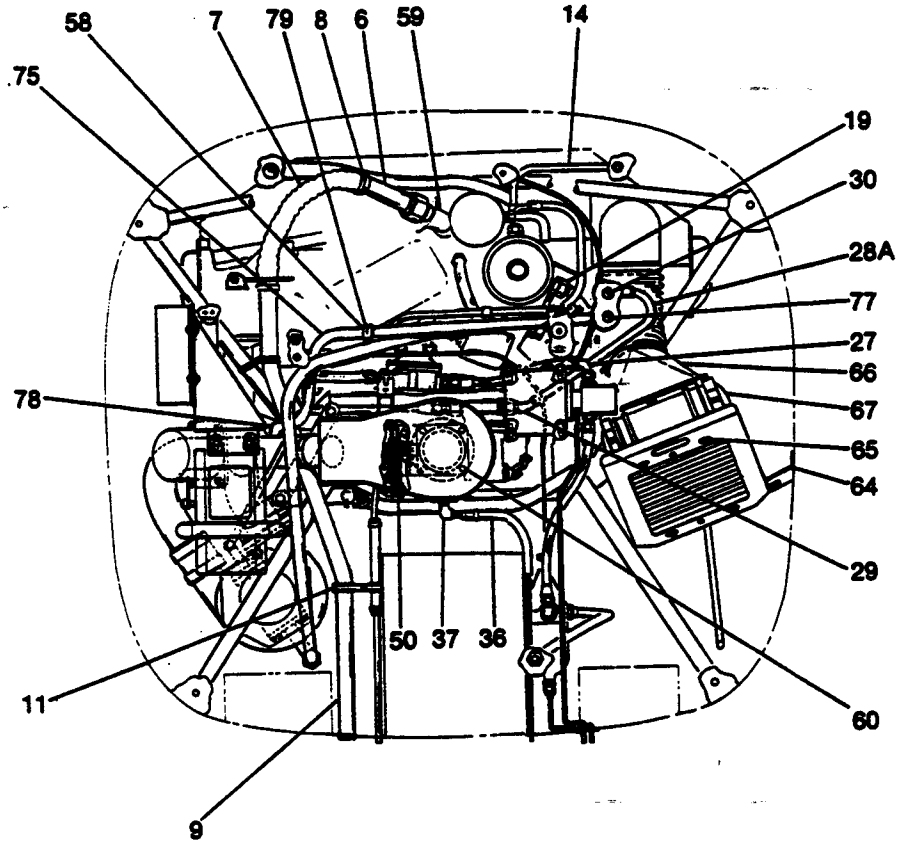


R18201314 & ON

TR182 SERIAL R18200584 & ON

Figure 113. (Sheet 2 of 3) Engine Assembly

Engine (Cont)



TR182 Serials R18201433 & on

TR182 SERIAL R18200584 & ON

Figure 113. (Sheet 3 of 3) Engine Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
113 -26	S1129-6-0144	HOSE ASSY FUEL PUMP TO CARB	1	T
	2200001-61	TUBE ASSY FUEL PUMP TO CARB	1	S
		ATTACHING PARTS		
	MS21900D6	ADAPTER	1	
	MS28778-6	PACKING	1	T
	S1596-6	PACKING	1	S
	MS20823-6D	ELBOW	1	
		---*---		
-27	S1129-6-0104	HOSE ASSY AUX FUEL PUMP TO ENG DRIVEN PUMP	1	D
	S1129-6-0202	HOSE ASSY AUX FUEL PUMP TO ENG DRIVEN PUMP	1	L
	S2495-6-0116	HOSE ASSY AUX FUEL PUMP TO ENG DRIVEN PUMP	1	S
		ATTACHING PARTS		
	MS21900D6	ADAPTER	1	T
	MS28778-6	PACKING	1	T
	AN922-6D	ELBOW	1	S
	AN924-6D	NUT	1	S
	NAS1596-6	PACKING	1	S
		---*---		
-28	S1129-3-0232	HOSE ASSY-FUEL PRESSURE CARB TO FIREWALL	1	H
-28A	S1129-3-0144	HOSE ASSY-FUEL PRESSURE CARB TO FIREWALL	1	K
	S2495-3-0144	HOSE ASSY-FUEL PRESSURE CARB TO FIREWALL	1	S
	2200001-32	LINE ASSY-FUEL PRESSURE FIREWALL TO GAGE	1	
		ATTACHING PARTS		
-29	AN912-1	REDUCER	1	
	2250021-6	ELBOW ASSY	1	M
	0752037-3	ELBOW ASSY-RESTRICTOR	1	N
-30	AN833-3	ELBOW	1	
	AN960-616	WASHER	1	
	AN924-3	NUT	1	
		---*---		
-31	2200001-41	LINE ASSY MANIFOLD DRAIN	1	
-32	MS20822-2	ELBOW	1	
-33	2250026-1	RESTRICTOR ASSY-INTAKE MANIFOLD DRAIN	1	
-34	AN816-2D	NIPPLE	1	
-35	AN840-4D	ADAPTOR	1	
-36	S307-7	TUBE-RUBBER 10.0 IN LG	1	
		ATTACHING PARTS		
	NAS397-8	CLAMP	2	
		---*---		
-37	2250117-1	ELBOW RESTRICTOR ASSY	1	
-38	S307-7-0140	TUBE-RUBBER	1	
		ATTACHING PARTS		
	NAS397-8	CLAMP	2	
		---*---		
-39	2110039-7	TEE ASSY-MANIFOLD DRAIN	1	
-40	S307-7-0014	TUBE-RUBBER	1	
		ATTACHING PARTS		
	NAS397-8	CLAMP	2	
		---*---		
-41	2200001-43	LINE MANIFOLD DRAIN	1	
		ATTACHING PARTS		
	MS21919DG2	CLAMP	2	
	AN520-10R14	SCREW	1	
	NAS43DD6-25	SPACER	1	
	AN960-10L	WASHER	2	
	MS20364-1032C	NUT	2	
	AN520-10R8	SCREW	1	
		---*---		
-42	SEE FIG 154	PRIMER SYSTEM	1	
-43	S1951-5	VALVE ASSY-DRAIN	1	
-44	0412007-8	GROUND STRAP-BATTERY	1	
		ATTACHING PARTS		
-45	AN4-5A	BOLT	1	
	AN960-416	WASHER	1	
-46	MS21042L4	NUT	1	
		---*---		
-47	S2334-3	SENDING UNIT-CYLINDER HEAD TEMP REFER TO S/M FOR LOCATION	1	
	AN900-6	GASKET	1	
-48	S2335-1	SENDING UNIT-OIL TEMP	1	
	AN900-10	GASKET	1	
-49	SEE FIG 123	TURBO CHARGER INSTALLATION	1	
-50	SEE FIG 124	THROTTLE CONTROL INSTALLATION	1	
-51	SEE FIG 125	WASTEGATE CONTROL INSTALLATION	1	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
113 -52	2250061-1	CAP ASSY-OIL FILLER	1	
-53	S2420-1	CHAIN-OIL FILLER CAP 4.00 IN LG BKI REF S2420-1-4.00	1	
		ATTACHING PARTS		
	S2420-2	COUPLING	2	
	AN535-4-4	SCREW	1	
		---*---		
-54	2200001-51	LINE ASSY-MANIFOLD PRESSURE ENGINE TO BAFFLE	1	D
	2200001-57	LINE ASSY-MANIFOLD PRESSURE ENGINE TO BAFFLE	1	U
	2200001-69	LINVE ASSY-MANIFOLD PRESSURE ENGINE TO BAFFLE	1	V
-55	S2478-1	ELBOW ASSY-MANIFOLD PRESSURE GAGE SNUBBER	1	G
		USED WITH C662035-0201		
	AN837-4D	ELBOW-MANIFOLD PRESSURE GAGE USED WITH C662035-0103	1	F
	AN960D716	WASHER	1	U
	AN924-4D	NUT	1	U
-56	S1499-4-JJ-17.00	HOSE ASSY-MANIFOLD PRESSURE BAFFLE TO FIREWALL	1	U
	S1499-4-JJ-20.00	HOSE ASSY-MANIFOLD PRESSURE BAFFLE TO FIREWALL	1	V
-57	AN833-4	ELBOW	1	U
	AN837-4	ELBOW	1	V
	AN960-716	WASHER	1	
	AN924-4	NUT	1	
-58	MS20822-4	ELBOW	1	
-59	MS20823-16-12	ELBOW	1	
-60	0550209-1	PROBE-CARBURETOR AIR TEMP	1	
-61	10614A	OIL COOLER WEU 10614R	1	W
	10614R	OIL COOLER	1	X
-62	2250133-1	BRACKET ASSY	1	E
		ATTACHING PARTS		
	AN3-4A	BOLT	4	E
	AN960-10	WASHER	4	E
-63	2250128-1	BRACKET-SUPPORT	1	E
	AN3-4A	BOLT	2	E
	AN960-10	WASHER	2	E
	MS20364-1032C	NUT	1	E
-64	2250138-1	BRACKET-SUPPORT	1	E
	AN3-4A	BOLT	1	E
	AN960-10	WASHER	1	E
	MS20364-1032C	NUT	1	E
		---*---		
-65	NAS686A3	NUTPLATE	4	
-66	2250132-1	DIFFUSER ASSY-INLET	1	E
		ATTACHING PARTS		
-67	1650052-5	BRACKET ASSY	2	E
	NAS680A3	NUTPLATE	2	
	AN3-4A	BOLT	4	E
	AN3-42A	BOLT	4	E
	AN960-10	WASHER	8	E
	1650082-1	SHIM	AR	E
		---*---		
-68	S1053K32T14	DUCT	1	E
		ATTACHING PARTS		
	S1891-64	CLAMP	2	
		---*---		
-69	S1129-8-0430	HOSE ASSY ENGINE TO OIL COOLER	1	L
	S2495-8-0382	HOSE ASSY ENGINE TO OIL COOLER	1	S
-70	MS20822-8	ELBOW	1	E
-71	S1129-8-0280	HOSE ASSY OIL COOLER TO FILTER	1	L
	S2495-8-0290	HOSE ASSY OIL COOLER TO FILTER	1	S
-72	MS20826-8	TEE	1	E
	0556018-2	CAP ASSY	1	E
-73	C161031-0113 *	GOVERNOR-PROPELLER	1	E
-74	S1236-3-0090	HOSE-DECK PRESSURE	1	H
-75	S1236C3-0235	HOSE-DECK PRESSURE	1	J
		ATTACHING PARTS		
-76	AN837-3	ELBOW	1	H
	AN924-3	NUT	1	H
-77	AN833-3	ELBOW	1	J
	AN960-616	WASHER	2	J
-78	2250021-6	ELBOW	1	J
-79	MS21919DG7	CLAMP	1	J

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	1 2 3 4 5 6 7 DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
113 -		NOTE. *FOR DETAILS OF THIS GOVERNOR, REFER TO APPLICABLE LYCOMING MANUAL. A---TR182 SERIAL R18200584 & ON B---TR182 SERIAL R18200584 THRU R18200797 C---TR182 SERIAL R18200798 & ON D---TR182 SERIAL R18200584 THRU R18201313 E---TR182 SERIAL R18201314 & ON F---TR182 SERIAL R18200584 THRU R18201098 R18201100, R18201102 & R18201103 G---TR182 SERIAL R18201099, R18201101 & R18201104 THRU R18201604 H---TR182 SERIAL R18200584 THRU R18201430 & R18201432 EXCEPT AIRCRAFT THAT HAVE INSTALLED SK182-68 OR 69 J---TR182 SERIAL R18201431, R18201433 & ON AND ALL AIRCRAFT THAT HAVE INSTALLED SK182-68OR-69 K---TR182 SERIAL R18201431, R18201433 THRU R18201805 L---TR182 SERIAL R18201314 THRU R18201805 M---TR182 SERIAL R18200584 THRU R18201663 N---TR182 SERAIL R18201664 & ON P---TR182 SERAIL R18201314 THRU R18201350, R18201352 THRU R18201357, R18201359 THRU R18201384, R18201387 THRU R18201411 Q---TR182 SERIAL R18201351, R18201358, R18201385 R18201386, R18201412 & ON R---TR182 SERIAL R18200584 THRU R18201350, R18201352 THRU R18201357, R18201359 THRU R18201384 R18201387 THRU R18201411 S---TR182 SERIAL R18201806 & ON T---TR182 SERIAL R18200584 THRU R18201805 U---TR182 SERIAL R18201314 THRU R18201604 V---TR182 SERIAL R18201605 & ON W---TR182 SERIAL R18201314 THRU R18201936 X---TR182 SERIAL R18201937 & ON		

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
114 -		ENGINE COMPONENTS & ASSOCIATED PARTS O-540-J3C5D	NP	
- 1	LW-382560-11	MAGNETO D2000	1	E
- 2	LW682560-11	MAGNETO D3000	1	F
- 3	LW-684602-303	HARNESS-IGNITION	1	
- 4	LW-12681	GASKET-MAGNETO TO CRANKCASE	1	
- 5	10610A	OIL COOLER WEU 10610R	1	G
	10610R	OIL COOLER	1	
	10634C	OIL COOLER WEU 10634R	1	H
	10634D	OIL COOLER ALT WEU 10334R	1	H
	10634R	OIL COOLER	1	J
- 6	C611503-0102	ALTERNATOR 60 AMP 24 VOLT SEE FIG 109	1	
- 7	S1597-1	BELT-ALTERNATOR DRIVE 37.5 IN LG	1	
- 8	C611004-1010	VOLTAGE REGULATOR 24V	1	A
- 9	C611005-0101	ALTERNATOR CONTROL UNIT	1	B
-10	LW-15572	STARTER-24 VOLT LY	1	
-11	LW-15663	CARBURETOR	1	
-12	77154	GASKET CARBURETOR TO CRANKCASE	1	
-13	2250023-1	GASKET CARBURETOR ADAPEOR TO CARBURETOR	1	
-14	C294510-0901	AIR FILTER-CARBURETOR	1	
-15	C291506-0102	FUEL PUMP-ELECTRIC	1	
-16	C161031-0109	GOVERNOR-PROPELLER	1	C
	C161031-0113	GOVERNOR-PROPELLER	1	D
-17	72053	GASKET PROP GOVERNOR TO ENGINE	1	
-18	C431003-0102	VACUUM PUMP	1	
-19	C431003-0302	VACUUM PUMP ALT	1	
-19A	8313	GASKET-VACUUM PUMP	1	
-20	1182-D4	SPARK PLUG CHAMPION RHM38E	AR	
-21	65321	GASKET-EXHAUST FLANGE	6	

NOTE. *THIS FIGURE IS NOT ILLUSTRATED

THIS LISTING IS COMPILED TO PROVIDE PART NUMBERS OF COMMONLY USED ENGINE COMPONENTS & ASSOCIATED ACCESSORIES. RELATIONSHIP OF THESE PARTS TO ENGINE OR AIRCRAFT ASSEMBLIES IS NOT INDICATED BY INDENTION.

INDEX NUMBERS ARE PROVIDED FOR LOCATION OF LINE ON WHICH PART NUMBER APPEARS.

FOR ENGINE COMPONENTS NOT LISTED ON THIS FIGURE REFER TO LYCOMING PARTS CATALOG.

A---R182 SERIAL R18200001 THRU R18200583
FR182 SERIAL FR1820001 THRU FR18200020
B---R182 SERIAL R18200584 & ON
FR182 SERIAL FR18200021 THRU FR18200070
C---R182 SERIAL R18200001 THRU R18201313
FR182 SERIAL FR18200001 THRU FR18200045
D---R182 SERIAL R18201314 & ON
FR182 SERIAL FR18200046 THRU FR18200070
E---R182 SERIAL R18200001 THRU R18201757, R18201760 & R18201766
F---R182 SERIAL R18201758, R18201759, R18201761 THRU R18201765 & R18201767 & ON
G---R182 SERIAL R18200001 THRU R18201313
FR182 SERIAL FR18200001 THRU FR18200045
H---R182 SERIAL R18201314 THRU R18201959
FR182 SERIAL FR18200046 THRU FR18200070
J---R182 SERIAL R18201960 & ON

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
115 -		ENGINE COMPONENTS & ASSOCIATED PARTS 0-540-L3C5D	NP	A
- 1	LW-382560-11	MAGNETO D2000	1	F
- 2	LW-682560-11	MAGNETO D3000	1	G
- 3	LW-684602-303	HARNESS-IGNITION	1	
- 4	LW-12681	GASKET-MAGNETO TO CRANKCASE	1	
- 5	10614A	OIL COOLER WEU 10614R	1	K
	10614R	OIL COOLER	1	L
- 6	C611503-0102	ALTERNATOR 60 AMP 28 VOLT	1	
- 7	S1597-1-37.5	BELT-ALTERNATOR	1	
- 8	C611005-0101	ALTERNATOR CONTROL UNIT	1	
- 9	LW-15572	STARTER-24 VOLT LY	1	
-10	LW-16066	CARBURETOR TYPE HA6	1	D
	LW-18987	CARBURETOR TYPE HA6	1	E
-11	C294510-0901	AIR FILTER-CARBURETOR	1	
-12	C291504-0201	FUEL PUMP-ELECTRIC	1	
-13	C161031-0111	GOVERNOR-PROPELLER	1	B
	C161031-0113	GOVERNOR-PROPELLER	1	C
-14	72053	GASKET PROP GOVERNOR	1	
-15	C431003-0102	VACUUM PUMP	1	
-16	C431003-0302	VACUUM PUMP ALT	1	
-16A	8313	GASKET-VACUUM PUMP	1	
-17	1182-W5	SPARK PLUG	1	
-18	LW-16517	KIT-OIL LEVEL GAGE	1	
-19	75118	GASKET-EXHAUST FLANGE	12	H
	LW16567	GASKET-EXHAUST FLANGE	12	J

NOTE. *THIS FIGURE IS NOT ILLUSTRATED

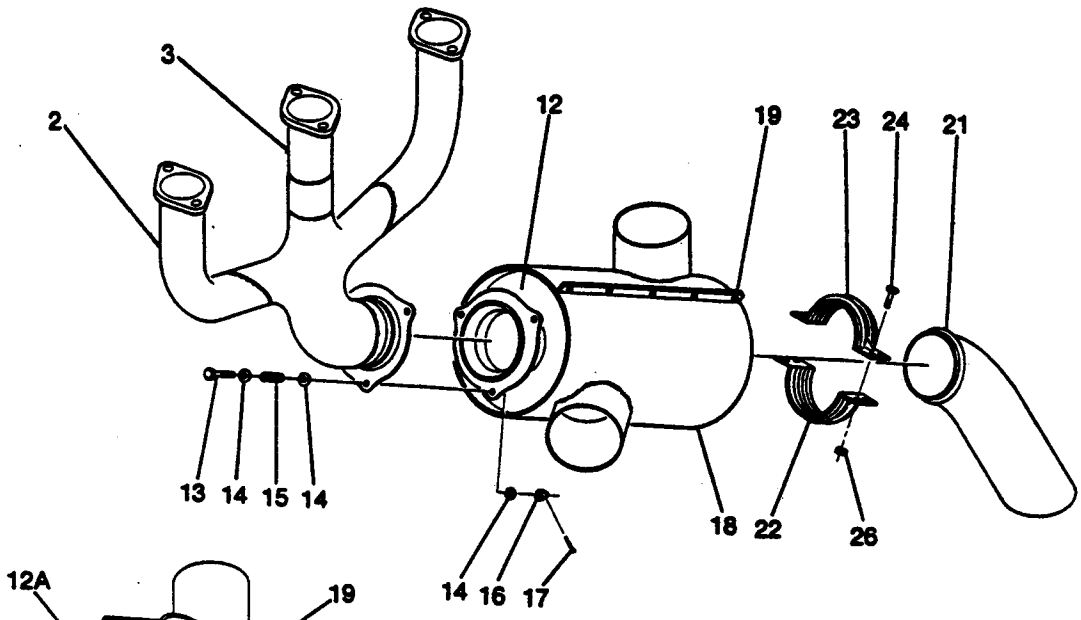
THIS LISTING IS COMPILED TO PROVIDE PART NUMBERS OF COMMONLY USED ENGINE COMPONENTS & ASSOCIATED ACCESSORIES. RELATIONSHIP OF THESE PARTS TO ENGINE OR AIRCRAFT ASSEMBLIES IS NOT INDICATED BY INDENTION.

INDEX NUMBER ARE PROVIDED FOR LOCATION OF LINE ON WHICH PART NUMBER APPEARS.

FOR ENGINE COMPONENTS NOT LISTED ON THIS FIGURE REFER TO LYCOMING PARTS CATALOG.

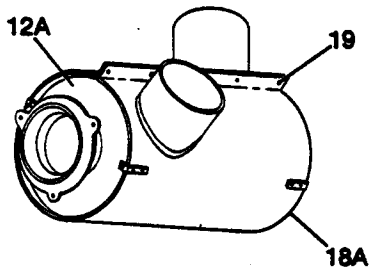
A---TR182 SERIAL R18200584 & ON
B---TR182 SERIAL R18200584 THRU R18201313
C---TR182 SERIAL R18201314 & ON
D---TR182 SERIAL R18200584 THRU R18201628
E---TR182 SERIAL R18201629 & ON
F---TR182 SERIAL R18200584 THRU R18201757 R18201760 & R18201766
G---TR182 SERIAL R18201758, R18201759 R18201761 THRU R18201765 & R18201767 & ON
H---TR182 SERIAL R18200584 THRU R18201754
J---TR182 SERIAL R18201755 & ON
K---TR182 SERIAL R18200584 THRU R18201936
L---TR182 SERIAL R18201937 & ON

Engine (Cont)

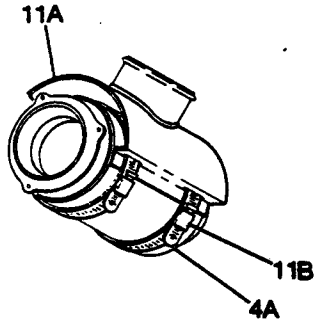


R18200001 THRU R18201798

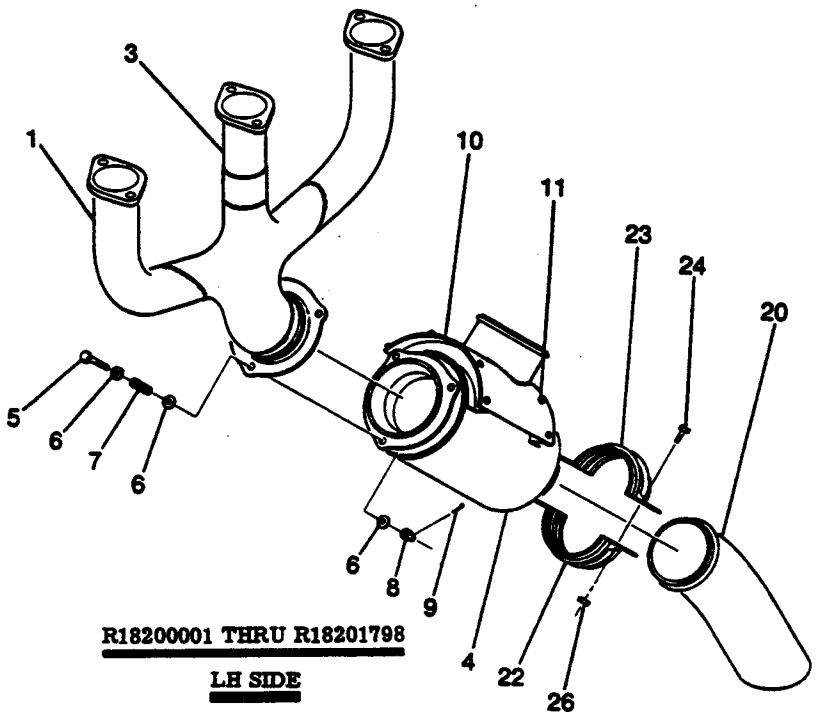
RH SIDE



R18201799 & ON



R18201799 & ON



R18200001 THRU R18201798

LH SIDE

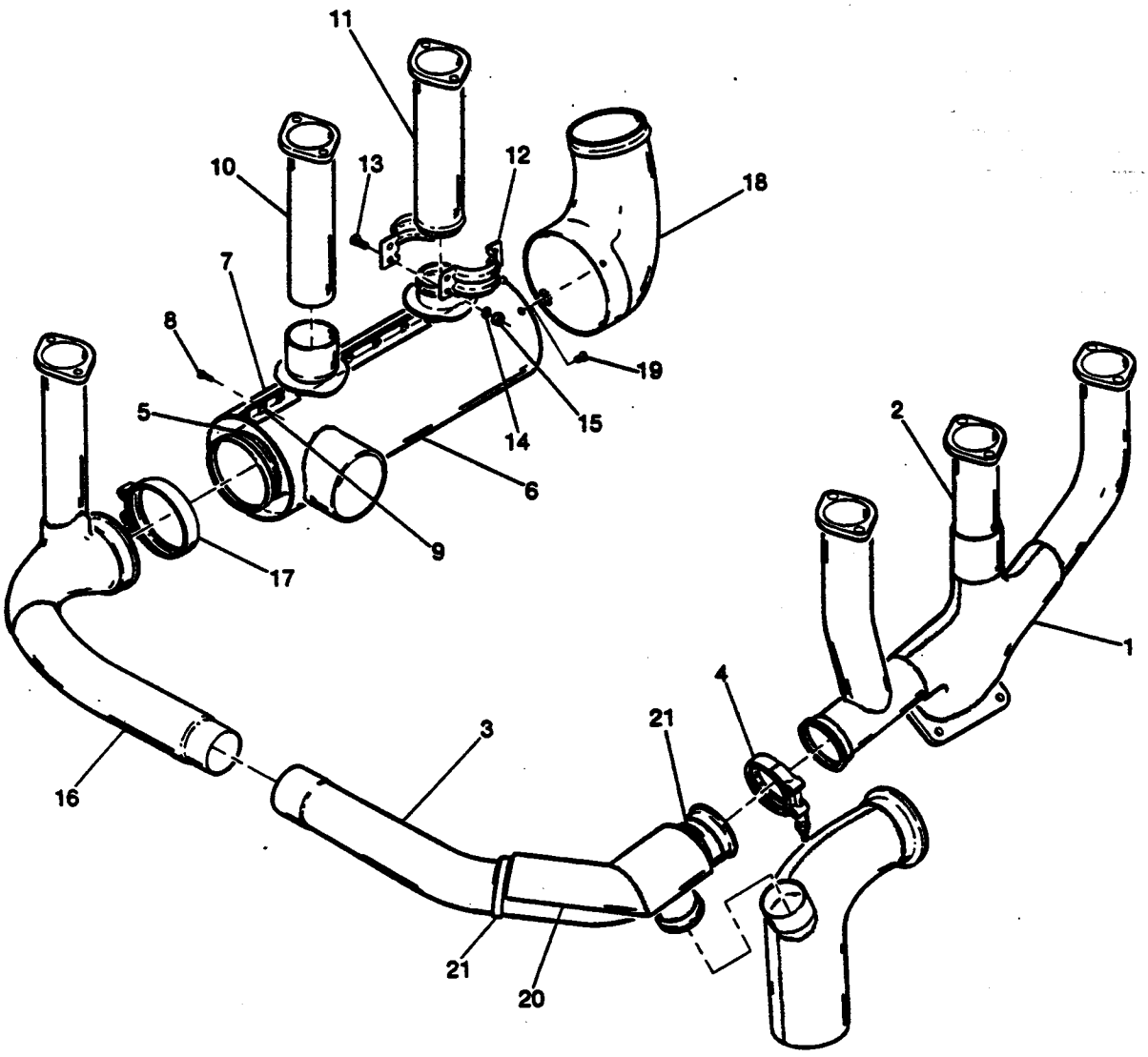
R182 SERIAL R18200001 & ON
FR182 SERIAL FR18200001 & ON

Figure 116. Engine Exhaust Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
116 -	2254003-1	EXHAUST SYSTEM ASSY-ENGINE LH	1	A
	2254003-2	EXHAUST SYSTEM ASSY-ENGINE RH	1	A
- 1	2254003-3	EXHAUST STACK ASSY-LH	1	
- 2	2254003-4	EXHAUST STACK ASSY-RH	1	
- 3	2254000-1	CENTER RISER ASSY	1	
- 4	1250251-12	MUFFLER ASSY-LH	1	B
- 4A	C156020-0201	MUFFLER ASSY-LH	1	C
		ATTACHING PARTS		
- 5	AN3-15	BOLT	3	
- 6	AN960-10	WASHER	9	
- 7	186-218	SPRING HLW	3	
- 8	AN310-3	NUT	3	
- 9	MS24665-134	PIN-COTTER	3	
		---*---		
	1250251-13	MUFFLER	1	B
-10	1250251-14	SHROUD ASSY	1	B
		ATTACHING PARTS		
-11	S1021Z6-6	SCREW	8	B
	NAS395-1-3	NUTPLATE	8	B
		---*---		
-11A	2254026-1	SHROUD ASSY-HEATER	1	C
		ATTACHING PARTS		
-11B	S1891-64S	CLAMP	2	C
		---*---		
-12	650-43	CORE ASSY-MUFFLER RH HLW	1	B
-12A	C156020-0101	CORE ASSY-MUFFLER RH	1	C
		ATTACHING PARTS		
-13	AN3-15	BOLT	3	
-14	AN960-10	WASHER	9	
-15	186-218	SPRING HLW	3	
-16	AN310-3	NUT	3	
-17	MS24665-134	PIN-COTTER	3	
		---*---		
-18	2254001-1	SHROUD ASSY-HEATER RH	1	B
-18A	1254012-12	SHROUD ASSY-HEATER RH	1	C
		ATTACHING PARTS		
-19	S1021Z8-8	SCREW	5	
		---*---		
	NAS395-11-3	NUT	5	
-20	2254003-17	TAILPIPE-LH	1	
-21	2254003-18	TAILPIPE-RH	1	
		ATTACHING PARTS		
-22	0750161-22	CLAMP HALF-LOWER	1	
-23	1254007-1	CLAMP HALF ASSY-UPPER	1	
-24	AN3-4A	BOLT	4	
-25	AN960-10	DELETED NOT USED	4	
-26	M20365-1032C	NUT	4	
		---*---		

A---R182 SERIAL R18200001 & ON
FR182 SERIAL FR18200001 & ON
B---R182 SERIAL R18200001 THRU R18201798
FR182 SERIAL FR18200001 THRU FR18200070
C---R182 SERIAL R18201799 & ON

Engine (Cont)



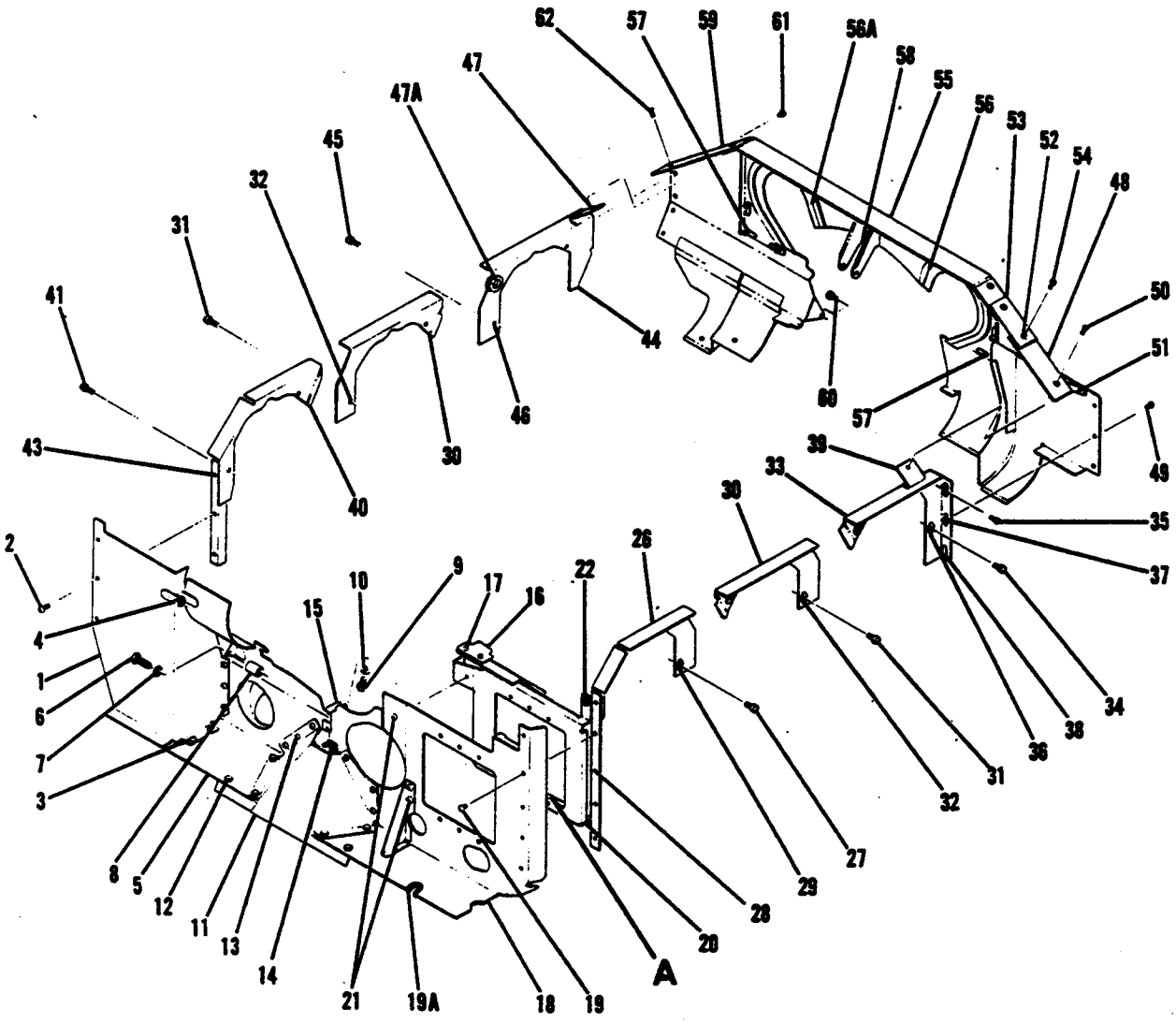
TR182 SERIAL R18200584 & ON

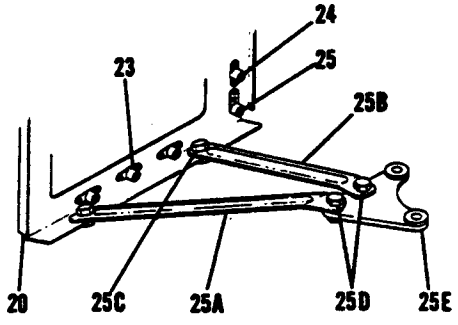
Figure 117. Engine Exhaust Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
117 -		EXHAUST SYSTEM ASSY-TURBOCHARGED ENGINE LH	1	A
		EXHAUST SYSTEM ASSY-TURBOCHARGED ENGINE RH	1	
- 1	2254012-2	EXHAUST STACK WELD ASSY-LH	1	
- 2	2254005-1	RISER ASSY-EXHAUST	1	
- 3	2254008-4	CROSSOVER ASSY-FWD LH	1	
		ATTACHING PARTS		
- 4	24540-200	COUPLING MDAQ	1	
		---*---		
- 5	2254015-1	CORE ASSY-HEATER	1	
- 6	2254016-2	SHROUD HALF ASSY-HEATER INBD	1	
- 7	2254016-1	SHROUD HALF ASSY-HEATER OUTBD	1	
		ATTACHING PARTS		
- 8	AN515-8R8	SCREW	11	
- 9	NAS395-11-3	NUT	11	
		---*---		
-10	2254005-3	RISER ASSY-EXHAUST	1	
-11	2254005-5	RISER ASSY-EXHAUST	1	
		ATTACHING PARTS		
-12	1250860-29	CLAMP HALF ASSY	2	
-13	AN3-4A	BOLT	4	
-14	AN960-10	WASHER	4	
-15	MS20365-1032C	NUT	4	
		---*---		
-16	2254013-1	RISER & CROSSOVER ASSY-FWD RH	1	
		ATTACHING PARTS		
-17	24540-300	COUPLING MDAQ	1	
		---*---		
-18	2254014-1	DUCT ASSY-HEATER OUTLET	1	
		ATTACHING PARTS		
-19	AN525-832R8	SCREW	4	
		---*---		
-20	2250113-1	HEAT DEFLECTOR ASSY WEU 2250113-4	1	B
	2250113-4	HEAT DEFLECTOR ASSY	1	C
		ATTACHING PARTS		
-21	S1891-32	CLAMP	2	
		---*---		

A---TR182 SERIAL R18200584 & ON
B---TR182 SERIAL R18200584 THRU R18201294
C---TR182 SERIAL R18201295 THRU R18201313

Engine (Cont)





Detail **A**

R182 SERIAL R18200001 THRU R18201313
FR182 SERIAL FR18200001 THRU FR18200045

Figure 118. Engine Baffles Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
118 -		BAFFLES INSTALLATION-ENGINE	NP	A
- 1	2255040-1	BAFFLE-FWD RH	1	
		ATTACHING PARTS		
- 2	AN520-10R7	SCREW	3	
- 3	AN520-10R6	SCREW	5	
- 4	AN3-3A	BOLT	1	
	MS20364-1032C	NUT	1	
		---*---		
- 5	2255029-3	BAFFLE ASSEMBLY-RH FWD INBD	1	
		ATTACHING PARTS		
- 6	MS20074-06-14	BOLT	1	
- 7	MS35335-35	WASHER	1	
- 8	NAS43DD6-56	SPACER	1	
- 9	MS20074-05-04	BOLT	1	
-10	MS35335-34	WASHER	1	
		---*---		
	NAS680A3	NUTPLATE	9	
-11	2255044-1	BAFFLE ASSY-FWD CENTER	1	
		ATTACHING PARTS		
-12	AN3-3A	BOLT	6	
-13	AN520-10R6	SCREW	7	
		---*---		
-14	NAS1067A3	NUTPLATE	1	
	NAS680A3	NUTPLATE	4	
-15	2255046-1	BAFFLE ASSY-LH FWD INBD	1	
		ATTACHING PARTS		
	AN520-10R6	SCREW	1	
		---*---		
	NAS680A3	NUTPLATE	2	
-16	2255015-1	BAFFLE	1	
		ATTACHING PARTS		
-17	S1021Z4-4	SCREW	2	
		---*---		
-18	2255052-2	BAFFLE ASSY-FWD	1	
		ATTACHING PARTS		
-19	AN520-10R7	SCREW	5	
		---*---		
	NAS680A3	NUTPLATE	3	
-19A	S1050-1	GROMMET 1.80 IN LG BKI REF S1050-1-1.80	1	
-20	2255056-1	BAFFLE SUPPORT ASSY-LH FWD VERTICAL	1	
		ATTACHING PARTS		
-21	AN520-10R7	SCREW	3	
-22	AN515-8R4	SCREW	1	
	AN936A8	WASHER	1	
	AN500-416-10	SCREW	1	
	AN936A416	WASHER	1	
		---*---		
-23	NAS680A3	NUTPLATE	7	
-24	NAS697A3	NUTPLATE	1	
-25	NAS696A3	NUTPLATE	1	
-25A	2255058-1	BRACE-OUTBD	1	
-25B	2255057-1	BRACE-INBD	1	
		ATTACHING PARTS		
-25C	AN3-3A	BOLT	1	
	AN960-10	WASHER	1	
	MS20364-1032C	NUT	1	
-25D	AN3-4A	BOLT	1	
	AN960-10	WASHER	1	
	MS20364-1032C	NUT	1	
		---*---		
-25E	2255060-1	SUPPORT ASSY	1	
-26	2255003-1	BAFFLE ASSY-FWD LH CYLINDER	1	
		ATTACHING PARTS		
-27	AN500-416-10	SCREW	2	
		---*---		
-28	NAS680-A3	NUTPLATE	5	
-29	NAS463W-416	SHIM	2	
-30	2255004-1	BAFFLE ASSY-CENTER CYLINDER LH & RH	2	
		ATTACHING PARTS		
-31	AN500-416-10	SCREW	2	
		---*---		
-32	NAS463W-416	SHIM	2	

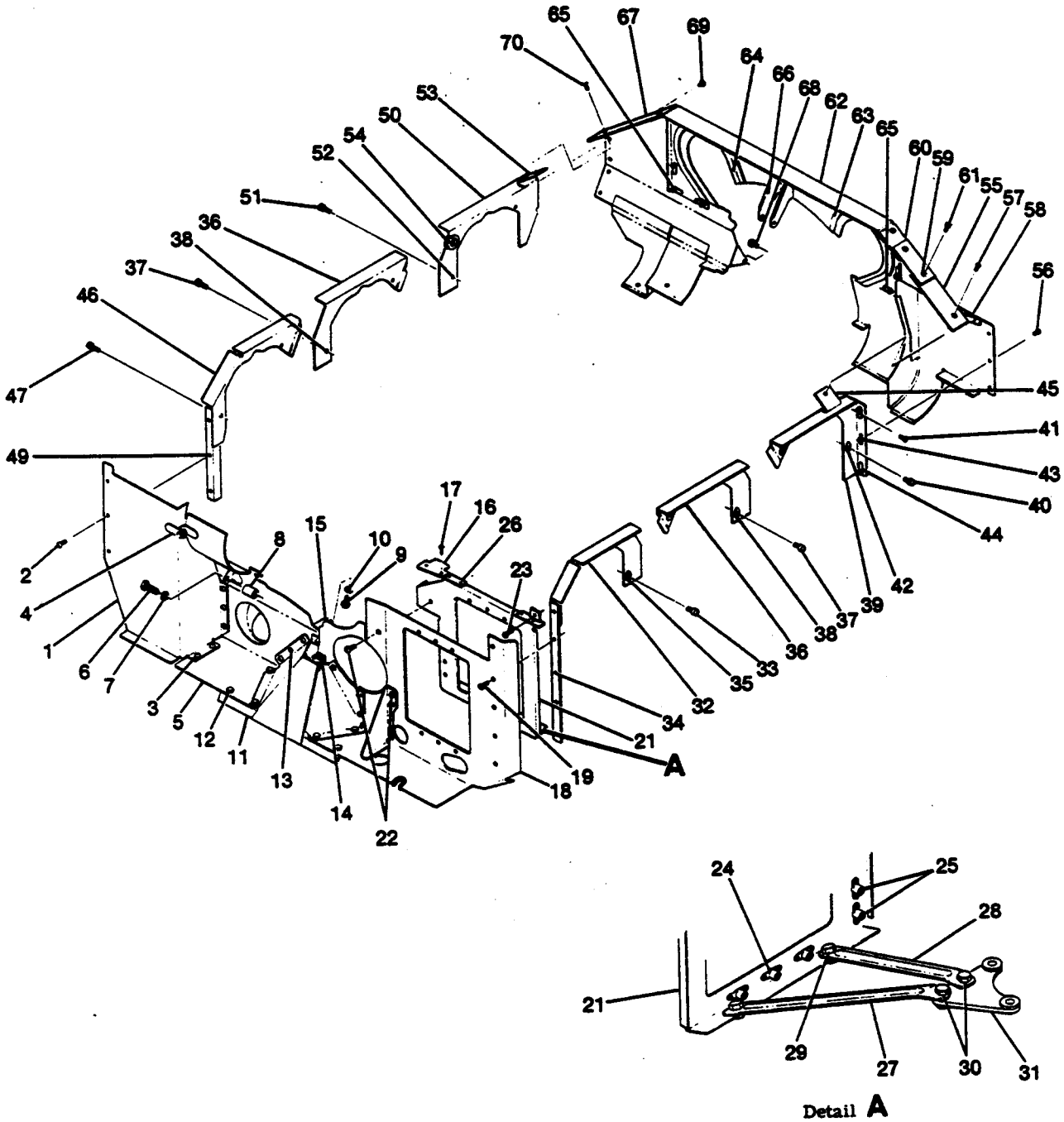
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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
118 -33	2255006-1	BAFFLE ASSY-AFT LH CYLINDER	1	
		ATTACHING PARTS		
-34	AN500-416-10	SCREW	2	
-35	AN520-10R7	SCREW	1	
		---*---		
-36	NAS463W-416	SHIM	2	
-37	NAS697A3	NUTPLATE	1	
-38	NAS696A3	NUTPLATE	2	
-39	NAS682A3	NUTPLATE	1	
-40	2255002-1	BAFFLE ASSY-FWD RH CYLINDER	1	
		ATTACHING PARTS		
-41	AN500-416-10	SCREW	2	
		---*---		
-42	NAS463W-416	SHIM	2	
-43	NAS680-A3	NUTPLATE	3	
-44	2255005-1	BAFFLE ASSY-AFT RH CYLINDER	1	
		ATTACHING PARTS		
-45	AN500-416-10	SCREW	2	
		---*---		
-46	NAS463W-416	SHIM	2	
-47	NAS682A3	NUTPLATE	1	
	NAS696A3	NUTPLATE	4	
-47A	MS35489-16S	GROMMET	1	
-48	2255037-1	BAFFLE ASSY-LH AFT	1	
		ATTACHING PARTS		
-49	AN520-10R6	SCREW	5	
-50	AN507-1032R6	SCREW	2	
	AN520-10R7	SCREW	1	
	AN500-416-8	SCREW	1	
		---*---		
-51	NAS680A3	NUTPLATE	1	
-52	NAS683A3	NUTPLATE	2	
	MS35489-22	GROMMET	1	
-53	2255033-1	RETAINER	1	
		ATTACHING PARTS		
-54	AN507-1032R6	SCREW	2	
		---*---		
-55	2255025-1	BAFFLE ASSY-CENTER AFT	1	
		ATTACHING PARTS		
	AN520-10R6	SCREW	2	
		---*---		
-56	2255020-1	SEAL-LH	1	
-56A	2255020-2	SEAL-RH	1	
-57	NAS696A3	NUTPLATE	7	
	NAS683A3	NUTPLATE	2	
-58	2255023-1	SUPPORT ASSY	1	
	NAS680A3	NUTPLATE	2	
-59	2255030-1	BAFFLE ASSY-AFT RH	1	
		ATTACHING PARTS		
-60	AN500-416-8	SCREW	1	
-61	AN520-10R6	SCREW	8	
-62	AN507-1032R6	SCREW	2	
		---*---		
-63	CM2692-15-15	PLUG BUTTON	1	
		A---R182 SERIAL R18200001 THRU R18201313 FR182 SERIAL FR18200001 THRU FR18200045		

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
119 -		BAFFLES INSTALLATION-ENGINE	NP	A
- 1	2255040-1	BAFFLE-FWD RH	1	
		ATTACHING PARTS		
- 2	AN520-10R7	SCREW	3	
- 3	AN520-10R6	SCREW	5	
- 4	AN3-3A	BOLT	1	
	MS20364-1032C	NUT	1	
		---*---		
- 5	2255029-3	BAFFLE ASSY-RH FWD INBD	1	
		ATTACHING PARTS		
- 6	MS20074-06-14	BOLT	1	
- 7	MS35335-35	WASHER	1	
- 8	NAS43DD6-56	SPACER	1	
- 9	MS20074-05-04	BOLT	1	
-10	MS35335-35	WASHER	1	
		---*---		
	NAS680A3	NUTPLATE	9	
-11	2255044-1	BAFFLE ASSY-FWD CENTER	1	
		ATTACHING PARTS		
-12	AN3-3A	BOLT	6	
-13	AN520-10R6	SCREW	7	
		---*---		
-14	NAS1067A3	NUTPLATE	1	
	NAS680A3	NUTPLATE	4	
-15	2255046-1	BAFFLE ASSY-LH FWD INBD	1	
		ATTACHING PARTS		
	AN520-10R6	SCREW	1	
		---*---		
	NAS680A3	NUTPLATE	2	
-16	2255071-1	BAFFLE	1	
		ATTACHING PARTS		
-17	S1021Z4-4	SCREW	2	
		---*---		
-18	2255063-1	BAFFLE ASSY-LH FWD	1	
		ATTACHING PARTS		
-19	AN520-10R7	SCREW	5	
		---*---		
	NAS680A3	NUTPLATE	3	
-20	S1050-1	GROMMET 1.80 IN LG BKI REF S1050-1-1.80	1	
-21	2255061-1	BAFFLE SUPPORT ASSY-LH FWD VERT	1	
		ATTACHING PARTS		
-22	AN520-10R7	SCREW	3	
-23	AN515-8R4	SCREW	1	
	AN936A8	WASHER	1	
	AN500-416-10	SCREW	1	
	AN936A416	WASHER	1	
		---*---		
-24	NAS680A3	NUTPLATE	7	
-25	NAS697A3	NUTPLATE	2	
-26	2255064-1	BAFFLE SUPPORT	1	
-27	2255067-1	BRACE-OUTBD	1	
-28	2255066-1	BRACE-INBD	1	
		ATTACHING PARTS		
-29	AN3-3A	BOLT	1	
	AN960-10	WASHER	1	
	MS20364-1032C	NUT	1	
-30	AN3-4A	BOLT	1	
	AN960-10	WASHER	1	
	MS20364-1032C	NUT	1	
		---*---		
-31	225560-1	SUPPORT ASSY	1	
-32	2255003-1	BAFFLE ASSY-FWD LH CYLINDER	1	
		ATTACHING PARTS		
-33	AN500-416-10	SCREW	2	
		---*---		
-34	NAS680-A3	NUTPLATE	5	
-35	NAS463W-416	SHIM	2	

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Engine (Cont)



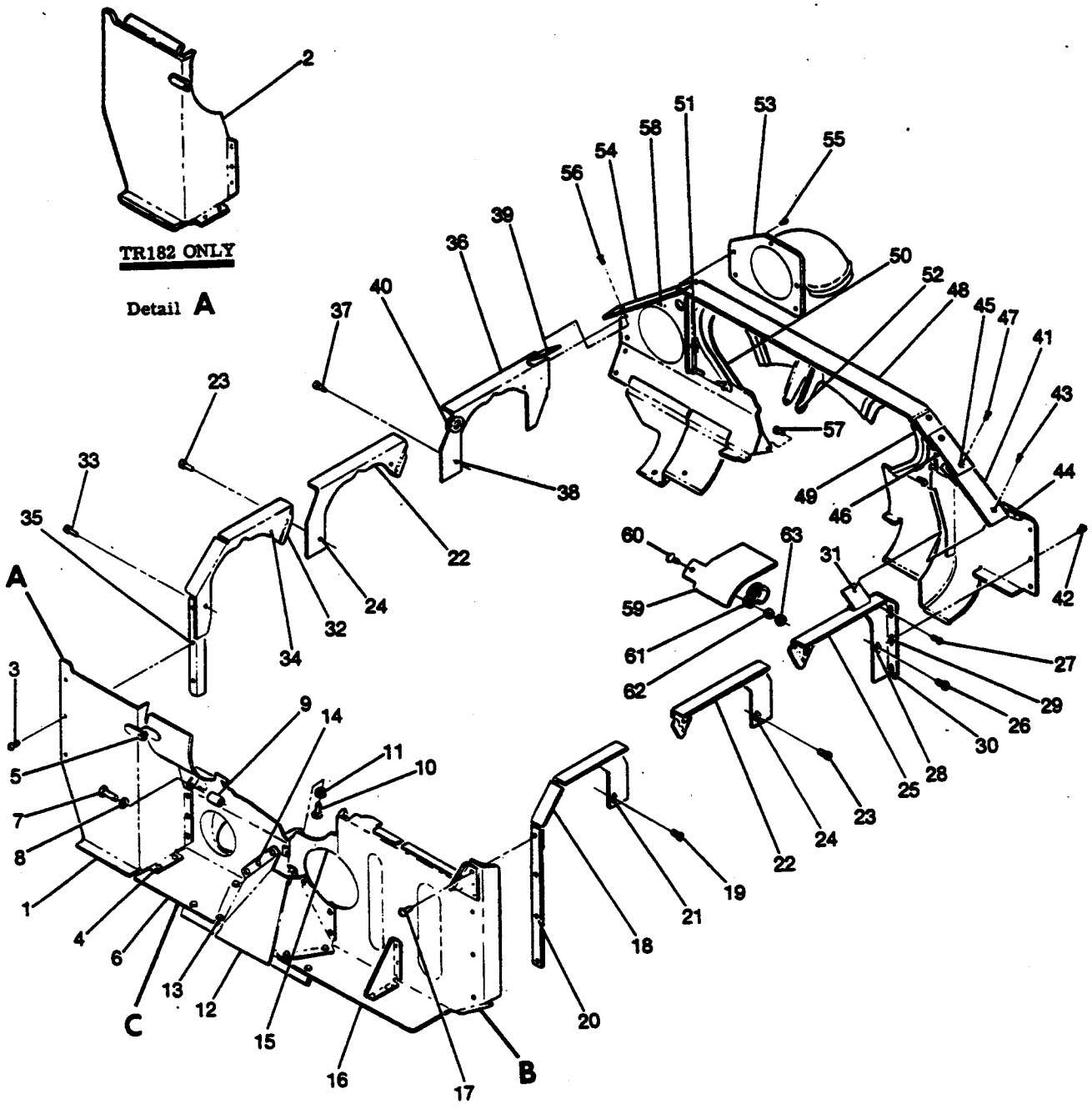
Detail A

TR182 SERIAL R18200534 THRU R18201313

Figure 119. Engine Baffles Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
119 -36	2255004-1	BAFFLE ASSY-CENTER CYLINDER LH & RH	2	
		ATTACHING PARTS		
-37	AN500-416-10	SCREW	2	
		---*---		
-38	NAS463W-416	SHIM	2	
-39	2255006-1	BAFFLE ASSY-AFTLH CYLINDER	1	
		ATTACHING PARTS		
-40	AN500-416-10	SCREW	2	
-41	AN520-10R7	SCREW	1	
		---*---		
-42	NAS463W-416	SHIM	2	
-43	NAS697A3	NUTPLATE	1	
-44	NAS696A3	NUTPLATE	2	
-45	NAS682A3	NUTPLATE	1	
-46	2255002-1	BAFFLE ASSY-FWD RH CYLINDER	1	
		ATTACHING PARTS		
-47	AN500-416-10	SCREW	2	
		---*---		
-48	NAS463W-416	SHIM	2	
-49	NAS680-A3	NUTPLATE	3	
-50	2255005-1	BAFFLE ASSY-AFT RH CYLINDER	1	
		ATTACHING PARTS		
-51	AN500-416-10	SCREW	2	
		---*---		
-52	NAS463W-416	SHIM	2	
-53	NAS682-A3	NUTPLATE	1	
	NAS696-A3	NUTPLATE	4	
-54	MS35489-16S	GROMMET	1	
-55	2255037-1	BAFFLE ASSY-LH AFT	1	
		ATTACHING PARTS		
-56	AN520-10R6	SCREW	5	
-57	AN507-1032R6	SCREW	2	
	AN520-10R7	SCREW	1	
	AN500-416-8	SCREW	1	
		---*---		
-58	NAS680A3	NUTPLATE	1	
-59	NAS683A3	NUTPLATE	2	
	MS35489-22	GROMMET	1	
-60	2255033-1	RETAINER	1	
		ATTACHING PARTS		
-61	AN507-1032R6	SCREW	2	
		---*---		
-62	2255025-1	BAFFLE ASSY-CENTER AFT	1	
		ATTACHING PARTS		
	AN520-10R6	SCREW	2	
		---*---		
-63	2255020-1	SEAL-LH	1	
-64	2255020-2	SEAL-RH	1	
-65	NAS696A3	NUTPLATE	7	
	NAS683A3	NUTPLATE	2	
-66	2255023-1	SUPPORT ASSY	1	
	NAS680A3	NUTPLATE	2	
-67	2255030-1	BAFFLE ASSY-AFT RH	1	
		ATTACHING PARTS		
-68	AN500-416-8	SCREW	1	
-69	AN520-10R6	SCREW	8	
-70	AN507-1032R6	SCREW	2	
		---*---		
		A---TR182 SERIAL R18200584 THRU R18201313		

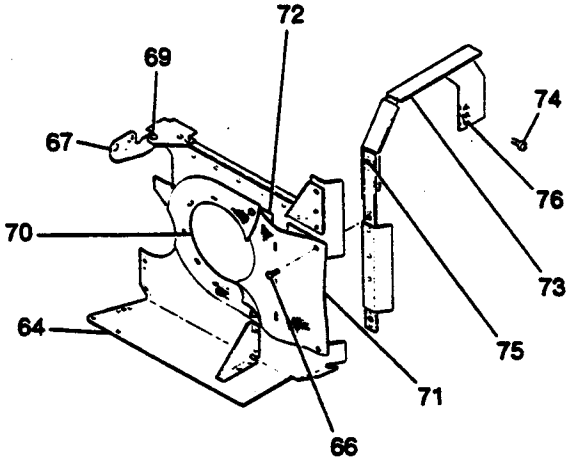
Engine (Cont)



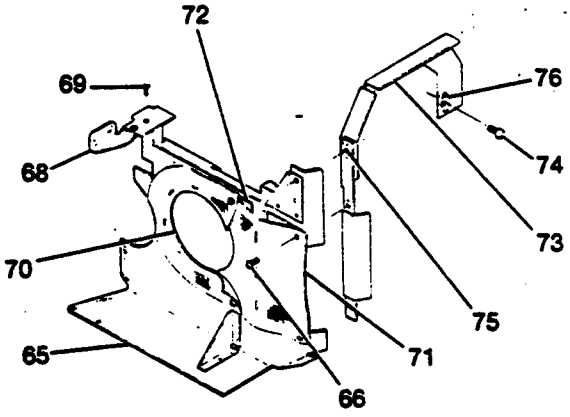
R182 & TR182 SERIAL R18201314 & ON
FR182 SERIAL FR18200046 THRU FR18200070

Figure 120. (Sheet 1 of 2) Engine Baffles Installation

Engine (Cont)

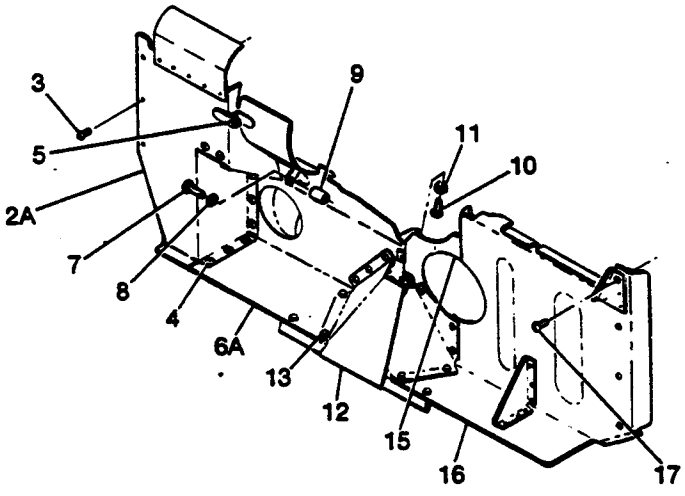


R182 USED WITH AIR CONDITIONING



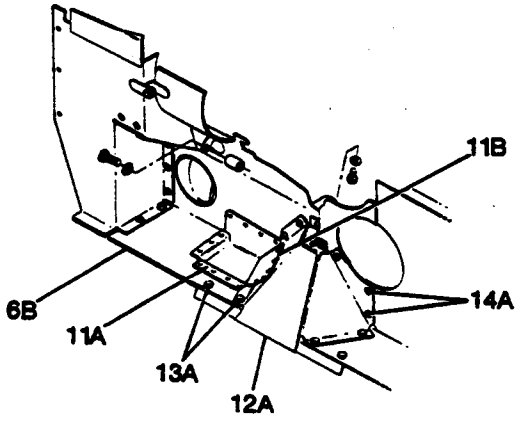
TR182 USED WITH AIR CONDITIONING

Detail B



R18201629 THRU R18201788

Detail C



R18201789 & ON

Detail C

R182 & TR182 SERIAL R18201314 & ON
FR182 SERIAL FR18200046 THRU FR18200070

Figure 120. (Sheet 2 of 2) Engine Baffles Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
120 -		ENGINE BAFFLES INSTALLATION	NP	A
- 1	2255040-3	BAFFLE-FWD OUTBD RH R182 & FR182 ONLY	1	C
- 2	2255040-4	BAFFLE-FWD OUTBD RH TR182	1	C
- 2A	2255040-6	BAFFLE-FWD OUTBD RH R182	1	D
	2255040-7	BAFFLE-FWD OUTBD RH TR182	1	D
- 3	AN520-10R7	SCREW	3	
- 4	AN520-10R6	SCREW	5	
- 5	AN3-3A	BOLT	1	
	MS20364-1032C	NUT	1	
		---*---		
- 6	2255029-3	BAFFLE ASSY-RH FWD INBD	1	C
- 6A	2255029-5	BAFFLE ASSY-RH FWD INBD	1	G
- 6B	2255029-7	BAFFLE ASSY-RH FWD INBD	1	H
		ATTACHING PARTS		
- 7	MS20074-06-14	BOLT	1	
- 8	MS35335-35	WASHER	1	
- 9	NAS43DD6-56	SPACER	1	
-10	MS20074-05-04	BOLT	1	
-11	MS35335-34	WASHER	1	
		---*---		
	NAS680A3	NUTPLATE	9	C
	NAS680A3	NUTPLATE	11	G
	NAS680A3	NUTPLATE	9	H
-11A	2255117-1	BAFFLE ASSY-FWD	1	H
-11B	2255118-1	SEAL-BAFFLE	1	H
		ATTACHING PARTS		
	S1150-1	METAL STITCH	2	H
		---*---		
-12	2255044-1	BAFFLE ASSY-FWD CENTER	1	J
-12A	2255044-5	BAFFLE ASSY-FWD CENTER	1	H
		ATTACHING PARTS		
-13	AN3-3A	BOLT	6	K
	AN3-3A	BOLT	5	H
-14	AN520-10R6	SCREW	7	K
-14A	AN520-10R6	SCREW	5	H
		---*---		
	NAS1067A3	NUTPLATE	1	
	NAS680A3	NUTPLATE	5	
-15	2255046-1	BAFFLE ASSY-FWD	1	
		ATTACHING PARTS		
	AN520-10R7	SCREW	1	
		---*---		
	NAS680A3	NUTPLATE	2	
-16	2255088-1	BAFFLE ASSY-FWD LH R182 & FR182 ONLY	1	
	2255109-1	BAFFLE ASSY-FWD LH TR182	1	
		ATTACHING PARTS		
-17	AN520-10R7	SCREW	4	
		---*---		
	NAS680A3	NUTPLATE	3	
-18	2255003-5	BAFFLE ASSY-FWD LH CYLINDER FOR SPARES ONLY	1	
		ATTACHING PARTS		
-19	AN500-416-10	SCREW	2	
		---*---		
-20	NAS680-A3	NUTPLATE	4	
-21	NAS463-416	SHIM	2	
-22	2255004-1	BAFFLE ASSY-CENTER CYLINDER	2	
		ATTACHING PARTS		
-23	AN500-416-10	SCREW	2	
		---*---		
-24	NAS463W-416	SHIM	2	
-25	2255006-1	BAFFLE ASSY-AFT LH CYLINDER	1	
		ATTACHING PARTS		
-26	AN500-416-10	SCREW	2	
-27	AN520-10R7	SCREW	1	
		---*---		
-28	NAS463W-416	SHIM	2	
-29	NAS697A3	NUTPLATE	1	
-30	NAS696A3	NUTPLATE	2	
-31	NAS682A3	NUTPLATE	1	

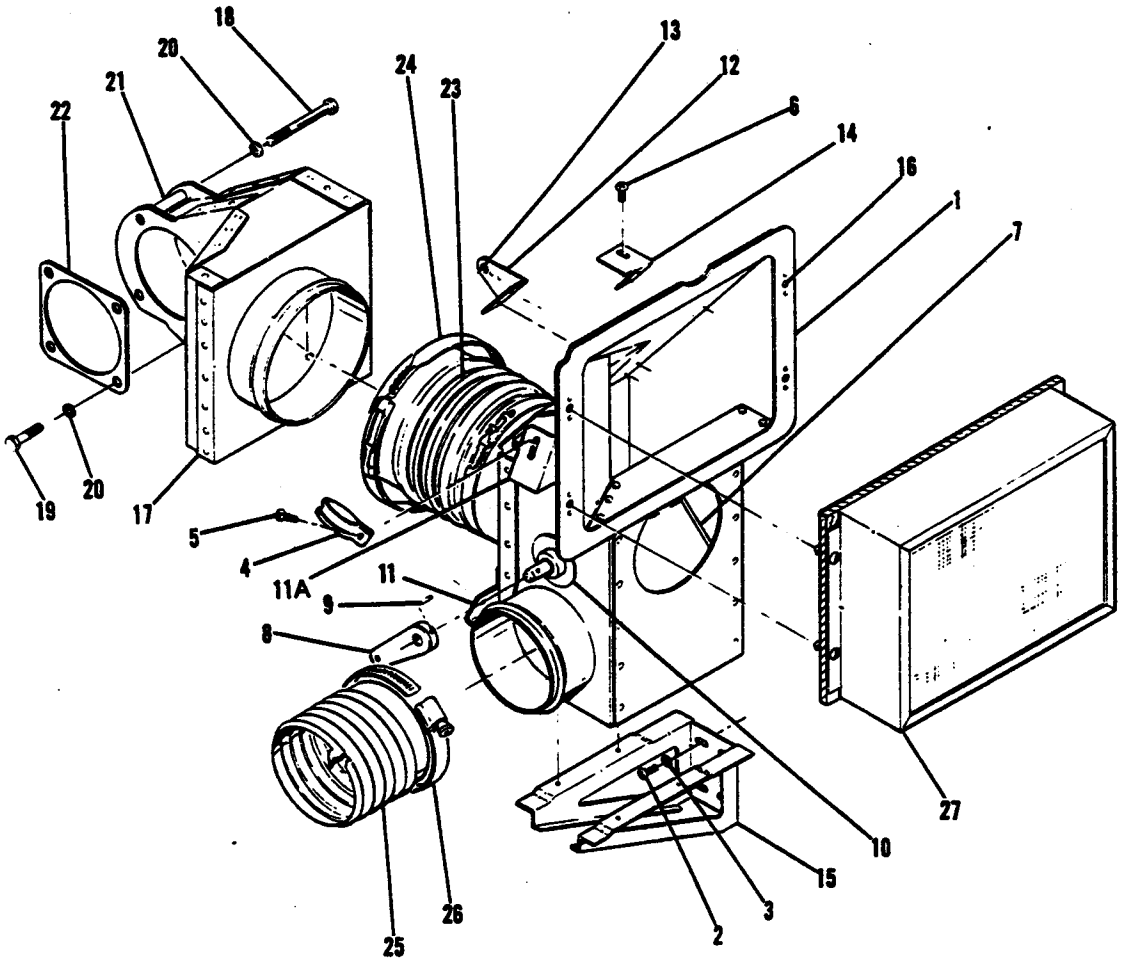
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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
120 -32	2255002-1	BAFFLE ASSY-FWD RH CYLINDER	1	
		ATTACHING PARTS		
-33	AN500-416-10	SCREW	2	
		---*---		
-34	NAS463W-416	SHIM	2	
-35	NAS680-A3	NUTPLATE	3	
-36	2255005-1	BAFFLE ASSY-AFT RH CYLINDER	1	
		ATTACHING PARTS		
-37	AN500-416-10	SCREW	2	
		---*---		
-38	NAS463W-416	SHIM	2	
-39	NAS682A3	NUTPLATE	1	
	NAS692A3	NUTPLATE	4	
-40	MS35489-16S	GROMMET	1	
-41	2255037-2	BAFFLE ASSY-LH AFT	1	
		ATTACHING PARTS		
-42	AN520-10R6	SCREW	5	
-43	AN507-1032R6	SCREW	2	
	AN520-10R7	SCREW	1	
	AN500-416-8	SCREW	1	
		---*---		
-44	NAS680A3	NUTPLATE	1	
-45	NAS683A3	NUTPLATE	2	
	MS35489-22	GROMMET	1	
-46	2255033-1	RETAINER	1	
		ATTACHING PARTS		
-47	AN507-1032R6	SCREW	2	
		---*---		
-48	2255025-1	BAFFLE ASSY-CENTER AFT	1	
	2255025-2	BAFFLE ASSY-CENTER AFT USE WITH 95 AMP ALTERNATOR	1	D
		ATTACHING PARTS		
	AN520-10R6	SCREW	1	
		---*---		
-49	2255020-1	SEAL	1	
-50	2255020-2	SEAL	1	
-51	NAS696A3	NUTPLATE	7	
	NAS683A3	NUTPLATE	2	
	MS35489-22S	GROMMET 2255025-2 ONLY	1	D
-52	2255023-1	SUPPORT ASSY	1	
	NAS680A3	NUTPLATE	2	
-53	2255104-1	BAFFLE DUCT ASSY	1	
-54	2255030-2	BAFFLE ASSY-RH AFT	1	E
	2255030-3	BAFFLE ASSY-RH AFT	1	F
		ATTACHING PARTS		
-55	AN520-10R6	SCREW	9	
-56	AN507-1032R6	SCREW	2	
-57	AN500-416-8	SCREW	1	
		---*---		
-58	NAS680A3	NUTPLATE	1	
-59	2255108-1	DEFLECTOR TR182	1	
		ATTACHING PARTS		
-60	AN520-10R-10	SCREW	1	
-61	MS21919DF12	CLAMP	1	
-62	AN960-10	WASHER	1	
-63	MS20365-1032C	NUT	1	
		---*---		
-64	2255090-1	BAFFLE ASSY-FWD LH R182 USED WITH A/C	1	B
-65	2255111-1	BAFFLE ASSY-FWD LH TR182 USED WITH A/C	1	B
		ATTACHING PARTS		
-66	AN520-10R10	SCREW	3	
		---*---		
-67	2255080-1	SUPPORT R182	1	
-68	2255080-3	SUPPORT TR182	1	
-69	AN525-832-8	SCREW R182	1	
	AN525-832-8	SCREW TR182	2	
-70	0555265-1	SEAL-BAFFLE	1	
-71	2255090-2	SEAL-BAFFLE	1	
-72	2255079-1	COVER-BAFFLE	1	
		ATTACHING PARTS		
	AN525-832-8	SCREW	2	
		---*---		

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
120 -73	2255003-4	BAFFLE ASSY-FWD LH CYLINDER USED WITH A/C	1	B
		ATTACHING PARTS		
-74	AN500-416-10	SCREW	2	
		---*---		
-75	NAS680A3	NUTPLATE	3	
-76	NAS463W416	SHIM	2	
		A---R182 & TR182 SERIAL R18201314 & ON		
		FR182 SERIAL FR18200046 & ON		
		B---R182 & TR182 SERIAL R18201470 & ON		
		C---R182 & TR182 SERIAL R18201314 THRU R18201628		
		FR182 SERIAL FR18200046 THRU FR18200070		
		D---R182 & TR182 SERIAL R18201629 & ON		
		E---R182 & TR182 SERIAL R18201314 THRU R18201604		
		FR182 SERIAL FR18200046 THRU FR18200070		
		F---R182 & TR182 SERIAL R18201605 & ON		
		G---R182 & TR182 SERIAL R18201629 THRU R18201788		
		H---R182 & TR182 SERIAL R18201789 & ON		
		J---R182 & TR182 SERIAL R18201314 THRU R18201788		
		FR182 SERIAL FR18200046 THRU FR18200070		
		K---R182 SERIAL R18200001 THRU R18201788		
		FR182 SERIAL FR18200001 THRU FR18200070		
		TR182 SERIAL R18200584 THRU R18201788		

Engine (Cont)

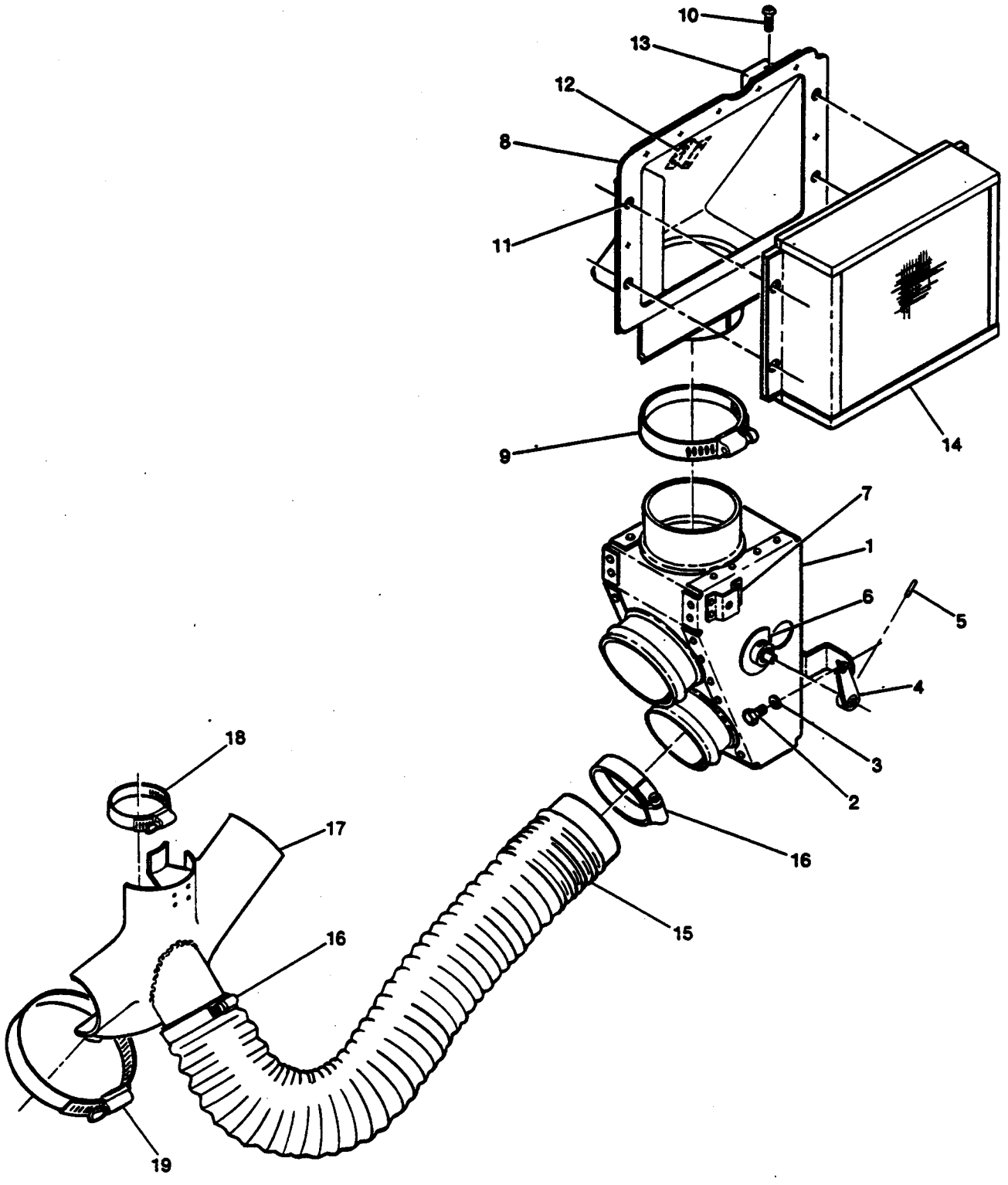


R182 SERIAL R18200001 & ON
FR182 SERIAL FR18200001 & ON

Figure 121. Carburetor Airbox Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
121 -		CARBURETOR AIRBOX INSTALLATION	NP	A
- 1	2250016-1	AIRBOX ASSY-CARBURETOR	1	
		ATTACHING PARTS		
- 2	AN520-10R8	SCREW	4	
- 3	S1450-3-10-032	WASHER	4	
- 4	MS21919DG6	CLAMP	1	
- 5	AN520-10R7	SCREW	1	
	MS20365-1032C	NUT	1	
- 6	AN520-10R6	SCREW	1	
		---*---		
- 7	2250001-1	VALVE ASSY-BUTTERFLY	1	
- 8	S2280-3-157	ARM ASSY	1	
		ATTACHING PARTS		
- 9	MS16562-205	PIN	1	
		---*---		
-10	0750113-6	HOUSING ASSY-CARBURETOR AIR BOX BEARING	2	
-11	2250009-1	BRACKET-CARB HEAT CONTROL	1	
-11A	2250076-1	BRACKET-AIR BOX SUPPORT	1	
-12	2250010-1	BRACKET ASSY-CARB HEAT CONTROL	1	
-13	NAS682-A3	NUTPLATE	1	
-14	2250012-1	SUPPORT-UPPER AIRBOX	1	
-15	2250011-1	SUPPORT-LOWER AIRBOX	1	
-16	S1853-1	RECEPTACLE	4	
-17	2250022-1	ADAPTOR ASSY-CARBURETOR	1	
		ATTACHING PARTS		
-18	MS20074-04-22	BOLT	2	
-19	AN4-10A	BOLT	2	
-20	AN960XC416	WASHER	4	
-21	NAS43DD4-104A	SPACER	2	
-22	2250023-1	GASKET-CARBURETOR ADAPTOR	1	
		---*---		
-23	S2318-1	HOSE	1	
		ATTACHING PARTS		
-24	NAS398-66	CLAMP	2	
		---*---		
-25	S1053K24T	DUCT 12.0 IN LG BKI REF S1053K24T12.0	1	
		ATTACHING PARTS		
-26	S1891-48	CLAMP	2	
		---*---		
-27	C294510-0901	FILTER ASSY-CARBURETOR AIR	1	
		NOTE* LENGTH TO BE DETERMIND LATER		
		A---R182 SERIAL R18200001 & ON FR182 SERIAL FR18200001 & ON		

Engine (Cont)



TR182 SERIAL R18200584 & ON

Figure 122. Carburetor Heat Airbox Installation - Turbocharged

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
122 -		CARBURETOR HEAT AIRBOX INSTALLATION-TURBOCHARGED	NP	A
- 1	2250097-6	AIRBOX ASSY-CARBURETOR	1	
		ATTACHING PARTS		
- 2	AN3-4A	BOLT	2	
- 3	AN960-10L	WASHER	2	
		---*---		
- 4	S2280-3-58	ARM ASSY-CARBURETOR AIRBOX	1	
		ATTACHING PARTS		
- 5	MS16562-16	PIN	1	
		---*---		
- 6	0750113-7	HOUSING ASSY-CARBURETOR AIRBOX BEARING	2	
- 7	2250092-1	BRACKET ASSY-CARBURETOR HEAT CONTROL	1	
	NAS680A3	NUTPLATE	1	
- 8	2250035-1	INDUCTION AIRBOX ASSY	1	
		ATTACHING PARTS		
- 9	S1891-48	CLAMP	1	
-10	AN520-10R6	SCREW	1	
	AN520-10R8	SCREW	2	
	AN960-10	WASHER	2	
		---*---		
-11	S1853-1	RECEPTACLE	4	
-12	2250080-2	BRACKET-INDUCTION AIRBOX	1	
-13	2250039-1	SUPPORT	1	
-14	C294510-0901	FILTER ASSY-AIR	1	
-15	S1053K20T24.0	DUCT	1	
		ATTACHING PARTS		
-16	S1891-48	CLAMP	2	
		---*---		
-17	2254018-1	SHROUD ASSY-CARBURETOR HEAT WEU 2254018-9	1	B
	2254018-9	SHROUD ASSY-CARBURETOR HEAT	1	C
		ATTACHING PARTS		
-18	S1891H32	CLAMP	1	
-19	S1891H48	CLAMP	1	
		---*---		

A---TR182 SERIAL R18200584 & ON
B---TR182 SERIAL R18200584 THRU R18201314
C---TR182 SERIAL R18201315 & ON

Engine (Cont)

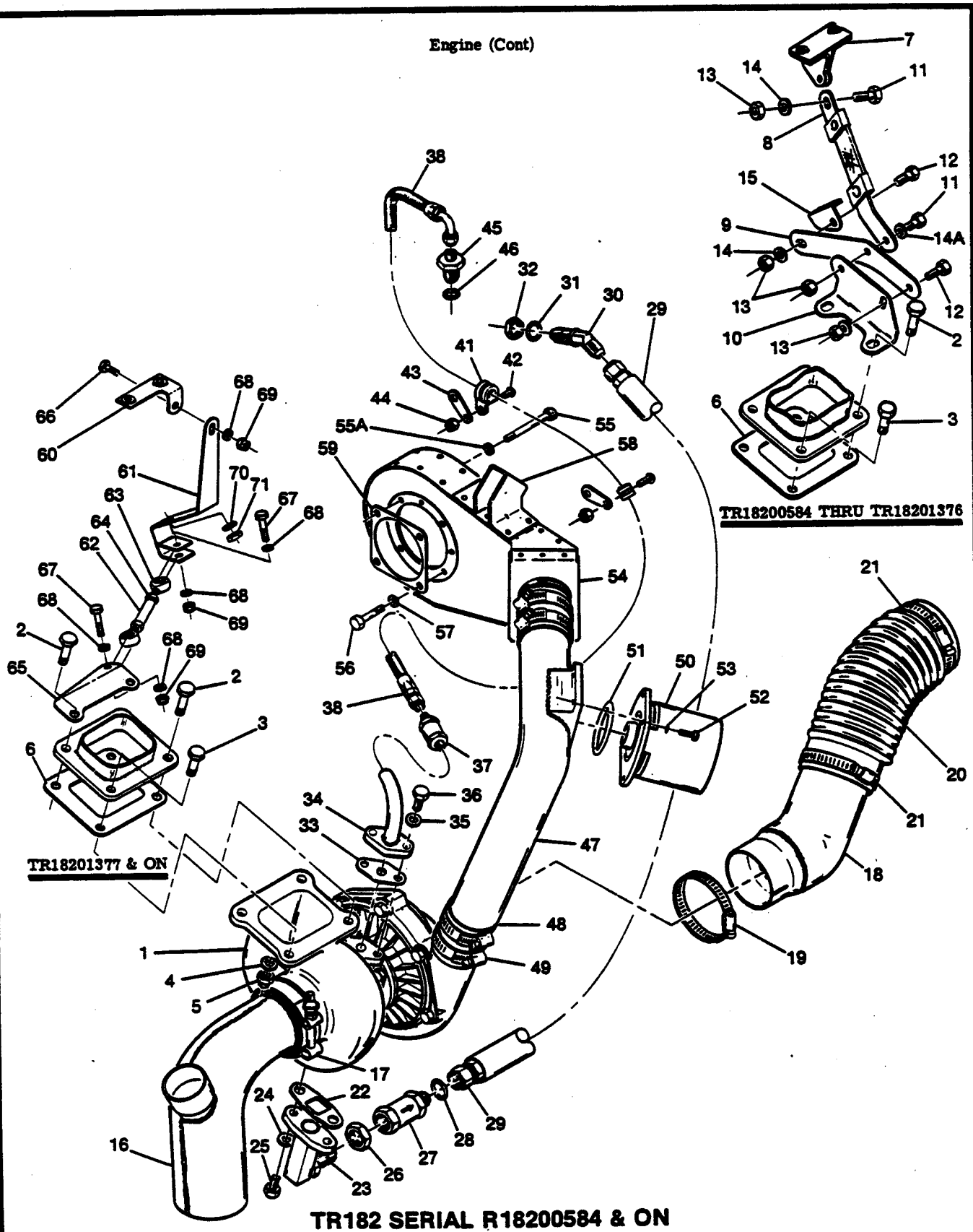


Figure 123. Turbocharger Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
123 -		TURBOCHARGER INSTALLATION	NP	A
- 1	C295001-0304	TURBOCHARGER ASSY	1	
		ATTACHING PARTS		
- 2	MS20036-7	BOLT AFT	2	
- 3	MS20036-6	BOLT FWD	2	
- 4	AN960C616L	WASHER	4	
- 5	S1604-6	NUT	4	
		---*---		
- 6	632884	GASKET TURBOCHARGER TO EXHAUST STACK	1	
- 7	2250103-1	SUPPORT ASSY-TURBOCHARGER	1	D
- 8	2250110-2	BRACE ASSY-TURBOCHARGER	1	D
- 9	2250106-1	BRACE-TURBOCHARGER	1	D
-10	2250109-1	SUPPORT-TURBOCHARGER	1	D
		ATTACHING PARTS		
-11	AN5C7A	BOLT	2	D
-12	AN5C6A	BOLT	2	D
-13	MS20365-524C	NUT	4	D
-14	AN960C516	WASHER	3	D
-14A	S1450-5-14-063	WASHER	1	D
		---*---		
-15	2250105-1	SUPPORT-TURBOCHARGER	1	D
		ATTACHING PARTS		
	MS35649-2312	NUT	1	D
	AN935-516L	WASHER	1	D
		---*---		
-16	2254010-1	TAILPIPE ASSY	1	
		ATTACHING PARTS		
-17	S1921-2	CLAMP	1	
		---*---		
-18	2250102-4	ADAPTER TUBE ASSY	1	
		ATTACHING PARTS		
-19	S1891-48	CLAMP	1	
		---*---		
-20	1650044-1	DUCT	1	
		ATTACHING PARTS		
-21	S1891-48	CLAMP	2	
		---*---		
-22	1250816-2	GASKET-OIL OUTLET	1	
-23	1250913-1	ADAPTER ASSY-OIL OUTLET	1	
		ATTACHING PARTS		
-24	AN960C616L	WASHER	2	
-25	MS20074-06-07	BOLT	2	
		---*---		
-26	AN924-8D	NUT	1	
-27	S2361-1	VALVE-SWING CHECK	1	
-28	MS28778-8	PACKING	1	
-29	S1129-8-0294	HOSE ASSY	1	H
	S2495-8-0304	HOSE ASSY	1	J
		ATTACHING PARTS		
-30	AN837-8	ELBOW	1	
-31	MS28778-8	PACKING	1	
-32	AN924-8D	NUT	1	
		---*---		
-33	1250816-3	GASKET-OIL INLET	1	
-34	1556024-3	OIL INLET ADAPTER ASSY	1	
		ATTACHING PARTS		
-35	AN960C516	WASHER	2	
-36	MS20074-05-06	BOLT	2	
		---*---		
-37	S2535-1	VALVE ASSY	1	
-38	S1129-40-0373	HOSE ASSY	1	B
	S1129-40-0430	HOSE ASSY	1	K
	S2495-4-0360	HOSE ASSY	1	J
		ATTACHING PARTS		
-39		DELETED NOT USED	1	
-40		DELETED NOT USED	1	
-41	MS21919DG7	CLAMP	2	B
-42	AN520-10R7	SCREW	2	B
-43	S2300-4	BRACKET	2	B
-44	MS20365-1032C	NUT	2	B
	S2209-2	TIE TO ATTACH S1129-40-0430	AR	C
		---*---		

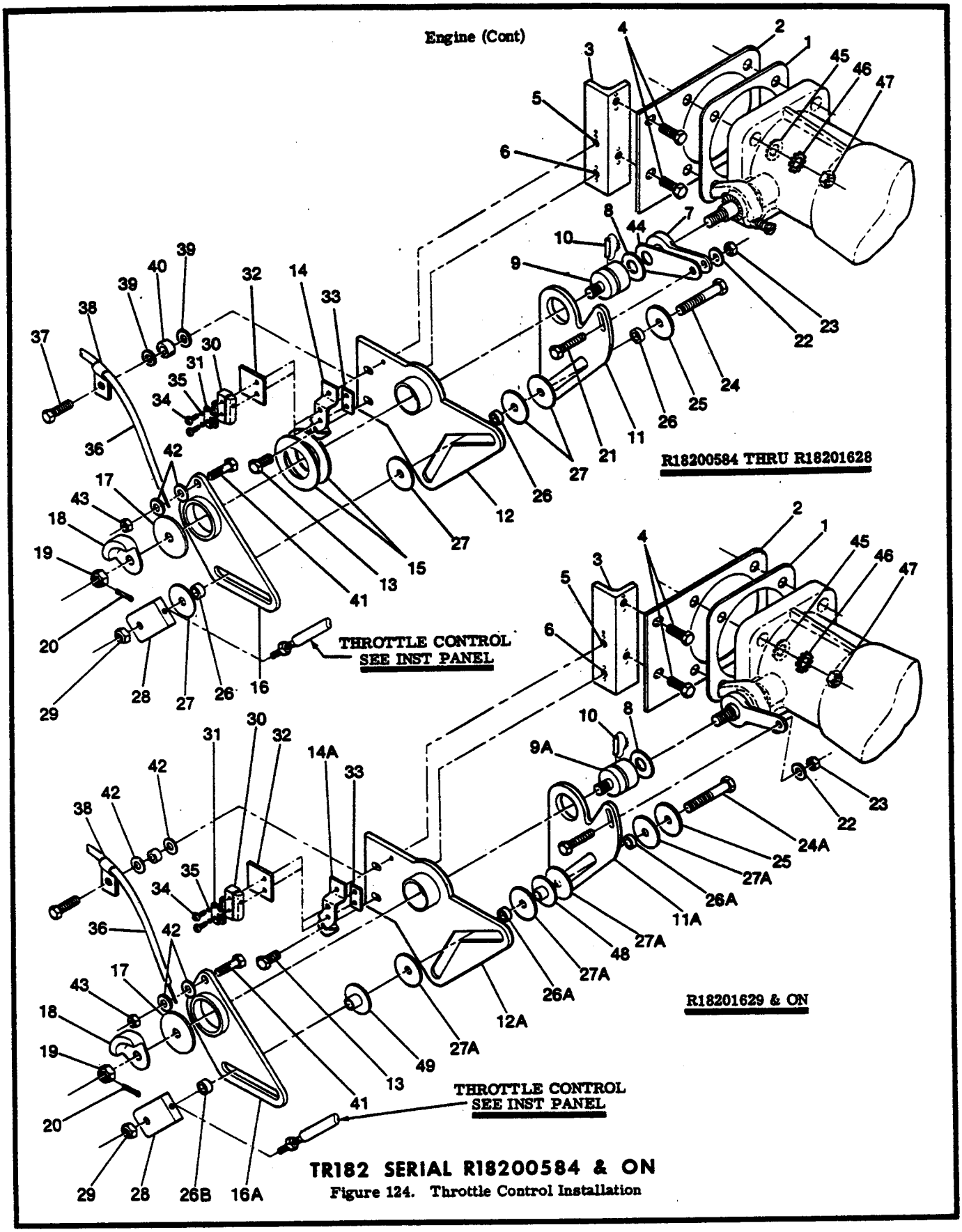
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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
123 -45	2250052-1	REDUCER	1	H
	2250152-1	REDUCER	1	J
	MS20823-4	ELBOW	1	J
-46	MS29512-07	PACKING	1	
-47	2250077-1	TUBE ASSY-TURBOCHARGER	1	
		ATTACHING PARTS		
-48	1250929-2	COUPLER	2	
-49	S1891-32	CLAMP	4	
		---*---		
-50	C482002-0113	VALVE-ABSOLUTE PRESSURE RELIEF	1	
-51	NAS-1593-138	PACKING	1	
		ATTACHING PARTS		
-52	AN500A10-10	SCREW	4	
-53	NAS620-10L	WASHER	4	
		---*---		
-54	2250034-1	CARBURETOR ADAPTER ASSY	1	F
	2250034-2	CARBURETOR ADAPTER ASSY	1	G
		ATTACHING PARTS		
-55	MS20074-04-21	BOLT	2	
-55A	MS35335-33	WASHER	2	
-56	AN4-10A	BOLT	2	
-57	AN960XC416	WASHER	2	
		---*---		
-58	2250112-1	BRACKET ASSY-THROTTLE CONTROL	1	F
	2250147-1	BRACKET ASSY-THROTTLE CONTROL	1	G
	NAS697A3	NUTPLATE	1	
-59	2250023-1	GASKET-ADAPTER TO CARBURETOR	1	
-60	2250134-1	SUPPORT ASSY-TURBOCHARGER	1	E
-61	2250137-1	SUPPORT ASSY-TURBOCHARGER	1	E
-62	2250135-1	ROD ASSY-TURBOCHARGER	1	E
-63	S2049-4LFG	ROD END LH THREAD	1	
	S2049-4FG	ROD END RH THREAD	1	
-64	AN316-5L	NUT-JAMB LH THREAD	1	
	AN316-5R	NUT-JAMB RH THREAD	1	
-65	2250136-1	SUPPORT ASSY-TURBOCHARGER	1	E
		ATTACHING PARTS		
-66	AN4-5A	BOLT	1	E
-67	AN4-11A	BOLT	2	E
-68	AN960-416	WASHER	5	E
-69	MS20365-428C	NUT	3	E
-70	AN935-516L	WASHER	1	E
-71	MS35469-2312	NUT	1	E
		---*---		

A---TR182 SERIAL R18200584 & ON
B---TR182 SERIAL R18200584 THRU R18201015
C---TR182 SERIAL R18201016 & ON
D---TR182 SERIAL R18200584 THRU R18201376 THAT HAVE NOT INSTALLED SK182-62
E---TR182 SERAIL R18201377 & ON AND AIRCRAFT THAT HAVE INSTALLED SK182-62
F---TR182 SERIAL R18200584 THRU R18201628
G---TR182 SERIAL R18201629 & ON
H---TR182 SERIAL R18200584 THRU R18201805
J---TR182 SERIAL R18201806 & ON
K---TR182 SERIAL R18201016 THRU R18201805

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
124 -		THROTTLE CONTROL INSTALLATION	NP	A
- 1	2250069-1	GASKET-BRACKET ASSY	1	
- 2	2250072-1	MOUNT-THROTTLE CONTROL	1	
- 3	2250100-1	SUPPORT ASSY-THROTTLE CONTROL	1	
		ATTACHING PARTS		
- 4	AN3-4A	BOLT	2	
		---*---		
- 5	NAS687A3	NUTPLATE	1	
- 6	NAS686A3	NUTPLATE	3	
- 7	2250075-1	LEVER-CARBURETOR CONTROL	1	B
- 8	S2404-1	WASHER	1	
- 9	2250082-1	EXTENSION-CARBURETOR SHAFT	1	D
		ATTACHING PARTS		
- 9A	2250144-1	EXTENSION-CARBURETOR SHAFT	1	E
-10	MS16562-205	SPRING PIN	1	
		---*---		
-11	2250044-1	LEVER-THROTTLE CONTROL	1	D
-11A	2250149-1	LEVER-THROTTLE CONTROL	1	E
-12	2250073-3	BRACKET ASSY-THROTTLE CONTROL	1	D
-12A	2250141-1	BRACKET ASSY-THROTTLE CONTROL	1	E
		ATTACHING PARTS		
-13	AN3-3A	BOLT	1	
		---*---		
-14	2250111-1	BRACKET-SWITCH	1	D
-14A	2250111-2	BRACKET-SWITCH	1	E
-15	AN960-1416L	WASHER	AR	D

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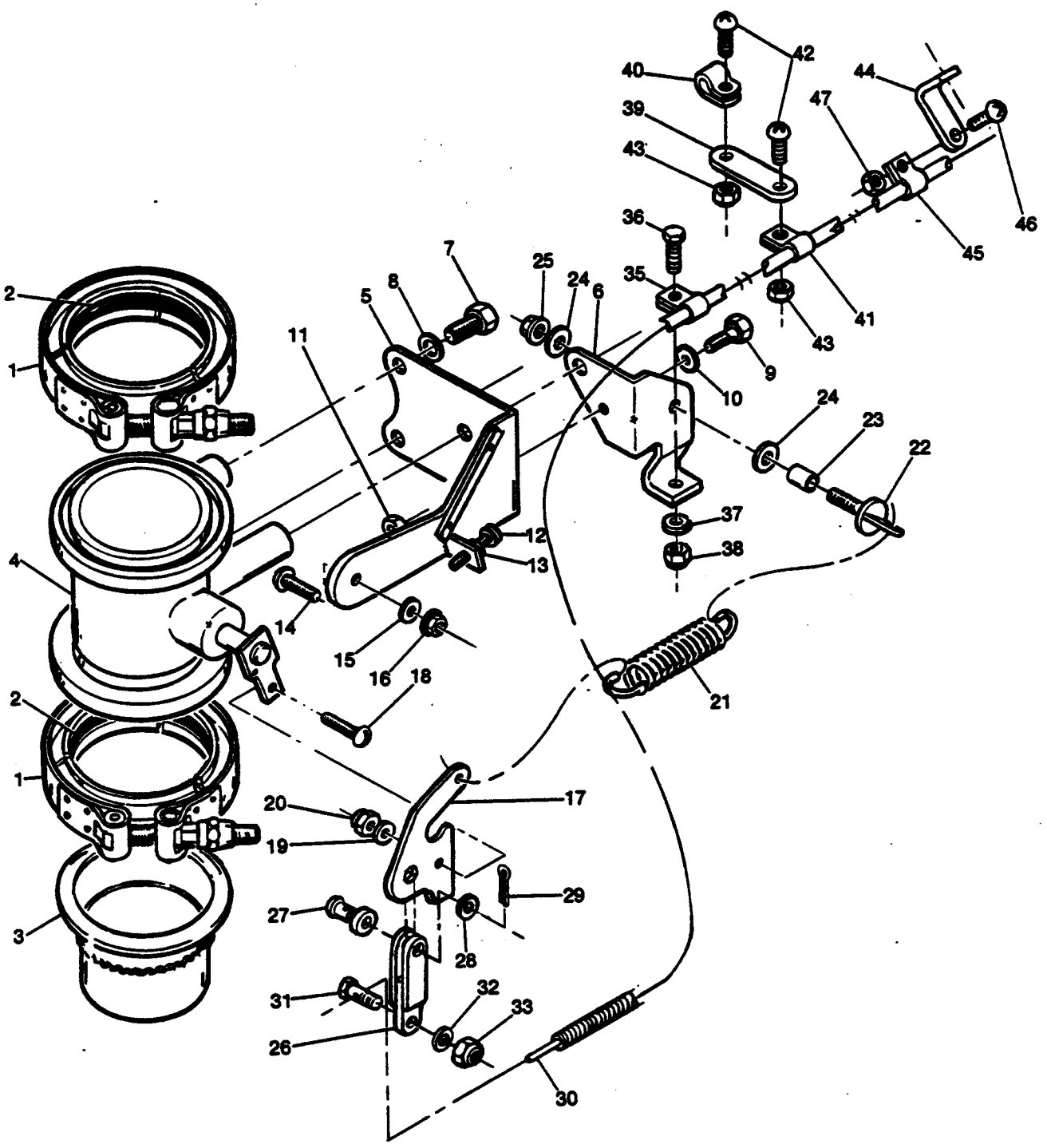
TR182 SERIAL R18200584 & ON

Figure 124. Throttle Control Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
124 -16	2250101-1	LEVER ASSY-THROTTLE CONTROL	1	D
-16A	2250142-1	LEVER ASSY-THROTTLE CONTROL	1	E
-17	AN970-4	WASHER	1	
-18	2250018-1	CAM-THROTTLE ARM	1	
-19	AN310-4	NUT	1	
-20	MS24665-134	COTTER PIN	1	
-21	AN3-5A	BOLT	1	
-22	AN960-10	WASHER	1	
-23	MS20365-1032C	NUT	1	
-24	2250053-1	BOLT-THROTTLE CONTROL	1	D
-24A	2250053-2	BOLT-THROTTLE CONTROL	1	E
-25	AN970-3	WASHER	1	
-26	S1003-91B	BUSHING	3	D
-26A	S1003-95B	BUSHING	2	E
-26B	S1003-94B	BUSHING	1	E
-27	S1438-11	WASHER	4	D
-27A	S1438-10	WASHER	4	E
-28	2250129-1	ROD END-THROTTLE CONTROL	1	
-29	MS20365-1032C	NUT	1	
-30	S2327-1	SWITCH	1	
-31	S2327-2	ACTUATOR	1	
-32	1450020-1	INSULATOR	1	
-33	1560218-1	PLATE ASSY-LIMIT SWITCH ATTACH	1	
		ATTACHING PARTS		
-34	AN515-2R8	SCREW	2	
-35	AN936A2	WASHER	2	
		---*---		
-36	SEE-FIG-125	CONTROL ASSY-WASTEGATE	1	
		ATTACHING PARTS		
-37	AN3-7A	BOLT	1	
-38	S2226-1	CLAMP	1	
-39	AN960-10	WASHER	2	
-40	NAS43HT3-6	SPACER	1	
-41	S2323-1	CLAMP	1	
-42	AN960-10	WASHER	1	D
	AN960-10	WASHER	2	E
	AN960-10L	WASHER BETWEEN CONTROL ARM & CABLE	1	
-43	MS20365-1032C	NUT	1	
		---*---		
-44	S2300-13	BRACKET	1	C
-45		WASHER FURNISHED WITH CARBURETOR	4	
-46	MS35335-34	LOCKWASHER	4	
-47		NUT FURNISHED WITH CARBURETOR	4	
-48	2250145-2	RETAINER	1	E
-49	2250146-2	RETAINER	1	E

A---TR182 SERIAL R18200584 & ON
B---TR182 SERIAL R18200584 THRU R18200639
C---TR182 SERIAL R18200640 & ON
D---TR182 SERIAL R18200584 THRU R18201628
E---TR182 SERIAL R18201629 & ON

Engine (Cont)

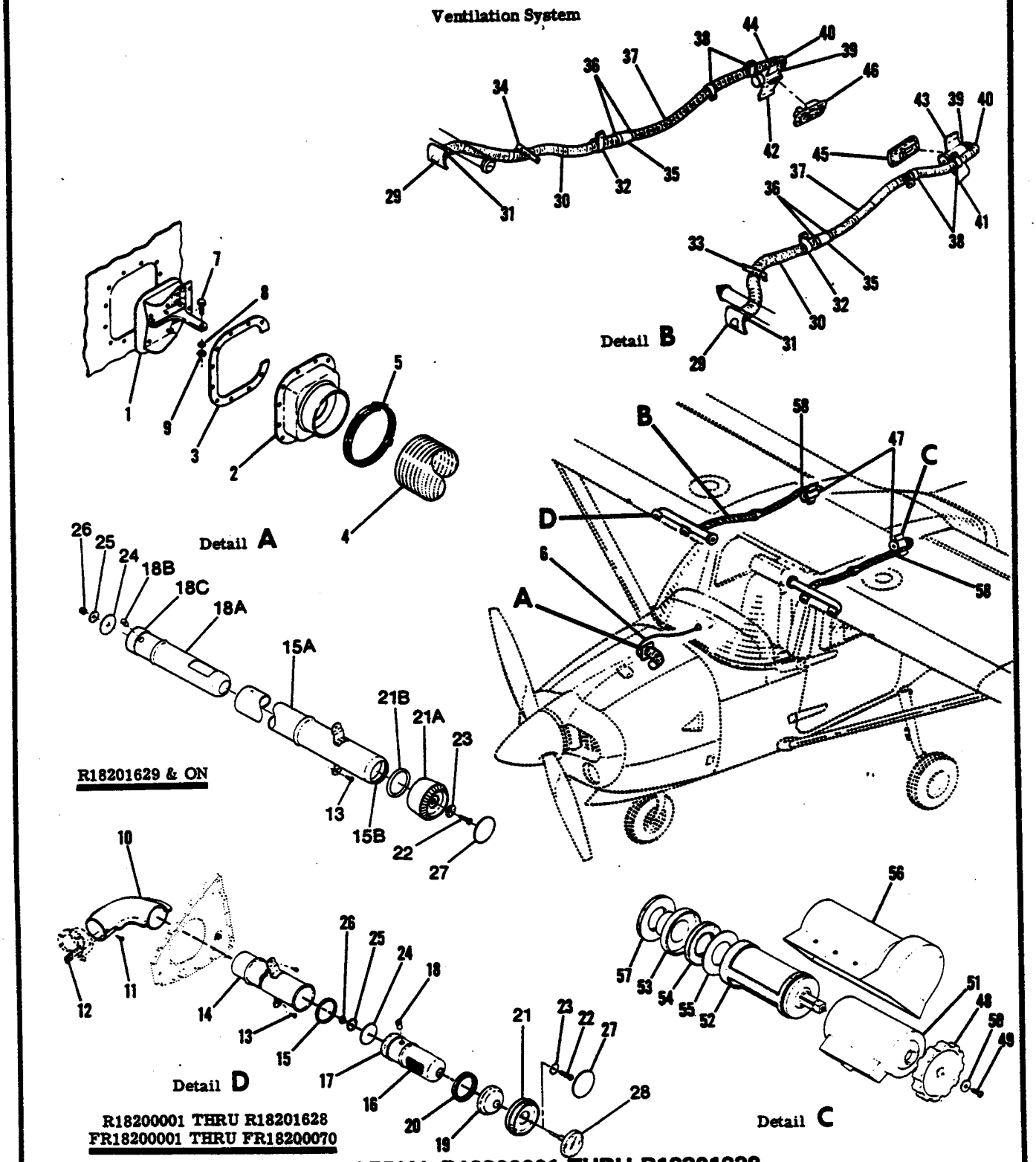


TR182 SERIAL R18200584 & ON

Figure 125. Wastegate Control Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
125 -		WASTEGATE CONTROL INSTALLATION	NP	A
	2253031-1	WASTEGATE CONTROL ASSY	1	D
	2253031-2	WASTEGATE CONTROL ASSY	1	E
		ATTACHING PARTS		
- 1	18276-175	COUPLING	2	
- 2	24096-175N	GASKET	2	
- 3	2254009-1	CONNECTOR	1	
		---*---		
- 4	C165006-0502	VALVE ASSY-WASTEGATE	1	
- 5	2250083-6	BRACKET ASSY-WASTEGATE CONTROL WEU 2250083-7	1	B
	2250083-7	BRACKET ASSY-WASTEGATE CONTROL	1	C
	2250153-1	BRACKET ASSY-WASTEGATE CONTROL	1	E
- 6	2250116-1	BRACKET-WASTEGATE CONTROL	1	
		ATTACHING PARTS		
- 7	MS20074-04-03	BOLT	3	
- 8	AN960-416	WASHER	3	
- 9	AN3-4A	BOLT	1	
-10	AN960-10	WASHER	1	
-11	MS21042L3	NUT	1	
		---*---		
-12	AN503-8-12	SCREW	1	
-13	AN340-8	NUT	1	
-14	AN520-8R10	SCREW	1	
-15	AN960-8	WASHER	1	
-16	MS21042-L08	NUT	1	
-17	2250115-1	LEVER-WASTEGATE CONTROL	1	
		ATTACHING PARTS		
-18	AN520-8R8	SCREW	1	
-19	AN960-8	WASHER	1	
-20	MS21042-L08	NUT	1	
		---*---		
-21	2254027-1	SPRING	1	
		ATTACHING PARTS		
-22	AN42-C5	EYE BOLT	1	D
	AN42-C4	EYE BOLT	1	E
-23	NAS43HT3-13	SPACER	1	D
-24	AN960-10	WASHER	2	
-25	MS21042L3	NUT	1	
		---*---		
-26	2250119-1	ARM-WASTEGATE CONTROL	1	
		ATTACHING PARTS		
-27	MS20392-2C11	PIN	1	
-28	AN960-10L	WASHER	2	
-29	MS24665-151	COTTER PIN	1	
		---*---		
-30	2260125-3	CONTROL ASSY	1	
		ATTACHING PARTS		
-31	S2323-1	CLAMP	1	
-32	AN960-10	WASHER	1	
	AN960-10L	WASHER BETWEEN CONTROL ARM & CABLE	1	
-33	MS20365-1032C	NUT	1	
-34		DELETED NOT USED		
-35	S2226-1	CLAMP	1	
-36	AN3-4A	BOLT	1	
-37	AN960-10	WASHER	1	
-38	MS21042L3	NUT	1	
-39	S2300-6	BRACKET	1	
-40	AN742D4	CLAMP	1	
-41	S2226-1	CLAMP	1	
-42	AN520-10R6	SCREW	2	
-43	MS20364-1032C	NUT	2	
-44	S2300-14	BRACKET	1	
-45	S2226-1	CLAMP	1	
-46	AN520-10R6	SCREW	1	
-47	MS20364-1032C	NUT	1	
		---*---		

A---TR182 SERIAL R18200584 & ON
B---TR182 SERIAL R18200584 THRU R18201771
C---TR182 SERIAL R18201772 THRU R18201773
D---TR182 SERIAL R18200584 THRU R18201773
E---TR182 SERIAL R18201774 & ON
F---TR182 SERIAL R18200584 THRU R18201803
G---TR182 SERIAL R18201804 & ON



R182 SERIAL R18200001 THRU R18201928
TR182 SERIAL R18200584 THRU R18201928
FR182 SERIAL R18200001 THRU R18200070

Figure 126. Cabin Ventilation System

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
126 -		CABIN VENTILATION SYSTEM	NP	
- 1	0713135-2	DOOR ASSY-AIR VENT	1	
- 2	0713139-1	INLET ASSY-AIR VENT	1	
- 3	0713140-1	SEAL-AIR VENT	1	
- 4	S1053E24T	HOSE-14.00 IN LG BKI REF S1053E24T14.00	1	
		ATTACHING PARTS		
- 5	S1891-48	CLAMP	2	
		---*---		
- 6	S1241-36	CONTROL ASSY-CABIN AIR	1	
		ATTACHING PARTS		
- 7	S2323-5	CLAMP	1	
- 8	AN960-10L	WASHER	1	
- 9	MS21044N3	NUT	1	
		---*---		
-10	0522200-1	FITTING-CABIN AIR VENT	2	
		ATTACHING PARTS		
-11	S1021Z8-8	SCREW	1	
-12	NAS446-4-3	NUT	1	
		---*---		
	0413163-203	OUTLET ASSY-CABIN AIR VENT LH	1	A
	0413163-204	OUTLET ASSY-CABIN AIR VENT RH	1	A
	0713354-200	OUTLET ASSY-CABIN AIR VENT RH	1	B
	0713354-201	OUTLET ASSY-CABIN AIR VENT LH	1	B
		ATTACHING PARTS		
-13	S1021Z8-10	SCREW	2	
		---*---		
-14	0413163-28	TUBE ASSY-RH	1	A
	0413163-27	TUBE ASSY-LH	1	A
-15	0413163-7	SEAL-FELT	1	
-15A	0713355-2	TUBE ASSY-RH	1	B
	0713355-1	TUBE ASSY-LH	1	B
-15B	0413601-2	RUB STRIP	1	B
-16	0413163-18	OUTLET ASSY-CABIN AIR VENT	1	A
-17	0413163-43	SEAL	1	
-18	S2024-1	CATCH-BULLET	2	
-18A	0413155-12	OUTLET ASSY-CABIN AIR VENT	1	B
-18B	S2024-1	CATCH-BULLET	1	B
-18C	0413601-1	RUB STRIP	1	B
-19	0713536-1	CAP ASSY-CABIN AIR VENT	2	
-20	S1441-2	SEAL-6.56 IN LG BKI	1	
-21	S1834-1	KNOB	2	A
-21A	0413599-1	KNOB-CABIN AIR VENT	1	B
-21B	MS9068-136	PACKING	1	B
-22	AN507-1032R14	SCREW LH OUTLET ONLY	1	
-23	S290D1032	WASHER LH OUTLET ONLY	1	
-24	S1450-5A24-040	WASHER	2	
-25	0413228	WASHER LH OUTLET ONLY	1	
-26	MS21044N3	NUT LH OUTLET ONLY	1	
-27	S1780-8	INSERT LH OUTLET ONLY	1	
-28	C668507-0101	GAGE-OUTSIDE AIR TEMP RH OUTLET ONLY	1	
		REAR SEAT VENTS INSTALLATION	NP	
-29	1200637-5	SCOOP-AIR	2	
-30	S1053E10T	HOSE-26.00 IN LG BKI REF S1053E10T26.00	2	
		ATTACHING PARTS		
-31	S1891-20	CLAMP	1	
-32	S1485D20U	CLAMP	1	
	S1021Z10-10	SCREW	1	
		---*---		
-33	1213618-1	RETAINER-VENT HOSE LH	1	
-34	1213618-2	RETAINER-VENT HOSE RH	1	
		ATTACHING PARTS		
	AN515-8R6	SCREW	2	
		---*---		
-35	1200691-1	DRAIN FITTING-REAR SEAT VENT	2	
		ATTACHING PARTS		
-36	S2209-2	TIE	2	
		---*---		
-37	S1053E8T	HOSE-31.00 IN LG BKI REF S1053E8T31.00	2	
		ATTACHING PARTS		
-38	S1485D16U	CLAMP	2	
	S1021Z10-10	SCREW	2	
-39	S2209-2	TIE	1	
		---*---		

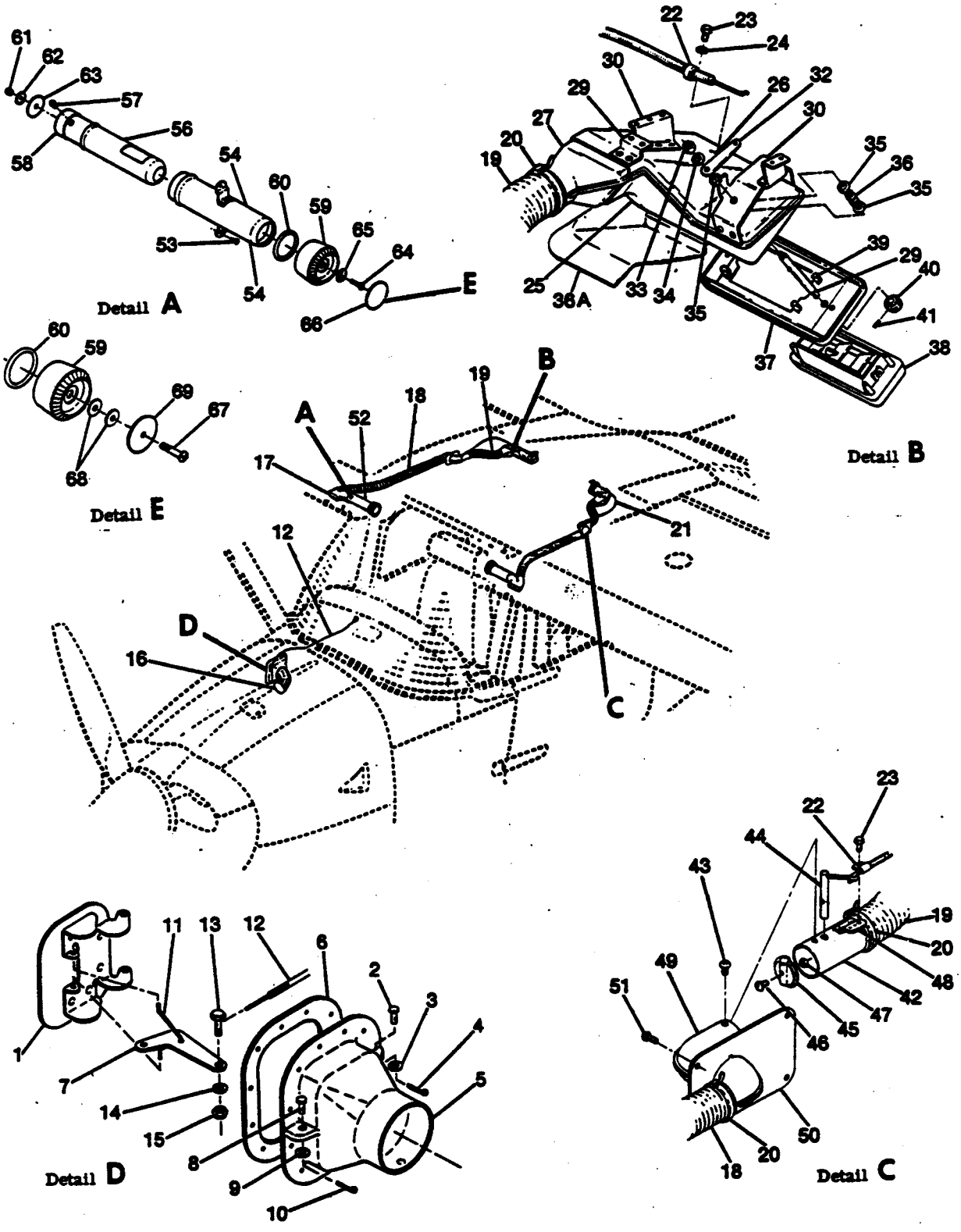
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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
126 -40	S1050-1	GROMMET-4.33 IN LG BKI REF S1050-1-4.33	2	
-41	0711829-5	BRACKET ASSY-LH	1	
-42	0711829-6	BRACKET ASSY-RH	1	
		ATTACHING PARTS		
	AN520-8R6	SCREW	2	
		---*---		
	NAS395-14-3	NUT	3	
-43	0711828-1	BRACKET ASSY-LH	1	
-44	0711828-2	BRACKET ASSY-RH	1	
		ATTACHING PARTS		
	AN520-8R6	SCREW	2	
		---*---		
	NAS696A08	NUTPLATE	2	
	NAS395-14-3	NUT	3	
-45	0715068-1	ESCUTCHEON-REAR AIR VENT LH	1	
-46	0715068-2	ESCUTCHEON-REAR AIR VENT RH	1	
		ATTACHING PARTS		
	S1022Z8-8C	SCREW	4	
	2201047-1	DOUBLER ASSY	2	
		---*---		
-47	1210112-29	VALVE ASSY-FRESH AIR	2	
		ATTACHING PARTS		
	S1022Z8-6	SCREW	2	
		---*---		
-48	1210112-4	WHEEL-FRESH AIR VALVE	1	
		ATTACHING PARTS		
-49	S1021A6-8	SCREW	1	
-50	S1450-1A8-032	WASHER	1	
		---*---		
-51	1210112-22	TUBE ASSY-OUTER	1	
-52	1210112-23	TUBE ASSY-INNER	1	
-53	1210112-13	CONNECTOR ASSY	1	
-54	1210112-11	SEAL	1	
-55	1210112-28	SEAL	1	
-56	0711848-3	HOUSING	1	
-57	0711848-2	SEAL	1	
-58	S2195-2	TRIM-2.60 IN LG BKI REF S2195-2-2.60	2	
	S1948-2	EXTRUSION-3.50 IN LG BKI REF S1948-2-3.50	2	
		A---R182 & TR182 SERIAL R18200001 THRU R18201628 FR182 SERIAL FR18200001 THRU FR18200070 B---R182 & TR182 SERIAL R18201629 & ON C---R182 SERIAL R18200001 THRU R18201928 TR182 SERIAL R18200584 THRU R18201928		

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
126A-		CABIN VENTILATION SYSTEM	NP	A
		OUTSIDE AIR VENT INSTALLATION-FWD	NP	
- 1	1213997-1	DOOR ASSY-AIR VENT	1	
		ATTACHING PARTS		
- 2	MS20392-1C7	PIN	2	
- 3	AN960-4	WASHER	2	
- 4	MS24665-132	COTTER PIN	2	
		---*---		
- 5	1213996-1	HOUSING-AIR VENT	1	
- 6	1218001-1	SEAL	1	
- 7	1213998-1	LEVER	1	
		ATTACHING PARTS		
- 8	MS20392-1C7	PIN	1	
- 9	AN960-4	WASHER	1	
-10	MS24665-132	COTTER PIN	1	
		---*---		
-11	1213999-1	LINK	1	
-12	SEE FIG 86A	CONTROL ASSY-CABIN AIR FWD	1	
		ATTACHING PARTS		
-13	S2323-5	CLAMP	1	
-14	AN960-10L	WASHER	1	
-15	MS21044N3	NUT	1	
		---*---		
-16	S1053E20T	HOSE-14.00 IN LG BKI REF S1053E20T14.00	1	
		ATTACHING PARTS		
	S2209-3	CLAMP	2	
		---*---		
		VENT INSTALLATION-REAR SEATS	NP	
-17	2220000-2	DUCT ASSY REPLACES STD 2220000-1	2	
-18	S1053E12	DUCT 21.30 IN LG BKI REF S1053E12-21.30	2	
-19	S1053E12	DUCT 8.00 IN LG BKI REF S1053E12-8.00	2	
		ATTACHING PARTS		
-20	S2209-2	TIE	2	
		---*---		
-21	2260125-7	CONTROL ASSY	2	
		ATTACHING PARTS		
-22	S2226-2	CLAMP	2	
-23	AN3-4A	BOLT	2	
-24	AN960-10L	WASHER	2	
		---*---		
-25	0501111-8	DUCT ASSY-RH	1	
	0501111-7	DUCT ASSY-LH	1	
-26	NAS680A3	NUTPLATE	1	
-27	2201105-1	ADAPTOR ASSY-RH	1	
	2201105-2	ADAPTOR ASSY-LH	1	

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Ventilation System (Cont)



R182 & TR182 SERIAL R18201929 & ON

Figure 126A, Cabin Ventilation System

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
126A-28	2201124-2	BRACKET-RH	1	
	2201124-1	BRACKET-LH	1	
-29	2201119-1	BRACKET	2	
-30	0701137-2	BRACKET-RH	1	
	0701137-1	BRACKET-LH	1	
-31	2201118-1	SHAFT	2	
-32	0701138-1	ARM	2	
		ATTACHING PARTS		
-33	MS21042-3	NUT	1	
-34	AN960-A10	WASHER	1	
		---*---		
-35	AN960-416L	WASHER	3	
-36	0710015-13	SPRING	1	
-36A	0501127-2	COVER-UPPER REAR VENT RH	1	
	0501127-1	COVER-UPPER REAR VENT LH	1	
-37	0501117-3-532	COVER ASSY	2	
-38	100-1-2M172G	LOUVER ASSY	1	
		ATTACHING PARTS		
-39	C2252-064-4	CLIP	4	
		---*---		
-40	S1728-4	KNOB ASSY-RH	1	
	S1728-1	KNOB ASSY-LH	1	
		ATTACHING PARTS		
-41	AN565D8H5	SET SCREW	1	
		---*---		
-42	0501123-1	VALVE ASSY-FRESH AIR	2	
		ATTACHING PARTS		
-43	S1021Z8-8	SCREW	2	
		---*---		
-44	0501123-9	SHAFT ASSY	1	
-45	0501123-4	VALVE ASSY	1	
	0501123-2	SEAL	1	
	0501123-3	STIFFENER	2	
		ATTACHING PARTS		
-46	AN515-6R10	SCREW	1	
-47	MS21044N06	NUT	1	
		---*---		
-48	0501123-5	BRACKET ASSY	1	
	NAS682A3	NUTPLATE	1	
-49	0501125-1	ELBOW ASSY	2	
-50	0501125-4	PLATE	2	
		ATTACHING PARTS		
-51	S1021Z8-8	SCREW	4	
		---*---		
-52	0713354-202	OUTLET ASSY-CABIN AIR VENT RH	1	
	0713354-203	OUTLET ASSY-CABIN AIR VENT LH	1	
		ATTACHING PARTS		
-53	S1021Z8-6	SCREW	2	
		---*---		
-54	0713355-2	TUBE ASSY RH	1	
	0713355-1	TUBE ASSY LH	1	
-55	0413601-2	RUB STRIP	1	
-56	0413155-12	OUTLET ASSY-CABIN AIR VENT	1	
-57	S2024-1	CATCH-BULLET	1	
-58	0413601-1	RUB STRIP	1	
	1200018-3	ELEMENT-AIR FILTER	1	
-59	0413599-1	KNOB-CABIN AIR	1	
-60	MS9069-136	PACKING	1	
-61	MS21044N3	NUT	1	
-62	0413228	WASHER	1	B
	S1450-3-14-063	WASHER	1	C
-63	S1450-5A24-040	WASHER	1	
-64	AN507-1032R14	SCREW	1	B
-65	S290D1032	WASHER	1	B
-66	S1780-9	INSERT	1	B
-67	NAS221-13	SCREW	1	C
-68	S1450-3-14-063	WASHER	2	C
-69	0713354-10	INSERT	1	C

A---R182 & TR182 SERIAL R18201929 & ON
B---R182 & TR182 SERIAL R18201929 THRU R18201945
C---R182 & TR182 SERIAL R18201946 & ON

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
127 -		CABIN HEATING & DEFROSTING SYSTEM	NP	
- 1	S1053K24T	HOSE-12.0 IN LG BKI S1053K24T 12.0 IN LG	1	
		ATTACHING PARTS		
- 2	S1891-48	CLAMP	2	
		---*---		
- 3	S1053K24T	HOSE-11.0 IN LG BKI S1053K24T 11.0 IN LG	1	
		ATTACHING PARTS		
- 4	S2209-3	STA STRAP	2	
		---*---		
	2253001-1	INLET ASSY-CABIN HEAT	1	A
- 5	2253006-3	VALVE BODY ASSY-CABIN HEAT	1	
	2253007-1	VALVE ASSY-CABIN HEAT	1	
	1253067-7	DOOR ASSY-CABIN HEAT VALVE	1	
- 6	1253067-8	DOOR ASSY-VALVE	1	
- 7	1253067-9	SEAL-VALVE DOOR	1	
- 8	1253067-10	RETAINER-VALVE DOOR SEAL	1	
- 9	NAS561C3-6	ROLL PIN	1	
-10	1253066-3	BEARING ASSY-VALVE RH	1	
-11	1253066-6	BEARING ASSY-VALVE LH	1	
-12	1253007-2	SEAT-VALVE	1	

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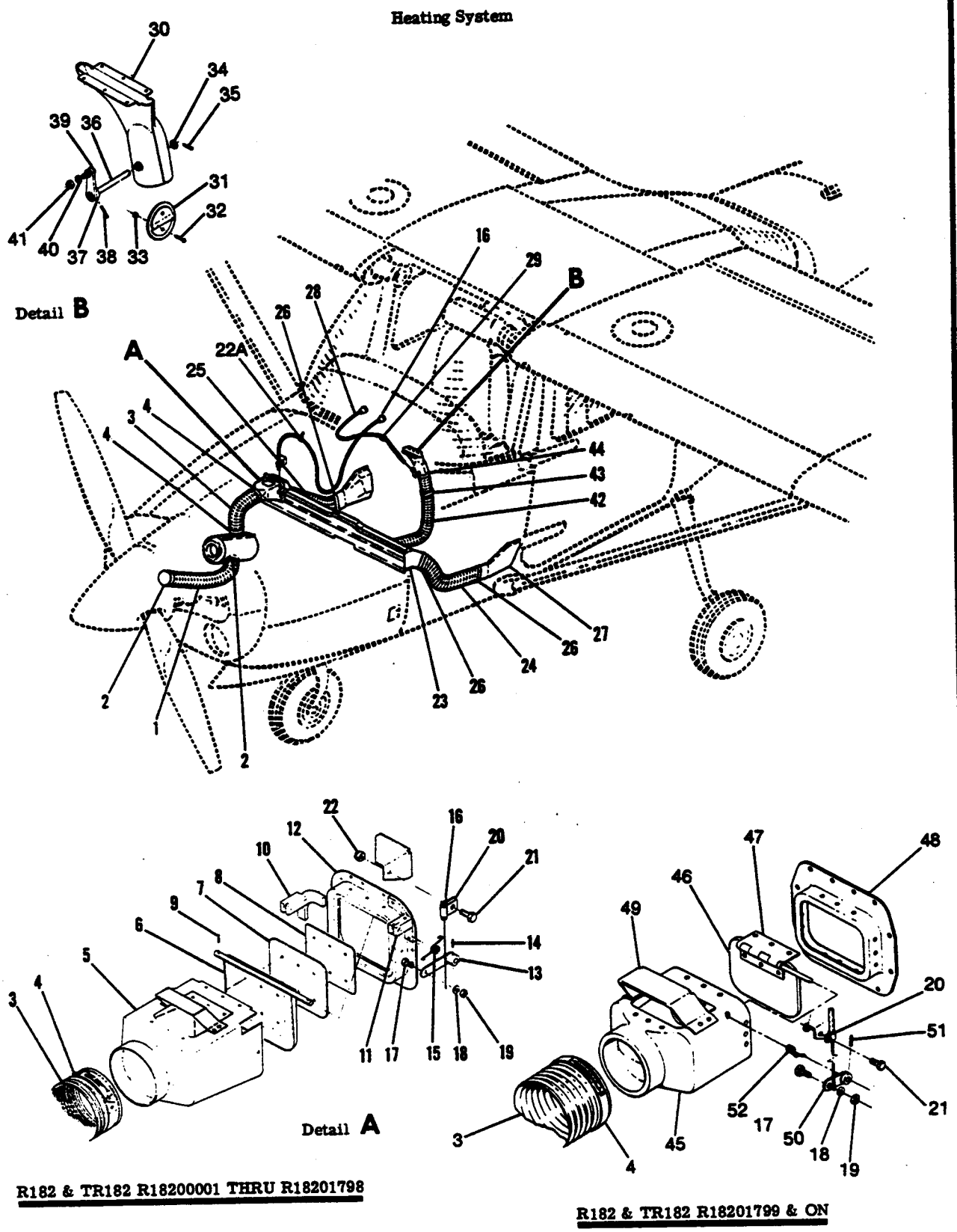


Figure 127. Cabin Heating & Defrosting System

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
127 -13	1253069-4	ARM ASSY-CABIN HEAT CONTROL	1	
		ATTACHING PARTS		
-14	NAS561C3-8	ROLL PIN	1	
		---*---		
-15	1253070-1	SPRING-CABIN HEAT VALVE	1	
-16	S1241-37	CONTROL ASSY-CABIN HEAT	1	
		ATTACHING PARTS		
-17	S2323-5	CLAMP	1	
-18	AN960-10L	WASHER	1	
-19	MS21045L3	NUT	1	
-20	S2226-1	CLAMP	1	
-21	AN3-3A	BOLT	1	
-22	MS20365-1032C	NUT	1	
-22A	S2226-1	CLAMP	1	
	AN3-1DA	BOLT	1	
	NAS43DD3-48	SPACER	1	
		---*---		
-23	0713719-1	ADAPTOR-HEATER DUCT LH	1	
	0713719-2	ADAPTOR-HEATER DUCT RH	1	
-24	S1110ET	DUCT-CABIN HEAT LH 19.50 IN LG BKI	1	
-25	S1110ET	DUCT-CABIN HEAT RH 21.00 IN LG BKI	1	
		ATTACHING PARTS		
-26	S2209-3	CLAMP	2	
		---*---		
-27	1250503-1	DUCT ASSY-CABIN AIR LH	1	
	1250503-2	DUCT ASSY-CABIN AIR RH	1	
-28	S1268-14	CONTROL ASSY-DEFROSTER	1	
		ATTACHING PARTS		
-29	AN742D3	CLAMP	1	
	S1021Z8-8	SCREW	1	
		---*---		
-30	0713952-1	NOZZLE ASSY-DEFROSTER	1	
-31	1250116-1	VALVE ASSY-DEFROSTER	1	
		ATTACHING PARTS		
-32	AN515-6R10	SCREW	1	
-33	MS21044N06	NUT	1	
		---*---		
	1250115-3	LEVER ASSY-DEFROSTER VALVE	1	
		ATTACHING PARTS		
-34	AN960-416L	WASHER	1	
-35	MS24665-132	PIN-COTTER	1	
		---*---		
-36	1250115-4	SHAFT	1	
-37	0713019-24	ARM ASSY	1	
-38	MS16562-16	ROLL PIN	1	
-39	S2323-5	CLAMP	1	
-40	AN960-10L	WASHER	1	
-41	MS21044N3	NUT	1	
-42	S1053E16T	HOSE-24.0 IN LG BKI	1	
		ATTACHING PARTS		
-43	AN742D32	CLAMP	1	
	S1021Z8-8	SCREW	1	
	NAS446-4-1	NUT	1	
-44	S2536-124	CLAMP	2	
		---*---		
	0453016-3	VALVE ASSY-WARM AIR	1	B
-45	0453017-3	VALVE BODY ASSY-CABIN HEAT	1	B
-46	0453018-2	DOOR ASSY-VALVE	1	B
-47	0453018-3	HINGE ASSY	1	B
-48	0453020-2	SEAT-VALVE	1	B
-49	2253032-1	DEFLECTOR	1	B
-50	1253037-12	ARM ASSY	1	B
		ATTACHING PARTS		
-51	NAS561C2-8	ROLL PIN	1	B
		---*---		
-52	1253041-1	SPRING	1	B

NOTE. *LENGTH TO BE DETERMINED LATER

A---R182 SERIAL R18200001 THRU R18201798
FR182 SERIAL FR18200001 THRU FR18200070
TR182 SERIAL R18200584 THRU R18201798
B---R182 & TR182 SERIAL R18201799 & ON

Brake System (Cont)

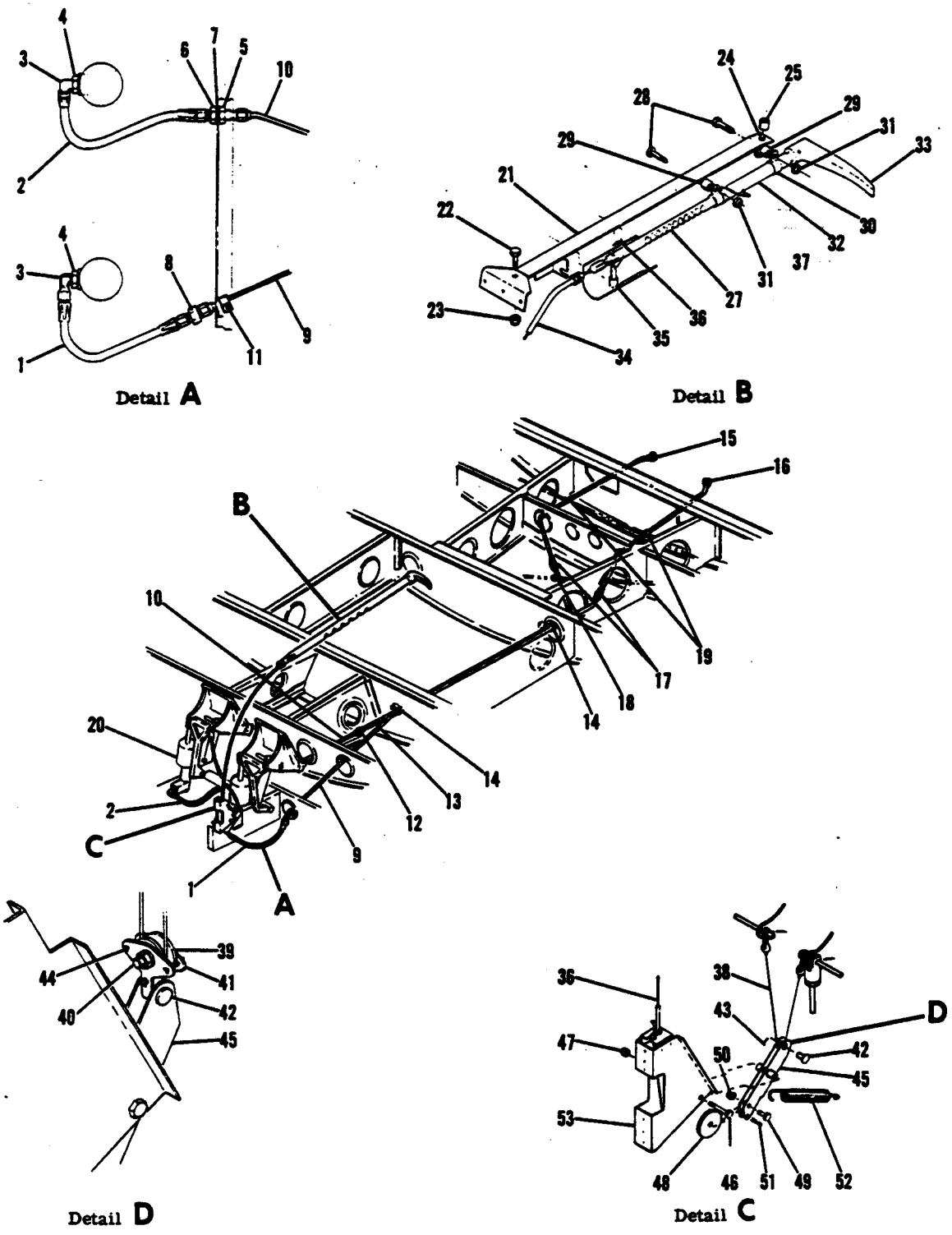


Figure 128. Brake System Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
128 -		BRAKE SYSTEM INSTALLATION	N	
- 1	S2178C3-0083	HOSE ASSY-BRAKE LINE LH	1	
- 2	S2178-3-0074	HOSE ASSY-BRAKE LINE RH	1	
		ATTACHING PARTS		
- 3	AN921-3D	ELBOW	1	
- 4	AN924-3D	NUT	1	
	MS28778-3	PACKING	1	
		---*---		
- 5	AN924-3D	NUT	1	
- 6	AN832-3D	UNION	1	
- 7	AN960PD616	WASHER	2	
- 8	AN815-3D	UNION	1	
- 9	0700099-99	LINE ASSY-LH BRAKE	1	
-10	0700099-98	LINE ASSY-RH BRAKE	1	
-11	MS21919DG3	CLAMP	1	
	S1021Z8-6	SCREW	1	
	NAS446-4-3	NUTPLATE	1	
	0713272-1	BRACKET	1	
-12	AN815-3D	UNION	1	
-13	0700099-86	LINE ASSY-RH BRAKE	1	
-14	S1486DG3U	CLAMP	2	
	MS21919DG3	CLAMP	2	
	S1021Z8-10	SCREW	2	
	0713272-1	BRACKET	2	
-15	2200001-26	LINE ASSY-RH BRAKE	1	
-16	2200001-25	LINE ASSY-LH BRAKE	1	
		ATTACHING PARTS		
-17	AN815-3D	UNION	1	
		---*---		
-18	S1486DG4L	CLAMP	1	
	MS21919DG3	CLAMP	1	
	S1021Z8-10	SCREW	1	
-19	S1486DG4U	CLAMP	2	
	MS21919DG3	CLAMP	2	
	S1021Z8-10	SCREW	2	
-20	SEE FIG 131	MASTER CYLINDER ASSY	1	
		PARKING BRAKE INSTALLATION	NP	
-21	0713693-2	SUPPORT ASSY-PARKING BRAKE	1	
		ATTACHING PARTS		
-22	AN3-3A	BOLT	1	
-23	MS21044N3	NUT	1	
-24	AN3-7A	BOLT	1	
-25	NAS43DD3-28	SPACER	1	
		---*---		
-27	0813150-75	HANDLE ASSY-PARKING BRAKE	1	
		ATTACHING PARTS		
-28	AN3-6A	BOLT	2	
-29	0713070-32	SPACER	2	
-30	AN735-8	CLAMP	1	
-31	MS21044N3	NUT	2	
-32	0813156-4	HOUSING ASSY-BRAKE	1	
		---*---		
-33	0811490-75	HANDLE-PARKING BRAKE	1	
	0813150-73	TUBE-PARKING BRAKE	1	
	NAS561-5-12	ROLL PIN EN	1	
-34	0713693-3	CABLE ASSY	1	
	0713693-4	CABLE ASSY STAINLESS STEEL	1	
		ATTACHING PARTS		
-35	0713070-6	POSITIONING ARM	1	
-36	MS24665-132	COTTER PIN	1	
		---*---		
		CONTINUED ON NEXT PAGE		

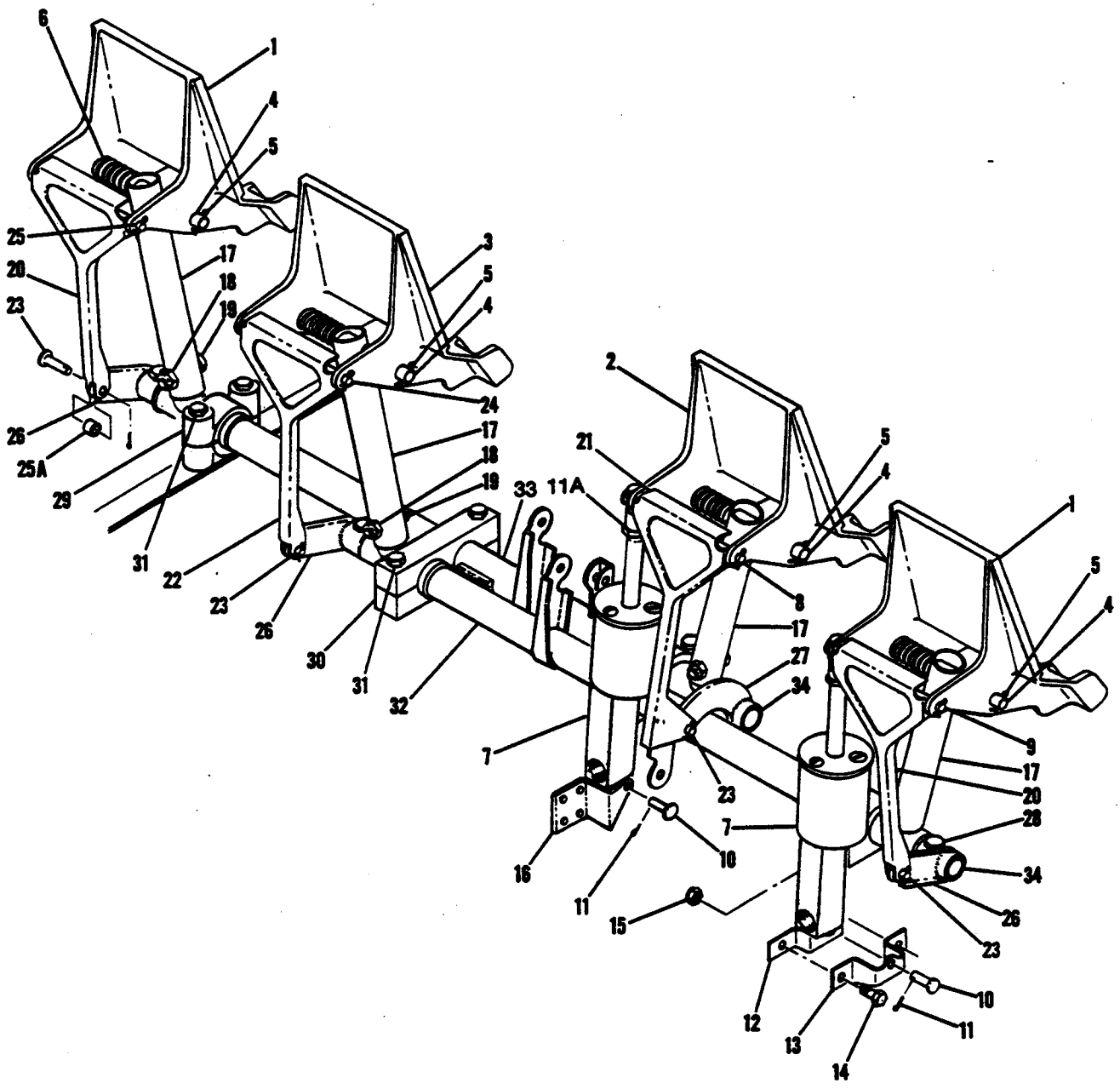
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
128 -37	0513154-1	SPRING CATCH	1	
-38	0510105-233	CABLE	1	A
	0510105-279	CABLE ASSY	1	B
-39	S1710-1	PULLEY	1	
		ATTACHING PARTS		
-40	AN3-6A	BOLT	1	
	0411783	BUSHING	1	
	AN960-10L	WASHER	1	
	MS21044N3	NUT	1	
		---*---		
-41	0713959-1	BRACKET ASSY	1	
		ATTACHING PARTS		
-42	MS20392-4-13	PIN	1	
-43	MS24665-281	COTTER PIN	1	
		---*---		
-44	MS24665-134	COTTER PIN	1	
-45	0713070-9	BELLCRANK ASSY	1	
		ATTACHING PARTS		
-46	AN3-13A	BOLT	1	
	0713070-19	SPACER	1	
-47	MS21044N3	NUT	1	
		---*---		
-48	S378-1L	PULLEY	1	
		ATTACHING PARTS		
-49	AN3-5A	BOLT	1	
-50	MS21044N3	NUT	1	
		---*---		
-51	MS24665-132	COTTER PIN	1	
-52	0713625-1	SPRING	1	
-53	0713070-20	BRACKET-PARKING BRAKE CONTROL	1	

A---R182 & TR182 SERAIL R18200001 THRU R18201679
FR182 SERAIL FR18200001 THRU FR18200070
B---R182 & TR182 SERAIL R18201680 & ON

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
129 -		BRAKE & RUDDER PEDALS INSTALLATION	NP	A
- 1	1460320-1	PEDAL ASSY-BRAKE & RUDDER	2	
- 2	0760678-1	PEDAL ASSY-BRAKE & RUDDER LH	1	
- 3	0760678-2	PEDAL ASSY-BRAKE & RUDDER RH	1	
		ATTACHING PARTS		
- 4	1460501-21	SHAFT	1	
- 5	MS24665-285	COTTER PIN	1	
		---*---		
- 6	0760682-1	SPRING-ANTI RATTLE	4	
- 7	SEE FIG 131	CYLINDER ASSY-MASTER BRAKE	1	
		ATTACHING PARTS		
- 8	0760669-1	PIN	1	
	S1438-2	WASHER	AR	
- 9	0411778-2	SHAFT	1	
	MS24665-132	COTTER PIN UPPER	1	
-10	MS20392-2C15	PIN-CLEVIS	1	
-11	MS24665-132	COTTER PIN LOWER	1	
-11A	AN316-4R	NUT	1	B
	0541140	CLEVIS-ROD END	1	B
		---*---		

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Control Pedals



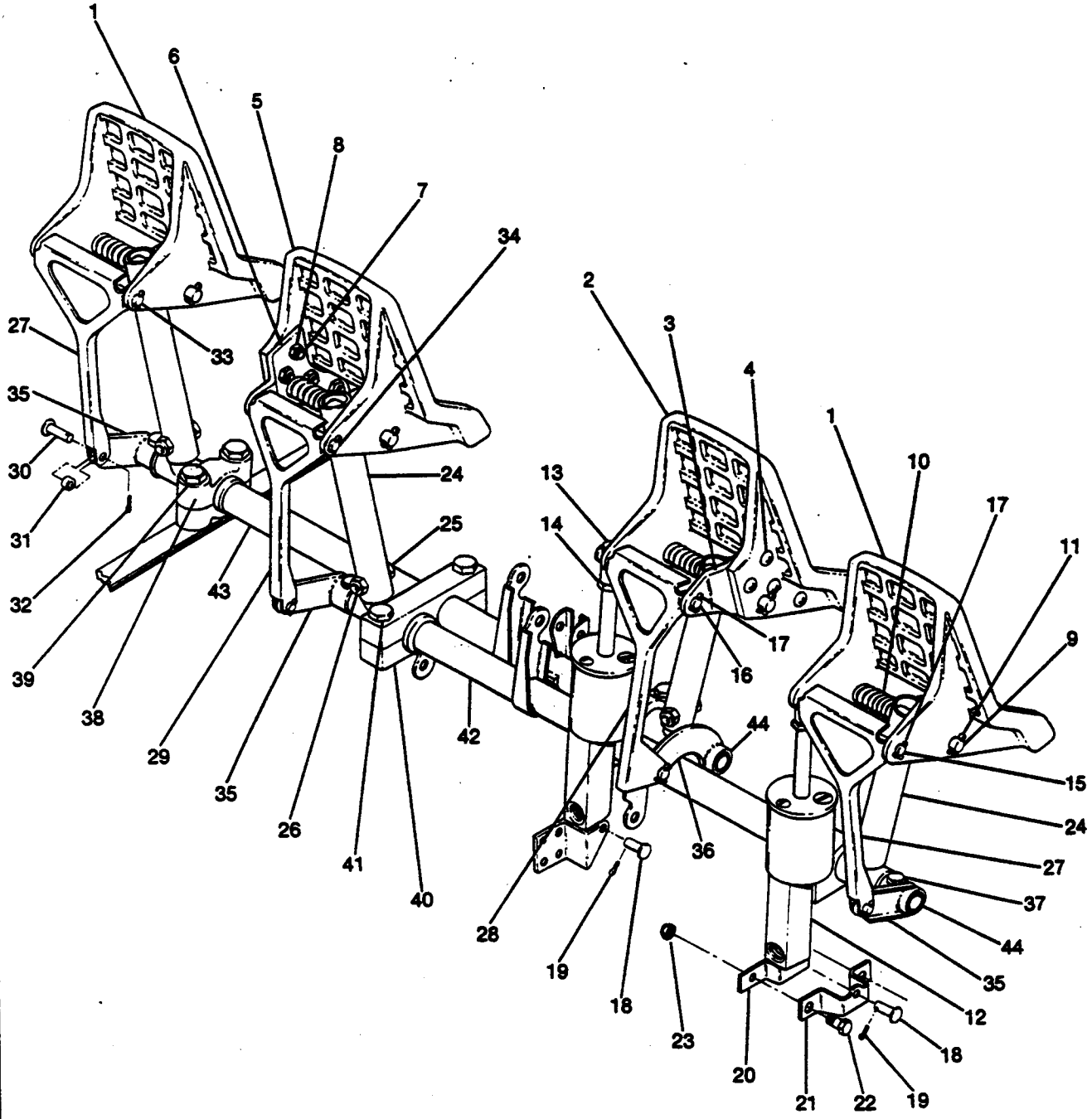
R182 SERIAL R18200001 THRU R18201798
FR182 SERIAL FR18200001 THRU FR18200070
TR182 SERIAL TR18200584 THRU TR18201798

Figure 129. Brake & Rudder Pedals Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
129 -12	0411549	BRACKET-BRAKE CYLINDER INSIDE	1	
-13	0411550	BRACKET-BRAKE CYLINDER OUTSIDE	1	
		ATTACHING PARTS		
-14	AN3-4A	BOLT	2	
-15	MS21044N3	NUT	2	
		---*---		
-16	0713624-2	ANCHOR-BRAKE CYLINDER	1	
-17	0411307	ARM-RUDDER BAR	4	
		ATTACHING PARTS		
-18	MS21044N3	NUT	1	
-19	AN3-11A	BOLT	1	
		---*---		
-20	0411564	LINK DUAL CONTROLS	2	
-21	0713629-2	LINK-LH DUAL CONTROLS	1	
-22	0713629-1	LINK-RH DUAL CONTROLS	1	
		ATTACHING PARTS		
-23	MS20392-2C15	CLEVIS PIN	1	
-24	0760669-3	CLEVIS PIN	1	
-25	0411778-2	SHAFT	1	
-25A	NAS43HT3-12	SPACER	1	
	MS24665-132	COTTER PIN	1	
	S1438-2	WASHER	1	
	S1438-20	WASHER	1	
		---*---		
-26	0411563	BELLCRANK ASSY-DUAL CONTROLS	3	
-27	2260122-1	BELLCRANK ASSY-DUAL CONTROLS	1	
	0411562	HUB SINGLE CONTROLS	4	
		ATTACHING PARTS		
-28	AN3-10A	BOLT	1	
	MS21044N3	NUT	1	
		---*---		
-29	S1674-1	BEARING HALF-OUTBD ORDER PAIR	4	
-30	2067011-1	BEARING HALF-INBD ORDER PAIR	4	
		ATTACHING PARTS		
-31	AN3-14A	BOLT	2	
	AN960-10	WASHER	2	
	MS21044N3	NUT	2	
		---*---		
-32	2260114-1	BAR ASSY-LH RUDDER	1	
-33	2260114-2	BAR ASSY-RH RUDDER	1	
-34	0760605-1	TUBE-DUAL BRAKE TORQUE	2	
	S1003-43A	BEARING	4	

A---R182 SERIAL R18200001 THRU R18201798
FR182 SERIAL FR18200001 THRU FR18200070
TR182 SERIAL R18200584 THRU R18201798
B---R182 & TR182 SERIAL R18200584 THRU R18201798
FR182 SERIAL FR18200021 THRU FR18200070

Control Pedals (Cont)



R182 & TR182 SERIAL R18201799 & ON

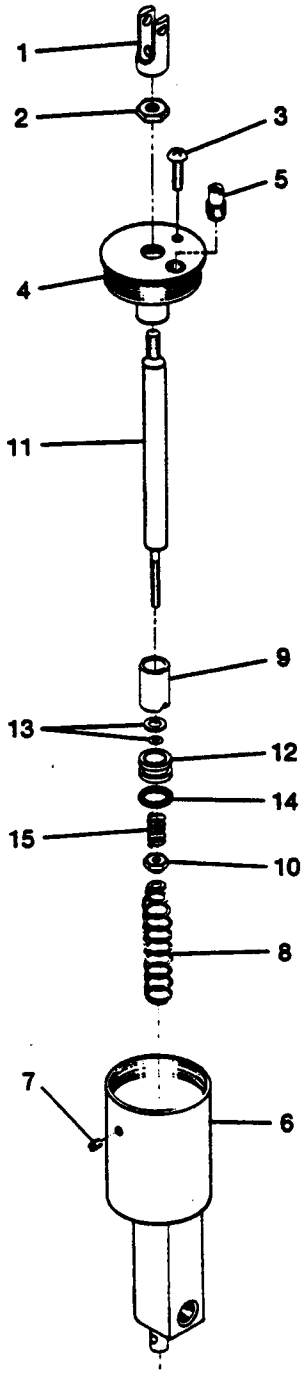
Figure 130. Brake & Rudder Pedals Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
130 -		BRAKE & RUDDER PEDALS INSTALLATION	NP	A
- 1	0413578-1	PEDAL-BRAKE & RUDDER	2	
- 2	0760035-1	PEDAL ASSY-BRAKE & RUDDER INBD LH	1	
- 3	0760036-1	ARM-RUDDER PEDAL	1	
		ATTACHING PARTS		
- 4	AN525-10R12	SCREW	4	
	MS21044N3	NUT	4	
		---*---		
- 5	0760035-2	PEDAL ASSY-BRAKE & RUDDER INBD RH	1	
- 6	0760036-2	ARM-RUDDER PEDAL	1	
		ATTACHING PARTS		
- 7	AN525-10R12	SCREW	4	
- 8	MS21044N3	NUT	4	
		---*---		
- 9	1460501-21	SHAFT	4	B
	0567001-1	SHAFT	4	C
-10	0760682-1	SPRING-ANTI RATTLE	4	
-11	MS24665-285	COTTER PIN	8	B
	MS24665-285	COTTER PIN	4	C
-12	SEE FIG 131	CYLINDER ASSY-BRAKE	2	
		ATTACHING PARTS		
-13	0582001-1	CLEVIS	1	
-14	AN316-4R	JAM NUT	1	
-15	0411778-5	SHAFT	1	
-16	0760710-1	PIN-CLEVIS	1	
	S1438-20	WASHER	AR	
-17	MS24665-132	COTTER PIN	1	
-18	MS20392-2C15	PIN-CLEVIS	1	
-19	MS24665-132	COTTER PIN	1	
		---*---		
-20	0411549	BRACKET-BRAKE CYLINDER INBD	1	
-21	0411550	BRACKET-BRAKE CYLINDER OUTBD	1	
		ATTACHING PARTS		
-22	AN3-4A	BOLT	1	
-23	MS21044N3	NUT	1	
		---*---		
-24	0411307	ARM-RUDDER	4	
		ATTACHING PARTS		
-25	AN3-11A	BOLT	1	
-26	MS21044N3	NUT	1	
		---*---		
-27	0511336-1	LINK DUAL CONTROLS	2	
-28	0713629-4	LINK-INBD LH DUAL CONTROLS	1	
-29	0713629-3	LINK-INBD RH DUAL CONTROLS	1	
		ATTACHING PARTS		
-30	MS20392-2C15	PIN-CLEVIS	1	
-31	NAS43HT3-12	SPACER	1	
-32	MS24665-132	COTTER PIN	1	
-33	0411778-7	SHAFT	1	
	S1438-20	WASHER	AR	
	MS24665-132	COTTER PIN	1	
-34	0760710-2	PIN-CLEVIS	1	
	NAS43HT4-12	SPACER	1	
	S1438-20	WASHER	AR	
		---*---		
-35	0411563	BELLCRANK ASSY DUAL CONTROLS	3	
-36	2260122-1	BELLCRANK ASSY DUAL CONTROLS	1	
	0411562	HUB USED WITH SINGLE CONTROLS	4	
	S1003-43A	BEARING USED WITH SINGLE CONTROLS	4	
		ATTACHING PARTS		
-37	AN3-10A	BOLT	1	
	MS21044N3	NUT	1	
		---*---		
-38	S1674-1	BEARING HALF-OUTBD ORDER IN PAIRS	4	
		ATTACHING PARTS		
-39	AN3-14A	BOLT	2	
	AN960-10	WASHER	2	
	MS21044N3	NUT	2	
		---*---		

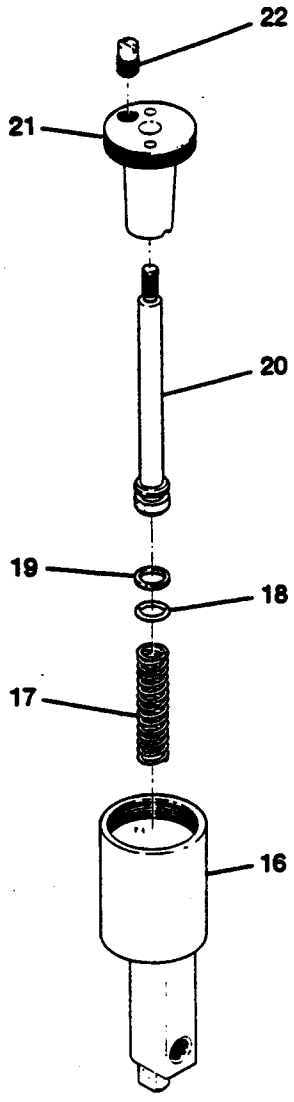
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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
130 -40	2067011-1	BEARING HALF-INBD ORDER IN PAIRS	4	
		ATTACHING PARTS		
-41	AN3-14A	BOLT	2	
	AN960-10	WASHER	2	
		---*---		
-42	2260114-1	BAR ASSY LH-RUDDER	1	
-43	2260114-4	BAR ASSY RH-RUDDER	1	
-44	0760605-1	TUBE-TORQUE DUAL BRAKE	2	
		A---R182 & TR182 SERIAL R18201799 & ON		
		B---R182 & TR182 SERIAL R18201799 THRU RU8201814		
		C---R182 & TR182 SERIAL R18201815 & ON		

Master Cylinder



R18200001 THRU R18200583
FR18200001 THRU FR18200020



R18200584 & ON
FR18200021 & ON

Figure 131. Master Brake Cylinder Assembly

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
131 -	0541138-22		MASTER BRAKE CYLINDER ASSEMBLY WEU 9882010-1	2	A
- 1	0541140	**	CLEVIS-ROD END	1	
- 2	AN316-4R	**	NUT-CHECK	1	
- 3	AN515-10R8		SCREW-MACHINE	1	
- 4	0541151		COVER-MASTER CYLINDER	1	
- 5	0541139		PLUG-FILLER	1	
- 6	9882011-1		BODY-MASTER CYLINDER	1	
- 7	AN565D6H3		SCREW	1	
- 8	0541148		SPRING-PISTON RETURN	1	
- 9	0541149		SLEEVE-PISTON ROD	1	
	0541138-5		PISTON ASSY-MASTER CYLINDER	1	
-10	22FH632		NUT SPS	1	
-11	0541144		ROD	1	
-12	0541143		PISTON	1	
-13	200AC-6		LOCK-O-SEAL WFRC	1	
-14	AN6227B8		O RING	1	
-15	0541148-1		SPRING	1	
	9882010-1	*	MASTER BRAKE CYLINDER ASSEMBLY	2	B
	9882010-4		MASTER BRAKE CYLINDER ASSEMBLY	1	C
-16	9882011-1		CYLINDER-BRAKE	1	
-17	LC-055G-12		SPRING LSC1	1	
-18	MS28775-110		O-RING	1	
-19	S1628-110		RING-BACKUP	1	
-20	9882012-1		PISTON	1	B
	9882012-5		PISTON	1	C
-21	9882013-1		CAP	1	
-22	0541139		PLUG	1	
	SEE FIG 116		CLEVIS BRAKE CYLINDER ATTACH	1	

NOTE. *WHEN INITIALLY ORDERING THIS PART FOR AIRCRAFT PRIOR TO R18200584 ALSO ORDER PARTS MARKED **.

A---R182 SERIAL R18200001 THRU R18200583
FR182 SERIAL FR18200001 THRU FR18200020
B---R182 & TR182 SERIAL R18200584 THRU R18201798
FR182 SERIAL FR18200021 THRU FR18200070
C---R182 & TR182 SERIAL R18201799 & ON

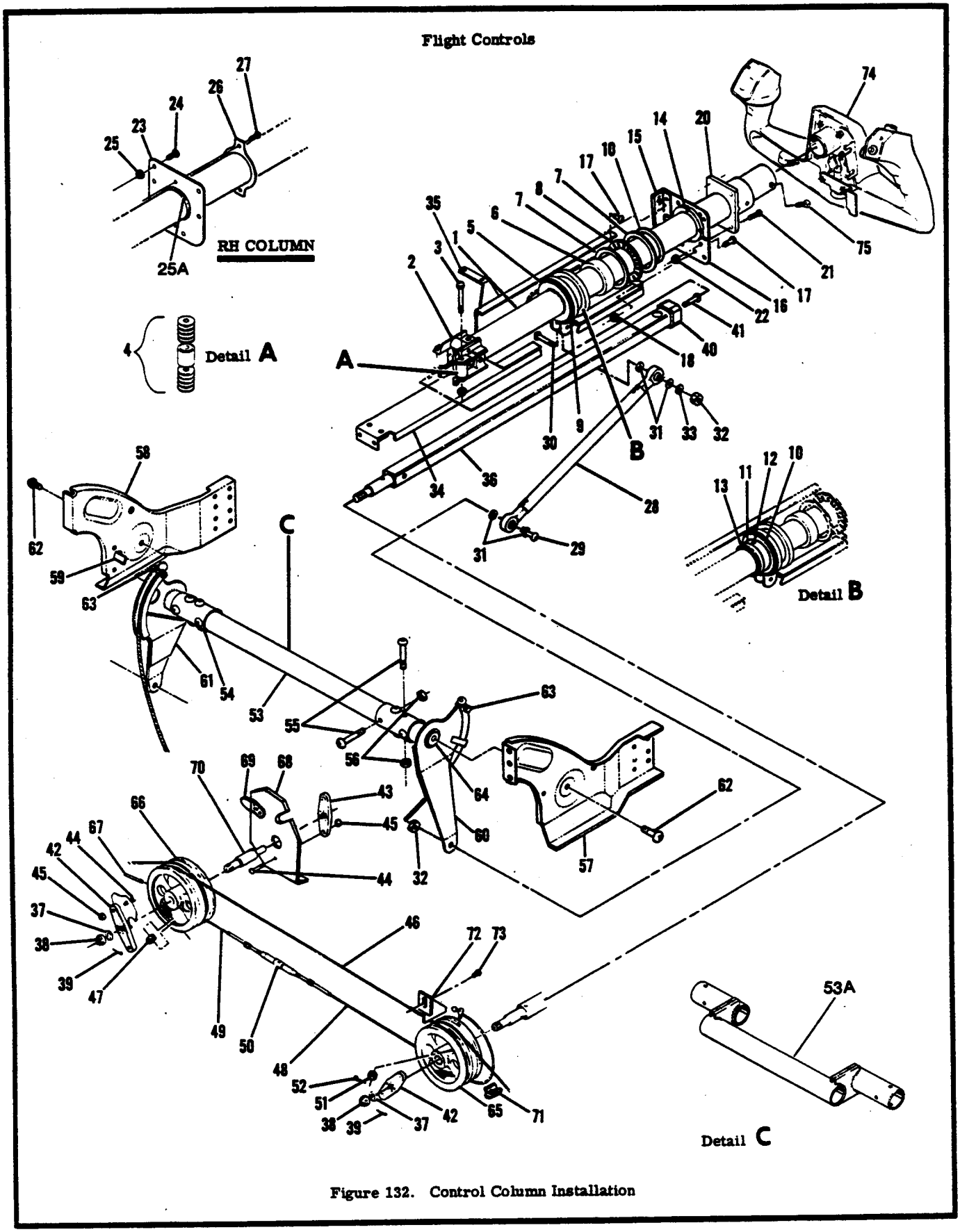


Figure 132. Control Column Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7 ›	UNITS PER ASSY	USABLE ON CODE
132 -		CONTROL COLUMN INSTALLATION	NP	
- 1	1260143-12	TUBE & BEARING ASSY-RH	1	
	1260140-9	TUBE & BEARING ASSY-LH WEU 1260140-17	1	A
	1260140-17	TUBE & BEARING ASSY-LH	1	B
	1260140-25	TUBE & BEARING ASSY-LH	1	C
- 2	0760646-2	RETAINER ASSY	1	
- 3	0760644-1	MACHINE SCREW	4	
- 4	1260664-1	ROLLER KIT	4	
- 5	1560150-4	SLEEVE WELD ASSY	1	
- 6	S1997-22G8	BEARING	1	
- 7	S2014-7	RACE-BEARING	4	
- 8	S2013-7	BEARING	2	
- 9	S1358-1	WASHER	AR	
-10	MS16624-1137	RING-RETAINER	2	
-11	1560312-1	COLLAR	1	
-12	1260148-1	STUD	2	
-13	1260665-1	CONNECTOR	1	
-14	S1080-4	GROMMET	1	
-15	0713262-4	ATTACH BRACKET ASSY-LH	1	
	NAS696A08	NUTPLATE	1	
	NAS697A08	NUTPLATE	2	
-16	0713960-1	ATTACH PLATE	1	D
	0713960-2	ATTACH PLATE	1	E
-17	NAS220-6	SCREW	10	
-18	MS21044N08	NUT	2	
-19		DELETED		
-20	1260668-3	COLLAR	1	
		ATTACHING PARTS		
-21	NAS514P632-10	SCREW	4	
-22	MS21044N06	NUT	4	
		---*---		
-23	1213147-1	COVER PLATE DUAL CONTROLS ONLY	1	
		ATTACHING PARTS		
-24	AN507-832R7	SCREW	4	
	AN507-832R6	SCREW	3	
-25	MS21044N08	NUT	4	
		---*---		
-25A	S1080-4	GROMMET DUAL CONTROL	1	
-26	0760101-3	RETAINER DUAL CONTROLS ONLY	1	
		ATTACHING PARTS		
-27	S1021A8-6	SCREW	2	
		---*---		
-28	0760103-1	TUBE ASSY	1	
		ATTACHING PARTS		
-29	NAS222-16	SCREW	1	
-30	0760674-1	SCREW	1	
-31	AN960-416	WASHER	4	
-32	MS21042L4	NUT	2	
-33	AN960-416L	WASHER	2	
		---*---		
-34	0760691-1	SUPPORT ASSY-LH	1	
	0760695-1	RUB STRIP-CONTROL TUBE OUTBD	1	
	0760695-3	RUB STRIP-CONTROL TUBE INBD	1	
	0713742-1	BRACKET-CLAMP SUPPORT	1	
	0760691-2	SUPPORT ASSY-RH	1	
	0760695-2	RUB STRIP-CONTROL TUBE OUTBD	1	
	0760695-3	RUB STRIP-CONTROL TUBE INBD	1	
	NAS684A08	NUTPLATE	2	
-35	1570354-1	SUPPORT-TERMINAL BLOCK	1	
-36	1260141-6	TUBE ASSY-AILERON CONTROL-LH	1	F
	1260141-15	TUBE ASSY-AILERON CONTROL-LH	1	C
	1260141-10	TUBE ASSY-AILERON CONTROL-RH	1	
		ATTACHING PARTS		
-37	AN960-516L	WASHER	1	
-38	AN310-5	NUT	1	
-39	M24665-134	COTTER PIN	1	
		---*---		

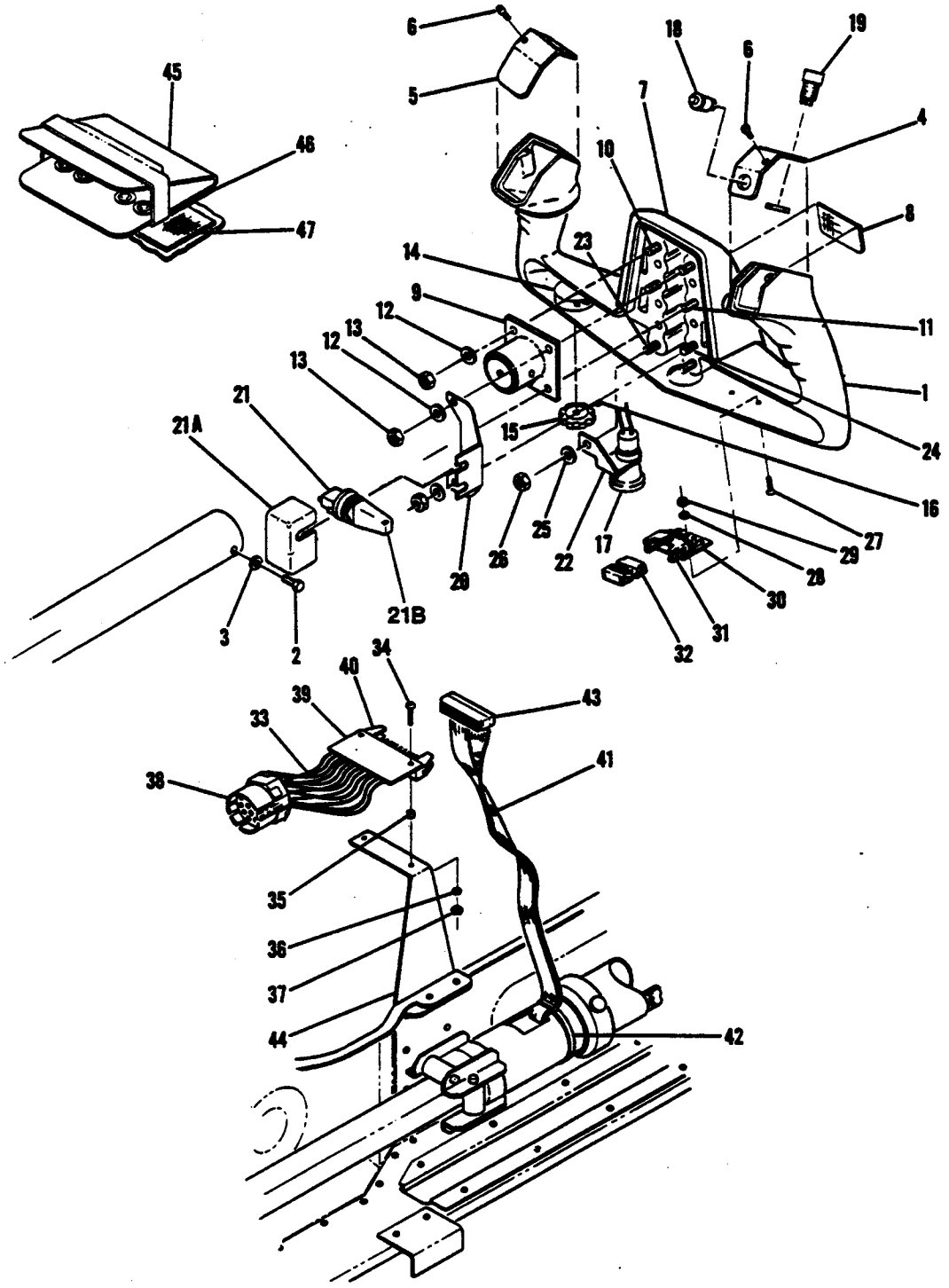
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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
132 -40	0760121-1	GLIDE-LH TUBE	1	F
	0760651-2	GLIDE-LH TUBE	1	C
	0760651-2	GLIDE-RH TUBE	1	F
	0760104-2	PLUG-LH TUBE	1	F
	0760681-1	PLUG-LH TUBE	1	C
	0760681-1	PLUG-RH TUBE	1	
		ATTACHING PARTS		
-41	NAS220-14	SCREW	1	
		---*---		
-42	0760633-1	BEARING BLOCK ASSY	2	
-43	0760633-1	BEARING BLOCK ASSY SINGLE CONTROLS	1	
		ATTACHING PARTS		
-44	NAS220-11	SCREW	2	
-45	MS20365-832	NUT	2	
		---*---		
-46	1260078-5	CABLE ASSY	1	
		ATTACHING PARTS		
-47	MS21042-3	NUT	2	
		---*---		
-48	1260078-7	CABLE ASSY-LH	1	
-49	1260078-8	CABLE ASSY-RH	1	
		ATTACHING PARTS		
-50	AN155-32S	BARREL	1	
-51	AN310-3	NUT	2	
-52	MS24665-71	COTTER PIN	2	
		---*---		
-53	0760654-1	TUBE-CONTROL	1	D
-53A	2260011-1	TUBE ASSY-ELEVATOR CONTROL	1	E
-54	0760655-1	SLEEVE-CONTROL	2	
		ATTACHING PARTS		
-55	NAS220-24	SCREW	4	
-56	MS21044N08	NUT	4	
		---*---		
-57	0760693-1	SUPPORT-BELLCRANK CONTROL TUBE LH	1	
-58	0760693-2	SUPPORT-BELLCRANK CONTROL TUBE RH	1	
-59	0760111-1	GUARD-CABLE	1	
-60	0760686-1	ARM ASSY-LH	1	
-61	0760686-12	ARM ASSY-RH	1	
		ATTACHING PARTS		
-62	NAS222-14	SCREW	1	
	MS21042L4	NUT	1	
-63	AN21-10	BOLT	1	
	AN320-1	NUT	1	
	AN960D6	WASHER	AR	
	MS24665-24	PIN	1	
		---*---		
-64	MS24463-4	BEARING	1	
-65	1260112-1	QUADRANT-LH	1	
-66	1260112-2	QUADRANT-RH	1	
		ATTACHING PARTS		
-67	NAS561-6-32	PIN	1	
		---*---		
-68	0760700-1	SUPPORT-BEARING BLOCK SINGLE CONTROLS	1	
		ATTACHING PARTS		
	AN515-8R8	SCREW	4	
	MS21044N08	NUT	4	
		---*---		
-69	0760106-1	GUARD	1	
-70	0760649-2	SHAFT SINGLE CONTROLS	1	
-71	0760107-1	CABLE GUARD-LH	1	
	0760107-2	CABLE GUARD-RH	1	
		ATTACHING PARTS		
	S1021Z8-5	SCREW	2	
		---*---		

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
132 -72	0760701-1	CABLE GUARD-LH	1	
	0760701-2	CABLE GUARD-RH	1	
		ATTACHING PARTS		
-73	AN515-6R6	SCREW	2	
		---*---		
-74	SEE FIG 133	CONTROL WHEEL & SWITCHES INSTL	1	
		ATTACHING PARTS		
-75	AN3-3A	BOLT	3	
	AN960-10L	WASHER	3	
		---*---		
		A---R182 SERIAL R18200001 THRU R18200905 R18200907 THRU R18200912 & R18200914 FR182 SERIAL FR18200001 THRU FR18200045 TR182 SERIAL R18200584 THRU R18200905 R18200907 THRU R18200912 & R18200914		
		B---R182 & TR182 SERIAL R18200906, R18200913 & R18200915 THRU R18201628 FR182 SERIAL FR18200046 THRU R18200070		
		C---R182 & TR182 SERIAL R18201629 & ON		
		D---R182 SERIAL R18200001 THRU R18201798 FR182 SERIAL FR18200001 THRU FR18200070 TR182 SERIAL R18200584 THRU R18201798		
		E---R182 & TR182 SERIAL R18201799 & ON		
		F---R182 SERIAL R18200001 THRU R18201628 FR182 SERIAL FR18200001 THRU FR18200070 TR182 SERIAL R18200584 THRU R18201628		

Flight Controls (Cont)



R182 & TR182 SERIAL R18200001 THRU R18201628
FR182 SERIAL FR18200001 THRU FR18200070

Figure 133. Control Wheel & Switches Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
133 - 1	1260243-2 *	CONTROL WHEEL ASSY	1	
		ATTACHING PARTS		
- 2	AN3-3A	BOLT	3	
- 3	AN960-10L	WASHER	3	
		---*---		
- 4	1560024-1 %	ESCUTCHEON-LH	1	
- 5	1560024-2 %	ESCUTCHEON-RH	1	
		ATTACHING PARTS		
- 6	NAS1352-02-8	SCREW	1	
		---*---		
- 7	1560025-1	PAD-CONTROL WHEEL	1	
- 8	1560028-1	FASTENER-FABRIC HOOK BKI REF S2092-9	AR	
- 9	0760017-4	ADAPTOR-CONTROL WHEEL	1	
		ATTACHING PARTS		
-10	AN3-11A	BOLT	2	
-11	AN3-13A	BOLT	2	
-12	AN960XC10L	WASHER	4	
-13	MS21042L3	NUT	4	
		---*---		
-14	3859A161-152A	RHEOSTAT-MAP LIGHT BITD	1	
-15	1270483-2	KNOB-MAP LIGHT RHEOSTAT	1	
		ATTACHING PARTS		
-16	AN565B2H3	SCREW	1	
		---*---		
-17	4157-001	SOCKET-MAP LIGHT DMC	1	
	24RB	BULB-MAP LIGHT SEPI 24V	1	
-18	S1985-1	SWITCH-MIKE	1	
-19	S2030-1	SWITCH-ELECTRIC TRIM	1	
-20	1270858-1	BRACKET-SWITCH	1	
-21	1270840-1	SWITCH ASSY-ELECTRIC TRIM DISENGAGE	1	
-21A	1215169-2	COVER-DISENGAGE SWITCH	1	
-21B	1560026-5	SWITCH COVER-TRIM DISENGAGE	1	
-22	1270843-2	BRACKET	1	
		ATTACHING PARTS		
-23	AN3-14A	BOLT	1	
-24	AN3-16A	BOLT	1	
-25	AN960XC10L	WASHER	3	
-26	MS21044L3	NUT	3	
	NAS43DD3-16	SPACER	1	
		---*---		
	1270845-1	CONNECTOR ASSY	1	
		ATTACHING PARTS		
-27	AN515-2R12	SCREW	2	
-28	AN936A2	WASHER	2	
-29	AN340-2	NUT	2	
		---*---		
-30	1270842-1	CIRCUIT BOARD	1	
-31	3491-1002	HEADER	1	
-32	3473-3000	SOCKET CONNECTOR	1	
-33	1570307-3	CABLE ASSY	1	
		ATTACHING PARTS		
-34	AN520-3R10	SCREW	2	
-35	NAS43DD0-8A	SPACER	2	
-36	AN936A3	WASHER	2	
-37	AN340-3	NUT	2	
		---*---		
-38	S1961-1-0	HOUSING	1	
-39	1570306-1	CIRCUIT BOARD	1	
-40	3428-1002	HEADER	1	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
133 -41	1270844-1	CABLE ASSY	1	
		ATTACHING PARTS		
-42	S2209-2	STA-STRAP	1	
		---*---		
-43	3421-0000	SOCKET CONNECTOR MIN	1	
-44	1570354-1	SUPPORT-CABLE ASSY	1	
-45	1515152-1	HOLDER ASSY-APPROACH PLATE	1	
-46	S2092-3	FABRIC FASTENER-HOOK BKI SEE FIG 1	AR	
-47	S2092-10	FABRIC FASTENER-PILE BKI SEE FIG 1	AR	

NOTE. *FOR INTERGRATED FLIGHT CONTROL SYSTEM, CONTROL WHEEL & COMPONENTS SEE AVIONICS SERVICE/PARTS MANUAL.

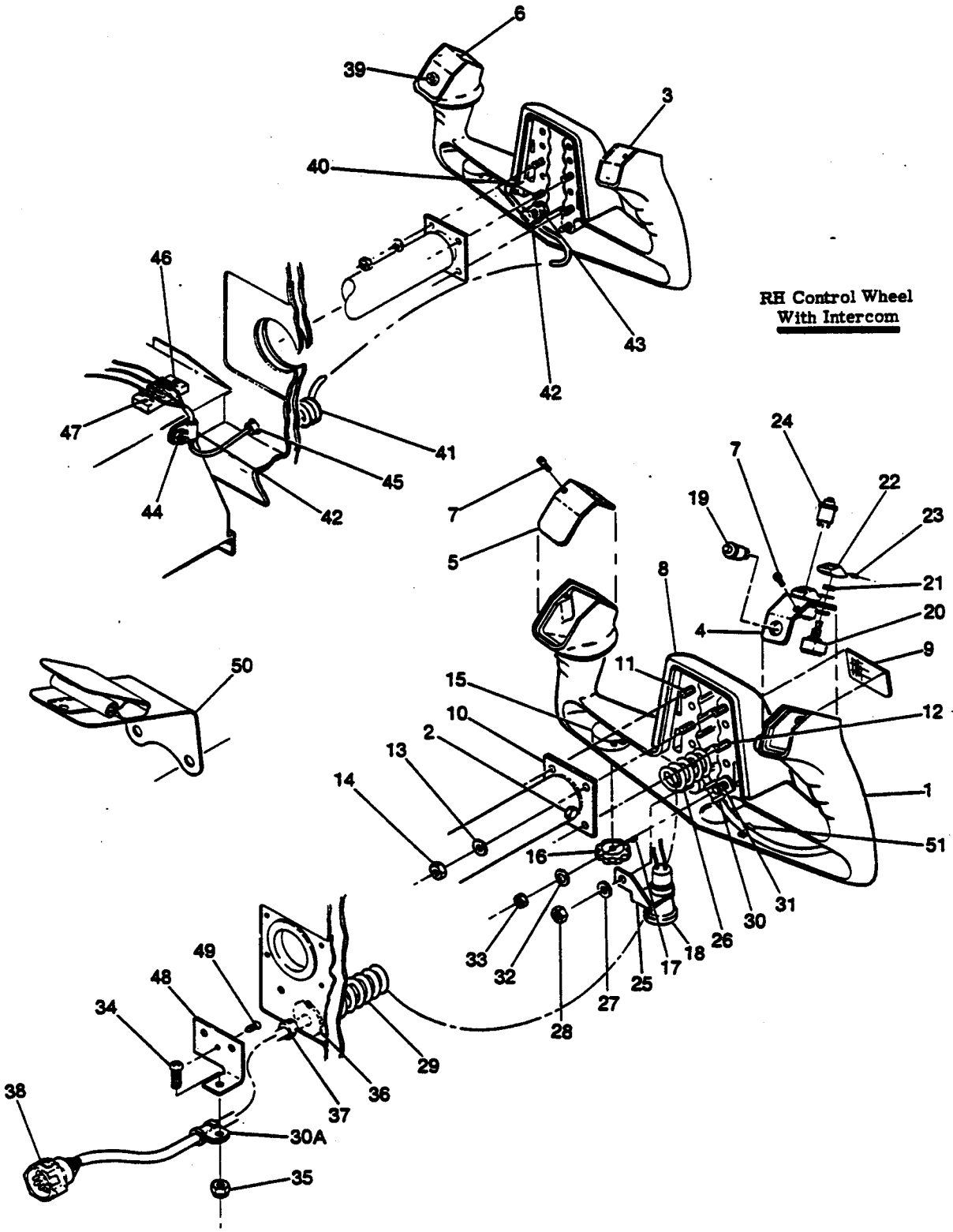
NOTE. %FOR ESCUTCHEON WITH EMBOSSED LETTERING ORDER 1560024-3 LH OR 1560024-4 RH.

A---R182 & TR182 SERIAL R18200001 THRU R18201628
FR182 SERIAL FR18200001 THRU FR18200070

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
134 -		CONTROL WHEEL & SWITCHES INSTALLATION	NP	A
- 1	1260243-2	CONTROL WHEEL ASSY	1	B
	1560027-2	CONTROL WHEEL ASSY	1	C
		ATTACHING PARTS		
- 2	AN3-3A	BOLT	3	
	AN960-10L	WASHER	3	
		---*---		
- 3	1560024-1	ESCUTCHEON-LH STANDARD	1	
	1560024-5	ESCUTCHEON-LH WITH MIC SWITCH	1	
- 4	1560024-13	ESCUTCHEON-LH WITH MIC & ELECTRIC TRIM SWITCH	1	
- 5	1560024-2	ESCUTCHEON-RH STANDARD	1	
- 6	1560024-9	ESCUTCHEON-RH WITH MIC INTERCOM SWITCH	1	
		ATTACHING PARTS		
- 7	NAS1352-02-8	SCREW	1	
		---*---		
- 8	1560025-1	PAD-CONTROL WHEEL	1	
- 9	1560028-1	FASTENER-FABRIC HOOK BKI REF S2092-2	AR	
-10	0760017-4	ADAPTOR-CONTROL WHEEL	1	
		ATTACHING PARTS		
-11	AN3-11A	BOLT	2	
-12	AN3-13A	BOLT	2	
-13	AN960XC10L	WASHER	4	
-14	MS21042L3	NUT	4	
		---*---		
-15	3859A161-152A	RHEOSTAT-MAP LIGHT BITD FSO S2619-1	1	D
	S2619-1	POTENTIOMETER	1	E
		ATTACHING PARTS		
	AN936A616	WASHER	1	E
	MS25082-20	NUT	1	E
		---*---		
-16	1270483-2	KNOB-MAP LIGHT RHEOSTAT	1	
		ATTACHING PARTS		
-17	AN565B2H3	SCREW	1	
		---*---		
-18	S2521-1	SOCKET-MAP LIGHT DMC	1	
	24RB	BULB-MAP LIGHT SEPI 24V	1	
-19	S1985-1	SWITCH-MIKE	2	
-20	7205P4	SWITCH-ELECTRIC TRIM CANK	2	
-21	7537	LOCKING RING CANK	2	
-22	S2515-1	KNOB	1	
		ATTACHING PARTS		
-23	AN565D2H3	SET SCREW	1	
		---*---		

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Controls (Cont)



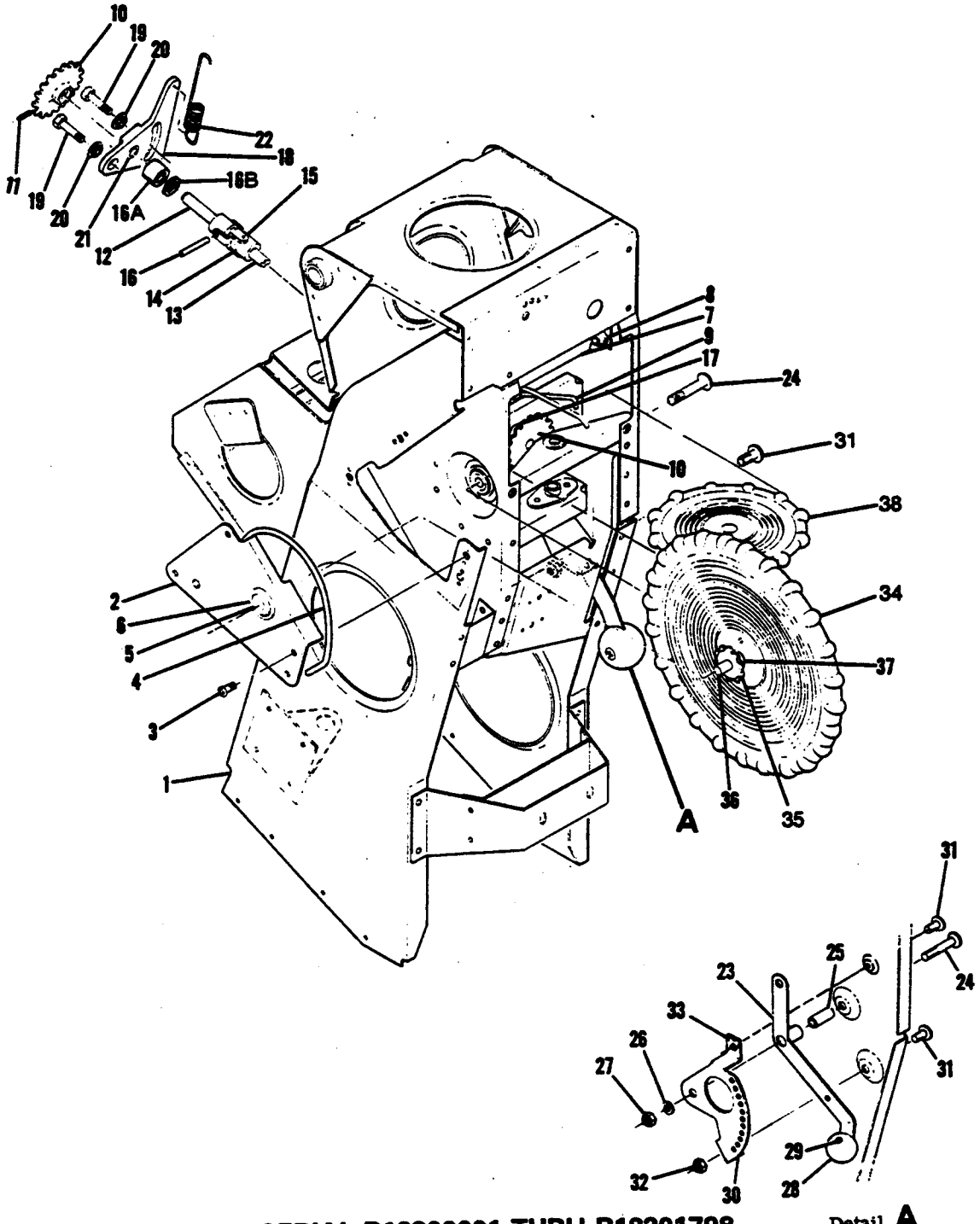
R182 & TR182 SERIAL R18201629 & ON

Figure 134. Control Wheel & Switches Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
134 -24	S1985-3	SWITCH-AP TRIM DISCONNECT	1	
-25	1270843-2	BRACKET-MAP LIGHT	1	
		ATTACHING PARTS		
-26	AN3-14A	BOLT	1	
-27	AN960XC10L	WASHER	1	
-28	MS21042L3	NUT	1	
		---*---		
-29	2270030-1	CORD ASSY-COIL	1	B
	2270030-4	CORD ASSY-COIL	1	F
	2270030-9	CORD ASSY-COIL	1	G
		ATTACHING PARTS		
-30	MS21919DG4	CLAMP	2	B
-30A	MS21919DG3	CLAMP	2	C
-31	AN3-13A	BOLT	1	
-32	AN960XC10L	WASHER	1	
-33	MS21044N3	NUT	1	
-34	AN520-10R6	SCREW	1	
-35	MS21045L3	NUT	1	
		---*---		
-36	MS35489-38	GROMMET	1	B
	MS35489-35S	GROMMET	1	C
-37	S1291-5	GROMMET	1	B
	S1291-4	GROMMET	1	C
-38	S1962-1-0	HOUSING	1	F
	S1963-1	PIN	15	F
	S2350-3	HOUSING	1	G
	S2353-2	PIN	15	G
-39	S1985-1	SWITCH-INTERCOM	1	
	SF1030BX	CABLE SWC	1	
-40	351-11-003-001	TERMINAL BLOCK CIN	1	
-41	8409	CABLE-RETRACTILE BON	1	
		ATTACHING PARTS		
-42	S1155-3	CLAMP	2	
-43	AN3-15A	BOLT	1	
	AN960-10L	WASHER	1	
	MS21044N3	NUT	1	
-44	AN515-8R10	SCREW	1	
	AN936-A8	WASHER	1	
	NAS43DD3-16	SPACER	1	
	AN340-8	NUT	1	
		---*---		
-45	K375-125	BUSHING-SNUB HEMA	1	
-46	351-11-03-001	TERMINAL BLOCK CIN	1	
		ATTACHING PARTS		
-47	AN515-4R10	SCREW	2	
	NAS43DD0-6	SPACER	2	
	AN340-4	NUT	2	
		---*---		
-48	2270036-2	BRACKET	1	
		ATTACHING PARTS		
-49	S1022A4-6	SCREW	1	
		---*---		
-50	0715083-1	HOLDER ASSY-APPROACH PLATE	1	
-51	S2606-2	MOUNT	1	
	S2209-1	TIE	1	

A---R182 & TR182 SERIAL R18201629 & ON
B---R182 & TR182 SERIAL R18201629 THRU R18201798
C---R182 & TR182 SERIAL R18201799 & ON
D---R182 & TR182 SERIAL R18201629 THRU R18201986
E---R182 & TR182 SERIAL R18201987 & ON
F---R182 & TR182 SERIAL R18201799 THRU R18201994
G---R182 & TR182 SERIAL R18201995 & ON

Flight Controls (Cont)



R182 SERIAL R18200001 THRU R18201798
FR182 SERIAL FR18200001 THRU FR18200070
TR182 SERIAL TR18200584 THRU TR18201798

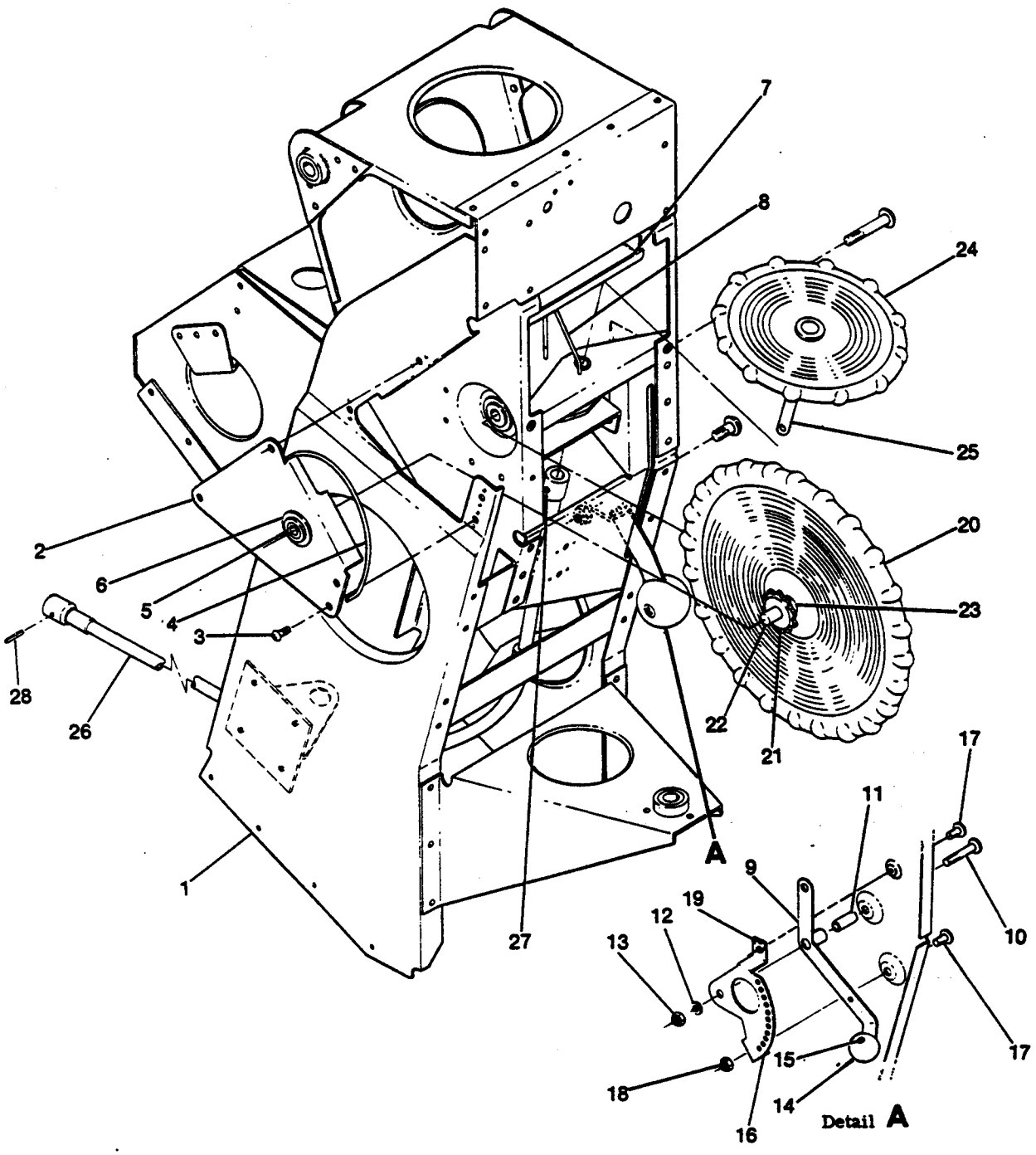
Figure 135. Console & Controls Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
135 -		CONSOLE & CONTROLS INSTALLATION	NP	A
- 1	SEE FIG 30	STRUCTURE ASSY-CONSOLE	1	
- 2	0713642-1	RETAINER ASSY-ELEVATOR TRIM	1	
		ATTACHING PARTS		
- 3	NAS220-5	SCREW	4	
		---*---		
- 4	0713642-3	INDICATOR-STABILIZER TRIM	1	
		ATTACHING PARTS		
	0713032-1	BUSHING	1	
	S1450-24A7-040	WASHER	1	
		---*---		
- 5	S1997C4-5	BEARING	1	
- 6	0411420	HOUSING	1	
- 7	0713643-1	SUPPORT ASSY-RUDDER TRIM INDICATOR	1	
		ATTACHING PARTS		
	AN515-8R6	SCREW	4	
- 8	MS21044N08	NUT	4	
		---*---		
- 9	0713643-3	INDICATOR-RUDDER TRIM	1	
		ATTACHING PARTS		
	0713032-1	BUSHING	1	
	S1450-24A7-040	WASHER	1	
		---*---		
	2213021-1	SPROCKET SHAFT ASSY-RUDDER TRIM	1	
-10	0761210-1	SPROCKET	2	
		ATTACHING PARTS		
-11	NAS561-3-8	PIN	1	
		---*---		
-12	2213021-2	SHAFT	2	
-13	2213021-3	SHAFT-CENTER	1	
-14	0511194-4	PIVOT	2	
-15	0511127-0	SPACER-UNIVERSAL JOINT	2	
		ATTACHING PARTS		
-16	MS20435-M4-12	RIVET	1	
		---*---		
-16A	NAS43DD4-16	SPACER	1	
-16B	AN960-416L	WASHER	AR	
-17	NAS43DD4-18	SPACER	1	
	AN960-416L	WASHER	AR	
-18	2213023-1	BEARING MOUNT	1	
		ATTACHING PARTS		
-19	AN3-5A	BOLT	2	
-20	NAS77A3-15	BUSHING	2	
		---*---		
-21	S1004-1A	BEARING	1	
-22	2260118-1	SPRING	1	
-23	0713315-6	LEVER ASSY-COWL FLAP	1	
		ATTACHING PARTS		
-24	AN525-10R22	SCREW	1	
-25	NAS76A3-028	BUSHING	1	
-26	AN960PD10	WASHER	1	
-27	MS21044N3	NUT	1	
		---*---		
-28	S1249-2	KNOB	1	
		ATTACHING PARTS		
-29	AN507-1032R8	SCREW	1	
	S1196-1	WASHER	1	
		---*---		
-30	0713314-1	POSITION BRACKET-COWL FLAP CONTROL	1	
		ATTACHING PARTS		
-31	AN525-10R6	SCREW	2	
-32	MS21044N3	NUT	1	
		---*---		
-33	NAS698A3	NUTPLATE	1	
-34	0713656-1	WHEEL ASSY-ELEVATOR TRIM	1	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
135 -35	0432134-1	SPROCKET	1	
-36	0713656-3	SHAFT	1	
-37	NAS561-3-8	PIN	1	
-38	1713269-1	WHEEL ASSY-RUDDER TRIM	1	
		ATTACHING PARTS		
	MS24665-132	COTTER PIN	1	
		---*---		
-39		DELETED NOT USED		
		A---R182 SERIAL R18200001 THRU R18201798 FR182 SERIAL FR18200001 THRU FR18200070 TR182 SERIAL R18200584 THRU R18201798		

Flight Controls (Cont)



R182 & TR182 SERIAL R18201799 & ON

Figure 136. Console & Controls Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
136 -		CONSOLE & CONTROLS INSTALLATION	NP	A
- 1	SEE FIG 31	STRUCTURE ASSY-CONSOLE	1	
- 2	0713642-1	RETAINER ASSY-ELEVATOR TRIM	1	
		ATTACHING PARTS		
- 3	NAS220-5	SCREW	4	
		---*---		
- 4	0713642-3	INDICATOR-ELEVATOR TRIM	1	
		ATTACHING PARTS		
	0713032-1	BUSHING	1	
	S1450-24A7-040	WASHER	1	
		---*---		
- 5	C1997C4-5	BEARING	1	
- 6	0411420	HOUSING	1	
- 7	2213110-1	SUPPORT ASSY-RUDDER TRIM INDICATOR	1	
- 8	0713643-3	INDICATOR-RUDDER TRIM	1	
		ATTACHING PARTS		
	0713032-1	BUSHING	1	
	S1450-24A7-040	WASHER	1	
		---*---		
- 9	0713315-6	LEVER ASSY-COWL FLAP	1	
		ATTACHING PARTS		
-10	AN525-10R22	SCREW	1	
-11	NAS76A3-028	BUSHING	1	
-12	AN960PD10	WASHER	1	
-13	MS21044N3	NUT	1	
		---*---		
-14	S1249-2	KNOB	1	
		ATTACHING PARTS		
-15	AN507-1032R8	SCREW	1	
	S1196-1	WASHER	1	
		---*---		
-16	0713314-1	POSITION BRACKET-COWL FLAP CONTROL	1	
		ATTACHING PARTS		
-17	AN525-10R6	SCREW	2	
-18	MS21044N3	NUT	1	
		---*---		
-19	NAS698A3	NUTPLATE	1	
-20	0713656-1	WHEEL ASSY-ELEVATOR TRIM	1	
-21	0432134-1	SPROCKET	1	
-22	0713656-3	SHAFT	1	
-23	NAS561-3-8	PIN	1	
-24	1713269-8	WHEEL ASSY-RUDDER TRIM	1	
-25	1713269-9	SHAFT-RUDDER TRIM	1	
-26	S2561-1	FLEX SHAFT-RUDDER TRIM	1	
		ATTACHING PARTS		
-27	AN565E8H2	SET SCREW	1	
-28	NAS561-3-8	ROLL PIN	1	
		---*---		
-29	S338-11	FAIRLEAD	2	
	S339-2	CLIP	1	
	SEE FIG 177	CONSOLE COVER & LIGHTING INSTALLATION	1	
-30	S338-6	FAIRLEAD	2	
	S339-2	CLIP	1	
		A---R182 & TR182 SERIAL R18201799 & ON		

Flight Controls (Cont)

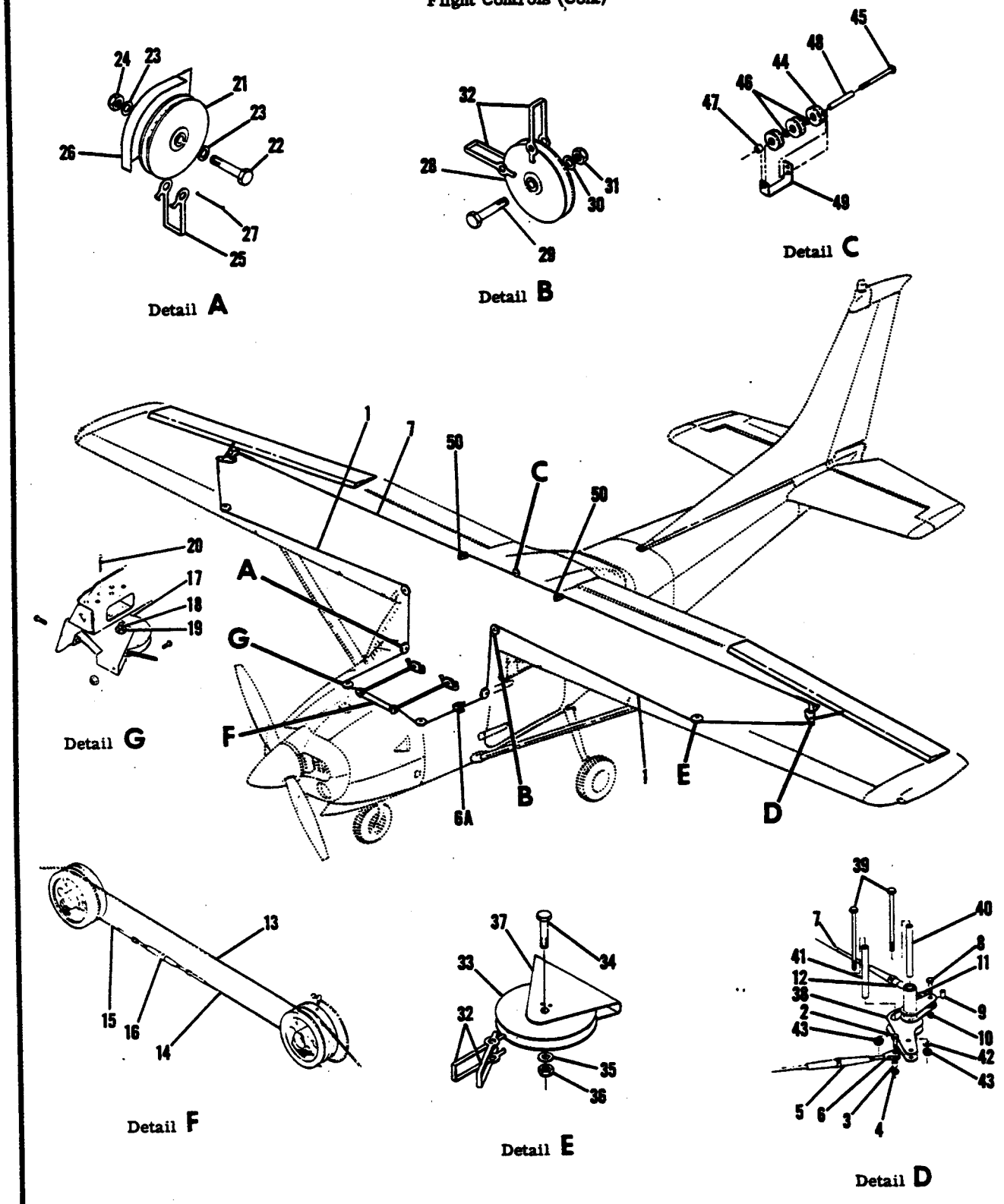


Figure 137. Aileron Controls System

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
137 -		AILERON CONTROL SYSTEM	NP	
- 1	0510105-228	CABLE ASSEMBLY-AILERON DIRECT	1	
	0510105-328	CABLE ASSEMBLY-AILERON DIRECT STAINLESS STEEL	1	
		ATTACHING PARTS		
- 2	AN3-7A	BOLT	1	
- 3	0422280	BUSHING	1	
- 4	MS21044N3	NUT	1	
- 5	AN155B32L	BARREL	1	
- 6	AN161-32LL	FORK	1	
		---*---		
- 6A	0713944-1	GUARD-CABLE	2	
- 7	0510105-13	CABLE ASSEMBLY-AILERON CARRY THRU	1	
	0510105-113	CABLE ASSEMBLY-AILERON CARRY THRU STAINLESS STEEL	1	
		ATTACHING PARTS		
- 8	AN3-7A	BOLT	2	
- 9	0422280	BUSHING	2	
-10	MS21044N3	NUT	2	
-11	AN161-32LL	FORK LH ONLY	1	
-12	AN155B32L	BARREL LH ONLY	1	
		---*---		
-13	1260078-5	CABLE ASSEMBLY	1	
-14	1260078-7	CABLE ASSEMBLY LH	1	
	1260078-107	CABLE ASSEMBLY-LH STAINLESS STEEL	1	
-15	1260078-8	CABLE ASSEMBLY RH	1	
	1260078-108	CABLE ASSEMBLY-RH STAINLESS STEEL	1	
-16	AN155-32S	BARREL	1	
-17	MS20220-2	PULLEY	1	
		ATTACHING PARTS		
-18	AN5-11A	BOLT	1	
	AN960-516	WASHER	2	
-19	MS21042L5	NUT	1	
-20	MS24665-136	PIN-COTTER	1	
		---*---		
-21	MS20220-2	PULLEY	2	
		ATTACHING PARTS		
-22	AN5-11A	BOLT	1	
-23	AN960-516L	WASHER	2	
-24	MS21042L5	NUT	1	
		---*---		
-25	0760610-3	GUARD	2	
-26	0760680-2	GUARD-PULLEY RH	1	
	0760680-1	GUARD-PULLEY LH	1	
-27	MS24665-285	PIN-COTTER	2	
-28	MS20220-2	PULLEY	2	
		ATTACHING PARTS		
-29	AN5-13A	BOLT	1	
-30	AN960-516	WASHER	2	
-31	MS21042L5	NUT	1	
		---*---		
-32	0760610-2	GUARD	8	
-33	S378-4	PULLEY	2	
		ATTACHING PARTS		
-34	AN4-11A	BOLT	1	
-35	AN960-416	WASHER	6	
-36	MS21042L4	NUT	1	
		---*---		
-37	0760609-1	BRACKET-AILERON PULLEY	1	
-38	0760703-5	BELLCRANK ASSEMBLY-LH	1	
	0760703-6	BELLCRANK ASSEMBLY-RH	1	
		ATTACHING PARTS		
-39	AN4-42A	BOLT	2	
-40	0523321	BUSHING	1	
-41	0523222	BUSHING	1	
-42	S1450-20R12-032	WASHER	1	
-43	MS21042L4	NUT	2	
		---*---		

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
137 -44	S394	PULLEY	1	
		ATTACHING PARTS		
-45	AN3-21A	BOLT	1	
-46	AN960-416	WASHER	2	
-47	NAS43HT4-16	SPACER	1	
-48	0512138	BUSHING	1	
-49	0512136	GUARD	1	
		---*---		
-50	0760615-1	GUARD	2	
	0760616-1	RUB-STRIP	2	
		ATTACHING PARTS		
	AN515-8R12	SCREW	2	
	MS21044N08	NUT	2	
		---*---		
-51	1262005-1	BRACKET	1	
	MS21919DG6	CLAMP	1	
		ATTACHING PARTS		
	S1021Z10-6	SCREW	1	
	NAS446-1-3	NUT	1	
		---*---		

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
138 -		FLAP CONTROL SYSTEM-ELECTRIC	NP	
- 1	0510105-93	CABLE ASSY-FLAP RETRACT LH	1	
	0510105-193	CABLE ASSY-FLAP RETRACT LH STAINLESS STEEL	1	
- 2	0510105-91	CABLE ASSY-FLAP DIRECT LH	1	
	0510105-191	CABLE ASSY-FLAP DIRECT LH STAINLESS STEEL	1	
		ATTACHING PARTS		
- 3	MS20392-1C11	PIN	1	
	MS24665-134	COTTER PIN	1	
- 4	AN155-32S	BARREL FLAP RETRACT ONLY	1	
- 5	AN155-16S	BARREL FLAP DIRECT ONLY	1	
		---*---		
- 6	0510105-94	CABLE ASSY-FLAP RETRACT RH	1	
	0510105-194	CABLE ASSY-FLAP RETRACT RH STAINLESS STEEL	1	
- 7	0510105-92	CABLE ASSY-FLAP DIRECT RH	1	
	0510105-192	CABLE ASSY-FLAP DIRECT RH STAINLESS STEEL	1	
		ATTACHING PARTS		
- 8	MS20392-1C11	PIN	1	
	MS24665-134	COTTER PIN	1	
		---*---		
- 9	0760616-1	RUB STRIP	2	
	0760615-1	GUARD	2	
		ATTACHING PARTS		
	AN515-8R12	SCREW	2	
	MS21044N08	NUT	2	
		---*---		
-10	S1052-1	PULLEY LH ONLY	1	
		ATTACHING PARTS		
-11	AN3-11A	BOLT	1	
-12	1260064-1	BUSHING	1	
		---*---		
-13	MS20220-2	PULLEY LH ONLY	1	
		ATTACHING PARTS		
-14	AN5-12A	BOLT	1	
-15	AN960-516L	WASHER	1	
-16	MS21042L5	NUT	1	
		---*---		
-17	S378-2	PULLEY RH ONLY	1	
		ATTACHING PARTS		
-18	AN3-6A	BOLT	1	
-19	AN960-10	WASHER	1	
-20	MS21044N3	NUT	1	
		---*---		
-21	MS24665-283	COTTER PIN	1	
-22	MS24665-285	COTTER PIN	1	
-23	S394	PULLEY	2	
		ATTACHING PARTS		
-24	AN960-416	WASHER	2	
-25	0512138	BUSHING	1	
-26	AN3-21A	BOLT	1	
-27	NAS43HT4-16	SPACER	1	
-28	0512136	GUARD	1	
		---*---		

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Flight Controls (Cont)

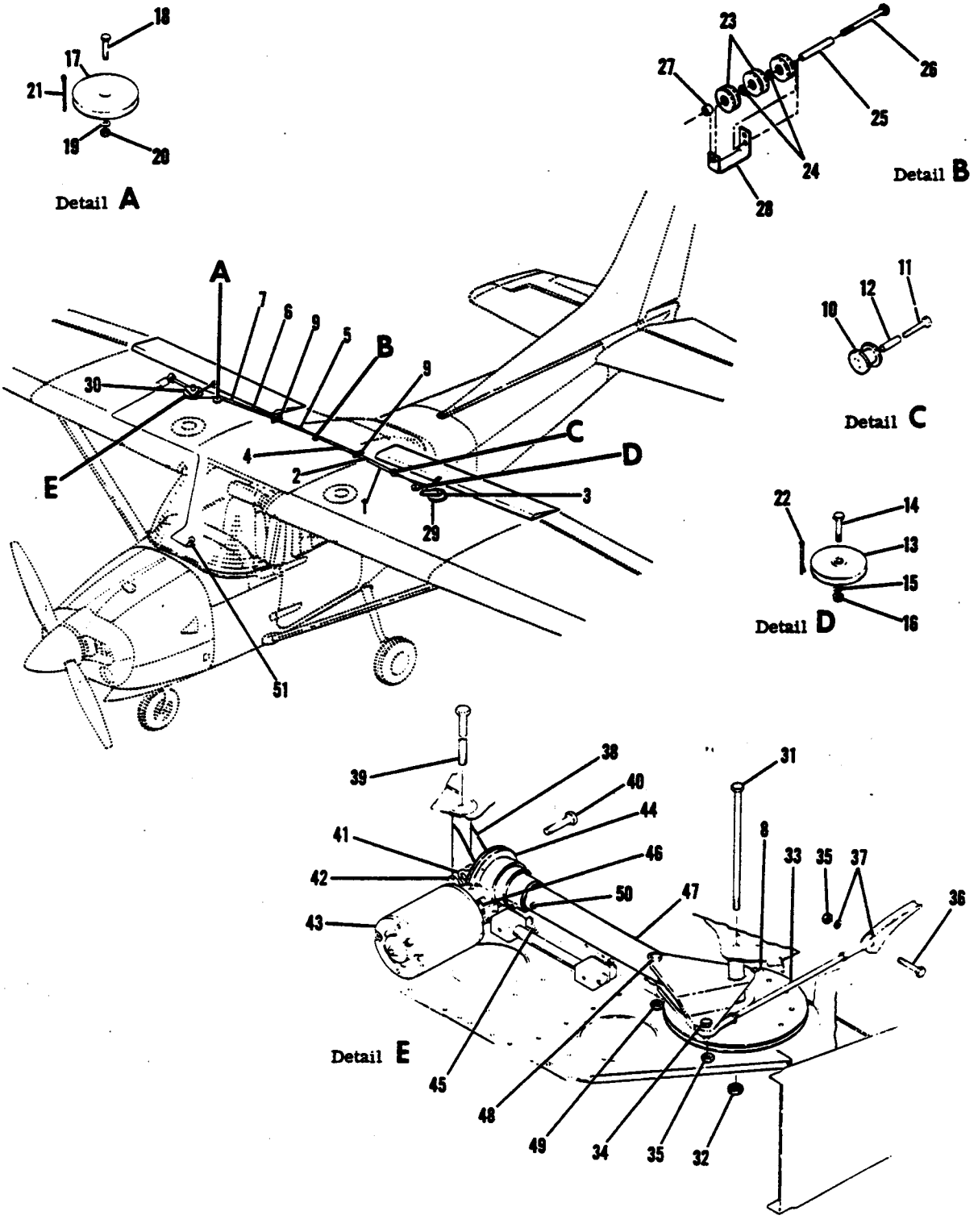


Figure 138. Electric Flap Control System

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
138 -29	0760612-7	DRIVE PULLEY ASSY-LH	1	A
	0762054-5	DRIVE ASSY-FLAP LH	1	B
-30	0762024-24	DRIVE PULLEY ASSY-RH	1	A
	0762054-3	DRIVE ASSY-FLAP RH WEU 0762054-4	1	H
	0762054-4	DRIVE ASSY-FLAP RH	1	J
		ATTACHING PARTS		
-31	AN4-57A	BOLT	1	
	0523536-0	BUSHING	1	
	S1450-7B12-032	WASHER	1	
	AN960-416	WASHER	2	
-32	MS21042L4	NUT	1	
		---*---		
	S1997-6-10	BEARING TOR	2	
-33	0523537-0	ROD ASSY	2	F
	1260128-9	PUSHROD ASSY	2	G
		ATTACHING PARTS		
-34	AN3-6A	BOLT	1	
-35	MS21044N3	NUT	2	
-36	AN3-11A	BOLT	1	
-37	AN960-10	WASHER 2 EACH SIDE OF ROD END	5	
		---*---		
-38	0760619-1	HINGE ASSY-FLAP MOTOR	1	
		ATTACHING PARTS		
-39	AN4-56A	BOLT	1	
	0523536-0	BUSHING	1	
	S1450-7B12-032	WASHER	1	
	MS21042L4	NUT	1	
		---*---		
	S1997-6-10	BEARING TOR	2	
	C301002-0302	ACTUATOR & MOTOR ASSY INT FILT 24V WEU C301002-0310	1	C
	C301002-0310	ACTUATOR & MOTOR ASSY 24V	1	D
	C301002-0114	ACTUATOR & MOTOR ASSY 24V	1	E
		ATTACHING PARTS		
-40	AN6-15A	BOLT	1	
-41	AN960-616	WASHER	1	
-42	MS21042L6	NUT	1	
		---*---		
-43	C301002-0104	MOTOR-FLAP ACTUATOR INTERNAL FILTERED 24V	1	
-44	C301002-0308	ACTUATOR & SWITCH BAR ASSY	1	C
	C301002-0312	ACTUATOR & SWITCH BAR ASSY	1	D
	C301002-0116	ACTUATOR & SWITCH BAR ASSY	1	E
-45	S1906-2	SWITCH	2	
		ATTACHING PARTS		
	AN515-4-9	SCREW	2	
	AN936A4	WASHER	2	
		---*---		
-46	C301001-0211	COUPLING-ACTUATOR	1	
-47	0760620-9	TUBE ASSY-FLAP ACTUATOR	1	
		ATTACHING PARTS		
-48	AN4-15	BOLT	1	
	0760614-1	BUSHING	1	
-49	AN310-4	NUT	1	
	MS24665-134	COTTER PIN	1	
		---*---		
	S500-1	BEARING-OILITE	1	
-50	AN565D8H3	SETSCREW	1	B
	AN565B428H4	SETSCREW	1	C
-51	SEE FIG 140	FLAP CONTROL DETAIL INSTALLATION	1	

A---R182 SERIAL R18200001 THRU R18200222
FR182 SERIAL FR18200001
B---R182 SERIAL R18200223 & ON
FR182 SERIAL FR18200002 & ON
TR182 SERIAL R18200584 & ON
C---R182 SERIAL R18200001 THRU R18200113
FR182 SERIAL FR18200001 THRU FR18200002
D---R182 & TR182 SERIAL R18200114 THRU R18201628
FR182 SERIAL FR18200003 THRU R18200070
E---R182 & TR182 SERIAL R18201629 & ON
F---R182 SERIAL R18200001 THRU R18201928
TR182 SERIAL R18200584 THRU R18201928
G---R182 & TR182 SERIAL R18201929 & ON
H---R182 SERIAL R18200223 THRU R18201966
FR182 SERIAL FR18200002 THRU FR18200070
TR182 SERIAL R18200584 THRU R18201966
J---R182 & TR182 SERIAL R18201967 & ON

Flight Controls (Cont)

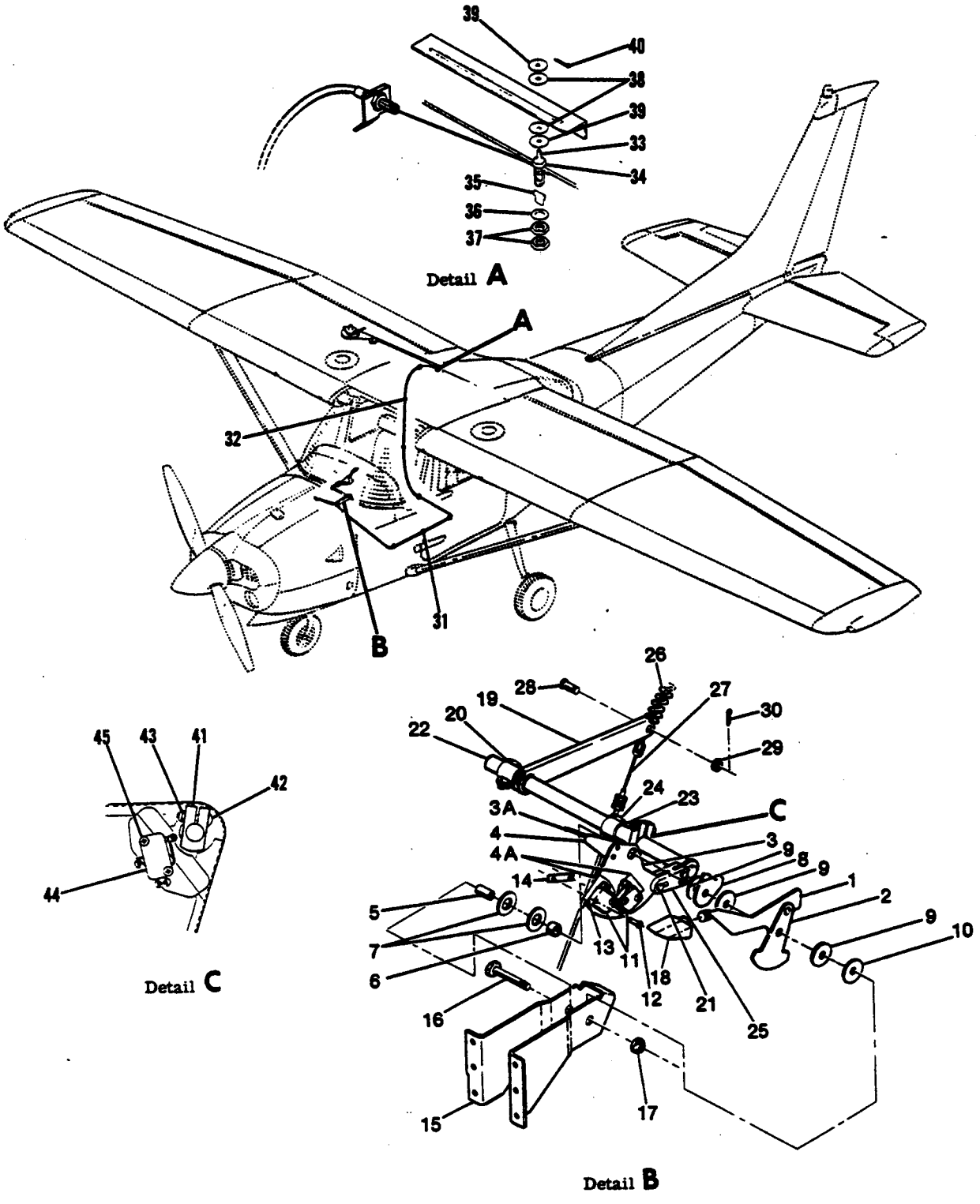


Figure 139. Flap Control Installation - Details

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
139 -		FLAP CONTROLS INSTALLATION DETAILS	NP	
- 1	1512280-41	LEVER ASSY-FLAP	1	
	1512280-43	LEVER-FLAP	1	
- 2	1452530-6	CAM	1	
- 3	1562033-13	ARM ASSY-FLAP CONTROL WEU 1260611-8	1	
	1260611-8	ARM ASSY-FLAP CONTROL	1	
	0762050-1	ARM	1	
- 3A	S2445-1	TIP-FLAP INDICATOR	1	
- 4	1562033-4	INDICATOR ASSY 1260611-6	1	
	1260611-6	INDICATOR ASSY	1	
- 4A	1670019-1	INSULATOR	2	
- 5	NAS75-3-016	BUSHING	1	
- 6	1512280-24	BUSHING	1	
- 7	S2389-7	WASHER	2	
- 8	0762049-1	BRACKET	1	
- 9	S2202-4	WASHER	3	
-10	S2389-2	WASHER	1	
-11	S1906-1	SWITCH	2	
		ATTACHING PARTS		
-12	AN515-4R12	SCREW	2	
-13	AN960D4	WASHER	2	
-14	1512282-3	PLATE ASSY	1	
		---*---		
-15	1262001-3	BRACKET	1	
-16	AN3-11A	BOLT	1	
-17	MS21044N3	NUT	1	
-18	S1771-3	KNOB	1	
-19	0762039-1	ARM ASSY	1	
		ATTACHING PARTS		
-20	AN3-5A	BOLT	1	
	AN960-10L	WASHER	2	
	MS20364-1032C	NUT	1	
		---*---		
-21	MS20392-2C19	PIN	1	
	AN960-10L	WASHER	2	
	MS24665-132	PIN-COTTER	1	
-22	0762038-1	TUBE ASSY-TORQUE	1	
		ATTACHING PARTS		
-23	0762041-1	COLLAR	1	
-24	AN3-5A	BOLT	1	
	AN960-10L	WASHER	2	
	MS20364-1032C	NUT	1	
		---*---		
-25	0762038-2	BELLCRANK	1	
-26	0762040-1	SPRING	1	
-27	9864050-12	CABLE ASSY-CONTROL	1	A
	S2083-2	CABLE ASSY-CONTROL	1	B
		ATTACHING PARTS		
-28	MS20392-2C11	PIN	1	
-29	AN960-10L	WASHER	1	
-30	MS24665-138	COTTER PIN	1	
-31	S1291-6	GROMMET	4	
-32	S2209-1	TIE-NYLON	3	
-33	1260538-10	CLAMP ASSY	1	
-34	1260538-9	CLAMP	1	
-35	1260538-7	CLAMP BAR	1	
-36	AN960-516L	WASHER	1	
-37	AN316-5R	NUT	2	
-38	S2202-3	WASHER	2	
-39	NAS70-177-500	WASHER	2	
-40	MS24665-132	COTTER PIN	1	
-41	2260119-1	CAM	1	
		ATTACHING PARTS		
-42	AN515-8R14	SCREW	1	
-43	AN960-8	WASHER	1	
	MS21044N08	NUT	1	
		---*---		
-44	S1906-1	SWITCH-GEAR WARNING	1	
		ATTACHING PARTS		
-45	AN515-4R12	SCREW	2	
	NAS620-4	WASHER	2	
	AN340-4	NUT	2	
	1670019-1	INSULATOR	1	
		---*---		
		A---R182 & TR182 SERIAL R18200001 THRU R18201384 FR182 SERIAL FR18200001 THRU FR18200070		
		B---R182 & TR182 SERIAL R18201385 & ON		

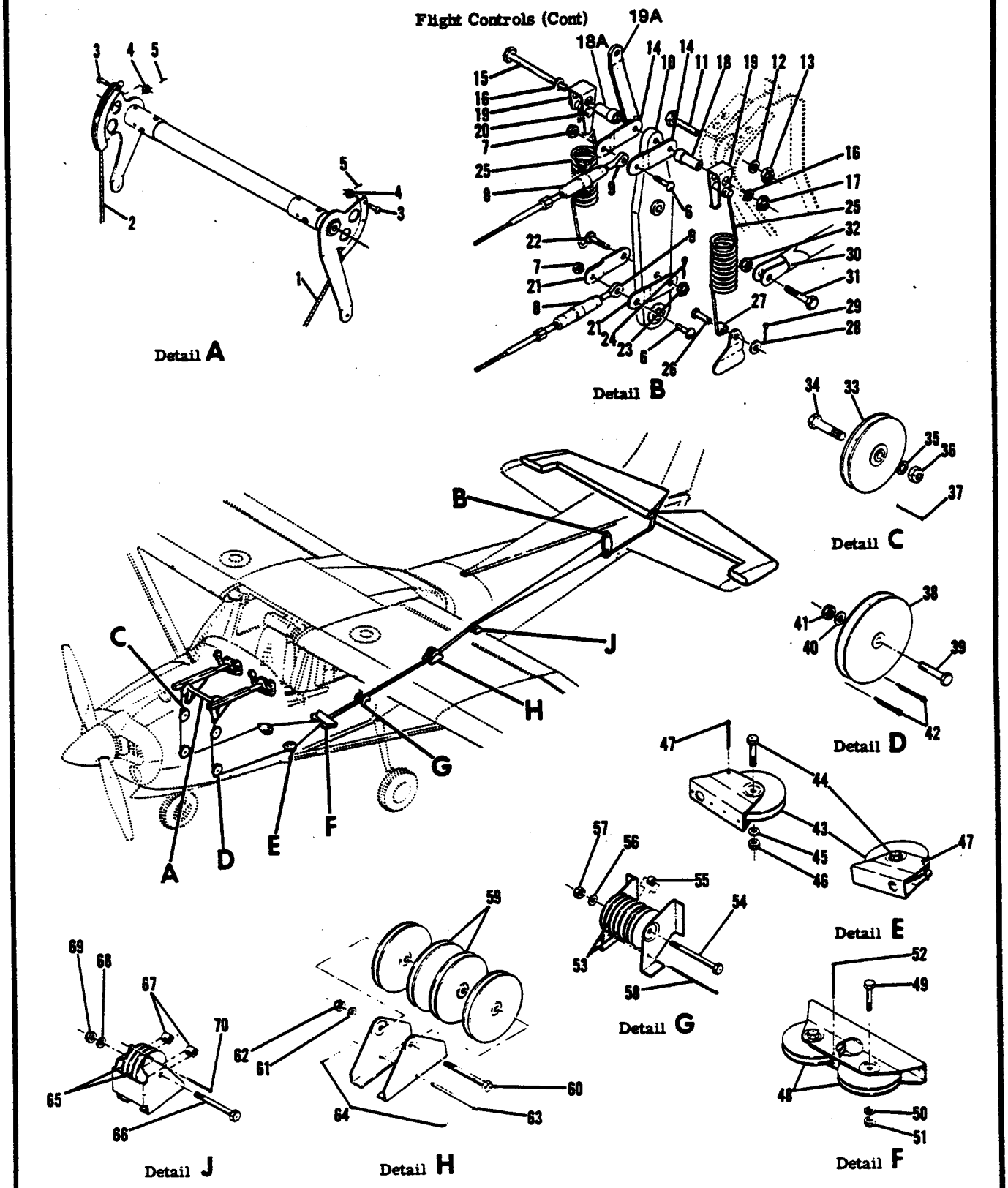


Figure 140. Elevator Control System

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
140 -		ELEVATOR CONTROL SYSTEM	NP	
- 1	0510105-250	CABLE ASSY-LH	1	
	0510105-350	CABLE ASSY-LH STAINLESS STEEL	1	
- 2	0510105-249	CABLE ASSY-RH	1	
	0510105-349	CABLE ASSY-RH STAINLESS STEEL	1	
		ATTACHING PARTS		
- 3	AN21-10	BOLT	1	
- 4	AN320-1	NUT	1	
	AN960D6	WASHER	1	
- 5	MS24665-24	COTTER PIN	1	
- 6	AN23-10	BOLT	1	
- 7	AN310-3	NUT	1	
	MS24665-132	COTTER PIN	1	
- 8	AN155-32S	BARREL	1	
- 9	AN165-22RS	EYE-TURNBUCKLE	1	
		---*---		
-10	0760675-5	BELLCRANK ASSY-ELEVATOR REAR	1	
	0760675-6	BELLCRANK ASSY-ELEVATOR REAR USE WITH PITCH ACTUATOR	1	A
		ATTACHING PARTS		
-11	AN4-12A	BOLT	1	
-12	AN960-416	WASHER	1	
-13	MS21044L4	NUT	1	
		---*---		
-14	0761202-4	LINK-ELEVATOR BELLCRANK	2	
		ATTACHING PARTS		
-15	AN4-31A	BOLT	1	
-16	AN960-416	WASHER	2	
-17	MS21042L4	NUT	1	
-18	0760687-2	SPACER 0760675-5 ONLY	2	
	0760687-2	SPACER 0760675-6 ONLY	1	A
-18A	0760687-3	SPACER 0760675-6 ONLY	1	A
-19	0760130-1	LINK ASSY	2	
-19A	2201075-2	LINK 0760675-6 ONLY	1	A
		---*---		
-20	MS20392-3C25	PIN	2	
	MS24665-132	COTTER PIN	2	
-21	0761202-2	LINK-ELEVATOR BELLCRANK	2	
		ATTACHING PARTS		
-22	AN24-14	BOLT 0760675-5 ONLY	1	
	AN24-15	BOLT 0760675-6 ONLY	1	A
-23	AN320-4	NUT	1	
-24	MS24665-134	COTTER PIN	1	
		---*---		
-25	0760685-1	SPRING-ELEVATOR BELLCRANK	2	
		ATTACHING PARTS		
-26	MS20392-3C19	PIN	1	
-27	NAS43HT4-16	SPACER	1	
-28	AN960-416L	WASHER	1	
-29	MS24665-132	COTTER PIN	1	
		---*---		
-30	0510111-11	LINK-PUSH PULL	1	
		ATTACHING PARTS		
-31	AN4-10A	BOLT	1	
-32	MS21044L4	NUT	1	
		---*---		
-33	MS20220-2	PULLEY	2	
		ATTACHING PARTS		
-34	AN5-11A	BOLT	1	
-35	AN960-516	WASHER	1	
-36	MS21042L5	NUT	1	
		---*---		
-37	MS24665-136	COTTER PIN	1	
-38	S378-4	PULLEY	2	
		ATTACHING PARTS		
-39	AN4-10A	BOLT	1	
-40	AN960-416L	WASHER	1	
-41	MS21042L4	NUT	1	
		---*---		
-42	MS24665-285	COTTER PIN	4	
-43	S378-4S	PULLEY	2	
		ATTACHING PARTS		
-44	AN4-10A	BOLT	1	
-45	AN960-416L	WASHER	1	
-46	MS21044N4	NUT	1	
		---*---		

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
140 -47	MS24665-285	COTTER PIN	2	
-48	S378-4S	PULLEY	2	
		ATTACHING PARTS		
-49	AN4-10A	BOLT	1	
-50	AN960-416L	WASHER	1	
-51	MS21044N4	NUT	1	
		---*---		
-52	MS24665-285	COTTER PIN	2	
-53	S378-3L	PULLEY	2	
		ATTACHING PARTS		
-54	AN4-31A	BOLT	1	
-55	NAS43HT4-20	SPACER	1	
-56	AN960-416L	WASHER	1	
-57	MS21044N4	NUT	1	
		---*---		
-58	MS24665-295	PIN	1	
-59	S378-4	PULLEY	2	
		ATTACHING PARTS		
-60	AN4-24A	BOLT	1	
-61	AN960-416L	WASHER	1	
-62	MS21044N4	NUT	1	
		---*---		
-63	1200017-5	PIN	1	
-64	MS24665-132	COTTER PIN	2	
-65	S378-3	PULLEY	2	
		ATTACHING PARTS		
-66	AN4-24A	BOLT	1	
-67	NAS43HT4-32	SPACER	2	
-68	AN960-416	WASHER	2	
-69	MS21044N4	NUT	1	
		---*---		
-70	MS24665-289	COTTER PIN	1	
		A---R182 & TR182 SERIAL R18201629 & ON		

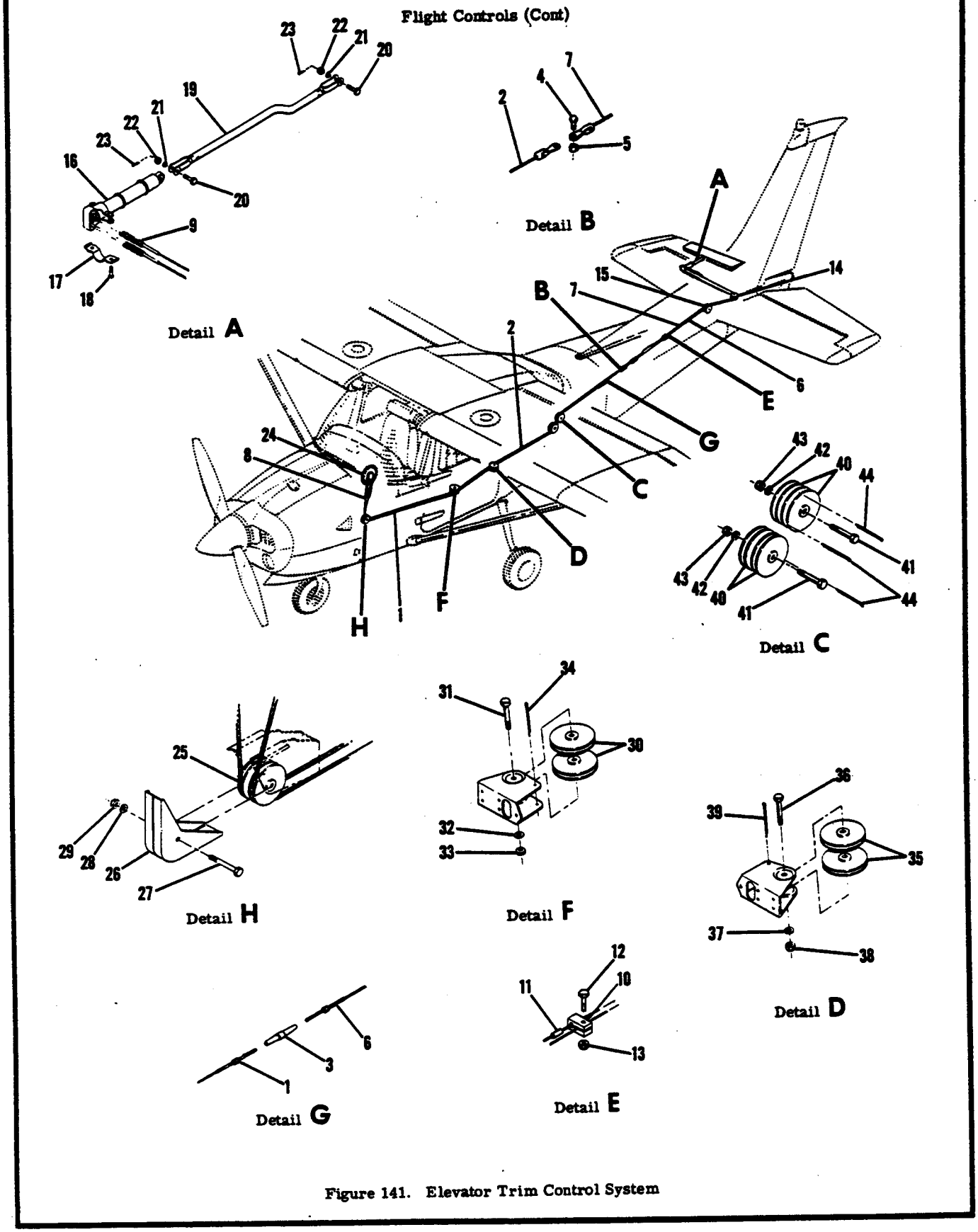
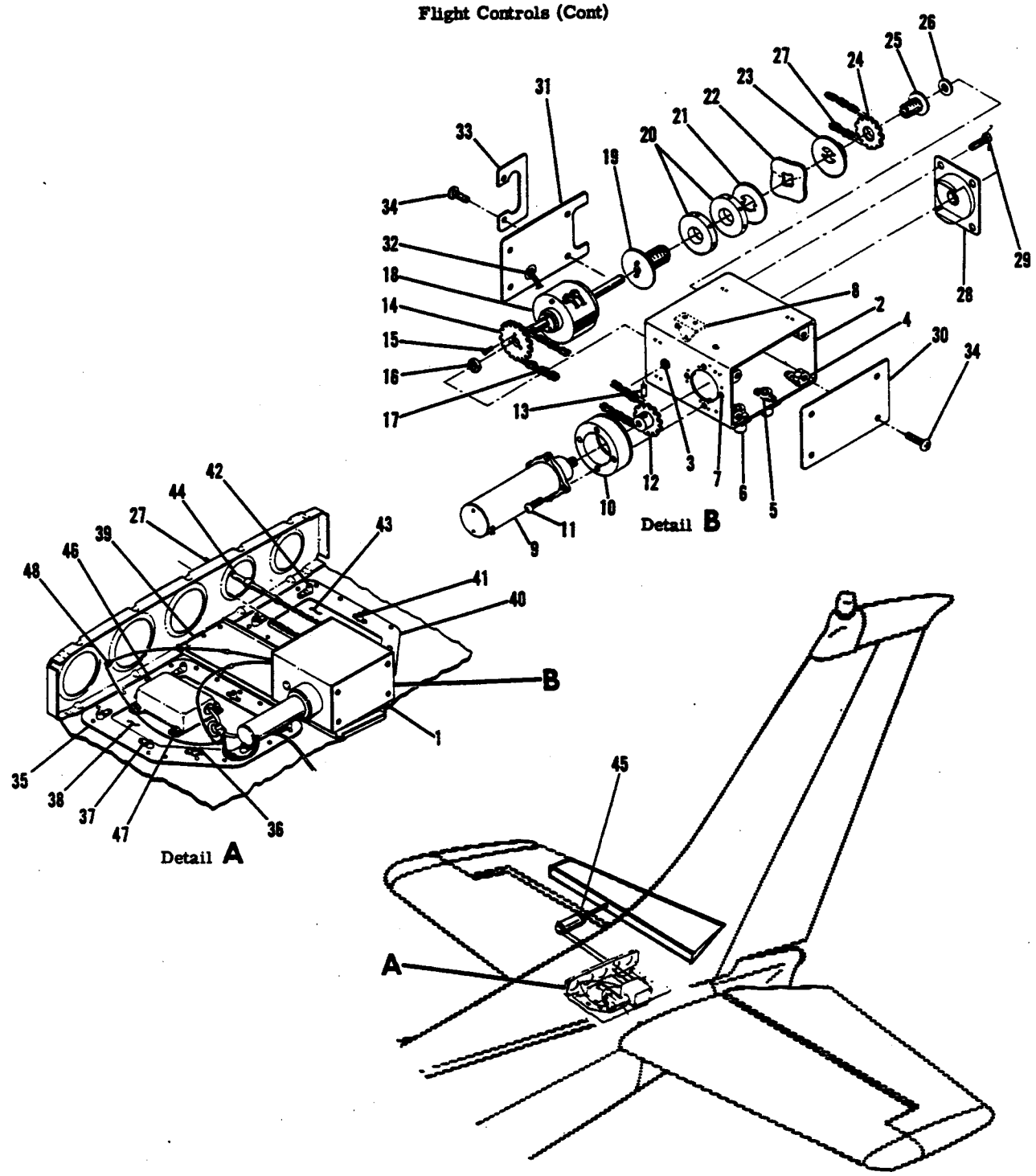


Figure 141. Elevator Trim Control System

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
141 -		ELEVATOR TRIM CONTROL SYSTEM	NP	
- 1	0510105-245	CABLE ASSY-LH FWD	1	
	0510105-345	CABLE ASSY-LH FWD STAINLESS STEEL	1	
- 2	0510105-246	CABLE ASSY-RH FWD	1	
	0510105-346	CABLE ASSY-RH FWD STAINLESS STEEL	1	
		ATTACHING PARTS		
- 3	AN155-8S	BARREL LH ONLY	1	
- 4	AN3-3A	BOLT RH ONLY	1	
- 5	MS21044N3	NUT RH ONLY	1	
		---*---		
- 6	0510105-247	CABLE ASSY-LH AFT	1	
	0510105-347	CABLE ASSY-LH AFT STAINLESS STEEL	1	
- 7	0510105-248	CABLE ASSY-RH AFT	1	
	0510105-348	CABLE ASSY-RH AFT STAINLESS STEEL	1	
- 8	S2295P25-67	CHAIN-FWD	1	
- 9	S2295P25-71	CHAIN-AFT	1	
-10	0411523	BLOCK-ELEVATOR TAB STOP	4	
		ATTACHING PARTS		
-11	0411524	BUSHING	1	
-12	AN3-6A	BOLT	1	
-13	MS21044N3	NUT	1	
		---*---		
-14	S378-1	PULLEY-ELEVATOR TRIM	1	
		ATTACHING PARTS		
	AN3-10A	BOLT	1	
	AN960-10L	WASHER	1	
	MS21044N3	NUT	1	
		---*---		
-15	S378-1L	PULLEY-ELEVATOR TRIM	1	
		ATTACHING PARTS		
	AN3-10A	BOLT	1	
	AN960-10L	WASHER	1	
	MS21044N3	NUT	1	
		---*---		
-16	SEE FIG 144	ACTUATOR ASSY-ELEVATOR TRIM	1	
		ATTACHING PARTS		
-17	0432126	CLAMP	2	
-18	AN520-10R8	SCREW	4	
		---*---		
-19	0760133-1	TUBE-PUSH PULL	1	
		ATTACHING PARTS		
-20	NAS464P3-9	BOLT	2	
-21	AN960-10	WASHER	2	
-22	AN310C3	NUT	2	
-23	MS24665-134	COTTER PIN	2	
		---*---		
-24	SEE FIG 137	CONSOLE INSTALLATION	1	
-25	S378-3	PULLEY	2	
		ATTACHING PARTS		
-26	2213049-6	GUARD ASSY-CABLE	1	
-27	AN4-15A	BOLT	1	
-28	AN960-416L	WASHER	1	
-29	MS21042L4	NUT	1	
		---*---		
-30	S378-3L	PULLEY	2	
		ATTACHING PARTS		
-31	AN4-14A	BOLT	1	
-32	AN960-416L	WASHER	1	
-33	MS21044N4	NUT	1	
-34	MS24665-289	PIN	1	
		---*---		
-35	S378-3L	PULLEY	2	
		ATTACHING PARTS		
-36	AN4-14A	BOLT	1	
-37	AN960-416L	WASHER	1	
-38	MS21044N4	NUT	1	
-39	MS24665-289	PIN	1	
		---*---		
-40	S378-3	PULLEY	4	
		ATTACHING PARTS		
-41	AN4-13A	BOLT	2	
-42	AN960-416L	WASHER	2	
-43	MS21044N4	NUT	2	
-44	MS24665-289	COTTER PIN	3	

Flight Controls (Cont)



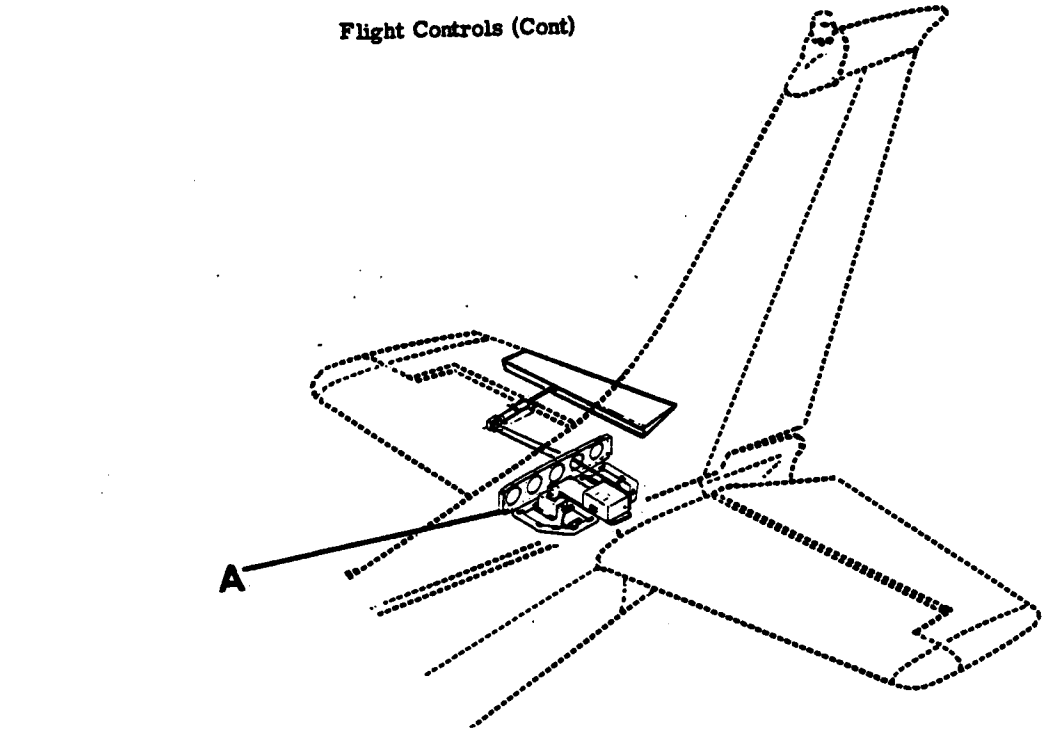
R182 & TR182 SERIAL R18200001 THRU R18201628

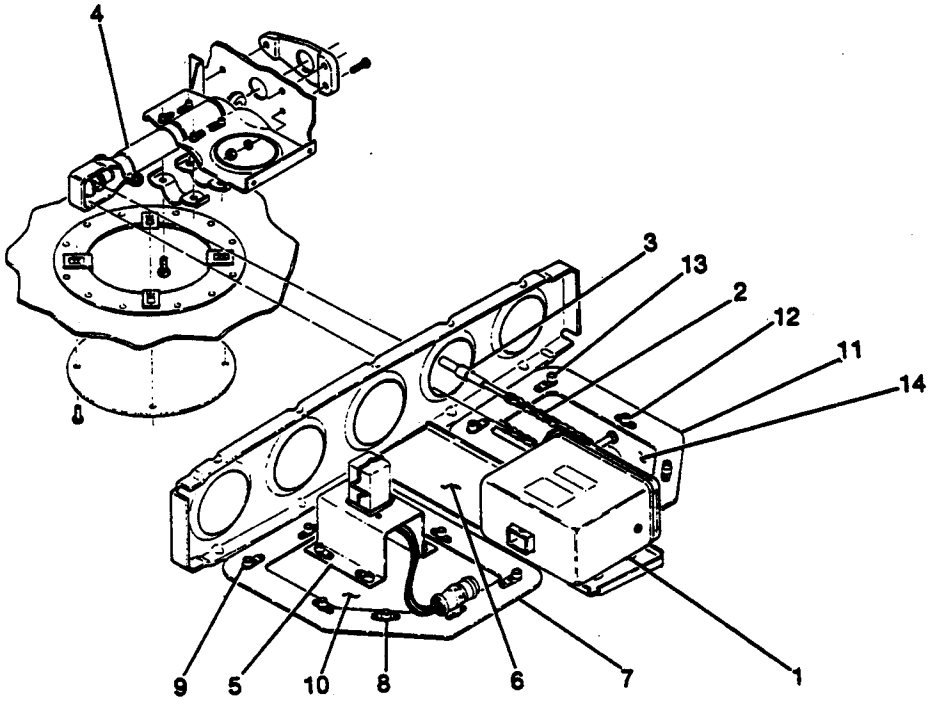
Figure 142. Elevator Electric Trim Components Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
142 -		ELEVATOR ELECTRIC TRIM COMPONENTS INSTALLATION	NP	A
- 1	1260153-3	DRIVE ASSY-ELECTRIC TRIM-24 VOLT	1	
		ATTACHING PARTS		
	AN3-7A	BOLT	4	
		---*---		
- 2	1260158-1	HOUSING ASSY-ELECTRIC TRIM	1	
- 3	S1004-44A	BEARING	1	
- 4	AN256F8	NUTPLATE-SELF LOCKING RIGHT ANGLE	8	
- 5	NAS680A3	NUTPLATE	4	
- 6	1260158-3	MOUNTING PLATE	4	
- 7	NAS1068A08	NUTPLATE	4	
- 8	1260158-5	STOP ASSY-CLUTCH	1	
		ATTACHING PARTS		
	AN507-632R6	SCREW	2	
		---*---		
	NAS698A06L	NUTPLATE	2	
- 9	C610502-0101	MOTOR-GEAR	1	
		ATTACHING PARTS		
-10	1260155-4	MOUNTING PLATE	1	
	1260155-5	SHIM	1	
-11	AN515-8R20	SCREW	4	
	AN935-8L	WASHER	4	
		---*---		
-12	1260154-1	SPROCKET-ELECTRIC TRIM MOTOR	1	
		ATTACHING PARTS		
-13	NAS561P4-8	PIN	1	
		---*---		
-14	1560321-14	SPROCKET	1	
		ATTACHING PARTS		
-15	NAS514P440-6	SCREW	3	
		---*---		
-16	NAS76A4-006	BUSHING	1	
-17	1260153-2	CHAIN	1	
-18	TCS20B	CLUTCH-24 VOLT	1	
	S2209-3	STA-STRAP	1	
	1260156-1	SPROCKET CLUTCH ASSY-ELECTRIC TRIM	1	
-19	1260156-4	SHAFT ASSY	1	
-20	1560321-10	NUT	2	
-21	1560321-4	WASHER	1	
-22	1560321-9	SPRING WASHER	1	
-23	1260156-6	WASHER ASSY	1	
-24	1260156-2	SPROCKET	1	
-25	1260156-3	SHAFT	1	
-26	AN960-416L	WASHER	AR	
-27	1260159-1	CHAIN ASSY	1	
-28	1260155-1	MOUNTING PLATE ASSY	1	
		ATTACHING PARTS		
-29	AN500A8-5	SCREW	4	
		---*---		
-30	1260157-4	COVER	1	
-31	1260157-1	COVER ASSY	1	
-32	MS35489-4S	GROMMET	1	
-33	1260157-3	RUB STRIP	1	
		ATTACHING PARTS		
-34	AN515-8R7	SCREW	8	
		---*---		

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
142 -35	0732001-1	DOUBLER ASSY	1	
-36	NAS680A3K	NUTPLATE	3	
-37	NAS682A3K	NUTPLATE	5	
-38	0732001-4	COVER PLATE-ACCESS	1	
		ATTACHING PARTS		
	AN515-10R6	SCREW	8	
		---*---		
-39	1232015-1	SUPPORT	1	
-40	0732002-1	DOUBLER ASSY	1	
-41	NAS680A3K	NUTPLATE	3	
-42	NAS682A3K	NUTPLATE	3	
-43	0732002-3	COVER PLATE-ACCESS	1	
		ATTACHING PARTS		
	AN515-10R6	SCREW	6	
		---*---		
-44	AN155-16S	BARREL	1	
-45	SEE FIG 144	ACTUATOR ASSY	1	
-46	C611003-0101	VOLTAGE REGULATOR	1	
		ATTACHING PARTS		
-47	AN515-6R6	SCREW	4	
	AN960-6L	WASHER	4	
	MS21044N06	NUT	4	
		---*---		
-48	AN515-6R6	SCREW	1	
	AN960-6L	WASHER	1	
	MS21044N06	NUT	1	
		A---R182 & TR182 SERIAL R18200001 THRU R18201628 FR182 SERIAL FR18200001 THRU FR18200070		





Detail **A**

R182 & TR182 SERIAL R18201629 & ON

Figure 143. Elevator Electric Trim Components Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
143 -		ELEVATOR ELECTRIC TRIM COMPONENTS	NP	A
- 1	44430-3257	ACTUATOR-ELECTRIC TRIM ARC-TYPE TA495A	1	
	44575-2201	MOUNT-TRIM ACTUATOR ARC	1	
		ATTACHING PARTS		
	AN3-7A	BOLT	4	
		---*---		
- 2	1260159-1	CHAIN ASSY	1	
- 3	AN155-16S	BARREL	1	
- 4	SEE FIG 144	ACTUATOR ASSY-TRIM TAB	1	
- 5	2270035-1	RELAY ASSY	1	
		ATTACHING PARTS		
	AN515-6R5	SCREW	4	
		---*---		
- 6	1232015-1	SUPPORT	1	
- 7	0732001-1	DOUBLER ASSY-ACCESS	1	
- 8	NAS680A3K	NUTPLATE	3	
- 9	NAS682A3K	NUTPLATE	5	
-10	0732001-4	COVER PLATE-ACCESS	1	
		ATTACHING PARTS		
	AN515-10R6	SCREW	8	
		---*---		
-11	0732002-1	DOUBLER ASSY-ACCESS	1	
-12	NAS680A3K	NUTPLATE	3	
-13	NAS682A3K	NUTPLATE	3	
-14	0732002-3	COVER PLATE-ACCESS	1	
		ATTACHING PARTS		
	AN515-10R6	SCREW	6	
		---*---		
		A---R182 & TR182 SERIAL R18201629 & ON		

Flight Control (Cont)

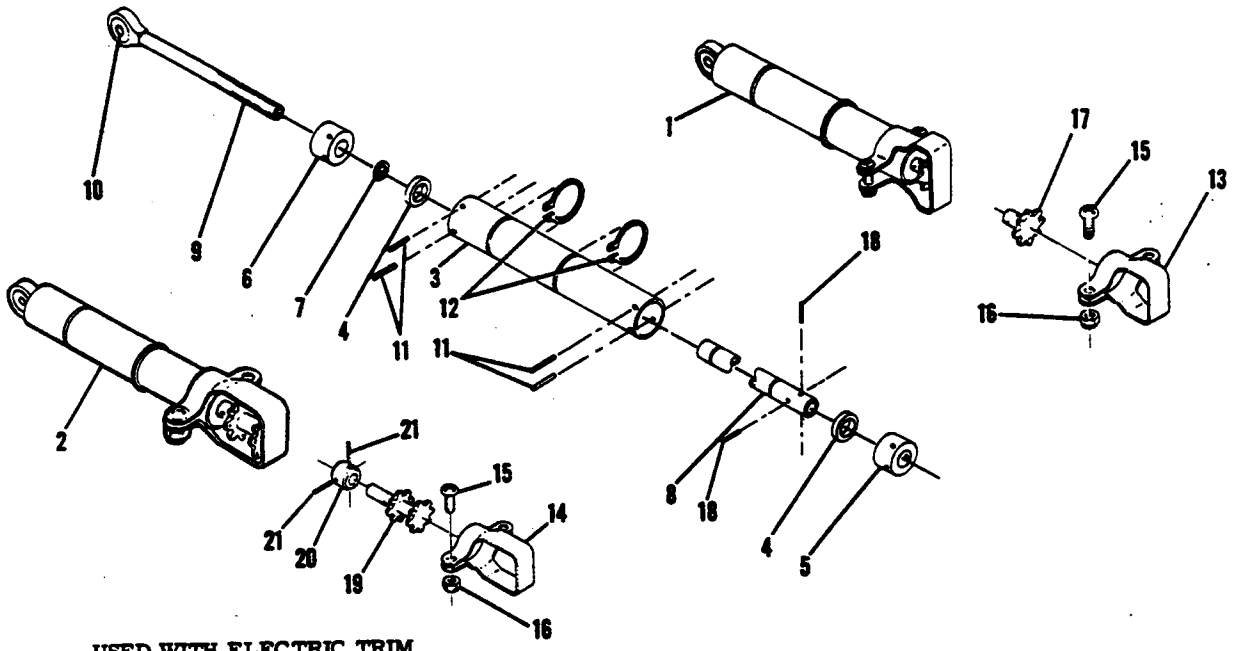


Figure 144. Elevator Trim Tab Actuator Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
144 - 1	1260074-1	ELEVATOR TRIM TAB ACTUATOR ASSY	1	
- 2	1260074-7	ELEVATOR TRIM TAB ACTUATOR ASSY USED WITH ELECTRIC TRIM	1	
- 3	0310296	HOUSING	1	
- 4	0310295	COLLAR-ACTUATOR	1	
- 5	0310297-1	BEARING	1	
- 6	0310298-1	BEARING	1	
- 7	AN6227-5	PACKING	1	
- 8	1260049-1	SCREW-INTERNAL THREADS	1	
- 9	0310362-5	SCREW ASSY	1	
-10	PN3A	BEARING TOR	4	
-11	1/16X.62TYPE3	GROOV-PIN	2	
-12	MS16624-1081	RING-RETAINER OUTSIDE	1	
-13	0310422-1	GUARD-ROLL CHAIN	1	
-14	1260147-1	GUARD-ROLL CHAIN USED WITH ELECTRIC TRIM		
		ATTACHING PARTS		
-15	AN515-8R8	SCREW	2	
-16	MS21044N08	NUT	2	
		---*---		
-17	0310332	SPROCKET	1	
		ATTACHING PARTS		
-18	3/32X.375TYPE3	GROOV-PIN	2	
		---*---		
-19	1260113-1	SPROCKET USED WITH ELECTRIC TRIM	1	
		ATTACHING PARTS		
-20	1260113-2	COLLAR USED WITH ELECTRIC TRIM	1	
-21	3/32X.500TYPE3	GROOV-PIN USED WITH ELECTRIC TRIM	2	
		---*---		

Flight Controls (Cont)

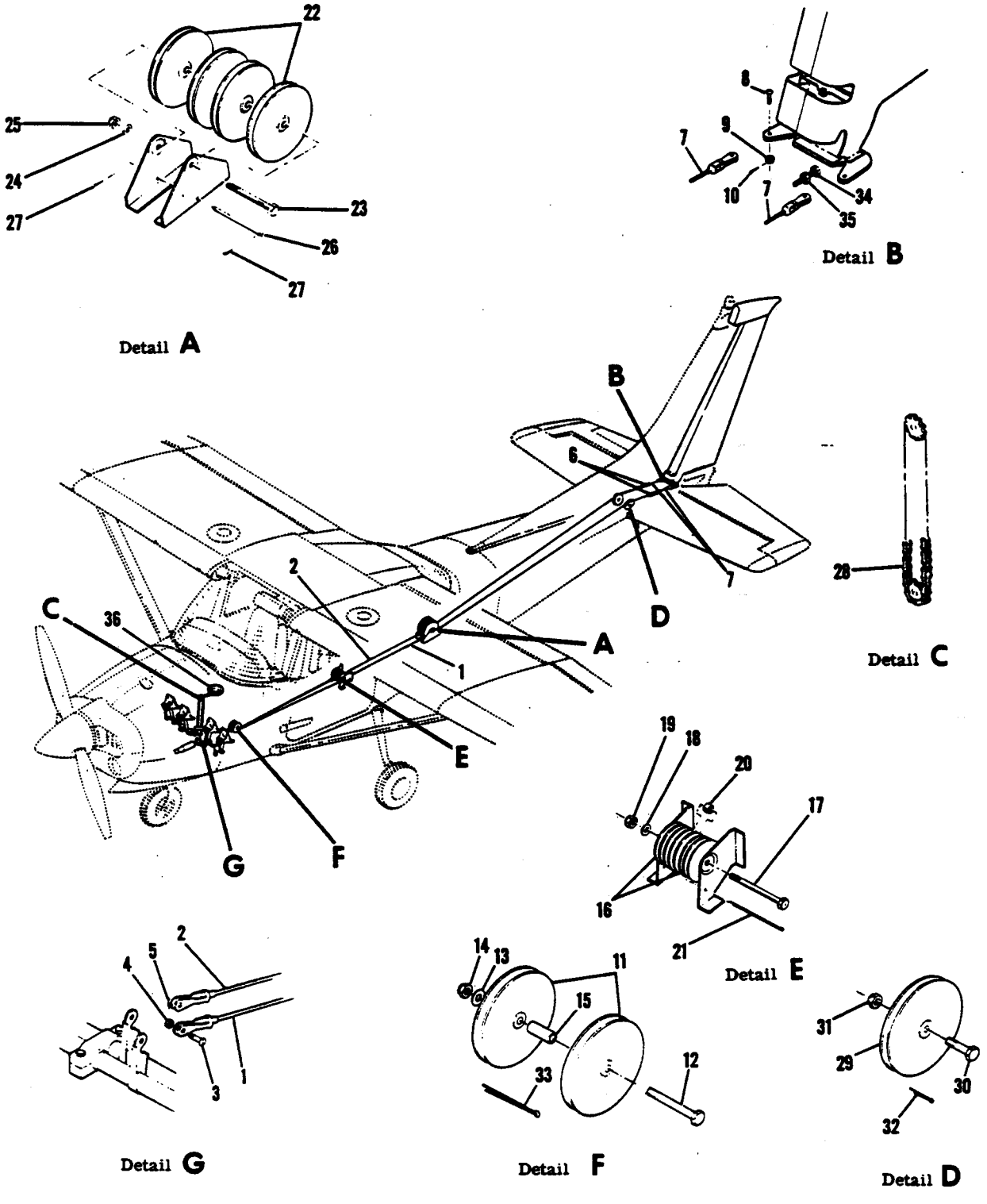


Figure 145. Rudder Control System Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
145 -		RUDDER CONTROL SYSTEM	NP	
- 1	0510105-77	CABLE ASSY-FWD LH	1	
	0510105-177	CABLE ASSY-FWD LH STAINLESS STEEL	1	
- 2	0510105-78	CABLE ASSY-FWD RH	1	
	0510105-178	CABLE ASSY-FWD RH STAINLESS STEEL	1	
		ATTACHING PARTS		
- 3	AN23-10	BOLT	1	
- 4	AN310-3	NUT	1	
- 5	MS24665-134	PIN-COTTER	1	
- 6	AN155-32S	BARREL	1	
		---*---		
- 7	1260105-18	CABLE ASSY-RUDDER AFT	2	
	1260105-118	CABLE ASSY-RUDDER AFT STAINLESS STEEL	2	
		ATTACHING PARTS		
- 8	AN23-10	BOLT	1	
- 9	AN310-3	NUT	1	
-10	MS24665-134	PIN-COTTER	1	
		---*---		
-11	S378-4	PULLEY	2	
		ATTACHING PARTS		
-12	AN4-26A	BOLT	1	
-13	AN960-416L	WASHER	1	
-14	MS21044N4	NUT	1	
-15	NAS43HT4-85	SPACER	1	
		---*---		
-16	S378-3L	PULLEY	2	
		ATTACHING PARTS		
-17	AN4-31A	BOLT	1	
-18	AN960-416L	WASHER	1	
-19	MS21044N4	NUT	1	
-20	NAS43HT4-20	SPACER	1	
		---*---		
-21	MS24665-295	PIN-COTTER	2	
-22	S378-4	PULLEY	2	
		ATTACHING PARTS		
-23	AN4-24A	BOLT	1	
-24	AN960-416L	WASHER	1	
-25	MS21044N4	NUT	1	
		---*---		
-26	1200017-5	PIN	1	
-27	MS24665-132	PIN-COTTER	2	
-28	S2295A25-130	CHAIN ASSY	1	
	S2294-25	LINK-CONNECTING	1	
	S2294-125	LINK-OFFSET	1	
-29	S378-4	PULLEY	2	
		ATTACHING PARTS		
-30	AN4-10A	BOLT	1	
-31	MS21044N4	NUT	1	
		---*---		
-32	MS24665-134	PIN-COTTER	1	
-33	MS24665-295	PIN-COTTER	1	
-34	NAS428H3-6	BOLT-RUDDER STOP	2	
-35	AN315-3R	NUT-RUDDER STOP	2	
-36	SEE FIG 135	CONSOLE INSTALLATION	NP	

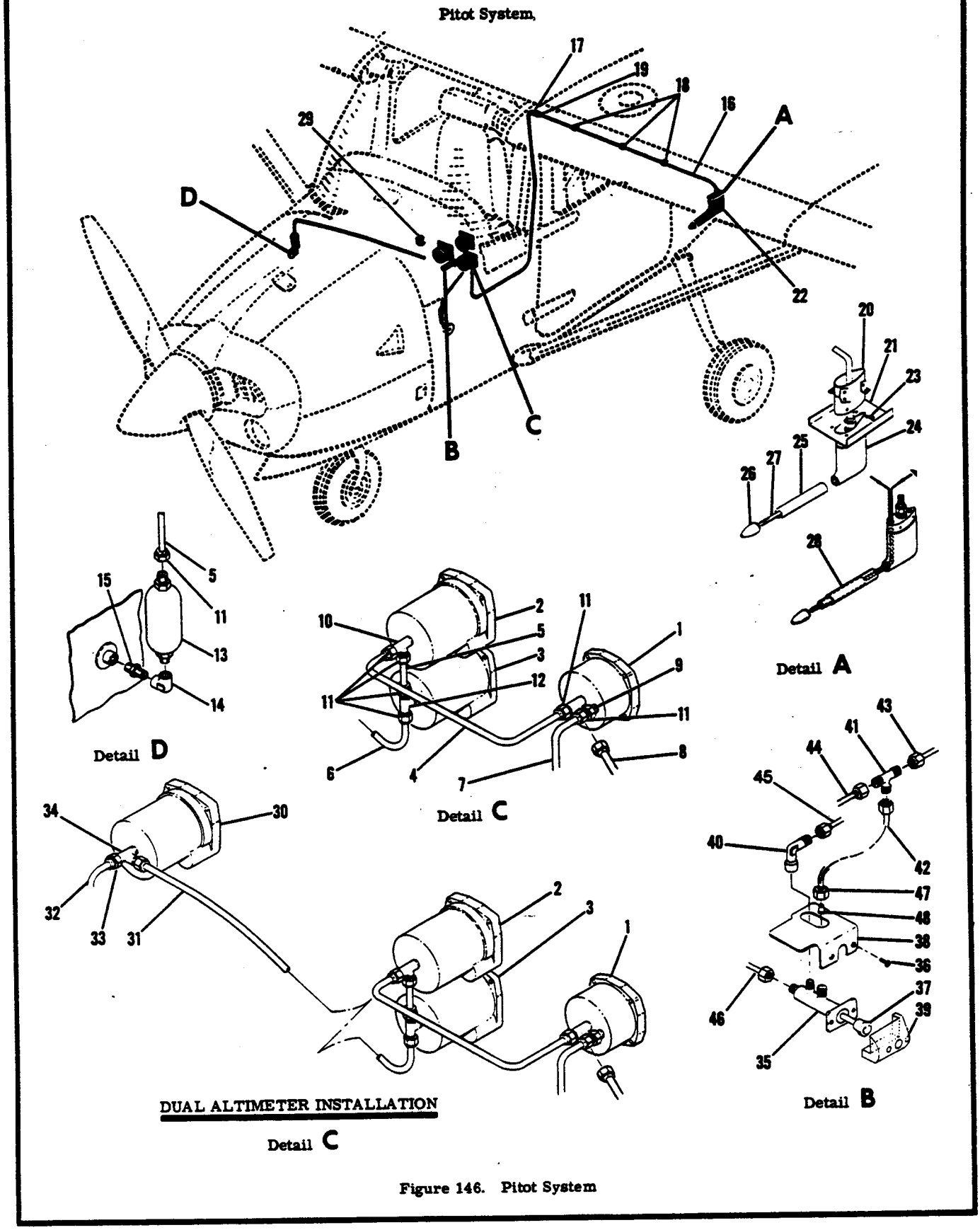


Figure 146. Pitot System

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
146 -		PITOT SYSTEM	NP	
- 1		INDICATOR-AIRSPEED SEE INSTRUMENT PANEL	1	
- 2		ALTIMETER SEE INSTRUMENT PANEL	1	
- 3		INDICATOR-VERTICAL SPEED SEE INSTRUMENT PANEL	1	
- 4	S1071-1	TUBE-POLYETHYLENE 8.00 IN LG BKI REF S1071-1-8.00	1	
- 5	S1071-1 *	TUBE-POLYETHYLENE 2.50 IN LG BKI REF S1071-1-2.50	1	
	S1071-1 **	TUBE-POLYETHYLENE 62.00 IN LG BKI REF S1071-1-62.00	1	
- 6	S1071-1	TUBE-POLYETHYLENE 58.00 IN LG BKI REF S1071-1-58.00	1	
- 7	S1071-1	TUBE-POLYETHYLENE 48.00 IN LG BKI REF S1071-1-48.00	1	
- 8	S1071-1	TUBE-POLYETHYLENE 16.00 IN LG BKI REF S1071-1-16.00	1	
- 9	S1133-1	CONNECTOR	1	
-10	S1139-1	TEE	2	
-11	S1130-1	NUT TUBE END FITTING	10	
	S1131-1	INSERT TUBE END FITTING	10	
-12	S1138-1	TEE	1	
-13	S1258-1	SUMP-STATIC SOURCE	2	
		ATTACHING PARTS		
-14	AN916-1D	ELBOW	1	
-15	AN911-1D	NIPPLE	1	
		---*---		
-16	S1071-1	TUBE-POLYETHYLENE 63.7 IN LG BKI REF S1071-1-63.7	1	
		ATTACHING PARTS		
-17	S1132-1	UNION	1	
-18	AN742D4	CLAMP	3	
	NAS395-16-3	NUT	3	
	S1021Z8-8	SCREW	3	
		---*---		
-19	S1130-1	NUT	2	
	S1131-1	INSERT	2	
-20	0721115-1	CONNECTOR ASSY-PITOT TUBE	1	
-21	0721114-2	DOUBLER	1	
-22	0721105-14	TUBE ASSY-PITOT	1	A
	0721105-52	TUBE ASSY-PITOT R182	1	B
	0721105-54	TUBE ASSY-PITOT TR182	1	B
	0721105-18	TUBE ASSY-PITOT HEATED	1	A
	0721105-53	TUBE ASSY-PITOT HEATED R182	1	B
	0721105-55	TUBE ASSY-PITOT HEATED TR182	1	B
		ATTACHING PARTS		
-23	AN507-640R4	SCREW	4	
		---*---		
-24	0721105-13	BODY-PITOT TUBE	1	A
	0721105-50	BODY-PITOT TUBE R182	1	B
	0721105-51	BODY-PITOT TUBE TR182	1	B
	S1133-2	CONNECTOR-NYLON	1	
-25	0721105-3	TUBE-PITOT	1	
-26	0721105-4	NOSE FITTING-PITOT TUBE	1	
-27	0721105-8	STEM-PITOT TUBE	1	
-28	0721105-9	HEATER ASSY-PITOT	1	
-29	S2160-1	SWITCH-PITOT HEATER	1	
		DUAL ALTIMETER INSTALLATION	NP	
-30		ALTIMETER SEE INSTRUMENT PANEL	1	
-31	S1071-1	TUBE-POLYETHYLENE # IN LG BKI REF S1071-1-#	1	
-32	S1071-1	TUBE-POLYETHYLENE # IN LG BKI REF S1071-1-#	1	
-33	S1130-1	NUT	2	
	S1131-1	INSERT	2	
-34	S1138-1	TEE USED WITH STD STATIC SOURCE	1	
	S1135-1	ELBOW USED WITH ALT STATIC SOURCE	1	
		STATIC SOURCE INSTALLATION-ALTERNATE	NP	
-35	2013142-1	VALVE-ALTERNATE STATIC SOURCE WEU 2013142-13	1	C
	2013142-13	VALVE-ALTERNATE STATIC SOURCE	1	D
		ATTACHING PARTS		
-36	AN507-832R7	SCREW	2	
	MS21044N08	NUT	2	
		---*---		
-37	S1981-5	KNOB ASSY	1	
-38	0701028-2	BRACKET	1	
		ATTACHING PARTS		
	AN515-8R6	SCREW	2	
	NAS679A08	NUT	2	
		---*---		

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FIGURE AND INDEX NO.	PART NUMBER	1 2 3 4 5 6 7 DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
146 -39	1213752-1	KNEE BUMPER	1	
-40	S2071-1	ELBOW	1	C
-41	S1137-1	TEE	1	
-42	S1071-1	TUBE-POLYETHYLENE # IN LG BKI REF S1071-1-#	1	
-43	S1071-1	TUBE-POLYETHYLENE # IN LG BKI REF S1071-1-#	1	
-44	S1071-1	TUBE-POLYETHYLENE # IN LG BKI REF S1071-1-#	1	
-45	S1071-1	TUBE-POLYETHYLENE 6.0 IN LG BKI REF S1071-1-6.0	1	C
-46	S1071-1	TUBE-POLYETHYLENE # IN LG BKI REF S1071-1-#	1	
-47	S1130-1	NUT	10	C
	S1130-1	NUT	9	D
-48	S1131-1	INSERT	10	C
	S1131-1	INSERT	9	D

NOTE. *USED ONLY ON AIRCRAFT WITH VERTICAL SPEED INDICATOR INSTALLED.

NOTE. **USED ONLY ON AIRCRAFT THAT DO NOT HAVE VERTICAL SPEED INDICATOR INSTALLED.

NOTE. #TUBE LENGTH TO BE ADDED LATER.

A---R182 SERIAL R18200001 THRU R18201313
FR182 SERIAL FR18200001 THRU FR18200045
TR182 SERIAL R18200584 THRU R18201313
B---R182 & TR182 SERIAL R18201314 & ON
FR182 SERIAL FR18200046 & ON
C---R182 & TR182 SERIAL R18200001 THRU R18201675
FR182 SERIAL FR18200001 THRU FR18200070
D---R182 & TR182 SERIAL R18201676 & ON

Encoding Altimeter

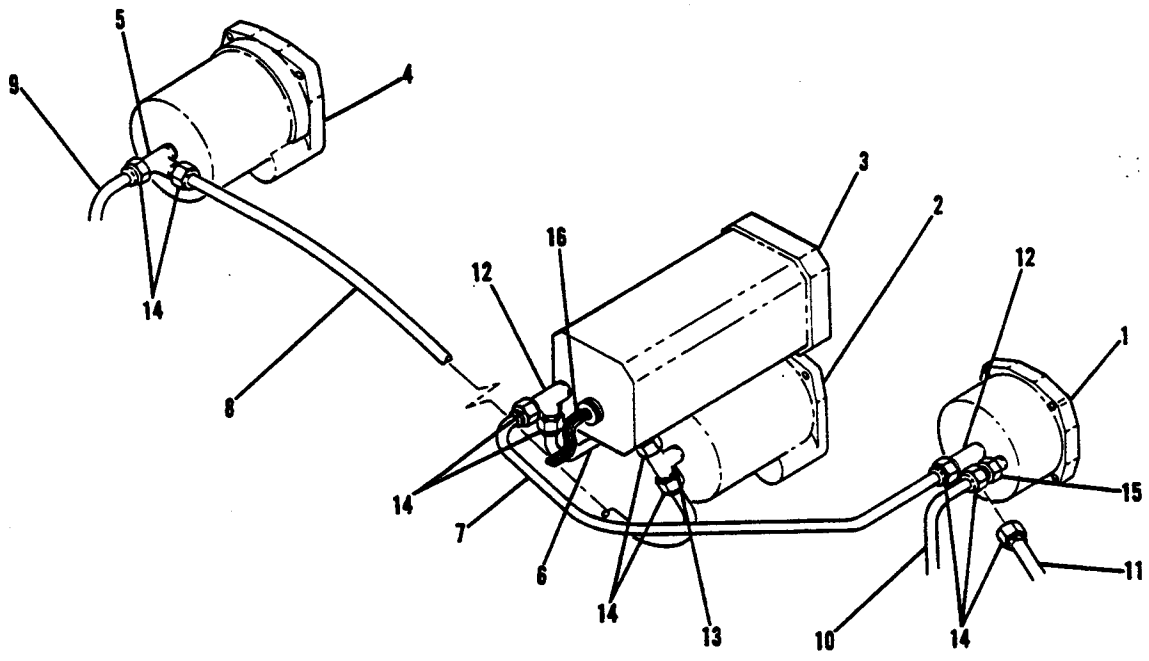


Figure 147. Encoding Altimeter Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
147 -		ENCODING ALTIMETER INSTALLATION	NP	
- 1		INDICATOR-AIRSPEED SEE INSTRUMENT PANEL	1	
- 2		INDICATOR-VERTICAL SPEED SEE INSTRUMENT PANEL	1	
- 3	42540-3128	ALTIMETER-ENCODING 20,000 FT FT & INCHES SKYLANE	1	
	42540-3228	ALTIMETER-ENCODING 20,000FT FT & MILLIBARS SKYLANE	1	
		ATTACHING PARTS		
	AN515B6R7	SCREW	3	
	AN936A416B	WASHER	3	
		---*---		
- 4	C661071-0101	ALTIMETER 20,000 FT FT & INCHES	1	
	C661071-0102	ALTIMETER 20,000 FT FT & MILLIBARS	1	
		ATTACHING PARTS		
	AN515B6R16	SCREW	3	
		---*---		
- 5	S1138-1	TEE USED WITH STD STATIC SOURCE	1	
	S1135-1	ELBOW USED WITH ALT STATIC SOURCE	1	
- 6	S1071-1	TUBE-POLYETHLENE # IN LG BKI REF S1071-1-#	1	
- 7	S1071-1	TUBE-POLYETHLENE # IN LG BKI REF S1071-1-#	1	
- 8	S1071-1	TUBE-POLYETHELENE # IN LG BKI REF S1071-1-#	1	
- 9	S1071-1	TUBE-POLYETHLENE # IN LG BKI REF S1071-1-#	1	
-10	S1071-1	TUBE-POLYETHLENE 48.00 IN LG BKI REF S1071-1-48.00	1	
-11	S1071-1	TUBE-POLYETHLENE 16.00 IN LG BKI REF S1071-1-16.00	1	
-12	S1139-1	TEE	2	
-13	S1138-1	TEE	1	
-14	S1130-1	NUT	10	
	S1131-1	INSERT	10	
-15	S1133-1	CONNECTOR	1	
-16		CABLE ASSY SEE AVIONICS SERVICE PARTS MANUAL	1	

Blind Encoder

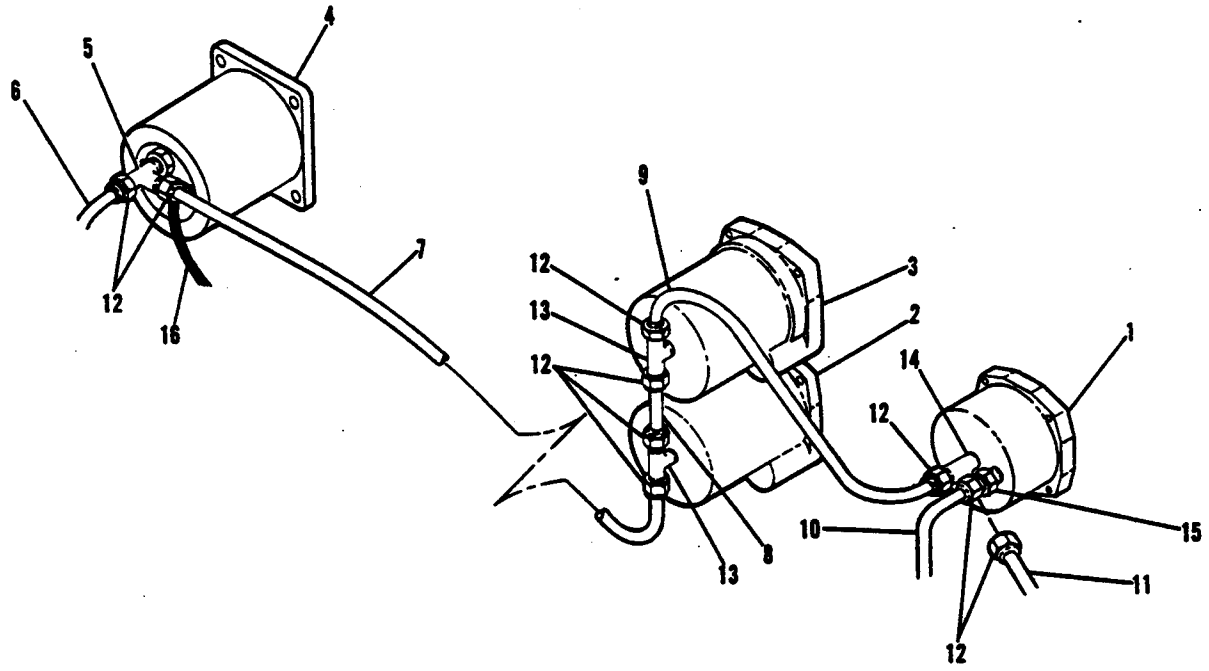


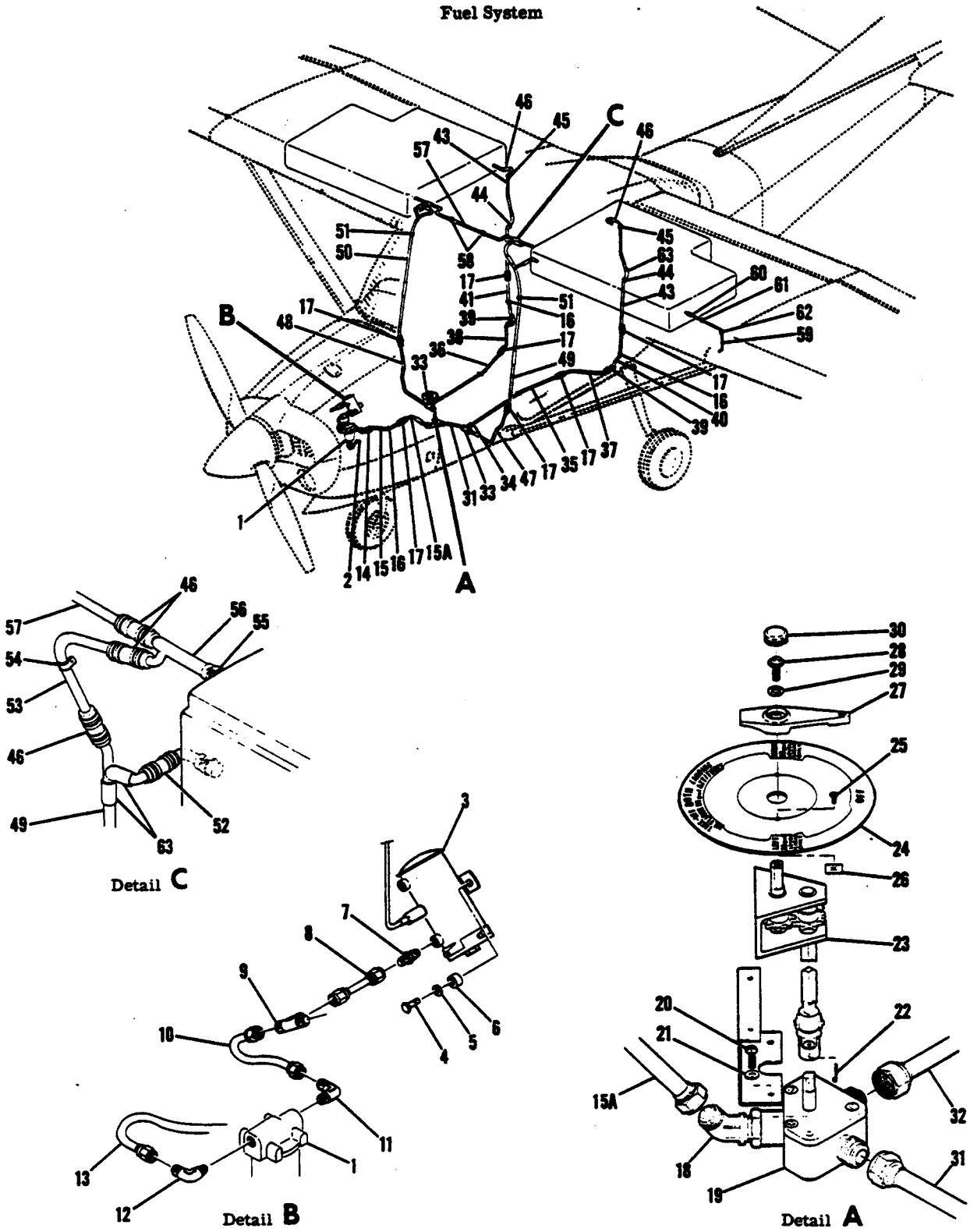
Figure 148. Blind Encoder Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
148 -		BLIND ENCODER INSTALLATION	NP	
- 1		INDICATOR-AIRSPEED SEE INSTRUMENT PANEL	1	
- 2		INDICATOR-VERTICAL SPEED SEE INSTRUMENT PANEL	1	
- 3		ALTIMETER SEE INSTRUMENT PANEL	1	
- 4	C744001-0101	BLIND ENCODER	1	
		ATTACHING PARTS		
	AN515B8R10	SCREW	3	
	MS21044N08	NUT	3	
		---*---		
- 5	S1138-1	TEE	1	
- 6	S1071-1	TUBE-POLYETHLENE 12.00 IN LG BKI REF S1071-1-12.00 -	1	
- 7	S1071-1	TUBE-POLYETHLENE 48.00 IN LG BKI REF S1071-1-48.00 -	1	
- 8	S1071-1	TUBE-POLYETHLENE	1	
- 9	S1071-1	TUBE-POLYETHLENE	1	
-10	S1071-1	TUBE-POLYETHLENE 48.00 IN LG BKI REF S1071-1-48.00 -	1	
-11	S1071-1	TUBE-POLYETHLENE 16.00 IN LG BKI REF S1071-1-16.00 -	1	
-12	S1130-1	NUT	10	
	S1131-1	INSERT	10	
-13	S1138-1	TEE	2	
-14	S1139-1	TEE	1	
-15	S1131-1	CONNECTOR	1	
-16		CABLE ASSY SEE AVIONICS SERVICE PARTS MANUAL	1	

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
149 -		FUEL SYSTEM	NP	A
- 1	SEE FIG 153	FUEL STRAINER & DRAIN CONTROL INSTL	1	
	SEE FIG 154	FUEL PRIMER SYSTEM	1	
- 2	2200001-33	TUBE ASSY-DRAIN	1	
		ATTACHING PARTS		
	MS21919DG3	CLAMP ATTACH WITH EXISTING SCREW IN STRUCTURE	1	
		---*---		
- 3	C291506-0102	FUEL PUMP	1	
		ATTACHING PARTS		
- 4	AN4-6A	BOLT	2	
- 5	AN960-416	WASHER	2	
- 6	S1450-4A10-300	WASHER	2	
		---*---		
- 7	AN816-6-2D	NIPPLE	1	
- 8	2200001-27	LINE ASSY-FUEL	1	
- 9	AN824-6D	TEE	1	
-10	2200001-36	LINE ASSY-FUEL	1	
-11	MS20822-6-6D	ELBOW	1	
-12	MS20822-8D	ELBOW	1	
-13	2200001-35	LINE ASSY-FUEL	1	
-14	AN922-8D	ELBOW	1	
		ATTACHING PARTS		
	AN960-1216	WASHER	1	
	AN924-8D	NUT	1	
		---*---		
-15	2200001-1	LINE ASSY-FUEL	1	
-15A	2200001-2	LINE ASSY-FUEL	1	
-16	MS35489-20	GROMMET	3	
-17	AN815-8D	UNION	7	
-18	AN837-8D	ELBOW	1	
-19	SEE FIG 151	SELECTOR VALVE-FUEL	1	
		ATTACHING PARTS		
-20	AN520-10R8	SCREW	2	
-21	AN935-10	WASHER	2	
		---*---		
-22	MS24665-134	PIN COTTER	1	
-23	2216005-1	GEAR ASSY	1	
		ATTACHING PARTS		
	AN520-10R8	SCREW	2	
	MS21044N3	NUT	2	
		---*---		
-24	0705048-25	PLACARD-FUEL SELECTOR	1	
	0705048-26	PLACARD-FUEL SELECTOR EXTENDED RANGE	1	
		ATTACHING PARTS		
-25	S1021Z4-4C	SCREW	2	
-26	NAS446-1-3	NUT	2	
		---*---		
-27	0716623-2	HANDLE	1	
		ATTACHING PARTS		
-28	AN525-832R6	SCREW	1	
-29	AN936A8	WASHER	1	
		---*---		
-30	0716624-1	CAP	1	
-31	2200001-3	LINE ASSY-FUEL LH FROM SELECTOR VALVE	1	
-32	2200001-4	LINE ASSY-FUEL RH FROM SELECTOR VALVE	1	
-33	AN824-8D	TEE	2	
-34	S2034-1	MOUNT	4	
	S2209-1	TIE	4	
	S1021Z6-6	SCREW	4	
-35	2200001-9	LINE ASSY-FUEL LH	1	
-36	2200001-10	LINE-FUEL RH	1	
-37	2200001-29	LINE ASSY-FUEL LH	1	
-38	2200001-28	LINE ASSY-FUEL RH	1	

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Fuel System

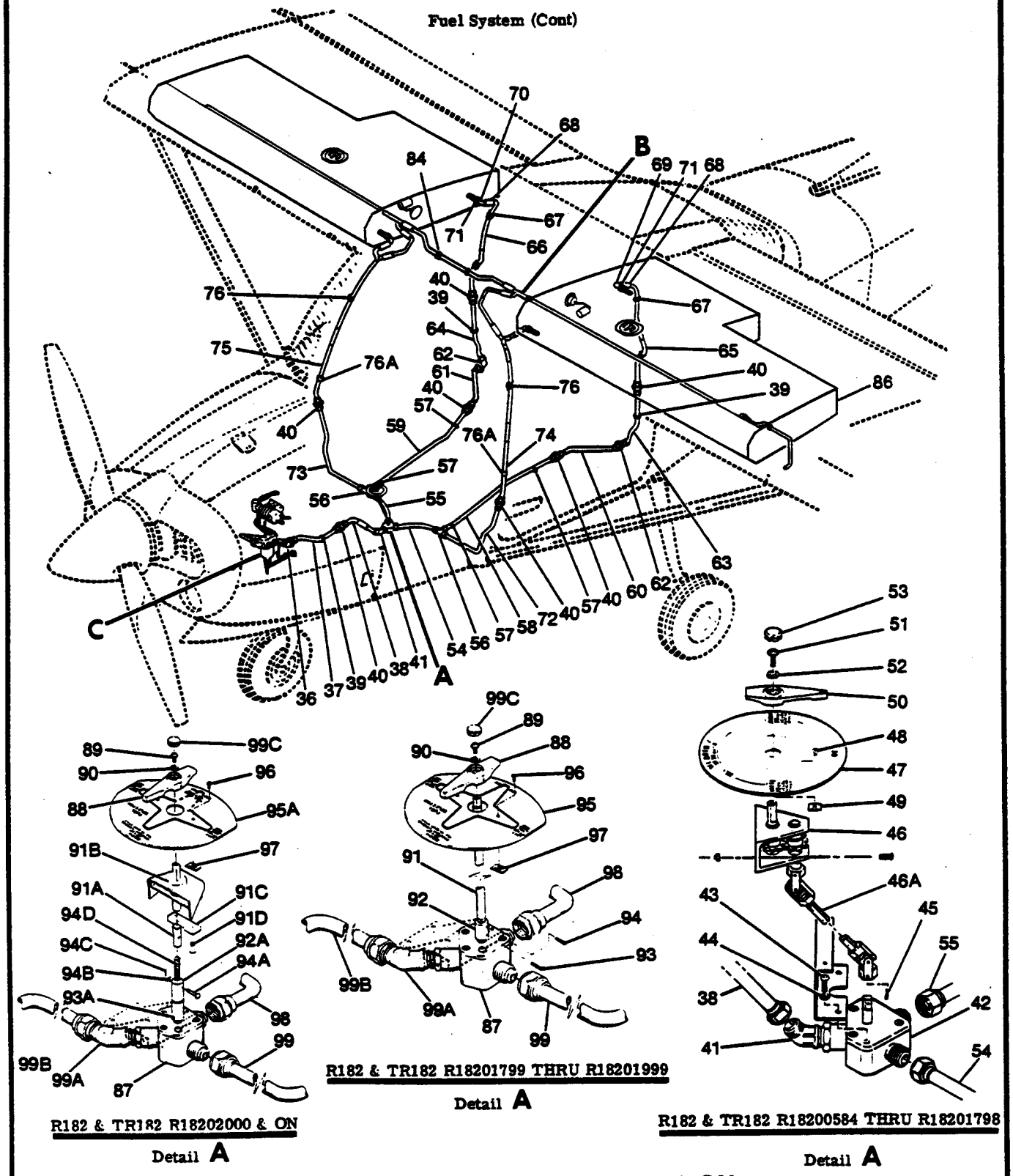


R182 SERIAL R18200001 THRU R18200583
FR182 SERIAL FR18200001 THRU FR18200020

Figure 149. Fuel System Installation

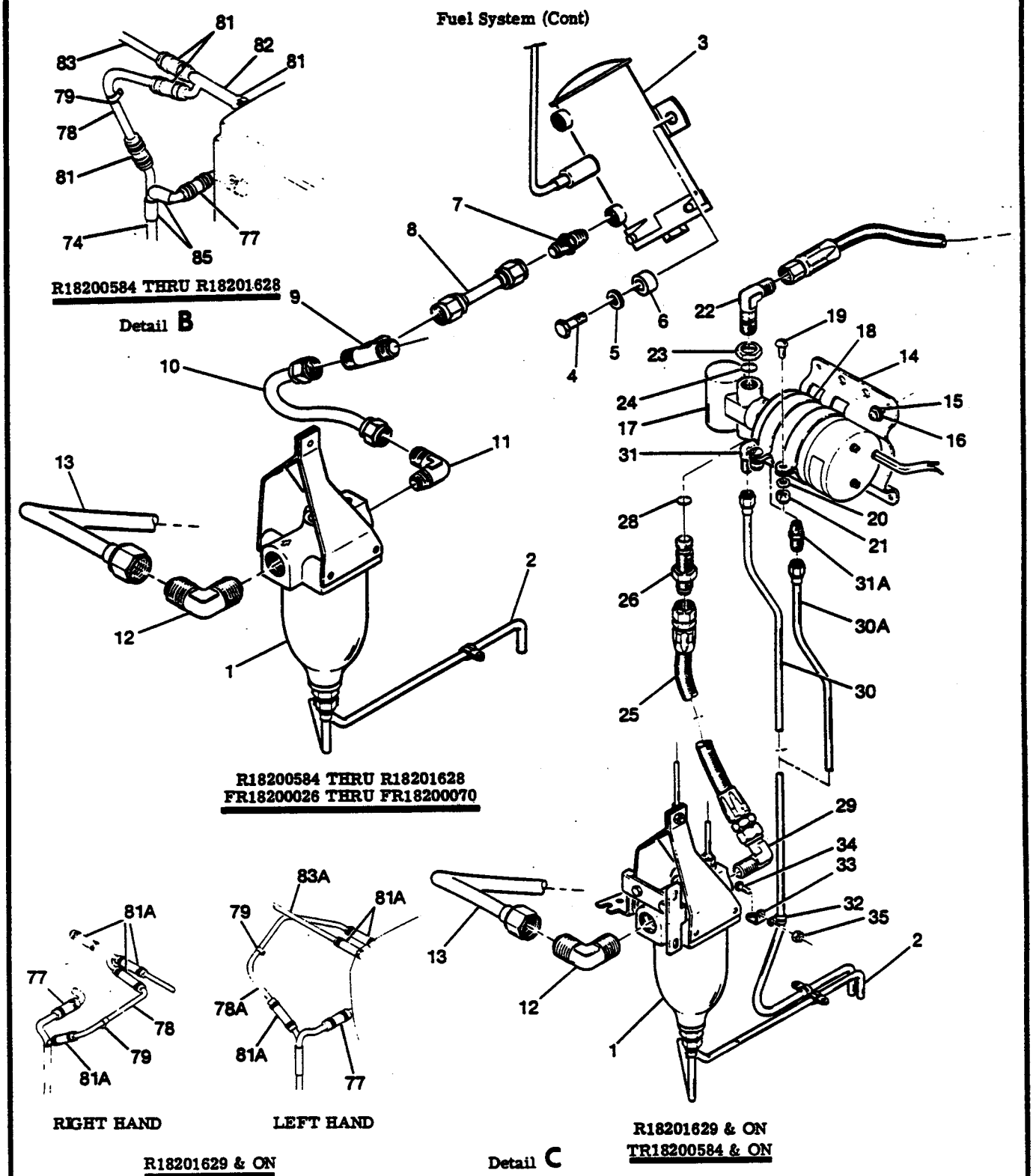
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
149 -39	AN837-8D	ELBOW	2	
		ATTACHING PARTS		
	S1450-12D16-071	WASHER	2	
	AN924-8D	NUT	2	
		---*---		
-40	2200001-11	LINE ASSY-FUEL LOWER LH VERTICAL AFT	1	
-41	2200001-12	LINE ASSY-FUEL LOWER RH VERTICAL AFT	1	
-42		DELETED NOT USED	1	
-43	2200001-14	LINE ASSY-FUEL UPPER VERTICAL AFT	2	
-44	MS1919DG8	CLAMP	2	
		ATTACHING PARTS		
	S1023Z8-8	SCREW	1	
	S1916-1	ANGLE BKT-SELF LOCKING	1	
		---*---		
-45	MS21919DG8	CLAMP	2	
		ATTACHING PARTS		
	S1023Z8-8	SCREW	1	
		---*---		
-46	S1495-8	HOSE 3.00 IN LG BKI REF S1495-8-3.00	8	
		ATTACHING PARTS		
	NAS1891-10	CLAMP	2	
		---*---		
-47	2200001-5	LINE ASSY-FUEL LWR LH VERTICAL FWD	1	
-48	2200001-6	LINE ASSY-FUEL LWR RH VERTICAL FWD	1	
-49	0716617-7	LINE ASSY-FUEL UPPER LH VERTICAL FWD	1	
-50	0716617-8	LINE ASSY-FUEL UPPER RH VERTICAL FWD	1	
-51	MS21919DG8	CLAMP	2	
		ATTACHING PARTS		
	AN509-8R14	SCREW	1	
	NAS43HT3-16	SPACER	1	
	MS21045L08	NUT	1	
		---*---		
-52	S1495-8	HOSE 2.5 IN LG BKI REF S1495-8-2.50	2	
		ATTACHING PARTS		
	S1891-10	CLAMP	2	
		---*---		
-53	0700099-47	LINE ASSY-FUEL VENT LH	1	
	0700099-46	LINE ASSY-FUEL VENT RH	1	
-54	AN742D6	CLAMP	2	
		ATTACHING PARTS		
	AN515-8R8	SCREW	1	
	MS21045L08	NUT	1	
		---*---		
-55	S1891-10	CLAMP	2	
-56	0716616-1	LINE ASSY-VENT STANDARD RANGE	2	
	0716622-1	LINE ASSY-VENT EXTENDED RANGE	2	
-57	0700099-85	LINE ASSY-VENT	1	
-58	MS21919DG6	CLAMP	2	
		ATTACHING PARTS		
	S1021A8-8C	SCREW	1	
	NAS446-4-3	NUT	1	
		---*---		
-59	0716127-1	LINE-FUEL TANK VENT	1	
	1200106-51	LINE-FUEL TANK VENT EXTENDED RANGE ONLY	1	
		ATTACHING PARTS		
-60	S1495-8	HOSE 2.00 IN LG BKI REF. S1495-8-2.00	1	
	AN737RM3O	CLAMP	2	
-61	S1486DG8U	CLAMP STANDARD RANGE ONLY	1	
	S1021Z8-8	SCREW STANDARD RANGE ONLY	1	
-62	0512006-1	ANGLE	1	
	S1486DG8U	CLAMP	1	
	MS35489-14	GROMMET	1	
	S1021Z8-8	SCREW	1	
		---*---		
-63	S292	SLEEVING	AR	

A---R182 SERIAL R18200001 THRU R18200583
FR182 SERIAL FR18200001 THRU FR18200020



R182 & TR182 SERIAL R18200584 & ON
FR182 SERIAL FR18200021 & ON

Figure 150. (Sheet 1 of 2) Fuel System Installation



R182 & TR182 SERIAL R18200584 & ON
FR182 SERIAL FR18200021 & ON

Figure 150. (Sheet 2 of 2) Fuel System Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
150 -		FUEL SYSTEM	NP	A
- 1	SEE FIG 153	FUEL STRAINER & DRAIN CONTROL INSTL	1	
	SEE FIG 154	FUEL PRIMER SYSTEM	1	
- 2	2200001-33	TUBE ASSY DRAIN	1	
		ATTACHING PARTS		
	MS21919DG3	CLAMP ATTACH WITH EXISTING SCREW IN STRUCTURE	1	
		---*---		
- 3	C291506-0102	FUEL PUMP R182	1	D
		ATTACHING PARTS		
- 4	AN4-6A	BOLT	2	D
- 5	AN960-416	WASHER	2	D
- 6	S1450-4A10-30C	WASHER	2	D
		---*---		
- 7	AN816-6-2D	NIPPLE	1	D
- 8	2200001-27	LINE ASSY-FUEL	1	D
- 9	AN824-6D	TEE	1	D
-10	2200001-36	LINE ASSY-FUEL	1	D
-11	MS20822-6-6D	ELBOW	1	D
-12	MS20822-8D	ELBOW	1	
-13	2200001-35	LINE ASSY-FUEL	1	
-14	1426026-1	BRACKET-FUEL PUMP MOUNTING	1	
		ATTACHING PARTS		
-15	AN520-10R8	SCREW	4	
-16	AN960-10	WASHER	4	
		---*---		
-17	C291504-0201	FUEL PUMP TR182	1	E
	C291504-0202	FUEL PUMP TR182	1	F
	C291504-0203	FUEL PUMP R182	1	G
		ATTACHING PARTS		
-18	AN735D40	CLAMP	2	
-19	AN520-10R8	SCREW	2	
-20	AN960-10L	WASHER	2	
-21	MS20365-1032C	NUT	2	
		---*---		
-21A		HOSE ASSY SEE ENGINE ASSY	1	
-22	AN921-6D	ELBOW	1	H
	AN922-6D	ELBOW	1	J
-23	AN924-6D	NUT	1	
-24	NAS1596-6	PACKING	1	
-25	S1129-6-0104	HOSE ASSY-FUEL	1	H
	S2495-6-0106	HOSE ASSY-FUEL	1	J
		ATTACHING PARTS		
-26	AN815-6D	UNION	1	
-27		DELETED		
-28	NAS1596-6	PACKING	1	
-29	MS20822-6-6D	ELBOW	1	
		---*---		
-30	2200001-46	LINE ASSY-FUEL PUMP DRAIN	1	B
-30A	2200001-62	LINE ASSY-FUEL PUMP DRAIN	1	C
		ATTACHING PARTS		
-31	S1934-1	ELBOW	1	B
-31A	S2510-1	NIPPLE	1	C
-32	MS21919DG3	CLAMP	2	
-33	AN743-12	BRACKET	1	
-34	AN520-10R8	SCREW	1	
-35	MS20365-1032C	NUT	1	
		---*---		
-36	AN837-8	ELBOW	1	
		ATTACHING PARTS		
	AN924-8	NUT	1	
	AN960-1216	WASHER	1	
		---*---		
-37	2200001-1	LINE ASSY-FUEL	1	
-38	2200001-2	LINE ASSY-FUEL	1	H
-39	MS35489-20	GROMMET	3	
-40	AN815-8D	UNION	7	
-41	AN837-8D	ELBOW	1	H
-42	SEE FIGURE 151	SELECTOR VALVE-FUEL	1	H
		ATTACHING PARTS		
-43	AN520-10R8	SCREW	2	
-44	AN935-10	WASHER	2	
		---*---		

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
150 -45	MS24665-134	COTTER PIN	1	
-46	2216005-1	GEAR ASSY	1	H
		ATTACHING PARTS		
	AN520-10R8	SCREW	2	H
	MS21044N3	NUT	2	H
		---*---		
-46A	1216419-2	SHAFT ASSY-FUEL VALVE	1	H
	2216002-4	SHAFT	1	H
	2456008-1	UNIVERSAL JOINT ASSY UPPER	1	H
	2456008-6	UNIVERSAL JOINT ASSY LOWER	1	H
	MS16562-26	PIN	2	H
-47	0705048-25	PLACARD-FUEL SELECTOR	1	H
		ATTACHING PARTS		
-48	S1021Z4-4C	SCREW	2	H
-49	NAS446-1-3	NUT	2	H
		---*---		
-50	0716623-2	HANDLE	1	H
		ATTACHING PARTS		
-51	AN525-832R6	SCREW	1	H
-52	AN936A8	WASHER	1	H
		---*---		
-53	0716624-1	CAP	1	H
-54	2200001-3	LINE ASSY-FUEL LH FROM SELECTOR VALVE	1	H
-55	2200001-4	LINE ASSY-FUEL RH FROM SELECTOR VALVE	1	B
	2200001-64	LINE ASSY-FUEL RH FROM SELECTOR VALVE	1	K
-56	AN824-8D	TEE	2	
-57	S2034-1	MOUNT	4	
	S2209-1	TIE	4	
	S1021Z6-6	SCREW	4	
-58	2200001-9	LINE ASSY-FUEL LH	1	
-59	2200001-10	LINE ASSY-FUEL RH	1	B
	2200001-68	LINE ASSY-FUEL RH	1	C
-60	2200001-29	LINE ASSY-FUEL LH	1	
-61	2200001-28	LINE ASSY-FUEL RH	1	
-62	AN837-8D	ELBOW	2	
		ATTACHING PARTS		
	S1450-12D16-071	WASHER	2	
	AN924-8D	NUT	2	
		---*---		
-63	2200001-11	LINE ASSY-FUEL LOWER LH VERTICAL AFT	1	
-64	2200001-12	LINE ASSY-FUEL LOWER RH VERTICAL AFT	1	
-65	2200001-49	LINE ASSY-FUEL UPPER LH VERTICAL AFT	1	
-66	2200001-48	LINE ASSY-FUEL UPPER RH VERTICAL AFT	1	
		ATTACHING PARTS		
-67	MS21919DG8	CLAMP	2	
	S1023Z8-8	SCREW	2	
	S1916-1	ANGLE BKT-SELF LOCKING	1	
		---*---		
-68	S1495-8	HOSE 2.50 IN LG BKI REF S1495-8-3.00	2	
		ATTACHING PARTS		
	S2357-3	CLAMP	4	
		---*---		
-69	0700099-119	FUEL LINE-LH	1	
-70	0700099-120	FUEL LINE-RH	1	
-71	S1495-8	HOSE 3.50 IN LG BKI REF S1495-8-3.50	1	
		ATTACHING PARTS		
	S2357-3	CLAMP	2	
		---*---		
-72	2200001-5	LINE ASSY-FUEL LWR LH VERTICAL FWD	1	
-73	2200001-6	LINE ASSY-FUEL LWR RH VERTICAL FWD	1	B
	2200001-66	LINE ASSY-FUEL LWR RH VERTICAL FWD	1	C
-74	0716617-11	LINE ASSY-FUEL UPR LH VERTICAL FWD	1	
-75	0716617-12	LINE ASSY-FUEL UPR RH VERTICAL FWD	1	
		ATTACHING PARTS		
-76	MS21919DG8	CLAMP	1	
	AN509-8R14	SCREW	1	
	NAS43HT3-16	SPACER	1	
	MS21045L08	NUT	1	
-76A	MS21919DG8	CLAMP	1	
	S1021Z8-8	SCREW	1	
	NAS395-11-3	NUT	1	
		---*--		

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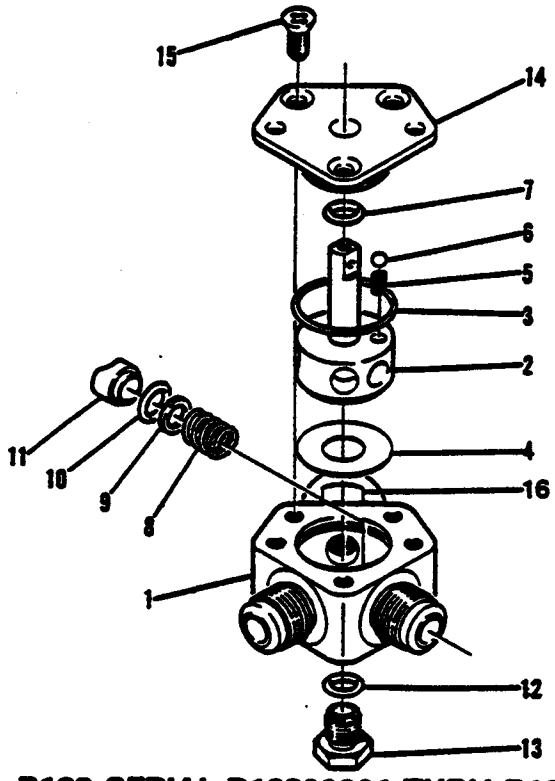
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
150 -77	S1495-8	HOSE 3.00 IN LG BKI REF S1495-8-3.00	2	
		ATTACHING PARTS		
	S2357-3	CLAMP	2	
		---*---		
-78	0700099-47	LINE ASSY-FUEL VENT LH	1	B
-78A	0700099-126	LINE ASSY-FUEL VENT LH	1	C
	0700099-46	LINE ASSY-FUEL VENT RH	1	
		ATTACHING PARTS		
-79	AN742D6	CLAMP	1	
	AN515-8R8	SCREW	1	
	MS21045L08	NUT	1	
		---*---		
-81	S1495-6	HOSE 3.00 IN LG BKI REF S1495-6-3.00	8	B
		ATTACHING PARTS		
	S2357-1	CLAMP	2	B
		---*---		
-81A	S1495-6	HOSE 3.00 IN LG BKI REF S1495-6-3.00	7	C
		ATTACHING PARTS		
	S2357-1	CLAMP	2	C
		---*---		
-82	0716616-5	LINE ASSY-VENT	2	
-83	0700099-114	LINE ASSY-VENT	1	B
-83A	0700099-125	LINE ASSY-VENT	1	C
		ATTACHING PARTS		
-84	MS21919DG6	CLAMP	2	
	S1021Z8-8C	SCREW	2	
	NAS446-4-3	NUT	2	
		---*---		
-85	S292	SLEEVING	AR	
-86	SEE FIG 8	FUEL CELL INST	1	
-87	SEE FIG 152	SELECTOR VALVE-FUEL	1	J
		ATTACHING PARTS		
	AN520-10R8	SCREW	2	
	AN935-10	WASHER	2	
		---*---		
-88	0716623-6	HANDLE	1	J
		ATTACHING PARTS		
-89	AN525-832R6	SCREW	1	
-90	AN936-A8	NUT	1	
		---*---		
-91	2216006-1	SHAFT	1	L
-91A	0516024-3	SHAFT ASSY-FUEL SELECTOR	1	M
-91B	0511195-1	GUIDE-FUEL SELECTOR SHAFT	1	M
		ATTACHING PARTS		
	MS16624-50	LOCK RING	1	M
		---*---		
-91C	0516025-1	STOP BLOCK-FUEL SELECTOR	1	M
		ATTACHING PARTS		
-91D	AN507-632R8	SCREW	2	M
		---*---		
-92	0516023-3	FITTING	1	L
-92A	2216009-2	FITTING ASSY-FUEL SELECTOR	1	M
		ATTACHING PARTS		
-93	MS16562-15	PIN LWR	1	L
-93A	0516026-1	PIN	1	M
	MS24665-134	COTTER PIN	1	M
-94	MS24665-134	PIN UPR	1	L
-94A	0516126-1	PIN	1	M
-94B	AN960-3L	WASHER	1	M
-94C	MS24665-1	COTTER PIN	1	M
		---*---		
-94D	1517105-7	SPRING	1	M

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
150 -95	0705093-2	PLACARD	1	L
-95A	0705093-3	PLACARD	1	M
		ATTACHING PARTS		
-96	S1021Z4-68	SCREW	2	
-97	NAS446-1-3	NUT	2	
		---*---		
-98	2200001-72	LINE ASSY.-FUEL RH FROM SELECTOR VALVE	1	J
-99	2200001-71	LINE ASSY.-FUEL LH FROM SELECTOR VALVE	1	J
-99A	AN922-8D	ELBOW	1	J
	AN924-8D	NUT	1	
	NAS1596-8	PACKING	1	
-99B	2200001-70	LINE ASSY-FUEL	1	J
-99C	0716624-2	CAP	1	J

A---R182 & TR182 SERIAL R18200584 & ON
FR182 SERIAL FR18200021 & ON
B---R182 & TR182 SERIAL R1820584 THRU R18201628
FR182 SERAIL FR18200021 THRU FR18200070
C---R182 & TR182 SERIAL R18201629 & ON
D---R182 SERIAL R18200584 THRU R18201628
FR182 SERAIL FR18200021 THRU FR18200070
E---TR182 SERIAL R18200584 THRU R18201628
F---TR182 SERIAL R18201629 & ON
G---R182 SERAIL R18201629 & ON
H---R182 & TR182 SERIAL R18200584 THRU R18201798
FR182 SERIAL FR18200021 THRU R18200070
J---R182 & TR182 SERIAL R18201799 & ON
K---R182 & TR182 SERIAL R18201629 THRU R18201798
L---R182 & TR182 SERIAL R18201799 THRU R18201999
M---R182 & TR182 SERIAL R18202000 ON

Fuel System (Cont)



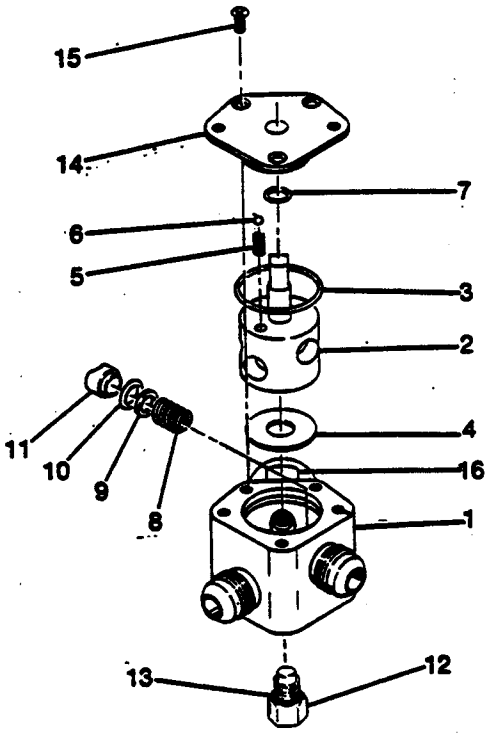
R182 SERIAL R18200001 THRU R18201798
FR182 SERIAL FR18200001 THRU FR18200070
TR182 SERIAL TR18200584 THRU TR18201798

Figure 151. Fuel Selector Valve Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
151 -	9851067-4	FUEL SELECTOR VALVE ASSY	1	A
- 1	9851063-3	BODY-FUEL SELECTOR VALVE	1	
- 2	9851068-1	ROTOR	1	
- 3	NAS1593-024	PACKING-O RING	1	
- 4	S1358-2	WASHER	1	
- 5	1216110-5	SPRING	1	
- 6	S272-205	BALL	1	
- 7	NAS1593-011	PACKING-O RING	1	
- 8	LC-0516-1	SPRING LSC1	2	
- 9	S2385-5	WASHER	2	
-10	NAS1593-012	PACKING-O RING	2	
-11	9851064-1	SEAL	2	
-12	NAS1596-3	PACKING-O RING	1	
-13	AN814-3DL	PLUG	1	
-14	9851066-2	COVER-FUEL SELECTOR VALVE	1	
		ATTACHING PARTS		
-15	AN507-1032R7	SCREW	3	
-16	S2019-111	NAMEPLATE	1	

A---R182 SERIAL R18200001 THRU R18201798
FR182 SERIAL FR18200001 THRU FR18200070
TR182 SERIAL R18200584 THRU R18201798

Fuel System (Cont)



R182 & TR182 SERIAL R18201799 & ON

Figure 152. Fuel Selector Valve Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
152 -	9851096-2	FUEL SELECTOR VALVE ASSEMBLY	1	A
	9851096-5	FUEL SELECTOR VALVE ASSEMBLY	1	B
- 1	9851095-2	BODY-FUEL SELECTOR VALVE	1	
- 2	9851094-2	ROTOR	1	
- 3	NAS1593-024	PACKING-O RING	1	
- 4	S1358-2	WASHER	1	
- 5	1216110-5	SPRING	1	
- 6	S272-205	BALL	1	
- 7	NAS1593-011	PACKING-O RING	2	
- 8	LC-0456-1	SPRING	2	
- 9	S2385-5	WASHER	2	
-10	NAS1593-012	PACKING-O RING	2	
-11	9851097-1	SEAL	1	
-12	S2485-1	VALVE ASSY	1	
-13	NAS1593-011	PACKING-O RING	1	
-14	9851066-2	COVER-FUEL SELECTOR VALVE	1	
		ATTACHING PARTS		
-15	AN507-1032R7	SCREW	3	
		---*---		
-16	S2019-141	NAMEPLATE	1	

A---R182 & TR182 SERIAL R18201799 THRU R18201999
B---R182 & TR182 SERIAL R18202000 & ON

Fuel System (Cont)

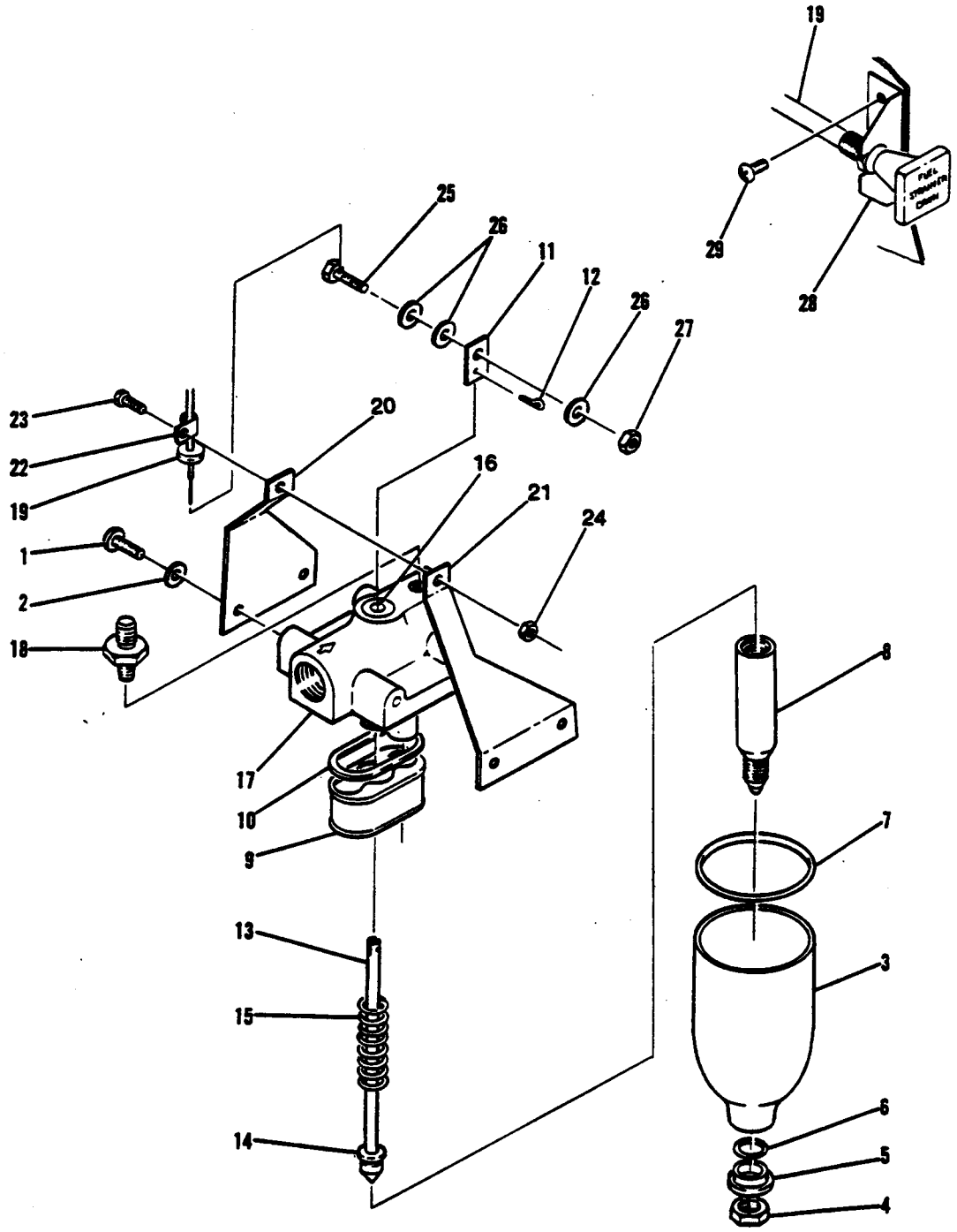
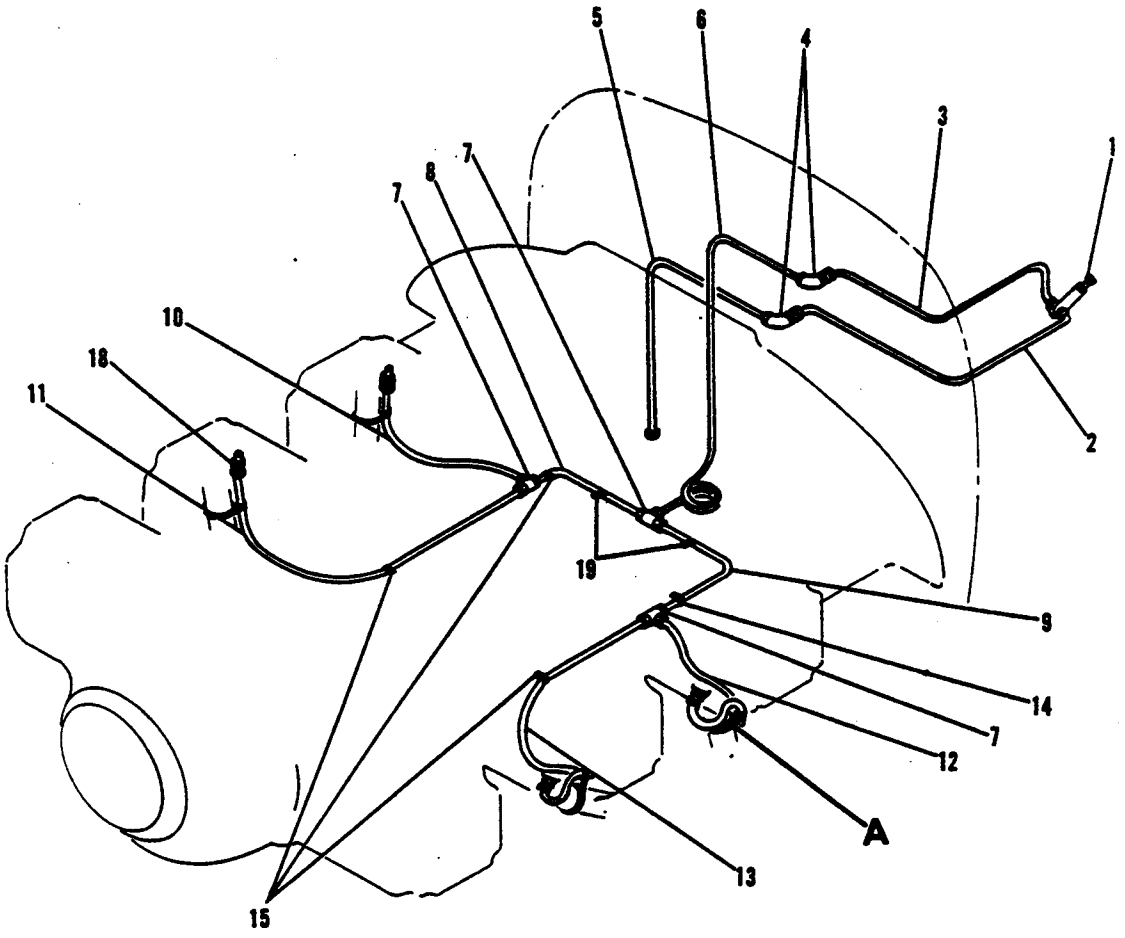


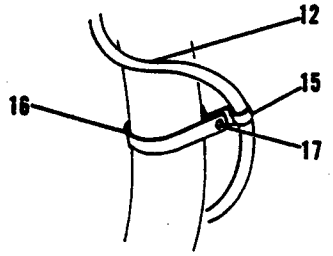
Figure 153. Fuel Strainer & Drain Control Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
153 -		FUEL STRAINER & DRAIN CONTROL INSTALLATION	NP	
	0756005-8	STRAINER ASSY-FUEL	1	
		ATTACHING PARTS		
- 1	AN515-10R8	SCREW	4	
- 2	AN936A10	WASHER	4	
		---*---		
- 3	0756008-1	BOWL-FUEL STRAINER	1	
		ATTACHING PARTS		
- 4	S1573-3	NUT	1	
- 5	0756015-1	WASHER	1	
- 6	MS29513-111	O-RING	1	
- 7	MS29513-138	O-RING	1	
		---*---		
- 8	0756011-1	STANDPIPE	1	
- 9	0756009-1	FILTER ASSY-FUEL STRAINER	1	
-10	0756009-8	GASKET	1	
-11	0756014	PLATE	1	
		ATTACHING PARTS		
-12	MS24665-132	PIN-COTTER	1	
		---*---		
-13	0756010-6	PLUNGER ASSY-DRAIN	1	
-14	S1450-27A7-032	WASHER	1	
-15	0756012-1	SPRING	1	
-16	MS29513-10	O-RING	1	
-17	0756005-2	TOP ASSY-FUEL STRAINER	1	
-18	AN816-2D	NIPPLE	1	
	MS21913-1S	PLUG USED WHEN ELECTRIC PRIMER INSTALLED	1	C
-19	S1517-5	CONTROL ASSY-STRAINER DRAIN	1	A
	S1517-16	CONTROL ASSY-STRAINER DRAIN	1	B
		ATTACHING PARTS		
-20	2250006-1	BRACKET-OUTBD	1	
-21	2250005-1	BRACKET-INBD	1	
-22	S2323-3	CLAMP	1	
-23	AN520-10R8	SCREW	1	
-24	MS21044N3	NUT	1	
-25	050311-3	CLAMP	1	
-26	AN960-416	WASHER	3	
-27	MS21042L4	NUT	1	
		---*---		
-28	2255043-1	CONTROL BRACKET-FUEL STRAINER	1	
-29	AN520-10R6	SCREW	2	
		---*---		

A---R182 & TR182 SERIAL R18200001 THRU R18201313
FR182 SERIAL FR18200001 THRU FR18200045
B---R182 & TR182 SERIAL R18201314 & ON
FR182 SERIAL R18200046 & ON
C---R182 & TR182 SERIAL R18201929 & ON

Fuel System (Cont)





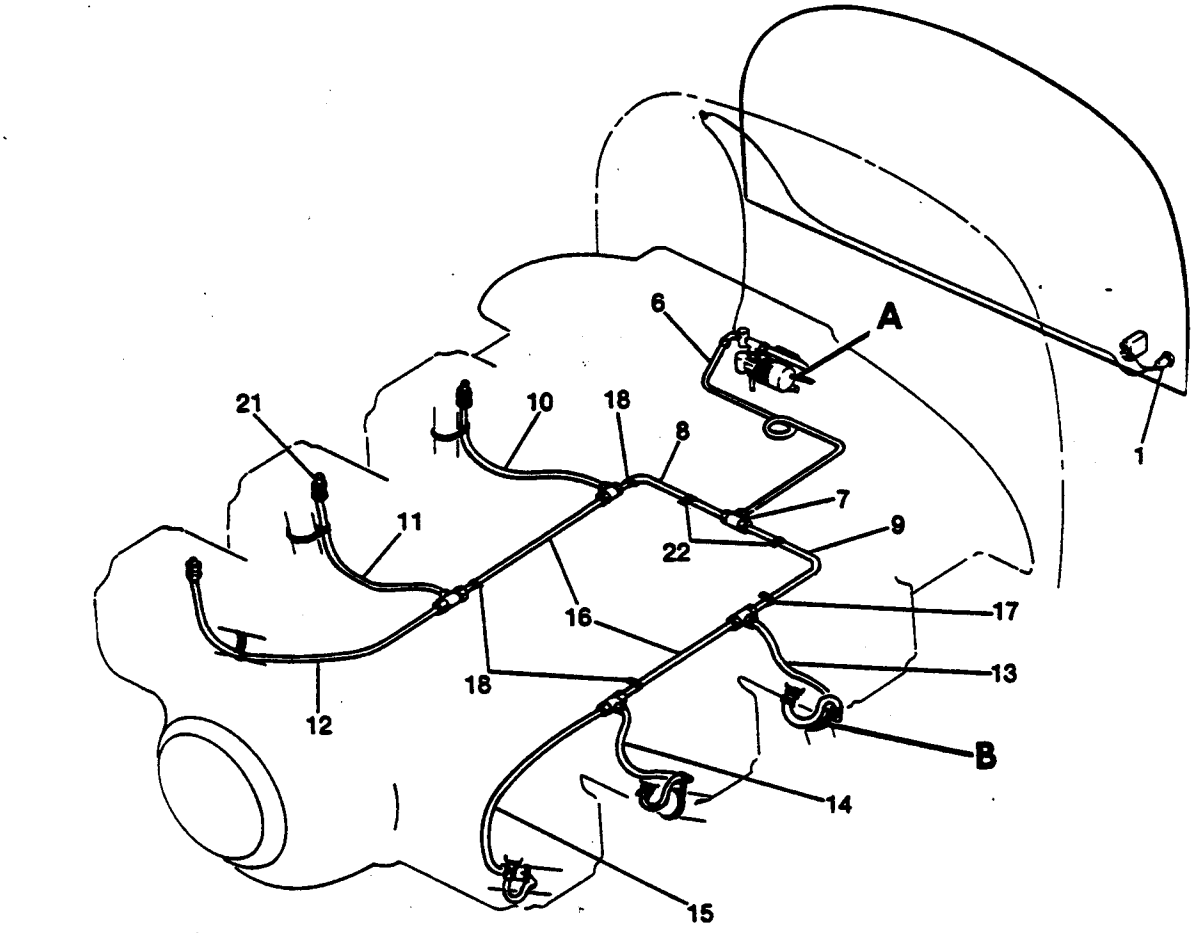
Detail A

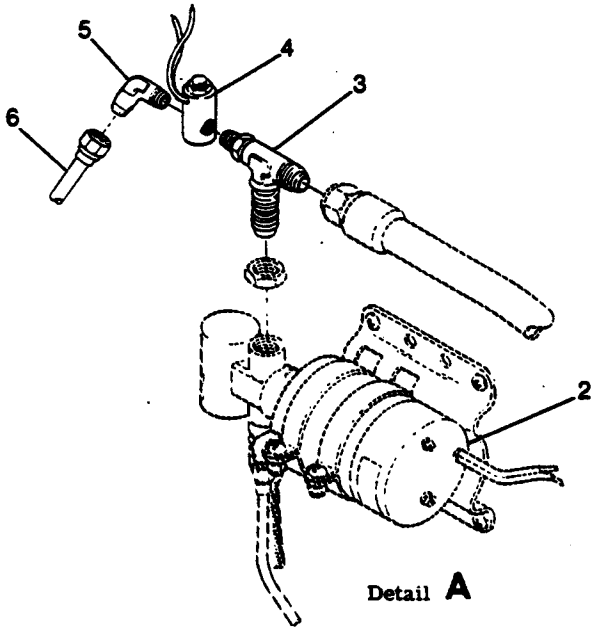
Figure 154. Fuel Primer Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
154 -		FUEL PRIMER INSTALLATION	NP	A
- 1	SEE FIG 84	PRIMER ASSY	1	
- 2	0700099-2	LINE ASSY-PRIMER FUEL PRIMER TO FIREWALL	1	
- 3	0700099-3	LINE ASSY-PRIMER FUEL PRIMER TO FIREWALL	1	C
	0700099-101	LINE ASSY-PRIMER FUEL PRIMER TO FIREWALL	1	D
- 4	AN833-2	ELBOW	2	
		ATTACHING PARTS		
	AN960-516	WASHER	1	
	AN924-2	NUT	1	
		---*---		
- 5	2200001-34	LINE ASSY-PRIMER INLET FIREWALL TO STRAINER DRAIN	1	
- 6	2200001-19	LINE ASSY-PRIMER OUTLET FIREWALL TO TEE	1	
- 7	AN824-2D	TEE	1	
- 8	2200001-24	LINE ASSY-PRIMER RH	1	
- 9	2200001-23	LINE ASSY-PRIMER LH	1	
-10	2200001-40	LINE ASSY-PRIMER CYLINDER #5	1	
-11	2200001-39	LINE ASSY-PRIMER CYLINDER #3	1	
-12	2200001-37	LINE ASSY-PRIMER CYLINDER #6	1	
-13	2200001-38	LINE ASSY-PRIMER CYLINDER #4	1	
		ATTACHING PARTS		
-14	S2300-1	BRACKET LH AFT ONLY	1	B
	S1485D2	CLAMP LH AFT ONLY	1	B
	S1021Z8-8C	SCREW LH AFT ONLY	1	B
	MS21919DG2	CLAMP	2	
-15	MS21919DG2	CLAMP	7	
-16	AN735-28	CLAMP	4	
-17	AN520-10R10	SCREW	4	
	MS20364-1032C	NUT	4	
		---*---		
-18	AN4022-1	JET	4	
-19	S1644-2	CLAMP	2	

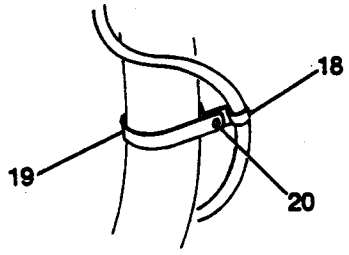
A---R182 SERIAL R18200001 & ON
FR182 SERIAL FR18200001 & ON
TR182 SERIAL R18200584 & ON
B---TR182 SERIAL R18200584 THRU R18201313
C---R182 SERIAL R18200001 THRU R18201999
FR182 SERIAL FR18200001 THRU FR18200070
TR182 SERIAL R18200584 THRU R18201999
D---R182 & TR182 SERIAL R18202000 & ON

Fuel System (Cont)





Detail A



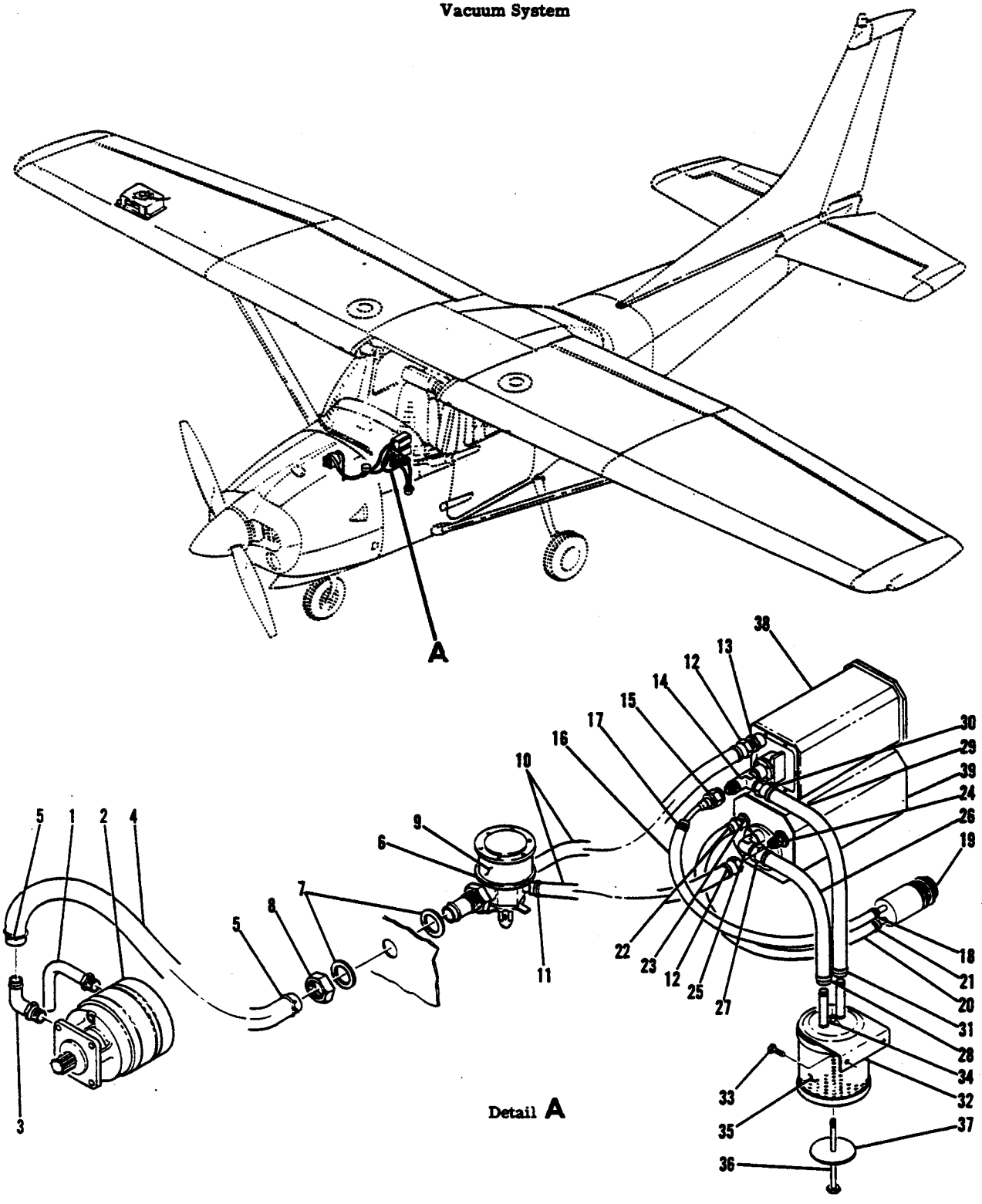
Detail B

TR182 SERIAL R18201929 & ON

Figure 154A. Fuel Primer Installation - Electric

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
154A-		FUEL PRIMER INSTALLATION-ELECTRIC 6 PORT	NP	A
- 1	SEE FIG 86A	SWITCH-ELECTRIC PRIMER	1	
- 2	SEE FIG 150	FUEL PUMP	1	
- 3	2250165-3	TEE	1	
	2250165-1	TEE ALT	1	
- 4	B2DX62	VALVE SKIN	1	
- 5	MS20822-2D	ELBOW	1	
- 6	2200001-73	LINE ASSY ELBOW TO TEE	1	
- 7	AN824-2D	TEE	1	
- 8	2200001-24	LINE ASSY-PRIMER RH	1	
- 9	2200001-23	LINE ASSY-PRIMER LH	1	
-10	2200001-40	LINE ASSY-PRIMER CYLINDER #5	1	
-11	2200001-40	LINE ASSY-PRIMER CYLINDER #3	1	
-12	2200001-39	LINE ASSY-PRIMER CYLINDER #1	1	
-13	2200001-37	LINE ASSY-PRIMER CYLINDER #6	1	
-14	2200001-37	LINE ASSY-PRIMER CYLINDER #4	1	
-15	2200001-38	LINE ASSY-PRIMER CYLINDER #2	1	
-16	2200001-74	LINE ASSY-PRIMER	2	
		ATTACHING PARTS		
-17	S2300-1	BRACKET LH AFT ONLY	1	
	S1485D2	CLAMP LH AFT ONLY	1	
	S1021Z8-8C	SCREW LH AFT ONLY	1	
	MS21919DG2	CLAMP	2	
-18	MS21919DG2	CLAMP	7	
-19	AN735-28	CLAMP	6	
-20	AN520-10R10	SCREW	6	
	MS20364-1032C	NUT	6	
		---*---		
-21	AN4022-1	JET	6	
-22	S1644-2	CLAMP	2	
		A---TR182 SERIAL R18201929 & ON		

Vacuum System

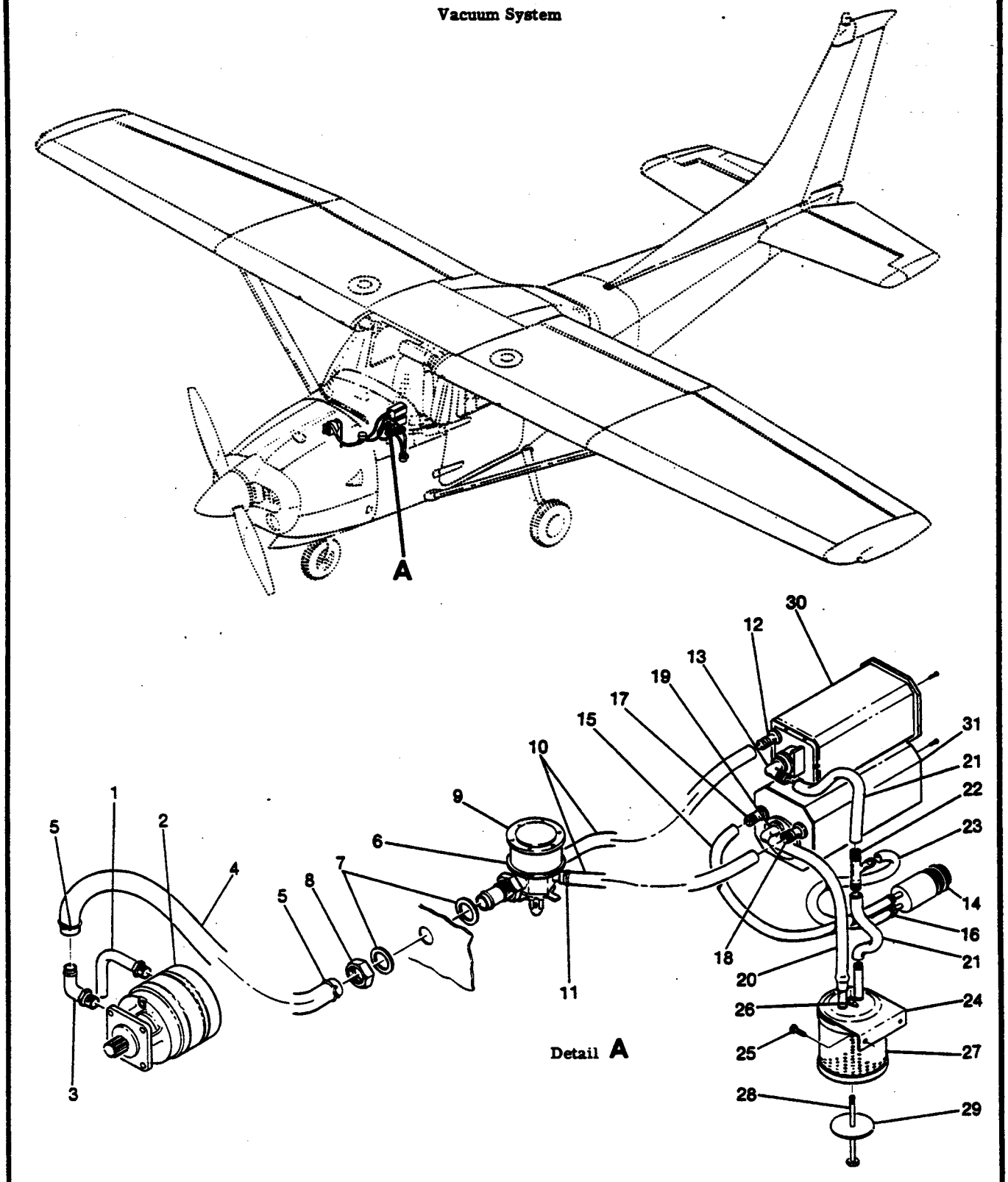


R182 & TR182 SERIAL R18200001 THRU R18201626
FR182 SERIAL FR18200001 THRU FR18200070

Figure 155. Vacuum System

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
155 -		VACUUM SYSTEM	NP	A
- 1	S2363-2	TUBE ASSY	1	
- 2	C431003-0102	PUMP-VACUUM	1	
	C431003-0302	PUMP-VACUUM ALTERNATE	1	
- 3	1K1-6-10	ELBOW AIRB	1	
- 4	S51-10	HOSE-12.00 IN LG BKI REF S51-10-90	1	
		ATTACHING PARTS		
- 5	S1494-16	CLAMP	2	
		---*---		
- 6	C482001-0401	VALVE-VACUUM RELIEF	1	
		ATTACHING PARTS		
- 7	AN960PD1416L	WASHER	2	
- 8	AN924-10D	NUT	1	
		---*---		
- 9	C482001-0202	FILTER	1	
-10	S1495-6	HOSE-12 IN LG BKI REF. S1499-6L12.00	2	
		ATTACHING PARTS		
-11	S1494-16	CLAMP RELIEF VALVE	1	
-12	S1497-6	FITTING-SOCKETLESS	1	
		---*---		
-13	AN816-6D	NIPPLE	1	
	MS20913-1D	PLUG INSTALL IN HOLE MARKED "GAGE"	1	
	AN816-4D	NIPPLE REPLACES MS20913-1D PLUG WITH HSI INSTL.	1	
-14	MS20826-6D	TEE	1	
-15	1713039-1	ELBOW ASSY	1	
-16	S1495-4	HOSE-16.00 IN LG BKI REF. S1691-2-16.00	1	
		ATTACHING PARTS		
-17	NAS397-8	CLAMP	1	
-18	S2209-2	STA-STRAP	1	
		---*---		
-19	C668509-0101	GAGE-SUCTION	1	
-20	S1495-4	HOSE-13.50 IN LG BKI REF S1499-4J-13.50	1	
	S1495-4	HOSE-16.50 IN LG BKI REF S1499-4J-16.50 USE	1	
		WITH HSI INSTALLATION		
		ATTACHING PARTS		
-21	S2209-2	STA-STRAP	1	
-22	S1497-4	FITTING-SOCKETLESS	1	
		---*---		
-23	AN816-4D	NIPPLE NOT APPLICABLE WITH HSI INST.	1	
-24	AN816-6D	NIPPLE	1	
	MS20823-6D	ELBOW REPLACES AN816-6D NIPPLE WITH HSI INST.	1	
-25	MS20822-6D	ELBOW	1	
-26	S1495-6	HOSE-12.50 IN LG BKI REF. S1499-6L-12.50	1	
		ATTACHING PARTS		
-27	S1497-6	FITTING-SOCKETLESS	1	
-28	S2209-2	STA-STRAP	1	
		---*---		
-29	S1495-6	HOSE-13.00 IN LG BKI REF. S1499-6L-13.00	1	
		ATTACHING PARTS		
-30	S1497-6	FITTING-SOCKETLESS	1	
-31	S2209-2	STA-STRAP	1	
		---*---		
-32	1201075-4	BRACKET ASSY	1	
		ATTACHING PARTS		
-33	AN3-3A	BOLT	1	
		---*---		
-34	NAS680A3	NUTPLATE	1	
-35	C294502-0201	FILTER-VACUUM AIR	1	
		ATTACHING PARTS		
-36	AN3-34A	BOLT	1	
-37	S1450-3A32-050	WASHER	1	
		---*---		
-38		GYRO-HORIZON SEE INSTRUMENT PANEL	1	
-39		GYRO-DIRECTIONAL SEE INSTRUMENT PANEL	1	

A---R182 & TR182 SERIAL R18200001 THRU R18201626
FR182 SERIAL FR18200001 THRU FR18200070

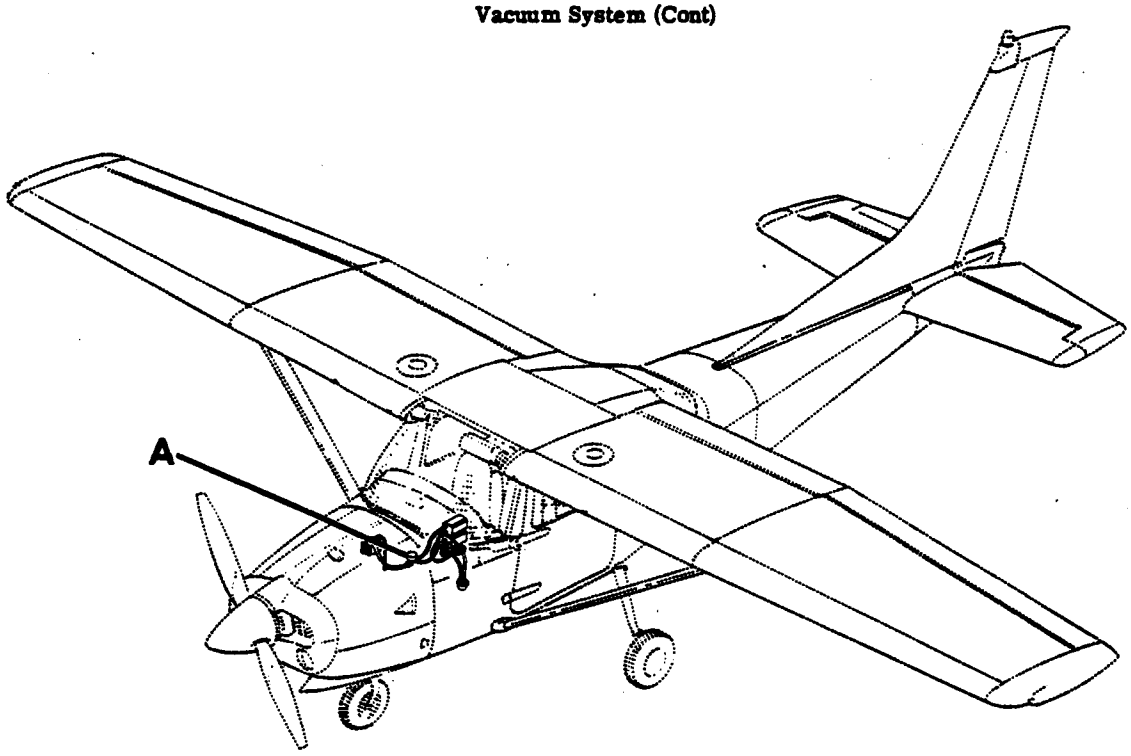


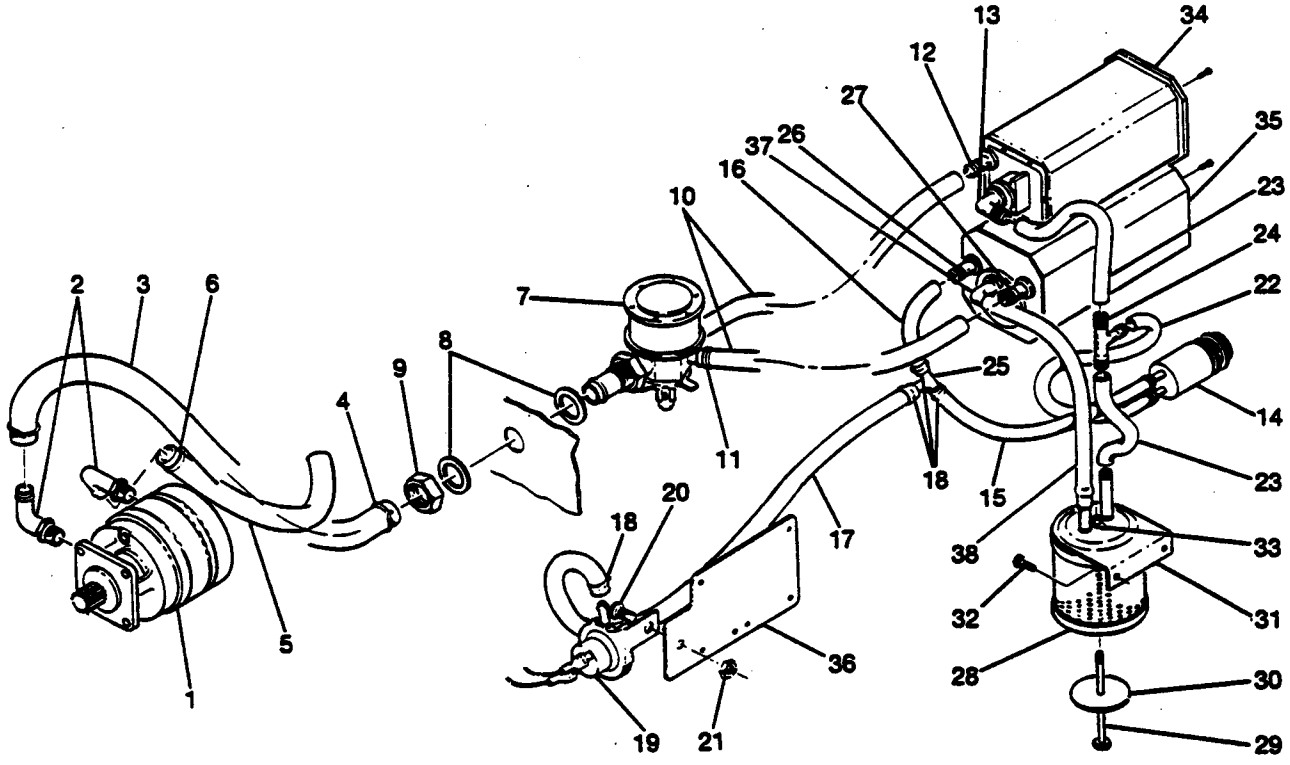
R182 & TR182 SERIAL R18201627 THRU R18201928

Figure 156. Vacuum System

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
156 -		VACUUM SYSTEM	NP	A
- 1	S2363-3	ELBOW	1	
- 2	C431003-0102	PUMP-VACUUM	1	
	C431003-0302	PUMP-VACUUM ALT	1	
- 3	S2363-2	ELBOW	1	
- 4	S51-10	HOSE-12.00 IN LG BKI REF S51-10-90	1	
		ATTACHING PARTS		
- 5	S1494-16	CLAMP	2	
		---*---		
- 6	C482001-0401	VALVE-VACUUM RELIEF	1	
		ATTACHING PARTS		
- 7	AN960PD1416L	WASHER	2	
- 8	AN924-10D	NUT	1	
		---*---		
- 9	C482001-0202	FILTER-VACUUM RELIEF	1	
-10	S2501-6	HOSE 10.50 IN LG BKI REF S2501-6-10.50	2	
		ATTACHING PARTS		
-11	S1494-6	CLAMP RELIEF VALVE	1	
		---*---		
-12	S2502-3	CONNECTOR	1	
	S2506-1	PLUG INSTALL IN HOLE MARKED GAGE	1	
	S2502-1	CONNECTOR REPLACES S2506-1 PLUG WITH HSI INSTL.	1	
-13	S2503-2	ELBOW	1	
-14	C668509-0101	GAGE-SUCTION	1	
-15	S2501-4	HOSE-16.50 IN LG BKI REF S2501-4-16.50	1	
	S2501-4	HOSE-18.50 IN LG BKI REF S2501-4-18.50	1	
		WITH HSI INSTL		
		ATTACHING PARTS		
-16	S2357-1	CLAMP	1	
		---*---		
-17	S2502-1	CONNECTOR	1	
-18	S2502-3	CONNECTOR	1	
-19	S2503-2	ELBOW	1	
-20	S2501-6	HOSE 10.50 IN LG BKI REF S2501-6-10.50	1	
-21	S2501-6	HOSE-6.00 IN LG BKI REF S2501-6-6.00	2	
-22	S2504-1	TEE	1	
-23	S2501-4	HOSE-8.00 IN LG BKI REF S2501-4-8.00	1	
-24	1201075-4	BRACKET ASSY	1	
		ATTACHING PARTS		
-25	AN3-3A	BOLT	1	
		---*---		
-26	NAS680A3	NUTPLATE	1	
-27	C294502-0201	FILTER-VACUUM AIR	1	
		ATTACHING PARTS		
-28	AN3-34A	BOLT	1	
-29	S1450-3A32-050	WASHER	1	
		---*---		
-30		GYRO-HORIZON SEE INSTRUMENT PANEL	1	
-31		GYRO-DIRECTIONAL SEE INSTRUMENT PANEL	1	
		A---R182 & TR182 SERIAL R18201627 THRU R18201928		

Vacuum System (Cont)





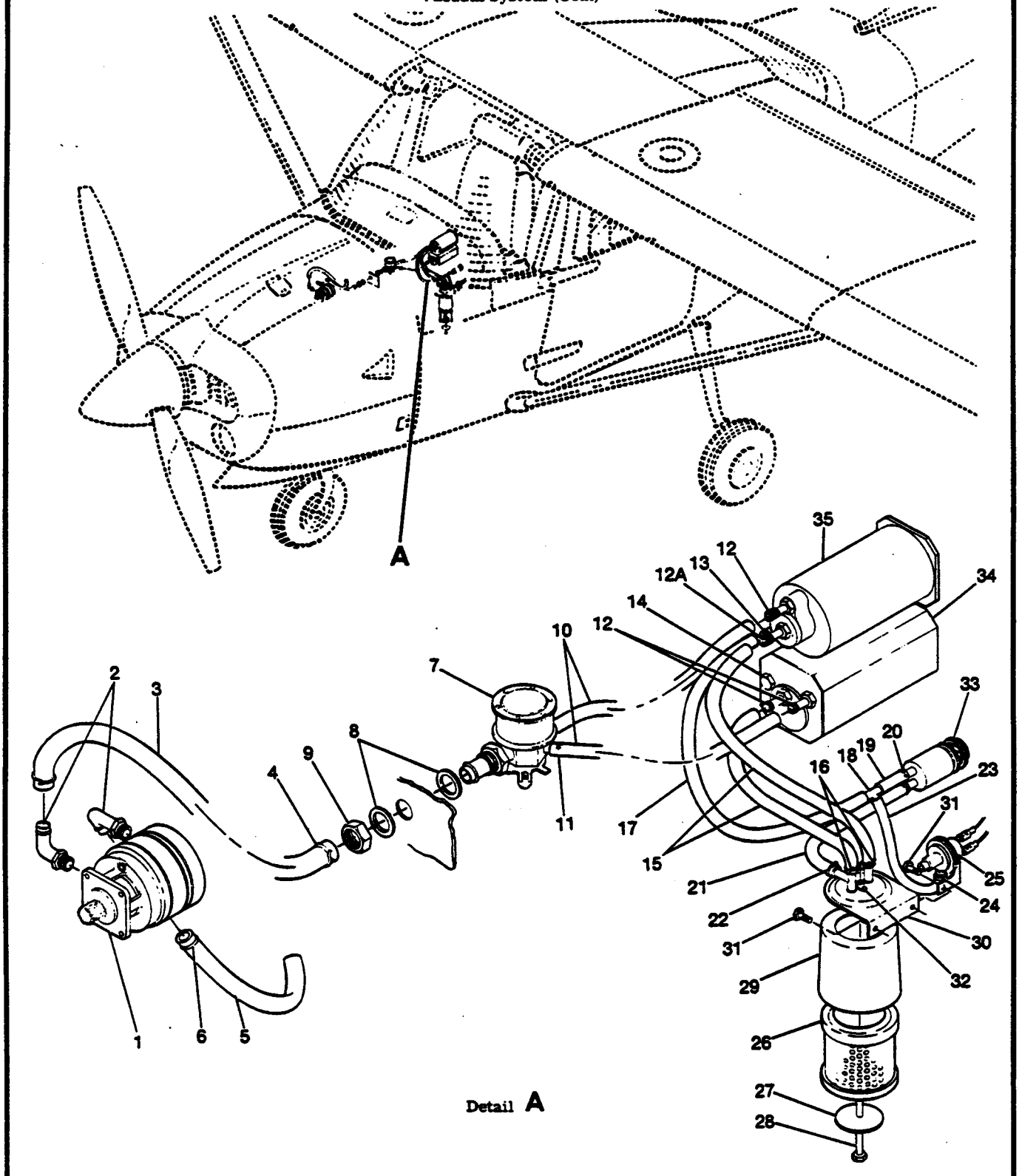
Detail A

R182 & TR182 SERIAL R18201929 THRU R18201999

Figure 156A. Vacuum System

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
156A-		VACUUM SYSTEM	NP	A
- 1	C431003-0102	PUMP-VACUUM	1	
	C431003-0302	PUMP-VACUUM ALT	1	
- 2	S2363-2	ELBOW	2	
- 3	S51-10-90	HOSE-22.50 IN. LG. BKI REF S51-10-90-22.50 IN LG	1	
		ATTACHING PARTS		
- 4	S1494-16	CLAMP	2	
		---*---		
- 5	S2548-10	HOSE-6.00 IN LG BKI REF S2548-10-6.00	1	
		ATTACHING PARTS		
- 6	S2209-2	TIE	1	
		---*---		
- 7	C482001-0401	VALVE-VACUUM RELIEF	1	
		ATTACHING PARTS		
- 8	AN960PD1416L	WASHER	2	
- 9	AN924-10D	NUT	1	
		---*---		
	C482001-0202	FILTER-VACUUM RELIEF	1	
-10	S2501-6	HOSE-10.50 IN. LG. BKI REF S2501-6-10.50 IN LG	2	
		ATTACHING PARTS		
-11	S1494-6	CLAMP	1	
		---*---		
-12	S2502-3	CONNECTOR	1	
	S2506-1	PLUG INSTALL IN HOLE MARKED GAGE	1	
	S2502-1	CONNECTOR REPLACES S2506-1 PLUG WITH HSI INSTL.	1	
-13	S2503-2	ELBOW	1	
-14	C668509-0101	GAGE-SUCTION	1	
-15	S2501-4	HOSE-9.00 IN. LG. BKI REF S2501-4-9.00 IN. LG.	1	
	S1495-4	HOSE-9.00 IN. LG. BKI REF S1495-4-9.00 IN. LG.	1	
-16	S2501-4	HOSE-4.00 IN. LG. BKI REF S2501-4-4.00 IN. LG.	1	
	S1495-4	HOSE-4.00 IN. LG. BKI REF S1495-4-4.00 IN. LG.	1	
-17	S1800-1	HOSE-18.00 IN. LG. BKI REF S1800-1-18.00 IN. LG.	1	
		ATTACHING PARTS		
-18	S2209-1	TIE	4	
		---*---		
-19	S2571-2	SWITCH-VACUUM	1	
		ATTACHING PARTS		
-20	AN520-416R8	SCREW	1	
-21	MS21042L4	NUT	1	
		---*---		
-22	S2501-4	HOSE-8.00 IN. LG. BKI REF S2501-4-8.00 IN. LG.	1	
	S1495-4	HOSE-8.00 IN. LG. BKI REF S1495-4-8.00 IN. LG. ALT	1	
-23	S2501-6	HOSE-6.00 IN. LG. BKI REF S2501-6-6.00 IN. LG.	1	
-24	S2504-1	TEE	1	
-25	S2504-3	TEE	1	
-26	S2502-1	CONNECTOR	1	
-27	S2502-3	CONNECTOR	1	
-28	C294502-0201	FILTER-VACUUM AIR	1	
		ATTACHING PARTS		
-29	AN3-34A	BOLT	1	
-30	S1450-3A32-050	WASHER	1	
		---*---		
-31	1201075-4	BRACKET ASSY	1	
		ATTACHING PARTS		
-32	AN3-3A	BOLT	2	
		---*---		
-33	NAS680A3	NUTPLATE	1	
-34		GYRO-HORIZON SEE INSTRUMENT PANEL	1	
-35		GYRO-DIRECTIONAL SEE INSTRUMENT PANEL	1	
-36	SEE FIG 169	SUPPORT-TERMINAL BLOCK & VACUUM LOW SWITCH	1	
-37	S2503-2	ELBOW	1	
-38	S2501-6	HOSE-10.50 IN LG BKI REF S2501-6-10.50	1	
		A---R182 & TR182 SERIAL R18201929 THRU R18201999		

Vacuum System (Cont)



Detail A

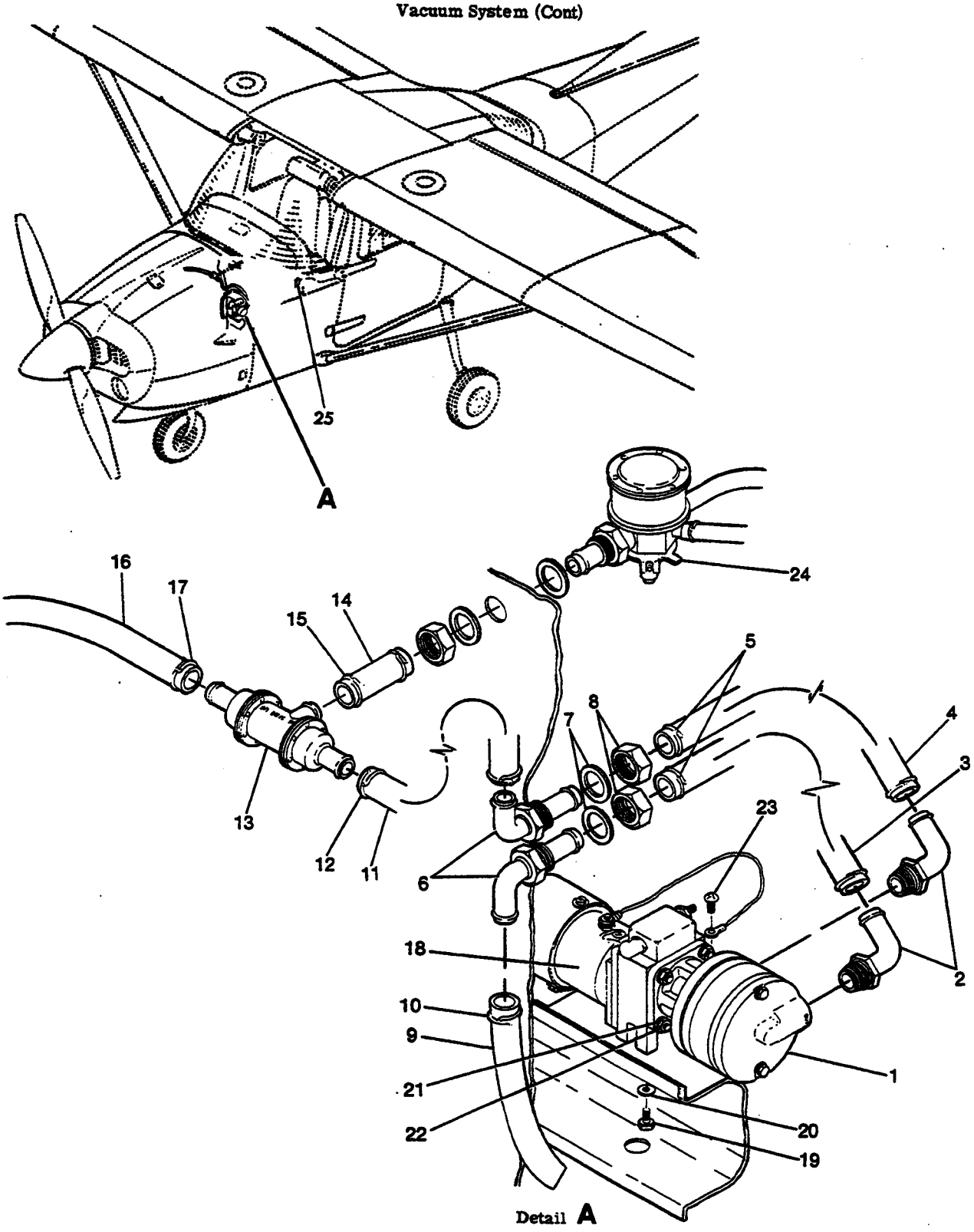
R182 & TR182 SERIAL R18202000 & ON

Figure 156B. Vacuum System

FIGURE AND INDEX NO.	PART NUMBER	1 2 3 4 5 6 7 DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
156B-		VACUUM SYSTEM	NP	A
- 1	C431003-0102	PUMP-VACUUM	1	
	C431003-0302	PUMP-VACUUM	1	
- 2	S2363-2	ELBOW	2	
- 3	S51-10-90	HOSE-22.50 IN LG BKI REF S51-10-90-22.50 IN LG	1	
		ATTACHING PARTS		
- 4	S1494-16	CLAMP	2	
		---*---		
- 5	S2548-10	HOSE-6.00 IN LG BKI REF S2548-10-6,00 IN LG	1	
		ATTACHING PARTS		
- 6	S2209-2	TIE	1	
		---*---		
- 7	C482001-0401	VALVE-VACUUM RELIEF	1	
		ATTACHING PARTS		
- 8	AN960PD1416L	WASHER	2	
- 9	AN924-10D	NUT	1	
		---*---		
-10	S2501-6	HOSE-10.50 IN LG BKI REF S2501-6-10.50 IN LG	2	
		ATTACHING PARTS		
-11	S1494-10	CLAMP	1	
		---*---		
-12	S2502-3	CONNECTOR	3	
-12A	S2502-5	CONNECTOR	1	
-13	S2502-1	CONNECTOR	1	
-14	S2506-1	PLUG	1	
-15	S2501-10	HOSE-16.00 IN LG BKI REF S2501-6-16.00 IN LG	2	
		ATTACHING PARTS		
-16	S1494-10	CLAMP	1	
		---*---		
-17	S2501-4	HOSE-14.75 IN LG BKI REF S2501-4-14.75 IN LG	1	
-18	S2504-3	TEE	1	
-19	S2501-4	HOSE-1.50 IN LG BKI REF S2501-4-1.50 IN LG	1	
		ATTACHING PARTS		
-20	S1494-7	CLAMP	1	
		---*---		
-21	S2501-4	HOSE-10.00 IN LG BKI REF S2501-4-10.00 IN LG	1	
		ATTACHING PARTS		
-22	S1494-7	CLAMP	2	
		---*---		
-23	S1800-1	HOSE-12.00 IN LG BKI REF S1800-1-12.00 IN LG	1	
		ATTACHING PARTS		
-24	S2209-1	STA STRAP	1	
		---*---		
-25	S2571-2	SWITCH VACUUM	1	
-26	C294502-0201	FILTER-VACUUM AIR	1	
		ATTACHING PARTS		
-27	AN3-34A	BOLT	1	
-28	S1450-3A32-050	WASHER	1	
		---*---		
-29	0513439-1	COVER-FILTER	1	
-30	1201075-3	BRACKET ASSY	1	
		ATTACHING PARTS		
-31	AN3-3A	BOLT	2	
		---*---		
-32	NAS680A3	NUTPLATE	1	
-33	C668509-0101	GAGE-SUCTION	1	
-34		GYRO-DIRECTIONAL SEE INSTRUMENT PANEL	1	
-35		GYRO-HORIZON SEE INSTRUMENT PANEL	1	

A---R182 &TR182 SERIAL R18202000 & ON

Vacuum System (Cont)

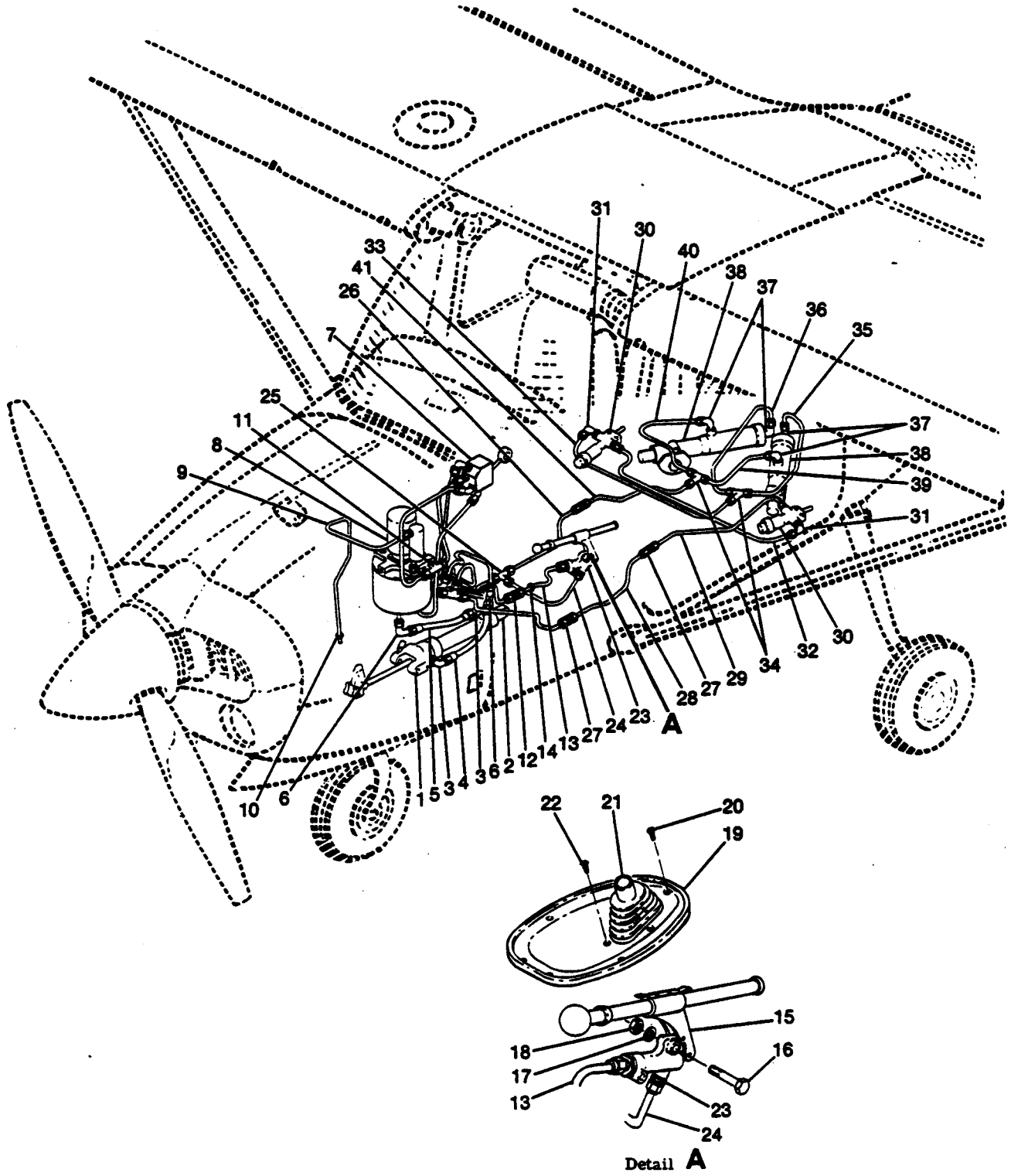


R182 & TR182 SERIAL R18202000 & ON

Figure 156C. Vacuum System -Electric Driven

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
156C-		VACUUM SYSTEM-ELECTRIC DRIVEN	NP	A
- 1	C431003-0102	PUMP-VACUUM	1	
	C431003-0302	PUMP-VACUUM ALT	1	
- 2	S2363-2	ELBOW	2	
- 3	S2554-10	HOSE 13.00 IN LG BKI	1	
- 4	S2554-10	HOSE 11.00 IN LG BKI	1	
		ATTACHING PARTS		
- 5	S1494-16	CLAMP	2	
		---*---		
- 6	9880514-1	FITTING ASSY-BULKHEAD	2	
		ATTACHING PARTS		
- 7	AN960PD1416	WASHER	1	
- 8	AN924-10	NUT	1	
		---*---		
- 9	S2554-10	HOSE 6.00 IN LG BKI	1	
		ATTACHING PARTS		
-10	S1494-16	CLAMP	1	
		---*---		
-11	S2554-10	HOSE 13.50 IN LG BKI	1	
		ATTACHING PARTS		
-12	S1494-16	CLAMP	2	
	S2209-2	TIE FASTEN TO ENGINE MOUNT	1	
		---*---		
-13	A/MIH5-23	CHECK VALVE-VACUUM MANIFOLD	1	
	9881015-1	CHECK VALVE-VACUUM MANIFOLD ALT	1	
	9881015-2	CHECK VALVE-VACUUM MANIFOLD ALT	1	
-14	S2554-10	HOSE 2.50 IN LG BKI	1	
		ATTACHING PARTS		
-15	S1494-16	CLAMP	2	
		---*---		
-16	S2554-10	HOSE 11.00 IN LG BKI	1	
		ATTACHING PARTS		
-17	S1494-16	CLAMP	2	
		---*---		
-18	C165008-0101	MOTOR & GEARBOX ASSY-VACUUM	1	
		ATTACHING PARTS		
-19	AN4-4A	BOLT-FWD	2	
-20	AN936A416	WASHER-FWD	2	
	AN4H4	BOLT-AFT	2	
	AN960-10	WASHER-AFT	2	
		---*---		
-21	MS35333-40	LOCK WASHER	4	
-22	AN345-416	NUT	4	
-23	AN520-6R8	SCREW GROUND WIRE ATTACH	1	
	AN315-640R	NUT GROUND WIRE ATTACH	1	
-24	SEE FIG 156B	VACUUM SYSTEM	1	
-25		SWITCH/CIRCUIT BREAKER SEE INSTRUMENT PANEL	1	
		A---R182 & TR182 SERIAL R18202000 & ON		

Hydraulic System



Detail A

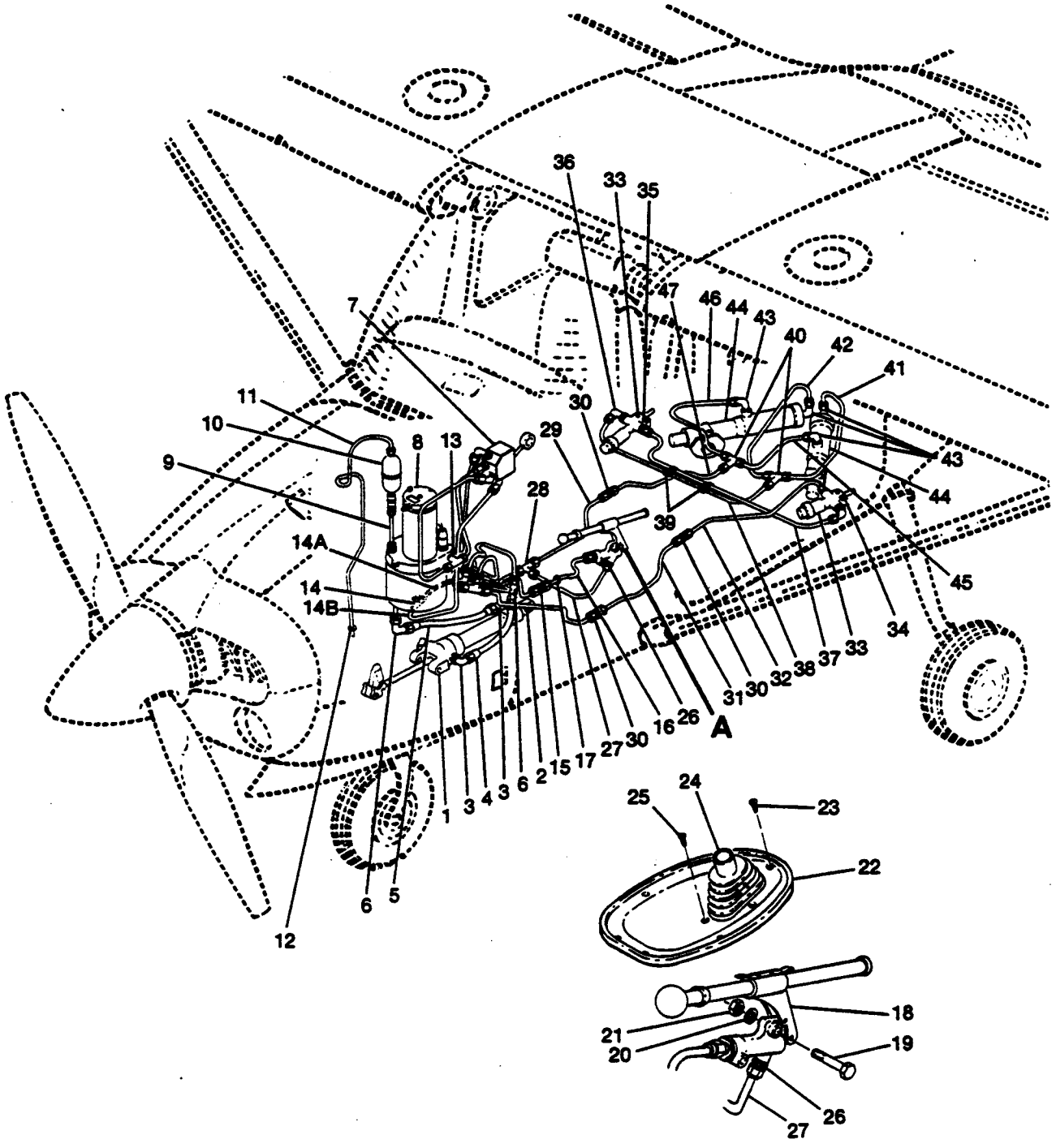
R182 SERIAL R18200001 THRU R18200583
FR182 SERIAL FR18200001 THRU FR18200020

Figure 157. Landing Gear Hydraulic System

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
157 -		HYDRAULIC SYSTEM-LANDING GEAR	NP	A
- 1	SEE FIG 163	ACTUATOR ASSY-NOSE GEAR	1	
		ATTACHING PARTS		
- 2	NAS464P7-36	BOLT	1	
	AN960-716L	WASHER	1	
	AN320-7	NUT	1	
	MS24665-136	COTTER PIN	1	
		---*---		
- 3	S1999-1	ELBOW	2	
	AN924-3D	NUT	2	
	MS28778-3	PACKING	2	
- 4	S2178-4-0102	HOSE ASSY GEAR DOWN	1	
- 5	S2178-4-0096	HOSE ASSY GEAR UP	1	
- 6	AN833-4D	ELBOW	2	
	AN924-4D	NUT	2	
	AN960PD716	WASHER	2	
- 7	SEE FIG 159	GEAR SELECTOR VALVE & LINES INSTALLATION	1	
- 8	SEE FIG 160	HYDRAULIC POWER PACK ASSY	1	
		ATTACHING PARTS		
	AN3-4A	BOLT	3	
	AN960-416	WASHER	3	
		---*---		
- 9	2280001-14	LINE ASSY-POWER PACK VENT	1	
-10	MS35489-10	GROMMET	1	
-11	AN923-4D	TEE	1	
	MS28778-4	PACKING	1	
	AN924-4D	NUT	1	
	AN929-4	CAP ASSY	1	
-12	AN815-5D	UNION	1	
-13	2280001-16	LINE ASSY SUCTION	1	
-14	MS35489-10	GROMMET	1	
-15	SEE FIG 162	HAND PUMP ASSY	1	
		ATTACHING PARTS		
-16	AN4-16A	BOLT	2	
-17	AN960-416L	WASHER	2	
-18	MS21042L4	NUT	2	
		---*---		
-19	1280121-1	PAN-HAND PUMP	1	
		ATTACHING PARTS		
-20	AN509-10R8	SCREW	5	
		---*---		
-21	1280119-1	BOOT ASSY-HAND PUMP	1	
-22	AN509-10R6	SCREW	3	
-23	AN919-2D	UNION	1	
	MS28778-3	PACKING	1	
-24	2280001-4	LINE ASSY GEAR DOWN	1	
-25	AN804D4	TEE	1	
	AN924-4D	NUT	1	
	AN960D716	WASHER	1	
-26	2280001-24	LINE ASSY GEAR DOWN	1	
-27	AN832-4D	UNION	3	
	AN924-4D	NUT	3	
	AN960PD716	WASHER	3	
-28	2280001-3	LINE ASSY GEAR UP	1	
-29	2280001-9	LINE ASSY GEAR UP	1	
-30	SEE FIG 165	ACTUATOR ASSY-DOWN LOCK	1	
-31	AN921-4D	ELBOW	2	
	MS28778-4	PACKING	2	
	AN924-4D	NUT	2	
-32	2280001-10	LINE ASSY GEAR UP	1	
-33	2280001-23	LINE ASSY GEAR UP	1	
-34	AN834-4D	TEE	2	
	MS28778-4	PACKING	2	
	AN924-4D	NUT	2	
-35	2280001-12	LINE ASSY GEAR UP	1	
-36	2280001-11	LINE ASSY GEAR UP	1	
-37	AN921-4D	ELBOW	4	
	MS28778-4	PACKING	4	
	AN924-4D	NUT	4	
-38	SEE FIG 164	ACTUATOR ASSY-MAIN GEAR	1	
-39	2280001-2	LINE ASSY GEAR DOWN	1	
-40	2280001-1	LINE ASSY GEAR DOWN	1	
-41	2280001-26	LINE ASSY GEAR DOWN	1	

A---R182 SERIAL R18200001 THRU R18200583
FR182 SERIAL FR18200001 THRU FR18200020

Hydraulic System (Cont)



Detail A

R182 & TR182 SERIAL R18200584 & ON
FR182 SERIAL FR18200021 & ON

Figure 158. Landing Gear Hydraulic System

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7 ›	UNITS PER ASSY	USABLE ON CODE
158 -		HYDRAULIC SYSTEM-LANDING GEAR	NP	A
- 1	SEE FIG 163	ACTUATOR ASSY-NOSE GEAR	1	
		ATTACHING PARTS		
- 2	NAS464P7-36	BOLT	1	
	AN960-716L	WASHER	1	
	AN320-7	NUT	1	
	MS24665-136	COTTER PIN	1	
		---*---		
- 3	S1999-1	ELBOW	2	
	AN924-3D	NUT	2	
	MS28778-3	PACKING	2	
- 4	S2178-4-0102	HOSE ASSY GEAR DOWN	1	
- 5	S2178-4-0096	HOSE ASSY GEAR UP	1	
- 6	AN833-4D	ELBOW	2	
	AN924-4D	NUT	2	
	AN960PD716	WASHER	2	
- 7	SEE FIG 159	GEAR SELECTOR VALVE & LINES INSTALLATION	1	
- 8	SEE FIG 161	HYDRAULIC POWER PACK ASSY	1	
		ATTACHING PARTS		
	AN3-4A	BOLT	3	
	AN960-416	WASHER	3	
		---*---		
- 9	2280001-29	LINE ASSY-POWER PACK VENT	1	B
		ATTACHING PARTS		
	9880509-1	LINE ASSY-POWER PACK VENT	1	C
	AN816-4D	NIPPLE	2	B
	AN910-1D	COUPLING	1	
		---*---		
-10	S1258-2	SUMP	1	
-11	S1071-1	TUBE-POWER PACK VENT-36.0 IN LG BKI REF S1071-1-36.0	1	
		ATTACHING PARTS		
	S1130-1	NUT	1	
	S1131-1	INSERT	1	
		---*---		
-12	MS35489-10	GROMMET	1	
-13	AN923-4D	TEE	1	
	MS28778-4	PACKING	1	
	AN924-4D	NUT	1	
	AN929-4	CAP ASSY	1	
-14	AN834-5D	TEE	1	
	MS28778-5	PACKING	1	
	AN924-5D	NUT	1	
-14A	2280001-30	TUBE ASSY	1	
-14B	2280001-21	TUBE ASSY	1	
-15	AN815-5D	UNION	1	
-16	2280001-31	LINE ASSY SUCTION	1	
-17	MS35489-10	GROMMET	1	
-18	SEE FIG 162	HAND PUMP ASSY	1	
		ATTACHING PARTS		
-19	AN4-16A	BOLT	2	
-20	AN960-416L	WASHER	2	
-21	MS21042L4	NUT	2	
		---*---		
-22	1280121-1	PAN-HAND PUMP	1	
		ATTACHING PARTS		
-23	AN509-10R8	SCREW	5	
		---*---		
-24	1280119-1	BOOT ASSY-HAND PUMP	1	
		ATTACHING PARTS		
-25	AN509-10R6	SCREW	3	
		---*---		
-26	AN919-2D	UNION	1	
	MS28778-3	PACKING	1	
-27	2280001-4	LINE ASSY GEAR DOWN	1	
-28	AN804D4	TEE	1	
	AN924-4D	NUT	1	
	AN960PD716	WASHER	1	
-29	2280001-24	LINE ASSY GEAR DOWN	1	
-30	AN832-4D	UNION	3	
	AN924-4D	NUT	3	
	AN960PD716	WASHER	3	
-31	2280001-3	LINE ASSY GEAR UP	1	
-32	2280001-9	LINE ASSY GEAR UP	1	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
158 -33	SEE FIG 165	ACTUATOR ASSY-DOWN LOCK	2	
		ATTACHING PARTS		
-34	AN4-17A	BOLT	2	
	AN960PD416	WASHER	2	
		---*---		
-35	AN4-17A	BOLT	2	
	MS35335-33	WASHER	4	
	AN315C4R	NUT	2	
-36	AN921-4D	ELBOW	2	
	MS28778-4	PACKING	2	
	AN924-4D	NUT	2	
-37	2280001-10	LINE ASSY GEAR UP	1	
-38	2280001-23	LINE ASSY GEAR UP	1	
-39	MS21919DG4	CLAMP	4	
	MS21044N3	NUT	2	
	AN520-10R6	SCREW	2	
-40	AN834-4D	TEE	2	
	MS28778-4	PACKING	2	
	AN924-4D	NUT	2	
-41	2280001-12	LINE ASSY GEAR UP	1	
-42	2280001-11	LINE ASSY GEAR UP	1	
-43	AN921-4D	ELBOW	4	
	MS28778-4	PACKING	4	
	AN924-4D	NUT	4	
-44	SEE FIG 164	ACTUATOR ASSY-MAIN GEAR	2	
-45	2280001-2	LINE ASSY GEAR DOWN LH	1	
-46	2280001-1	LINE ASSY GEAR DOWN RH	1	
-47	2280001-26	LINE ASSY GEAR DOWN	1	

A---R182 & TR182 SERIAL R18200584 & ON
FR182 SERIAL FR18200021 & ON
B---R182 & TR182 SERIAL R18200584 THRU R18200924
FR182 SERIAL FR1820021 THRU FR18200045
C---R182 & TR182 SERIAL R18200925 & ON
FR182 SERIAL FR18200046 & ON

Hydraulic System (Cont)

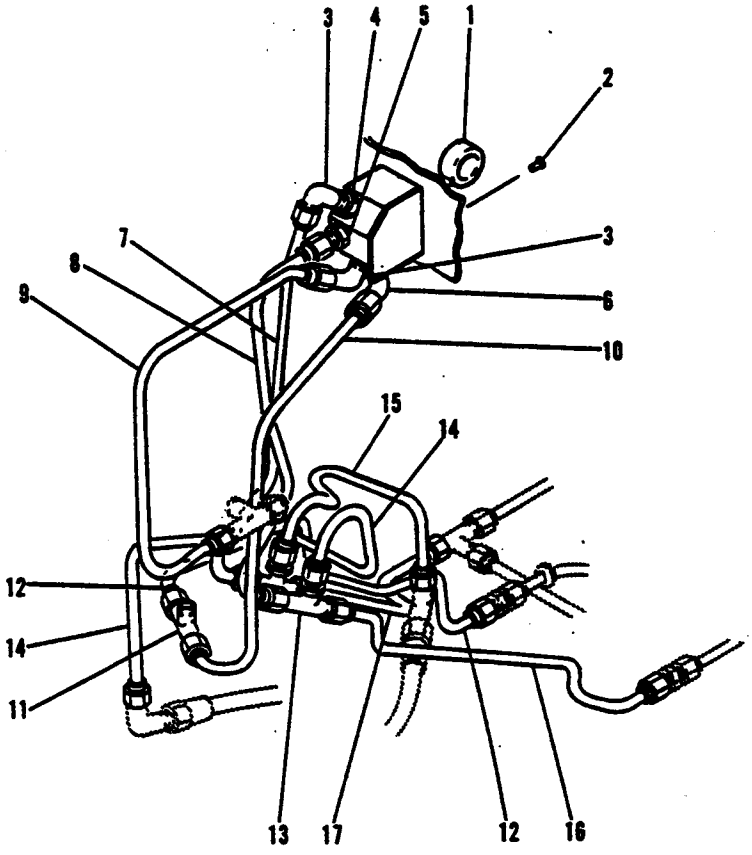
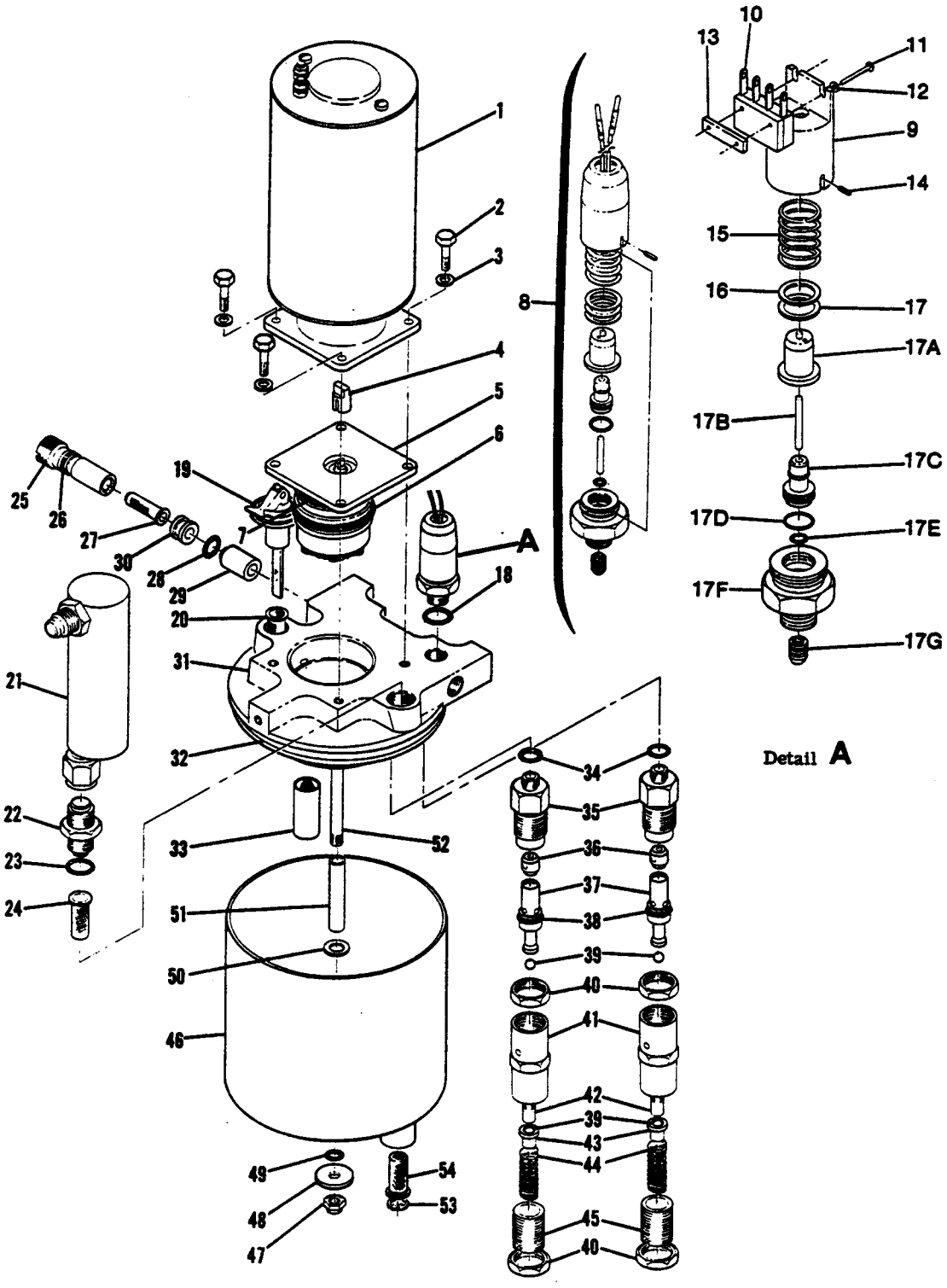


Figure 159. Hydraulic Selector Valve & Lines Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
159 -		HYDRAULIC SELECTOR VALVE & LINES INSTALLATION	NP	
- 1	SEE FIG 166	HYDRAULIC SELECTOR VALVE ASSY	1	
		ATTACHING PARTS		
- 2	AN507-1032R7	SCREW	3	F
	NAS1351-3-6	SCREW	3	G
		---*---		
- 3	AN921-4D	ELBOW	2	
	MS28778-4	PACKING	2	
- 4	AN924-4D	NUT	2	
- 5	AN815-4D	UNION	1	
	MS28778-4	PACKING	1	
- 6	AN921-5D	ELBOW	1	
	S2490-5	ELBOW ALT	1	
	MS28778-5	PACKING	1	
	AN924-5D	NUT	1	
- 7	2280001-6	LINE ASSY-GEAR DOWN	1	
- 8	2280001-7	LINE ASSY-GEAR UP	1	
- 9	2280001-13	LINE ASSY-PRESSURE	1	
-10	2280001-15	LINE ASSY-RETURN	1	A
	2280001-28	LINE ASSY-RETURN	1	B
-11	AN834-5D	TEE	1	
	MS28778-5	PACKING	1	
	AN924-5D	NUT	1	
-12	2280001-25	LINE ASSY-HP SUCTION	1	A
	2280001-30	LINE ASSY-HP SUCTION	1	C
	2280001-32	LINE ASSY-HP SUCTION	1	E
-13	AN834-4D	TEE	2	
	AN924-4D	NUT	2	
	AN960PD716	WASHER	2	
-14	2280001-22	LINE ASSY-GEAR UP	1	
-15	2280001-21	LINE ASSY-GEAR DOWN	1	
-16	2280001-8	LINE ASSY-GEAR UP	1	D
	2280001-33	LINE ASSY-GEAR UP	1	E
-17	2280001-5	LINE ASSY-GEAR DOWN	1	D
	2280001-34	LINE ASSY-GEAR DOWN	1	C

A---R182 SERIAL R18200001 THRU R18200583
FR182 SERIAL FR18200001 THRU FR18200020
B---R182 & TR182 SERIAL R18200584 & ON
FR182 SERIAL FR18200021 & ON
C---R182 & TR182 SERIAL R18200584 THRU R18201798
FR182 SERIAL FR18200021 THRU FR18200070
D---R182 & TR182 SERIAL R18200001 THRU R18201798
FR182 & TR182 SERIAL FR18200001 THRU FR18200070
E---R182 & TR182 SERIAL R18201799 & ON
F---R182 SERIAL R18200001 THRU R18201928
TR182 SERIAL R18200584 THRU R18201928
G---R182 & TR182 SERIAL R18201929 & ON

Hydraulic System (Cont)



R182 SERIAL R18200001 THRU R18200583
FR182 SERIAL FR18200001 THRU FR18200020

Figure 160. Hydraulic Power Pack Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
160 -	9881110-1	HYDRAULIC POWER PACK ASSY	1	A
- 1	1280811-1	MOTOR ASSY-POWER PACK	1	
		ATTACHING PARTS		
- 2	AN3-6A	BOLT	3	
- 3	AN960PD10	WASHER	3	
		---*---		
- 4	1280824-1	COUPLING-PUMP	1	
- 5	1280823-2	PUMP ASSY-POWER PACK	1	
- 6	MS28775-129	PACKING	1	
	S1628-129	RING-BACK UP	1	
- 7	MS28775-130	PACKING	1	
	S1628-130	RING-BACK UP	1	
- 8	*	SWITCH ASSY-PRESSURE FSO 9880710-1	NP	
	9880710-1	SWITCH ASSY-PRESSURE	1	
- 9	9880707-1	HOUSING-PRESSURE SWITCH	1	
-10	16-530004	SWITCH LITW	1	
		ATTACHING PARTS		
-11	AN515-2R8	SCREW	2	
-12	AN936A2	WASHER	2	
-13	9880704-2	PLATE	1	
		---*---		
-14	MS16562-2	PIN	1	
-15	LC051G3	SPRING LSCI	1	
-16	S1358-7	WASHER	AR	
-17	S1358-8	WASHER	AR	
-17A	9880708-1	STOP	1	
-17B	H2300	ROLLER-NEEDLE TOCO	1	
-17C	9880709-1	GUIDE	1	
-17D	MS28778-3	PACKING	1	
-17E	RL00218	SEAL FLOR	1	
-17F	9880502-1	FITTING	1	
-17G	S4	SNUBBER ACA	1	
-18	MS28778-4	PACKING	1	
-19	1280813-1	DIPSTICK-HYDRAULIC POWER PACK	1	
-20	1280809-4	SCREEN ASSY	1	
-21	1280123-1	RESERVOIR ASSY	1	
-22	AN815-6D	UNION	1	
-23	MS28778-6	PACKING	1	
-24	1280809-5	SCREEN ASSY	1	
-25	1280817-6	RETAINER	1	
-26	MS28775-012	PACKING	1	
	S1628-012	RING-BACK UP	1	
-27	1280812-1	FILTER ASSY-POWER PACK	1	
-28	MS28775-012	PACKING	1	
-29	S2059-3	CHECK VALVE	1	
-30	1280817-3	SPACER-CHECK VALVE	1	
-31	9881111-1	BODY-HYDRAULIC POWER PACK	1	
-32	MS28775-247	PACKING	1	
-33	1280809-1	SCREEN ASSY	1	
-34	MS28778-3	PACKING	1	
	1280835-1	RELIEF VALVE ASSY	1	
	1280835-2	THERMAL RELIEF VALVE ASSY	1	
-35	1280832-1	ADAPTER	1	
-36	1280831-1	ORFICE	1	
-37	1280837-1	POPPET ASSY	1	
-38	MS28775-012	PACKING	1	
-39	S272-5	BALL	2	
-40	1280825-2	NUT	2	
-41	1280833-1	HOUSING	1	
-42	1280834-3	PISTON	1	
-43	1280834-4	SPRING GUIDE	1	
-44	9881600-2	SPRING	1	
-45	1280836-2	ADJUSTMENT SCREW	1	

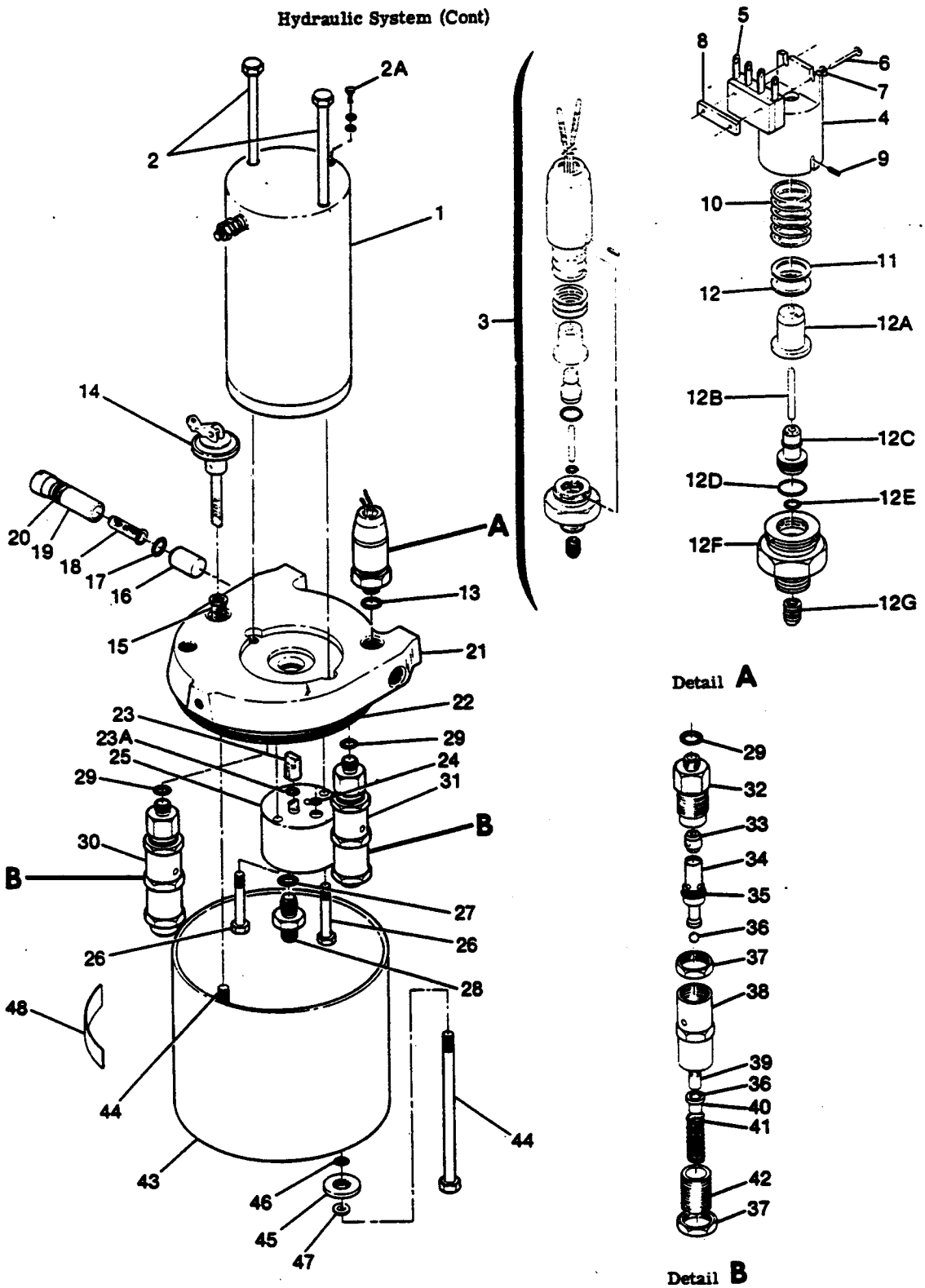
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FIGURE AND INDEX NO.	PART NUMBER	1 2 3 4 5 6 7 DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
160 -46	1280806-1	RESERVOIR ASSY-POWER PACK	1	
		ATTACHING PARTS		
-47	MS21042L4	NUT	1	
-48	1280818-1	WASHER-RESERVOIR	1	
-49	MS28778-2	PACKING	1	
-50	AN960PD416	WASHER	1	
-51	NAS43DD4-120	SPACER	1	
-52	1280820-1	STUD-RESERVOIR	1	
		---*---		
-53	MS16625-1043	RETAINING RING	1	
-54	1280809-5	SCREEN ASSY	1	
		NOTE. *THIS SWITCH NO LONGER AVAILABLE FOR SPARES-ORDER 9880710-1.		
		A---R182 SERIAL R18200001 THRU R18200583 FR182 SERIAL FR18200001 THRU FR18200020		

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
161 -	9881124-1		HYDRAULIC POWER PACK ASSY	1	A
- 1	9881128-1		MOTOR ASSY-POWER PACK WEU 9881141-1	1	D
	9881141-1	%	MOTOR ASSY-POWER PACK	1	E
			ATTACHING PARTS		
- 2	AN4H-63A		BOLT	2	
			---*---		
- 2A	AN4-3A		BOLT	1	H
	AN935-416		WASHER	1	H
	AN960-416L		WASHER	1	H
- 3		*	SWITCH ASSY-PRESSURE FSO 9880710-1	NP	B
	9880710-1		SWITCH ASSY-PRESSURE	1	C
- 4	9880707-1		HOUSING-PRESSURE SWITCH	1	
- 5	16-530004		SWITCH LITW	1	
			ATTACHING PARTS		
- 6	AN515-2R8		SCREW	2	
- 7	AN936A2		WASHER	2	
- 8	9880704-2		PLATE	1	
			---*---		
- 9	MS16562-2		PIN	1	
-10	LC051G3		SPRING LSCI	1	
-11	S1358-7		WASHER	AR	
-12	S1358-8		WASHER	AR	
-12A	9880708-1		STOP	1	
-12B	H2300		ROLLER-NEEDLE TOCO	1	
-12C	9880709-1		GUIDE	1	
-12D	MS28778-3		PACKING	1	
-12E	RL00218		SEAL FLOR	1	
-12F	9880502-1		FITTING	1	
-12G	S4		SNUBBER ACA	1	

CONTINUED ON NEXT PAGE

Hydraulic System (Cont)



R182 & TR182 SERIAL R18200584 & ON
FR182 SERIAL R18200021 THRU R18200070

Figure 161. Hydraulic Power Pack Assembly

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
161 -13	MS28778-4		PACKING	1	
-14	1280813-2		DIPSTICK	1	
-15	1280809-4		SCREEN ASSY	1	
-16	S2059-3		CHECK VALVE	1	
-17	MS28775-012		PACKING	1	
-18	1280812-1		FILTER ASSY-POWER PACK	1	
-19	1280817-6		RETAINER	1	
-20	MS28775-012		PACKING	1	
	S1628-012		BACK-UP RING	1	
-21	9881123-3		BODY ASSY-HYDRAULIC POWER PACK	1	
-22	MS28775-247		PACKING	1	
-23	9881142-1		COUPLING-HYDRAULIC PUMP	1	
-23A	MS28775-015		PACKING	1	
-24	MS28775-008		PACKING	1	
-25	9881130-1	%	PUMP ASSY-POWER PACK WEU 9881130-2	1	F
	9881130-2	%	PUMP ASSY-POWER PACK	1	G
			ATTACHING PARTS		
-26	AN3H15A		BOLT	2	F
	NAS6203-22H		BOLT USED WITH 9881130-2	2	G
			---*---		
-27	MS28778-4		PACKING	1	F
-28	1280223-2		FITTING	1	F
-29	MS28778-3		PACKING	2	
-30	1280835-1		VALVE ASSY-RELIEF 1800 PSI	1	
-31	1280835-2		VALVE ASSY-RELIEF 2200 PSI	1	
-32	1280832-1		ADAPTOR	1	
-33	1280831-1		ORFICE	1	
-34	1280837-1		POPPET ASSY	1	
-35	MS28775-012		PACKING	1	
-36	S272-5		BALL	2	
-37	1280825-2		NUT	2	
-38	1280833-1		HOUSING	1	
-39	1280834-3		PISTON	1	
-40	1280834-4		SPRING GUIDE	1	
-41	9881600-2		SPRING	1	
-42	1280836-2		ADJUSTMENT SCREW	1	
-43	9881122-1		RESERVOIR ASSY-POWER PACK	1	
			ATTACHING PARTS		
-44	AN4-43A		BOLT	2	
-45	1280818-1		WASHER	2	
-46	MS28778-2		PACKING	2	
-47	AN960-416L		WASHER	2	
			---*---		
-48	S2019-128		NAMEPLATE	1	

NOTE. *THIS SWITCH NO LONGER AVAILABLE FOR SPARES-ORDER 9880710-1.

NOTE. %WHEN INITIALLY ORDERING THIS PART FOR AIRPLANES PRIOR TO SERIAL R18201875 ALSO ORDER 9881142-1 COUPLING.

A---R182 & TR182 SERIAL R18200584 & ON
FR182 SERIAL FR18200021 THRU FR18200070
B---R182 & TR182 SERIAL R18200584 THRU R18201541
FR182 SERIAL FR18200021 THRU FR18200070
C---R182 & TR182 SERIAL R18201542 & ON
D---R182 & TR182 SERIAL R18200584 THRU R18201751
FR182 SERIAL FR18200021 THRU FR18200070
E---R182 & TR182 SERIAL R18201752 & ON
F---R182 & TR182 SERIAL R18200584 THRU R18201783
FR182 SERIAL FR18200021 THRU FR18200070
G---R182 & TR182 SERIAL R18201784 & ON
H---R182 & TR182 SERIAL R18201811 & ON

Hydraulic System (Cont)

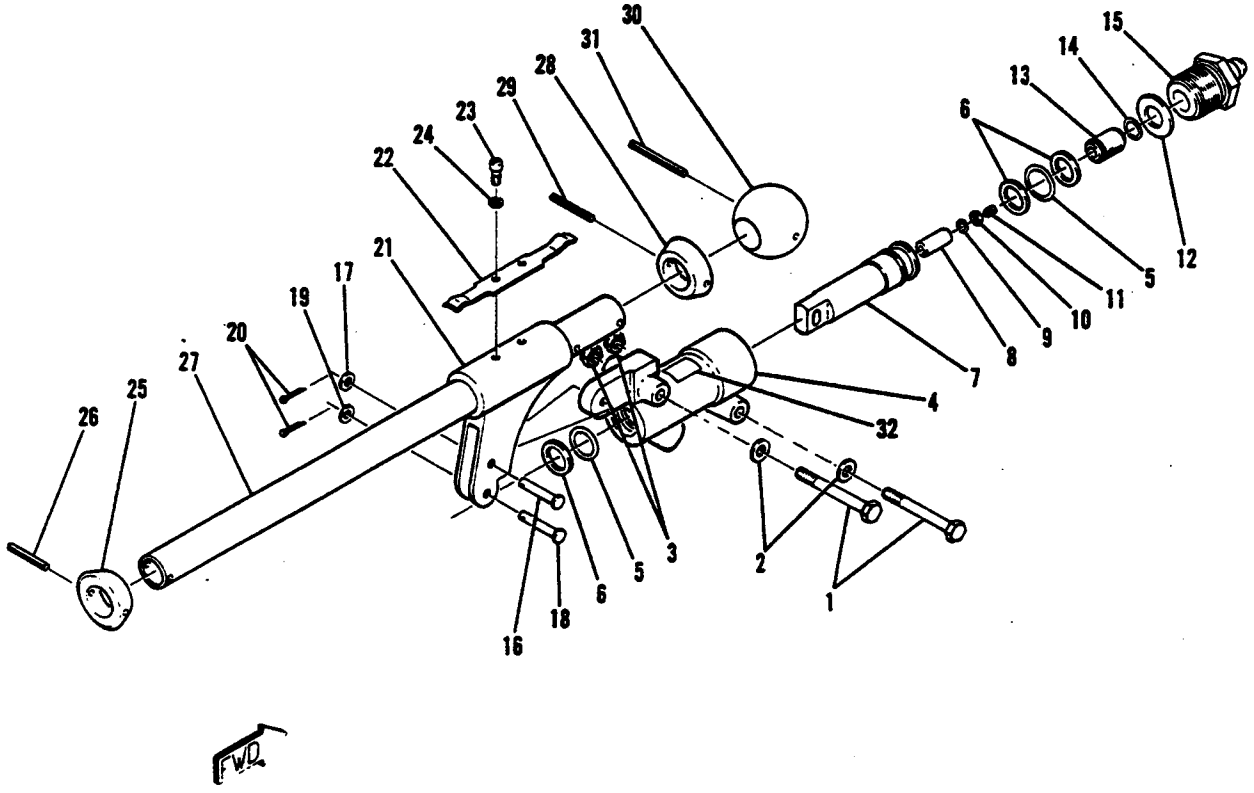


Figure 162. Emergency Hand Pump Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7 ›	UNITS PER ASSY	USABLE ON CODE
162 -	1280114-2	HAND PUMP ASSEMBLY-EMERGENCY	1	
		ATTACHING PARTS		
- 1	AN4-16A	BOLT	2	
- 2	AN960-416L	WASHER	2	
- 3	MS21042L4	NUT	2	
		---*---		
	2080006-1	BODY ASSY-HAND PUMP	1	
- 4	2080006-2	BODY-HAND PUMP	1	
- 5	MS28775-114	PACKING	2	
- 6	S1628-114	RING	3	
- 7	2080018-2	PISTON WEU 2080018-3	1	A
	2080018-3	PISTON	1	B
- 8	1458	VALVE KPC	1	
- 9	MS28775-008	PACKING	1	
-10	2080008-2	SPACER	1	
-11	2080019-1	SCREW-SET	1	
-12	S2394-1	WASHER	1	
-13	2080030-1	VALVE	1	
-14	MS28775-012	PACKING	1	
-15	2080009-1	END FITTING	1	
	2080007-1	FORK ASSY-HAND PUMP	1	
		ATTACHING PARTS		
-16	MS20392-2C27	PIN	1	
-17	AN960-10L	WASHER	1	
-18	MS2392-3C27	PIN	1	
-19	AN960-416L	WASHER	1	
-20	MS24665-132	COTTER PIN	2	
		---*---		
-21	2080007-2	FORK	1	
-22	2013069-1	SPRING	1	
		ATTACHING PARTS		
-23	AN500D6-3	SCREW	2	
-24	MS122028	WASHER	2	
		---*---		
-25	2080010-4	STOP	1	
		ATTACHING PARTS		
-26	NAS561P4-18	PIN	1	
		---*---		
	2080010-1	HANDLE ASSY-HAND PUMP	1	
-27	2080010-2	HANDLE	1	
-28	2080010-4	STOP	1	
		ATTACHING PARTS		
-29	NAS561P4-18	PIN	1	
		---*---		
-30	S2060-2	KNOB	1	
		ATTACHING PARTS		
-31	NAS561P4-22	PIN	1	
		---*---		
-32	S2019-115	NAMEPLATE	1	

A---R182 SERIAL R18200001 THRU R18202028
TR182 SERIAL R18200584 THRU R18202028
FR182 SERIAL FR18200001 THRU FR18200070
B---R182 & TR182 SERIAL R18202029 & ON

Hydraulic System (Cont)

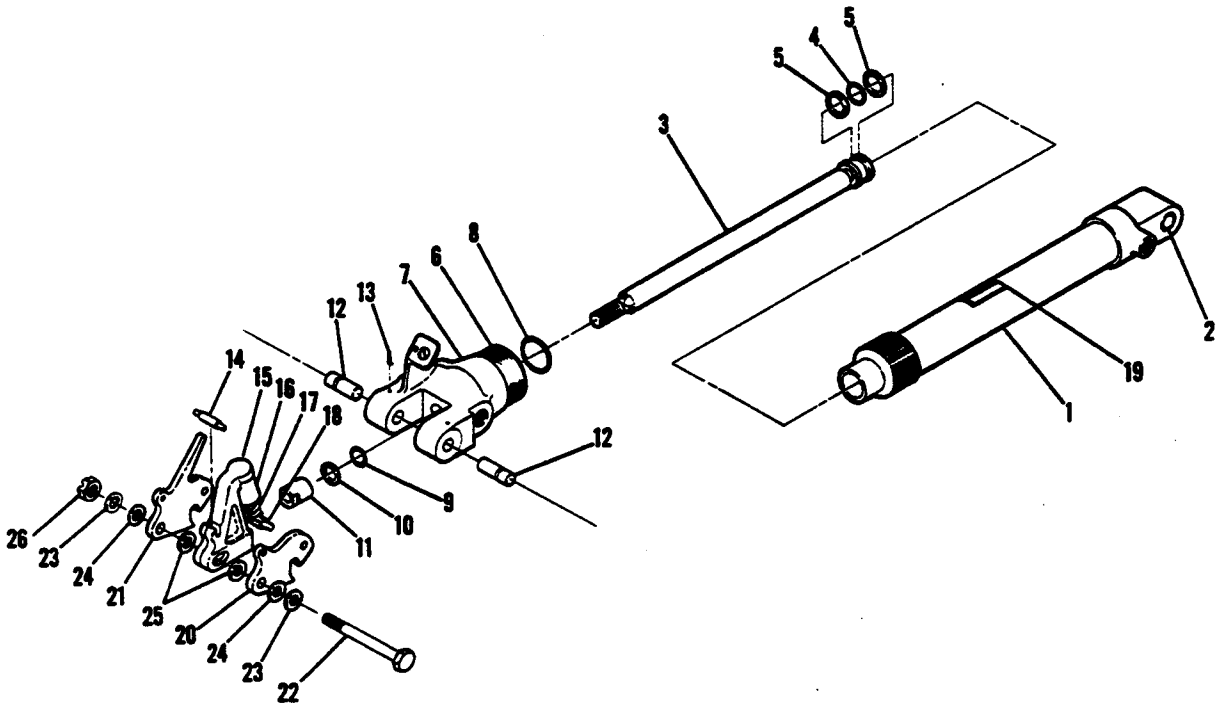


Figure 163. Nose Gear Actuator Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
163 -	1280514-9	ACTUATOR ASSEMBLY-NOSE GEAR	1	
- 1	1280240-2	CYLINDER	1	
- 2	1280241-4	BUSHING	1	
- 3	1280241-2	PISTON	1	
- 4	MS28775-114	PACKING	1	
- 5	S1628-114	RING-BACK UP	2	
- 6	1280241-3	NUT	1	
- 7	1280600-5	BEARING END	1	
- 8	MS28775-022	PACKING	1	
- 9	MS28775-112	PACKING	1	
-10	S1628-112	RING-BACK UP	1	
-11	9880506-1	NUT	1	
-12	1280209-1	PIN	2	
-13	MS16562-18	PIN-ROLL	2	
-14	1280210-1	CROSS BAR	1	
-15	1280234-5	ROD END	1	
-16	1280207-1	SHIELD	1	
-17	1280231-1	SPRING	1	
-18	9882024-1	GUIDE-SPRING	1	
-19	S2019-114	NAMEPLATE	1	
	1280514-200	KIT-ACTUATOR HOOK REPLACEMENT MATCHED SET	1	
-20		HOOK-LH	NP	
-21		HOOK-RH	NP	
-22	1280514-10	BOLT	1	
-23	AN960-616L	WASHER	2	
-24	1280514-5	WASHER	2	
-25	1280514-6	WASHER	2	
-26	AN320-6	NUT	1	

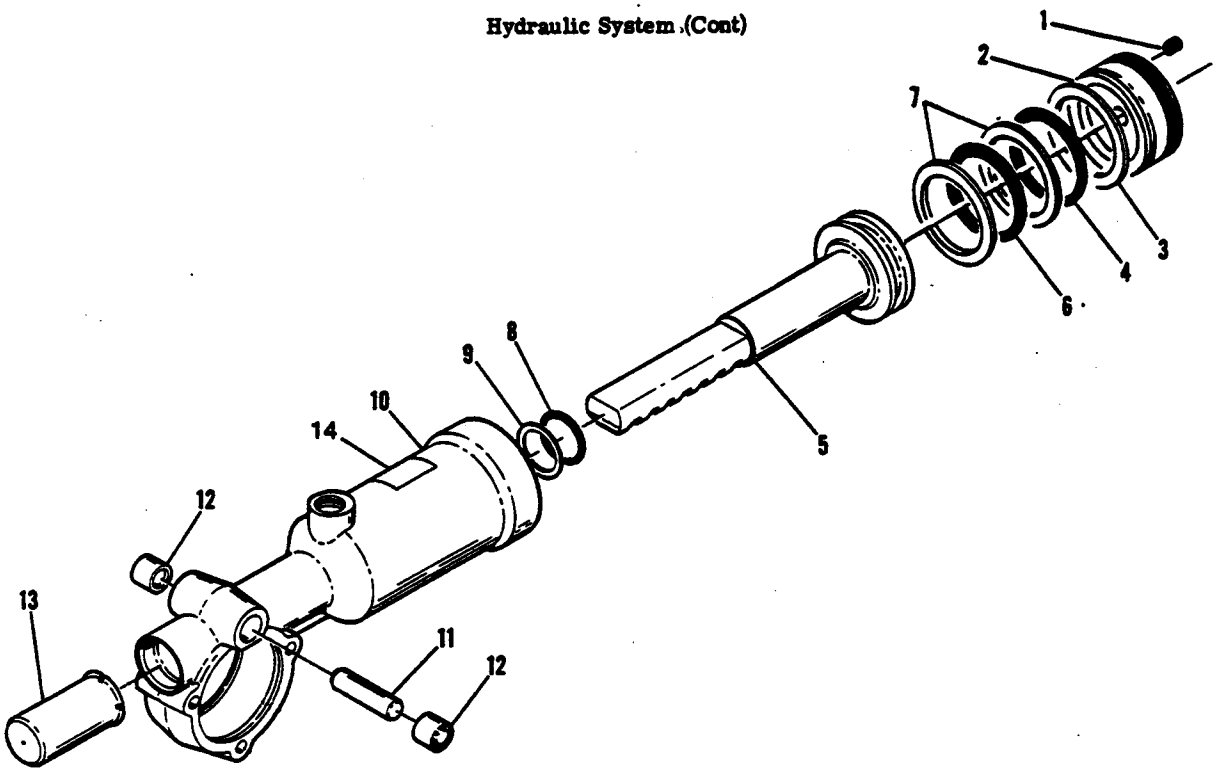


Figure 164. Main Gear Rotary Actuator Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
164 -	9882015-1	ACTUATOR ASSEMBLY-MAIN LANDING GEAR	2	A
	9882015-2	ACTUATOR ASSEMBLY-MAIN LANDING GEAR	1	B
- 1	AN565D1032H5	SET SCREW	1	
- 2	9882016-1	GLAND-END	1	
- 3	S1628-135	RING	1	
- 4	MS28775-135	PACKING	1	
- 5	9882001-2	PISTON-MAIN GEAR ACTUATOR	1	A
	9882004-1	PISTON-MAIN GEAR ACTUATOR	1	B
- 6	MS28775-225	PACKING	1	
- 7	S1628-225	RING	2	
- 8	MS28775-214	PACKING	1	
- 9	S1628-214	RING	1	
-10	1281001-2	BODY-ACTUATOR	1	A
	1281001-3	BODY-ACTUATOR	1	B
-11	1281019-1	ROLLER-PISTON	1	
-12	S1997C7-8	BEARING	2	
-13	1281021-3	CAP	1	
-14	S2019-121	NAMEPLATE	1	A
	S2019-131	NAMEPLATE	1	B

A---R182 SERIAL R18200001 THRU R18200476
FR182 SERIAL FR18200001 THRU FR18200010
B---R182 SERIAL R18200477 & ON
FR182 SERIAL FR18200011 & ON

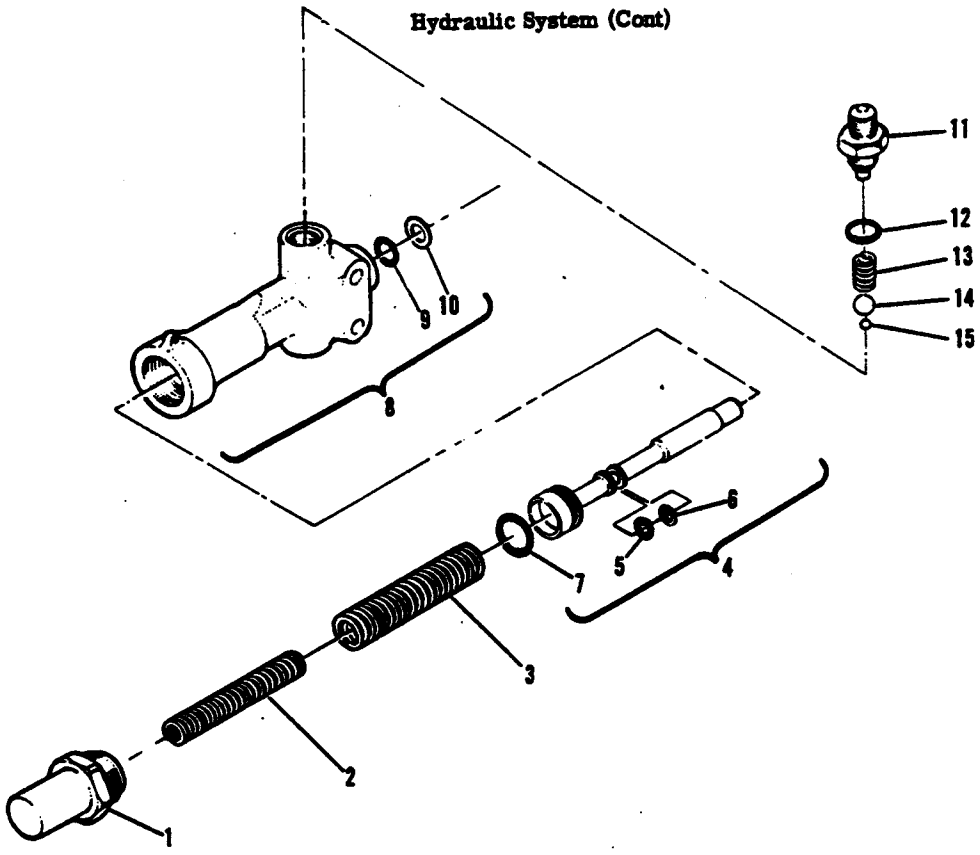


Figure 165. Downlock Actuator Assembly - Main Gear

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
165 -	1280504-2	DOWNLOCK ACTUATOR ASSEMBLY	2	
- 1	1280611-1	PLUG	1	
- 2	1280222-3	SPRING-INNER	1	
- 3	1280222-1	SPRING-OUTER	1	
- 4	1280504-201	PISTON & ROD ASSY	1	
- 5	MS28775-010	PACKING	1	
- 6	S1628-010	RING-BACK UP	1	
- 7	MS28775-113	PACKING	1	
- 8	1280504-200	BARREL & VALVE BODY ASSY	1	
- 9	MS28775-110	PACKING	1	
-10	S1628-110	RING-BACK UP	1	
-11	1280223-1	FITTING ASSY	1	
-12	MS28778-4	O RING	1	
-13	1280222-2	SPRING	1	
-14	S272-9	BALL	1	
-15	S272-5	BALL	1	
-16	S2019-9	NAMEPLATE	1	

Hydraulic System (Cont)

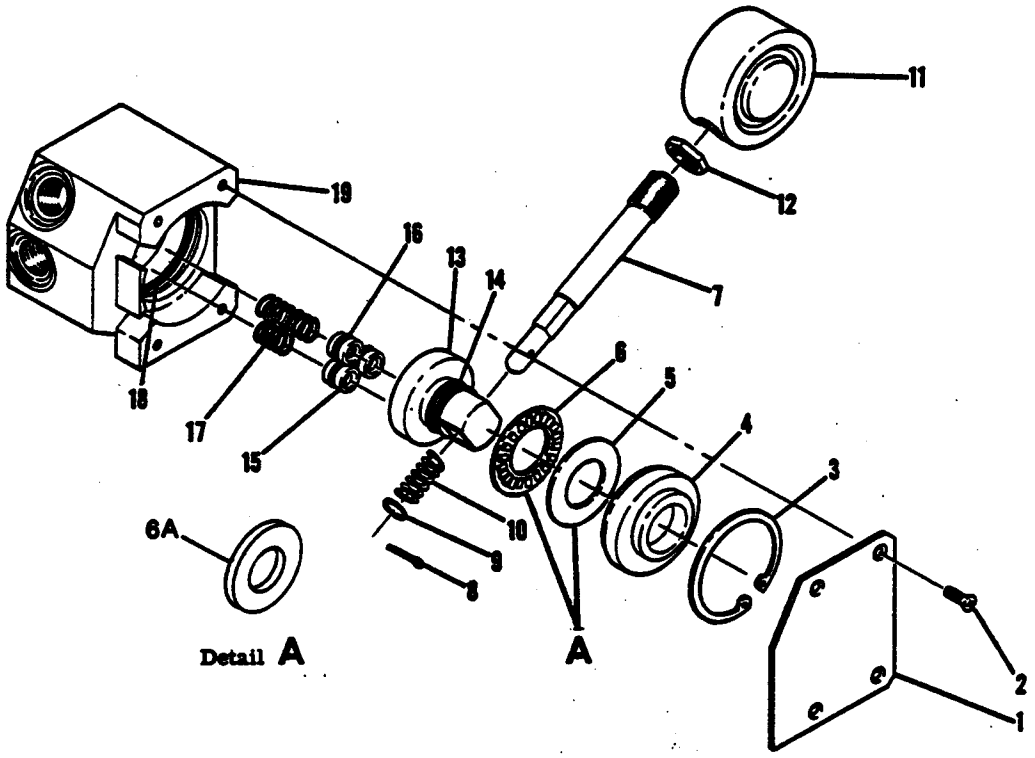
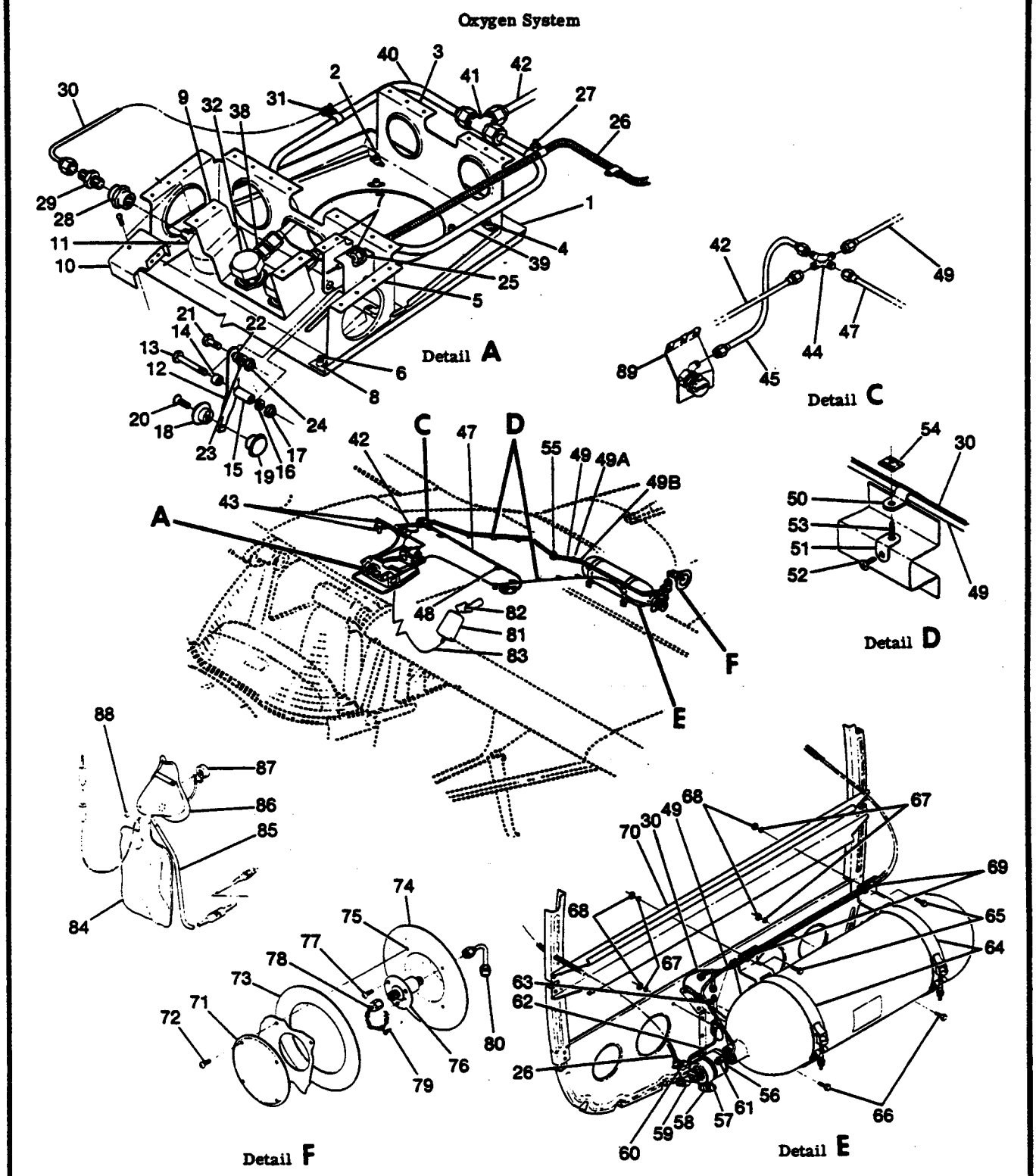


Figure 166. Gear Selector Valve Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
166 -	9881020-2	VALVE ASSEMBLY-GEAR SELECTOR	1	
- 1	9881023-1	COVER-HYDRAULIC SELECTOR VALVE	1	
		ATTACHING PARTS		
- 2	AN507-440R4	SCREW	4	
		---*---		
- 3	MS16625-1131	RING-RETAINING	1	
- 4	9881004-2	CAP	1	
- 5		RACE FSO 9881007-1 & 9881002-5	1	A
- 6		BEARING FSO 9881007-1 & 9881002-5	1	A
- 6A	9881007-1	WASHER	1	B
- 7	9881005-2	ROD-HYDRAULIC SELECTOR VALVE	1	
		ATTACHING PARTS		
- 8	MS24665-132	COTTER PIN	1	
- 9	S1450-4-5-032	WASHER	1	
-10	MS24585-C144	SPRING	1	
		---*---		
-11	0861233-2	KNOB-HYDRAULIC SELECTOR VALVE	1	
		ATTACHING PARTS		
-12	S2239-6	NUT	1	
		---*---		
-13		DISC ASSY FSO 9881002-5 & 9881007-1	1	A
	9881002-5	DISC ASSY	1	B
-14	MS28775-014	PACKING	1	
-15	9881003-1	SEAL	3	
-16	MS28775-008	PACKING	3	
-17	LC-038D-1	SPRING	3	
-18	MS28775-027	PACKING	1	
-19	9881021-1	BODY ASSY-HYDRAULIC SELECTOR VALVE	1	
	MS21209F1-15	INSERT	3	
		A---R182 & TR182 SERIAL R18200001 THRU R18201460 FR182 SERIAL FR18200001 THRU FR18200070 B---R182 & TR182 SERIAL R18201461 & ON		

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
167 -		OXYGEN SYSTEM INSTALLATION	NP	A
- 1	0711778-9	COVER-SPEAKER WITH OXYGEN	1	
		ATTACHING PARTS		
- 2	AN507-832R12	SCREW	5	
		---*---		
- 3	1211077-5	SUPPORT ASSY-SPEAKER	1	
- 4	NAS697A08	NUTPLATE	6	
- 5	1211076-2	BRACKET ASSY-SPEAKER COVER SUPPORT	1	
		ATTACHING PARTS		
- 6	AN515-8-8	SCREW	2	
		---*---		
- 7	1211089-2	BRACKET	2	
- 8	NAS696A08	NUTPLATE	2	
	NAS697A08	NUTPLATE	3	
- 9	1211054-3	BRACKET-OXYGEN OUTLET	1	
-10	1211048-1	SUPPORT-OXYGEN GAGE	1	D
	2210031-1	SUPPORT-OXYGEN GAGE	1	E
-11	C166010-0107	GAGE ASSY-OXYGEN PRESSURE	1	D
	C166010-0103	BEZEL	1	
	C166010-0109	GAGE ASSY-OXYGEN PRESSURE	1	E
	C166010-0102	GAGE	1	
-12	1211090-1	LEVER	1	
		ATTACHING PARTS		
-13	AN3-13A	BOLT	1	
-14	NAS43DD3-13	SPACER	1	
-15	NAS43DD3-45	SPACER	1	
-16	AN960-10	WASHER	1	
-17	MS21044N3	NUT	1	
		---*---		
-18	S1953-3	KNOB	1	
-19	S1953-1	KNOB ASSY	1	
		ATTACHING PARTS		
-20	AN507-440R8	SCREW	1	
		---*---		
-21	S2323-5	CLAMP	1	
-22	NAS43DD3-6	SPACER	1	
-23	AN960-10	WASHER	2	
-24	MS21044N3	NUT	1	
-25	S1283-1	NUT	2	
	AN960-10	WASHER	2	
-26	S1398-1	CONTROL WIRE 125.00 IN LG BKI REF. S1398-1-125.00	1	
	S1398-2	CONTROL HOUSING 119.0 IN LG BKI REF S1398-2-119.0	1	
-27	S1155-3	CLAMP	1	
	S1155-4	CLAMP	1	
	S1021Z10-8	SCREW	1	
	NAS446-4	NUT	1	
-28	AN910-1	COUPLING	1	
-29	0800045-11	NUT	1	
-30	S1722-145	LINE ASSY-PRESSURE GAGE TO REGULATOR	1	
-31	S1155-4	CLAMP	1	
	S1155-2	CLAMP	1	
	S1021Z10-8	SCREW	1	
	NAS446-4	NUT	1	
-32	C166006-0109	VALVE OUTLET-OXYGEN	4	B
	C166006-0201	VALVE OUTLET-OXYGEN	4	C
-33		DELETED		
-34		DELETED		
-35		DELETED		
-36		DELETED		
-37		DELETED		
-38	AN816-4B	NIPPLE-AFT PORT FWD OXYGEN OUTLETS	2	
	AN932C2	PLUG FWD PORT	4	
-39	1200417-51	LINE ASSY-LH OUTLET TO TEE	1	
-40	1200417-52	LINE ASSY-RH OUTLET TO TEE	1	
-41	AN824-4D	TEE	1	
-42	1200417-102	LINE ASSY-OXYGEN SUPPLY TEE TO CROSS	1	D
	1200417-115	LINE ASSY-OXYGEN SUPPLY TEE TO CROSS	1	E
-43	S1155-4	CLAMP-OXYGEN SUPPLY LINE RH SIDE	2	
	S1155-3	CLAMP-OXYGEN SUPPLY LINE LH SIDE	1	
	S1021Z8-8	SCREW	3	
-44	AN827-4D	CROSS	1	

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R182 & TR182 SERIAL R18200584 THRU R18201798
FR182 SERIAL FR18200021 THRU FR18200070

Figure 167. Oxygen System Installation

FIGURE AND INDEX NO.	PART NUMBER	1 2 3 4 5 6 7 DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
167 -45	1200417-100	LINE ASSY CROSS TO RH OXYGEN OUTLET	1	D
	1200417-119	LINE ASSY CROSS TO RH OXYGEN OUTLET	1	E
-46	MS20823-4B	ELBOW	2	
-47	1200417-101	LINE ASSY CROSS TO LH OXYGEN OUTLET	1	D
	1200417-120	LINE ASSY CROSS TO LH OXYGEN OUTLET	1	E
-48	S1155-4	CLAMP	2	
	S1021Z8-8	SCREW	2	
-49	1200417-105	LINE ASSY-OXYGEN SUPPLY CROSS TO UNION	1	
-49A	AN815-4D	UNION	1	
-49B	1200417-104	LINE ASSY-OXYGEN SUPPLY UNION TO CYLINDER	1	
-50	S1155-4	CLAMP USED WITH OXYGEN SUPPLY LINE	3	
	S1155-3	CLAMP USED WITH CONTROL CABLE	4	
		ATTACHING PARTS		
-51	AN743-12	BRACKET	1	
-52	S1022Z8-8	SCREW	1	
-53	S1022Z8-10	SCREW	1	
-54	NAS446-4	NUT	1	
		---*---		
	S2209-1	TIE-OXYGEN SUPPLY & PRESSURE LINES	AR	
-55	MS35489-14S	GROMMET	1	
	C166001-0601	CYLINDER & REGULATOR ASSY	1	
-56	C166002-0401	REGULATOR ASSY	1	
	12-4862	PLUG	1	
	AN932C2	PLUG	1	
-57	91-8000AC	BRACKET ASSY ZEPA	1	
		ATTACHING PARTS		
-58	16-2000C	BOLT ZEPA	1	
	97NNTB-048	NUT ZEPA	1	
		---*---		
-59	10-8001C	NUT ZEPA	1	
	168375C	SETSCREW ZEPA	1	
-60	10-8001C	NUT ZEPA	1	
	168500C	SETSCREW ZEPA	1	
	ZF604	ADAPTOR INSTALLED IN HIGH PRESSURE SAFETY PORT ZEPA	1	
-61	AN816-4D	NIPPLE	1	
-62	S1723-10	LINE ASSY REGULATOR TO TEE	1	
-63	S1724-1	TEE	1	
	S1520-1	CAP USED WHEN BOTTLE NOT INSTALLED	1	
-64	C166007-0105	BRACKET ASSY-CYLINDER MOUNT	2	
		ATTACHING PARTS		
-65	AN3-6A	BOLT-UPPER	1	
-66	AN3-5A	BOLT-LOWER	1	
-67	AN960-10	WASHER	2	
-68	MS21044N3	NUT	2	
		---*---		
-69	MS21919DG4	CLAMP	2	
-70	2201007-1	SUPPORT	1	
-71	1200429-12	COVER-FILLER ACCESS	1	
		ATTACHING PARTS		
-72	AN515-6R6	SCREW	4	
		---*---		
-73	1200429-13	SPACER	1	
-74	1200429-15	ADAPTOR ASSY	1	
-75	NAS697A08	NUTPLATE	4	
	NAS697A06L	NUTPLATE	3	
-76	C166008-0101	FILLER VALVE ASSY	1	
		ATTACHING PARTS		
-77	AN515-8R8	SCREW	3	
		---*---		
-78	S1520-1	CAP & CHAIN ASSY	1	
	C166008-0103	O-RING REPAIR KIT	1	
-79	S1021A4-6	SCREW	1	
-80	S1721-3	LINE ASSY FILLER VALVE TO TEE	1	

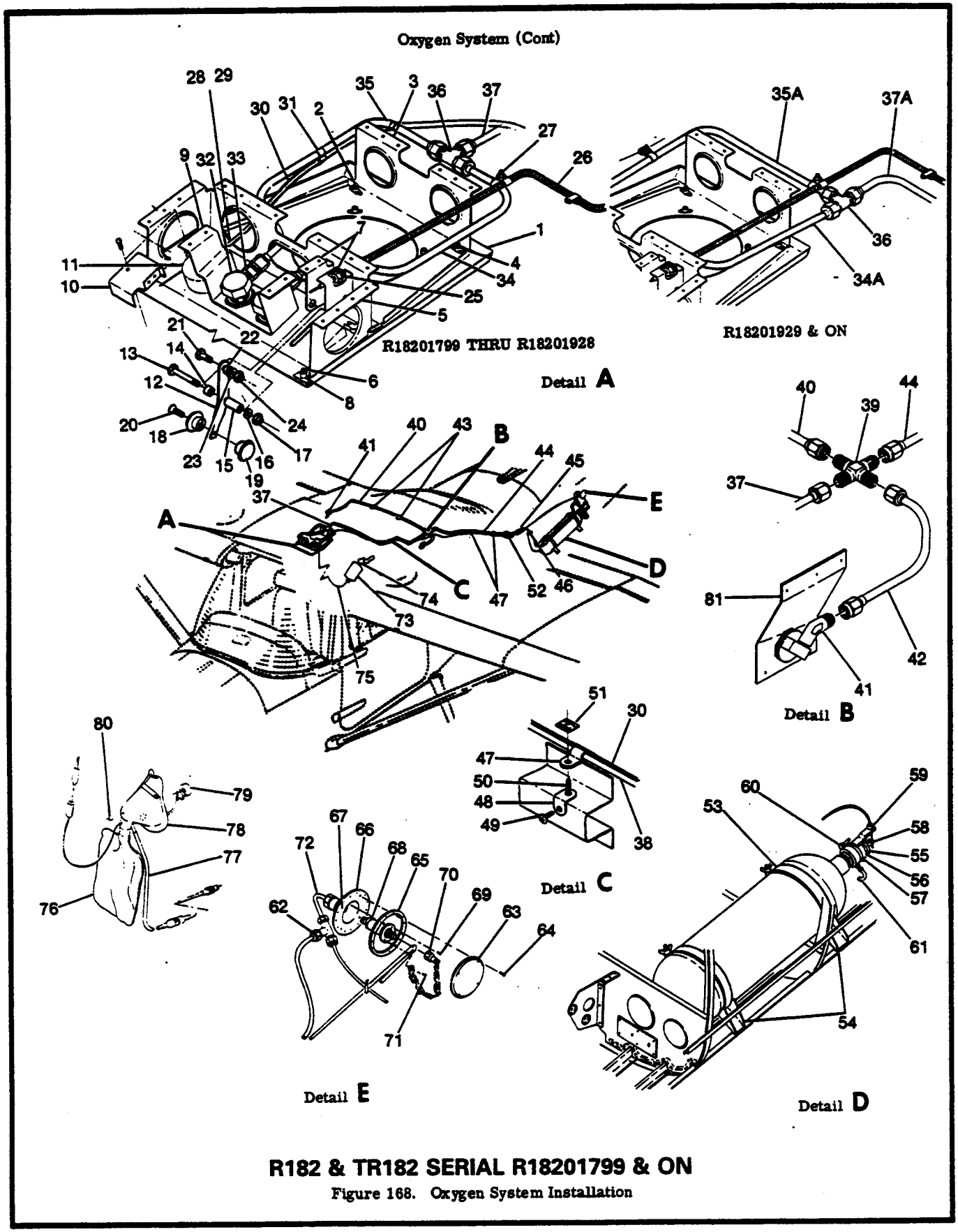
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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
167 -81	C166005-0204	MASK & LINE ASSY-PASSENGER R182, FR182 & TR182	3	B
	C166005-0208	MASK & LINE ASSY-PASSENGER R182 & TR182	3	F
	C166005-0605	MASK & LINE ASSY-PASSENGER TR182	3	G
-82	C166005-0205	MASK ASSY R182, FR182, & TR182	1	H
	C166009-0701	MASK ASSY TR182 ONLY	1	G
-83	C166005-0504	LINE & FITTING ASSY-PASSENGER 8,000 TO 14,000 FT R182, FR182 & TR182	1	B
	C166005-0607	LINE ASSY-PASSENGER 8,000 TO 14,000 FT R182 & TR182	1	F
	C166005-0606	LINE ASSY-PASSENGER 14,000 TO 22,000 FT TR182 ONLY	1	G
-84	C166005-0707	MASK & LINE ASSY-PILOT WITH MICROPHONE R182, FR182 & TR182	1	B
	C166005-0608	MASK & LINE ASSY-PILOT WITH MICROPHONE R182 & TR182	1	F
	C166005-0609	MASK & LINE ASSY-PILOT WITH MICROPHONE TR182 ONLY	1	G
-85	C166005-0705	LINE ASSY 14,000 TO 22,000 FT R182, FR182 & TR182	1	B
	C166005-0606	LINE ASSY 14,000 TO 22,000 FT R182 & TR182	1	F
	C166005-0603	LINE ASSY 22,000 TO 30,000 FT TR182 ONLY	1	G
-86	C166005-0703	MASK ASSY	1	
-87	64881-00	MICROPHONE	1	
-88	2736	NUT	1	
	C800030-19	CASE ASSY-OXYGEN MASK NOT ILLUSTRATED	1	
-89	2211077-1	BRACKET-OXYGEN OUTLET	2	D
	0711829-5	BRACKET ASSY-AIR VENT OUTBOARD RH	1	E
	0711829-6	BRACKET ASSY-AIR VENT OUTBOARD LH	1	E

A---R182 & TR182 SERIAL R18200584 THRU R18201798
FR182 SERIAL FR18200021 THRU FR18200070
B---R182 & TR182 SERIAL R18200584 THRU R18201181
FR182 SERIAL FR18200021 THRU FR18200070
C---R182 & TR182 SERIAL R18201182 THRU R18201798
D---R182 & TR182 SERIAL R18200584 THRU R18201313
FR182 SERIAL FR18200021 THRU FR18200045
E---R182 & TR182 SERIAL R18201314 THRU R18201798
FR182 SERIAL FR18200046 THRU FR18200070
F---R182 SERIAL R18201182 THRU R18201798
TR182 SERIAL R18201182 THRU R18201313
G---TR182 SERIAL R18201314 THRU R18201798
H---R182 SERIAL R18200584 THRU R18201798
FR182 SERIAL FR18200021 THRU FR18200070
TR182 SERIAL R18200584 THRU R18201313

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
168 -		OXYGEN SYSTEM INSTALLATION	NP	A
- 1	SEE FIG 171	COVER-SPEAKER WITH OXYGEN	1	
		ATTACHING PARTS		
- 2	AN507-832R12	SCREW	5	
		---*---		
- 3	1211077-5	SUPPORT ASSY-SPEAKER	1	
- 4	NAS697A08	NUTPLATE	6	
- 5	1211076-2	BRACKET ASSY-SPEAKER COVER SUPPORT	1	
		ATTACHING PARTS		
- 6	AN515-8R8	SCREW	2	
		---*---		
- 7	1211089-2	BRACKET	2	
- 8	NAS696A08	NUTPLATE	2	
	NAS697A08	NUTPLATE	2	
- 9	1211054-3	BRACKET-OXYGEN OUTLET	1	
-10	2210031-1	SUPPORT-OXYGEN GAGE	1	
-11	C166010-0109	GAGE ASSY-OXYGEN PRESSURE	1	
	C166010-0102	GAGE	1	
-12	1211090-1	LEVER	1	
		ATTACHING PARTS		
-13	AN3-13A	BOLT	1	
-14	NAS43DD3-13	SPACER	1	
-15	NAS43DD3-45	SPACER	1	
-16	AN960-10	WASHER	1	
-17	MS21044N3	NUT	1	
		---*---		
-18	S1953-3	KNOB	1	
-19	S1953-1	KNOB ASSY	1	
		ATTACHING PARTS		
-20	AN507-440R8	SCREW	1	
		---*---		
-21	S2323-5	CLAMP	1	
-22	NAS43DD3-6	SPACER	1	
-23	AN960-10	WASHER	2	
-24	MS21044N3	NUT	1	
-25	S1283-1	NUT	2	
	AN960-10	WASHER	2	
-26	S1398-1	CONTROL WIRE 145.00 IN LG BKI REF. S1398-1-145.00	1	
	S1398-2	CONTROL HOUSING 139.00 IN LG BKI REF S1398-2-139.00	1	
-27	S1155-3	CLAMP	1	
	S1155-4	CLAMP	1	
	S1021Z10-8	SCREW	1	
	NAS446-4	NUT	1	
-28	AN910-1	COUPLING	1	
-29	0800045-11	NUT	1	
-30	S1722-145	LINE ASSY-PRESSURE GAGE TO REGULATOR	1	
-31	S1155-4	CLAMP	1	
	S1155-2	CLAMP	1	
	S1021Z10-8	SCREW	1	
	NAS446-4	NUT	1	
-32	C166006-0201	VALVE OUTLET-OXYGEN	4	
-33	AN816-4B	NIPPLE-AFT PORT FWD OXYGEN OUTLETS	2	
	AN932C2	PLUG FWD PORT	4	
-34	1200417-51	LINE ASSY-LH OUTLET TO TEE	1	B
-34A	1200417-127	LINE ASSY-OXYGEN LH OUTLET TO TEE	1	C
-35	1200417-52	LINE ASSY-RH OUTLET TO TEE	1	B
-35A	1200417-128	LINE ASSY-OXYGEN RH OUTLET TO TEE	1	C
-36	AN824-4D	TEE	1	
-37	1200417-123	LINE ASSY-OXYGEN SUPPLY TEE TO CROSS	1	B
-37A	1200417-130	LINE ASSY-OXYGEN TEE TO CROSS	1	C
-38	S1155-4	CLAMP-OXYGEN SUPPLY LINE RH SIDE	2	
	S1155-3	CLAMP-OXYGEN SUPPLY LINE LH SIDE	1	
	S1021Z8-8	SCREW	3	
-39	AN827-4D	CROSS	1	
-40	1200417-119	LINE ASSY CROSS TO RH OXYGEN OUTLET	1	
-41	MS20823-4B	ELBOW	2	
-42	1200417-124	LINE ASSY-CROSS TO LH OXYGEN OUTLET	1	
-43	S1155-4	CLAMP	2	
	S1021Z8-8	SCREW	2	

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R182 & TR182 SERIAL R18201799 & ON

Figure 168. Oxygen System Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7 ›	UNITS PER ASSY	USABLE ON CODE
168 -44	1200417-126	LINE ASSY-OXYGEN SUPPLY CROSS TO UNION	1	
-45	AN815-4D	UNION	1	
-46	1200417-122	LINE ASSY-OXYGEN SUPPLY UNION TO CYLINDER	1	
	S2562-3	TUBING	1	
-47	S1155-4	CLAMP USED WITH OXYGEN SUPPLY LINE	3	
	S1155-3	CLAMP USED WITH CONTROL CABLE	4	
		ATTACHING PARTS		
-48	AN743-12	BRACKET	1	
-49	S1022Z8-8	SCREW	1	
-50	S1022Z8-10	SCREW	1	
-51	NAS446-4	NUT	1	
		---*---		
	S2209-1	TIE-OXYGEN SUPPLY & PRESSURE LINES	AR	
-52	MS35489-14S	GROMMET	1	
	C166001-0601	CYLINDER & REGULATOR ASSY	1	
		ATTACHING PARTS		
-53	S1664-2	CLAMP	2	
-54	2201093-2	SUPPORT-OXYGEN BOTTLE	4	
		---*---		
-55	C166002-0401	REGULATOR ASSY	1	
	12-4862	PLUG ZEPA	1	
	AN932-C2	PLUG	1	
-56	91-8000AC	BRACKET ASSY ZEPA	1	
		ATTACHING PARTS		
-57	16-2000C	BOLT ZEPA	1	
	97NNTB-048	NUT	1	
		---*---		
-58	10-8001C	NUT ZEPA	1	
	168375C	SETSCREW ZEPA	1	
-59	10-8001C	NUT ZEPA	1	
	168500C	SETSCREW	1	
	ZF604	ADAPTOR INST IN HIGH PRESSURE SAFTY PORT ZEPA	1	
-60	MS20822-4D	ELBOW	1	
-61	S1723-12	LINE ASSY-REGULATOR TEE	1	
-62	S1724-1	TEE	1	
	S1520-1	CAP USED WHEN BOTTLE NOT INSTALLED	1	
-63	1200429-12	COVER-FILLER ACCESS	1	
		ATTACHING PARTS		
-64	AN515-6R6	SCREW	4	
		---*---		
-65	1200429-13	SPACER	1	
-66	1200429-15	ADAPTOR ASSY	1	
-67	NAS697A08	NUTPLATE	4	
	NAS697A06L	NUTPLATE	3	
-68	C166008-0101	FILLER VALVE ASSY	1	
		ATTACHING PARTS		
-69	AN515-8R8	SCREW	3	
		---*---		
-70	S1520-1	CAP & CHAIN ASSY	1	
	C166008-0103	O-RING REPAIR KIT	1	
-71	S1021A4-6	SCREW	1	
-72	S1721-3	LINE ASSY FILLER VALVE TO TEE	1	
-73	C166005-0208	MASK & LINE ASSY-PASSENGER R182	3	
	C166005-0605	MASK & LINE ASSY-PASSENGER TR182	3	
-74	C166005-0205	MASK ASSY R182	1	
	C166009-0701	MASK ASSY TR182 ONLY	1	
-75	C166005-0607	LINE ASSY-PASSENGER 8,000 TO 14,000 FT R182	1	
	C166005-0606	LINE ASSY-PASSENGER 14,000 TO 22,000 FT TR182 ONLY	1	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	1 2 3 4 5 6 7 DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
168 -76	C166005-0608	MASK & LINE ASSY-PILOT WITH MICROPHONE R182	1	
	C166005-0609	MASK & LINE ASSY-PILOT WITH MICROPHONE TR182 ONLY	1	
-77	C166005-0606	LINE ASSY 14,000 TO 22,000 FT R182	1	
	C166005-0603	LINE ASSY 22,000 TO 30,000 FT TR182 ONLY	1	
-78	C166005-0703	MASK ASSY	1	
-79	64881-00	MICROPHONE	1	
-80	2736	NUT	1	
	C800030-19	CASE ASSY-OXYGEN MASK NOT ILLUSTRATED	1	
-81	0711829-5	BRACKET ASSY-AIR VENT OUTBOARD RH	1	
	0711829-6	BRACKET ASSY-AIR VENT OUTBOARD LH	1	
		A---R182 & TR182 SERIAL R18201799 & ON		
		B---R182 & TR182 SERIAL R18201799 THRU R18201928		
		C---R182 & TR182 SERIAL R18201929 & ON		

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
169 -		ELELECTRICAL EQUIPMENT INSTALLATION	NP	
- 1	S1831-1	SWITCH-COURTESY LIGHT	1	
		ATTACHING PARTS		
- 2	AN515-4R4	SCREW	2	
		---*---		
- 3	SEE FIG 174	COURTESY LIGHT INSTL	1	
- 4	SEE FIG 171	INSTRUMENT PANEL LIGHTING INSTL	1	
- 5	SEE FIG 176	CONSOLE COVER & LIGHTING INSTL	1	
- 6	1270733-2	DUAL WARNING UNIT-STALL & GEAR DOWN MOD 2	1	
		ATTACHING PARTS		
	AN515-6R8	SCREW	4	
		---*---		
- 7	S2041-50-1.6	RESISTOR-CIGAR LIGHTER	1	
		ATTACHING PARTS		
	AN515-4R5	SCREW	2	
	MS21044N04	NUT	2	
		---*---		
- 8	HHHA	HOLDER-IN LINE FUSE CIGAR LIGHTER BUS	1	
	SFE-7.5	FUSE-CIGAR LIGHTER BUS	1	
- 9	34002-55	TERMINAL BLOCK-NAV LIGHTS ENTC	1	
		ATTACHING PARTS		
	AN515-6R8	SCREW	2	
	AN936A6	WASHER	2	
	MS21044N06	NUT	2	
		---*---		
-10	34003-817	TERMINAL BLOCK-INSTRUMENT LIGHTS ENTC	1	
		ATTACHING PARTS		
	AN515-6R8	SCREW	2	
	AN936A6	WASHER	2	
	MS21044N06	NUT	2	
		---*---		
-10A	0760709-1	SUPPORT-TERMINAL BLOCK	1	K
	2213128-1	SUPPORT-TERMINAL BLOCK & LOW VACUUM SWITCH	1	L
		ATTACHING PARTS		
	AN515-6R6	SCREW	2	
	AN936A6	WASHER	2	
	MS21044N06	NUT	2	
		---*---		
-11	C593003-0101	SENSOR-OVERVOLTAGE	1	A
	TVA1315	CAPACITOR USE WITH C593003-0101	1	A
	C593003-0103	SENSOR-OVERVOLTAGE ALT	1	A
		ATTACHING PARTS		
	AN515-6R8	SCREW	2	
	MS21044N06	NUT	2	
		---*---		
-12	1570166-1	LIGHT DIMMING ASSY-TRANSISTORIZED	1	
	1570301-1	LIGHT DIMMING ASSY-TRANSISTORIZED USED ON POST LIGHTING	1	
		ATTACHING PARTS		
-13	AN520-10R6	SCREW	4	
	AN960-10L	WASHER	4	
		---*---		
-14	2N6576	TRANSISTOR 07688	2	
	2N6577	TRANSISTOR 07688 ALTERNATE	2	
	2N6576	TRANSISTOR 07688 USED ON POST LIGHTING	3	
	2N6577	TRANSISTOR 07688 USED ON POST LIGHTING ALTERNATE	3	
		ATTACHING PARTS		
-15	S1021Z6-8	SCREW	4	
	AN960-6L	WASHER	4	
	4004	SPACER 83330	4	
	314-1431-006-500	SPACER 74970 ALTERNATE	4	
		---*---		
-16	S1641-6	HOUSING SOCKET	1	
	S1641-9	HOUSING SOCKET USED ON POST LIGHTING	1	
-17	YZ2RN7T	SWITCH-LANDING GEAR WARNING WCS	1	K
	S2586-1	SWITCH-LANDING GEAR WARNING	1	L
		ATTACHING PARTS		
-18	AN515-6R16	SCREW	2	
-19	AN960-6	WASHER	4	
-20	MS21044N06	NUT	2	
		---*---		

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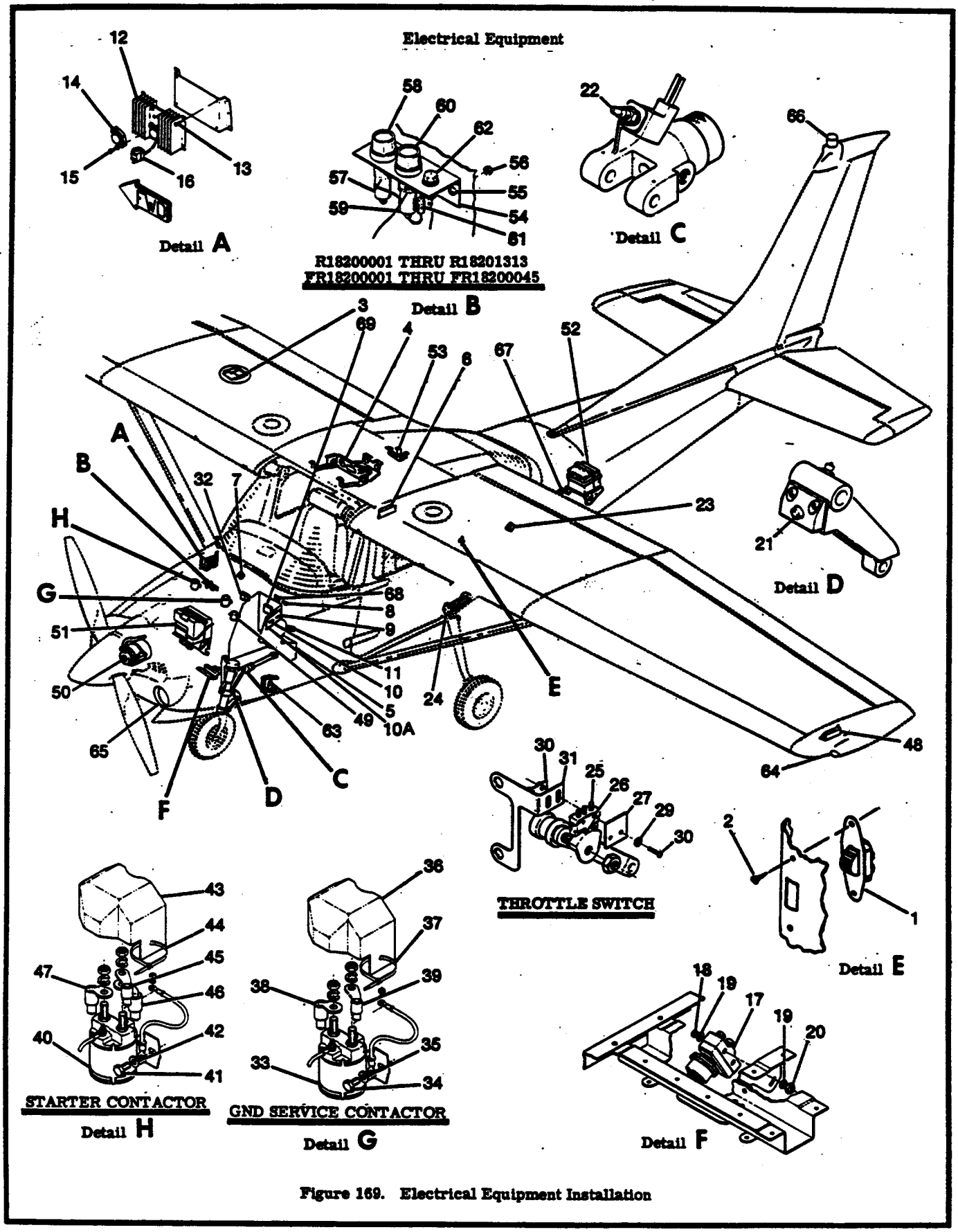


Figure 169. Electrical Equipment Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
169 -21	602EN67-6B	SWITCH-NOSE GEAR SQUAT MCS	1	
-22	S1377-1	SWITCH-NOSE GEAR DOWNLOCK	1	K
	S1377-2	SWITCH-NOSE GEAR DOWNLOCK	1	L
-23	SEE FIG 42	SWITCH-MAIN GEAR UP INDICATOR	1	
-24	SEE FIG 56	SWITCH-NOSE GEAR DOWNLOCK	1	
-25	S2327-1	SWITCH-THROTTLE WARNING	1	
		ATTACHING PARTS		
-26	S2327-2	ACTUATOR	1	
-27	1450020-1	INSULATOR	2	
-28	AN515-2R10	SCREW	2	
-29	AN936A2	WASHER	2	
-30	1560218-1	PLATE ASSY-NUT	1	
		---*---		
-31	SEE FIG 110	BRACKET-THROTTLE SWITCH SUPPORT	1	
-32	C611004-0102	REGULATOR-VOLTAGE	1	A
	C611005-0101	CONTROL UNIT-ALTERNATOR WEU C611005-0103	1	N
	C611005-0103	CONTROL UNIT-ALTERNATOR	1	P
		ATTACHING PARTS		
	AN4-6A	BOLT USED WITH C611005-0101 ONLY	3	N
	AN4 10A	BOLT USED WITH C611005-0103 ONLY	3	P
		---*---		
-33	S2475-1	CONTACTOR-GROUND SERVICE	1	C
		ATTACHING PARTS		
-34	AN3-3A	BOLT	2	C
-35	AN960-10	WASHER	2	C
		---*---		
-36	0712765-3	COVER-TERMINAL	1	C
		ATTACHING PARTS		
-37	S2209-2	TIE	2	C
		---*---		
-38	2270001PC7	CABLE-TO STARTER CONTACTOR	1	C
-39	2270001PC8	CABLE-TO RECEPTACLE	1	C
-40	S2443-1	CONTACTOR-STARTER	1	J
		ATTACHING PARTS		
-41	AN515-8R7	SCREW	2	
-42	AN960-10	WASHER	2	
		---*---		
-43	0712765-3	COVER-TERMINAL	1	
		ATTACHING PARTS		
-44	S2209-2	TIE	2	
		---*---		
-45	2270001PC7	CABLE-TO RECEPTACLE CONTACTOR	1	C
-46	2270001PA15	CABLE-TO BATTERY CONTACTOR	1	C
-47	2270001PA6	CABLE-TO STARTER	1	H
	2270001PA17	CABLE-TO STARTER	1	J
-48	C622008-0102	POWER SUPPLY-STROBE LIGHT	1	
		ATTACHING PARTS		
	AN520-10R7	SCREW	4	
		---*---		
	1620075-3	BRACKET ASSY-STROBE LIGHT POWER SUPPLY	2	
	NAS686A3K	NUTPLATE	2	
-49	S1577-1	CONTACTOR-POWER PACK	1	
		ATTACHING PARTS		
	AN3-3A	BOLT	2	
	AN960-4167	WASHER	2	
		---*---		
	1270717-1	DIODE ASSY-HYDRAULIC POWER PACK MOTOR	1	A
	1270717-2	DIODE ASSY-HYDRAULIC POWER PACK MOTOR	1	B
-50	SEE FIG 180	ALTERNATOR INSTL	1	
-51	SEE FIG 183	BATTERY INSTL	1	E
	SEE FIG 184	BATTERY INSTL	1	D
-52	SEE FIG 185	BATTERY INSTL	1	G
-53	SEE FIG 182	DOME LIGHT INSTL	1	C
-54	0712031-3	BRACKET-FUSE MOUNTING	1	F
		ATTACHING PARTS		
-55	AN5158R5	SCREW	2	F
-56	MS21044N3	NUT	2	F
		---*---		
-57	S1090-22	FUSE HOLDER-CLOCK	1	F
-58	S1090-23	CAP-FUSE	1	F
	S1091-1	FUSE-CLOCK	1	F

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FIGURE AND INDEX NO.	PART NUMBER	1 2 3 4 5 6 7 DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
169 -59	S1090-2	FUSE HOLDER-EXTERNAL POWER	1	F
-60	S1090-11	CAP-FUSE	1	F
	S1091-5	FUSE-EXTERNAL POWER	1	F
-61	X26263	RESISTOR-EXT POWER TRTA	1	F
-62	20H3P	DIODE-EXT POWER SATA	1	F
		ATTACHING PARTS		
	LN1032X	NUT-NYLON WECK	1	F
	S1438-2	WASHER-NYLON	1	F
		---*---		
	6F20D	DIODE-EXT POWER A.F.E. ALT	1	F
	1N1344A	DIODE-EXT POWER S.P.D. ALT	1	F
	43-1761	MOUNTING HARDWARE S.P.D. USED WITH 6F20D	1	F
-63	SEE FIG 178	EXTERNAL POWER RECEPTACLE	1	
-64	SEE FIG 4	STROBE LIGHT INSTL	1	
-65	SEE FIG 172	LANDING LIGHT INSTL	1	
-66	SEE FIG 175	FLASHING BEACON INSTL	1	
-67	SEE FIG 185	FUSE CLOCK & EXT POWER	1	C
-68	0570315-1	TERMINAL BOARD ASSY	1	B
		ATTACHING PARTS		
	AN515-8R10	SCREW	2	B
		---*---		
	0570316-1	COVER	1	B
		ATTACHING PARTS		
	S2303P2-4	SCREW	2	B
		---*---		
-69	C613001-0101	POWER SUPPLY-ELECTROLUMINESCENT PANEL	1	

A---R182 SERIAL R18200001 THRU R18200583
FR182 SERIAL FR18200001 THRU FR18200025
B---R182 & TR182 SERIAL R18200584 & ON
FR182 SERIAL FR18200026 & ON
C---R182 & TR182 SERIAL R18201314 & ON
FR182 SERIAL FR18200046 & ON
D---R182 SERIAL R18200508 THRU R18201313
TR182 SERIAL R18200584 THRU R18201313
E---R182 SERIAL R18200001 THRU R18200507
FR182 SERIAL FR18200001 THRU FR18200055
F---R182 SERIAL R18200001 THRU R18201313
TR182 SERIAL R18200583 THRU R18201313
FR182 SERIAL FR18200001 THRU FR18200045
G---R182 & TR182 SERIAL R18201314 & ON
FR182 SERIAL FR18200056 & ON
H---R182 & TR182 SERIAL R18200001 THRU R18201089
J---R182 & TR182 SERIAL R18201090 & ON
K---R182 SERIAL R18200001 THRU R18201928
TR182 SERIAL R18200584 THRU R18201928
L---R182 & TR182 SERIAL R18201929 & ON
M---R182 & TR182 SERIAL R18201799 & ON
N---R182 & TR182 SERIAL R18200584 THRU R18201989
FR182 SERIAL FR18200026 THRU FR18200070
P---R182 & TR182 SERIAL R18201990 & ON

Electrical Equipment (Cont)

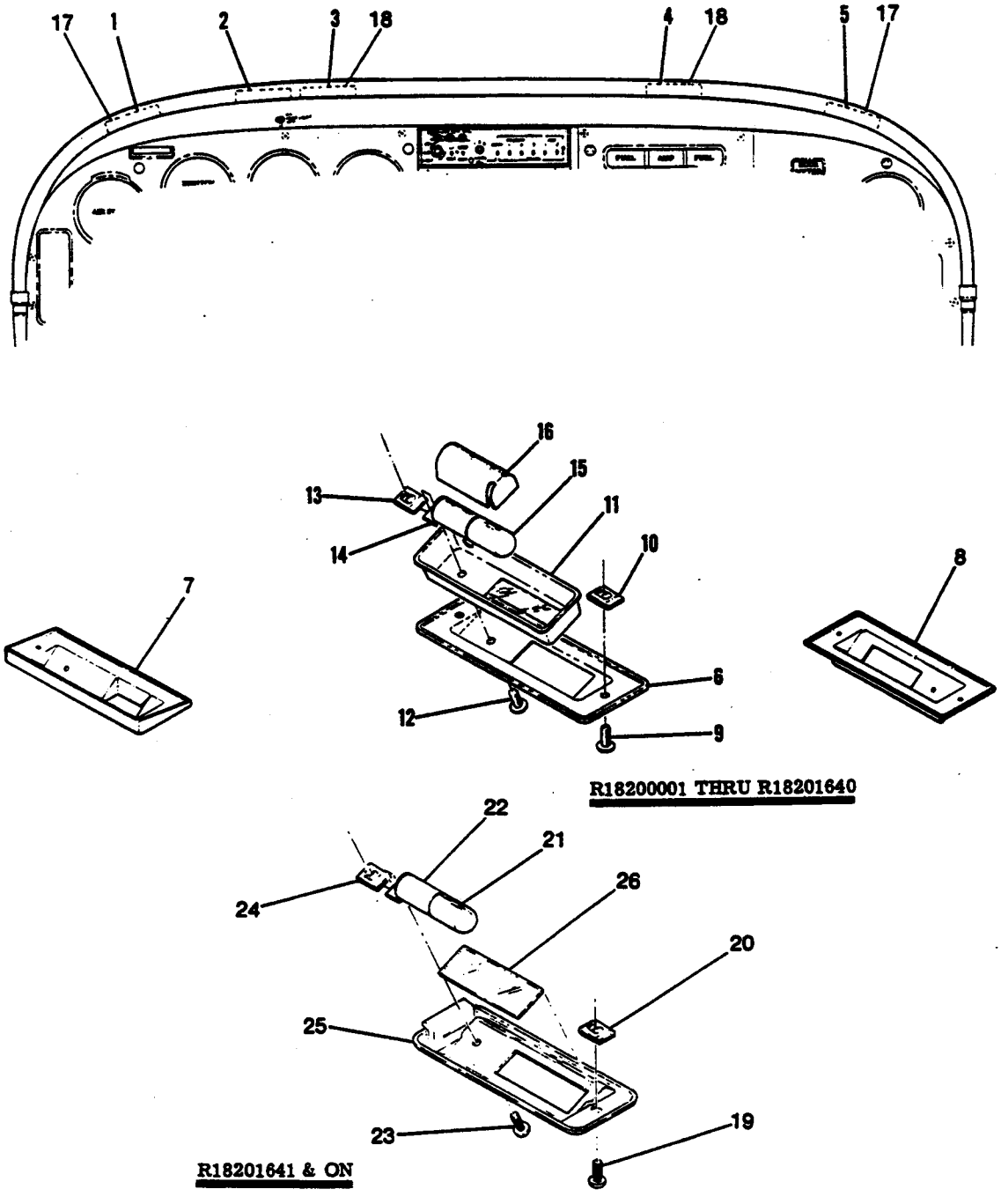


Figure 170. Instrument Panel Glareshield Lights Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
170 -		INSTRUMENT PANEL GLARESHIELD LIGHTS INSTALLATION	NP	
- 1	0713487-8	LIGHT ASSY-GLARESHIELD	1	A
- 2	0713487-4	LIGHT ASSY-GLARESHIELD APPROACH PLATE	1	
- 3	0713487-16	LIGHT ASSY-GLARESHIELD	1	A
- 4	0713487-2	LIGHT ASSY-GLARESHIELD	1	A
- 5	0713487-6	LIGHT ASSY-GLARESHIELD	1	A
- 6	0713487-11	COVER USED WITH 0713487-8	1	
- 7	0713487-10	COVER USED WITH 0713487-4	1	
- 8	0713487-14	COVER USED WITH 0713487-16	1	
	0713487-9	COVER USED WITH 0713487-2	1	
	0713487-12	COVER USED WITH 0713487-6	1	
		ATTACHING PARTS		
- 9	S1021Z4-8	SCREW	2	
	S1021Z6-10	SCREW USED WITH 0713487-10 ONLY	2	
-10	NAS488-5-3	NUT	2	
		---*---		
-11	1213319-13	LIGHT ASSY USED WITH 0713487-4 BLUE LENS	1	
	1213319-17	LIGHT ASSY USED WITH 0713487-2, -6 & -15 RED LENS	1	
	1213319-19	LIGHT ASSY USED WITH 0713487-8 RED LENS	1	
		ATTACHING PARTS		
-12	S1021Z4-6B	SCREW	1	
-13	NAS395-1-3	NUT	1	
		---*---		
-14	S2524-1	LAMP HOLDER	1	
	1570394-1	LAMP HOLDER ALT	1	
-15	MS25231-1829	LAMP-GLARESHIELD	1	
-16	1213321-2	REFLECTOR	1	
-17	1215179-2	LIGHT ASSY-GLARESHIELD	2	B
-18	1215179-1	LIGHT ASSY-GLARESHIELD	2	B
-19	S1021Z6-8B	SCREW	1	B
-20	NAS488-5-3	NUT	1	B
		---*---		
-21	S2244-1	BULB-GLARESHIELD LIGHT	1	
-22	S2524-1	LAMPHOLDER	1	
	1570394-1	LAMPHOLDER ALT	1	
		ATTACHING PARTS		
-23	S1021Z4-6B	SCREW	1	
-24	NAS395-1-3	NUT	1	
		---*---		
-25	1215178-2	HOUSING-LIGHT USE WITH 1215179-2	1	
	1215178-1	HOUSING-LIGHT USE WITH 1215179-1	1	
-26	1713084-7	LENS	1	
		A---R182 & TR182 SERIAL R18200001 THRU R18201640 FR182 SERIAL FR18200001 THRU FR18200070		
		B---R182 & TR182 SERIAL R18201641 & ON		

Electrical Equipment (Cont)

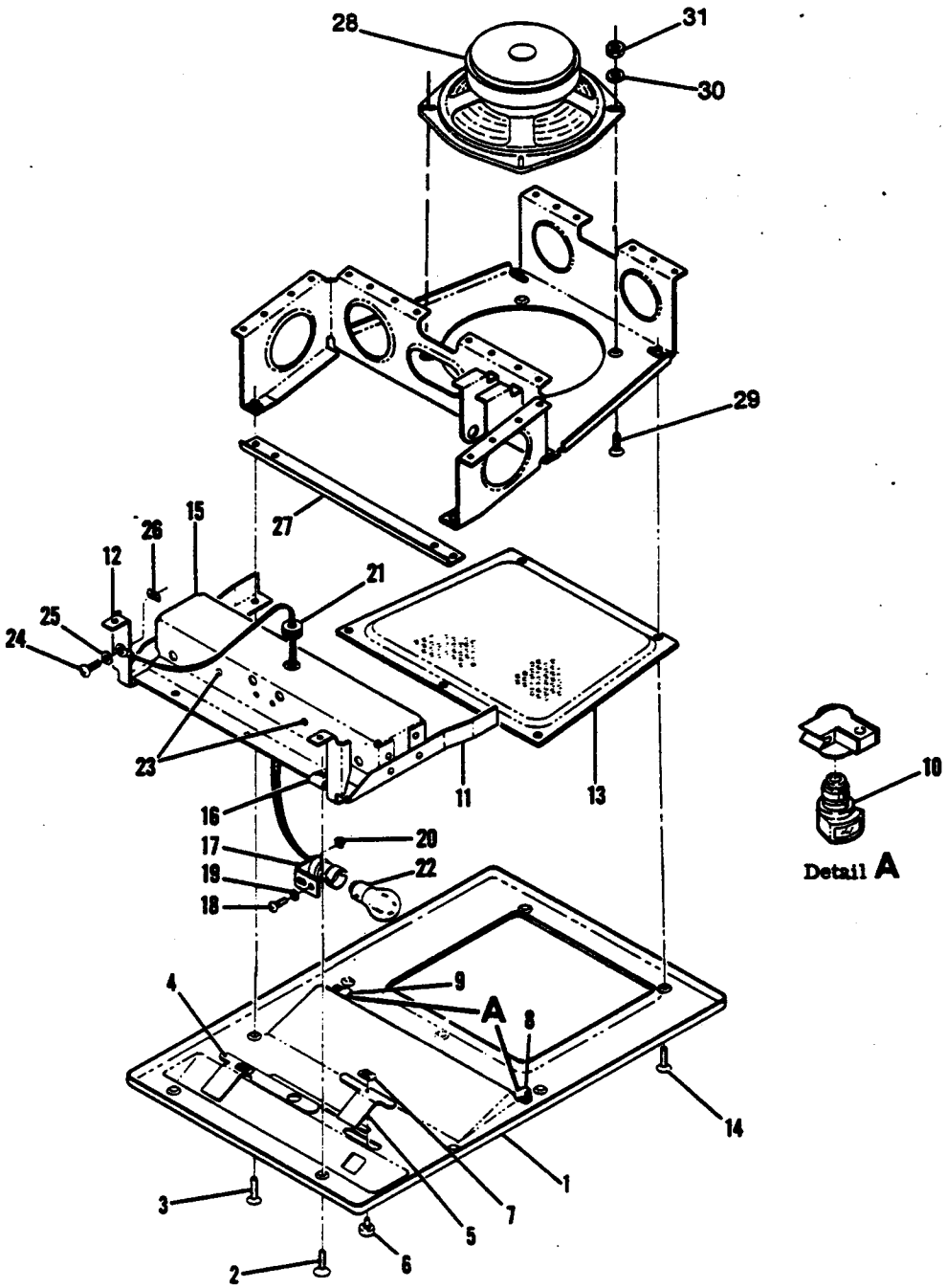
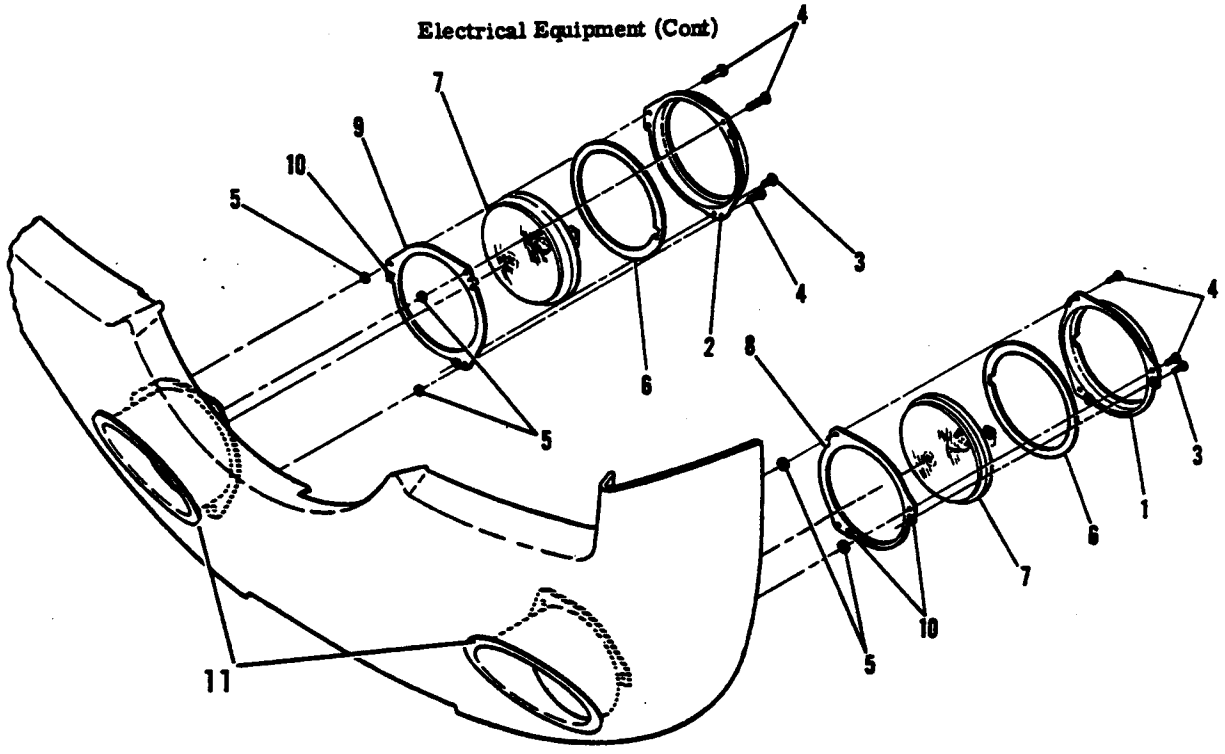


Figure 171. Instrument Panel Light & Console Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
171 -		INSTRUMENT PANEL LIGHT & CONSOLE INSTALLATION	NP	A
- 1	0711778-7	COVER ASSEMBLY	1	
	0711778-9	COVER ASSY WITH OXYGEN	1	B
	0711778-14	COVER ASSY WITH A/C	1	B
	0711778-15	COVER ASSY WITH A/C & OXYGEN	1	B
		ATTACHING PARTS		
- 2	S1022Z8-10	SCREW	2	
- 3	AN515-8R8	SCREW	2	
		---*---		
- 4	1213152-4	COVER-SLIDE RH	1	
- 5	1213152-3	COVER-SLIDE LH	1	
- 6	0700628-5	SLIDE	2	
		ATTACHING PARTS		
- 7	AN340-4	NUT	2	
		---*---		
- 8	S1899-7	LIGHT ASSY-TAB MOUNTED LH	1	
- 9	S1899-8	LIGHT ASSY-TAB MOUNTED RH	1	
-10	MS25237-327	BULB-OVERHEAD CONSOLE	1	
-11	0711781-1	BRACKET-OVERHEAD CONSOLE LH	1	
-12	0711781-2	BRACKET-OVERHEAD CONSOLE RH	1	
-13	1211081-1	SPEAKER GRILL	1	
		ATTACHING PARTS		
-14	AN507-832R12	SCREW	5	
		---*---		
-15	0711777-1	HOUSING ASSY-PANEL LIGHT	1	
		ATTACHING PARTS		
-16	NAS396-4-3	NUT	2	
		---*---		
-17	0513208-3	SOCKET ASSY-LAMP	2	
		ATTACHING PARTS		
-18	NAS1352-06-6	SCREW	1	
-19	AN960-6L	WASHER	1	
-20	NAS679-A06	NUT	1	
		---*---		
-21	MS35489-6	GROMMET	1	
-22	MS15584-8	LAMP-CONSOLE	2	
	0711780-3	BRACKET ASSY-PANEL LIGHT	1	
		ATTACHING PARTS		
-23	S1021Z8-6	SCREW	2	
	AN960-8L	WASHER	2	
	NAS446-4	NUT	2	
		---*---		
	AN515-8R24	SCREW-LIGHT ADJUSTMENT	1	
	AN960-8L	WASHER-LIGHT ADJUSTMENT	1	
	NAS679A08	NUT-LIGHT ADJUSTMENT	1	
-24	S1021Z6-6	SCREW-GROUND	1	
-25	AN960-6L	WASHER-GROUND	1	
-26	NAS446-2	NUT-GROUND	1	
-27	0700761-6	ANGLE SUPPORT	1	
-28	C596510-0101	SPEAKER-RADIO	1	
		ATTACHING PARTS		
-29	AN507-532R8	SCREW	4	
-30	AN960D8	WASHER	4	
-31	MS21044N08	NUT	4	
		---*---		
		A---R182 SERIAL R18200001 & ON FR182 SERIAL FR18200001 THRU FR18200070 TR182 SERIAL R18200584 & ON B---R182 & TR182 SERIAL R18201929 & ON		

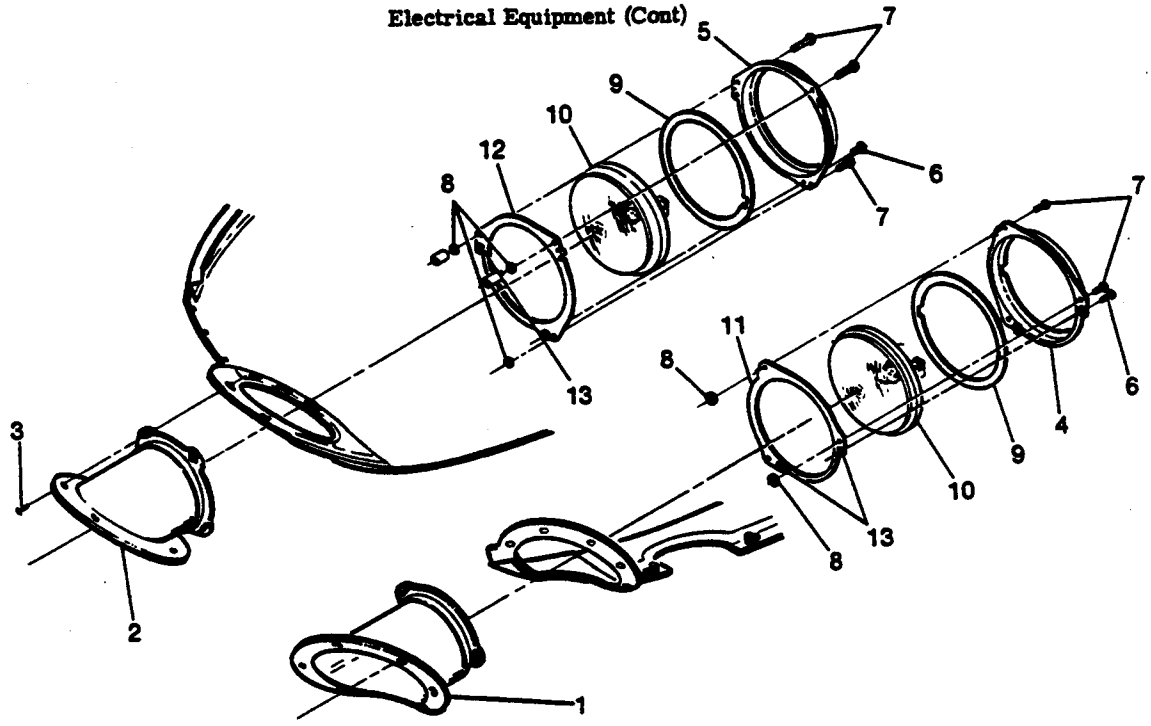


R182 SERIAL R18200001 THRU R18201313
FR182 SERIAL FR18200001 THRU FR18200045

Figure 172. Landing Lights Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
172 -		LANDING LIGHTS INSTALLATION	NP	A
- 1	0752644-1	BRACKET-LH	1	
- 2	0752644-2	BRACKET-RH	1	
		ATTACHING PARTS		
- 3	S1021Z6-8	SCREW	2	
- 4	AN515-8R8	SCREW	3	
- 5	NAS620-10L	WASHER	AR	
	NAS620-10	WASHER	AR	
		----*---		
- 6	0752646-1	GASKET	AR	
- 7	4591	LIGHT-LANDING GE	2	
- 8	0752644-5	PLATE ASSY-LH	1	
- 9	0752644-6	PLATE ASSY-RH	1	
-10	NAS488-1-3	NUT	2	
-11	SEE FIG 105	HOUSING ASSY-LANDING LIGHT	2	

A---R182 SERIAL R18200001 THRU R18201313
FR182 SERIAL FR18200001 THRU FR18200045



R182 SERIAL R18201314 & ON
TR182 SERIAL R18200584 & ON
FR182 SERIAL FR18200046 & ON

Figure 173. Landing Lights Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
173 -		LANDING LIGHTS INSTALLATION	NP	A
- 1	2252051-1	HOUSING ASSY-LANDING LIGHT-LH WEU 2252051-9	1	B
	2252051-9	HOUSING ASSY-LANDING LIGHT LH	1	C
- 2	2252051-2	HOUSING ASSY-LANDING LIGHT-RH WEU 2252051-10	1	B
	2252051-10	HOUSING ASSY-LANDING LIGHT RH	1	C
		ATTACHING PARTS		
- 3	AN509-10R8	SCREW	5	
		---*---		
- 4	0752644-1	BRACKET-LH	1	
- 5	0752644-2	BRACKET-RH	1	
		ATTACHING PARTS		
- 6	S102176-8	SCREW	2	
- 7	AN515-8R8	SCREW	3	
- 8	NAS620-10L	WASHER	AR	
	NAS620-10	WASHER	AR	
		---*---		
- 9	0752646-1	GASKET	AR	
-10	4591	LIGHT-LANDING GE	2	
-11	0752644-5	PLATE ASSY-LH	1	
-12	0752644-6	PLATE ASSY-RH	1	
-13	NAS488-1-3	NUT	2	

A---TR182 SERIAL R18200584 & ON
R182 SERIAL R18201314 & ON
FR182 SERIAL FR18200046 & ON
B---TR182 SERIAL R18200584 THRU R18201313
R182 SERIAL R18201314 & ON
FR182 SERIAL FR18200046 & ON
C---TR182 SERIAL R18201314 & ON

Electrical Equipment (Cont)

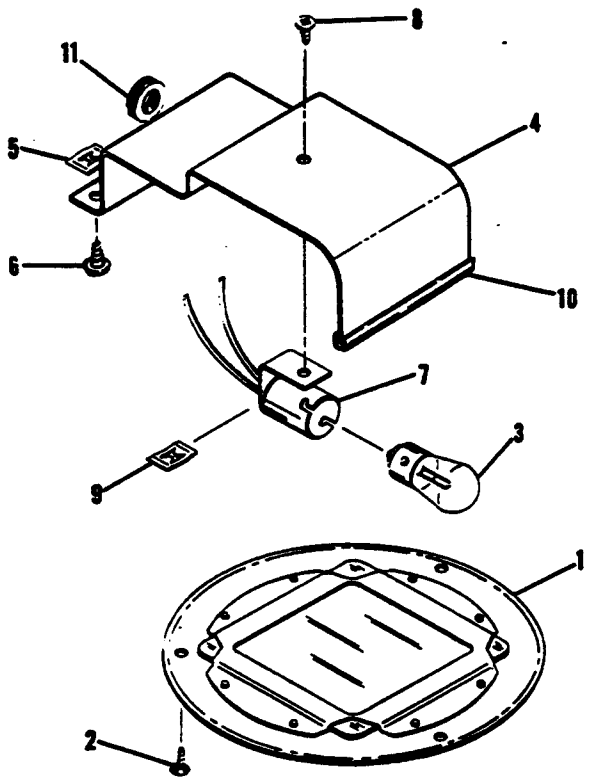


Figure 174. Courtesy Light Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
174 -		COURTESY LIGHT INSTALLATION	NP	
- 1	0762035-1	COVER PLATE ASSEMBLY	1	
		ATTACHING PARTS		
- 2	S1021Z8-8	SCREW	AR	
		---*---		
- 3	MS15584-8	BULB-COURTESY LIGHT	1	
- 4	0762036-1	SHIELD ASSEMBLY	1	
		ATTACHING PARTS		
- 5	NAS446-2-3	NUT	2	
- 6	S1021Z6-8	SCREW	2	
		---*---		
- 7	0513208-1	SOCKET-LAMP	1	
		ATTACHING PARTS		
- 8	S1021Z6-6	SCREW	1	
- 9	NAS446-2-3	NUT	1	
		---*---		
-10	S1055-1	CHANNEL 2.25 IN LG BULK ITEM REF S1055-1-2.25 -	1	
-11	MS35489-134	GROMMET	1	

Electrical Equipment (Cont)

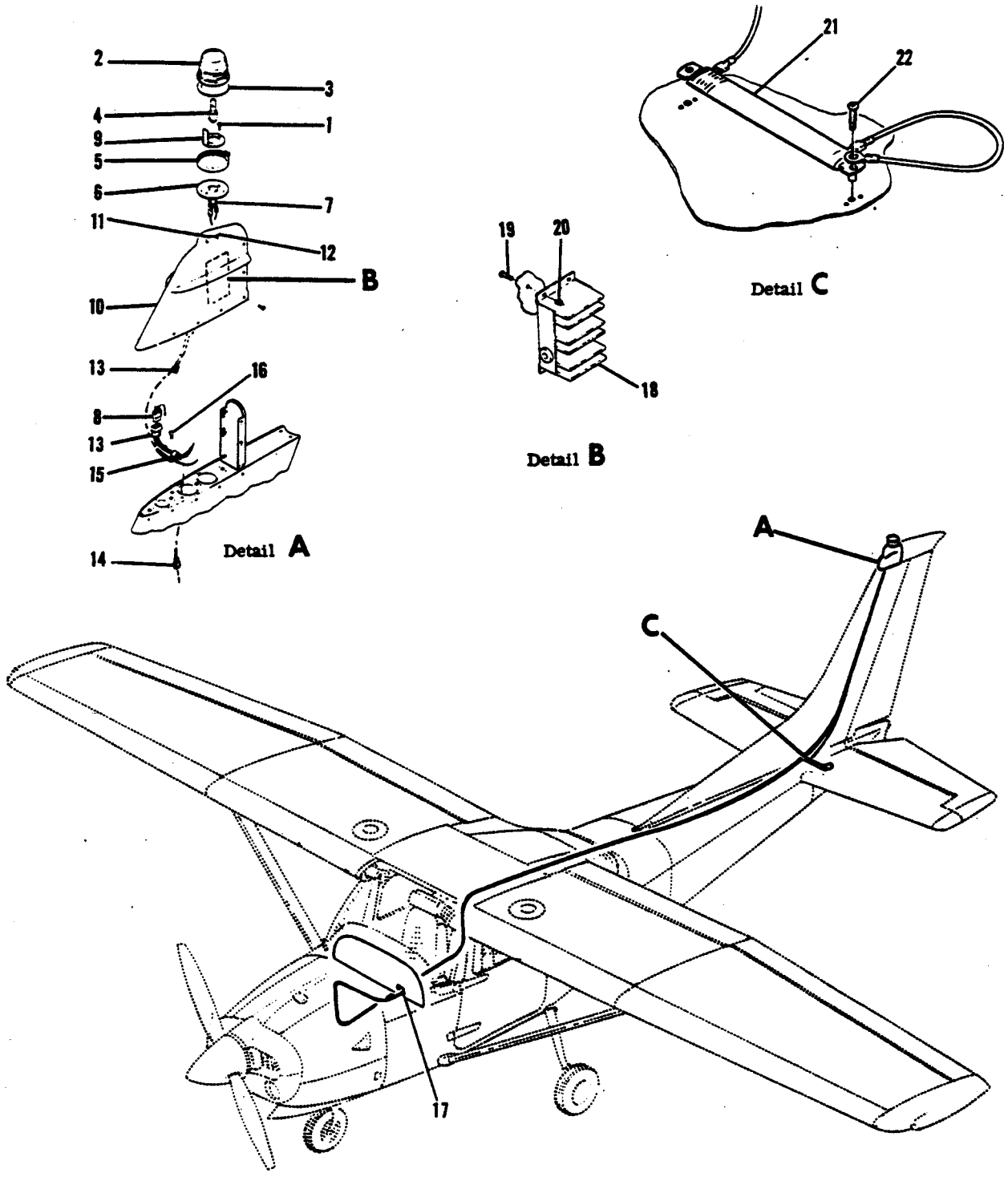
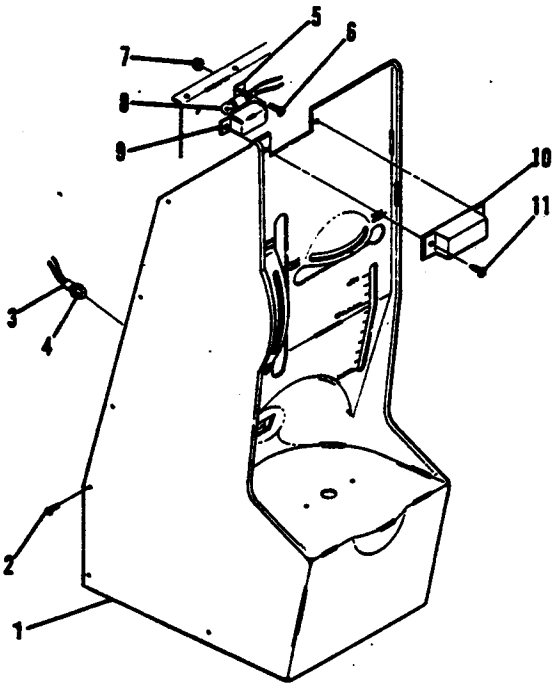


Figure 175. Flashing Beacon Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
175 -		FLASHING BEACON LIGHT INSTALLATION	NP	
	C621001-0102	LIGHT ASSY-FLASHING BEACON	1	
		ATTACHING PARTS		
- 1	AN515-8R8	SCREW	2	
		---*---		
- 2	C17325	DOME AEFC	1	
- 3	C17330	GASKET AEFC	1	
- 4	C17312-1	CLAMP-FLASHING BEACON	1	
- 5	C17326	CLAMP ASSY AEFC	1	
- 6	C17331-1	PLATE-MOUNTING AEFC	1	
- 7	C17313	SOCKET ASSY AEFC	1	
- 8	S1638-1	HOUSING PLUG	1	
- 9	0731607-1	BAFFLE	1	
-10	1231064-1	TIP ASSY-FIN	1	A
	1231064-3	TIP ASSY-FIN	1	B
-11	0431017-2	PLATE ASSY	1	
-12	MAS680A08	NUTPLATE	1	
-13	S1638-2	HOUSING-CAP	2	
-14	S1637-2	HOUSING-PLUG	1	
	S1637-1	HOUSING-CAP	1	
-15	AN742D4	CLAMP	1	
		ATTACHING PARTS		
-16	AN515-6R7	SCREW	1	
		---*---		
-17		CIRCUIT BREAKER SEE INSTRUMENT PANEL	1	
		SWITCH SEE INSTRUMENT	1	
-18	C594502-0102	FLASHER ASSY-BEACON LIGHT	1	
		ATTACHING PARTS		
-19	AN525-832R7	SCREW	4	
-20	MS21044N08	NUT	4	
		---*---		
-21	0R95-6	RESISTOR	1	
		ATTACHING PARTS		
-22	AN515-8R11	SCREW	2	
		---*---		

A---R182 SERIAL R18200001 THRU R18200501
FR182 SERIAL FR18200001 THRU FR18200020
B---R182 SERIAL R18200502 & ON
TR182 SERIAL R18200584 & ON
FR182 SERIAL FR18200021 & ON

Electrical Equipment (Cont)



R182 SERIAL R18200001 THRU R18201798
FR182 SERIAL FR18200001 THRU FR18200070
TR182 SERIAL TR18200584 THRU TR18201798

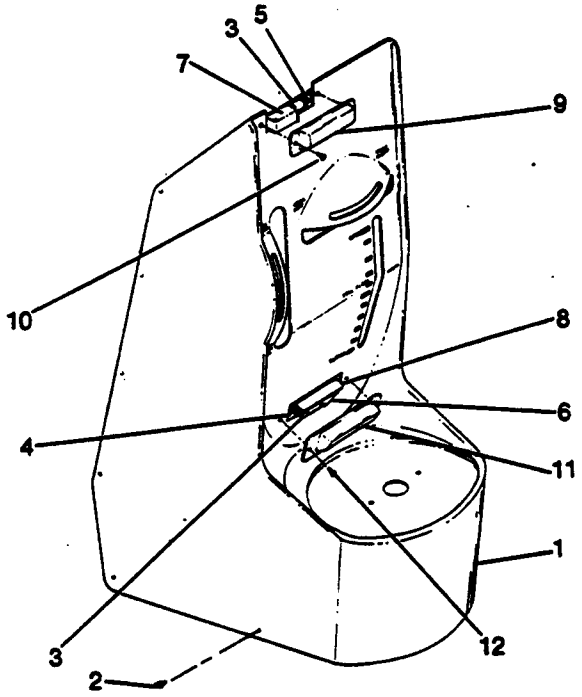
Figure 176. Console Cover & Lighting Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
176 -		CONSOLE COVER & LIGHTING INSTALLATION	NP	C
- 1	0713811-13 <	COVER ASSY	1	A
	0713811-13-279	COVER ASSY-CONSOLE	1	B
		ATTACHING PARTS		
- 2	S1021Z8-6	SCREW	11	
		---*---		
- 3	S2525-1	LAMPHOLDER	1	
- 4	1829	LAMP-CONSOLE	1	
- 5	S2525-1	LAMPHOLDER	1	
		ATTACHING PARTS		
- 6	AN515-4R6	SCREW	1	
- 7	MS21044N04	NUT	1	
		---*---		
- 8	1829	LAMP-CONSOLE	1	
- 9	0713972-4	REFLECTOR-LAMP	1	
-10	0713972-5 <	COVER ASSY-LIGHT	1	A
	0713972-5-279	COVER ASSY-LIGHT	1	B
		ATTACHING PARTS		
-11	S1021A6-8	SCREW	2	
		---*---		

NOTE. <THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE XIX.

A---R182 & TR182 SERIAL R18200001 THRU R18201628
FR182 SERIAL FR18200001 THRU FR18200070
B---R182 & TR182 SERIAL R18201629 THRU R18201798
C---R182 SERIAL R18200001 THRU R18201798
FR182 SERIAL FR18200001 THRU FR18200070
TR182 SERIAL R18200584 THRU R18201798

Console Cover & Lighting

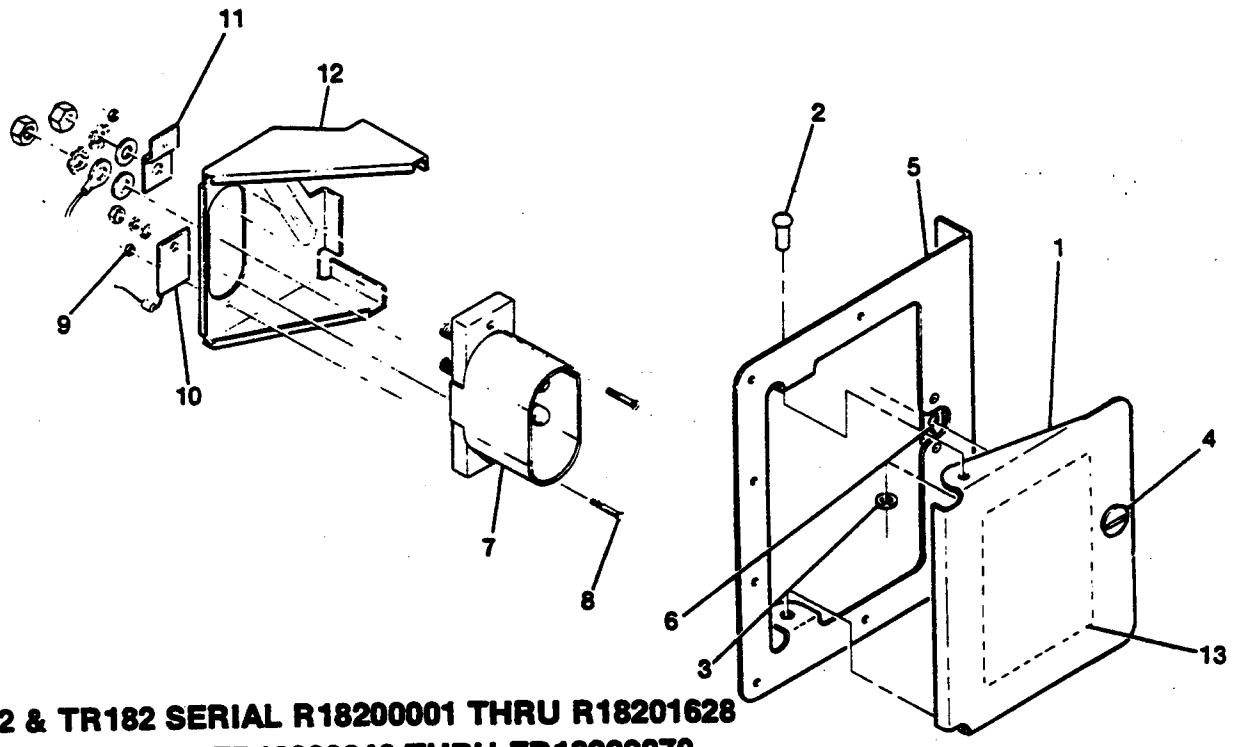


R182 & TR182 SERIAL R18201799 & ON

Figure 177. Console Cover & Lighting Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
177 -		CONSOLE COVER & LIGHTING INSTALLATION	NP	A
- 1	2213116-2-279	COVER	1	
		ATTACHING PARTS		
- 2	S1021Z8-6	SCREW	11	
		---*---		
- 3	S2522-1	LAMP HOLDER	2	
		ATTACHING PARTS		
- 4	AN515-6R6	SCREW	1	
	MS21044N06	NUT	1	
- 5	AN515-4R6	SCREW	1	
	MS21044N04	NUT	1	
		---*---		
- 6	MS25231-1829	LAMP	2	
- 7	0713972-4	REFLECTOR	1	
- 8	2213117-2	REFLECTOR	1	
- 9	0713972-5	COVER ASSY-LIGHT	1	
		ATTACHING PARTS		
-10	S1021A6-8	SCREW	2	
		---*---		
-11	2213119-1	COVER ASSY-LIGHT	1	
		ATTACHING PARTS		
-12	S1021A6-8B	SCREW	2	
	NAS395-6-3	NUT	2	
		---*---		
		A---R182 & TR182 SERIAL R18201799 & ON		

Electrical Equipment (Cont)



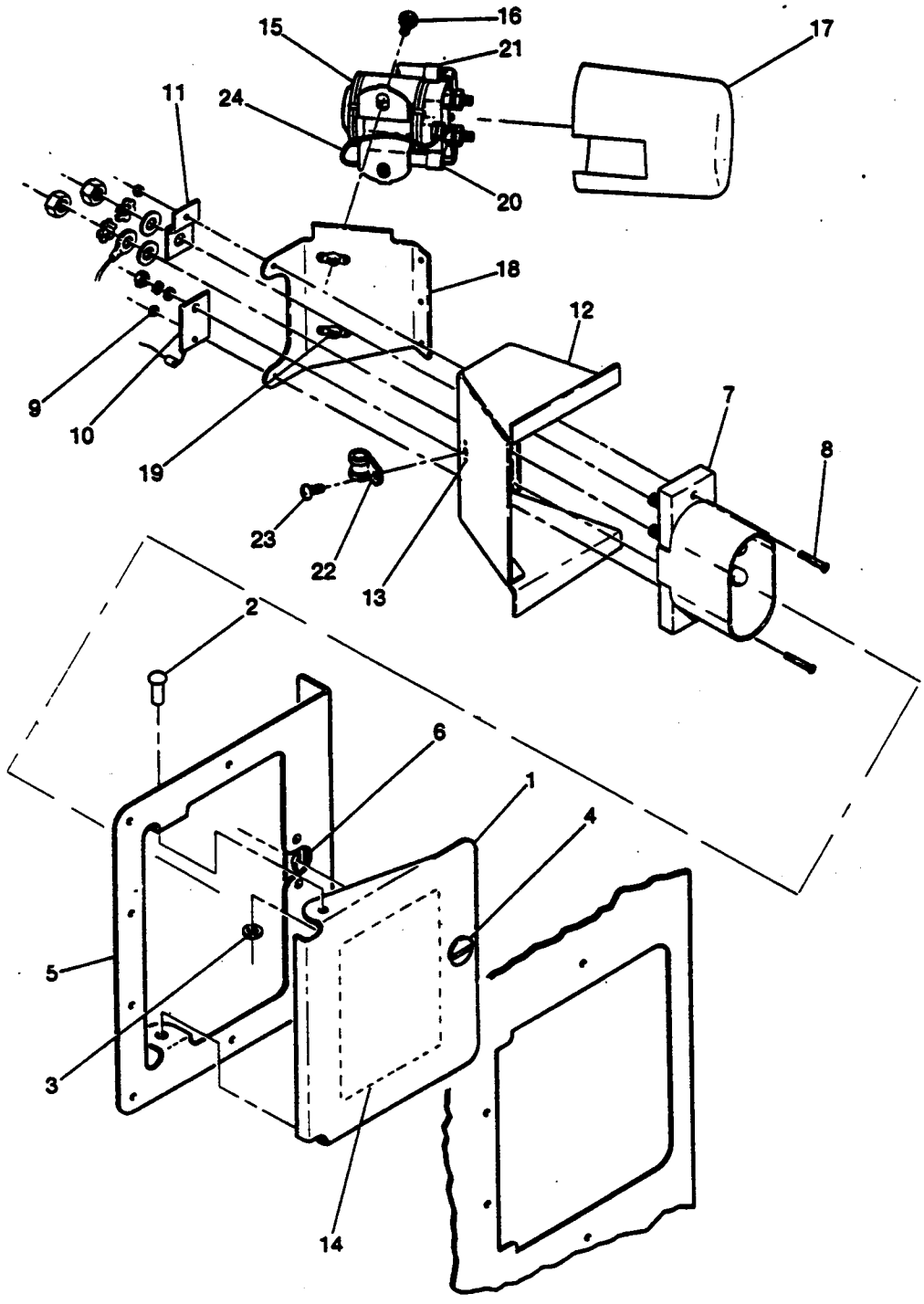
R182 & TR182 SERIAL R18200001 THRU R18201628
FR182 SERIAL FR18200046 THRU FR18200070

Figure 178. External Power Receptacle

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
178 -		EXTERNAL POWER RECEPTACLE INSTL	NP	A
- 1	2252029-4	DOOR ASSY-EXTERNAL POWER RECEPTACLE	1	
		ATTACHING PARTS		
- 2	MS20450C8-6	RIVET	2	
- 3	AN960XC4L	WASHER	4	
		---*---		
- 4	S1115-1	STUD	1	
	S1115-9	RING	1	
- 5	2252029-2	DOUBLER ASSY	1	
- 6	S1115-19	RECEPTACLE	1	
- 7	MS3506-1	RECEPTACLE-EXTERNAL POWER	1	
		ATTACHING PARTS		
- 8	AN509-10R14	SCREW	2	
- 9	MS21045L3	NUT	2	
		---*---		
-10	1570043-15	DIODE BOARD ASSY	1	
-11	0553010-1	GROUND STRAP	1	
-12	2213068-1	SUPPORT ASSY-RECEPTACLE	1	
-13	SEE FIG 4	PLACARD-BATTERY POLARITY	1	

A---R182 & TR182 SERIAL R18200001 THRU R18201628
FR182 SERIAL FR18200001 THRU FR18200070

Electrical Equipment (Cont)



R182 & TR182 SERIAL R18201629 & ON

Figure 179. External Power Receptacle Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
179 -		EXTERNAL POWER RECEPTACLE INSTALLATION	NP	A
- 1	2252029-4	DOOR ASSY-EXTERNAL POWER RECEPTACLE	1	
		ATTACHING PARTS		
- 2	MS20450C8-6	RIVET	2	
- 3	AN960X4CL	WASHER	4	
		---*---		
- 4	S1115-1	STUD	1	
	S1115-9	RING	1	
- 5	2252029-2	DOUBLER ASSY	1	
- 6	S1115-19	RECEPTACLE	1	
- 7	MS3506-1	RECEPTACLE-EXTERNAL POWER	1	
		ATTACHING PARTS		
- 8	AN509-10R14	SCREW	2	
- 9	MS21045L3	NUT	2	
		---*---		
-10	1570043-15	DIODE BOARD ASSY	1	
-11	0553010-1	GROUND STRAP	1	
-12	2270018-1	BRACKET ASSY-RECEPTACLE	1	
-13	NAS680A3K	NUTPLATE	1	
-14	SEE FIG 4	PLACARD-BATTERY POLARITY	1	
-15	S2475-1	CONTACTOR-EXT POWER	1	
		ATTACHING PARTS		
-16	AN3-3A	BOLT	2	
		---*---		
-17	0712079-4	COVER	1	
-18	2270033-1	BRACKET ASSY-CONTACTOR MOUNT	1	
-19	NAS680A3	NUTPLATE	2	
-20	2270001PC11	CABLE EXT PWR CONTACTOR TO BAT CONTACTOR	1	
-21	2270001PC9	CABLE EXT PWR CONTACTOR TO RECEPTACLE	1	
		ATTACHING PARTS		
-22	MS21919DG5	CLAMP	1	
-23	AN520-10R6	SCREW	1	
		---*---		
-24	2270001PC10	WIRE-GROUND CONTACTOR TO GROUND	1	
		A---R182 & TR182 SERIAL R18201629 & ON		

Electrical Equipment (Cont)

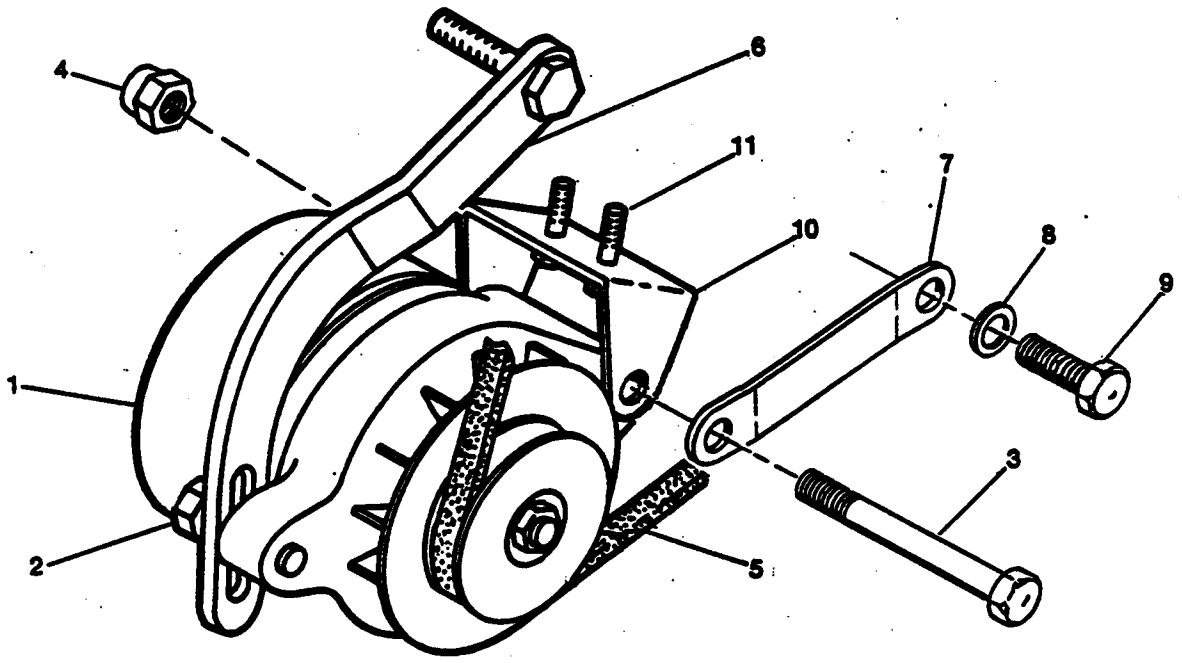
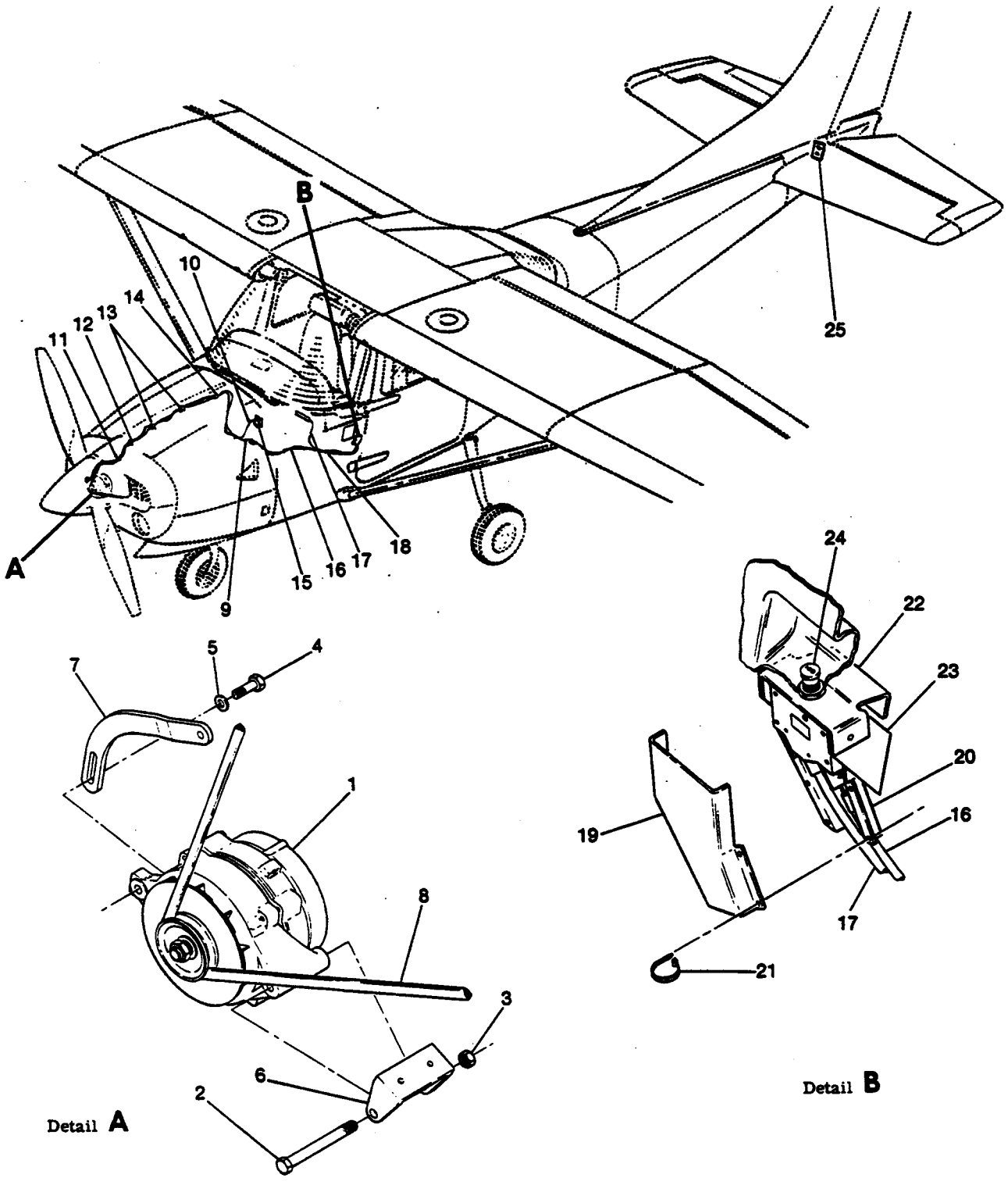


Figure 180. Alternator Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
180 -		ALTERNATOR INSTALLATION	NP	
- 1	C611503-0102	ALTERNATOR ASSY 60 AMP	1	
		ATTACHING PARTS		
- 2	0750220-1	BOLT	1	
	S1450-6-14-080	WASHER	1	
- 3	AN7-40A	BOLT	1	
- 4	MS20365-720C	NUT	1	
		---*---		
- 5	S1597-1-37.5	BELT-ALTERNATOR DRIVE	1	
- 6	LW10729	LINK-ALTERNATOR BELT ADJUSTMENT LY	1	
- 7	74323	STRUT, ALTERNATOR SUPPORT	1	
		ATTACHING PARTS		
- 8	STD690	WASHER	1	
- 9	STD1858	BOLT	1	
		---*---		
-10	76906	BRACKET-ALTERNATOR	1	
		ATTACHING PARTS		
-11	STD1838	BOLT	2	
	73383	LOCKPLATE	1	
		---*---		

Electrical Equipment (Cont)



R182 & TR182 SERIAL R18201629 & ON

Figure 181. Alternator Installation - 95 Amp.

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
181 -		ALTERNATOR INSTALLATION 95 AMP	NP	A
- 1	C611505-0101	ALTERNATOR ASSY 95 AMP WEU C611505-0102	1	D
	C611505-0102	ALTERNATOR ASSY 95 AMP	1	C
		ATTACHING PARTS		
- 2	AN7-40A	BOLT	1	
- 3	MS20365-720C	NUT	1	
- 4	0750220-1	BOLT	1	
- 5	S1450-6-14-080	WASHER	1	
		---*---		
- 6	76906	BRACKET-ALTERNATOR LY	1	
- 7	0750289-1	ARM-ALTERNATOR ADJUSTING	1	
- 8	S1597-1-38.5	BELT-ALTERNATOR DRIVE	1	
- 9	2270001PB22	WIRE ALTERNATOR TO BATTERY	1	
-10	2270001PB29	WIRE GROUND	1	
		ATTACHING PARTS		
	AN936A416	WASHER BATTERY WIRE	1	
	AN340-416	NUT BATTERY WIRE	1	
	AN935-10	WASHER GROUND WIRE	1	
	AN340-10	NUT GROUND WIRE	1	
-11	S2300-6	BRACKET	1	
	MS21919DG12	CLAMP	1	
	AN520-10R6	SCREW	1	
	AN960PD10	WASHER	1	
	MS21045L3	NUT	1	
-12	S2300-14	BRACKET	1	
	MS20074-04-30	BOLT	1	
	NAS43HT4-96	SPACER	1	
	MS21919DG12	CLAMP	1	
	AN520-10R6	SCREW	1	
	AN960PD10	WASHER	1	
	MS21045L3	NUT	1	
-13	S2300-14	BRACKET	2	
	MS21919DG12	CLAMP	2	
	AN520-10R6	SCREW	2	
	AN960PD10	WASHER	2	
	MS21045L3	NUT	2	
-14	MS21919DG12	CLAMP	1	
	S2209-1	STA-STRAP	AR	
		---*---		
-15	SEE FIG 169	ALTERNATOR CONTROL UNIT	1	
-16	2270001PB23	WIRE TERMINAL BLOCK TO CIRCUT BREAKER	1	
-17	2270001PB24	WIRE CIRCUIT BREAKER TO BUS BAR	1	
-18	S1050-1	GROMMET 2.88 IN LG BKI REF S1051-1-2.88	1	
-19	2270026-1	COVER	1	
-20	2270026-2	COVER	1	
		ATTACHING PARTS		
-21	S2209-1	STA-STRAP	5	
		---*---		
-22	2270024-1	BRACKET	1	
-23	2270023-1	BRACKET	1	
-24		CIRCUIT BREAKER SEE INST PNL FIGS 86 & 86A	1	
-25	2201090-1	WEIGHT-BALANCE USED WITH 95 AMP ALTERNATOR	1	B
	2201090-2	WEIGHT-BALANCE USED WITH 95 AMP ALTERNATOR & 3 BLADE PROP	5	B
		ATTACHING PARTS		
	AN3-6A	BOLT USED WITH 1 WEIGHT	2	B
	AN3-11A	BOLT USED WITH 2 WEIGHTS	2	B
	AN960-10	WASHER	4	B
	MS21044N3	NUT	2	B
		---*---		
-26	2201090-1	WEIGHT-BALANCE USED WITH 95 AMP ALTERNATOR	1	C
	2201090-2	WEIGHT-BALANCE USED WITH 95 AMP ALTERNATOR & 3 BLADED PROP	1	C
		ATTACHING PARTS		
	AN3-6A	BOLT USED WITH 2201090-1	2	C
	AN3-14A	BOLT USED WITH 2201090-2	2	C
	AN960-10	WASHER	2	C
	MS21044N3	NUT	2	C
		---*---		

A---R182 & TR182 SERIAL R18201629 & ON
B---R182 SERIAL R18201629 THRU R18201737
TR182 SERIAL R18201629 THRU R18201743
C---R182 SERIAL R18201738 THRU R18201798
TR182 SERIAL R18201744 THRU R18201798
D---R182 & TR182 SERIAL R18201629 THRU R18201934
E---R182 & TR182 SERIAL R18201935 & ON

Electrical Equipment (Cont)

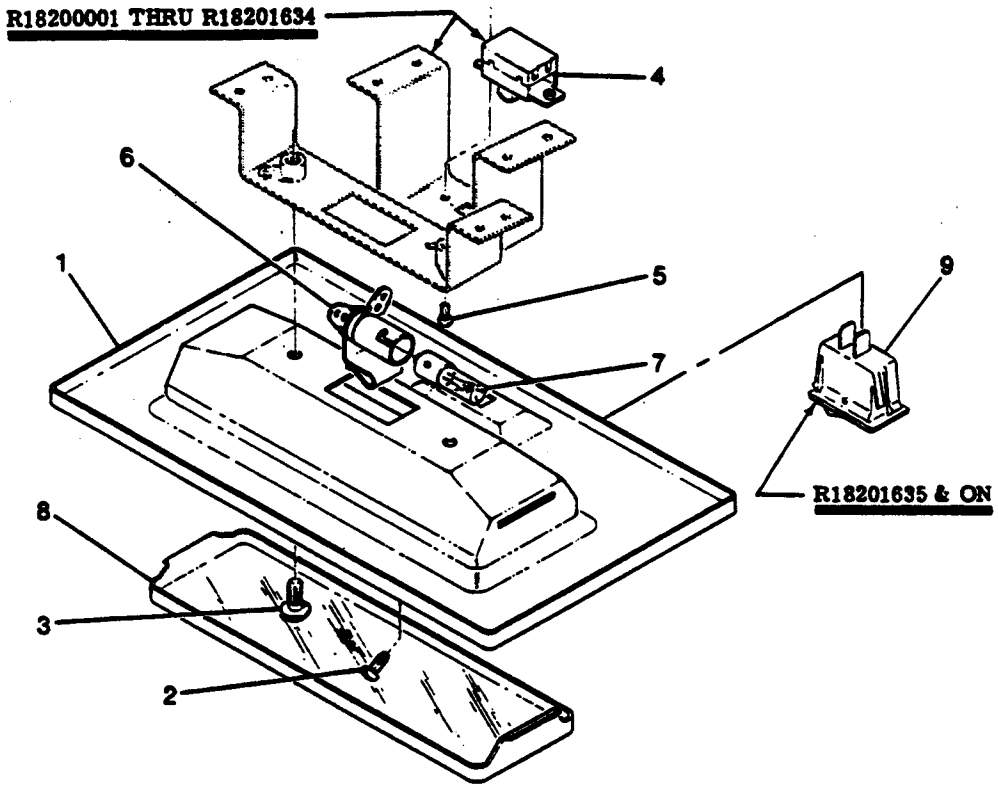
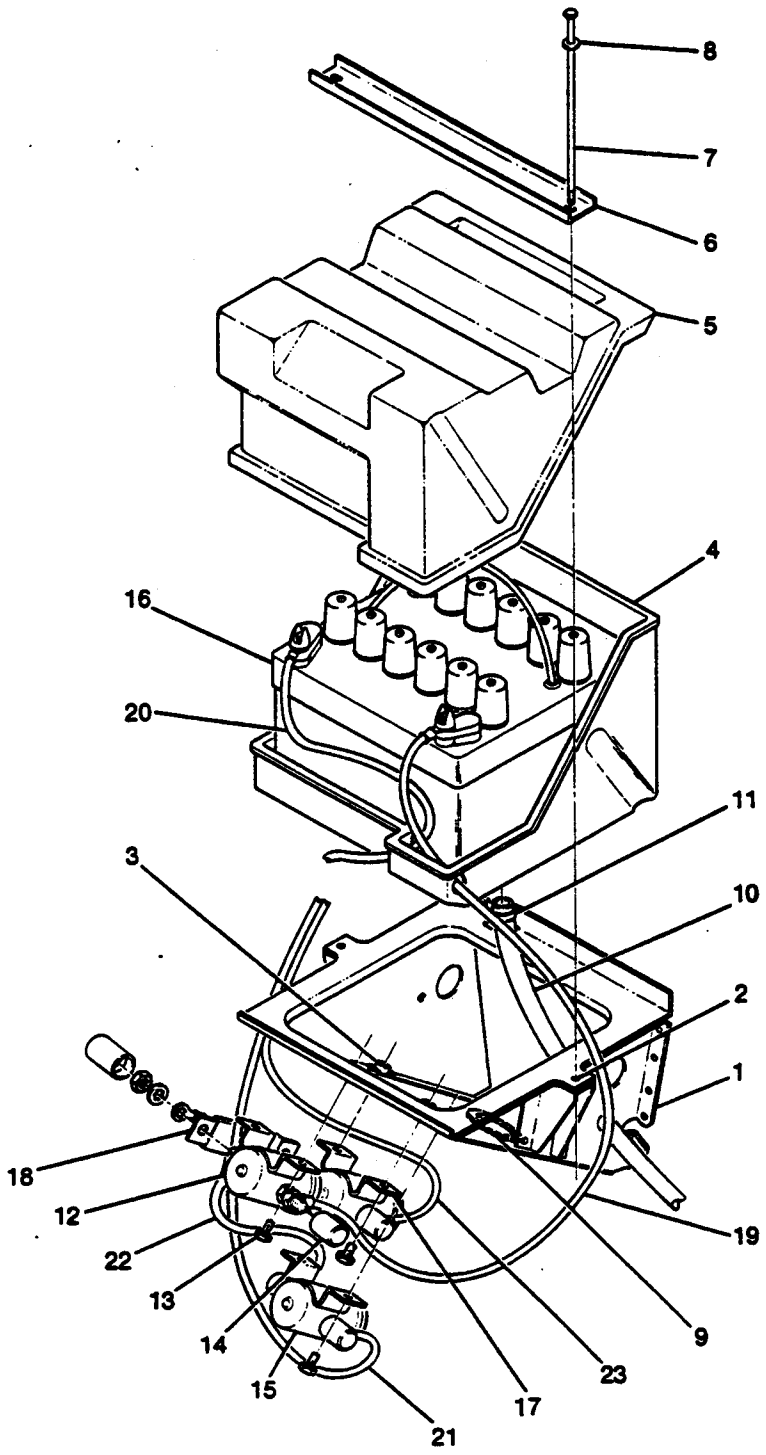


Figure 182. Dome Light Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
182 -		DOME LIGHT INSTALLATION	NP	
- 1	0711779-1	ESCUTCHEON-DOME LIGHT	1	A
	0711779-2	ESCUTCHEON-DOME LIGHT	1	B
		ATTACHING PARTS		
- 2	S1021A8-6	SCREW	1	A
- 3	AN525-8R7	SCREW	2	
		---*---		
- 4	S1831-1	SWITCH-DOME LIGHT	1	A
		ATTACHING PARTS		
- 5	AN515-4R4	SCREW	2	A
		---*---		
- 6	S1893-1	BASE-DOME LIGHT	1	
- 7	GE1821	LAMP-DOME LIGHT	1	
- 8	1706015-2	LENS DOME LIGHT	1	
- 9	S2160-1	SWITCH SNAP IN	1	B
		A---R182 & TR182 SERIAL R18200001 THRU R18201634 FR182 SERIAL FR18200001 THRU FR18200070		
		B---R182 & TR182 SERIAL R18201635 & ON		

Electrical Equipment (Cont)

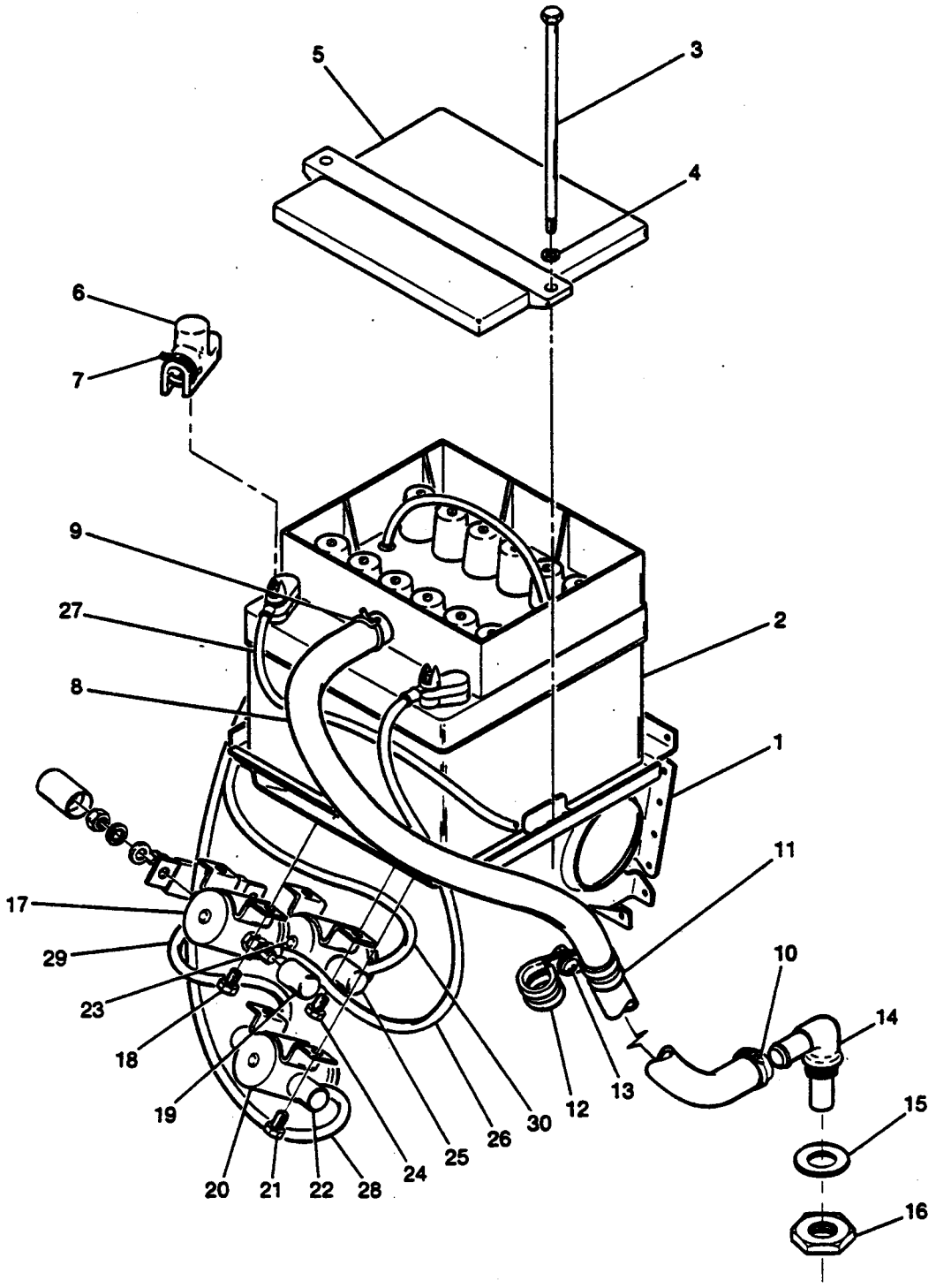


R182 SERIAL R18200001 THRU R18200507
FR182 SERIAL FR18200001 THRU FR18200055

Figure 183. Battery Box & Battery Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
183 -		BATTERY BOX & BATTERY INSTALLATION	NP	A
- 1	2253019-1	SUPPORT ASSY-BATTERY BOX	1	
- 2	NAS696A3K	NUTPLATE	2	
- 3	NAS680A3	NUTPLATE	6	
- 4	1550247-1	BOX ASSY-BATTERY	1	
- 5	1550247-3	LID-BATTERY BOX	1	
		ATTACHING PARTS		
- 6	2253014-1	RETAINER-BATTERY BOX LID	1	
- 7	AN3-62A	BOLT	2	
- 8	AN960-10L	WASHER	2	
		---*---		
- 9	S1050-1	GROMMET-CATERPILLAR 6.28 IN LG BKI	1	
		REF S1050-1-6.28		
-10	S1495-6	HOSE-BATTERY DRAIN 18.0 IN LG BKI	1	
		REF S1495-6-18.0		
		ATTACHING PARTS		
-11	NAS397-10	CLAMP	1	
		---*---		
-12	S1580-1	CONTACTOR-BATTERY	1	
		ATTACHING PARTS		
-13	AN3-3A	BOLT	2	
		---*---		
-14	S1807-1	COVER-TERMINAL	2	
-15	S1577-1	CONTACTOR-STARTER	1	
		ATTACHING PARTS		
	AN3-3A	BOLT	2	
		---*---		
	S1807-1	COVER-TERMINAL	2	
-16	C614001-0105	BATTERY ASSY-24 VOLT 12.75 A.H.	1	
	C614002-0106	BATTERY ASSY-24 VOLT 15.5 A.H. ALT	1	
-17	S1577-1	CONTACTOR-EXT POWER	1	
		ATTACHING PARTS		
	AN3-3A	BOLT	2	
		---*---		
	S1807-1	COVER-TERMINAL	2	
-18	1553112-1	BUS BAR BATTERY CONTACTOR TO EXTERNAL POWER CONTACTOR	1	
-19	2270001PA1	CABLE-BATTERY CONTACTOR TO BATTERY	1	
-20	2270001PA7	CABLE-BATTERY TO GROUND	1	
-21	2270001PA6	CABLE-STARTER CONTACTOR TO STARTER	1	
-22	2270001PA8	CABLE-STARTER CONTACTOR TO BATTERY CONTACTOR	1	
-23	2270001PC4	CABLE-EXTERNAL POWER CONTACTOR TO RECEPTACLE	1	
		A---R182 SERIAL R18200001 THRU R18200507 FR182 SERIAL FR18200001 THRU FR18200055		

Electrical Equipment (Cont)



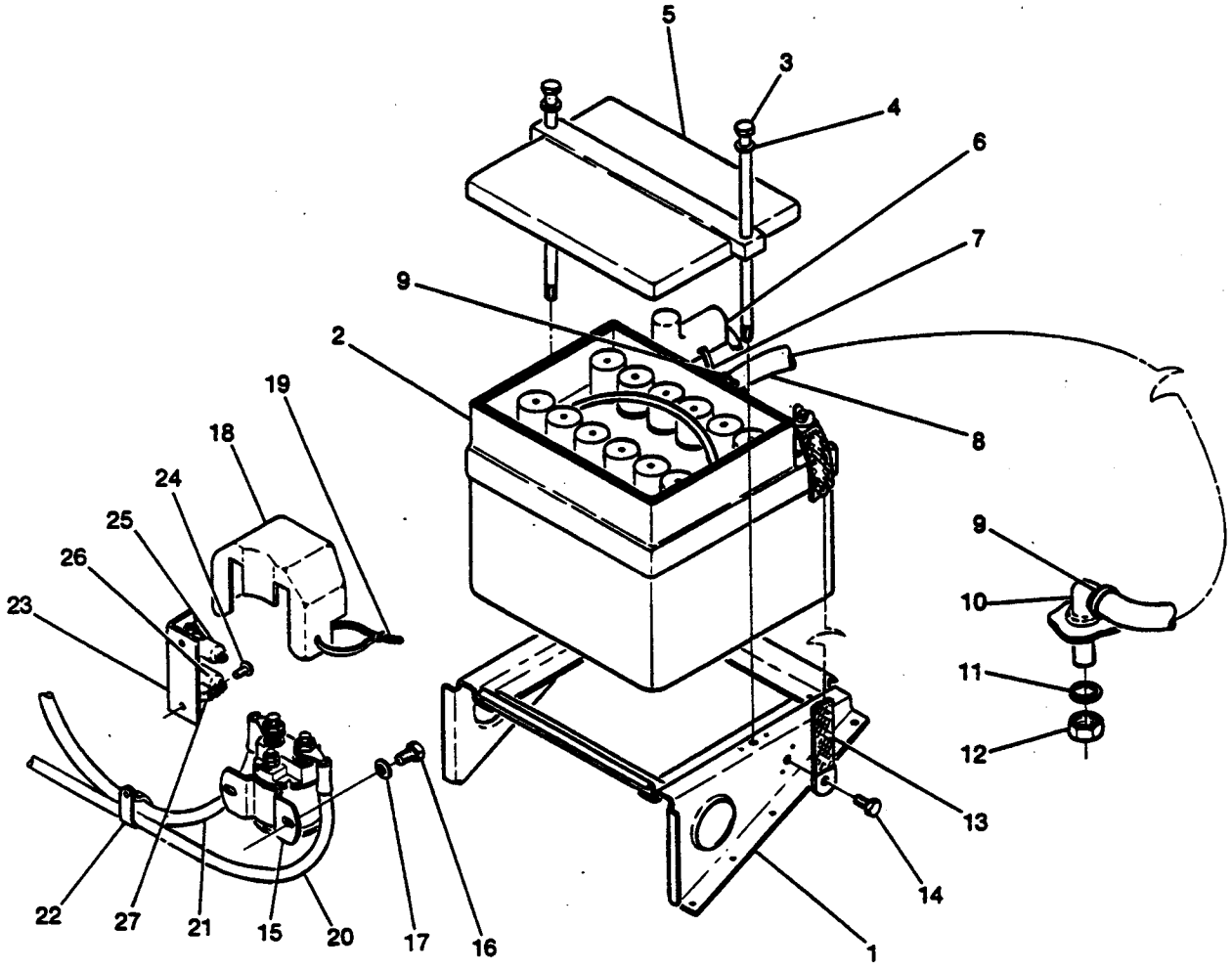
R182 SERIAL R18200508 THRU R18201313
TR182 SERIAL R18200584 THRU R18201313

Figure 184. Battery & Support Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
184 -		BATTERY & SUPPORT INSTALLATION	NP	A
- 1	2253025-2	SUPPORT ASSY-MANIFOLD BATTERY	1	
	NAS680A3	NUTPLATE	6	
	NAS680A4	NUTPLATE	2	
- 2	C614002-0101	BATTERY ASSY-MANIFOLD 12.75 A.H. 24V	1	
	C614002-0102	BATTERY ASSY-MANIFOLD 15.5 A.H. 24V	1	
		ATTACHING PARTS		
- 3	S2480-1	BOLT	2	
- 4	AN960-416	WASHER	2	
		---*---		
- 5	0935	COVER ASSY-MANIFOLD BATTERY GLTC	1	
- 6	0770741-1	COVER TERMINAL	1	
- 7	S2209-1	TIE	1	
- 8	S1775-3	TUBE ASSY-BATTERY DRAIN BKI	1	
		ATTACHING PARTS		
- 9	S1494-12	CLAMP	1	
-10	S1494-13	CLAMP	1	
		---*---		
-11	AN742D10	CLAMP	1	
-12	MS21919DG12	CLAMP	1	
-13	S-1021Z8-6	SCREW	1	
	NAS446-4	NUT	1	
-14	0712075-1	ELBOW	1	
		ATTACHING PARTS		
-15	AN960PD1016L	WASHER	1	
-16	S1490-10	NUT	1	
		---*---		
-17	S1580-1	CONTACTOR-BATTERY	1	
		ATTACHING PARTS		
-18	AN3-3A	BOLT	2	
		---*---		
-19	S1807-1	COVER-TERMINAL	2	
-20	S1577-1	CONTACTOR-STARTER	1	B
	S2443-1	CONTACTOR-STARTER	1	C
		ATTACHING PARTS		
-21	AN3-3A	BOLT	2	
		---*---		
-22	S1807-1	COVER-TERMINAL	2	
-23	S1577-1	CONTACTOR-EXT POWER	1	
		ATTACHING PARTS		
-24	AN3-3A	BOLT	2	
		---*---		
-25	S1807-1	COVER-TERMINAL	2	
	1553112-1	BUS BAR BATTERY CONTACTOR TO EXTERNAL PWR CONTACTOR	1	
-26	2270001PA10	CABLE-BATTERY CONTACTOR TO BATTERY	1	
-27	2270001PA11	CABLE-BATTERY GROUND	1	
-28	2270001PA6	CABLE-STARTER CONTACTOR TO STARTER	1	
-29	2270001PA8	CABLE-STARTER CONTACTOR TO BATTERY CONTACTOR	1	B
	2270001PA12	CABLE-STARTER CONTACTOR TO BATTERY CONTACTOR	1	C
-30	2270001PC4	CABLE-EXTERNAL POWER RECEPTACLE	1	

A---R182 & TR182 SERIAL R18200508 THRU R18201313
B---R182 & TR182 SERIAL R18200508 THRU R18201089
C---R182 & TR182 SERIAL R18201090 & ON

Electrical Equipment (Cont)



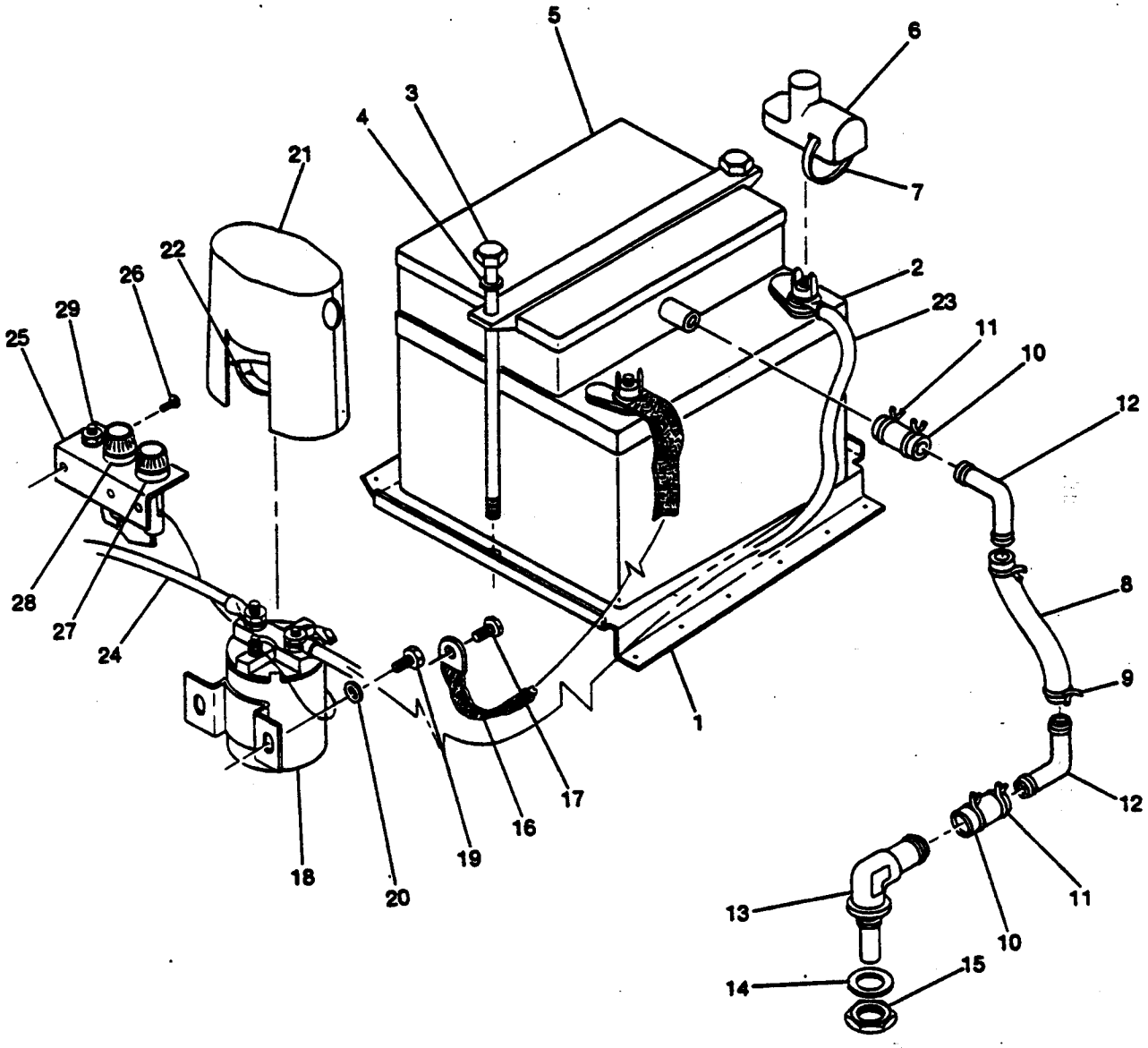
R182 & TR182 SERIAL R18201314 THRU R18201798
FR182 SERIAL FR18200056 THRU FR18200070

Figure 185. Battery Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
185 -		BATTERY INSTALLATION	NP	A
- 1	SEE FIG 34A	BATTERY SUPPORT BRACKET	1	
- 2	C614002-0101	BATTERY ASSY-MANIFOLD 12.75 A.H. 24V	1	
	C614002-0102	BATTERY ASSY-MANIFOLD 15.5 A.H. 24V	1	
		ATTACHING PARTS		
- 3	S2480-2	BOLT	2	
- 4	AN960-416	WASHER	2	
		---*---		
- 5	0935	COVER ASSY-MANIFOLD BATTERY GLTC	1	
- 6	0770741-1	COVER-TERMINAL	1	
- 7	S2209-1	TIE STRAP	2	
- 8	S1775-3	TUBE-BATTERY DRAIN 20.0 IN LG BKI	1	
		ATTACHING PARTS		
- 9	S1494-3	CLAMP	2	
		---*---		
-10	0712075-1	ELBOW	1	
-11	AN960PD1016L	WASHER	1	
-12	S1490-10	NUT	1	
-13	0412007-8	GROUND STRAP-BATTERY	1	
		ATTACHING PARTS		
-14	AN3-3A	BOLT	1	
		---*---		
-15	S-2443-1	CONTACTOR-BATTERY	1	
		ATTACHING PARTS		
-16	AN3-3A	BOLT	2	
-17	AN960-416L	WASHER	2	
		---*---		
-18	0712765-3	COVER-CONTACTOR	1	
		ATTACHING PARTS		
-19	S2209-2	TIE STRAP	2	
		---*---		
-20	2270001PA15	CABLE-BATTERY CONTACTOR TO STARTER CONTACTOR	1	
-21	2270001PA14	CABLE-BATTERY TO CONTACTOR	1	
-22	MS21919D613	CLAMP	1	
		ATTACHING PARTS		
	AN520-8R8	SCREW	1	
		---*---		
-23	0712031-3	BRACKET-FUSE MOUNTING	1	
		ATTACHING PARTS		
-24	AN515-8R5	SCREW	2	
		---*---		
-25	S1090-22	FUSE HOLDER-CLOCK	1	
	S1090-23	CAP-FUSE	1	
	S1091-1	FUSE-CLOCK	1	
-26	S1090-2	FUSE HOLDER-EXTERNAL POWER	1	
	S1090-11	CAP-FUSE	1	
	S1091-5	FUSE-EXTERNAL POWER	1	
-27	X26263	RESISTOR-EXT POWER TRTA	1	
	20H3P	DIODE-EXT POWER SATA	1	
		ATTACHING PARTS		
	LN1032X	NUT-NYLON WECK	1	
	S1438-2	WASHER-NYLON	1	
		---*---		
	6F20D	DIODE-EXT POWER AFE ALT	1	
	1N1344A	DIODE-EXT POWER SPD ALT	1	
	43-1761	MOUNTING HARDWARE SPD USED WITH 6F20D	1	

A---R182 & TR182 SERIAL R18201314 THRU R18201798
FR182 SERIAL FR18200056 & ON

Electrical Equipment (Cont)



R182 & TR182 SERIAL R18201799 & ON

Figure 186. Battery Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
186 -		BATTERY INSTALLATION	NP	A
- 1	SEE FIG 34A	BATTERY SUPPORT BRACKET	1	
- 2	C614002-0101	BATTERY ASSY-MANIFOLD 12.75 A.H. 24V	1	
	C614002-0102	BATTERY ASSY-MANIFOLD 15.5 A.H. 24V	1	
		ATTACHING PARTS		
- 3	AN4-72A	BOLT	2	
- 4	AN960-416	WASHER	2	
		---*---		
- 5	0935	COVER ASSY-MANIFOLD BATTERY GLTC	1	
- 6	0770741-2	COVER-TERMINAL	1	
- 7	S2209-1	TIE-STRAP	1	
- 8	S1775-3	TUBE-BATTERY DRAIN 6.0 IN LG BKI REF S1775-3-0060	1	
		ATTACHING PARTS		
- 9	S1494-13	CLAMP	2	
		---*---		
-10	S1775-3	TUBE-BATTERY DRAIN 1.25 IN LG BKI REF S1775-3-0012	2	
		ATTACHING PARTS		
-11	S1494-13	CLAMP	2	
		---*---		
-12	S2421-10	ELBOW	2	
-13	0712075-1	ELBOW	1	
		ATTACHING PARTS		
-14	AN960PD1016L	WASHER	1	
-15	S1490-10	NUT	1	
		---*---		
-16	0412007-15	GROUND STRAP-BATTERY		
		ATTACHING PARTS		
-17	AN4-3A	BOLT	1	
		---*---		
-18	S2475-1	CONTACTOR-BATTERY	1	B
	S2475-2	CONTACTOR-BATTERY	1	C
		ATTACHING PARTS		
-19	AN4-3A	BOLT	2	
-20	AN960-416L	WASHER	2	
		---*---		
-21	0712079-3	COVER-CONTACTOR	1	
		ATTACHING PARTS		
-22	S2209-1	TIE-STRAP	1	
		---*---		
-23	2270001PA20	CABLE-BATTERY TO CONTACTOR	1	
-24	2270001PA21	CABLE-BATTERY CONTACTOR TO STARTER CONTACTOR	1	
-25	0712031-2	BRACKET-FUSE MOUNTING	1	B
	0712031-3	BRACKET-FUSE MOUNTING	1	C
		ATTACHING PARTS		
-26	AN515-8R5	SCREW	2	
		---*---		
-27	S1090-22	FUSE HOLDER-CLOCK	1	
	S1090-23	CAP-FUSE	1	
	S1091-1	FUSE-CLOCK	1	
-28	S1090-2	FUSE HOLDER-EXTERNAL POWER	1	
	S1091-11	CAP-FUSE	1	
	S1091-5	FUSE-EXTERNAL POWER	1	
-29	X26263	RESISTOR-EXT POWER TRTA	1	
	20H3P	DIODE-EXT POWER SATA	1	
		ATTACHING PARTS		
	S2574-1	NUT	1	
	S1438-2	WASHER-NYLON	1	
		---*---		
	6F20D	DIODE-EXT POWER AFE ALT	1	
	IN1344A	DIODE-EXT POWER AFE ALT	1	
	43-1761	MOUNTING HARDWARE SPD USED WITH 6F20D	1	

A---R182 & TR182 SERIAL R18201799 & ON
B---R182 & TR182 SERIAL R18201799 THRU R18201808
C---R182 & TR182 SERIAL R18201809 & ON

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AN3-5A		28 -79
AN3-5A		28 -88A
AN3-5A		47 -16
AN3-5A		110 -42
AN3-5A		111 -31
AN3-5A		111 -33
AN3-5A		124 -21
AN3-5A		128 -49
AN3-5A		135 -19
AN3-5A		139 -20
AN3-5A		139 -24
AN3-5A		167 -66

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AN3-6A		41 -31
AN3-6A		41 -34
AN3-6A		57 - 5
AN3-6A		57 - 9
AN3-6A		59 - 3
AN3-6A		68 - 5
AN3-6A		112 - 9
AN3-6A		128 -28
AN3-6A		128 -40
AN3-6A		138 -18
AN3-6A		138 -34
AN3-6A		141 -12
AN3-6A		160 - 2
AN3-6A		167 -65
AN3-6A		181 -25
AN3-6A		181 -26
AN3-62A		183 - 7
AN3-7		112 -12
AN3-7A		17 - 9
AN3-7A		27 -36
AN3-7A		28 -36
AN3-7A		124 -37
AN3-7A		128 -24
AN3-7A		137 - 2
AN3-7A		137 - 8
AN3-7A		142 - 1
AN3-7A		143 - 1
AN3H15A		161 -26
AN3H3A		41 -12
AN3H4A		41 -12
AN310-3		49 -10
AN310-3		51 -66
AN310-3		110 - 9
AN310-3		110 -19
AN310-3		112 -12
AN310-3		112 -26
AN310-3		116 - 8
AN310-3		116 -16
AN310-3		132 -51
AN310-3		140 - 7
AN310-3		145 - 4
AN310-3		145 - 9
AN310-4		51 -62
AN310-4		51 -80
AN310-4		107 - 4
AN310-4		110 -37
AN310-4		124 -19
AN310-4		138 -49
AN310-5		49 -17
AN310-5		132 -38
AN310C3		141 -22
AN315-3R		59 -25
AN315-3R		110 -10
AN315-3R		110 -19
AN315-3R		110 -45
AN315-3R		112 -12
AN315-3R		112 -26
AN315-3R		145 -35
AN315-4R		60 -19
AN315-4R		61 -72
AN315-4R		62 -19
AN315-4R		63 -55
AN315-4R		64 -19
AN315-4R		65 -69
AN315-640R		156C-23
AN315C4R		158 -35
AN316-4		27 -97
AN316-4		28 -81
AN316-4		107 -30
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AN316-5R		123 -64
AN316-5R		139 -37
AN320-1		132 -63
AN320-1		140 - 4
AN320-3		49 -11
AN320-4		140 -23
AN320-6		163 -26
AN320-7		157 - 2
AN320-7		158 - 2
AN320C3		49 -10
AN340-10		181 -10
AN340-2		133 -29
AN340-3		133 -37
AN340-4		134 -47
AN340-4		139 -45
AN340-4		171 - 7
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AN340-8		87 -50
AN340-8		88 -49
AN340-8		88A-52
AN340-8		93 -26
AN340-8		125 -13
AN340-8		134 -44
AN340B8		84 -41
AN340B8		85 -44
AN340B8		86 -49
AN340B8		86A-47
AN340B8		87 -54
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AN356-1032		110 -19
AN356-1032		112 -12
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AN4-10		103 -11
AN4-10A		121 -19
AN4-10A		123 -56
AN4-10A		140 -31
AN4-10A		140 -39
AN4-10A		140 -44
AN4-10A		140 -49
AN4-10A		145 -30
AN4-11A		22 - 1
AN4-11A		23 - 1
AN4-11A		24 - 1
AN4-11A		24 -59
AN4-11A		123 -67
AN4-11A		137 -34
AN4-11A		47 -33
AN4-12A		82 -41
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AN4-12A		83 - 3
AN4-13A		83 -11
AN4-13A		141 -41
AN4-13A		26 -59
AN4-14A		47 -37
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AN4-14A		141 -31
AN4-14A		141 -36
AN4-14A		138 -48
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AN4-24A		145 -23
AN4-26A		145 -12
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AN4-3A		186 -17
AN4-3A		186 -19
AN4-30		51 -58
AN4-31		51 -76
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AN4-31A		140 -54
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AN4-4A		25 -12
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AN4-42A		137 -39
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AN4-5A		51 -38
AN4-5A		81 - 3
AN4-5A		82 - 3
AN4-5A		94 -11
AN4-5A		111 -42
AN4-5A		113 -45
AN4-5A		123 -66
AN4-5A		138 -39
AN4-56A		138 -31
AN4-57A		20 - 1
AN4-6A		21 - 1
AN4-6A		94 -20
AN4-6A		94 -28
AN4-6A		149 - 4
AN4-6A		150 - 4
AN4-6A		169 -32
AN4-7A		24 -60
AN4-7A		50 - 6
AN4-7A		80 -26
AN4-7A		81 - 6
AN4-7A		82 - 6
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AN5-10A		12 -14
AN5-11A		137 -18
AN5-11A		137 -22
AN5-11A		140 -34
AN5-12A		138 -14
AN5-13A		137 -29
AN5-22A		53 - 9
AN5-25A		56 -12
AN5-31A		51 -22
AN5-34A		51 - 3
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AN5-5A		41 - 9
AN5-6A		20 - 2
AN5-6A		21 - 2
AN5-7A		20 - 2
AN5-7A		21 - 2
AN5C6A		123 -12
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AN500-416-10		118 -41
AN500-416-10		118 -45
AN500-416-10		119 -23
AN500-416-10		119 -33
AN500-416-10		119 -37
AN500-416-10		119 -40
AN500-416-10		119 -47
AN500-416-10		119 -51
AN500-416-10		120 -19
AN500-416-10		120 -23
AN500-416-10		120 -26
AN500-416-10		120 -33
AN500-416-10		120 -37
AN500-416-10		120 -74
AN500-416-8		118 -50
AN500-416-8		118 -60
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AN500-416-8		120 -43
AN500-416-8		120 -57
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AN500A10-10		123 -52
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AN507-1032R10		70 - 9
AN507-1032R12		60 - 2
AN507-1032R12		61 - 2
AN507-1032R12		62 - 2
AN507-1032R12		63 - 2
AN507-1032R12		64 - 2
AN507-1032R12		65 - 2
AN507-1032R14		93 -17
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AN507-1032R6		119 -57
AN507-1032R6		119 -61
AN507-1032R6		119 -70
AN507-1032R6		120 -43
AN507-1032R6		120 -47
AN507-1032R6		120 -56
AN507-1032R7		26 -37
AN507-1032R7		37 -13
AN507-1032R7		151 -15
AN507-1032R7		152 -15
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AN507-1032R8		28 -45
AN507-1032R8		135 -29
AN507-1032R8		136 -15
AN507-428R7		15 -38
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AN507-640R4		146 -23
AN507-832R12		167 - 2
AN507-832R12		168 - 2
AN507-832R12		171 -14
AN507-832R14		77 - 8
AN507-832R4		61 -73
AN507-832R4		63 -56
AN507-832R4		65 -70
AN507-832R5		60 -38
AN507-832R5		64 -35
AN507-832R6		4 -36
AN507-832R6		5 -43
AN507-832R6		26 -16
AN507-832R6		60 -38
AN507-832R6		61 -24
AN507-832R6		61 -73
AN507-832R6		64 -35
AN507-832R6		65 -11
AN507-832R6		65 -70
AN507-832R6		68 -20
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AN507B632R12		84 -50
AN507B632R12		85 -52
AN507B632R12		85 -53
AN507B632R12		86 -47
AN507B632R12		86 -57
AN507B632R12		86A-45
AN507B632R12		86A-61
AN507B832R14		98 -16
AN507B832R24		84 -41
AN507B832R24		85 -44
AN507B832R24		86 -49
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AN509-10R14		63 - 1
AN509-10R14		65 - 1
AN509-10R14		178 - 8
AN509-10R14		179 - 8
AN509-10R16		60 - 1
AN509-10R16		62 - 1
AN509-10R16		64 - 1
AN509-10R23		24 -43
AN509-10R31		22 -15
AN509-10R4		15 - 5
AN509-10R6		15 -37
AN509-10R6		15 -42
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AN509-10R6		158 -25
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AN509-10R8		60 -26
AN509-10R8		61 -14
AN509-10R8		62 -23
AN509-10R8		63 -11
AN509-10R8		64 -23
AN509-10R8		65 -13
AN509-10R8		105 - 2
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AN515-4R12		139 -45
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AN515-6R6		84 -35
AN515-6R6		84 -36
AN515-6R6		84 -52
AN515-6R6		85 -38
AN515-6R6		85 -39
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AN515-6R6		85 -57
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AN515-8R10		169 -68
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AN515-8R14		102 - 38
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AN515B6R12		85 -43
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AN515B6R12		85 -58
AN515B6R12		86 -30
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AN515B6R12		86 -32
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AN520-10R10		108 - 3
AN520-10R10		109 - 3
AN520-10R10		110 -12
AN520-10R10		120 -66
AN520-10R10		154 -17
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AN520-10R14		93 -37
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AN520-10R14		111 -50
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AN520-10R6		112 - 6
AN520-10R6		113 -22
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AN520-10R6		153 -29
AN520-10R6		158 -39
AN520-10R6		169 -13
AN520-10R6		179 -23
AN520-10R6		181 -11
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AN520-10R6		181 -13
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AN520-10R7		93 -58
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AN960-10L		63 - 3
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AN960-10L		112 - 5
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AN960-10L		112 -20
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AN960-10L		139 -21
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AN960-10L		139 -29
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AN960-416		184 - 4
AN960-416		185 - 4
AN960-416		186 - 4
AN960-416L		51 -56G
AN960-416L		56 -40
AN960-416L		59 -19
AN960-416L		65 -75
AN960-416L		79 -20
AN960-416L		79 -47
AN960-416L		80 -22
AN960-416L		81 - 4
AN960-416L		82 - 4
AN960-416L		82 -42
AN960-416L		94 -13
AN960-416L		126A-35
AN960-416L		127 -34
AN960-416L		132 -33
AN960-416L		135 -16B
AN960-416L		135 -17
AN960-416L		140 -28
AN960-416L		140 -40
AN960-416L		140 -45
AN960-416L		140 -50
AN960-416L		140 -56
AN960-416L		140 -61
AN960-416L		141 -28
AN960-416L		141 -32
AN960-416L		141 -37
AN960-416L		141 -42
AN960-416L		142 -26
AN960-416L		145 -13
AN960-416L		145 -18
AN960-416L		145 -24
AN960-416L		157 -17
AN960-416L		158 -20
AN960-416L		161 - 2A
AN960-416L		161 -47
AN960-416L		162 - 2
AN960-416L		162 -19
AN960-416L		185 -17
AN960-416L		186 -20
AN960-4167		169 -49
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AN960-516		137 -30
AN960-516		140 -35
AN960-516		154 - 4
AN960-516L		47 - 6
AN960-516L		49 -16
AN960-516L		56 -40A
AN960-516L		132 -37
AN960-516L		137 -23
AN960-516L		138 -15
AN960-516L		139 -36
AN960-6		42 -11
AN960-6		56 -53
AN960-6		100 - 3
AN960-6		100 - 9
AN960-6		169 -19
AN960-6L		99 - 3
AN960-6L		142 -47
AN960-6L		142 -48
AN960-6L		169 -15
AN960-6L		171 -19
AN960-6L		171 -25
AN960-616		94 - 5
AN960-616		110 - 2
AN960-616		111 -82
AN960-616		112 - 2
AN960-616		112 - 2
AN960-616		113 -30
AN960-616		113 -77
AN960-616		138 -41
AN960-616L		59 - 4
AN960-616L		163 -23
AN960-716		4 - 5
AN960-716		5 - 5
AN960-716		110 -34
AN960-716		110 -54
AN960-716		112 -35
AN960-716		113 -57
AN960-716L		61 -78
AN960-716L		63 -61
AN960-716L		111 - 4
AN960-716L		113 - 2
AN960-716L		157 - 2
AN960-716L		158 - 2
AN960-8		79 -85
AN960-8		101 - 3
AN960-8		102 - 3
AN960-8		125 -15
AN960-8		125 -19
AN960-8		139 -43
AN960-8L		45 -16
AN960-8L		46 -16
AN960-8L		171 -23
AN960-8L		171 -23
AN960-816		4 - 2
AN960-816		5 - 2
AN960-816		19 - 4
AN960-816		19 - 7
AN960-816		56 -25
AN960A3		22 -34
AN960C10		41 -26
AN960C10L		78 -20
AN960C416		37 -22
AN960C416		41 -18
AN960C416		101 - 9
AN960C416L		41 -16
AN960C416L		41 -17
AN960C516		123 -14
AN960C516		123 -35
AN960C6		57 -24
AN960C6		101 -20
AN960C6		102 -18
AN960C616L		123 - 4
AN960C616L		123 -24
AN960C716		41 - 3
AN960C716		41 - 4
AN960C716L		40 - 4
AN960C8		60 -77
AN960C8		61 -54
AN960C8		64 -73
AN960C8		65 -42
AN960C8		101 - 7
AN960C8		101 -15
AN960D10		59 -33
AN960D10L		27 -19
AN960D10L		28 -19
AN960D10L		66 -10
AN960D10L		97 - 6
AN960D4		57 -29
AN960D4		139 -13
AN960D516		56 -13
AN960D6		132 -63
AN960D6		140 - 4
AN960D616		49 - 4
AN960D616		51 -52
AN960D616		56 -16
AN960D616		56 -21
AN960D616		111 -41
AN960D716		113 -55
AN960D716		157 -25
AN960D8		171 -30
AN960PD10		102 -14
AN960PD10		102 -29
AN960PD10		135 -26
AN960PD10		136 -12
AN960PD10		160 - 3
AN960PD10		181 -11
AN960PD10		181 -12
AN960PD10		181 -13
AN960PD10L		37 -41
AN960PD10L		37 -44
AN960PD1016L		184 -15
AN960PD1016L		185 -11
AN960PD1016L		186 -14
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AN960PD1416L		156 - 7
AN960PD1416L		156A- 8
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AN960PD4		109 - 6
AN960PD416		57 - 3
AN960PD416		158 -34
AN960PD416		160 -50
AN960PD616		128 - 7
AN960PD716		157 - 6
AN960PD716		157 -27
AN960PD716		158 - 6
AN960PD716		158 -28
AN960PD716		158 -30
AN960PD716		159 -13
AN960PD816L		57 -16
AN960XC10L		133 -12
AN960XC10L		133 -25
AN960XC10L		134 -13
AN960XC10L		134 -27
AN960XC10L		134 -32
AN960XC4L		178 - 3
AN960XC416		121 -20
AN960XC416		123 -57
AN960X4CL		179 - 3
AN96010L		78 -37
AN970-3		68 - 7
AN970-3		97 - 5
AN970-3		124 -25
AN970-4		124 -17
AN970-5		93 - 6
AN970-5		93 -66
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A08-75		19 -21
A1257A		4 -26
A1257A		5 -30
A1280-2		4 -27
A1280-2		5 -31
A1280-3		4 -27
A1280-3		5 -31
A1633-11		103 - 6
A1633-11		104 - 6A
A1633-47		58 -30
A1633-48		58 -24
A1636-23		53 - 3
A1636-24		58 -12
A1638-1		58 -15
A1638-10		103 - 3
A1638-15		58 -19
A1638-15		58 -22
A1638-4		102 - 8
A1638-7		102 -13
A1639-1		58 -16
A1639-26		58 -20
A1639-9		103 - 4
A2109-3		48 - 8
A2513-49		58 -21
A2513-76		58 -14
A2513-84		102 - 7
A2513-85		102 - 6
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A30010		58 - 7
A30011		58 -10
A30013		58 -11
A30014		58 - 9
A30015		58 - 8
A30040		58 -33
A30047		53 - 5
A30048		53 - 4
A30078-1		53 - 8
A30078-2		53 - 6
A30079-1		58 - 5
A30079-2		58 - 6
A30085		58 -32
A30087		58 -29
A30169		58 -31
A3023		58 -18
A3150-1		103 - 5
A40137		102 - 9
A4513-1		48 - 6
A6195-8Z3		20 -30
A6195-8Z3		21 -32
A6196-8Z3		20 -30
A6196-8Z3		21 -32
A8566-8Z		26 -35
A960-10L		77 -37
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B30026		58 -29
B30027		58 -28
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B30107-1		58 -25
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CM2692-28-1S		13 -26
CM2692-28-1S		14 -18
CM2692-52-1S		27 -41
CM2692-52-1S		28 -43
CM2791-1		105 -35
CM2791-1		105 -36
CM2791-1		105 -37
CM2791-1		105 -38
CM2791-1		106 -29
CM2791-1		106 -30
CM2791-1		106 -31
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CM3589-15		86A-79
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CR163-4-2		62 -52
CR163-4-2		64 -43
CR163-4-4		11 -20
CR163-4-4		60 -62
CR163-4-4		61 -41
CR163-4-4		61 -47
CR163-4-4		64 -59
CR163-4-4		65 -35
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CR3243-4-2		42 - 8
C156001-0103		8 -13
C156001-0104		8 -14
C156001-0104		15 -35
C156001-0110		8 -15
C156001-0110		15 -31
C156003-0101		8 -87
C156020-0101		116 -12A
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C161031-0109		114 -16
C161031-0109		111 -17
C161031-0111		115 -13
C161031-0111		113 -12
C161031-0113		111 -67
C161031-0113		114 -16
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C161031-0113		113 -73
C163005-0201		53 - 2
C163006-0103		58 - 2
C163032-0205		58 -16
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C165020-0101		102 -27
C165031-0101		82 -25
C165031-0102		78 -41
C165031-0102		81 -25
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C166001-0601		168 -52
C166002-0401		167 -56
C166002-0401		168 -55
C166005-0204		167 -81
C166005-0205		167 -82
C166005-0205		168 -74
C166005-0208		167 -81
C166005-0208		168 -73
C166005-0504		167 -83
C166005-0603		167 -85
C166005-0603		168 -77
C166005-0605		167 -81
C166005-0605		168 -73
C166005-0606		167 -83
C166005-0606		167 -85
C166005-0606		168 -75
C166005-0606		168 -77
C166005-0607		167 -83
C166005-0607		168 -75
C166005-0608		167 -84
C166005-0608		168 -76
C166005-0609		167 -84
C166005-0609		168 -76
C166005-0703		167 -86
C166005-0703		168 -78
C166005-0705		167 -85
C166005-0707		167 -84
C166006-0109		167 -32
C166006-0201		167 -32
C166006-0201		168 -32
C166007-0105		167 -64
C166008-0101		167 -76
C166008-0101		168 -68
C166008-0103		167 -78
C166008-0103		168 -70
C166009-0701		167 -82
C166009-0701		168 -74
C166010-0102		167 -11
C166010-0102		168 -11
C166010-0103		167 -11
C166010-0107		167 -11
C166010-0109		167 -11
C166010-0109		168 -11
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C253001-0101		68 - 9
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C262003-0202		52 -12
C262003-0202		53 - 1
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C262006-0101		58 - 1
C262023-0101		52 -13
C262023-0101		53 - 2
C262026-0101		58 - 2
C291502-0106		84 -63
C291502-0106		85 -68
C291502-0106		86 -70
C291502-0106		86A-75
C291504-0201		115 -12
C291504-0201		150 -17
C291504-0202		150 -17
C291504-0203		150 -17
C291506-0102		114 -15
C291506-0102		149 - 3
C291506-0102		150 - 3
C292501-0104		84 -65
C292501-0105		85 -70
C292501-0105		86 -72
C292501-0105		86A-77
C294502-0201		155 -35
C294502-0201		156 -27
C294502-0201		156A-28
C294502-0201		156B-26
C294506-0102		111 -22
C294506-0103		113 -13
C294510-0901		111 -20
C294510-0901		114 -14
C294510-0901		115 -11
C294510-0901		121 -27
C294510-0901		122 -14
C295001-0304		123 - 1
C299501-0105		111 - 2
C299501-0105		113 - 2
C301001-0211		138 -46
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C301002-0114		138 -39
C301002-0116		138 -44
C301002-0302		138 -39
C301002-0308		138 -44
C301002-0310		138 -39
C301002-0312		138 -44
C30598		53 - 7
C30615-3		58 -13
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C40179		102 -10
C421001-0101		93 -33
C421001-0102		93 -34
C421001-0201		93 -48
C421001-0201		93 -56
C421001-0202		93 -49
C421001-0202		93 -57
C431003-0102		114 -18
C431003-0102		115 -15
C431003-0102		155 - 2
C431003-0102		156 - 2
C431003-0102		156A- 1
C431003-0102		156B- 1
C431003-0102		156C- 1
C431003-0302		114 -19
C431003-0302		115 -16
C431003-0302		155 - 2
C431003-0302		156 - 2
C431003-0302		156A- 1
C431003-0302		156B- 1
C431003-0302		156C- 1
C482001-0202		155 - 9
C482001-0202		156 - 9
C482001-0202		156A- 9
C482001-0401		155 - 6
C482001-0401		156 - 6
C482001-0401		156A- 7
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C482002-0113		123 -50
C485035		84 -46
C5046		103 -18
C5046		104 - 6
C592001-0203		17 -32
C592001-0203		22 -33A
C592001-0203		24 -64
C592001-0204		22 -33A
C592001-0204		24 -64
C592003-0204		17 -32
C593003-0101		169 -11
C593003-0103		169 -11
C594502-0102		175 -18
C596510-0101		171 -28
C610502-0101		142 - 9
C611003-0101		142 -46
C611004-0102		169 -32
C611004-1010		114 - 8
C611005-0101		114 - 9
C611005-0101		115 - 8
C611005-0101		169 -32
C611005-0103		169 -32
C611503-0102		114 - 6
C611503-0102		115 - 6
C611503-0102		180 - 1
C611505-0101		181 - 1
C611505-0102		181 - 1
C613001-0101		169 -69
C614001-0105		183 -16
C614002-0101		184 - 2
C614002-0101		185 - 2
C614002-0101		186 - 2
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C622001-0108		5 -32
C622001-0201		4 -23
C622001-0201		5 -27
C622003-0105		3 -19
C622006-0103		4 -29
C622006-0103		5 -33
C622006-0105		4 -30
C622006-0105		5 -34
C622006-0107		4 -27
C622006-0107		5 -31
C622006-0108		4 -28
C622008-0102		169 -48
C660501-0102		98 -15
C661003-0505		84 -28
C661003-0505		85 -31
C661003-0506		86A-30
C661003-0506		85 -31
C661003-0506	#5	84 -28
C661003-0506		86 -31
C661003-0507		86 -31
C661003-0507		86A-30
C661025-0102		84 -38
C661025-0102		85 -41
C661025-0102		86 -42
C661025-0102		86A-40
C661064-0217		85 -32
C661064-0217	#5	84 -29
C661064-0217		86 -32
C661064-0223		85 -32
C661064-0223		86 -32
C661064-0225		85 -32
C661064-0225		86 -32
C661064-0230		86A-31
C661064-0232		86A-31
C661065-0217		84 -30
C661065-0217		85 -33
C661065-0217		86 -33
C661065-0223		85 -33
C661065-0223		86 -33
C661065-0225		85 -33
C661065-0225		86 -33
C661065-0230		86A-32
C661065-0232		86A-32
C661071-0101		84 -38
C661071-0101		85 -41
C661071-0101		86 -42
C661071-0101		86A-40
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C661071-0102		147 - 4
C661071-0102	#3	84 -39
C661071-0102		85 -42
C661071-0102		86 -43
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C661075-0101		86 -39
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C661075-0103		86 -39
C661075-0103		86A-38
C661075-0103	#2	84 -36
C661075-0104		85 -39
C661075-0104		86 -39
C661075-0104		86A-38
C661075-0104	#2	84 -36
C661075-0105	#2	84 -36
C661075-0106		85 -39
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C661075-0108		86 -39
C661075-0108	#2	84 -36
C661076-0101		85 -38
C661076-0101		86 -38
C661076-0101		86A-37
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C661076-0102		85 -38
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C661076-0102	#1	84 -35
C661076-0103		85 -38
C661076-0103		86 -38
C661076-0103		86A-37
C661076-0103	#1	84 -35
C661076-0105		85 -38
C661076-0105		86 -38
C661076-0105		86A-37
C661076-0105	#1	84 -35
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C661076-0107		86 -38
C661076-0107	#1	84 -35
C661076-0108		86A-37
C661080-0101		84 -40
C661080-0101		85 -43
C661080-0101		86 -44
C661080-0101		86A-42
C662023-0104		84 -51
C662023-0104		85 -56
C662023-0104		86 -41
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C662038-0103		86A-54
C662038-0104		86 -56A
C662503-0104		86 -59
C662503-0107		102 - 1
C662503-0108		86 -59
C662503-0108		86A-63
C662503-0108		101 - 1
C664503-0101		84 -52
C664503-0101		85 -57
C664503-0101		86 -58
C664503-0101		86A-62
C664508-0101		84 -27
C664508-0102		85 -30
C664508-0102		86 -30
C664508-0102		86A-29
C664511-0102		85 -30
C664511-0102		86 -30
C664511-0102		86A-29
C668020-0117		84 -53
C668020-0117		85 -58
C668020-0117		86 -60
C668020-0117		86A-64
C668020-0217		86A-64
C668020-0217		86 -60
C668050-0301		8 -80
C668050-0302		8 -80
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NAS43DD3-45		168 -15
NAS43DD3-48		88A-39
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NAS43DD3-6		167 -22
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NAS43DD3-64		84 -41
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NAS43DD3-64		86 -49
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NAS43DD4-120		160 -51
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NAS43DD6-25		111 -50
NAS43DD6-25		113 -41
NAS43DD6-56		118 - 8
NAS43DD6-56		119 - 8
NAS43DD6-56		120 - 9
NAS43HT3		65 -78
NAS43HT3-12		129 -25A
NAS43HT3-12		130 -31
NAS43HT3-13		125 -23
NAS43HT3-16		149 -51
NAS43HT3-16		150 -76
NAS43HT3-216		111 -28
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NAS43HT3-34		60 -72
NAS43HT3-34		64 -68
NAS43HT3-34		65 -36
NAS43HT3-45		60 -12
NAS43HT3-45		61 -81
NAS43HT3-45		62 -12
NAS43HT3-45		63 -64
NAS43HT3-45		64 -12
NAS43HT3-6		124 -40
NAS43HT3-7		110 -19
NAS43HT4-12		82 -42
NAS43HT4-12		94 -12
NAS43HT4-12		94 -24
NAS43HT4-12		130 -34
NAS43HT4-16		137 -47
NAS43HT4-16		138 -27
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NAS43HT4-20		140 -55
NAS43HT4-20		145 -20
NAS43HT4-22		94 - 4
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NAS446-2-1		85 -10
NAS446-2-1		86 -10
NAS446-2-3		75 -11
NAS446-2-3		91 - 9
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NAS446-2-3		174 - 9
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NAS446-4		167 -31
NAS446-4		167 -54
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NAS446-4		168 -31
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NAS446-4-1		61 -62
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NAS463W-416		118 -32
NAS463W-416		118 -36
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NAS463W-416		118 -46
NAS463W-416		119 -35
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NAS528A8		40 - 6
NAS528A8		40 - 7
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NAS528A8		41 - 6
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NAS528A8		41 - 8
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NAS697A08		36 -29
NAS697A08		36 -45
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NAS697A3		61 -59
NAS697A3		62 -55
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NAS697A3		93 -61
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NAS697A3		105 -61
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NAS697A3		106 -13
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NAS697A3		118 -37
NAS697A3		119 -25
NAS697A3		119 -43
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NAS697A3K		36 -47
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S1021Z4-6		71 -26
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S1021Z4-6		72 -12
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S1021Z4-6		72 -31
S1021Z4-6		73 -25
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S1021Z4-6		95 -23
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S1021Z6-8		72 -22
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S1021Z8-6		34 - 2
S1021Z8-6		34 - 7
S1021Z8-6		34 -12
S1021Z8-6		34 -17
S1021Z8-6		35 - 2
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S1021Z8-8		4 -42
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S1021Z8-8		5 -20
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S1021Z8-8		149 -62
S1021Z8-8		150 -76A
S1021Z8-8		167 -43
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S1022Z8-8		4 -19
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S1022Z8-8		5 -13
S1022Z8-8		5 -15
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S1022Z8-8		5 -17
S1022Z8-8		5 -41
S1022Z8-8		5 -44
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S1131-1		146 -48
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S1131-1		148 -12
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S2014-4		51 -45
S2014-7		132 - 7
S2014-9		51 -43
S2019-111		151 -16
S2019-114		163 -19
S2019-115		162 -32
S2019-121		164 -14
S2019-128		161 -48
S2019-131		164 -14

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S2019-141		152 -16
S2019-9		165 -16
S202RB		1 -16
S202RB		4 -43
S202RB		23 -55
S202VW		1 -16
S2020-2		16 - 1
S2020-2	#	16 - 1
S2023-1		85 -72
S2024-1		126 -18
S2024-1		126 -18B
S2024-1		126A-57
S2030-1		133 -19
S2034-1		149 -34
S2034-1		150 -57
S2041-50-1.6		169 - 7
S2049-4FG		50 - 5
S2049-4FG		123 -63
S2049-4LFG		123 -63
S2059-3		160 -29
S2059-3		161 -16
S2060-2		162 -30
S2071-1		146 -40
S2083-2		139 -27
S2087-1		27 -85
S2087-1		28 -88F
S2087-1		28 -98
S2088-1		57 -18
S2088-3		57 -18
S2091-7		84 -64
S2091-7		85 -69
S2091-7		86 -71
S2091-7		86A-76
S2091-7		89 -11
S2091-7		90 -12
S2091-7		90A-11
S2092-1		73 - 3
S2092-1		73 - 4
S2092-1		73 - 5
S2092-1		73 -38
S2092-1		74 - 5
S2092-1		74 -12
S2092-1		74 -20
S2092-1		74 -53
S2092-1		74 -55
S2092-10		133 -47
S2092-2		73 - 3
S2092-2		73 - 4
S2092-2		73 - 5
S2092-2		73 -11
S2092-2		74 - 5
S2092-2		74 -12
S2092-3		1 -49
S2092-3		71 -22
S2092-3		71 -25
S2092-3		72 -23
S2092-3		72 -26
S2092-3		72 -32
S2092-3		133 -46
S2092-4		1 -50
S2092-4		71 -24
S2092-4		72 -25
S2092-4		72 -34
S2092-5		84 -17
S2092-5		85 -20
S2092-5		86 -20
S2092-5		86A-20
S2092-6		84 - 4
S2092-6		84 -15
S2092-6		85 - 4
S2092-6		85 -17
S2092-6		86 -17
S2092-6		86A- 4
S2092-6		86A-17

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S2092-6		89 - 5
S2092-6		89 - 9
S2092-6		90 - 6
S2092-6		90 -11
S2092-6		90A- 4
S2092-6		90A- 9
S2096-6		86 - 4
S2106-1		16 - 1
S2107-1		16 - 3
S2108-1		1 -57
S2108-2		1 -57
S2108-3		1 -57
S2108-4		1 -57
S2108-4		60 -60
S2108-4		61 -66
S2108-4		64 -57
S2108-4		65 -63
S2112-1		57 -19
S2135-2		84 -47
S2135-2		85 -50
S2135-2		86 -55
S2135-2		86A-53
S2145-1		1 -56
S2160-1		84 -67
S2160-1		85 -72
S2160-1		86 -74
S2160-1		101 - 2
S2160-1		102 - 2
S2160-1		146 -29
S2160-1		182 - 9
S2160-3		86 -75
S2161-1		84 -67
S2161-1		85 -72
S2161-1		86 -75
S2178-3-0074		128 - 2
S2178-4-0096		157 - 5
S2178-4-0096		158 - 5
S2178-4-0102		157 - 4
S2178-4-0102		158 - 4
S2178C3-0083		128 - 1
S2184-1		69 - 2
S2191-8-4		49 -23
S2195-2		1 -52
S2195-2		95 -14
S2195-2		126 -58
S2199-3		95 - 1
S2199-3		95A- 1
S2199-4		95 - 2
S2199-4		95A- 2
S2202-3		139 -38
S2202-4		139 - 9
S2209-1		134 -51
S2209-1		139 -32
S2209-1		149 -34
S2209-1		150 -57
S2209-1		156A-18
S2209-1		156B-24
S2209-1		167 -54
S2209-1		168 -51
S2209-1		181 -14
S2209-1		181 -21
S2209-1		184 - 7
S2209-1		185 - 7
S2209-1		186 - 7
S2209-1		186 -22
S2209-2		111 -21
S2209-2		123 -44
S2209-2		126 -36
S2209-2		126 -39
S2209-2		126A-20
S2209-2		133 -42
S2209-2		155 -18
S2209-2		155 -21
S2209-2		155 -28

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S2209-2		156B- 6
S2209-2		156C-12
S2209-2		169 -37
S2209-2		169 -44
S2209-2		185 -19
S2209-3		126A-16
S2209-3		127 - 4
S2209-3		127 -26
S2209-3		142 -18
S2215004-12		75 -10
S2226-1		110 - 6
S2226-1		110 - 7
S2226-1		112 - 6
S2226-1		124 -38
S2226-1		125 -35
S2226-1		125 -41
S2226-1		125 -45
S2226-1		127 -20
S2226-1		127 -22A
S2226-2		61 -73
S2226-2		63 -56
S2226-2		65 -70
S2226-2		110 -28
S2226-2		126A-22
S2226-3		110 -11
S2226-3		112 -17
S2234-2		84 -32
S2234-2		85 -35
S2234-2		86 -35
S2234-2		86A-34
S2239-6		166 -12
S2244-1		170 -21
S2249-1		1 -54
S2249-2		60 -59
S2249-2		61 -64
S2249-2		62 -50
S2249-2		63 -39
S2249-2		64 -56
S2249-2		65 -61
S225-1		4 -16
S225-1		4 -17
S225-1		5 -11
S225-1		5 -12
S225-1		37 -14
S225-1		37 -35
S225-1		37 -47
S225-1		37 -58
S225-12		37 -48
S225-2		4 -12
S225-2		4 -14
S225-2		4 -14
S225-2		4 -15
S225-2		4 -15
S225-2		5 -13
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S225-4		8 -38
S225-5		45 -79
S225-5		46 -80
S226-2		8 -26
S226-2		9 -14
S226-2		9 -19
S226-2		10 -15
S226-2		10 -20
S226-2		13 -23
S226-2		14 -13
S226-2		14 -17
S2275-111		94 -17
S2275-111		94 -17
S2275-111		94 -18
S2275-111		94 -18
S2275-111		94 -26
S2275B111		94 -10

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S2275B111		94 -10
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S2275B125 #1		94 -17
S2275B125 #1		94 -17
S2275B126 #1		94 -18
S2275B126 #1		94 -18
S2275B126 #1		94 -18
S2275B201		94 - 1
S2275B201		94 - 1
S2275B201		94 - 1
S2275CC111		94 -10
S2275CC111		94 -10
S2275CC111		94 -10
S2275CC125 #1		94 -17
S2275CC125 #1		94 -17
S2275CC125 #1		94 -17
S2275CC126 #1		94 -18
S2275CC126 #1		94 -18
S2275CC126 #1		94 -18
S2275CC201		94 - 1
S2275CC201		94 - 1
S2275CC201		94 - 1
S2275JJ111		94 -10
S2275JJ111		94 -10
S2275JJ111		94 -10
S2275JJ125 #1		94 -17
S2275JJ125 #1		94 -17
S2275JJ125 #1		94 -17
S2275JJ126 #1		94 -18
S2275JJ126 #1		94 -18
S2275JJ126 #1		94 -18
S2275JJ201		94 - 1
S2275JJ201		94 - 1
S2275JJ201		94 - 1
S2275KK111		94 -10
S2275KK125 #1		94 -17
S2275KK126 #1		94 -18
S2275KK201		94 - 1
S2275LL111		94 -10
S2275LL125 #1		94 -17
S2275LL126 #1		94 -18
S2275LL201		94 - 1
S2275MM111		94 -10
S2275MM111		94 -10
S2275MM125 #1		94 -17
S2275MM125 #1		94 -17
S2275MM126 #1		94 -18
S2275MM126 #1		94 -18
S2275MM201		94 - 1
S2275MM201		94 - 1
S2275NN111		94 -10
S2275NN125 #1		94 -17
S2275NN126 #1		94 -18
S2275NN201		94 - 1
S2275PP111		94 -10
S2275PP125 #1		94 -17
S2275PP126 #1		94 -18
S2275PP201		94 - 1
S2275WD111		94 -10
S2275WD125 #1		94 -17
S2275WD126 #1		94 -18
S2275WD201		94 - 1
S2275WG111		94 -10
S2275WG125 #1		94 -17
S2275WG126 #1		94 -18
S2275WG201		94 - 1
S2275WJ111		94 -10
S2275WJ125 #1		94 -17
S2275WJ126 #1		94 -18
S2275WJ201		94 - 1
S2275ZZ111		94 -10
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S2275Z125 #1		94 -17
S2275Z126 #1		94 -18
S2275Z126 #1		94 -18
S2275Z201		94 - 1
S2275Z201		94 - 1
S2280-3-157		121 - 8
S2280-3-58		122 - 4
S2281-1		84 -79
S2281-1		85 -83
S2281-1		86 -86
S2281-1		86A-89
S2287-1		68 -21
S2294-125		145 -28
S2294-25		145 -28
S2295A25-130		145 -28
S2295P25-67		141 - 8
S2295P25-71		141 - 9
S2300-1		154 -14
S2300-1		154A-17
S2300-13		124 -44
S2300-14		102 -14
S2300-14		125 -44
S2300-14		181 -12
S2300-14		181 -13
S2300-2		113 -22
S2300-3		111 -21
S2300-4		111 -66
S2300-4		123 -43
S2300-6		125 -39
S2300-6		181 -11
S2301-2-1		69 - 8
S2301-2-2		69 - 8
S2301-2-3		69 - 8
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S2301-2-8		69 - 8
S2301-3-1		70 - 9
S2303P2-4		169 -68
S2318-1		121 -23
S2319-2		105 -38
S2319-2		106 -32
S2319-20		105 -35
S2319-20		105 -36
S2319-20		105 -38
S2319-20		106 -29
S2319-20		106 -30
S2319-20		106 -32
S2319-21		105 -37
S2319-21		106 -31
S2319-3		105 -35
S2319-3		106 -29
S2319-5		105 -36
S2319-5		105 -37
S2319-5		106 -30
S2319-5		106 -31
S2319-50		27 -78
S2319-50		32 -28
S2319-50		33 -30
S2319-50		105 - 4
S2319-50		105 -14
S2319-50		105 -63
S2319-50		106 - 4
S2319-50		106 - 9
S2319-50		106 -20
S2321-3		59 -30
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S2323-3		153 -22
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S2323-5		126A-13
S2323-5		127 -17
S2323-5		127 -39
S2323-5		167 -21
S2323-5		168 -21
S2326-2		86 -91
S2326-2		86A-94
S2327-1		124 -30
S2327-1		169 -25
S2327-2		124 -31
S2327-2		169 -26
S2334-3		84 -46
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S2334-3		86 -54
S2334-3		86A-52
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S2335-1		110 -31
S2335-1		113 -48
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S2352-08-7		88A-52
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S2357-1		150 -81
S2357-1		150 -81A
S2357-1		156 -16
S2357-3		15 -20
S2357-3		150 -68
S2357-3		150 -71
S2357-3		150 -77
S2359-1		8 -78
S2361-1		123 -27
S2363-2		155 - 1
S2363-2		156 - 3
S2363-2		156A- 2
S2363-2		156B- 2
S2363-2		156C- 2
S2363-3		156 - 1
S2364-2		8 -42
S237-2		8 -35
S237-2		8 -36
S237-2		13 -21
S237-2		13 -22
S237-4		18 -27
S2374-7.5		84 -57
S2374-7.5		85 -62
S2374-7.5		86 -64
S2375-7.5		84 -57
S2375-7.5		85 -62
S2375-7.5		86 -64
S2385-5		151 - 9
S2385-5		152 - 9
S2389-2		139 -10
S2389-7		139 - 7
S2394-1		162 -12
S2397-1		18 -10
S2398-1		18 - 8
S2401-1		113 -19
S2401-1		111 -31
S2404-1		124 - 8
S2413-1		85 -30
S2413-1		86 -30
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S2455-1		68 -16A
S2475-1		169 -33
S2475-1		179 -15
S2475-1		186 -18
S2475-2		186 -18
S2477-4		92 - 4
S2478-1		113 -55
S2480-1		184 - 3
S2480-2		185 - 3
S2485-1		152 -12
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S2491-1		85 -56
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S2495-4-0360		123 -38
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S2495-6-0116		111 -87
S2495-6-0116		113 -27
S2495-8-0210		111 -79
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S2495-8-0290		113 -71
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S2501-10		156B-15
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S2502-1		156A-26
S2502-1		156B-13
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S2503-2		156 -19
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S2503-2		156A-37
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S2504-1		156A-24
S2504-3		156A-25
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S2611-1-2.50-156		86A- 3
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S272-5		61 -51
S272-5		64 -70
S272-5		65 -39
S272-5		160 -39
S272-5		161 -36
S272-5		165 -15
S272-9		165 -14
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S29001032		126A-65
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S2900832		4 -39
S2900832		5 -42
S2900832		5 -44
S292		149 -63
S292		150 -85
S292-1		1 -17
S292-11		1 -17
S292-12		1 -17
S292-12		26 -20
S292-14		1 -17
S292-16		1 -17
S292-2		1 -17
S292-28		1 -17
S292-3		1 -17
S292-4		1 -17
S292-5		1 -17
S292-6		1 -17
S292-8		1 -17
S307-7		113 -36
S307-7-0014		113 -40
S307-7-0140		113 -38
S307-7-0160		111 -48
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S338-6		136 -30
S339-2		136 -29
S339-2		136 -30
S352		34 -11
S352-1		35 -14
S352-2		35 -11
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S354-1		34 -19
S354-1		35 - 4
S354-1		35 -13
S354-1		35 -16
S354-1		35 -20
S354-5		34 - 9
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S378-1		141 -14
S378-1L		128 -48
S378-1L		141 -15
S378-2		138 -17
S378-3		140 -65
S378-3		141 -25
S378-3		141 -40
S378-3L		140 -53
S378-3L		141 -30
S378-3L		141 -35
S378-3L		145 -16
S378-4		137 -33
S378-4		140 -38
S378-4		140 -59
S378-4		145 -11
S378-4		145 -22
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S4		161 -12G
S500-1		138 -49
S51-10		1 -15
S51-10		155 - 4
S51-10		156 - 4
S51-10-90		156A- 3
S51-10-90		156B- 3
S51-12		1 -15
S51-16		1 -15
S51-16-81		111 -12
S51-16-81		113 - 7
S51-32		1 -15
S51-4		1 -15
S51-4-24		111 -59
S51-6		1 -15
S51-8		1 -15
TCS20B		142 -18
TT-P-1757		1 -14
TVA1315		169 -11
VM920M-3		84 -75
VM920M-3		85 -79
VM920M-3		86 -83
VM920M-3		86A-86
X26263		169 -61
X26263		185 -27
X26263		186 -29
YZ-2RN7T		42 - 9
YZ-2RN7T		56 -50
YZ2RN7T		169 -17
Y8562		1 -53

PART NUMBER	FICHE AND FRAME	FIGURE AND INDEX NO.
Y8562		19 -22
ZF604		167 -60
ZF604		168 -59
0-540-J3C5D		111 - 1
0-540-L3C5D		113 - 1
0R95-6		175 -21
0015-00716 #3		15 -27
0310295		144 - 4
0310296		144 - 3
0310297-1		144 - 5
0310298-1		144 - 6
0310332		144 -17
0310362-5		144 - 9
0310422-1		144 -13
0311319-1		68 -26
0311319-2		68 -26
0311623-1		68 -30
0311623-3		73 -15
0311623-3		74 -24
0322526-10		15 -19
0400213-6		3 -26
0405044-1		3 -21
0405044-3-E84		3 -57
0405044-3-E85		3 -57
0405064-1		3 -47
0405064-2		3 -48
0405064-3		3 -47
0405064-4		3 -48
0405072-1		3 -61
0405072-2		3 -61
0405074-3		3 -62
0405084-3		3 -78
0405101-1		3 -65
0405101-2		3 -66
0409111-1 #		3 -81
0411129		29 - 6
0411174-3		36 -20
0411185-11		60 -61
0411185-11		61 -40
0411185-11		64 -58
0411185-11		65 -43
0411307		129 -17
0411307		130 -24
0411420		30 - 6
0411420		31 - 6
0411420		135 - 6
0411420		136 - 6
0411523		141 -10
0411524		141 -11
0411549		129 -12
0411549		130 -20
0411550		129 -13
0411550		130 -21
0411562		129 -27
0411562		130 -36
0411563		129 -26
0411563		130 -35
0411564		129 -20
0411778-2		129 - 9
0411778-2		129 -25
0411778-5		130 -15
0411778-7		130 -33
0411783		128 -40
0411851-0		60 -23
0412007-15		186 -16
0412007-8		111 -42
0412007-8		113 -44
0412007-8		185 -13
0412247		15 -28
0413155-12		126 -18A
0413155-12		126A-56
0413163-18		126 -16
0413163-203		126 -12
0413163-204		126 -12

PART NUMBER	FICHE AND FRAME	FIGURE AND INDEX NO.
0413163-27		126 -14
0413163-28		126 -14
0413163-43		126 -17
0413163-7		126 -15
0413228		126 -25
0413228		126A-62
0413517-15		98 -13
0413517-3		98 - 8
0413517-5		98 - 9
0413517-7		98 - 6
0413578-1		130 - 1
0413599-1		126 -21A
0413599-1		126A-59
0413601-1		126 -18C
0413601-1		126A-58
0413601-2		126 -15B
0413601-2		126A-55
0413613-1-E83		86A- 2
0413613-1-E83		86A-16
0413613-1-279		86A- 2
0413613-1-279		86A-16
0413613-3-A59		86A- 2
0413613-3-A59		86A-16
0414014-2		36 -22
0415010-1		94 - 6
0415023-4		72 -13
0422229-11		11 -22
0422229-12		40 -36
0422229-13		40 -36
0422229-17		8 -65
0422280		137 - 3
0422280		137 - 9
0422291		9 - 4
0422291		10 - 5
0422344		47 - 5
0426011-8		8 -13
0431017-2		175 -11
0432126		141 -17
0432134-1		135 -35
0432134-1		136 -21
0442506-2		51 -75
0450033-1		111 -31
0450286-1		26 -49
0453016-3		127 -44
0453017-3		127 -45
0453018-2		127 -46
0453018-3		127 -47
0453020-2		127 -48
0500228-2		93 -62
0500228-3		93 -69
0500228-5		93 -67
0500312-2		98 - 1
0500313-1		98 - 2
0501022-1		93 -27
0501111-1		75A- 3
0501111-2		75A- 4
0501111-7		126A-25
0501111-8		126A-25
0501117-1		75A- 7
0501117-3-532		126A-37
0501120-7		74 -58
0501120-8		74 -59
0501123-1		126A-42
0501123-2		126A-45
0501123-3		126A-45
0501123-4		126A-45
0501123-5		126A-48
0501123-9		126A-44
0501125-1		126A-49
0501125-4		126A-50
0501127-1		126A-36A
0501127-2		126A-36A
050311-3		153 -25
0505009-2-E84		3 -55

PART NUMBER	FICHE AND FRAME	FIGURE AND INDEX NO.
0505009-2-E85		3 -55
0505009-3		3 -15
0505054-25		3 -53
0505054-26		3 -54
0505054-7		3 -28
0505054-8		3 -29
0505087-10		3 -44
0505087-11		3 -45
0505087-12		3 -46
0505087-7		3 -44
0505087-8		3 -45
0505087-9		3 -46
0505100-10		3 -70
0505100-7		3 -67
0505100-8		3 -68
0505100-9		3 -69
0505101-1		3 -72
0505102-1		3 -71
0510105-113		137 - 7
0510105-13		137 - 7
0510105-177		145 - 1
0510105-178		145 - 2
0510105-191		138 - 2
0510105-192		138 - 7
0510105-193		138 - 1
0510105-194		138 - 6
0510105-228		137 - 1
0510105-233		128 -38
0510105-245		141 - 1
0510105-246		141 - 2
0510105-247		141 - 6
0510105-248		141 - 7
0510105-249		140 - 2
0510105-250		140 - 1
0510105-279		128 -38
0510105-328		137 - 1
0510105-345		141 - 1
0510105-346		141 - 2
0510105-347		141 - 6
0510105-348		141 - 7
0510105-349		140 - 2
0510105-350		140 - 1
0510105-77		145 - 1
0510105-78		145 - 2
0510105-91		138 - 2
0510105-92		138 - 7
0510105-93		138 - 1
0510105-94		138 - 6
0510111-11		140 -30
0510146-3		47 -36
0510146-8		47 -32
0510146-9		47 -36
0510205-7		25 -12
0510205-7		94 -15
0510205-8		25 -11
0510205-8		94 -15
0511087-1		75A- 4
0511127-0		135 -15
0511194-4		135 -14
0511195-1		150 -91B
0511336-1		130 -27
0511797-2		36 -23
0512006-1		8 -85
0512006-1		15 -14
0512006-1		149 -62
0512006-2		27 -79
0512123		4 - 7
0512123-0		5 - 7
0512123-1		4 - 6
0512123-1		5 - 6
0512136		137 -49
0512136		138 -28
0512137		40 -27
0512138		137 -48

PART NUMBER	FICHE AND FRAME	FIGURE AND INDEX NO.
0512138		138 -25
0513052-20		84 -57
0513052-20		85 -62
0513052-20		86 -64
0513154-1		128 -37
0513208-1		174 - 7
0513208-3		171 -17
0513292-126		88 -36
0513292-126		88A-39
0513292-16		87 -39
0513292-16		88 -36
0513292-16		91 - 5
0513292-17		87 -40
0513292-17		88 -37
0513292-17		88A-41
0513292-18		87 -41
0513292-18		88 -38
0513292-18		88A-40
0513425-1		71 -13
0513425-1		72 -14
0513439-1		156B-29
0513558-9	#1	37 -42
0514026-2		79 -44
0514026-4		79 -52
0514027-21		79 -63
0514027-36		79 -63
0514028-5		79 -48
0514028-6		79 -47
0514029-10		81 -11
0514029-11		81 -32
0514029-3		78 - 4
0514029-4		78 -47
0514029-4		81 -28
0514030-4		79 -35
0514032-1		79 -53
0514033-1		79 -29
0514033-2		79 -59
0514034-1		79 -45
0514035-17		79 -42
0514035-18		79 -43
0514035-37		79 -42
0514035-38		79 -43
0514042-1		83 - 1
0514043-2		77 -54
0514051-1		79 -41
0514051-18		79 -41
0514051-19		79 -41
0514051-2		79 -41
0514052-1		77 -39
0514060-5		79 -41
0514061-8		71 -32
0514064-1		71 -28
0514066-1		77 -41
0514067-3		71 -27
0514089-11		79 -33
0514090-4		79 -69
0514099-1		77 -15
0514099-1		78 - 8
0514099-1		79 -12
0514099-2		77 -16
0514099-2		78 - 9
0514099-2		79 -13
0514099-3		77 -14
0514099-3		79 -11
0514100-9		77 -13
0514100-9		79 -10
0514100-9	#1	78 - 7
0514102-1		79 -14
0514102-7		77 -17
0514102-7	#1	78 -11
0514110-1		77 -19
0514110-1		78 -13
0514110-1		79 -15B
0514110-1		80 -15
0514110-1		81 -16
0514110-1		82 -17
0514112-2		77 -58
0514112-2	#2	78 -15
0514112-2-532		78 -15
0514121-1		79 -55
0514121-2		79 -25
0514131-7		78 -52
0514131-8		78 -52
0514147-1		78 -19
0514161-1		78 -25
0514161-2		78 -27
0514163-1		93 -17A
0514178-1		93 -17C
0514180-1		78 -21
0514180-2		78 -21A
0515002-10		83 - 9
0515002-9		83 - 7
0515010-5		94 - 7
0515010-6		94 - 8
0515067-3		72 -29
0516023-3		150 -92
0516024-3		150 -91A
0516025-1		150 -91C
0516026-1		150 -93A
0516126-1		150 -94A
0517003-2		66 - 1
0517021-1		60 -13
0517021-1		62 -13
0517021-1		64 -13
0517021-4		60 -17
0517021-4		62 -17
0517021-4		64 -17
0517021-5		60 -18
0517021-5		62 -18
0517021-5		64 -18
0522200-1		9 - 8
0522200-1		10 - 9
0522200-1		126 -10
0522629-1		17 - 3
0523003-40		13 -13
0523003-40		14 - 5
0523003-40		14 -14
0523049-1		8 -62
0523049-2		8 -62
0523049-4		8 -62
0523079-5		8 -70
0523079-6		8 -70
0523081-1		8 -71
0523082-1		8 -48
0523082-2		8 -50
0523082-3		8 -49
0523082-4		8 -49
0523099-1		8 - 6
0523100-1		8 - 7
0523101-3		8 -12
0523102-1		8 -39
0523102-1		8 -39
0523102-2		8 -40
0523102-2		8 -40
0523206-2		11 -29
0523206-2		12 -18
0523206-3		11 -29
0523206-3		12 -18
0523215		11 -35
0523215		12 -24
0523215-1		11 -35
0523215-1		12 -24
0523216		11 -34
0523216		12 -23
0523219-2		6 -39
0523219-2		7 -24
0523219-3		6 -39
0523219-3		7 -24
0523219-6		6 -39
0523219-6		7 -24
0523219-7		6 -39
0523219-7		7 -24
0523221		17 - 4
0523222		17 - 5
0523222		137 -41
0523230		6 -32
0523230-0		7 -14
0523230-1		6 -32
0523230-1		7 -14
0523230-4		6 -32
0523230-4		7 -14
0523230-5		6 -32
0523230-5		7 -14
0523232-2		6 -26
0523232-9		8 -52
0523233-20		6 -29
0523233-20		8 -53
0523233-3		6 -31
0523233-3		8 -54
0523233-6		6 -29
0523233-6		8 -53
0523233-7		6 -30
0523233-7		8 -54
0523309		11 - 2
0523309		12 - 5
0523309-1		11 - 2
0523309-1		12 - 5
0523315		11 - 7
0523315		12 - 7
0523315-1		11 - 7
0523315-1		12 - 7
0523321		137 -40
0523400-111		11 -21
0523400-112		11 -21
0523400-20		8 -63
0523400-20		11 -26
0523400-21		8 -63
0523400-21		11 -26
0523400-96		11 -27
0523400-97		11 -27
0523406-10		12 -17
0523406-11		12 -17
0523406-2		11 -28
0523406-3		11 -28
0523407		6 -38
0523407-0		8 -60
0523407-1		6 -37
0523407-1		8 -59
0523409-1		11 -24
0523409-2		11 -25
0523510-25		6 -17
0523510-25		7 -10
0523510-26		6 -17
0523510-26		7 -10
0523511-15		7 -16
0523511-4		6 -33
0523511-6		6 -19
0523512-22		7 -18
0523512-4		6 -34
0523536-0		138 -31
0523536-0		138 -39
0523537		18 - 1
0523537-0		138 -33
0523541-43		13 - 2
0523541-44		13 - 2
0523541-45		13 - 3
0523541-45		13 - 6
0523541-46		13 - 3
0523541-46		13 - 6
0523541-47		13 - 4
0523541-48		13 - 7
0523541-49		13 - 8

PART NUMBER	FICHE AND FRAME	FIGURE AND INDEX NO.
0523541-50		13 - 8
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0523541-51		13 - 2
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0523541-53		14 - 2
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0523541-53		13 - 3
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0523541-54		13 - 3
0523541-54		13 - 6
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0523541-55		13 - 7
0523541-56		14 - 3
0523541-56		13 - 4
0523541-57		14 - 8
0523541-57		13 - 8
0523541-58		14 - 8
0523541-58		13 - 8
0523541-59		14 - 3
0523541-59		13 - 4
0523541-60		14 -10
0523541-60		13 - 7
0523552-2		8 -77
0523552-3		8 -77
0523553-5		8 -72
0523553-6		8 -72
0523554-1		8 -73
0523554-2		8 -74
0523614-1		19 - 9
0523615-1		19 -12
0523616-1		19 -14
0523800-10		17 -24
0523800-11		17 -24
0523800-12		17 -25
0523800-13		17 -25
0523800-24		17 -12
0523800-25		17 -12
0523800-6		17 -22
0523800-7		17 -22
0523800-8		17 -23
0523800-9		17 -23
0523806		17 -13
0523806-1		17 -13
0523808		17 -14
0523808-2		17 -14
0523809		17 -15
0523809-1		17 -15
0523810		17 -16
0523811		17 -17
0523811-1		17 -17
0523813-1		17 -26
0523813-2		11 -31
0523813-2		12 -20
0523813-3		11 -30
0523813-3		12 -19
0523813-4		11 -32
0523813-4		12 -21
0523813-5		11 -33
0523813-5		12 -22
0523813-6		17 -28
0523813-7		17 -29
0523813-8		17 -27
0523814-8		17 -20
0523816-1		17 -30
0523901-10		18 -31
0523901-13		18 -17
0523901-14		18 -18
0523901-17		18 -22
0523901-18		18 -22
0523901-19		18 -24
0523901-20		18 -24
0523901-21		18 -23
0523901-22		18 -23
0523901-33 #1		18 - 6
0523901-34 #1		18 - 6
0523911-2		18 -14
0523911-3		18 -14
0523912		18 -21
0523912-1		18 -15
0523914-2		18 -19
0523918		18 -25
0523919		18 -10
0523920		18 - 9
0523921		18 - 8
0523923		18 -16
0541115-2		93 - 4
0541115-3		93 - 2
0541115-4		93 - 5
0541124-1		56 -11
0541138-22		131 -
0541138-5		131 - 9
0541139		131 - 5
0541139		131 -22
0541140		129 -11A
0541140		131 - 1
0541143		131 -12
0541144		131 -11
0541148		131 - 8
0541148-1		131 -15
0541149		131 - 9
0541151		131 - 4
0543001		49 -19
0543003		49 -21
0543037-1		49 -20
0543043-12		51 - 2
0543047-1		51 -60
0543047-1		51 -78
0550209-1		111 -21
0550209-1		113 -60
0552173-31		105 -27
0552173-31		106 -21
0552173-33		105 -54
0552173-33		106 -48
0553010-1		178 -11
0553010-1		179 -11
0555265-1		120 -70
0556018-2		111 -80
0556018-2		113 -23
0556018-2		113 -72
0556018-3		111 -30
0560013-1		59 -32
0567001-1		130 - 9
0570315-1		169 -68
0570316-1		169 -68
0582001-1		130 -13
0700099-101		154 - 3
0700099-114		150 -83
0700099-119		150 -69
0700099-120		150 -70
0700099-125		150 -83A
0700099-126		150 -78A
0700099-2		154 - 2
0700099-3		154 - 3
0700099-37		84 -46
0700099-37		85 -49
0700099-37		86 -54
0700099-37		86A-52
0700099-37		110 -61
0700099-37		112 -42
0700099-46		149 -53
0700099-46		150 -78A
0700099-47		149 -53
0700099-47		150 -78
0700099-85		149 -57
0700099-86		128 -13
0700099-98		128 -10
0700099-99		128 - 9
0700103-131		71 - 3
0700103-131		72 - 3
0700108-1		36 -36
0700108-2		36 -37
0700122-12		93 -15
0700122-13		93 -14
0700162-1		84 -33
0700162-1		85 -36
0700162-1		86 -36
0700162-1		86A-35
0700162-3		84 -31
0700162-3		85 -34
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0700162-3		86A-33
0700162-4		84 -31
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0700162-4		86 -34
0700162-4		86A-33
0700162-6		84 -31
0700162-6		85 -34
0700162-6		86 -34
0700162-6		86A-33
0700162-7		84 -31
0700162-7		85 -34
0700162-7		86 -34
0700162-7		86A-33
0700612-2		93 - 9
0700612-3		93 -12
0700628-5		171 - 6
0700633-6		79 -50
0700653-1		71 - 4
0700653-1		72 - 4
0700668-13		74 -41
0700668-13 #		73 -28
0700668-14		74 -42
0700668-14 #		73 -29
0700688-3		38 -59
0700692-1		9 - 9
0700692-1		10 -10
0700702-5 <		73 -37
0700702-5 <		74 -52
0700704-1		29 -37
0700704-1		38 -60
0700705-3		44 -10
0700705-4		44 -11
0700761-6		171 -27
0700762-21		76 - 6
0700762-32		76 -25
0700762-4		76 - 3
0700762-5		76 - 4
0700762-6		76 - 5
0700762-9		76 - 9
0701017-201		36 -17
0701017-202		36 -17
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0701076-1		95 -19
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0701079-1		95 -22
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0713314-1		136 -16
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0713315-6		136 - 9
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0713326-3		88 -25
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0713342-1		88 -17
0713342-3		88 -17
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0713683-2		29 -45
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0713684-4		39 - 5
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0713685-1		28 -10A
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0713685-2		28 -10B
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0713725-2		26 -20

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0713770-22		88 -11
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0713775-8		87 - 3
0713775-8		88 - 3
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0713787-5		26 -17
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1220092-2		7 - 5
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1221091-3		37 -12
1221091-3		37 -12
1221091-5		37 -12
1221101-3		6 - 6
1221101-4		6 - 6
1221201-3		4 -44
1221201-3		5 -38
1221201-4		4 -44
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1222012-1		8 -37
1222013-7		8 -32
1222013-7		13 -17
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1222013-8		13 -17
1222013-8		13 -19
1222021-1		8 -28
1222021-1		13 -25
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1222021-1		14 -16
1222022-1		4 -19
1222022-1		5 -16
1222033-2		8 -12
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1231000-18		20 -31
1231000-4		20 -32
1231000-7		20 -39
1231001-13		22 -
1231001-3		22 -29
1231002-4		20 - 9
1231002-4		21 - 8
1231002-5		20 - 8
1231002-5		21 - 7
1231002-7		20 - 9
1231005-3		20 -14
1231005-3		21 -17
1231006-1		20 -13
1231006-1		21 -16
1231007-1		20 -12
1231007-1		21 -15
1231008-1		20 -11
1231008-5		20 -11
1231009-1		20 -16
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1231023-2		21 -25
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1231023-3		21 -24
1231026-1		22 -28
1231026-2		22 -28
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1231029-2		22 -12
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1231049-1		21 -18
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1231049-2		21 -22
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1231049-3		21 -23
1231050-2		20 -40
1231050-2		21 -44
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1231052-1		46 -75
1231056-1		20 -26
1231056-1		21 -28
1231057-10		20 -36
1231057-10		21 -39
1231057-11		21 -33
1231057-12		21 -34
1231057-16		20 -
1231057-17		21 -
1231057-18		20 -
1231057-3		20 -34
1231057-4		20 -35
1231057-9		21 -38
1231058-1		20 -25
1231058-1		21 -27
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1231062-5		21 -12
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1231064-1		20 -42
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1231064-1		175 -10
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1232114-1		23 - 8
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1232139-3		23 -35
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1232600-31		23 -
1232600-32		23 -38
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1232601-1		23 -15
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1232606-1		23 -30
1232606-2		23 -31
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1234601-1		24 -24
1234601-2		24 -25
1234602-1		24 - 3
1234602-2		24 - 3
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1234602-4		24 - 5
1234603-1		24 -22
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1234613-1		24 -33
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1234613-3		24 -38
1234613-4		24 -36
1234613-5		24 -39
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1253067-10		127 - 8
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1260064-1		138 -12
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1260154-1		142 -12
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1260156-1		142 -18
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1260156-3		142 -25
1260156-4		142 -19
1260156-6		142 -23
1260157-1		142 -31
1260157-3		142 -33
1260157-4		142 -30
1260158-1		142 - 2
1260158-3		142 - 6
1260158-5		142 - 8
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1280809-4		160 -20
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1280809-5		160 -54
1280811-1		160 - 1
1280812-1		160 -27
1280812-1		161 -18
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1280817-6		160 -25
1280817-6		161 -19
1280818-1		160 -48
1280818-1		161 -45
1280820-1		160 -52
1280823-2		160 - 5
1280824-1		160 - 4
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1280825-2		161 -37
1280831-1		160 -36
1280831-1		161 -33
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1513174-3		86 -16
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2213071-19 <		86 - 1
2213071-21-A59		90 - 7
2213071-21-279		90 - 7
2213071-23-A59		86 - 1
2213071-23-279		86 - 1
2213071-25-A59		90 - 7
2213071-25-279		90 - 7
2213071-27-A59		86 - 1
2213071-27-279		86 - 1
2213071-29-A59		90A- 5
2213071-29-279		90A- 5
2213071-31-A59		86A- 1
2213071-31-279		86A- 1
2213071-34-E83		90A- 5
2213071-34-279		90A- 5
2213071-36-E83		86A- 1
2213071-36-279		86A- 1
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2213072-9		86 -19
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2213073-1		85 -15
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2213073-29 <		90 - 1
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2213073-55-279		86 -15
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2213102-2		31 -17
2213102-4		31 -18A
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2213107-1		59 -14
2213107-2		59 -15
2213108-1		31 - 8
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2213110-1		136 - 7
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2213113-1		28 -43A
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2213121-1		27 -17
2213124-1		88A-42
2213124-3		88A-42
2213126-1-A59		86A-15
2213126-1-279		86A-15
2213126-10-E83		86A-15
2213126-10-279		86A-15
2213126-12-E83		90A- 1
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2213126-3-279		90A- 1
2213126-5-A59		86A-15
2213126-5-E83		86A-15
2213126-5-279		86A-15
2213126-7-A59		90A- 1
2213126-7-E83		90A- 1
2213126-7-279		90A- 1
2213127-1		88A-30
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2213129-1		28 -99C
2213129-2		28 -99D
2213133-1		31 -18B
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2214004-16		80 -20
2214004-17 #		80 - 1
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2214004-19 #		80 -11
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2214004-20 #		80 -12
2214004-21 #		80 -28
2214004-3 #		80 - 1
2214004-4 #		80 - 2
2214004-5 #		80 -11
2214004-6 #		80 -12
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2214004-8		80 -14
2214004-9 #		80 -28
2214012-1 #1		78 -
2214012-2 #1		78 -16
2214012-3 #1		78 - 3
2214012-4 #1		78 -17
2214012-5 #1		78 - 5
2214012-6		78 -18
2214012-7		78 - 6
2214013-1 #1		79 -
2214013-2 #1		79 -
2214013-3 #1		79 -18
2214013-4 #1		79 -18
2214013-5 #1		79 - 1
2214013-6 #1		79 - 7
2214013-7 #1		79 -23
2214013-8		79 -24
2214013-9		79 - 8
2214014-1 #		81 -
2214014-10		81 -22
2214014-2 @		81 -20
2214014-3 #		81 - 8
2214014-4 #		81 - 9

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2214014-5 #		81 -13
2214014-6 #		81 -14
2214014-7		81 -15
2214014-9		81 -21
2214015-1		81 -23
2214015-1		82 -23
2214015-2		81 -24
2214015-2		82 -24
2214016-2		82 -43
2215001-2		71 - 2
2215001-2		72 - 2
2215001-5		71 - 1
2215001-5		72 - 1
2215002-1		44 -19
2215003-1		72A- 1
2215003-10		72A- 5
2215003-10		72A-10
2215003-10		72A-15
2215003-10		72A-21
2215003-11		72A-17
2215003-12		72A-12
2215003-15		72A-16
2215003-15		72A-22
2215003-16		72A-13
2215003-16		72A-19
2215003-17		72A-14
2215003-17		72A-20
2215003-18		72A- 1
2215003-19		72A-17
2215003-2		72A- 7
2215003-22		72A- 2
2215003-22		72A-18
2215003-23		72A- 3
2215003-24		72A-19
2215003-5		72A- 6
2215003-5		72A-11
2215003-6		72A- 2
2215003-6		72A-18
2215003-8		72A- 3
2215003-8		72A- 8
2215003-9		72A- 4
2215003-9		72A- 9
2215004-1		75 - 1
2215004-16		75A- 1
2215004-2		75 - 3
2215004-3		75 - 4
2215010-1 #		73 -24
2215010-18 #		69 - 1
2215010-2 #		73 -25
2215010-3 #		69 - 1
2215010-4 #		69 - 1
2215010-5 #		73 -31
2215010-6 #		73 -32
2215011-1		74 -16
2215011-1 #		73 - 8
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2215011-10 #		73 -10
2215011-11		74 -17
2215011-11 #		73 - 9
2215011-12		74 -11
2215011-12 #		73 - 5
2215011-13		74 -22
2215011-13 #		73 -13A
2215011-14		74 - 3
2215011-14 #		73 - 2A
2215011-15		74 -16
2215011-2		74 -16
2215011-3		74 -19
2215011-3 #		73 -12
2215011-4		74 -21
2215011-4 #		73 -13
2215011-5		74 -23
2215011-5 #		73 -14
2215011-6		74 - 4

PART NUMBER	FICHE AND FRAME	FIGURE AND INDEX NO.
2215011-6 #		73 - 3
2215011-7		74 - 7
2215011-7 #		73 - 4
2215011-8		74 - 1
2215011-8 #		73 - 1
2215011-9		74 - 2
2215011-9 #		73 - 2
2215012-2		71 -21
2215012-3		71 -23
2215012-3		72 -24
2215012-7		72 -22
2215013-1		74 -20
2215013-2		73 -11
2215015-1		37 -50
2215015-2		37 -51
2215018-1		56 -56
2215022-1		74 -33
2215022-10		74 -45
2215022-11		74 -48
2215022-12		74 -44
2215022-2		74 -39
2215022-3		74 -34
2215022-32 #		70 - 1
2215022-4		74 -38
2215022-5 #		70 - 2
2215022-6 #		70 - 2
2215022-64 #		70 - 1
2215022-65 #		70 - 1
2215022-66 #		70 - 1
2215022-67		74 -34
2215022-7 #		70 - 1
2215022-8 #		70 - 1
2215022-9		74 -49
2215026-1		70 - 3
2215026-2		70 - 3
2215027-1		74 -50
2215027-2		74 -46
2215028-3		74 -36
2215028-4		74 -40
2215029-1		70 - 4
2215029-2		70 - 4
2215029-3		74 -47
2215029-3		74 -50
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2215032-1		60 -84
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2215032-1		62 -64
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2215035-6		26 -63
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2215037-16		72 -33
2215037-2		72 -32
2215037-6		72 -33
2215038-1		74 -56
2215040-1		72A-23
2215040-2		72A-24
2215043-3		72 -31
2215044-1		44 -10
2215044-2		44 -11

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2215045-1		95 -29
2215045-25		95 -29
2215046-3		72 -30
2215046-4		72 -30
2215047-1		72 -30
2215049-1		86 -90
2215049-1-279		86A-93
2215049-1-532		86A-93
2215052-1		72A-23
2215052-2		72A-24
2216002-4		150 -46A
2216005-1		149 -23
2216005-1		150 -46
2216006-1		150 -91
2216008-1		31 -18
2216009-2		150 -92A
2220000-1		10 -10A
2220000-2		126A-17
2220001-1		10 -10B
2220002-1		10 -10C
2222001-1		5 -39
2232000-1		23 -15
224-39970-890		67 - 1A
2241100-1		56 -19
2241101-1		56 -23
2241101-2		56 -23
2241102-7		56 -27A
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2241104-7		41 - 1
2241105-1		41 -11
2241105-2		41 -11
2241105-6		41 -13
2241105-8		41 -11A
2241106-3		57 -17
2241109-1		57 -27
2241112-2		56 -33A
2241113-1		56 -44
2241114-3		56 -27
2241116-1		57 -14
2241118-1		57 -12
2241118-2		57 -12
2241121-1		41 -11A
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2243001-203		51 -
2243001-205		51 -
2243001-3		54 -
2243002-2		51 -50
2243003-7		51 -46
2243004-1		51 -21
2243005-1		51 -37
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2243009-4		28 -18
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2243017-1		51 -16A
2243018-1		51 -21A
2243020-1		51 -54
2243021-1		51 -56F
2243028-1		51 -37A
2243028-6		51 -37
2250001-1		121 - 7
2250004-1		110 -27
2250005-1		153 -21
2250006-1		153 -20
2250009-1		121 -11
2250010-1		121 -12
2250011-1		121 -15
2250012-1		121 -14
2250016-1		121 - 1
2250018-1		110 -36
2250018-1		124 -18
2250019-1		110 -35

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2250021-2		112 -36
2250021-6		111 -40
2250021-6		111 -81
2250021-6		113 -29
2250021-6		113 -78
2250022-1		121 -17
2250023-1		33 - 9A
2250023-1		114 -13
2250023-1		121 -22
2250023-1		123 -59
2250025-1		111 -52
2250026-1		111 -46
2250026-1		113 -33
2250034-1		123 -54
2250034-2		123 -54
2250035-1		122 - 8
2250039-1		122 -13
2250044-1		124 -11
2250052-1		123 -45
2250053-1		124 -24
2250053-2		124 -24A
2250060-1		110 -11
2250060-1		112 -17
2250061-1		111 -64
2250061-1		113 -52
2250069-1		124 - 1
2250072-1		124 - 2
2250073-3		124 -12
2250075-1		124 - 7
2250076-1		121 -11A
2250077-1		123 -47
2250080-2		122 -12
2250081-1		112 - 8
2250082-1		124 - 9
2250083-6		125 - 5
2250083-7		125 - 5
2250092-1		122 - 7
2250097-6		122 - 1
2250100-1		124 - 3
2250101-1		124 -16
2250102-4		123 -18
2250103-1		123 - 7
2250105-1		123 -15
2250106-1		123 - 9
2250109-1		123 -10
2250110-2		123 - 8
2250111-1		124 -14
2250111-2		124 -14A
2250112-1		123 -58
2250113-1		117 -20
2250113-4		117 -20
2250115-1		125 -17
2250116-1		125 - 6
2250117-1		113 -37
2250118-1		113 - 6
2250119-1		125 -26
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2250121-4		104 -14
2250121-5		103 -22
2250123-1		103 -16
2250123-3		103 -16
2250127-1		111 -69
2250128-1		111 -70
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2250133-1		113 -62
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2250135-1		123 -62
2250136-1		123 -65
2250137-1		123 -61
2250138-1		27 -89D
2250138-1		28 -99
2250138-1		111 -71
2250138-1		113 -64
2250139-1		110 -13
2250141-1		124 -12A
2250142-1		124 -16A
2250144-1		124 - 9A
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2250146-2		124 -49
2250147-1		123 -58
2250149-1		124 -11A
2250152-1		123 -45
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2250165-3		154A- 3
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2252010-15		28 -90A
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2252010-16		28 -94A
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2252010-5		27 -87
2252010-6		27 -87
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2252013-2		26 -42
2252015-1		110 -40
2252016-1		26 -44
2252016-2		26 -44
2252018-12		27 -88
2252018-13		27 -89
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2252018-4		27 -89
2252018-7		27 -88
2252018-7		28 -86
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2252019-18		27 -75
2252019-24		28 -93A
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2252019-31		27 -74A
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2252023-5		105 -42
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2252038-1		106 -33
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2252042-15		106 -27
2252042-16		105 -34
2252042-16		106 -28
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2252050-12		28 -91B
2252050-17		27 -89A
2252050-19		28 -91B
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2252051-10		173 - 2
2252051-2		173 - 2
2252051-9		173 - 1
2252052-1		105 -68
2252053-10		105 -59
2252054-3		27 -87B
2252054-4		27 -87B
2252054-4		28 -95A
2252055-1		110 -20
2252056-1		28 -82
2252057-1		28 -89
2252057-12		28 -89
2252057-5		28 -90
2252057-9		28 -89
2252058-1		26 -44A
2252058-2		26 -44A
2252059-13		28 -88
2252059-14		28 -96
2252068-1		106 - 1
2252068-3		106 - 6
2252068-9		106 - 1
2252069-1		105 -53
2252069-1		106 -47
2252069-3		106 -47
2252070-1		27 -88
2252070-1		28 -86
2252070-2		27 -89
2252070-3		27 -89
2252071-1		106 - 5

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2252073-1		104 - 6A
2252073-2		104 -10
2252073-3		104 -12
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